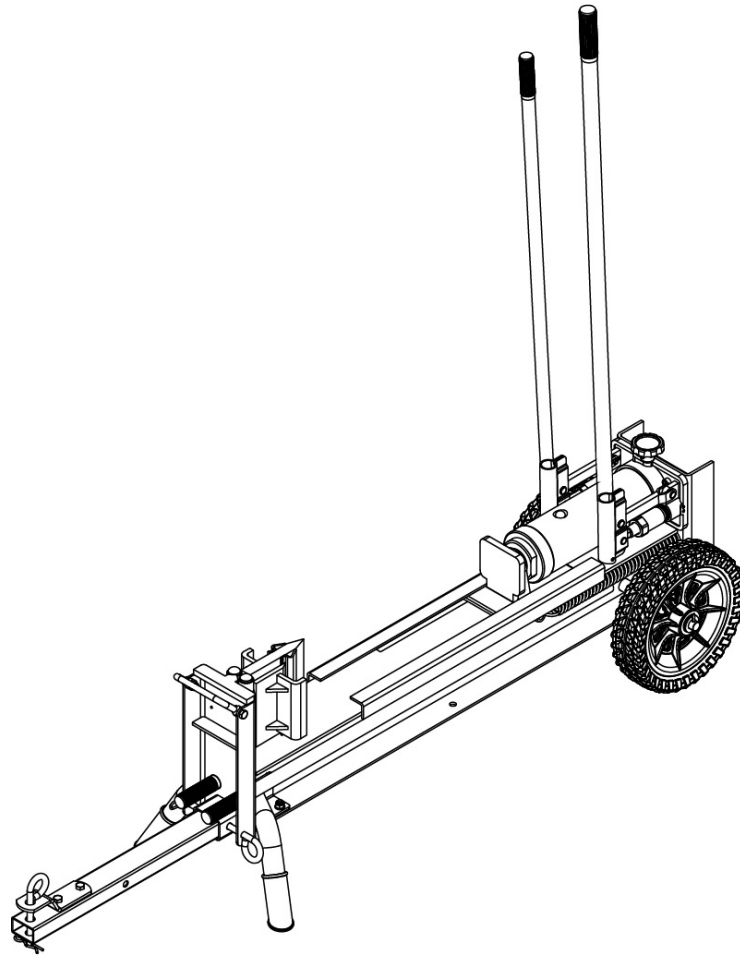


12 TON HYDRAUUALIC LOG SPLITTER



INSTRUCTION MANUAL

ASSEMBLY AND OPERATING INSTRUCTIONS



This safety alert symbol identifies important safety messages in this manual. Failure to understand and follow safety, assembly and operating instructions could result in serious injury or death.

Table of Contents

General Warnings and Rules.....	3
Hazard Signal Word Definitions.....	4
Controls and Features Identification.....	5
Assembly Instructions.....	6,7
Operation Instructions.....	8,9
Maintenance and Storage.....	10
Specification.....	10
Parts Drawing & Parts List.....	11,12
Limited Warranty	13

GENERAL WARNINGS

READ and UNDERSTAND this manual completely before using 12 Ton Log Splitter.

Operator must read and understand all safety and warning information, operating instructions, maintenance and storage instructions before operating this equipment. Failure to properly operate and maintain the log splitter could result in serious injury to the operator or bystanders.

Operation Warnings

- Do not at any time carry passengers, sit or stand on the log splitter.
- Do not allow children to play on, stand upon or climb on the log splitter.
- Always inspect the log splitter before using to assure it is in good working condition.
- Replace or repair damaged or worn parts immediately.
- Always use the splitter on a flat and level surface.
- Always check and tighten hardware and assembled parts before operation.
- Only use the log splitter for its intended purpose, splitting logs.
- Do not exceed log length of 15-1/2 inches or the diameter of 8 inches.
- Always split wood in the grain direction. Do not split wood against the grain.
- Do not exceed equipment maximum load capacity of 12 tons.
- Never leave the log splitter unattended while operating the equipment.
- Keep area around the log splitter clear of debris to prevent injury.
- Always clear away wood pieces from work area before splitting another log.
- The log splitter can be towed with any motorized vehicle, Lawn/Garden Tractors or ATVs.
- Do not exceed the towing speed of 5MPH

Crush and Cut Hazards

- Always keep hands and feet clear from moving and cutting parts while operating the equipment.
- Always clear and keep work area clean and free of debris when operating.
- Always wear safety gear, eye protection, gloves and work boots when operating the log splitter.

WARNING

The warnings, cautions, and instructions outlined in this instruction manual cannot cover all possible conditions or situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product and must be supplied by the operator.






PROP 65 WARNING

This product can expose you to chemicals including lead and lead compounds which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

Assembly Is Required

This product requires assembly before use. See “Assembly” section for instructions. Because of the weight and/or size of the log splitter, it is recommended that another adult be present to assist with the assembly. **INSPECT ALL COMPONENTS** closely upon receipt to make sure no components are missing or damaged.

Hazard Signal Word Definitions

	<p>This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.</p>
	<p>DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.</p>
	<p>WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.</p>
	<p>CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.</p>
	<p>CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.</p>

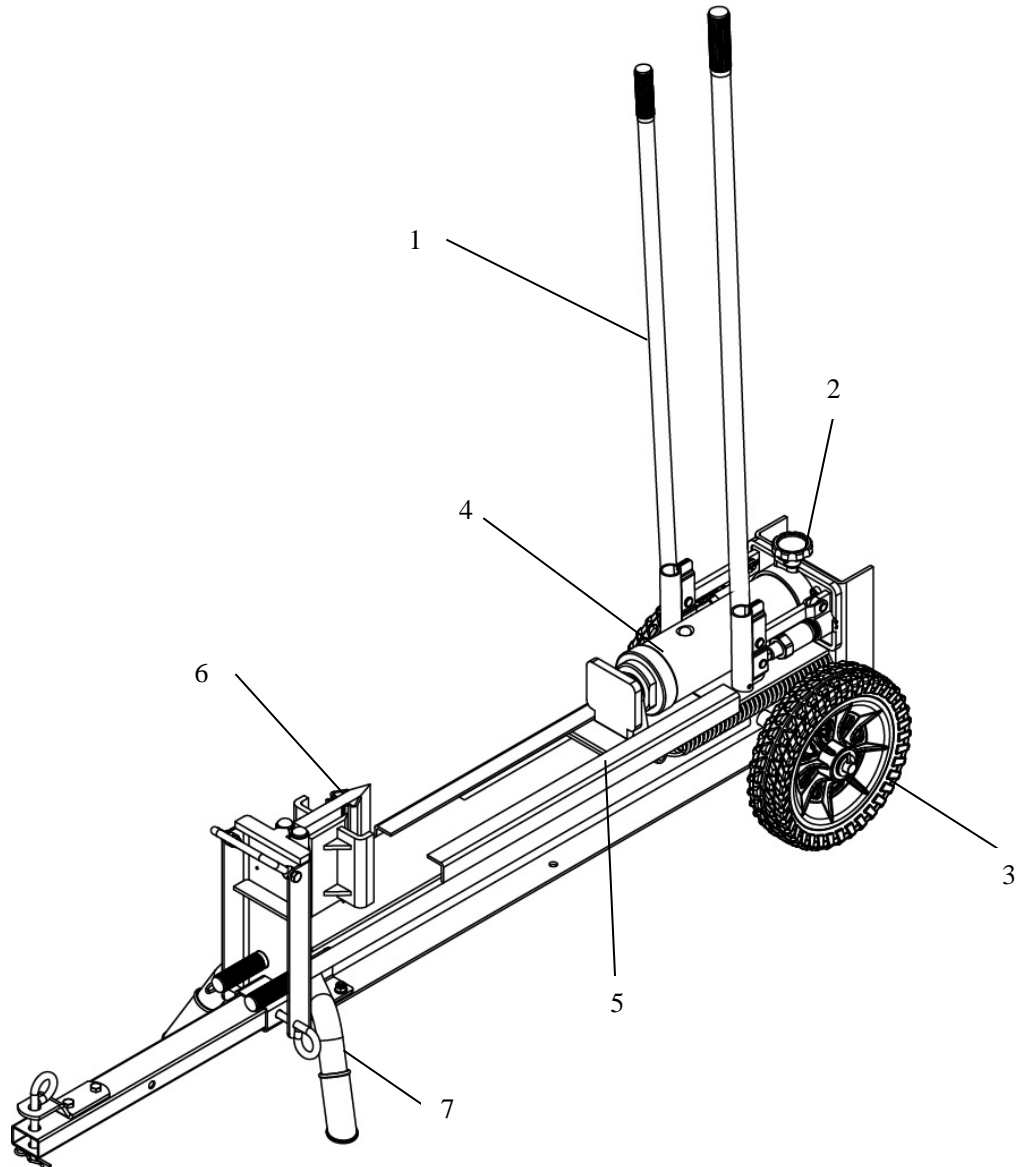
ABOUT YOUR 12 TON MANUAL LOG SPLITTER

This 12 ton hydraulic log splitter is made of heavy duty steel and is designed to split some of the most difficult logs from Oak, Elm, Walnut and Cherry to name a few. With only a few pumps this powerful log splitter makes a difficult job easy. It is portable, lightweight and can be operated both indoors/outdoors. Never exceed the rated load capacity of 12 tons when operating the log splitter as it may damage the log splitter.

Technical specifications on the log splitter are provided in the “Specifications” section of this manual.

Controls and Features Identification

Read this owner's manual before operating the equipment. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.



- 1) **Operating Handles** –Move handles back and forth to move the ram forward.
- 2) **Hand Wheel** –Turn knob to retract ram.
- 3) **Tire** –Do not exceed the maximum towing speed of 5MPH
- 4) **Hydraulic Pump** – Do not exceed rated capacity of 12 Tons.
- 5) **Log Cradle** –Holds log in place during splitting.
- 6) **Splitting Wedge**-Splits wooden log.
- 7) **Support Leg** – Use to maneuver the log splitter.



CAUTION

Read and follow all instructions for assembly and operation. Failure to properly assemble this equipment could result in serious injury to the user or bystanders, or cause equipment damage.

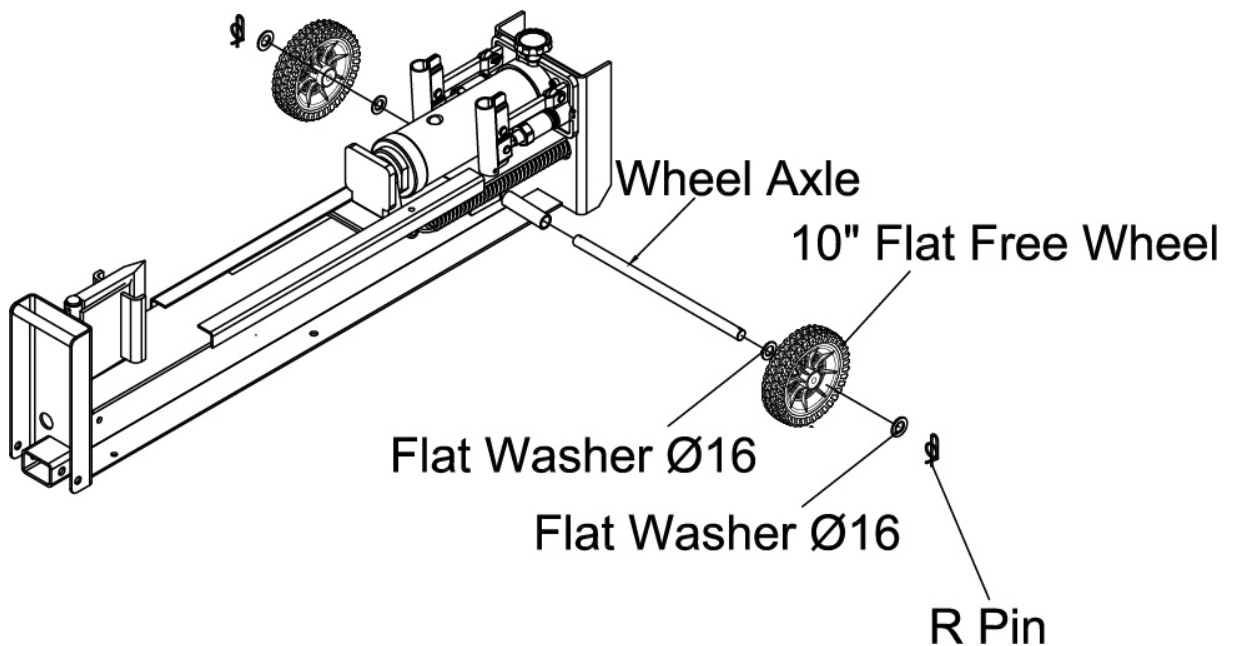
12 TON HYDRAULIC LOG SPLITTER ASSEMBLY

Take all parts out of the shipping crate and inspect components to ensure there are no missing pieces before starting to assemble the log splitter.

Assembly Instructions

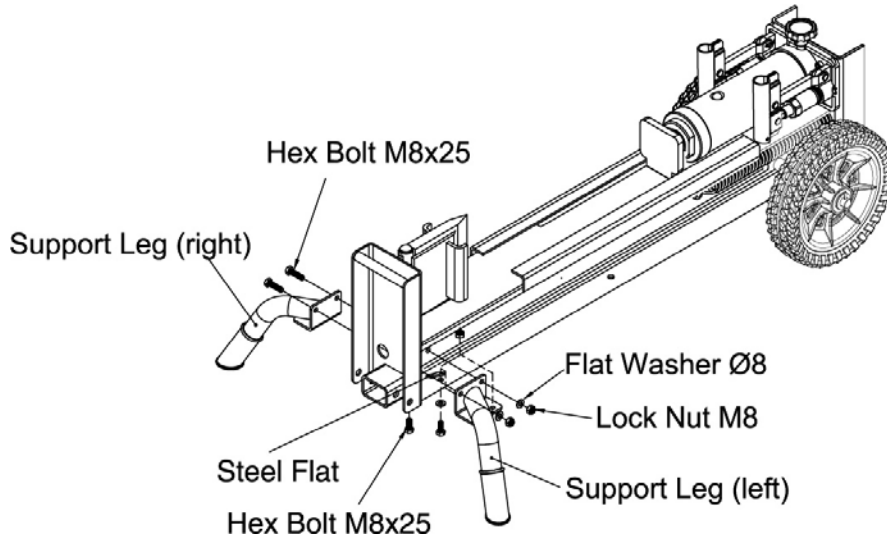
STEP 1: Attach Wheels to the Beam

1. Insert the Wheel Axle to the beam, fix the flat free tire to the wheel axle, secure with Flat Washer $\text{\O}16$ and R Pin. Fix the other side too.



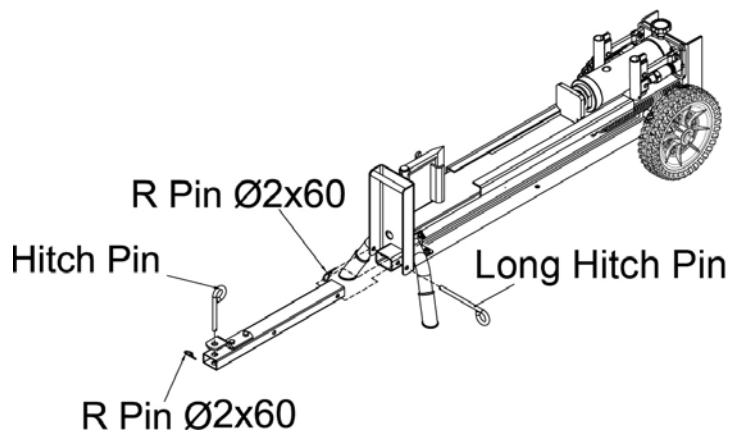
STEP 2: Attach the Support Leg

1. Fix the Right and Left Support Leg to the front of beam by using two sets of Hex Bolt M8x25, Steel Flat, Flat Washer Ø8 and Lock Nut M8. Do not tighten the hardware.
2. Secure the both Support Leg with two sets of Hex Bolt M8x25, Flat Washer Ø8 and Lock Nut M8. Tighten all hardware.



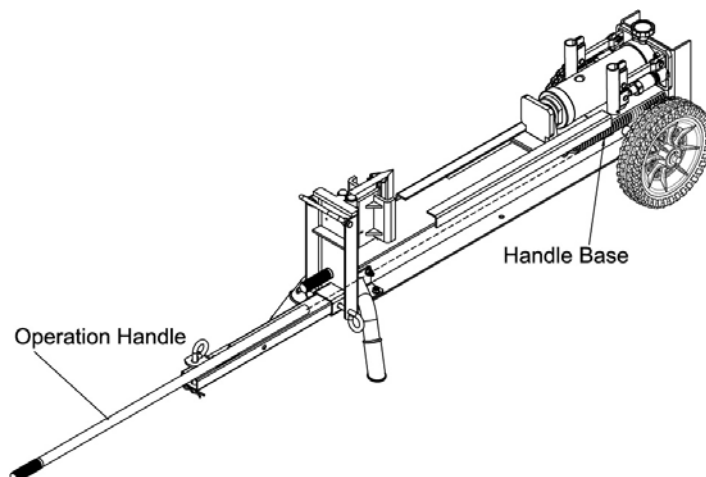
STEP 3: Adjust the Tow Hitch

1. Insert Hitch Pin to Tow Hitch and secure with R Pin Ø2x60.
2. The Tow Hitch can be adjusted by using Long Hitch Pin and R Pin Ø2x60. You can pull the tow hitch under beam when in working position, and pull out for towing.



STEP 4: Operation Handle

1. Put the Operation Handle to Handle Base on both sides of beam when in towing position.



Operation Instructions

WARNING

Before using the log splitter, review the instructions below and all safety information. Failure to follow these instructions may result in property damage or injury to the operator or bystanders.

SPLITTING OPERATION / ADDITIONAL SAFETY INSTRUCTIONS

1. When loading or positioning a log always use the bark side, never the ends. Never place your hands or body parts between the log and the splitter.
2. Never load or unload logs while the ram is moving.
3. Do not pile logs to be split in a place where you need to reach across the splitter in order to load them.
4. Log ends need to be cut square so they do not slide out while splitting and cause a safety hazard or excessive force to the log splitter components. Use a chainsaw (not included) to cut the logs ends square before attempting to split them.
5. Never attempt to split more than one log at a time. A piece of a log can unexpectedly be thrown from the machine, causing personal injury.
6. Do not use if there is any indication of damage to the hydraulic cylinder.
7. Do not use the splitter to split logs across the grain. Doing so will damage the log splitter and could cause log pieces to be thrown, injuring the operator or bystanders.

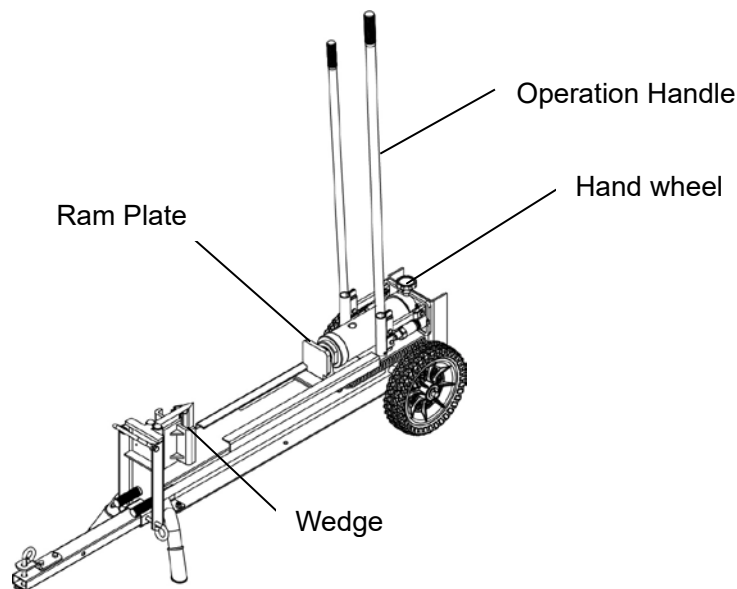
WARNING

Accidents occur when there is more than one person involved in loading and operating the log splitter.

Only one person should operate the splitter, if a second person is assisting in loading the splitter, NEVER allow an assistant to hold the log in place while the operator is using the working the handles.

USING YOUR 10TON LOG SPLITTER

1. Grip one handle in each hand and pump the handles back-and-forth stroke motion. This action will force the log against the wedge.
2. Remove the split pieces
3. Turn the hand wheel counterclockwise, no more than one full turn to retract the ram.
4. Turn the hand wheel clockwise until it is snug.
5. When finished splitting turn the hand wheel counterclockwise one turn to relieve the pressure.



Operation Instructions



WARNING

NEVER attempt to remove a stuck log from the splitter. If there is a stuck log never do the following: Using the hydraulic force of the log splitter to split the log, never modify the log splitter or add attachment to the log splitter.

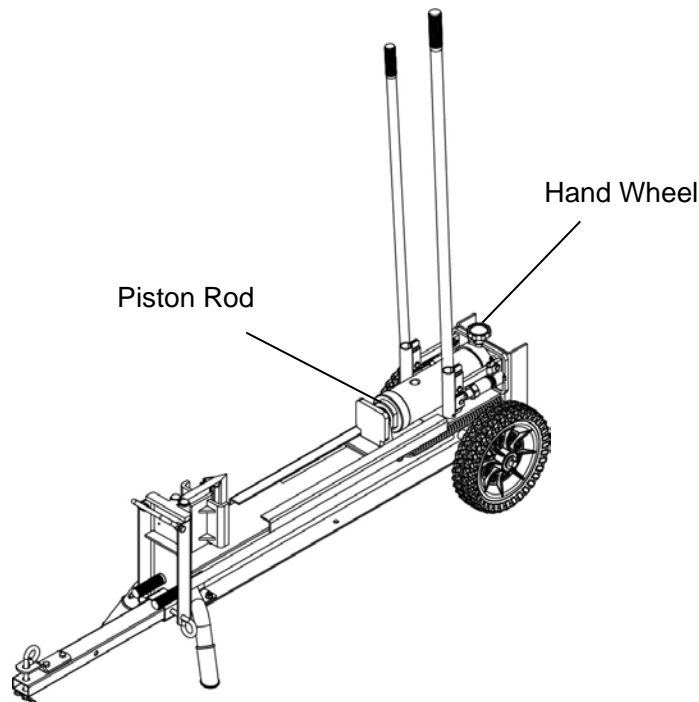
HOW TO REMOVE A STUCK LOG

If a log gets stuck on the wedge base or the wedge becomes embedded in the log and will not completely split and separate the log. Follow the directions below to remove the log:

1. Fully retract the ram.
2. Remove the stuck log from the wedge manually with a pry bar.
3. IMPORTANT: Be extremely careful as log pieces may fly off as they separate from the wedge.
4. Do not attempt to re-split a stuck log once it has been removed from the wedge.
5. Manually split the log with a maul or cut it with a chainsaw.

HOW TO BLEED THE LOG SPLITTER

1. Extend the ram to its maximum length.
2. Remove the Oil Plug.
3. Turn the hand wheel counterclockwise as fast as possible. The piston rod will retract into the hydraulic pump and push the air out of the cylinder via the oil plug hole.
4. Add oil and make sure the oil level is full. If needed add more hydraulic oil to the hydraulic pump.



5. Check the oil level again and if need add more hydraulic oil.
6. Replace the oil plug and repeat steps 1-5 as needed.
7. To add oil, remove the oil plug and add oil to just below the fill plug.
8. Then replace the oil plug.

Maintenance and Storage



WARNING

Improper maintenance and storage of the log splitter may void your warranty.



WARNING

Periodically apply a light coat of rust resistant oil to the springs to keep them in good working order.

MAINTENANCE

- Periodically check all fasteners for tightness.
- Annually clean and lightly lubricate parts.
- Use a glossy enamel spray paint to touch up scratched or worn painted metal surfaces.
- Never exceed load capacity rating of 12 tons it will damage the log splitter.

IMPORTANT:

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation.

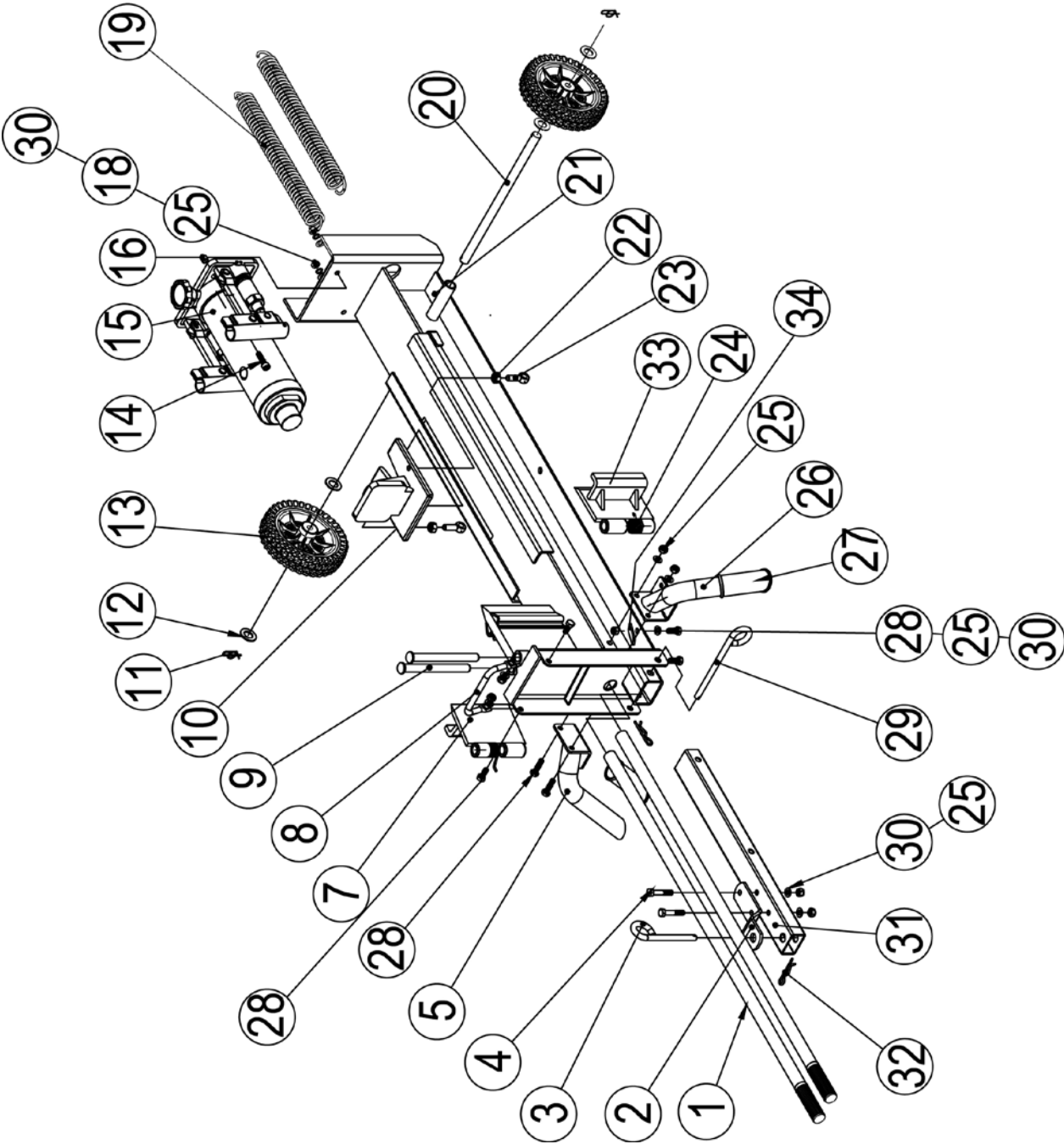
STORAGE

- Before storing make sure the log splitter is clean and dry for years of trouble-free service.
- The hydraulic pump needs to be in the released position before storing.
- Lightly lubricate all metal surfaces before storing.
- Store indoors or protected area during severe weather and winter months.

Specifications

Load Capacity	12 Ton
Material.....	Steel
Max. Log Length.....	15-1/2 inches
Max. Log Diameter	8 inches

Parts Drawing & Parts List



Parts Drawing & Parts List

Ref#	Drawing No.	Description	Qty
1	MS10-30022	Operation Handle	2
2	N390-00002	Hitch Pin Bracket	1
3	N180-00013-DX	Hitch Pin	1
4	9201-08045-DX8.8	Hex Bolt M8x45	2
5	MS12-06000	Support Leg (right)	1
7	MS12-03000	Tension Plate	1
8	MS12-00007	Handle	1
9	MS12-00001-DX	Hinge Pin	2
10	MS12-05000	Ram Plate	1
11	N57F-00007-DX	R Pin	2
12	9301-16000-DX	Flat Washer Ø16	4
13	MS12A-00001	10-2.75 Flat Free Wheel	2
14	9105-08030-FH	Screw M8x30	2
15	MS12-01000	Ram	1
16	MS12-00008-DX	Spacer	2
18	9306-08000-DX	Lock Washer Ø8	2
19	MS12-00009-FH	Latch Spring	2
20	MS12A-00002	Wheel Axle	1
21	MS12-02000	Beam	1
22	9206-01000-DX	Nylon Lock Nut M10	2
23	9119-10040-FH	Eyelet Bolt M10x40	2
24	MS12-00002-FH	Torsional spring	2
25	9206-08000-DX	Nylon Lock Nut M8	10
26	MS12-04000	Support Leg (left)	1
27	MS12-00005	Foot strap	2
28	9101-08025-DX8.8	Hex Bolt M8x25	6
29	MS12-00004-DX	Long Hitch Pin	1
30	9301-08000-DX	Flat Washer Ø8	10
31	MS12-00003	Tow Bar	1
32	N580-00015-DX	R Pin Ø2x60	2
33	MS12-03100	Tension Plate 2	1
34	MS12-00010	Steel Flat	2

Limited Warranty

Warranty

For 3 years from the date of purchase YTL International will replace or repair defects in material and workmanship for the original purchaser of the log splitter. For 1 year from date of purchase YTL International will repair or replace hydraulic system components. The warranty will not apply to any unit which was not assembled correctly, misused, overloaded or which has been used or operated contrary to our instructions, or which has been repaired or altered by anyone other than a service representative authorized by YTL International Inc.

Warranty Exclusions

This warranty does not cover cosmetic defects such as paint, decals or wear items such as tires. This warranty will not cover failures or problems due to acts of God, or events or forces beyond the control of the manufacturer.

Normal Wear Exclusion

The log splitter needs periodic service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance Exclusion

This warranty will not apply to parts and/or labor if the log splitter has been misused, neglected, involved in an accident, abused, loaded beyond its limits, modified or assembled incorrectly. Normal maintenance is not covered under this warranty.

Limits of Implied Warranty and Consequential Damage Exclusion

YTL International disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this log splitter. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR.

An exchange unit will be subject to the original warranty. The length of the warranty governing the exchanged unit will have the date as the purchase date of the original unit. This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

YTL International Inc.
17517 Fabrica Way, Suite H
Cerritos, CA 90703
Phone: (888) 723-6534
Phone: (562) 404-8016
Fax: (562) 404-8013
Email: parts@ytlinternational.com
Website: www.ytlinternational.com

Warranty & Customer Support Questions

Phone: (888) 723-6534