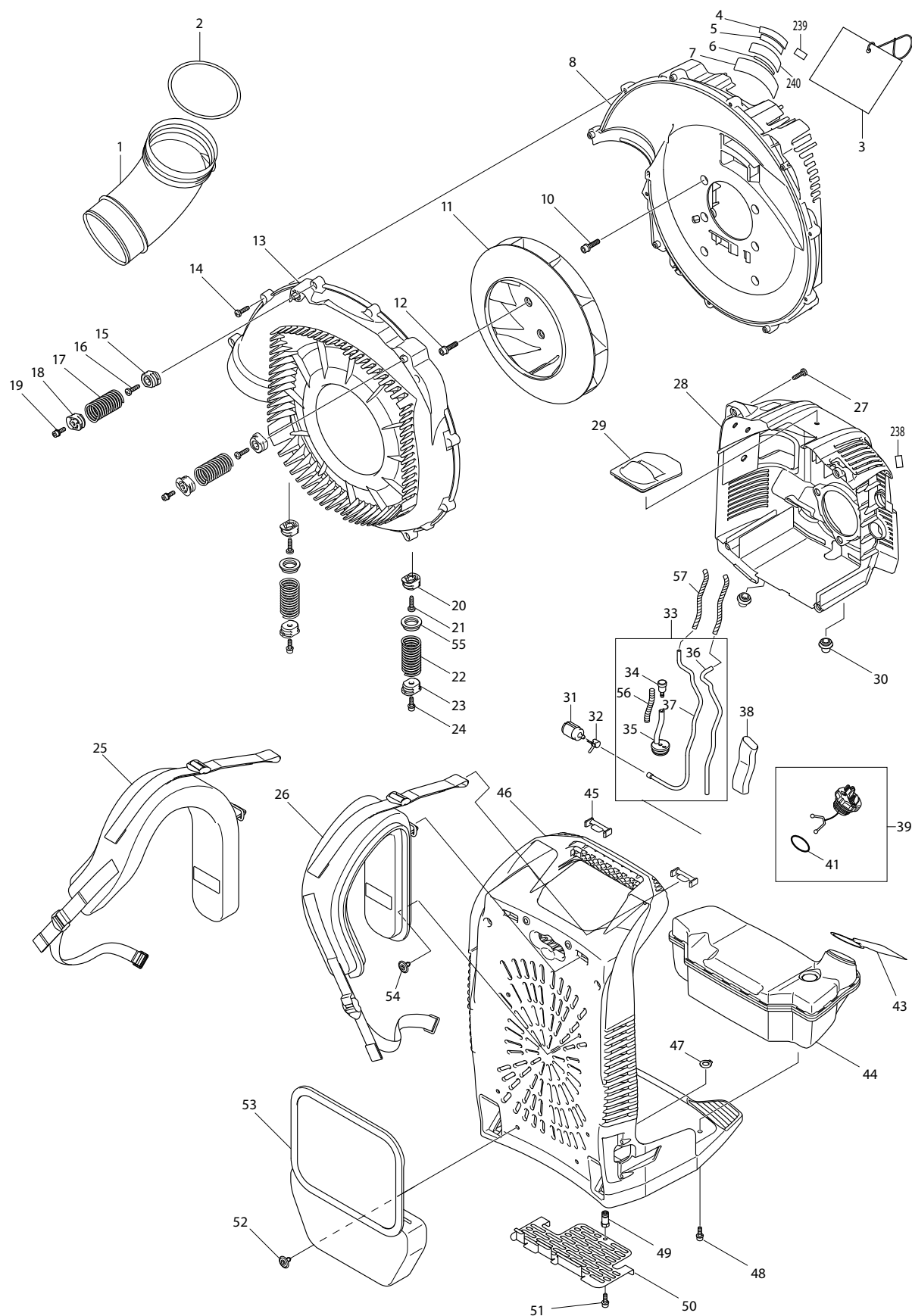




PARTS BREAKDOWN

EB7650TH

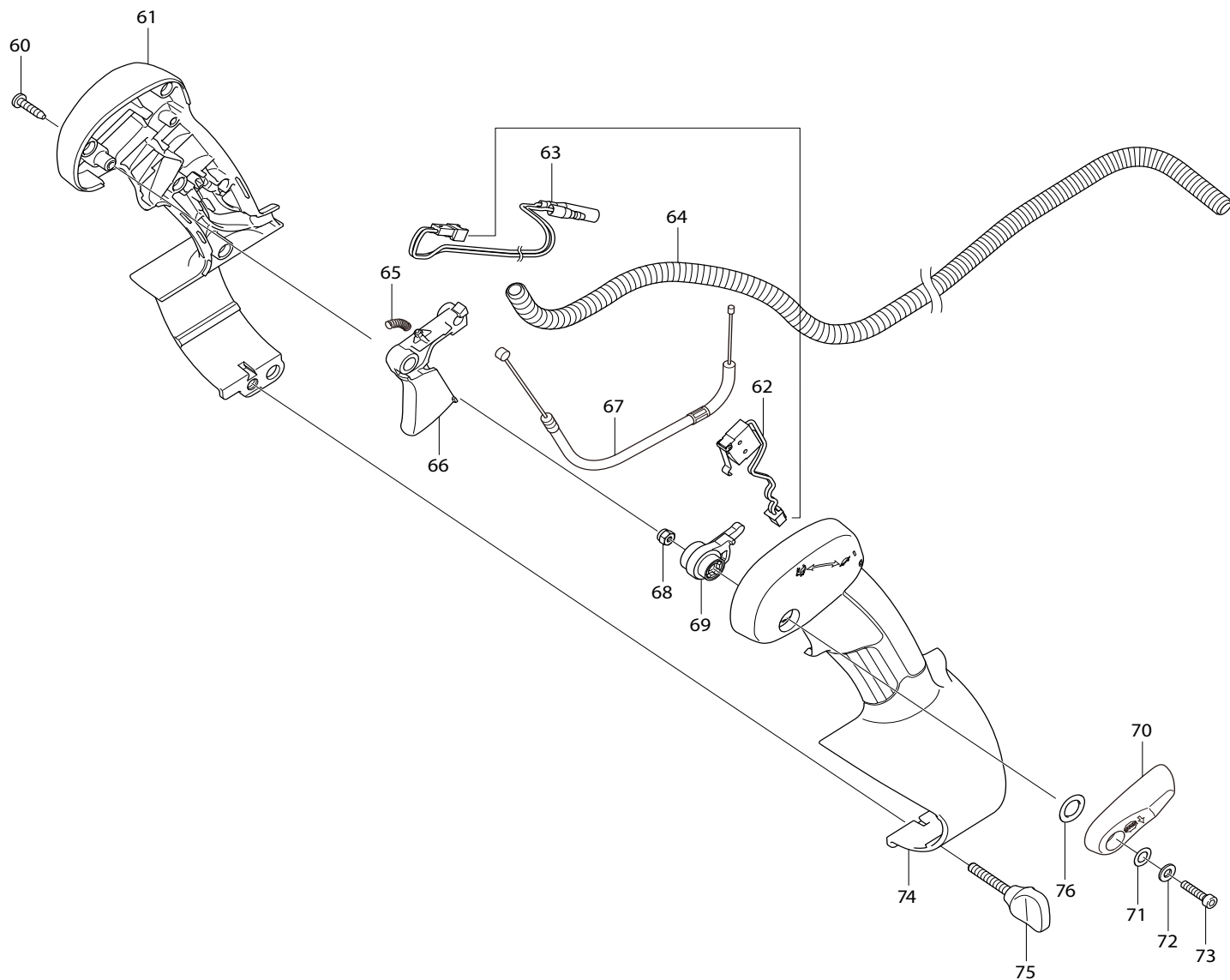


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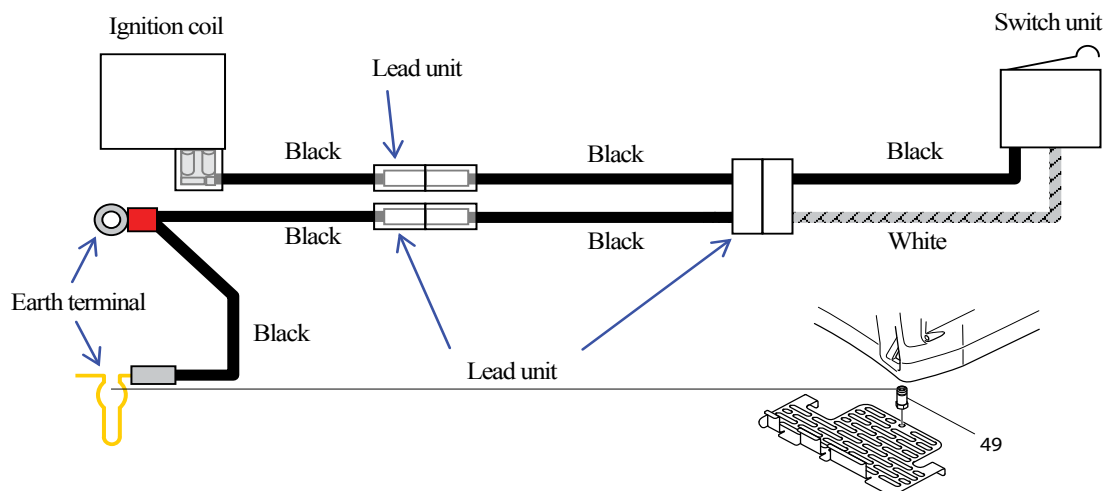
Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
1	1	412144-8	ELBOW	1		
1	2	213645-7	O RING 93	1		
1	8	454893-1	FRONT VOLUTE CASE	1		
1	10	922343-9	H.S.H.BOLT M6X25 WITH WR	6		
1	11	240152-7	FAN 250	1		
1	12	922343-9	H.S.H.BOLT M6X25 WITH WR	4		
1	13	454892-3	REAR VOLUTE CASE	1		
1	14	266420-0	TAPPING SCREW 5X20	11		
1	15	454903-4	SPRING HOLDER A	2		
1	16	266420-0	TAPPING SCREW 5X20	2		
1	17	234324-4	COMPRESSION SPRING 22	2		
1	18	454904-2	SPRING HOLDER B	2		
1	19	922223-9	H.S.H.BOLT M5X16 WITH WR	2		
1	20	454903-4	SPRING HOLDER A	2		
1	21	266420-0	TAPPING SCREW 5X20	2		
1	22	234333-3	COMPRESSION SPRING 22	2		
1	23	454904-2	SPRING HOLDER B	2		
1	24	922223-9	H.S.H.BOLT M5X16 WITH WR	2		
1	25	166125-1	BAND L COMPLETE	1		
1	26	166126-9	BAND R COMPLETE	1		
1	27	266420-0	TAPPING SCREW 5X20	4		
1	28	142426-1	ENGIN COVER COMPLETE	1		
1	29	424619-5	PLUG COVER	1		
1	30	424620-0	DAMPER	2		
1	31	163532-9	FILTER	1		
1	32	345920-4	HOSE CLAMP	1		
1	33	126587-5	TUBE ASSEMBLY	1		INC. 34-37,56
1	34	168396-6	BREATHER	1		
1	35	424505-0	GROMMET	1		
1	36	422125-4	TUBE 3-370	1		
1	37	412114-7	FUEL TUBE 3-370	1		
1	38	422137-7	TUBE GUARD 20-102	1		
1	39	140831-6	TANK CAP COMPLETE	1		INC. 41
1	41	213080-9	O RING 29.5	1		

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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
1	44	143014-7	FUEL TANK COMPLETE	1		
1	45	454905-0	BAND HOLDER	2		
1	46	454894-9	FRAME	1		
1	47	961005-4	RETAINING RING S-9	1		
1	48	922223-9	H.S.H.BOLT M5X16 WITH WR	2		
1	49	264098-3	HEX NUT M5-10	1		
1	50	346771-8	GUARD	1		
1	51	922223-9	H.S.H.BOLT M5X16 WITH WR	1		
1	52	667-25003-00	ROCK RIVET	4		
1	53	166127-7	CUSHION	1		
1	54	667-25003-00	ROCK RIVET	2		
1	55	424678-9	RUBBER RING 25	2		
1	56	326356-6	COIL SPRING 8	1		
1	57	454425-4	SPIRAL TUBE 6-100	2		



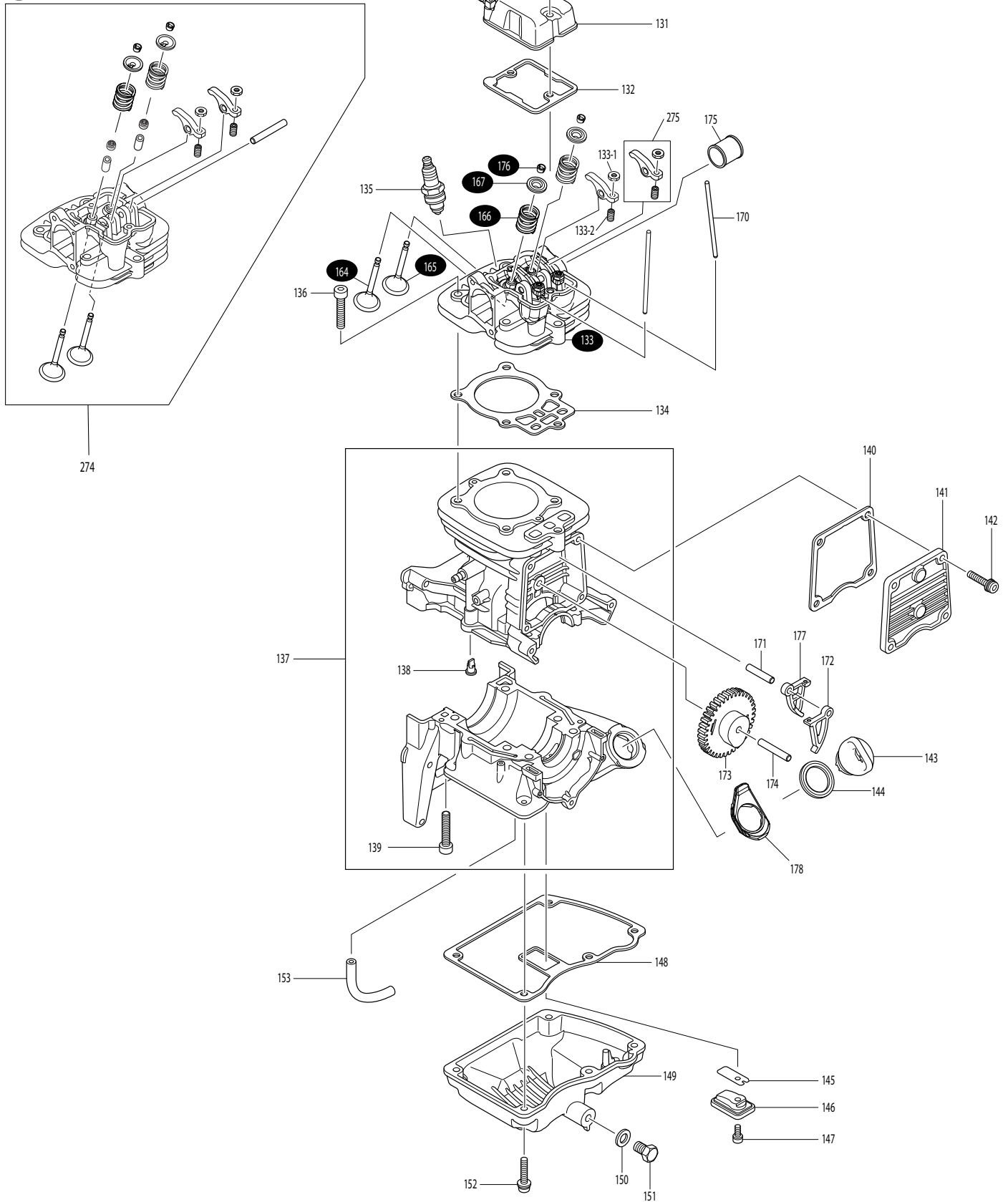
EB7650TH Wiring Diagram



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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
2	60	266326-2	TAPPING SCREW 4X18	5		
2	61	187804-8	LEVER CASE SET	1		INC. 74
2	62	638642-6	SWITCH UNIT	1		
2	63	632C07-2	LEAD UNIT	1		
2	64	455191-6	CORRUGATE TUBE	1		
2	65	231469-9	COMPRESSION SPRING 4	1		
2	66	454899-9	THROTTLE LEVER A	1		
2	67	168843-7	CONTROL CABLE	1		
2	68	252126-6	HEX. LOCKING NUT M4-7	1		
2	69	454924-6	THROTTLE LINK	1		
2	70	454900-0	THROTTLE LEVER B	1		
2	71	253903-9	WAVE WASHER 6	1		
2	72	267010-2	FLAT WASHER 5	1		
2	73	922132-2	HEX. SOCKET HEAD BOLT M4X18	1		
2	74	187804-8	LEVER CASE SET	1		INC. 61
2	75	265762-9	THUMB SCREW M5X30	1		
2	76	253052-2	FLAT WASHER 12	1		

XXX Included in Head Assembly Fig No. 274

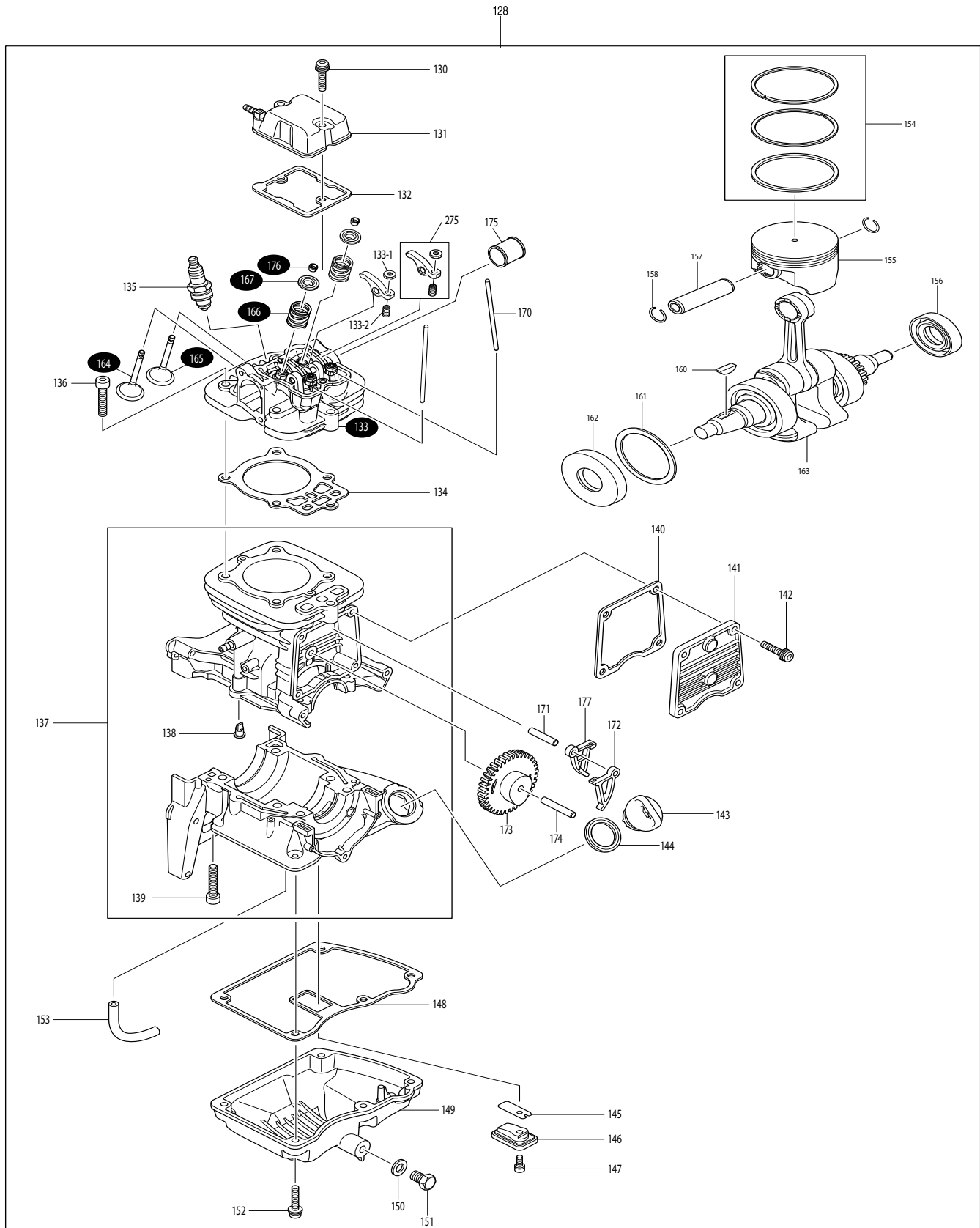


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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
3	130	011-90595-70	H.S.H.BOLT M5X30 WITH WR	2		
3	131	141771-1	ROCKER COVER COMPLETE	1		
3	132	597-15009-00	ROCKER COVER GASKET	1		
3	133	142771-4	CYLINDER HEAD COMPLETE	1		
3	133-1	264024-2	HEX. NUT M5	1		Included with 133
3	133-2	266728-2	ADJUSTING SCREW	1		Included with 133
3	134	442167-2	CYLINDER HEAD GASKET	1		
3	135	168401-9	SPARK PLUG	1		
3	136	266586-6	H.S.H.BOLT M6X35	5		
3	137	135631-7	CYLINDER BLOCK ASSEMBLY	1		INC. 138,139
3	138	424201-0	CHECK VALVE	2		
3	139	922352-8	HEX. SOCKET HEAD BOLT M6X30	6		
3	140	442168-0	CAM GEAR GASKET	1		
3	141	318725-5	CAM GEAR COVER	1		
3	142	266813-1	H.S.H.BOLT M5X16 WITH WR	4		
3	143	452047-4	OIL CAP	1		
3	144	424343-0	GASKET	1		
3	145	346083-9	LEAD VALVE	1		
3	146	593-15013-00	RETAINER PLATE	1		
3	147	011-90499-80	SOCKET HEAD BOLT M4X10	1		
3	148	597-65001-00	OIL CASE GASKET	1		
3	149	319008-6	OIL CASE	1		
3	150	346452-4	GASKET	1		
3	151	266916-1	HEX. BOLT M8X12	1		
3	152	011-90593-90	SOCKET HEAD BOLT M5X25	5		
3	153	085-11099-60	TUBE	1		
3	164	331964-0	INTAKE VALVE	1		
3	165	331965-8	EXHAUST VALVE	1		
3	166	234212-5	COMPRESSION SPRING 11	2		
3	167	331966-6	RETAINER	2		
3	170	256526-2	PUSH ROD	2		
3	171	256186-0	PIN 5	1		
3	172	310715-4	CAM LIFTER L	1		
3	173	597-30020-02	CAMGEAR ASSY	1		

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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
3	174	256200-2	PIN 5	1		
3	175	331937-3	EXHAUST PORT SPACER	1		
3	176	331967-4	COTTER	4		
3	177	313267-4	CAM LIFTER R	1		
3	178	424621-8	OIL GUARD	1		
3	274	135619-7	CYLINDER HEAD ASS'Y 76CC	1		
3	274	135600-8	HEAD ASSEMBLY	1		

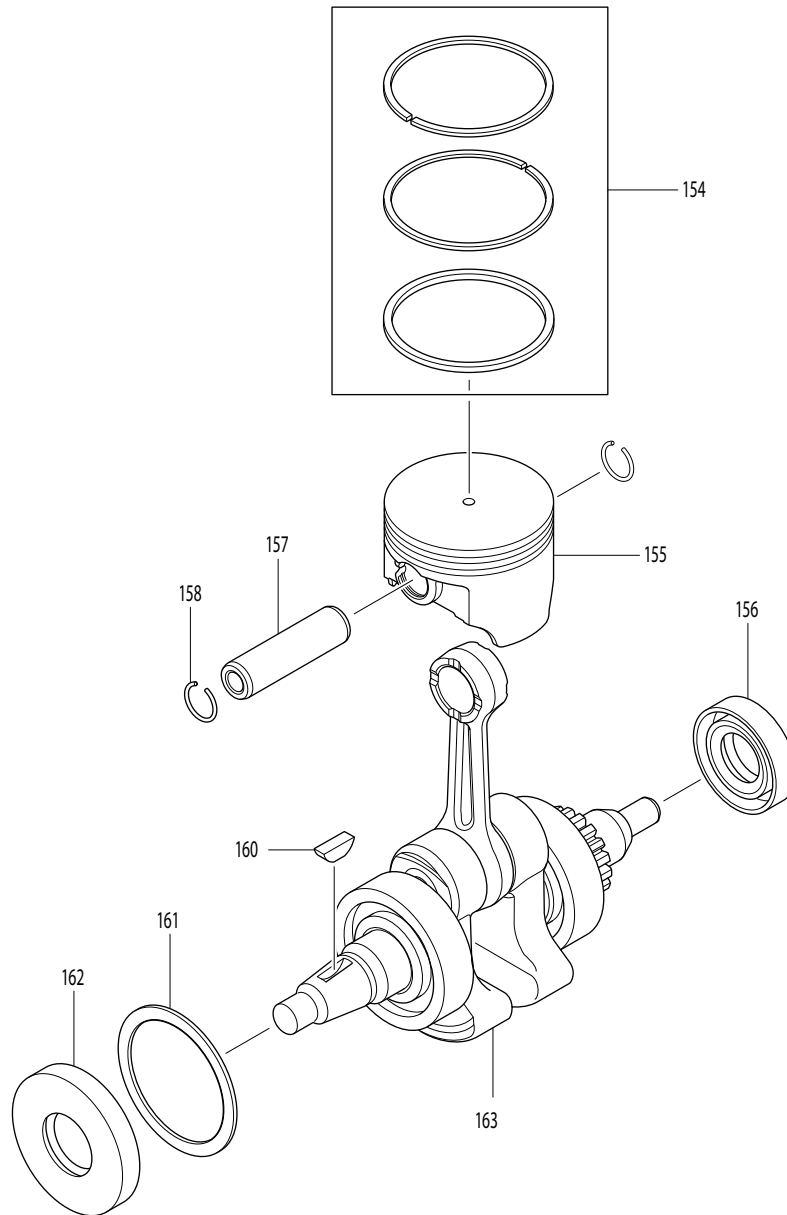


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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
4	128	123579-5	SHORT BLOCK	1		
4	130	011-90595-70	H.S.H.BOLT M5X30 WITH WR	2		
4	131	141771-1	ROCKER COVER COMPLETE	1		
4	132	597-15009-00	ROCKER COVER GASKET	1		
4	133	142771-4	CYLINDER HEAD COMPLETE	1		
4	133-1	264024-2	HEX. NUT M5	1		Included with 133
4	133-2	266728-2	ADJUSTING SCREW	1		Included with 133
4	134	442167-2	CYLINDER HEAD GASKET	1		
4	135	168401-9	SPARK PLUG	1		
4	136	266586-6	H.S.H.BOLT M6X35	5		
4	137	135631-7	CYLINDER BLOCK ASSEMBLY	1		INC. 138,139
4	138	424201-0	CHECK VALVE	2		
4	139	922352-8	HEX. SOCKET HEAD BOLT M6X30	6		
4	140	442168-0	CAM GEAR GASKET	1		
4	141	318725-5	CAM GEAR COVER	1		
4	142	266813-1	H.S.H.BOLT M5X16 WITH WR	4		
4	143	452047-4	OIL CAP	1		
4	144	424343-0	GASKET	1		
4	145	346083-9	LEAD VALVE	1		
4	146	593-15013-00	RETAINER PLATE	1		
4	147	011-90499-80	SOCKET HEAD BOLT M4X10	1		
4	148	597-65001-00	OIL CASE GASKET	1		
4	149	319008-6	OIL CASE	1		
4	150	346452-4	GASKET	1		
4	151	266916-1	HEX. BOLT M8X12	1		
4	152	011-90593-90	SOCKET HEAD BOLT M5X25	5		
4	153	085-11099-60	TUBE	1		
4	154	197040-8	PISTON RING SET	1		
4	155	318726-3	PISTON	1		
4	156	213599-8	OIL SEAL 17	1		
4	157	326039-8	PISTON PIN	1		
4	158	233995-4	RING SPRING 12	2		
4	160	254001-2	WOODRUFF KEY 4	1		
4	161	267448-1	FLAT WASHER 41	1		

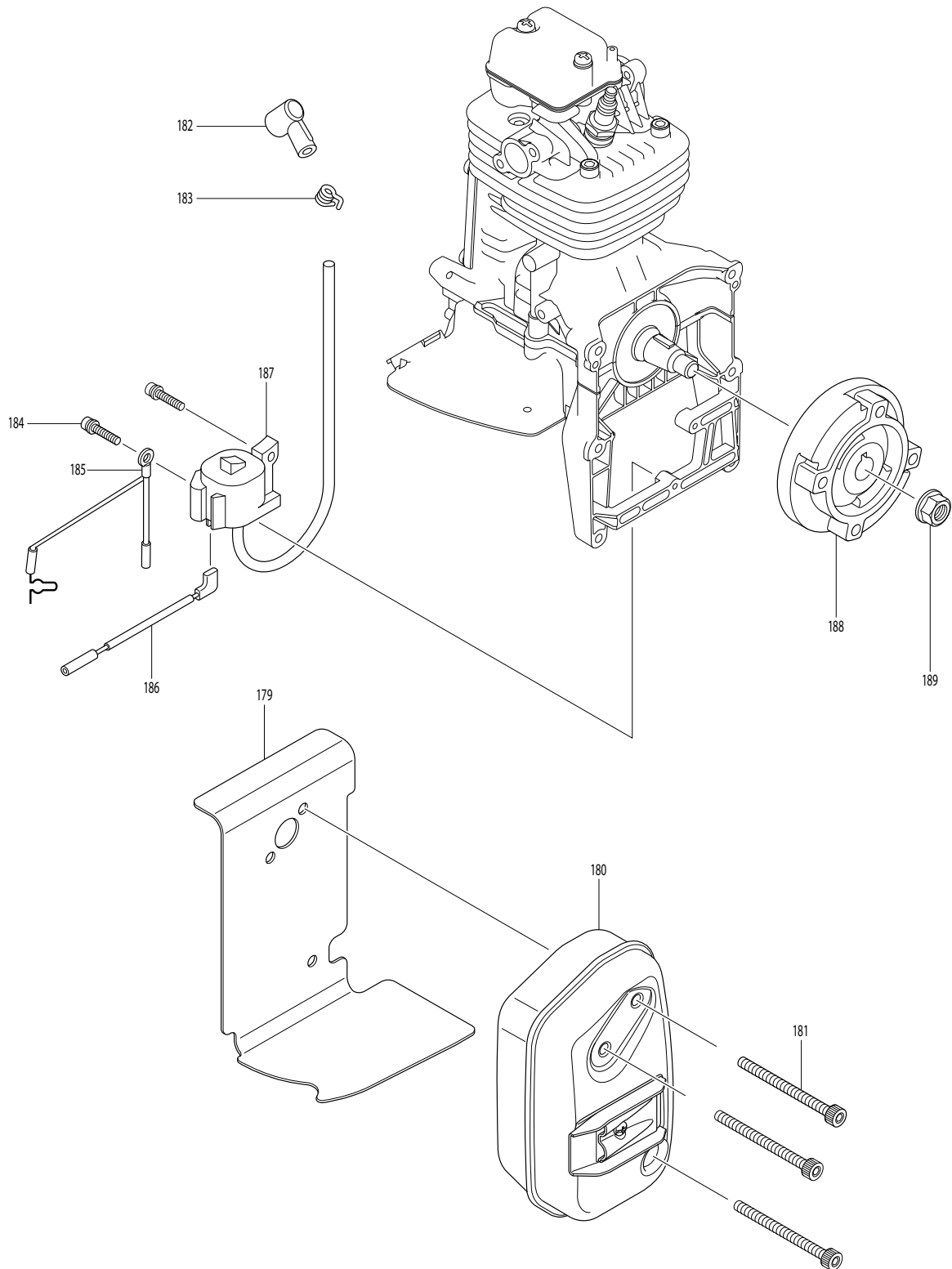
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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
4	162	213598-0	OIL SEAL(L)	1		
4	163	143043-0	CRANK SHAFT COMPLETE	1		
4	164	331964-0	INTAKE VALVE	1		
4	165	331965-8	EXHAUST VALVE	1		
4	166	234212-5	COMPRESSION SPRING 11	2		
4	167	331966-6	RETAINER	2		
4	170	256526-2	PUSH ROD	2		
4	171	256186-0	PIN 5	1		
4	172	310715-4	CAM LIFTER L	1		
4	173	597-30020-02	CAMGEAR ASSY	1		
4	174	256200-2	PIN 5	1		
4	175	331937-3	EXHAUST PORT SPACER	1		
4	176	331967-4	COTTER	4		
4	177	313267-4	CAM LIFTER R	1		
4	275	126005-3	ROCKER ARM ASSY	2		



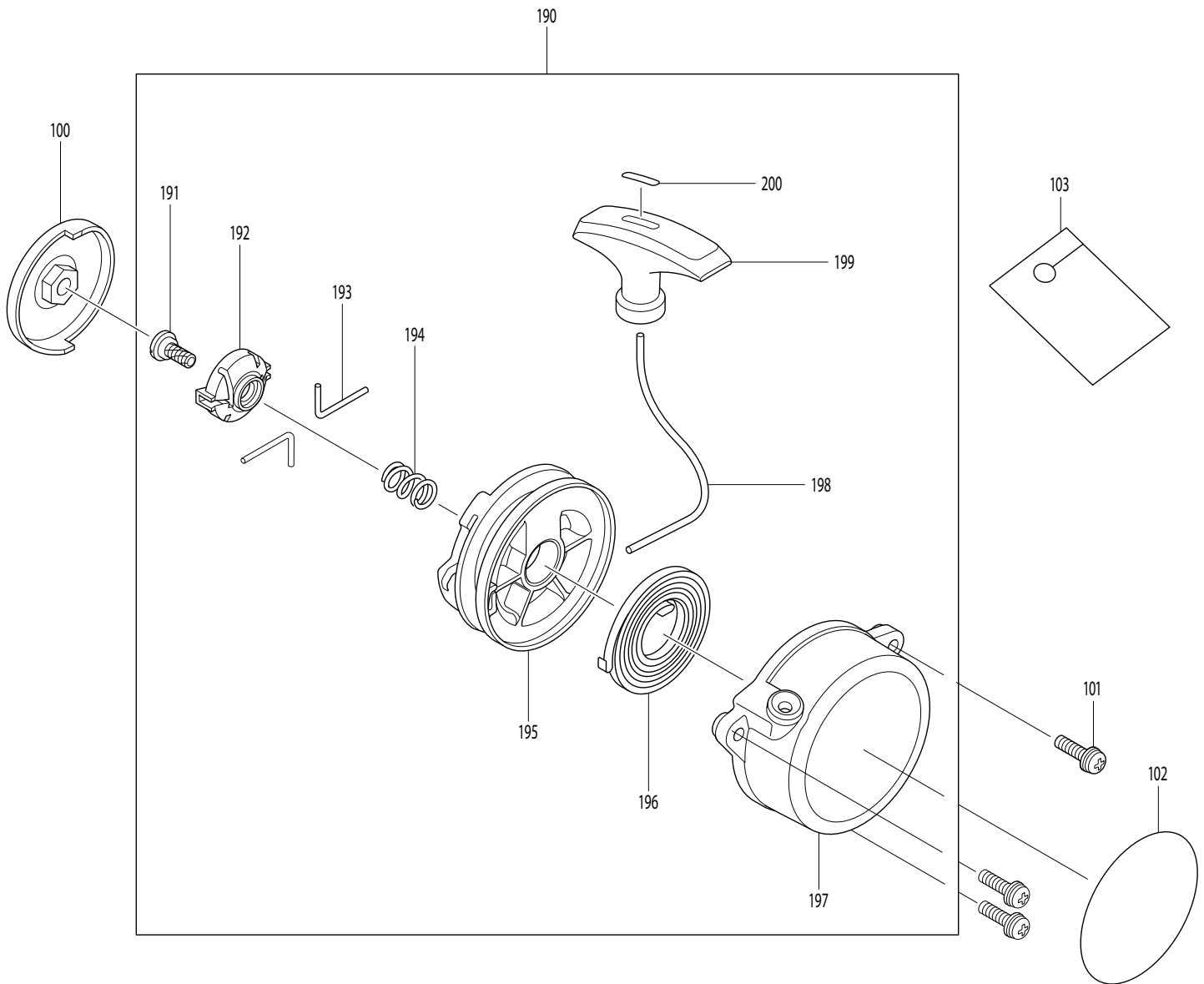
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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
5	154	197040-8	PISTON RING SET	1		
5	155	318726-3	PISTON	1		
5	156	213599-8	OIL SEAL 17	1		
5	157	326039-8	PISTON PIN	1		
5	158	233995-4	RING SPRING 12	2		
5	160	254001-2	WOODRUFF KEY 4	1		
5	161	267448-1	FLAT WASHER 41	1		
5	162	213598-0	OIL SEAL(L)	1		
5	163	143043-0	CRANK SHAFT COMPLETE	1		



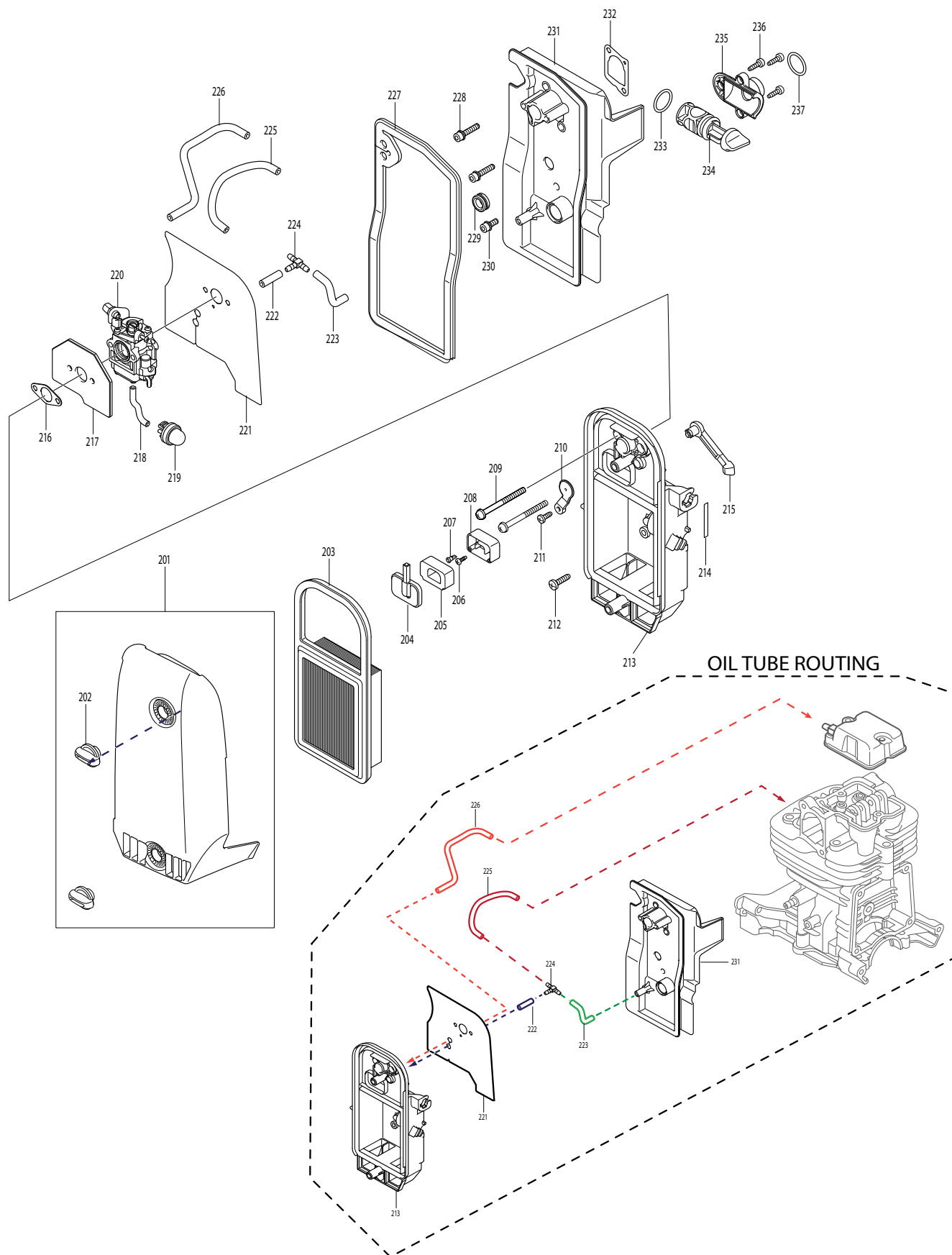
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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
6	179	346772-6	MUFFLER GASKET	1		
6	180	597-30010-03	MUFFLER EXHAUST	1		
6	181	266771-1	SOCKET HEAD BOLT M6X18	3		
6	182	424105-6	PLUG CAP	1		
6	183	324891-8	PLUG CAP SPRING	1		
6	184	011-90499-70	SOCKET HEAD BOLT M4X20	2		
6	185	632C08-0	LEAD UNIT	1		
6	186	638710-5	LEAD WIRE	1		
6	187	597-70010-10	IGNITION COIL	1		
6	188	597-70010-20	FLYWHEEL COMPL	1		
6	189	264054-3	FLANGE NUT M10	1		



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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
7	100	597-55000-00	PULLEY	1		
7	101	911233-1	PAN HEAD SCREW M5X20	3		
7	102	803S70-0	EB7650TH MODEL NO. LABEL	1		
7	103	819432-8	CAUTION TAG	1		
7	190	126165-1	RECOIL	1		INC. 191-200
7	191	266585-8	TAPPING SCREW 5X12	1		
7	192	424516-5	COLLAR	1		
7	193	326200-7	SWING ARM	2		
7	194	234257-3	FRICTION SPRING	1		
7	195	441075-4	REEL	1		
7	196	232262-4	SPIRAL SPRING	1		
7	197	141649-8	STARTER CASE COMPLETE	1		
7	198	444043-6	STARTER ROPE	1		
7	199	424361-8	STARTER KNOB	1		
7	200	424360-0	ROPE STOPPER	1		

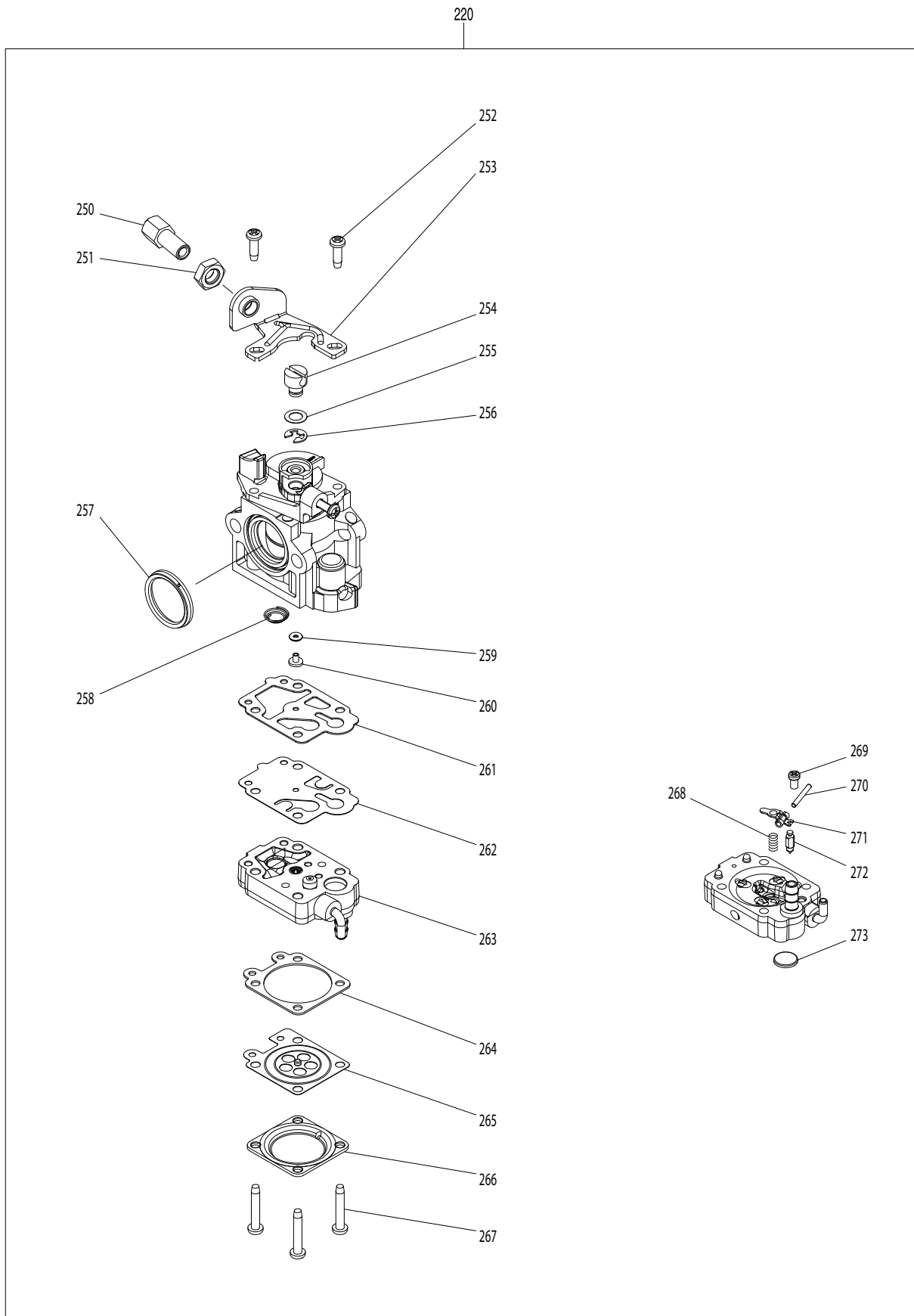


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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
8	201	454914-9	AIR CLEANER COVER	1		
8	202	265799-6	THUMB SCREW M5X20	2		
8	203	412145-6	AIR CLEANER ELEMENT	1		
8	204	162346-3	SEPARATOR PLATE	1		
8	205	352020-3	SEPARATOR MESH	1		
8	206	266007-8	TAPPING SCREW BIND PT 3X10	1		
8	207	424316-3	CHECK VALVE	1		
8	208	453865-3	SEPARATOR CASE	1		
8	209	911283-6	PAN HEAD SCREW M5X60	2		
8	210	454910-7	CHOKE PLATE	1		
8	211	266192-7	TAPPING SCREW 4X14	1		
8	212	266420-0	TAPPING SCREW 5X20	1		
8	213	454913-1	AIR CLEANER CASE	1		
8	215	454902-6	CHOKE LEVER	1		
8	216	523-35042-00	CARBURETOR GASKET	1		
8	217	346770-0	PLATE 31	1		
8	218	412112-1	TUBE 3-60	1		
8	219	168398-2	PRIMER PUMP	1		
8	220	168859-2	CARBURETOR	1		INC. 250-273
8	221	442206-8	CARBURETOR GASKET	1		
8	222	422096-5	TUBE 3-25	1		
8	223	422127-0	TUBE 3-55	1		
8	224	452952-5	HOSE JOINT	1		
8	225	412121-0	TUBE 3-130	1		
8	226	422126-2	TUBE 3-160	1		
8	227	424622-6	INSULATOR SEAL	1		
8	228	266749-4	HEX. S.H.B. M5X25 WITH WR	2		
8	229	424623-4	GROMMET	1		
8	230	922218-2	H.S.H. BOLT M5X14 WITH WR, EM2650LH	1		
8	230	011-90594-90	SOCKET HEAD BOLT M5X14 (W,SW)	1		
8	231	142926-1	INSULATOR COMPLETE	1		
8	232	162333-2	INSULATOR GASKET	1		
8	233	213304-3	O RING 20	1		
8	234	454911-5	ICING VALVE	1		

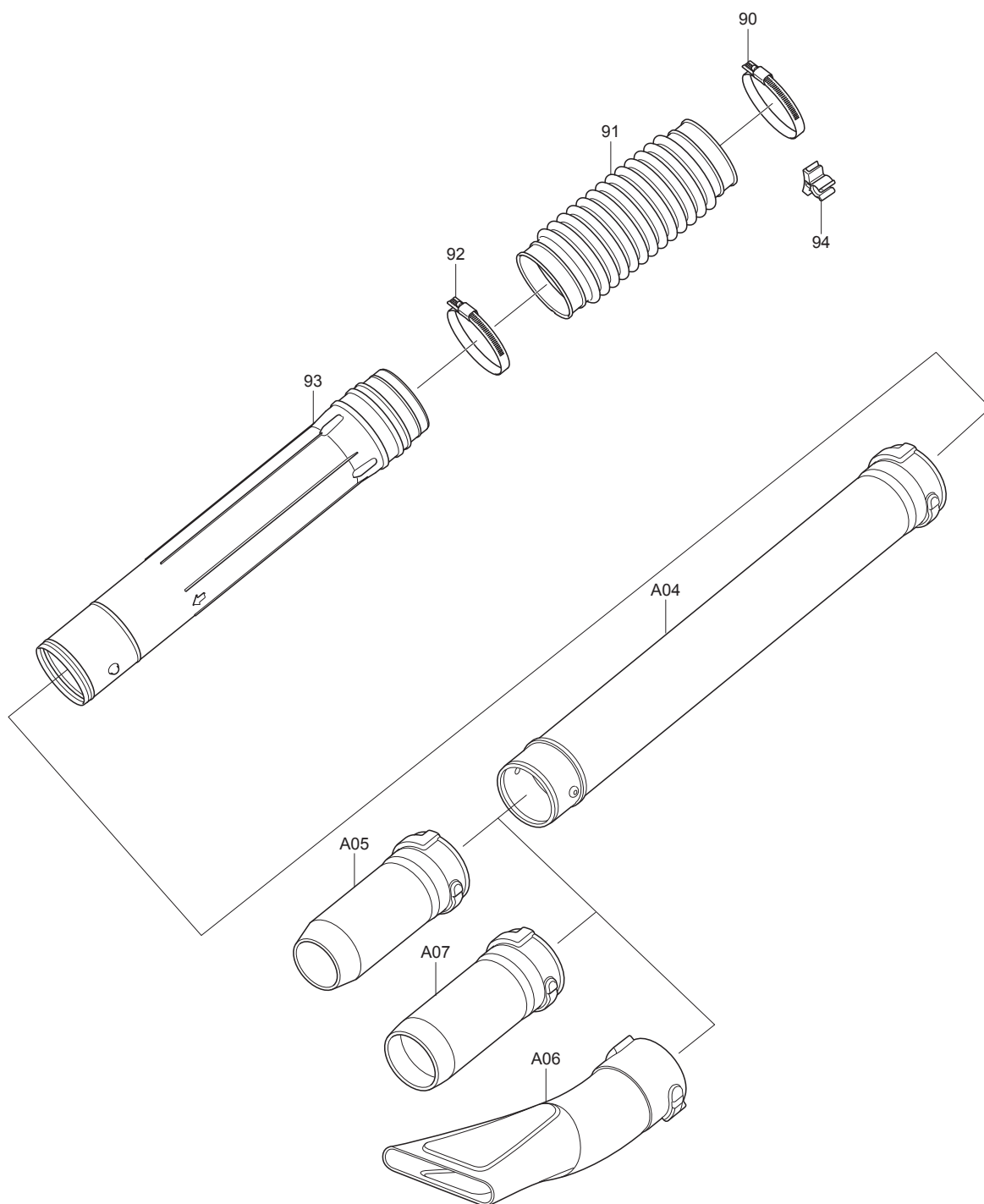
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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
8	235	454912-3	ICING VALVE COVER	1		
8	236	266192-7	TAPPING SCREW 4X14	3		
8	237	213261-5	O RING 17	1		



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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
9	220	168859-2	CARBURETOR	1		INC. 250-273
9	250	266795-7	ADJUST SCREW	1		
9	251	264065-8	CABLE ADJUST NUT M6	1		
9	252	266704-6	PAN HEAD SCREW M3X10	2		
9	253	346491-4	BRACKET CABLE	1		
9	254	325922-6	SWIVEL	1		
9	255	413140-9	WASHER	1		
9	256	257964-1	STOP RING E-3	1		
9	257	424444-4	PACKING RING	1		
9	258	234183-6	CONICAL COMPRESSION SPRING 5-9	1		
9	259	WJ00016104	O RING	1		
9	260	WJ00112478	MAIN JET	1		
9	261	442155-9	PUMP GASKET	1		
9	262	168575-6	PUMP DIAPHRAGM	1		
9	263	141672-3	PUMP BODY ASSEMBLY	1		
9	264	442183-4	METERING DIAPHRAGM GASKET	1		
9	265	168620-7	METERING DIAPHRAGM	1		
9	266	WJ00021158	COVER-METERING DIAPHRAGM	1		
9	267	WJ00096325	SCREW	4		
9	268	WJ00983160	SPRING	1		
9	269	WJ00096424	SCREW	1		
9	270	WJ00014477	PIN-METERING LEVER	1		
9	271	WJ00016648	LEVER	1		
9	272	WJ00008282	VALVE-INLET NEEDLE	1		
9	273	352010-6	INLET SCREEN	1		



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Section	Fig. No.	Part No.	Description	EBH7650TH	Tech Bulletin	Notes
10	90	282025-8	HOSE CLAMP 100	1		
10	91	454934-3	FLEXIBLE PIPE	1		
10	92	282025-8	HOSE CLAMP 100	1		
10	93	168832-2	SWIVEL PIPE COMPLETE	1		
10	94	454922-0	CABLE HOLDER	1		
10	A04	454895-7	LONG PIPE 90	1		
10	A05	454896-5	END NOZZLE 90-60	1		
10	A06	454916-5	FLAT NOZZLE 90	1		
10	A07	455128-3	END NOZZLE 90-70	1		