MITSUBISHI ELECTRIC

SPLIT-SYSTEM HEAT PUMP

December 2014

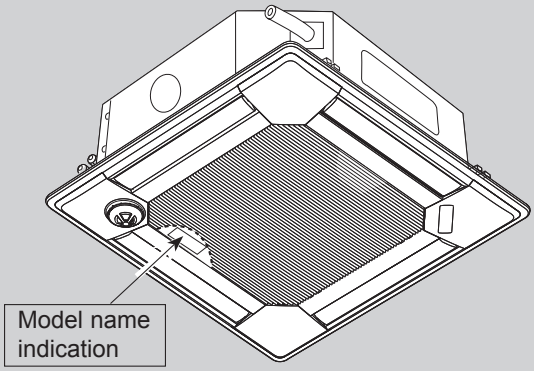
No. OCH581

SERVICE MANUAL

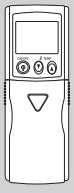
Series PLA Ceiling Cassettes R410A

Indoor unit [Model Name]	[Service Ref.]
PLA-A12BA6	PLA-A12BA6
PLA-A18BA6	PLA-A18BA6
PLA-A24BA6	PLA-A24BA6
PLA-A30BA6	PLA-A30BA6
PLA-A36BA6	PLA-A36BA6
PLA-A42BA6	PLA-A42BA6

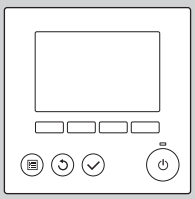
Notes:
- This manual describes service data of the indoor units only.
- RoHS compliant products have <G> mark on the spec name plate.



INDOOR UNIT



IR WIRELESS REMOTE CONTROLLER (Option)



WIRED REMOTE CONTROLLER (Option)

CONTENTS

PARTS CATALOG (OCB581)

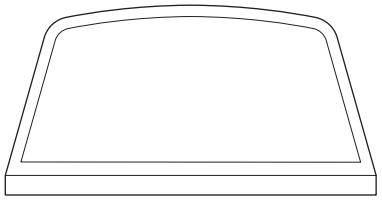
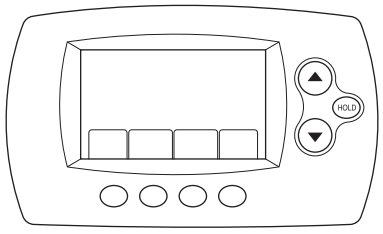
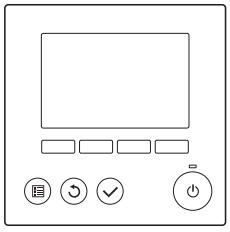
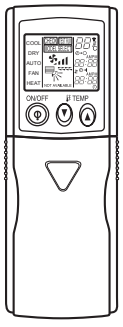
Mr.SLIM

1 REFERENCE MANUAL

OUTDOOR UNIT SERVICE MANUAL

Model Name	Service Ref.	Service Manual No.
PUZ-A18/24/30/36/42NHA6 PUZ-A18/24/30/36/42NHA6-BS	PUZ-A18/24/30/36/42NHA6 PUZ-A18/24/30/36/42NHA6-BS	OCH577 OCB577
PUY-A12/18/24/30/36/42NHA6 PUY-A12/18/24/30/36/42NHA6-BS	PUY-A12/18/24/30/36/42NHA6 PUY-A12/18/24/30/36/42NHA6-BS	
PUZ-HA30/36NHA2	PUZ-HA30/36NHA2	OCH426/OCB426
PUZ-HA42NKA	PUZ-HA42NKA	OCH567/OCB567
MXZ-3C24/30NA MXZ-3C24/30NAHZ	MXZ-3C24/30NA MXZ-3C24/30NAHZ	OBH702/OBB702
MXZ-4C36NA MXZ-5C42NA MXZ-8C48NA	MXZ-4C36NA MXZ-5C42NA MXZ-8C48NA	OCH573 OCB573
MXZ-4C36NAHZ MXZ-5C42NAHZ MXZ-8C48NAHZ	MXZ-4C36NAHZ MXZ-5C42NAHZ MXZ-8C48NAHZ	

■ **Remote controller (Optional parts)**

Radio frequency interface	Wired remote controller	IR wireless remote controller
 RF thermostat 		

2 SAFETY PRECAUTION

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilising refrigerant R410A

Use new refrigerant pipes.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc, which are hazards to refrigerant cycle.
In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping indoors, and both ends of the piping sealed until just before brazing.
(Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

Tools for R410A	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

Use the specified refrigerant only.

Never use any refrigerant other than that specified.
Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

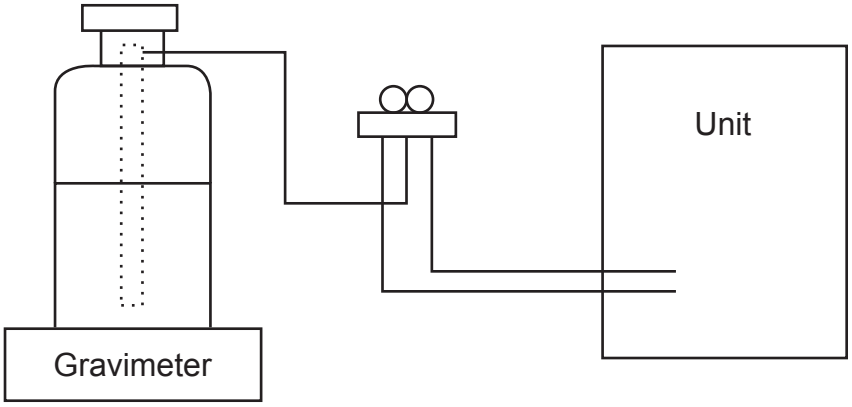
[1] Cautions for service

(1) Perform service after recovering the refrigerant left in the unit completely.
(2) Do not release refrigerant in the air.
(3) After completing service, charge the cycle with specified amount of refrigerant.
(4) When performing service, install a filter drier simultaneously.
Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

· Check that cylinder for R410A on the market is a syphon type.
· Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)

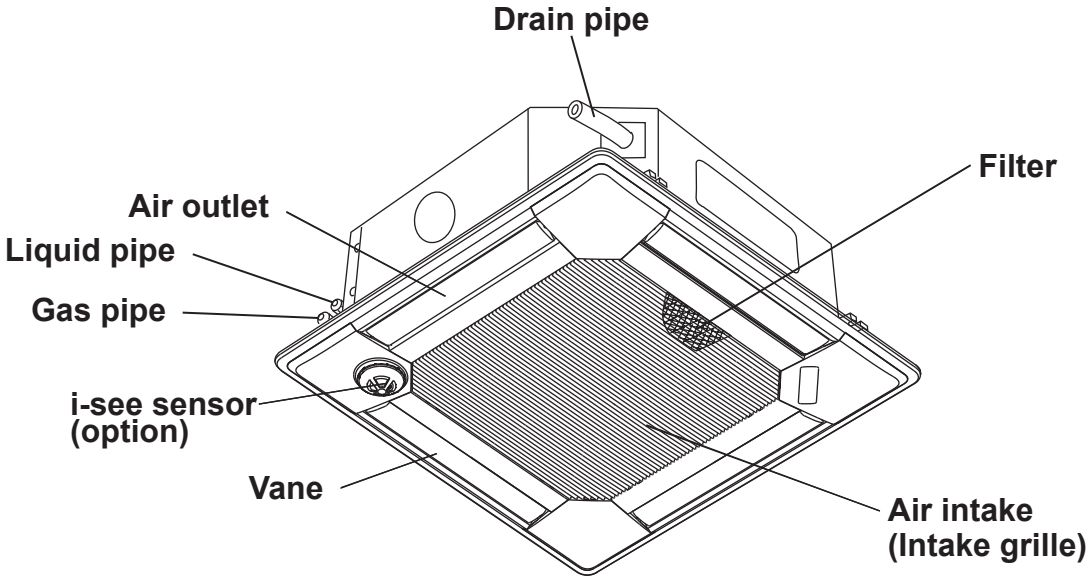


[3] Service tools

Use the below service tools as exclusive tools for R410A refrigerant.

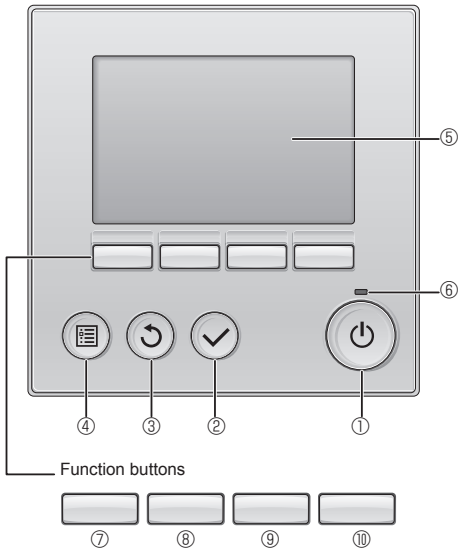
No.	Tool name	Specifications
①	Gauge manifold	· Only for R410A
		· Use the existing fitting specifications. (UNF1/2)
		· Use high-tension side pressure of 5.3MPa·G or over.
②	Charge hose	· Only for R410A
		· Use pressure performance of 5.09MPa·G or over.
③	Electronic scale	—
④	Gas leak detector	· Use the detector for R134a, R407C or R410A.
⑤	Adaptor for reverse flow check	· Attach on vacuum pump.
⑥	Refrigerant charge base	—
⑦	Refrigerant cylinder	· Only for R410A · Top of cylinder (Pink) · Cylinder with syphon
⑧	Refrigerant recovery equipment	—

3 PARTS NAMES AND FUNCTIONS

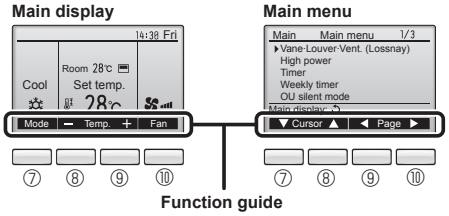


● Wired remote controller (Option)

Controller interface



The functions of the function buttons change depending on the screen.
Refer to the button function guide that appears at the bottom of the LCD for the functions they serve on a given screen.
When the system is centrally controlled, the button function guide that corresponds to the locked button will not appear.



① [ON/OFF] button
Press to turn ON/OFF the indoor unit.

② [SELECT] button
Press to save the setting.

③ [RETURN] button
Press to return to the previous screen.

④ [MENU] button
Press to bring up the Main menu.

⑤ Backlit LCD
Operation settings will appear.

When the backlight is off, pressing any button turns the backlight on and it will stay lit for a certain period of time depending on the screen.

When the backlight is off, pressing any button turns the backlight on and does not perform its function. (except for the [ON/OFF] button)

⑥ ON/OFF lamp
This lamp lights up in green while the unit is in operation. It blinks while the remote controller is starting up or when there is an error.

⑦ Function button [F1]
Main display: Press to change the operation mode.

Main menu: Press to move the cursor down.

⑧ Function button [F2]
Main display: Press to decrease temperature.

Main menu: Press to move the cursor up.

⑨ Function button [F3]
Main display: Press to increase temperature.

Main menu: Press to go to the previous page.

⑩ Function button [F4]
Main display: Press to change the fan speed.

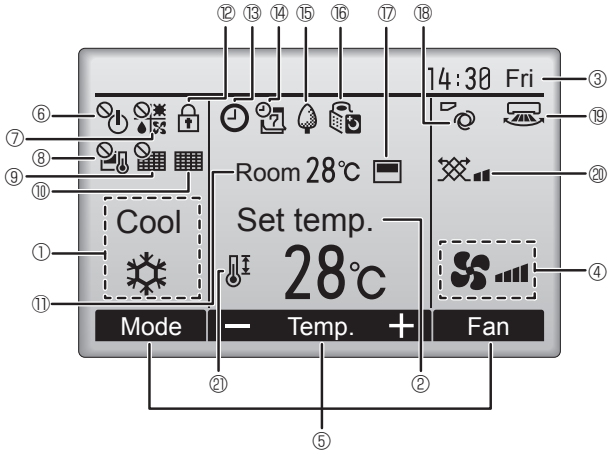
Main menu: Press to go to the next page.

Display

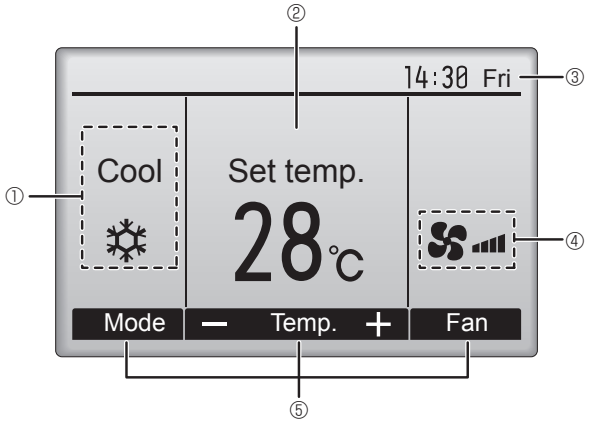
The main display can be displayed in two different modes: “Full” and “Basic”. The initial setting is “Full”. To switch to the “Basic” mode, change the setting on the Main display setting. (Refer to operation manual included with remote controller.)

<Full mode>

* All icons are displayed for explanation.



<Basic mode>



① Operation mode

Indoor unit operation mode appears here.

② Preset temperature

Preset temperature appears here.

③ Clock (See the Installation Manual.)

Current time appears here.

④ Fan speed

Fan speed setting appears here.

⑤ Button function guide

Functions of the corresponding buttons appear here.

⑥

Appears when the ON/OFF operation is centrally controlled.

⑦

Appears when the operation mode is centrally controlled.

⑧

Appears when the preset temperature is centrally controlled.

⑨

Appears when the filter reset function is centrally controlled.

⑩

Appears when filter needs maintenance.

⑪ Room temperature (See the Installation Manual.)

Current room temperature appears here.

⑫

Appears when the buttons are locked.

⑬

Appears when the On/Off timer, Night setback, or Auto-off timer function is enabled.

appears when the timer is disabled by the centralized control system.

⑭

Appears when the Weekly timer is enabled.

⑮

Appears while the units are operated in the energy-save mode. (Will not appear on some models of indoor units)

⑯

Appears while the outdoor units are operated in the silent mode.

⑰

Appears when the built-in thermistor on the remote controller is activated to monitor the room temperature (⑪).

appears when the thermistor on the indoor unit is activated to monitor the room temperature.

⑱

Indicates the vane setting.

⑲

Indicates the louver setting.

⑳

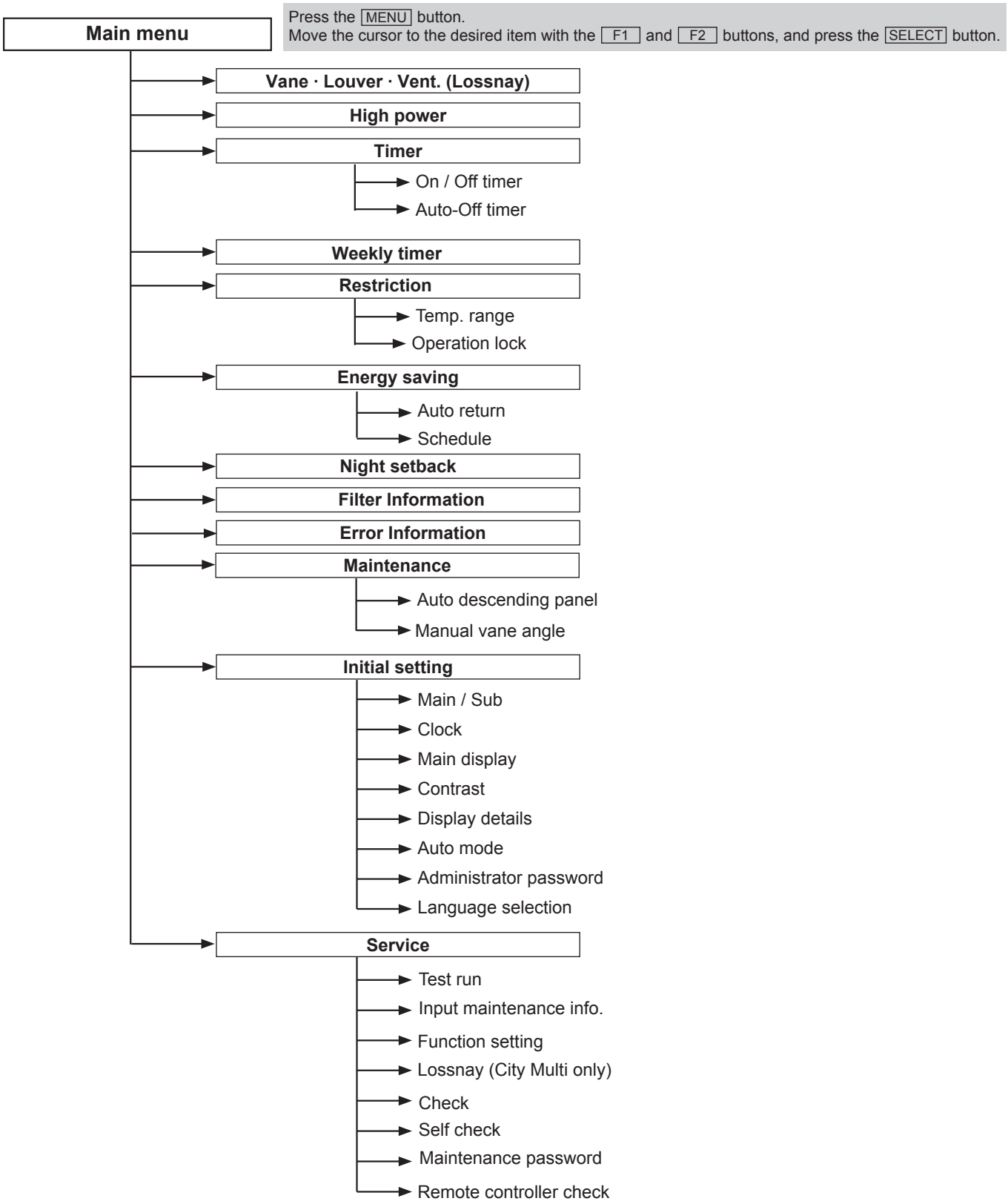
Indicates the ventilation setting.

㉑

Appears when the preset temperature range is restricted.

Most settings (except ON/OFF, mode, fan speed, temperature) can be made from the Menu screen. (Refer to operation manual included with remote controller.)

Menu structure



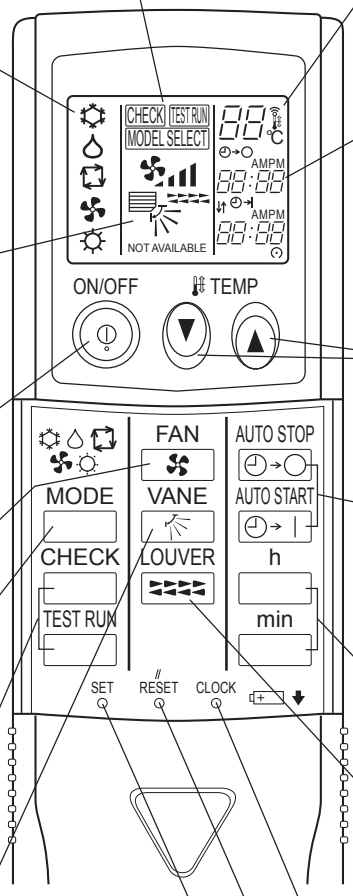
Not all functions are available on all models of indoor units.

Main menu list

Setting and display items		Setting details
Vane · Louver · Vent. (Lossnay)		**Use to set the vane angle.** • Select a desired vane setting from five different settings. **Use to turn ON / OFF the louver.** • Select a desired setting from "ON" and "OFF." **Use to set the amount of ventilation.** • Select a desired setting from "Off," "Low," and "High."
High power**		**Use to reach the comfortable room temperature quickly.** • Units can be operated in the High-power mode for up to 30 minutes.
Timer	**On/Off timer***	**Use to set the operation On/Off times.** • Time can be set in 5-minute increments.
	Auto-Off timer	**Use to set the Auto-Off time.** • Time can be set to a value from 30 to 240 in 10-minute increments.
Weekly timer*		**Use to set the weekly operation On / Off times.** • Up to 8 operation patterns can be set for each day. (Not valid when the On/Off timer is enabled.)
Restriction	**Temp. range**	**Use to restrict the preset temperature range.** • Different temperature ranges can be set for different operation modes.
	Operation lock	**Use to lock selected functions.** • The locked functions cannot be operated.
Energy saving	**Auto return**	**Use to get the units to operate at the preset temperature after performing energy-save operation for a specified time period.** • Time can be set to a value from 30 and 120 in 10-minute increments. (This function will not be valid when the preset temperature ranges are restricted.)
	Schedule*	**Set the start/stop times to operate the units in the energy-save mode for each day of the week, and set the energy-saving rate.** • Up to 4 energy-save operation patterns can be set for each day. • Time can be set in 5-minute increments. • Energy-saving rate can be set to a value from 0% or 50 to 90% in 10% increments.
Night setback*		**Use to make Night setback settings.** • Select "Yes" to enable the setting, and "No" to disable the setting. The temperature range and the start/stop times can be set.
Filter information		**Use to check the filter status.** • The filter sign can be reset.
Error information		**Use to check error information when an error occurs.** • Check code, error source, refrigerant address, unit model, manufacturing number, contact information (dealer's phone number) can be displayed. (The unit model, manufacturing number, and contact information need to be registered in advance to be displayed.)
Maintenance	**Auto descending panel****	**Auto descending panel (Optional parts) Up / Down you can do.**
	Manual vane angle**	**Use to set the vane angle for each vane to a fixed position.**
Initial setting	**Main/Sub**	**When connecting two remote controllers, one of them needs to be designated as a sub controller.**
	Clock	**Use to set the current time.**
	Main display	**Use to switch between "Full" and "Basic" modes for the Main display.** • The initial setting is "Full."
	Contrast	**Use to adjust screen contrast.**
	Display details	**Make the settings for the remote controller related items as necessary.** **Clock:** The initial settings are "Yes" and "24h" format. **Temperature:** Set either Celsius (°C) or Fahrenheit (°F). **Room temp. :** Set Show or Hide. **Auto mode:** Set the Auto mode display or Only Auto display.
	Auto mode	**Whether or not to use the Auto mode can be selected by using the button.** **This setting is valid only when indoor units with the Auto mode function are connected.**
	Administrator password	**The administrator password is required to make the settings for the following items.** • Timer setting • Energy-save setting • Weekly timer setting • Restriction setting • Outdoor unit silent mode setting • Night set back
	Language selection	**Use to select the desired language.**
Service	**Test run**	**Select "Test run" from the Service menu to bring up the Test run menu.** • Test run • Drain pump test run
	Input maintenance	**Select "Input maintenance Info." from the Service menu to bring up the Maintenance information screen.** **The following settings can be made from the Maintenance Information screen.** • Model name input • Serial No. input • Dealer information input
	Function setting	**Make the settings for the indoor unit functions via the remote controller as necessary.**
	Check	**Error history:** Display the error history and execute “delete error history”. **Refrigerant leak check:** Refrigerant leaks can be judged. **Smooth maintenance:** The indoor and outdoor maintenance data can be displayed. **Request code:** Details of the operation data including each thermistor temperature and error history can be checked.
	Self check	**Error history of each unit can be checked via the remote controller.**
	Maintenance password	**Use to change the maintenance password.**
	Remote controller check	**When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem.**

* Clock setting is required.
** The function is not available for MXZ model.

● IR wireless remote controller (Option)



CHECK TEST RUN display

CHECK and TEST RUN display indicate that the unit is being checked or test-run.

MODEL SELECT display

Blinks when model is selected.

display

Lights up while the signal is transmitted to the indoor unit when the button is pressed.

display

SET TEMP. display indicates the desired temperature which is set.

display

OPERATION MODE display
Operation mode display indicates which operation mode is in effect.

CLOCK display

Displays the current time.

TIMER display

Displays when in timer operation or when setting timer.

" ↓ " " ↑ " display

Displays the order of timer operation.

" ⏲→| " " ⏲→○ " display

Displays whether timer is on or off.

display

The vertical direction of air flow is indicated.

display

FAN SPEED display indicates which fan speed has been selected.

buttons

SET TEMPERATURE button sets any desired room temperature.

ON/OFF button

The unit is turned ON and OFF alternately each time the button is pressed.

TIMER CONTROL buttons

AUTO STOP (OFF timer): when this switch is set, the air conditioner will be automatically stopped at the preset time.
AUTO START (ON timer): when this switch is set, the air conditioner will be automatically started at the preset time.

FAN SPEED SELECT button

Used to change the fan speed.

"h" and "min" buttons

Buttons used to set the "hour and minute" of the current time and timer settings.

MODE SELECT button

Used to switch the operation mode between cooling, drying, heating, auto and fan mode.

LOUVER button

Changes left/right airflow direction.
(Not available for this model.)

CHECK-TEST RUN buttons

Only press this button to perform an inspection check or test operation.
Do not use it for normal operation.

CLOCK button

RESET button

SET button

VANE CONTROL button

Used to change the air flow direction.

4 SPECIFICATIONS

INDOOR UNIT	**Service Ref.**				**PLA-A12BA6**
	Power supply (phase, cycle, voltage)				Single phase,60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	1
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.05
		Fan motor		F.L.A.	0.51
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 11-12-13-15(390-420-460-530)
					Wet: 10-11-12-14(350-390-420-490)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	27-28-29-31
	Field drain pipe O.D.			mm (in)	32 (1-1/4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 258 (10-3/16) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 22 (49) PANEL: 6 (13)

INDOOR UNIT	**Service Ref.**				**PLA-A18BA6**
	Power supply (phase, cycle, voltage)				Single phase,60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	1
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.05
		Fan motor		F.L.A.	0.51
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 12-14-16-18(420-490-570-640)
					Wet:11-13-15-17(390-460-530-600)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	28-29-31-32
	Field drain pipe O.D.			mm (in)	32 (1-1/4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 258 (10-3/16) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 22 (49) PANEL: 6 (13)

INDOOR UNIT	**Service Ref.**				**PLA-A24BA6**
	Power supply (phase, cycle, voltage)				Single phase,60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	1
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.05
		Fan motor		F.L.A.	0.51
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 12-14-16-18(420-490-570-640)
					Wet: 11-13-15-17(390-460-530-600)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	28-29-31-32
	Field drain pipe O.D.			mm (in)	32(1-1/4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 258 (10-3/16) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 23 (51) PANEL: 6 (13)

INDOOR UNIT	**Service Ref.**				**PLA-A30BA6**
	Power supply (phase, cycle, voltage)				Single phase, 60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	1
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.05
		Fan motor		F.L.A.	0.51
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 14-16-18-21(490-570-640-740)
					Wet: 13-15-17-20(460-530-600-710)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	28-30-32-34
	Field drain pipe O.D.			mm (in)	32(1-1/4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 258 (10-3/16) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 23 (51) PANEL: 6 (13)

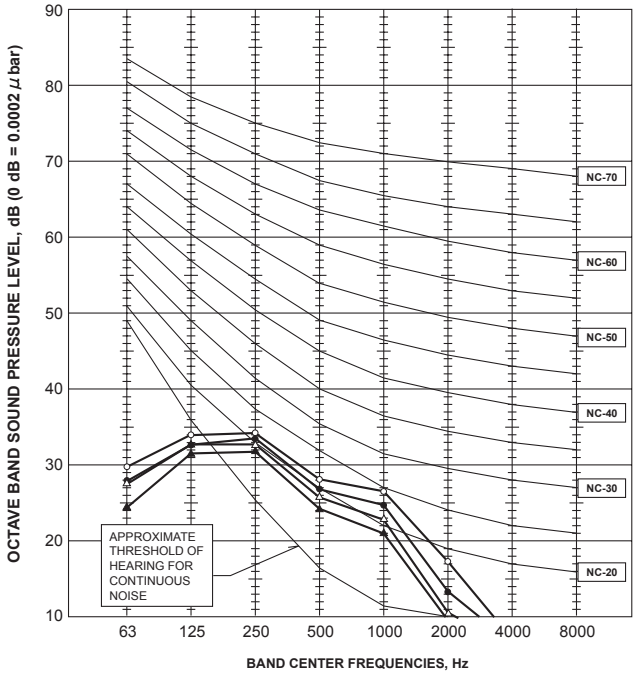
INDOOR UNIT	**Service Ref.**				**PLA-A36BA6**
	Power supply (phase, cycle, voltage)				Single phase, 60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	2
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.12
		Fan motor		F.L.A.	1.00
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 20-23-26-30(710-810-920-1060)
					Wet: 19-22-25-29(670-770-880-1030)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	32-34-37-40
	Field drain pipe O.D.			mm (in)	32(1-4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 298 (11-3/4) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 25 (55) PANEL : 6 (13)

INDOOR UNIT	**Service Ref.**				**PLA-A42BA6**
	Power supply (phase, cycle, voltage)				Single phase, 60 Hz, 208/230 V
		Max. Fuse Size		A	15
		Min. Circuit Ampacity		A	2
	External finish (Panel)				Munsell 6.4Y 8.9/0.4
	Heat exchanger				Plate fin coil
	Fan	Fan (drive) × No.			Turbo fan (direct) × 1
		Fan motor output		kW	0.12
		Fan motor		F.L.A.	1.00
		Airflow (Low-Medium2-Medium1-High)		m³/min(CFM)	Dry: 22-25-28-31(780-880-990-1090)
					Wet: 21-24-27-30(740-850-950-1060)
		External static pressure		Pa(mmAq)	0(direct blow)
	Booster heater			kW	–
	Operation control & Thermostat				Remote controller & built-in
	Noise level (Low-Medium2-Medium1-High)			dB	34-36-39-41
	Field drain pipe O.D.			mm (in)	32(1-1/4)
	Dimensions		W	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			D	mm (in)	UNIT : 840 (33-1/16) PANEL : 950 (37-3/8)
			H	mm (in)	UNIT : 298 (11-3/4) PANEL : 35 (1-3/8)
	Weight			kg (lb)	UNIT : 25 (55) PANEL : 6 (13)

5 NOISE CRITERION CURVES

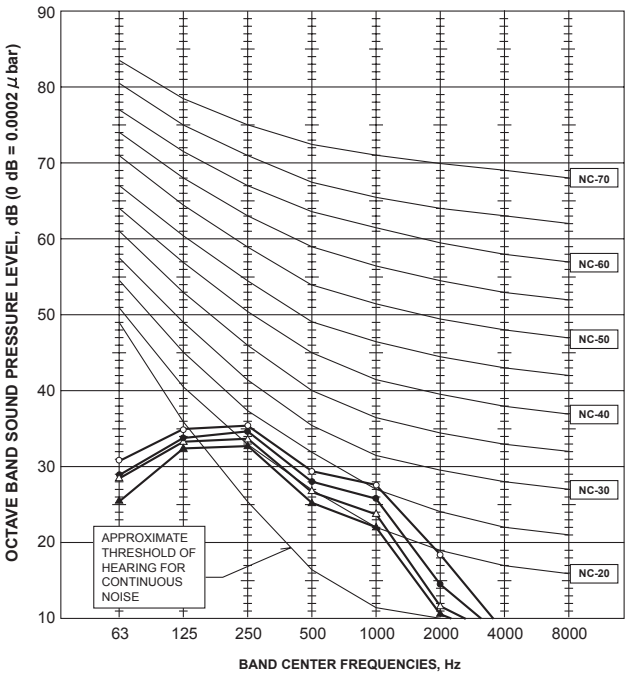
PLA-A12BA6

NOTCH	SPL(dB)	LINE
High	31	
Medium1	29	
Medium2	28	
Low	27	



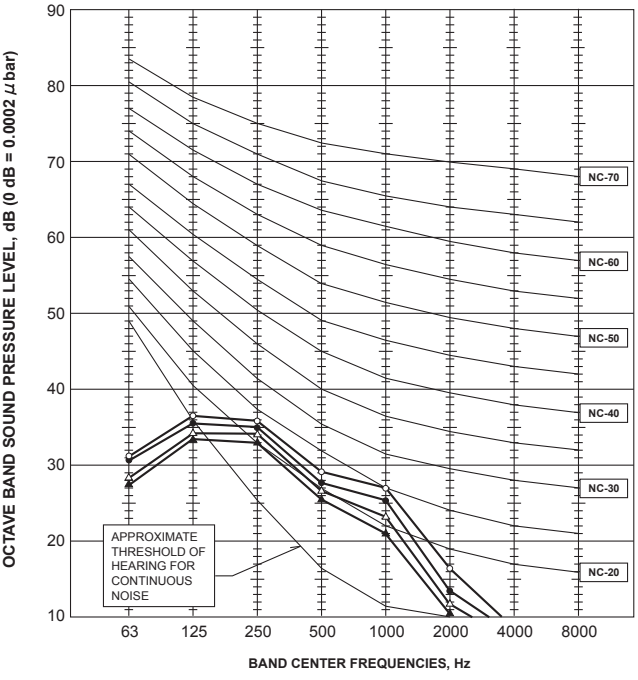
PLA-A18BA6

NOTCH	SPL(dB)	LINE
High	32	
Medium1	31	
Medium2	29	
Low	28	



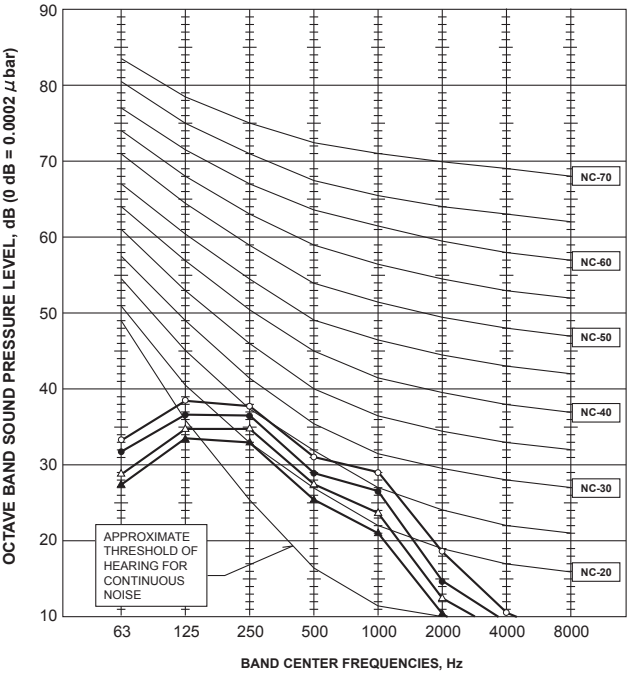
PLA-A24BA6

NOTCH	SPL(dB)	LINE
High	32	
Medium1	31	
Medium2	29	
Low	28	



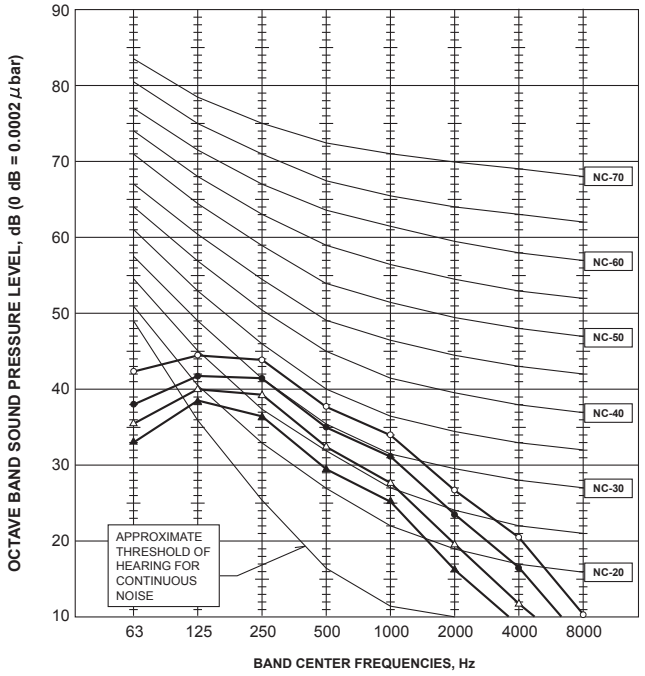
PLA-A30BA6

NOTCH	SPL(dB)	LINE
High	34	
Medium1	32	
Medium2	30	
Low	28	



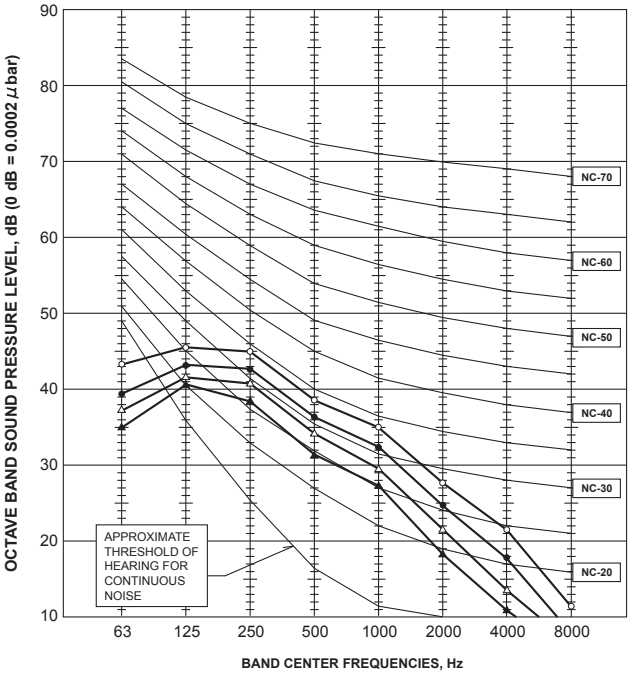
PLA-A36BA6

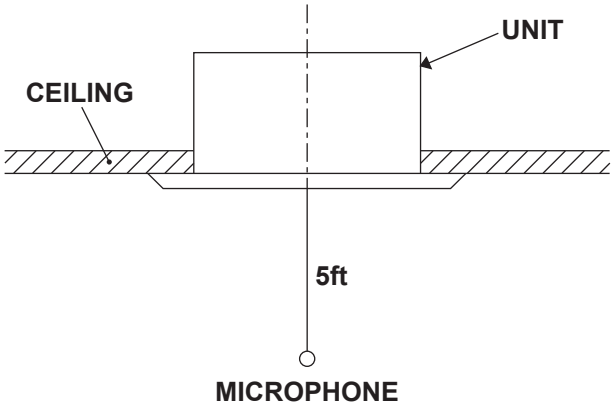
NOTCH	SPL(dB)	LINE
High	40	
Medium1	37	
Medium2	34	
Low	32	



PLA-A42BA6

NOTCH	SPL(dB)	LINE
High	41	
Medium1	39	
Medium2	36	
Low	34	



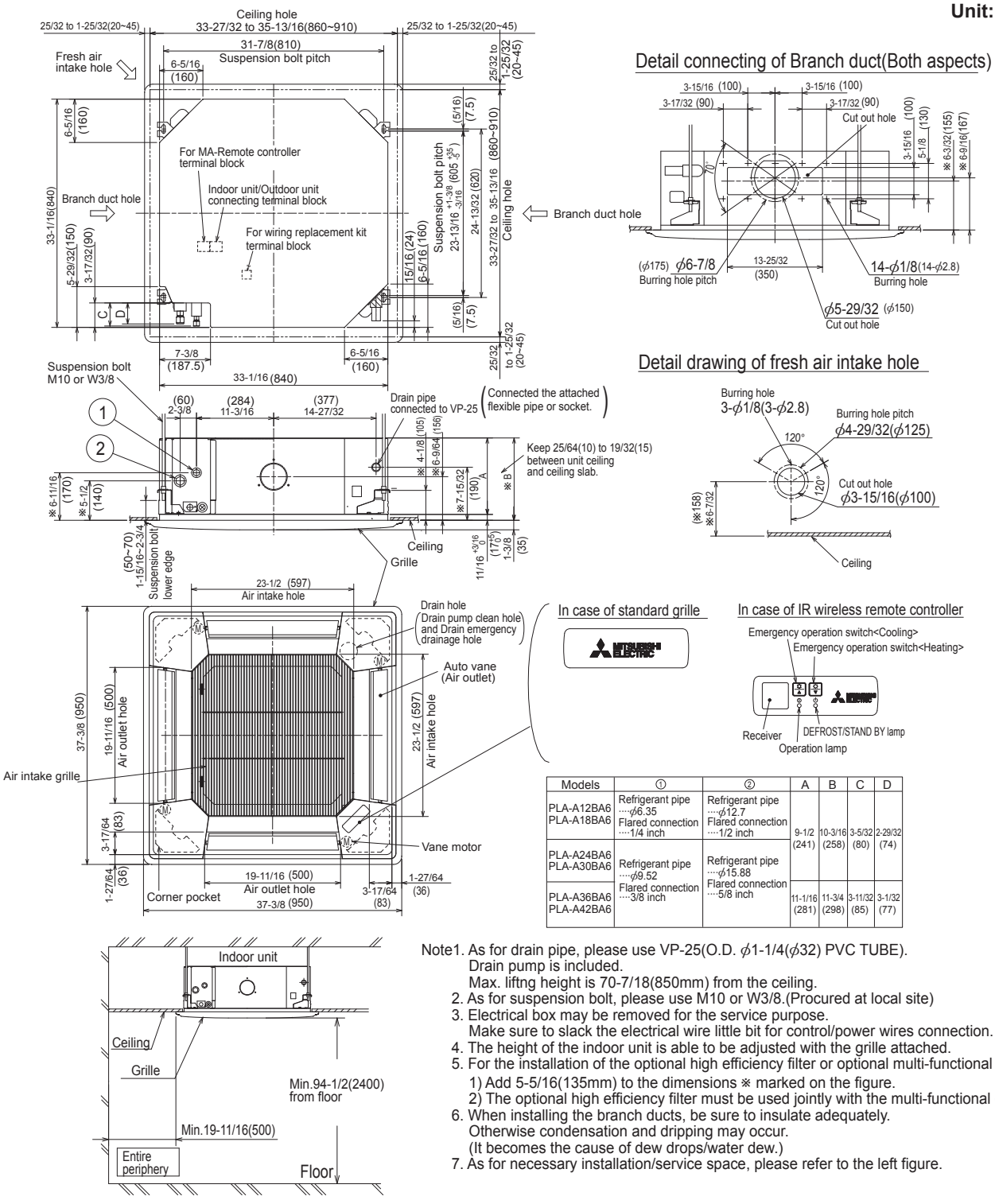


6 OUTLINES AND DIMENSIONS

INDOOR UNIT

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6

Unit: in (mm)



Models	①	②	A	B	C	D
PLA-A12BA6 PLA-A18BA6	Refrigerant pipe ····φ6.35 Flared connection ····1/4 inch	Refrigerant pipe ····φ12.7 Flared connection ····1/2 inch	9-1/2 (241)	10-3/16 (258)	3-5/32 (80)	2-29/32 (74)
PLA-A24BA6 PLA-A30BA6	Refrigerant pipe ····φ9.52 Flared connection ····3/8 inch	Refrigerant pipe ····φ15.88 Flared connection ····5/8 inch				
PLA-A36BA6 PLA-A42BA6			11-1/16 (281)	11-3/4 (298)	3-11/32 (85)	3-1/32 (77)

Note1. As for drain pipe, please use VP-25(O.D. φ1-1/4(φ32) PVC TUBE).
Drain pump is included.
Max. liftng height is 70-7/18(850mm) from the ceiling.
2. As for suspension bolt, please use M10 or W3/8.(Procured at local site)
3. Electrical box may be removed for the service purpose.
Make sure to slack the electrical wire little bit for control/power wires connection.
4. The height of the indoor unit is able to be adjusted with the grille attached.
5. For the installation of the optional high efficiency filter or optional multi-functional casement.
1) Add 5-5/16(135mm) to the dimensions ※ marked on the figure.
2) The optional high efficiency filter must be used jointly with the multi-functional casement.
6. When installing the branch ducts, be sure to insulate adequately.
Otherwise condensation and dripping may occur.
(It becomes the cause of dew drops/water dew.)
7. As for necessary installation/service space, please refer to the left figure.

7 WIRING DIAGRAM

INDOOR UNIT
PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6

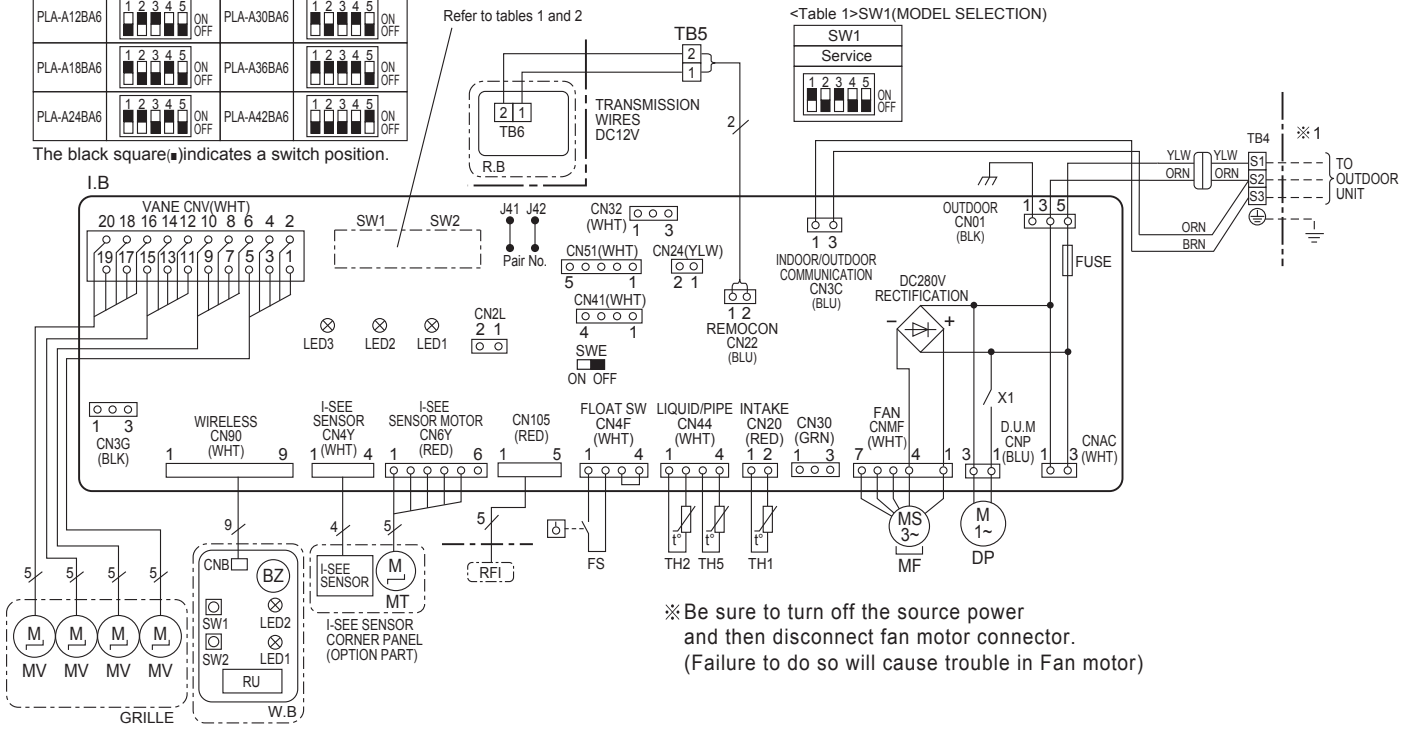
[LEGEND]

SYMBOL	NAME	SYMBOL	NAME
I.B	INDOOR CONTROLLER BOARD	MF	FAN MOTOR
CN2L	CONNECTOR (LOSSNAY)	MV	VANE MOTOR
CN24	CONNECTOR<BACK-UP HEATING>	TB4	TERMINAL BLOCK (INDOOR/OUTDOOR CONNECTING LINE)
CN30	CONNECTOR<LLC>	TB5,TB6	TERMINAL BLOCK (REMOTE CONTROLLER TRANSMISSION LINE)
CN32	CONNECTOR (REMOTE SWITCH)		
CN41	CONNECTOR (HA TERMINAL-A)	TH1	ROOM TEMP. THERMISTOR (32˚F / 15kΩ, 77˚F / 5.4kΩ DETECT)
CN51	CONNECTOR (CENTRALLY CONTROL)		
CN105	CONNECTOR (RADIO FREQUENCY INTERFACE)	TH2	PIPE TEMP. THERMISTOR/LIQUID (32˚F / 15kΩ, 77˚F / 5.4kΩ DETECT)
FUSE	FUSE (T6.3AL250V)		
LED1	POWER SUPPLY (I.B)	TH5	COND. / EVA. TEMP. THERMISTOR (32˚F / 15kΩ, 77˚F / 5.4kΩ DETECT)
LED2	POWER SUPPLY (R.B)		
LED3	TRANSMISSION (INDOOR-OUTDOOR)	OPTION PART	
SW1	SWITCH (MODEL SELECTION)※See table 1	W.B	PCB FOR IR WIRELESS REMOTE CONTROLLER
SW2	SWITCH (CAPACITY CODE) ※ See table 2	BZ	BUZZER
SWE	CONNECTOR (EMERGENCY OPERATION)	LED1	LED (OPERATION INDICATION : GREEN)
X1	RELAY (DRAIN PUMP)	LED2	LED (PREPARATION FOR HEATING : ORANGE)
DP	DRAIN-UP MACHINE	RU	RECEIVING UNIT
FS	DRAIN FLOAT SWITCH	SW1	EMERGENCY OPERATION (HEAT / DOWN)
RFI	RADIO FREQUENCY INTERFACE FOR RF THERMOSTAT	SW2	EMERGENCY OPERATION (COOL / UP)
		R.B	WIRED REMOTE CONTROLLER BOARD
		TB6	TERMINAL BLOCK (REMOTE CONTROLLER TRANSMISSION LINE)

<Table 2>SW2(CAPACITY CODE)

SW2			
MODELS	Service	MODELS	Service
PLA-A12BA6	ON / OFF	PLA-A30BA6	ON / OFF
PLA-A18BA6	ON / OFF	PLA-A36BA6	ON / OFF
PLA-A24BA6	ON / OFF	PLA-A42BA6	ON / OFF

The black square(■)indicates a switch position.



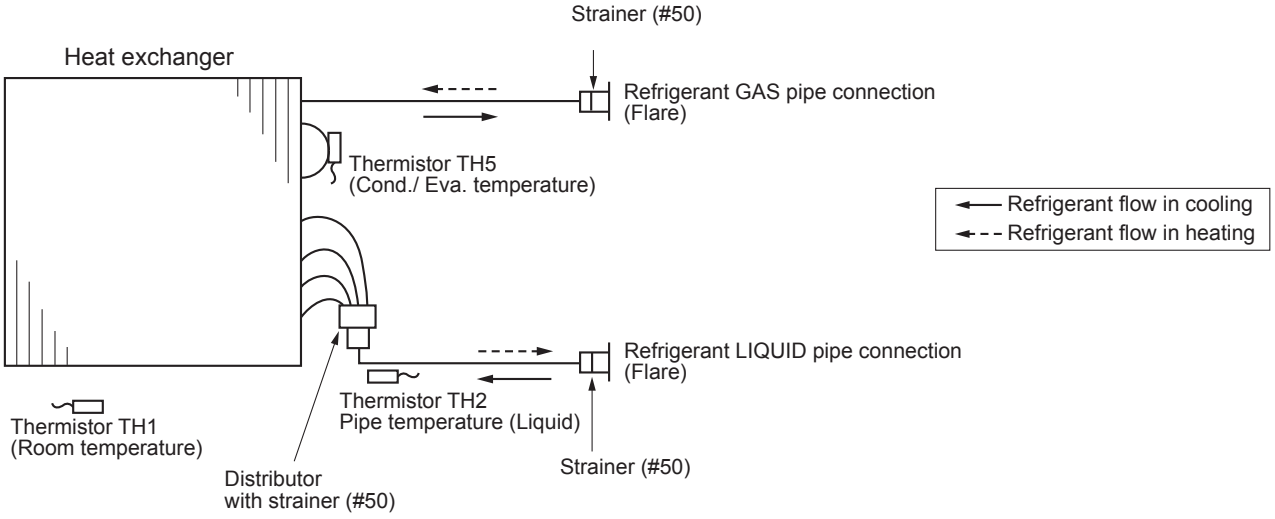
※Be sure to turn off the source power and then disconnect fan motor connector. (Failure to do so will cause trouble in Fan motor)

Notes: 1. Symbols used in wiring diagram above are, ○○○ : Connector, □□□ : Terminal block.
2. Indoor and outdoor connecting wires are made with polarities, make wiring matching terminal numbers (S1, S2, S3).
3. Since the outdoor side electric wiring may change be sure to check the outdoor unit electric wiring for servicing.

※1.Use copper supply wires.
Utilisez des fils d'alimentation en cuivre.

8 REFRIGERANT SYSTEM DIAGRAM

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6



9 TROUBLESHOOTING

9-1. TROUBLESHOOTING

<Check code displayed by self-diagnosis and actions to be taken for service (summary)>

Present and past check codes are logged, and they can be displayed on the wired remote controller and control board of outdoorunit. Actions to be taken for service, which depends on whether or not the trouble is reoccurring in the field, are summarized in the table below. Check the contents below before investigating details.

Unit conditions at service	Check code	Actions to be taken for service (summary)
The trouble is reoccurring.	Displayed	Judge what is wrong and take a corrective action according to “9-3. SELF-DIAGNOSIS ACTION TABLE”.
	Not displayed	Conduct troubleshooting and ascertain the cause of the trouble according to “9-4. TROUBLESHOOTING BY INFERIOR PHENOMENA”.
The trouble is not reoccurring.	Logged	①Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise, etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the trouble occurred, matters related to wiring, etc. ②Reset check code logs and restart the unit after finishing service. ③There is no abnormality in electrical component, controller board,remote controller, etc.
	Not logged	①Re-check the abnormal symptom. ②Conduct troubleshooting and ascertain the cause of the trouble according to “9-4. TROUBLESHOOTING BY INFERIOR PHENOMENA”. ③Continue to operate unit for the time being if the cause is not ascertained. ④There is no abnormality concerning of parts such as electrical component, controller board, remote controller, etc.

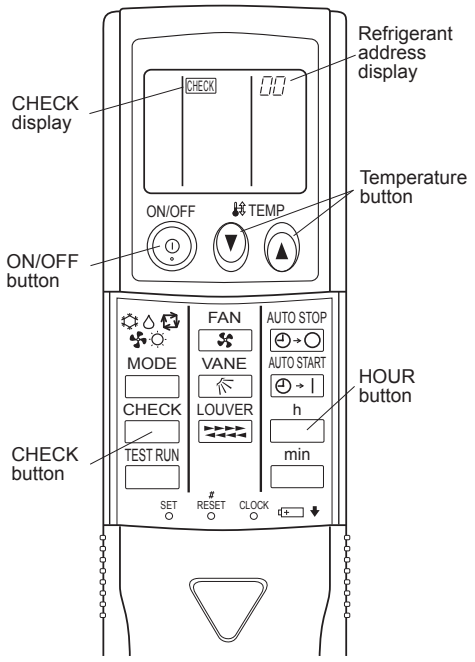
9-2. MALFUNCTION-DIAGNOSIS METHOD BY REMOTE CONTROLLER

<In case of trouble during operation>

When a malfunction occurs to air conditioner, both indoor unit and outdoor unit will stop and operation lamp blinks to inform unusual stop.

<Malfunction-diagnosis method at maintenance service>

■IR wireless remote controller



[Procedure]

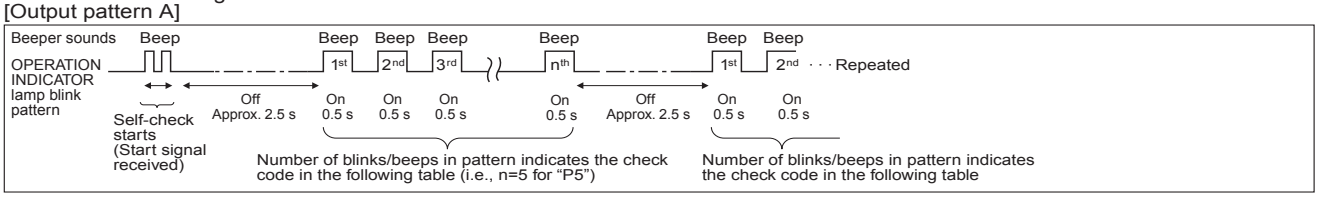
1. Press the CHECK button twice.
   - "CHECK" lights, and refrigerant address "00" blinks.
   - Check that the remote controller's display has stopped before continuing.
2. Press the TEMP ▼ ▲ buttons.
   - Select the refrigerant address of the indoor unit for the self-diagnosis.

   Note: Set refrigerant address using the outdoor unit's DIP switch (SW1). (For more information, see the outdoor unit installation manual.)
3. Point the remote controller at the sensor on the indoor unit and press the HOUR button.
   - If an air conditioner error occurs, the indoor unit's sensor emits an intermittent buzzer sound, the operation lamp blinks, and the check code is output. (It takes 3 seconds at most for check code to appear.)
4. Point the remote controller at the sensor on the indoor unit and press the ON/OFF button.
   - The check mode is cancelled.

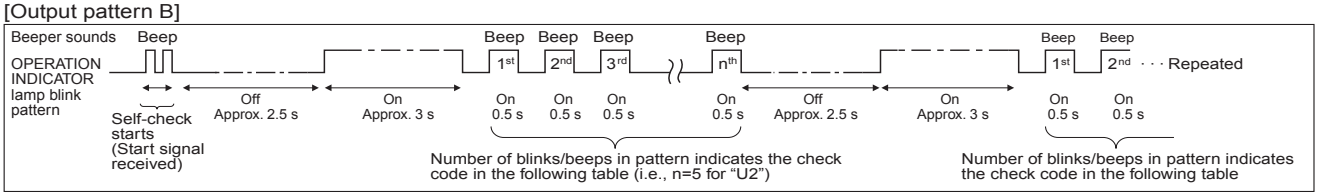
To be continued to the next page.

• Refer to the following tables for details on the check codes.

[Output pattern A]



[Output pattern B]



[Output pattern A] Errors detected by indoor unit

IR wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller ① Check code	Symptom	Remark
1	P1	Intake sensor error	———
2	P2	Pipe (TH2) sensor error	
	P9	Pipe (TH5) sensor error	
3	E6,E7	Indoor/outdoor unit communication error	
4	P4	Float switch connector open	
5	P5	Drain pump error	
	PA	Forced compressor stop(due to water leakage abnormality)	
6	P6	Freezing/Overheating protection operation	
7	EE	Communication error between indoor and outdoor units	
8	P8	Pipe temperature error	
9	E4, E5	Remote controller signal receiving error	
10	–	–	
11	–	–	
12	Fb	Indoor unit control system error (memory error, etc.)	
14	PL	Abnormality of refrigerant circuit	
–	E0, E3	Remote controller transmission error	
–	E1, E2	Remote controller control board error	

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

IR wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller ① Check code	Symptom	Remark
1	E9	Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit)	For details, check the LED display of the outdoor controller board. As for outdoor unit, refer to outdoor unit's service manual.
2	UP	Compressor overcurrent interruption	
3	U3,U4	Open/short of outdoor unit thermistors	
4	UF	Compressor overcurrent interruption (When compressor locked)	
5	U2	Abnormal high discharging temperature/49C operated/ insufficient refrigerant	
6	U1,Ud	Abnormal high pressure (63H operated)/Overheating protection operation	
7	U5	Abnormal temperature of heatsink	
8	U8	Outdoor unit fan protection stop	
9	U6	Compressor overcurrent interruption/Abnormal of power module	
10	U7	Abnormality of superheat due to low discharge temperature	
11	U9,UH	Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to main circuit/Current sensor error	
12	–	–	
13	–	–	
14	Others	Other errors (Refer to the technical manual for the outdoor unit.)	

Notes:

1. If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.
2. If the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 seconds)" after the initial 2 beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

• On IR wireless remote controller
The continuous buzzer sounds from receiving section of indoor unit.
Blink of operation lamp
• On wired remote controller
① Check code displayed in the LCD. (Refer to the previous page, ① check code.)

• If the unit cannot be operated properly after the test run, refer to the following table to find out the cause.

Symptom			Cause
Wired remote controller		LED 1, 2 (PCB in outdoor unit)	
PLEASE WAIT	For about 2 minutes after power-on	After LED 1, 2 are lighted, LED 2 is turned off, then only LED 1 is lighted. (Correct operation)	•For about 2 minutes following power-on,operation of the remote controller is not possible due to system start-up. (Correct operation)
PLEASE WAIT→ Check code	Subsequent to about 2 minutes after power-on	Only LED 1 is lighted. → LED 1, 2 blink.	•Connector for the outdoor unit's protection device is not connected. •Reverse or open phase wiring for the outdoor unit's power terminal block (L1, L2, GR)
Display messages do not appear even when operation switch is turned ON (operation lamp does not light up).		Only LED 1 is lighted. → LED 1 blinks twice, LED 2 blinks once.	•Incorrect wiring between indoor and outdoor units (incorrect polarity of S1, S2, S3) •Remote controller wire short

On the IR wireless remote controller with condition above, following phenomena take place.
• No signals from the remote controller can be received.
• OPE lamp is blinking.
• The buzzer makes a short ping sound.

Note:
Operation is not possible for about 30 seconds after cancellation of function selection. (Correct operation)

For description of each LED (LED1, 2, 3) provided on the indoor controller, refer to the following table.

LED1 (power for microprocessor)	Indicates whether control power is supplied. Make sure that this LED is always lit.
LED2 (power for wired remote controller)	Indicates whether power is supplied to the wired remote controller. This LED lights only in the case of the indoor unit which is connected to the outdoor unit refrigerant addresses "0".
LED3 (communication between indoor and outdoor units)	Indicates state of communication between the indoor and outdoor units. Make sure that this LED is always blinking.

9-3. SELF-DIAGNOSIS ACTION TABLE

Note:
Errors to be detected in outdoor unit, such as codes starting with F, U or E (excluding E0 to E7), are not covered in this document. Please refer to the outdoor unit service manual for the details.

Check code	Abnormal point and detection method	Cause	Countermeasure
P1	**Room temperature thermistor (TH1)** ① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has been reset normally.) ② Constantly detected during cooling, drying, and heating operation. Short: 194°F [90℃] or more Open: −40°F [−40℃] or less	① Defective thermistor characteristics ② Contact failure of connector (CN20) on the indoor controller board (Insert failure) ③ Breaking of wire or contact failure of thermistor wiring ④ Defective indoor controller board	①–③ Check resistance value of thermistor. 32°F [0℃]....15.0 kΩ 50°F [10℃].....9.6 kΩ 68°F [20℃].....6.3 kΩ 86°F [30℃].....4.3 kΩ 104°F [40℃].....3.0 kΩ If you put force on (draw or bend) the lead wire with measuring resistance value of thermistor, breaking of wire or contact failure can be detected. ② Check contact failure of connector (CN20) on the indoor controller board. Refer to "9-7. TEST POINT DIAGRAM". Turn the power on again and check restart after inserting connector again. ④ Check room temperature display on remote controller. Replace indoor controller board if there is abnormal difference with actual room temperature. Turn the power off, and on again to operate after check.
P2	**Pipe temperature thermistor/Liquid (TH2)** ① The unit is in 3-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after 3 minutes. (The unit returns to normal operation, if it has been reset normally.) ② Constantly detected during cooling, drying, and heating (except defrosting) operation Short: 194°F [90℃] or more Open: −40°F [−40℃] or less Note: When all of the following conditions are satisfied, the error is not detected: 1) During cooling operation, or for 3 minutes after cooling operation is stopped. 2) Up to 16 minutes from 10 seconds after cooling operation is started. 3) Outside temperature < −22°F [−30℃]	① Defective thermistor characteristics ② Contact failure of connector (CN44) on the indoor controller board (Insert failure) ③ Breaking of wire or contact failure of thermistor wiring ④ Defective refrigerant circuit is causing thermistor temperature of 194°F [90℃] or more, or −40°F [−40℃] or less. ⑤ Defective indoor controller board	①–③ Check resistance value of thermistor. For characteristics, refer to (P1) above. ② Check contact failure of connector (CN44) on the indoor controller board. Refer to "9-7. TEST POINT DIAGRAM". Turn the power on and check restart after inserting connector again. ④ Check pipe <liquid> temperature with remote controller in test run mode. If pipe <liquid> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defective. ⑤ Check pipe <liquid> temperature with remote controller in test run mode. If there is extremely difference with actual pipe <liquid> temperature, replace indoor controller board. Turn the power off, and on again to operate after check.
P4	**Contact failure of drain float switch (CN4F)** • Extract when the connector of drain float switch is disconnected. (③ and ④ of connector CN4F is not short-circuited.) • Constantly detected during operation	① Contact failure of connector (Insert failure) ② Defective indoor controller board	① Check contact failure of float switch connector. Turn the power on again and check after inserting connector again. ② Operate with connector (CN4F) short-circuited. Replace indoor controller board if abnormality reappears.
P5	**Drain over flow protection operation** ① Suspensive abnormality, if drain float switch is detected to be underwater for 1 minute and 30 seconds continuously with drain pump on. Compressor and indoor fan will be turned off. ② Drain pump is abnormal if the condition above is detected during suspensive abnormality. ③ Constantly detected during drain pump operation	① Malfunction of drain pump ② Defective drain Clogged drain pump Clogged drain pipe ③ Defective drain float switch Catch of drain float switch or malfunction of moving parts cause drain float switch to be detected under water (Switch On) ④ Defective indoor-controller board	① Check if drain-up machine works. ② Check drain function. ③ Remove drain float switch connector CN4F and check if it is short (Switch On) with the moving part of float switch UP, or OPEN with the moving part of float switch down. Replace float switch if it is short with the moving part of float switch down. ④ Replace indoor controller board if it is short-circuited between ③–④ of the drain float switch connector CN4F and abnormality reappears. It is not abnormal if there is no problem about the above-mentioned ①–④. Turn the power off, and on again to operate after check.

Check code	Abnormal point and detection method	Cause	Countermeasure
P6	**Freezing/overheating protection is working** ① Freezing protection (Cooling mode) • In case when outside temperature > −4°F [−20℃] The unit is in 6-minute resume prevention mode if pipe <liquid or condenser/evaporator> temperature stays under −5°F [−15℃] for 3 minutes, 3 minutes after the compressor started. Abnormal if it stays under −5°F [−15℃] for 3 minutes again within 16 minutes after 6-minute resume prevention mode. • In case when outside temperature ≦ −4°F [−20℃] The unit is in 6-minute resume prevention mode if pipe <liquid or condenser/evaporator> temperature stays under −31°F [−35℃] for 3 minutes, 3 minutes after the compressor started. Abnormal if it stays under −31°F [−35℃] for 3 minutes again within 16 minutes after 6-minute resume prevention mode. ② Overheating protection (Heating mode) The unit is in 6-minute resume prevention mode if pipe <liquid or condenser/evaporator> temperature is detected as over 158°F [70℃] after the compressor started. Abnormal if the temperature of over 158°F [70℃] is detected again within 30 minutes after 6-minute resume prevention mode.	(Cooling or drying mode) ① Clogged filter (reduced airflow) ② Short cycle of air path ③ Low-load (low temperature) operation out of the tolerance range ④ Defective indoor fan motor • Fan motor is defective. • Indoor controller board is defective. ⑤ Defective outdoor fan control ⑥ Overcharge of refrigerant ⑦ Defective refrigerant circuit (clogs) (Heating mode) ① Clogged filter (reduced airflow) ② Short cycle of air path ③ Over-load (high temperature) operation out of the tolerance range ④ Defective indoor fan motor • Fan motor is defective. • Indoor controller board is defective. ⑤ Defective outdoor fan control ⑥ Overcharge of refrigerant ⑦ Defective refrigerant circuit (clogs) ⑧ Bypass circuit of outdoor unit is defective.	(Cooling or drying mode) ① Check clogs of the filter. ② Remove shields. ④ Refer to "9-6. HOW TO CHECK THE PARTS". ⑤ Check outdoor fan motor. ⑥⑦ Check operating condition of refrigerant circuit. (Heating mode) ① Check clogs of the filter. ② Remove shields. ④ Refer to "9-6. HOW TO CHECK THE PARTS". ⑤ Check outdoor fan motor. ⑥–⑧Check operating condition of refrigerant circuit.
P8	**Pipe temperature** <Cooling mode> Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes after compressor start and 6 minutes after the liquid or condenser/evaporator pipe is out of cooling range. Note 1: It takes at least 9 minutes to detect. Note 2: Abnormality P8 is not detected in drying mode. Cooling range: −5.4°F [−3°C] ≧ (TH−TH1) TH: Lower temperature between liquid pipe temperature (TH2) and condenser/evaporator temperature (TH5) TH1: Intake temperature <Heating mode> When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes. Note 3: It takes at least 27 minutes to detect abnormality. Note 4: It excludes the period of defrosting. (Detection restarts when defrosting mode is over.) Heating range: 5.4°F [3°C] ≦ (TH5−TH1)	① Slight temperature difference between indoor room temperature and pipe <liquid or condenser/evaporator> temperature thermistor • Shortage of refrigerant • Disconnected holder of pipe <liquid or condenser/evaporator> thermistor • Defective refrigerant circuit ② Converse connection of extension pipe (on plural units connection) ③ Converse wiring of indoor/outdoor unit connecting wire (on plural units connection) ④ Defective detection of indoor room temperature and pipe <condenser/evaporator> temperature thermistor ⑤ Stop valve is not opened completely.	①–④ Check pipe <liquid or condenser/evaporator> temperature with room temperature display on remote controller and outdoor controller circuit board. Pipe <liquid or condenser/evaporator> temperature display is indicated by setting SW2 of outdoor controller circuit board as follows. (Conduct temperature check with outdoor controller circuit board after connecting 'A-Control Service Tool(PAC-SK52ST)'.) ②③Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire.

Check code	Abnormal point and detection method	Cause	Countermeasure
P9	**Pipe temperature thermistor/ Condenser-Evaporator (TH5)** ① The unit is in 3-minute resume protection mode if short/open of thermistor is detected. Abnormal if the unit does not get back to normal within 3 minutes. (The unit returns to normal operation, if it has been reset normally.) ② Constantly detected during cooling, drying, and heating operation (except defrosting) Short: 194°F [90℃] or more Open: −40°F [−40℃] or less Note: When all of the following conditions are satisfied, the error is not detected: 1) During cooling operation, or for 3 minutes after cooling operation is stopped. 2) Up to 16 minutes from 10 seconds after cooling operation is started. 3) Outside temperature < −22°F [−30℃]	① Defective thermistor characteristics ② Contact failure of connector (CN44) on the indoor controller board (Insert failure) ③ Breaking of wire or contact failure of thermistor wiring ④ Temperature of thermistor is 194°F [90℃] or more or −40°F [−40℃] or less caused by defective refrigerant circuit. ⑤ Defective indoor controller board	①–③ Check resistance value of thermistor. For characteristics, refer to (P1) above. ② Check contact failure of connector (CN44) on the indoor controller board. Refer to "9-7. TEST POINT DIAGRAM". Turn the power on and check restart after inserting connector again. ④ Operate in test run mode and check pipe <condenser/evaporator> temperature with outdoor controller circuit board. If pipe <condenser/evaporator> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defect. ⑤ Operate in test run mode and check pipe <condenser/evaporator> temperature with outdoor control circuit board. If there is extreme difference with actual pipe <condenser/evaporator> temperature, replace indoor controller board. There is no abnormality if none of above comes within the unit. Turn the power off and on again to operate. (In case of checking pipe temperature with outdoor controller circuit board, be sure to connect A-control service tool (PAC-SK52ST).)
PA	**Forced compressor stop (due to water leakage abnormality)** ① The unit has a water leakage abnormality when the following conditions, a) and b), are satisfied while the above-mentioned detection is performed. a) The intake temperature subtracted with liquid pipe temperature detects to be less than 14°F [−10°C] for a total of 30 minutes. (When the drain sensor is detected to be NOT soaked in the water, the detection record of a) and b) will be cleared.) b) Drain float switch detects to be in the water for more than 15 minutes. Note: Once the water leakage abnormality is detected, abnormality state will not be released until the main power is reset.	① Drain pump trouble ② Drain defective · Drain pump clogging · Drain pipe clogging ③ Open circuit of float switch ④ Contact failure of float switch connector ⑤ Dew condensation on float switch · Drain water descends along lead wire. · Drain water is waving due to filter clogging. ⑥ Extension piping connection difference at twin, triple or quadruple system ⑦ Miswiring of indoor/outdoor connecting at twin, triple or quadruple system ⑧ Room temperature thermistor/ liquid pipe temperature thermistor detection is defective.	① Check the drain pump. ② Check whether water can be drained. ③ Check the resistance of the float switch. ④ Check the connector contact failure. ⑤ Check the float switch leadwire mounted. Check the filter clogging. ⑥ Check the piping connection. ⑦ Check the indoor/outdoor connecting wires. ⑧ Check the room temperature display of remote controller. Check the indoor liquid pipe temperature display of outdoor controller board.
E0 or E4	**Remote controller transmission error(E0)/signal receiving error(E4)** ① Abnormal if main or sub remote controller cannot receive any transmission normally from indoor unit of refrigerant address “0” for 3 minutes. (Check code: E0) ② Abnormal if sub remote controller could not receive any signal for 2 minutes. (Check code: E0) ① Abnormal if indoor controller board can not receive any data normally from remote controller board or from other indoor controller board for 3 minutes. (Check code: E4) ② Indoor controller board cannot receive any signal from remote controller for 2 minutes. (Check code: E4)	① Contact failure at transmission wire of remote controller ② All remote controllers are set as “sub” remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board. ③ Miswiring of remote controller ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board of refrigerant addresses “0”. ⑥ Noise has entered into the transmission wire of remote controller.	① Check disconnection or looseness of indoor unit or transmission wire of remote controller. ② Set one of the remote controllers “main” if there is no problem with the action above. ③ Check wiring of remote controller. • Total wiring length: max. 500 m (Do not use cable x 3 or more.) • The number of connecting indoor units: max. 16 units • The number of connecting remote controller: max. 2 units If the cause of trouble is not in above ①–③, ④ Diagnose remote controllers. a) When “RC OK” is displayed, Remote controllers have no problem. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board. b) When “RC NG” is displayed, Replace remote controller. c) When “RC E3” or “ERC 00-66” is displayed, noise may be causing abnormality. Note: If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address “0” may be abnormal.

Check code	Abnormal point and detection method	Cause	Countermeasure
E3 or E5	**Remote controller transmission error(E3)/signal receiving error(E5)** ① Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Check code: E3) ② Remote controller receives transmitted data at the same time and compares the received and transmitted data. Abnormal if these data are judged to be different 30 continuous times. (Check code: E3) ① Abnormal if indoor controller board could not find blank of transmission path. (Check code: E5) ② Indoor controller board receives transmitted data at the same time and compares the received and transmitted data. Abnormal if these data are judged to be different 30 continuous times. (Check code: E5)	① 2 remote controllers are set as "main." (In case of 2 remote controllers) ② Remote controller is connected with 2 indoor units or more. ③ Repetition of refrigerant address ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Noise has entered into transmission wire of remote controller.	① Set a remote controller to main, and the other to sub. ② Remote controller is connected with only one indoor unit. ③ The address changes to a separate setting. ④–⑥ Diagnose remote controller. a) When "RC OK" is displayed, remote controllers have no problem. Turn the power off,and on again to check. When becoming abnormal again, replace indoor controller board. b) When "RC NG" is displayed, replace remote controller. c) When "RC E3" or "ERC 00-66" is displayed, noise may be causing abnormality.
E6	**Indoor/outdoor unit communication error (Signal receiving error)** ① Abnormal if indoor controller board cannot receive any signal normally for 6 minutes after turning the power on. ② Abnormal if indoor controller board cannot receive any signal normally for 3 minutes. ③ Consider the unit abnormal under the following condition: When 2 or more indoor units are connected to an outdoor unit, indoor controller board cannot receive a signal for 3 minutes from outdoor controller circuit board, a signal which allows outdoor controller circuit board to transmit signals.	① Contact failure, short circuit or, miswiring (converse wiring) of indoor/outdoor unit connecting wire ② Defective transmitting receiving circuit of indoor controller board ③ Defective transmitting receiving circuit of indoor controller board ④ Noise has entered into indoor/outdoor unit connecting wire.	Check LED display on the outdoor control circuit board. (Connect A-control service tool, PAC-SK52ST.) Refer to outdoor unit service manual. ① Check disconnection or looseness of indoor/outdoor unit connecting wire of indoor unit or outdoor unit. Check all the units in case of twin triple indoor unit system. ②–④ Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board or outdoor controller circuit board. Note: Other indoor controller board may have defect in the case of twin triple indoor unit system.
E7	**Indoor/outdoor unit communication error (Transmitting error)** Abnormal if "1" receiving is detected 30 times continuously though indoor controller board has transmitted "0".	① Defective transmitting receiving circuit of indoor controller board ② Noise has entered into power supply. ③ Noise has entered into outdoor control wire.	①–③ Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board.
Fb	**Indoor controller board** Abnormal if data cannot be read normally from the nonvolatile memory of the indoor controller board.	① Defective indoor controller board	① Replace indoor controller board.
E1 or E2	**Remote controller control board** ① Abnormal if data cannot be read normally from the nonvolatile memory of the remote controller control board. (Check code: E1) ② Abnormal if the clock function of remote controller cannot be operated normally. (Check code: E2)	① Defective remote controller	① Replace remote controller.
PL	**Abnormal refrigerant circuit** During Cooling, Dry, or Auto Cooling operation, the following conditions are regarded as failures when detected for 1 second. a)The compressor continues to run for 30 or more seconds. b)The liquid pipe temperature or the condense/evaporator temperature is 167°F [75°C] or more. **<u>These detected errors will not be cancelled until the power source is reset.</u>**	① Abnormal operation of 4-way valve ② Disconnection of or leakage in refrigerant pipes ③ Air into refrigerant piping ④ Abnormal operation (no rotation) of indoor fan · Defective fan motor · Defective indoor control board ⑤ Defective refrigerant circuit (clogging)	① **<u>When this error occurs, be sure to replace the 4-way valve.</u>** ② Check refrigerant pipes for disconnection or leakage. ③ After the recovery of refrigerant, vacuum dry the whole refrigerant circuit. ④Refer to "9-6-2. DC fan motor (fan motor/indoor controller circuit board". ⑤ Check refrigerant circuit for operation. **<u>To avoid entry of moisture or air into refrigerant circuit which could cause abnormal high pressure, purge air in refrigerant circuit or replace refrigerant.</u>**

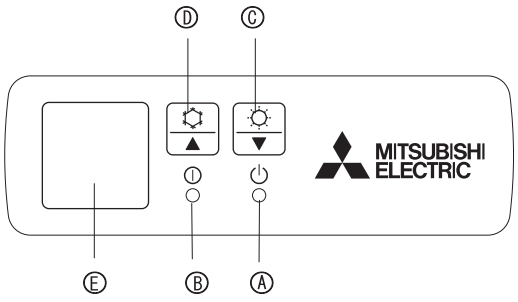
9-4. TROUBLESHOOTING BY INFERIOR PHENOMENA

Note: Refer to the manual of outdoor unit for the detail of remote controller.

Phenomena	Cause	Countermeasure
(1)Upward/downward vane performance failure	① The vane is not downward during defrosting and heat preparation and when the thermostat is OFF in HEAT mode. (Working of COOL protection function) ② Vane motor does not rotate. • Defective vane motor • Breaking of wire or connection failure of connector ③ Upward/downward vane does not work. • The vane is set to fixed position.	① Normal operation (The vane is set to horizontal regardless of remote control.) ② Check ② (left). • Check the vane motor. (Refer to “How to check the parts”.) • Check for breaking of wire or connection failure of connector. ③ Normal operation (Each connector on vane motor side is disconnected or setting the fixed vanes by wired remote controller.)
(2)Receiver for IR wireless remote controller	① Weak batteries of IR wireless remote controller ② Contact failure of connector (CNB) on IR wireless remote controller board (Insert failure) ③ Contact failure of connector (CN90) on indoor controller board (Insert failure) ④ Contact failure of connector between IR wireless remote controller board and indoor controller board	① Replace batteries of IR wireless remote controller. ②–④ Check contact failure of each connector. If no problems are found of connector, replace indoor controller board. When the same trouble occurs even if indoor controller board is replaced, replace IR wireless remote controller board.

9-5. EMERGENCY OPERATION

9-5-1. When IR wireless remote controller troubles or its battery is exhausted



When the remote controller cannot be used

When the batteries of the remote controller run out or the remote controller malfunctions, the emergency operation can be done using the emergency buttons on the grille.

Ⓐ DEFROST/STAND BY lamp
Ⓑ Operation lamp
Ⓒ Emergency operation switch (heating)
Ⓓ Emergency operation switch (cooling)
Ⓔ Receiver

Starting operation

- To operate the cooling mode, press the ☼ button Ⓓ for more than 2 seconds.
- To operate the heating mode, press the ☼ button Ⓒ for more than 2 seconds.

Note: Lighting of the Operation lamp Ⓑ means the start of operation.

• Details of emergency mode are as shown below.

Operation mode	COOL	HEAT
Set temperature	75°F [24°C]	75°F [24°C]
Fan speed	High	High
Airflow direction	Horizontal	Downward 5

Stopping operation

• To stop operation, press the ☼ button Ⓓ or the ☼ button Ⓒ.

9-5-2. When wired remote controller or indoor unit microprocessor fails

1.When the wired remote control or the indoor unit microcomputer has failed, but all other components work properly, if you set the switch (SWE) on the indoor controller board ON, the indoor unit will begin Emergency Operation.
When Emergency Operation is activated, the indoor unit operates as follows:
(1) Indoor fan is running at high speed. (2) Drain pump is working.
Note on the IR wireless remote control: when the remote control does not function, it is possible to activate Emergency Operation by using the indoor unit emergency operation switch (SW1, SW2 of the IR wireless signal receiver board).
However, if the indoor unit microprocessor has failed, it is necessary to proceed with points 2 and 3 below as in the case of the wired remote control.

2.When you activate Emergency Operation of the cooling or heating, you have to set the switch (SWE) on the indoor controller board and activate Emergency Operation of the outdoor unit.
For details on how to activate Emergency Operation of the outdoor unit, refer to the outdoor unit wiring diagram.

3.Before you activate Emergency Operation, check the following points:
(1)Emergency Operation cannot be activated when:
• the outdoor unit malfunctions. • the indoor fan malfunctions.
• when it has detected the malfunction of drain pump during self-diagnosing.
(2)Emergency Operation becomes continuous only by switching the power source on/off.
ON/OFF on the remote control or temperature control etc. does not function.
(3)Avoid operating for a long time when the outdoor unit begins defrosting while Emergency Operation of the heating is activated because it will start to blow cold air.
(4)Emergency cooling should be limited to 10 hours maximum (The indoor unit heat exchanger may freeze).
(5)After Emergency Operation has been deactivated set the switches, etc. to their original positions.
(6)Movement of the vanes does not work in Emergency Operation, therefore you have to slowly set them manually to the appropriate position.

9-6. HOW TO CHECK THE PARTS

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6

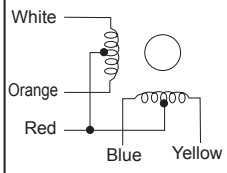
Room temperature thermistor (TH1) / Pipe temperature thermistor/liquid(TH2) / Condenser/Evaporator temperature thermistor (TH5)

Disconnect the connector then measure the resistance with a tester.
(At the ambient temperature of 50 to 86˚F [10 to 30˚C])

Normal	Abnormal
4.3 to 9.6 kΩ	Open or short

(Refer to “9-6-1. Thermistor”.)

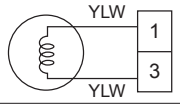
Vane motor (MV)



Measure the resistance between the terminals with a tester.
(At the ambient temperature of 68 to 86˚F [20 to 30˚C])

Connector	Normal	Abnormal
Red - Yellow (⑤–③, ⑩–⑧, ⑮–⑬, ⑳–⑱)	300 Ω	Open or short
Red - Blue (⑤–①, ⑩–⑥, ⑮–⑪, ⑳–⑯)		
Red - Orange (⑤–④, ⑩–⑨, ⑮–⑭, ⑳–⑲)		
Red - White (⑤–②, ⑩–⑦, ⑮–⑫, ⑳–⑰)		

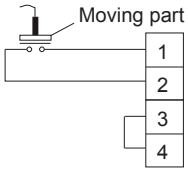
Drain pump (DP)



Measure the resistance between the terminals with a tester.
(Winding temperature 68˚F [20˚C])

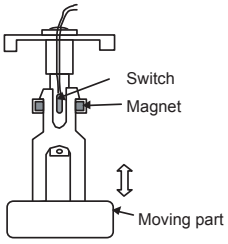
Normal	Abnormal
290 Ω	Open or short

Drain float switch (FS)

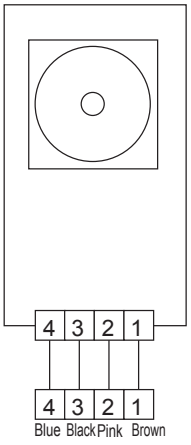


Measure the resistance between the terminals with a tester.

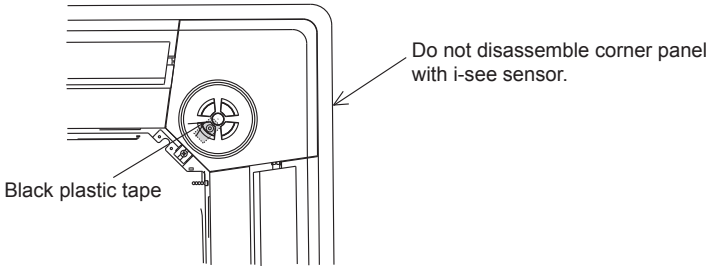
State of moving part	Normal	Abnormal
UP	Short	Other than short
DOWN	Open	Other than open



i-see sensor (Option)



Turn on the indoor unit with the black plastic tape on the outside of i-see sensor controller board.
With electricity being turned on, measure the power voltage between connectors with tester.
i-see sensor rotates and pull out the connector of motor for i-see sensor.

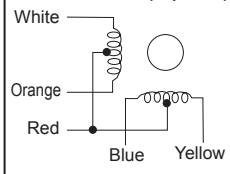


i-see sensor (At the ambient temperature of 50 to 104˚F [10 to 40˚C])

i-see sensor connector	Normal	Abnormal
②(−)–④(+)	1.857 to 3.132 V DC	Other than the normal
①(+)–②(−)	0.939 to 1.506 V DC	Other than the normal

NOTE : Be careful of handing such a static electricity.

Vane motor for i-see sensor (Option)



Measure the resistance between the terminals with a tester.
(At the ambient temperature of 68 to 86˚F [20 to 30˚C])

Connector	Normal	Abnormal
Red - Yellow	250 Ω	Open or short
Red - Blue		
Red - Orange		
Red - White		

9-6-1. Thermistor

<Thermistor Characteristic graph>

Thermistor for lower temperature	Room temperature thermistor(TH1) Pipe temperature thermistor/liquid(TH2) Condenser/evaporator temperature thermistor(TH5)

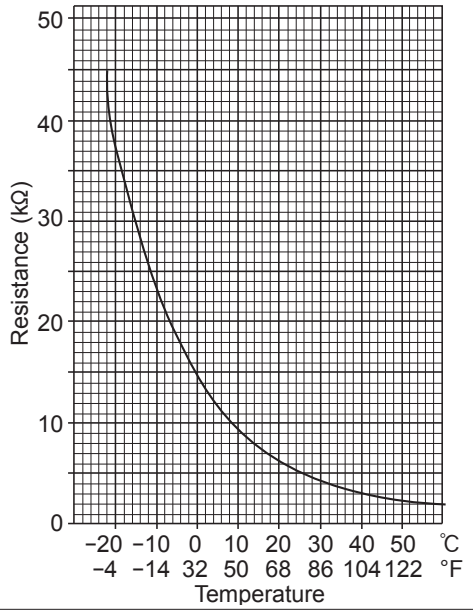
Thermistor R_0=15 kΩ ± 3%
Fixed number of B=3480 ± 2%

$$t(℃)Rt=15\exp\{3480(\frac{1}{273+t}-\frac{1}{273})\}$$

$$T(°F)Rt=15\exp\{3480(\frac{1}{273+\frac{T-32}{1.8}}-\frac{1}{273})\}$$

32°F [0℃]	15 kΩ
50°F [10℃]	9.6 kΩ
68°F [20℃]	6.3 kΩ
77°F [25℃]	5.4 kΩ
86°F [30℃]	4.3 kΩ
104°F [40℃]	3.0 kΩ

<Thermistor for lower temperature>

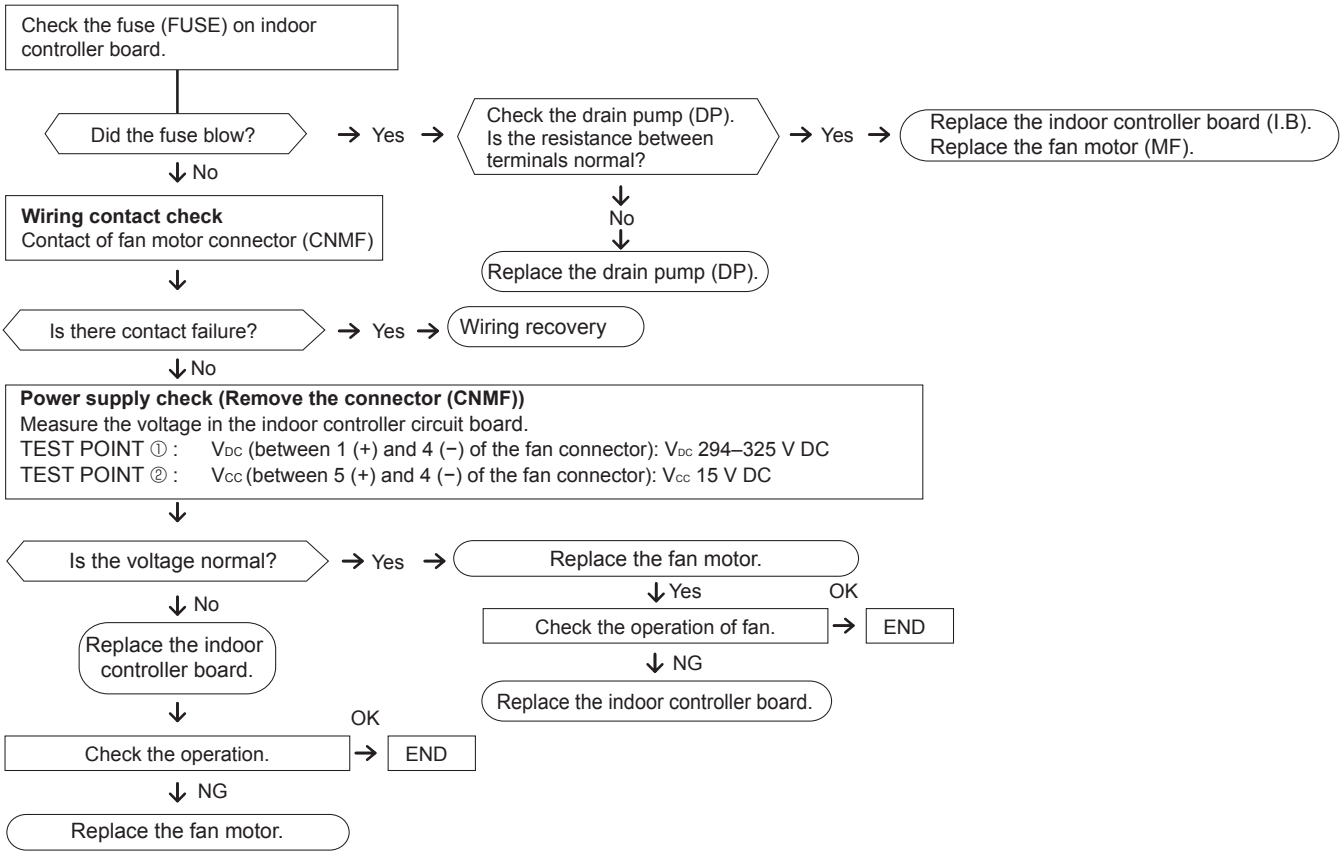


9-6-2. DC Fan motor (FAN MOTOR/ INDOOR CONTROLLER BOARD)

Check method of DC fan motor (fan motor/ indoor controller circuit board)

① Notes
· High voltage is applied to the connecter (CNMF) for the fan motor. Pay attention to the service.
· Do not pull out the connector (CNMF) for the motor with the power supply on.
(It causes trouble of the indoor controller circuit board and fan motor.)

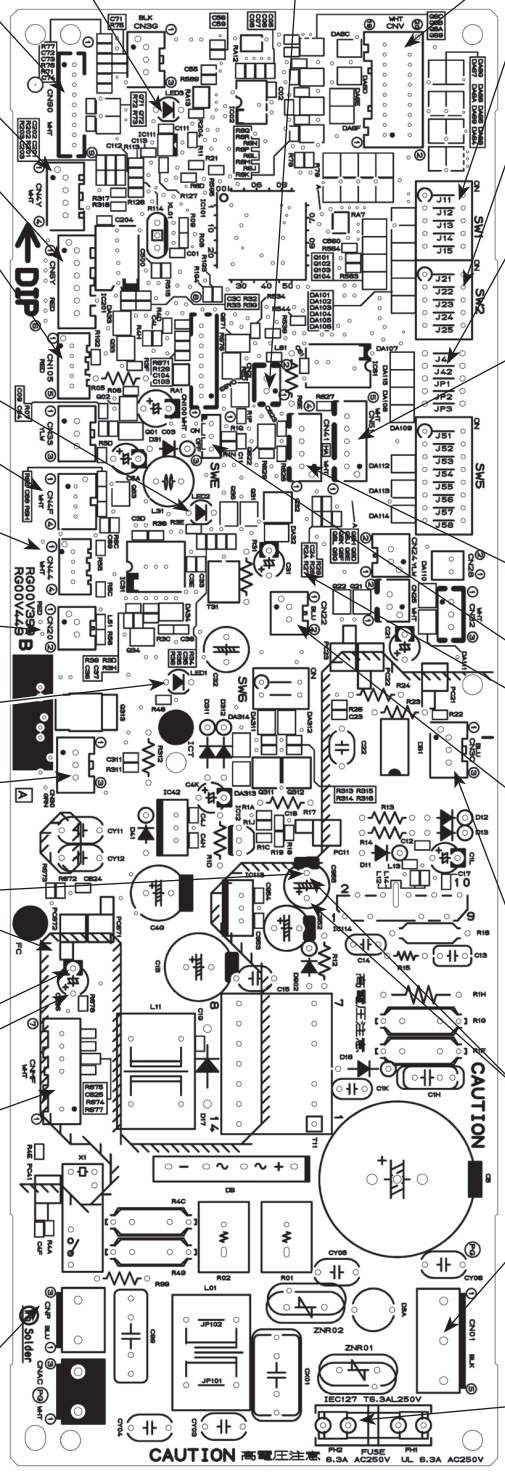
② Self check
Symptom : The indoor fan cannot rotate.



9-7. TEST POINT DIAGRAM

Indoor controller board

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6



CN90
Connect to the IR wireless remote controller board (CNB)

CN4Y
i-see sensor

CN6Y
i-see sensor motor output
12 V DC pulse output

CN105
RFI (Radio frequency interface)

LED2
Power supply (R.B)

CN4F
Drain float switch (FS)

CN44
Pipe temperature thermistor
①–② : Liquid (TH2)
③–④ : Condenser/Evaporator(TH5)

CN20
Room temperature thermistor (TH1)

LED1
Power supply (I.B)

CN30
Connector (LLC)

V_{FG} : Voltage between PC6722 and C955(−)
(Same as ⑦(+)–④(−) of CNMF)

V_{SP} : Voltage between pins of C626
0 V DC (FAN stop)
1–6.5 V DC (FAN operation)
(Same as ⑥(+)–④(−) of CNMF)

CNMF
Fan motor
①–④: 294–325 V DC
⑤–④: 15 V DC
⑥–④: 0–6.5 V DC
⑦–④: Stop 0 or 15 V DC
Operation 7.5 V DC
(0–15 V pulse)

CNP
Drain-pump output (DP)
(208/230 V AC)

LED3
Transmission (Indoor/outdoor)

CN2L
Connector (LOSSNAY)

CNV
Vane motor output (MV)
12 V pulse output

SW1
Model selection

SW2
Capacity setting

Jumper wire J41,J42
Pair No. setting for IR wireless remote controller

CN51
Centrally control
①–② : Control signal
13 V DC pulse input (①: +)
③–④ : Operation indicator
13 V DC (③: +)
③–⑤ : Malfunction indicator
13 V DC (③: +)

CN41
Connector (HA terminal-A)

SWE
Emergency operation

CN24
Connector (Back-up heating)

CN22
Connect to the terminal block (TB5)
(Remote controller connecting wire)
(10.4–14.6 V DC)

CN3C
Transmission
(Indoor/outdoor)
(0–24 V DC)

V_{CC} : Voltage between pins of C955
15 V DC
(Same as ⑤(+)–④(−) of CNMF)

CN01
Connect to the Terminal Block (TB4)
(Indoor/outdoor connecting line)
Between ③ and ⑤
208/230 V AC

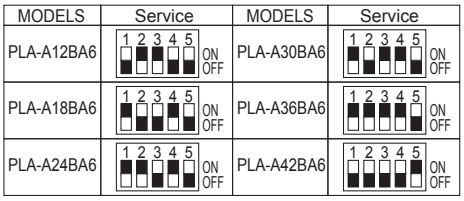
FUSE
6.3 A, 250 V

9-8. FUNCTIONS OF DIP SWITCH AND JUMPER WIRE

Each function is controlled by the DIP switch and the jumper wire on indoor controller board.
SW1 and SW2 are equipped only for service parts.
Model setting and capacity setting are preset in the nonvolatile memory of the indoor controller board.

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6

The black square (■) indicates a switch position.
Jumper wire (○: Short ×: Open)

Jumper wire	Functions	Setting by the DIP switch and jumper wire	Remarks
SW1	Model settings	MODELS: PLA-A·BA6 / Service: 	
SW2	Capacity settings		
J41 J42	Pair number setting with IR wireless remote controller		<Initial setting> IR wireless remote controller: 0 Control PCB: ○ (for both J41 and J42) 4 pair number settings are supported. The pair number settings of the wireless remote controller and indoor control PCB (J41/J42) are given in the table on the left. ('×' in the table indicates the jumper wire is disconnected.)

Wireless remote controller setting	Control PCB setting	
	J41	J42
0	○	○
1	×	○
2	○	×
3 to 9	×	×

JP1	Unit type setting	Model / JP1 Without TH5 ○ With TH5 ×	There is no jumper (JP1) because these models have the cond./eva. temperature thermistor (TH5).
JP3	Indoor controller board type setting	Indoor controller board type / JP3 Product × Service parts ○	

10 SPECIAL FUNCTION

10-1. ROTATION FUNCTION (AND BACK-UP FUNCTION, 2ND STAGE CUT-IN FUNCTION)

This function is only available when using wired remote controller.

10-1-1. Operation

(1) Rotation function (and Back-up function)

Outline of functions

· Operating the unit of main and sub alternately according to the interval setting. (Rotation function)
Note: The setting of main/sub unit depends on the refrigerant address. (The setting of DIP switch on the outdoor unit)
Refrigerant address "00" ⟶ Main unit
Refrigerant address "01" ⟶ Sub unit
· If an error occurs to one unit, the other unit starts. (Back-up function)

System constraint

· This function is available only by the grouping control system (INDOOR UNIT : OUTDOOR UNIT=1:1) of 2 refrigerant group. (Refer to Fig 1)
· It is necessary to connect remote controller crossover wiring to between units (IR wireless remote controller is unusable) and to assign refrigerant address to each unit. (DIP switch on the outdoor unit…Refrigerant address 00/01)

Operation pattern

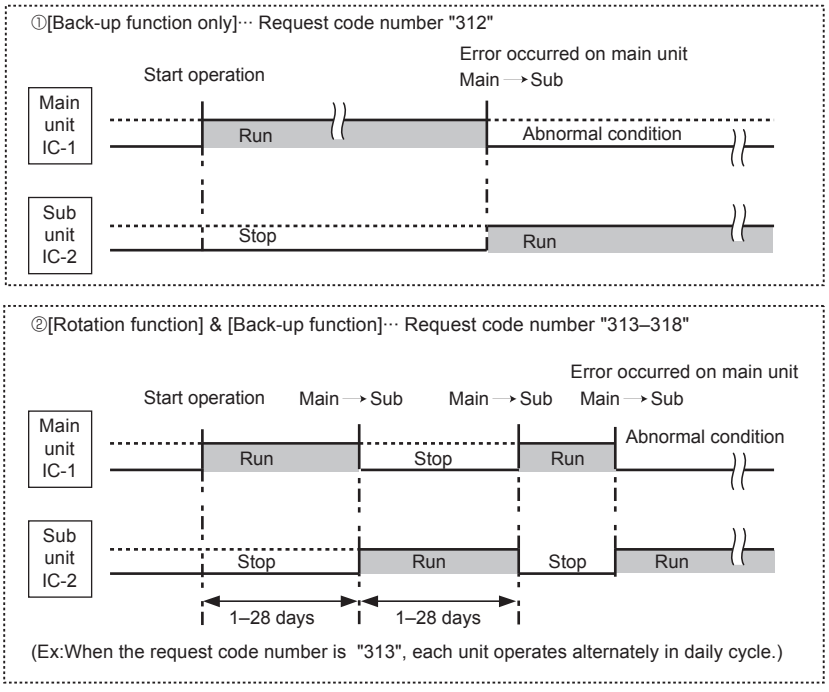
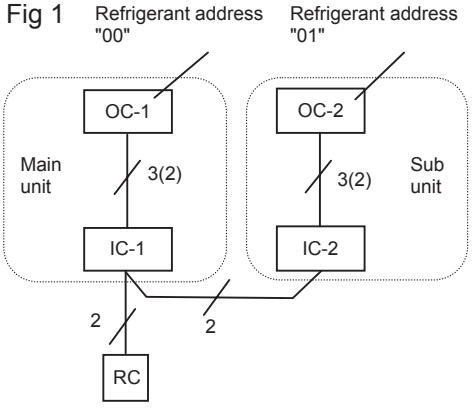


Fig 1



OC: Outdoor unit
IC: Indoor unit
RC: Wired remote controller

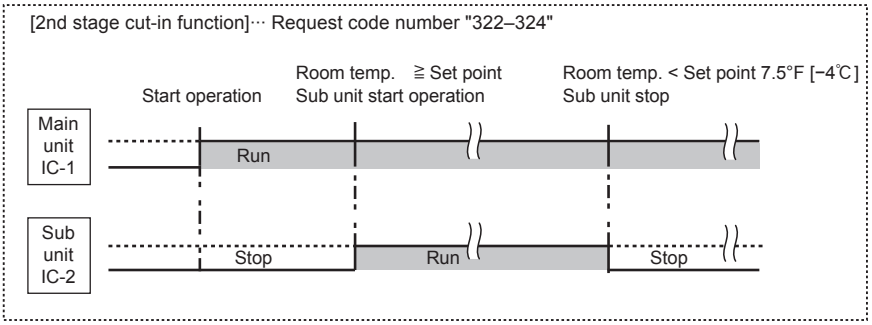
(2) 2nd stage cut-in function

Outline of functions

· Quantity of operating units is controlled according to the room temperature and set point.
· When room temperature becomes more than set point, standby unit starts. (2 units running)
· When room temperature falls below set point 7.5°F [−4℃], standby unit stops. (1 unit running)

System constraint

· This function is available only in rotation operation (or back-up) and cooling mode.



10-1-2. How to perform the operation of rotation function (Back-up function, 2nd stage cut-in function)
Set by wired remote controller. (Maintenance monitor)

NOTICE
It is necessary to set the same content to both main unit and sub unit.
Every time indoor controller board is replaced for servicing, it is necessary to set each function.

(1) Request Code List

Rotation setting

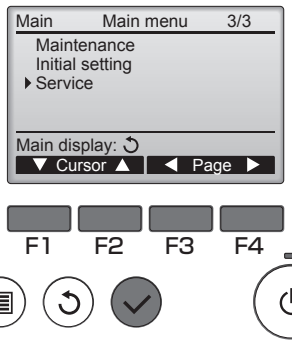
Setting No. (Request code)	Setting contents	Initial setting
No.1 (310)	Monitoring the request code of current setting	
No.2 (311)	Rotation and Back-up OFF (Normal group control operation)	◎
No.3 (312)	Back-up function only	
No.4 (313)	Rotation ON (Alternating interval = 1day) and back up function	
No.5 (314)	Rotation ON (Alternating interval = 3day) and back up function	
No.6 (315)	Rotation ON (Alternating interval = 5day) and back up function	
No.7 (316)	Rotation ON (Alternating interval = 7day) and back up function	
No.8 (317)	Rotation ON (Alternating interval = 14day) and back up function	
No.9 (318)	Rotation ON (Alternating interval = 28day) and back up function	

2nd stage cut-in setting

Setting No. (Request code)	Setting contents	Initial setting
No.1 (320)	Monitoring the request code of current setting	
No.2 (321)	Cut-in function OFF	◎
No.3 (322)	Cut-in Function ON(Set point = Set temp.+ 7.5°F [4°C])	
No.4 (323)	Cut-in Function ON(Set point = Set temp.+ 10.8°F [6°C])	
No.5 (324)	Cut-in Function ON(Set point = Set temp.+ 14.4°F [8°C])	

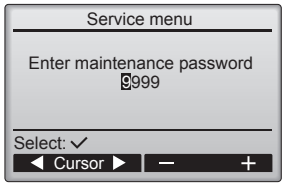
(2) Rotation and back up operation

PAR-31MAA



① Press the ▣ button.

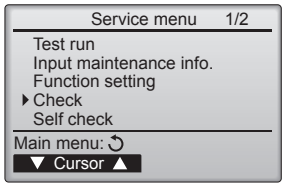
② Select "Service" with the [Cursor] buttons (F1 and F2) or the [Page] buttons (F3 and F4), and press the ✓ button.



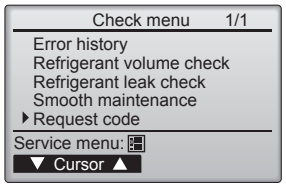
③ Enter the current maintenance password (4 numerical digits).
- Move cursor to the digit you wat to change with the F1 or F2 button.
- Set each number (0 through 9) with the F3 or F4 button.

(Note: The initial maintenance password is "9999".)

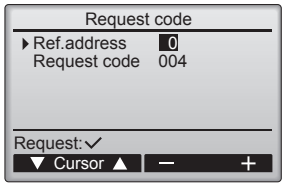
④ Then, press the ✓ button.



⑤ Select "Check" with the F1 or F2 button, and press the ✓ button.



⑥ Select "Request code" with the F1 or F2 button, and press the ✓ button.



⑦ Set the Refrigerant address and Request code.
- Select the item to be changed with the F1 or F2 button.
- Select the required setting with the F3 or F4 button.

⑧ Press the F3 or F4 button to set the Refrigerant address "0".

⑨ Press the F3 or F4 button to set the desired request code No.
- Rotation & Back up operation: Enter one request code from 311–318.
- 2nd stage cut-in operation: Enter one request code from 321–324.

⑩ Press the ✓ button. Data will be collected and displayed.

⑪ Press the F3 or F4 button to set the Refrigerant address "1". Set above ⑨–⑩.

⑫ To return to the Main menu, press the ▣ button.

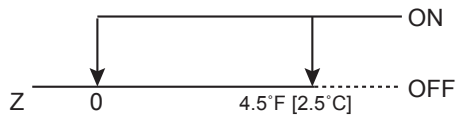
10-2. BACK-UP HEATING FUNCTION (CN24)

10-2-1. Operation

Outline of functions

The back-up heater signal is sent out according to the temperature difference between indoor room temperature and set temperature. This function is available only in heating operation.

	Temperature difference (Z=Set temp. - Room temp.)	Back-up heater signal output
1	Z ≦ 0˚F [˚C]	OFF
2	0 < Z < 4.5˚F [2.5˚C]	Keeping condition
3	4.5˚F [2.5˚C] ≦ Z	ON



10-2-2. How to connect

When connecting to the connector CN24 of the indoor unit, use PAC-SE56RA-E (optional parts).

11 DISASSEMBLY PROCEDURE

PLA-A12BA6 PLA-A18BA6 PLA-A24BA6
PLA-A30BA6 PLA-A36BA6 PLA-A42BA6

Be careful when removing heavy parts.

OPERATING PROCEDURE

1. Removing the air intake grille
(1) Slide the knob of air intake grille toward the arrow ① to open the air intake grille.
(2) Remove drop prevention hook from the panel.
(3) Slide the shaft in the hinge to the direction of the arrow ② and remove the air intake grille.

2. Removing the room temperature thermistor (TH1)
(1) Remove the air intake grille and the filter. (See Figure 1)
(2) Remove the 2 screws from the electrical box.
(3) Disconnect the connector CN20 (Red) from the indoor controller board.
(4) Remove the room temperature thermistor and holder.

3. Removing the indoor controller board (I.B)
(1) Remove the air intake grille and the filter. (See Figure 1)
(2) Remove the 2 screws from the electrical box cover.
(3) Disconnect the connectors :
CNMF (White/ 7P) for fan motor
CN44 (White/ 4P) for thermistor (TH2/ TH5)
CNP (Blue/ 3P) for drain pump
CN4F (White/ 4P) for float switch
CN01 (Black/ 5P) for earth and reactor
CNV (White/ 20P) for vane motor
(4) Remove the 6 supports from indoor controller board.
(5) Remove the indoor controller board.

4. Removing the electrical box
(1) Remove the air intake grille and the filter. (See Figure 1)
(2) Remove the 2 screws from the electrical box cover.
(3) Disconnect the connectors. (Refer to step 3)
(4) Remove 2 electrical box fixing screws and remove 2 hooks.
(5) Pull the electrical box.
<Electrical parts in the electrical box>
Indoor controller board
Terminal block (TB4)(TB5)

PHOTOS & ILLUSTRATIONS

Figure 1

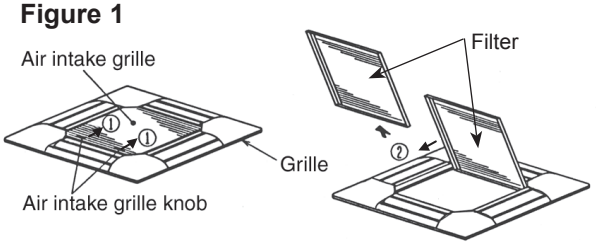


Photo 1

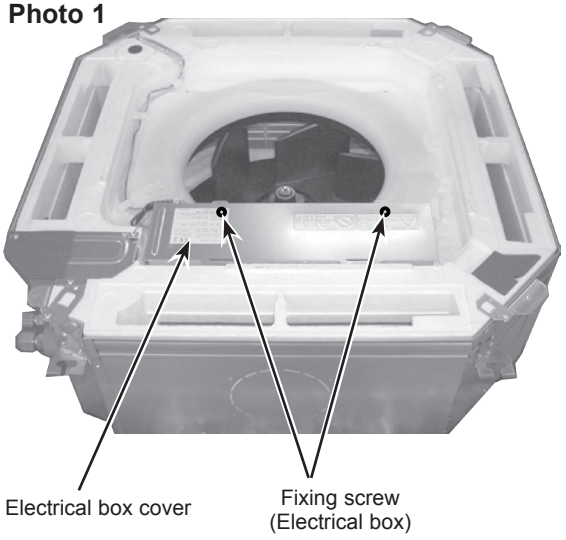
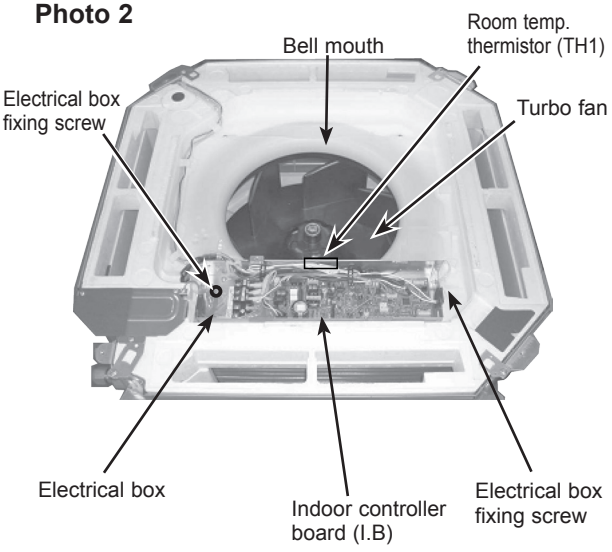
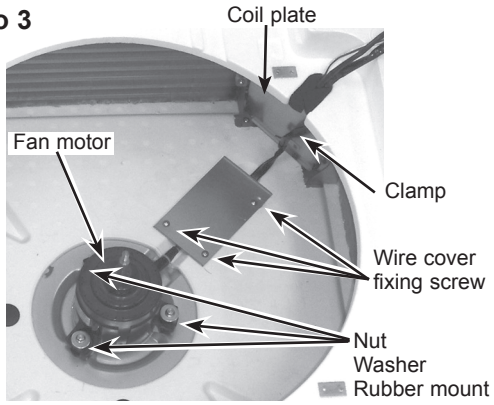
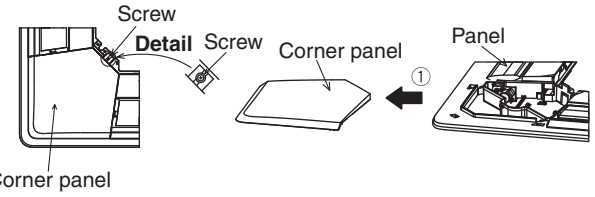
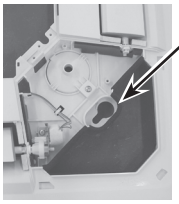
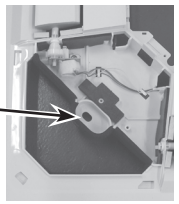
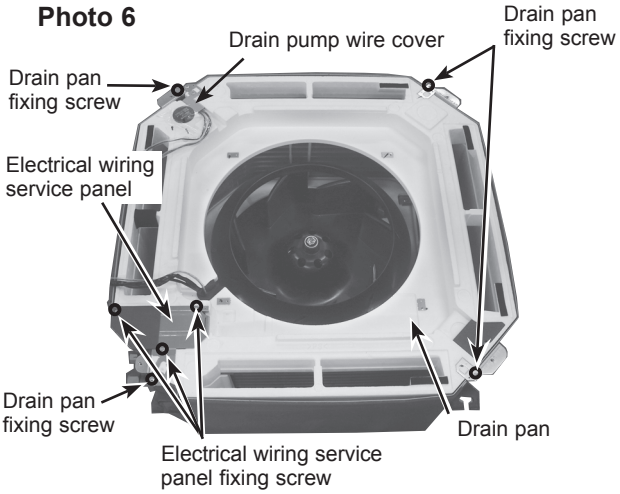
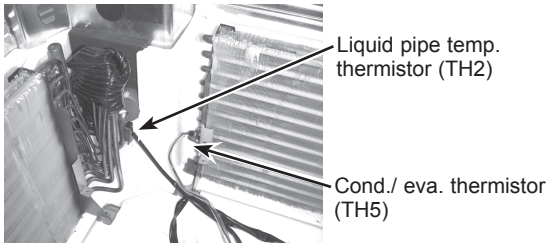
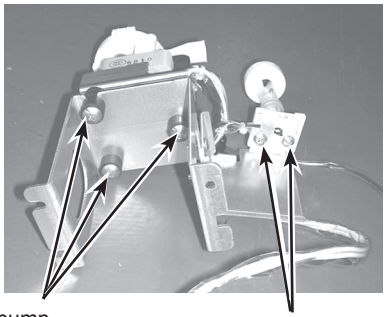
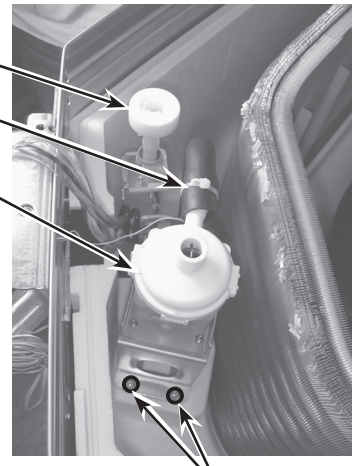
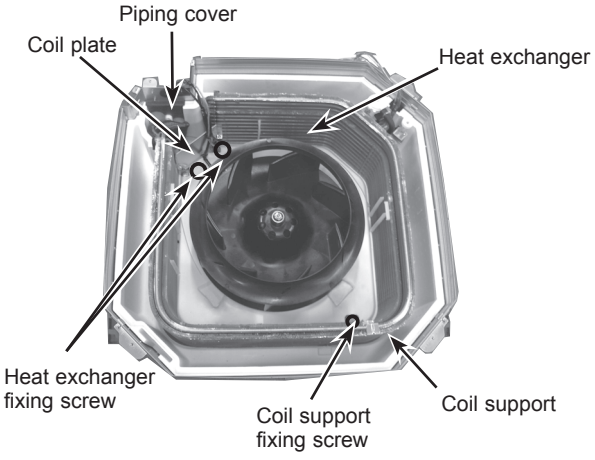


Photo 2



OPERATING PROCEDURE	PHOTOS & ILLUSTRATIONS
5. Removing the fan and fan motor (MF) (1) Remove the electrical box. (See Photo 2) (2) Remove the bell mouth (3 screws). (See Photo 2) (3) Remove the turbo fan nut. (4) Pull out the turbo fan. (5) Remove the wire cover (3 screws). (6) Remove 2 wiring clamps. (7) Disconnect the connector of the fan motor (CNMF). (8) Remove the 3 nuts and washers and rubber mounts of the fan motor.	**Photo 3** 
6. Removing the panel (1) Remove the air intake grille and the filter. (See Figure 1) (2) Disconnect the connector CNV (White/ 20P). **Corner panel (See Figure 2)** (3) Remove the corner screw. (4) Slide the corner panel to the direction of the arrow ①, and remove the corner panel. **Panel (See Photo 4, 5)** (5) Remove the 2 screws from the panel which fixes the oval holes. (6) Rotate the panel a little to come to the bell shaped hole where the screw is large and remove the panel.	**Figure 2**  **Photo 4**  **Photo 5** 
7. Removing the drain pan (1) Remove the air intake grille and the filter. (See Figure 1) (2) Remove the 2 screws from the electrical box cover. (3) Disconnect the connectors. (Refer to step 3) (4) Remove the panel. (See Photo 4, 5) (5) Remove the electrical wiring service panel (3 screws). (6) Remove the drain pump wire cover (1 screw). (7) Remove the electrical box. (See Photo 2) (8) Remove the bell mouth. (See Photo 2) (9) Remove the 4 screws and pull out the drain pan. ※ Pull out the left and right of the pan gradually. Be careful not to crack or damage the pan.	**Photo 6** 
8. Removing the pipe temperature thermistor (TH2) and condenser evaporator temperature thermistor (TH5) (1) Remove the drain pan. (See Photo 6) (2) Remove the turbo fan. (See Photo 3) (3) Remove the 2 wiring clamps. (See Photo 3) (4) Remove the coil plate (2 screws). (5) Remove the thermistors which are inserted into the holders installed to the thin copper pipe. (6) Disconnect the 4-pin white connector (CN44).	**Photo 7** 

OPERATING PROCEDURE	PHOTOS & ILLUSTRATIONS
9. Removing the drain pump (DP) and float switch (FS) (1) Remove the drain pan. (See Photo 6) (2) Cut the hose band and remove the hose. (3) Remove the drain pump assembly (3 screws and 2 hooks). (4) Remove the drain pump (3 screws). (5) Remove the float switch (2 screws). **Photo 9**  Drain pump fixing screw Float switch fixing screw	**Photo 8**  Float switch Hose band Drain pump Drain pump assembly fixing screw
10. Removing the heat exchanger (1) Remove the drain pan. (See Photo 6) (2) Remove the 3 screws of the piping cover, and pull out piping cover. (3) Remove the 2 screws of coil plate. (4) Remove the 2 screws of the coil. (5) Remove the screw of the coil support. (6) Pull out the heat exchanger.	**Photo 10**  Piping cover Coil plate Heat exchanger Heat exchanger fixing screw Coil support fixing screw Coil support

Mr.SLIM

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