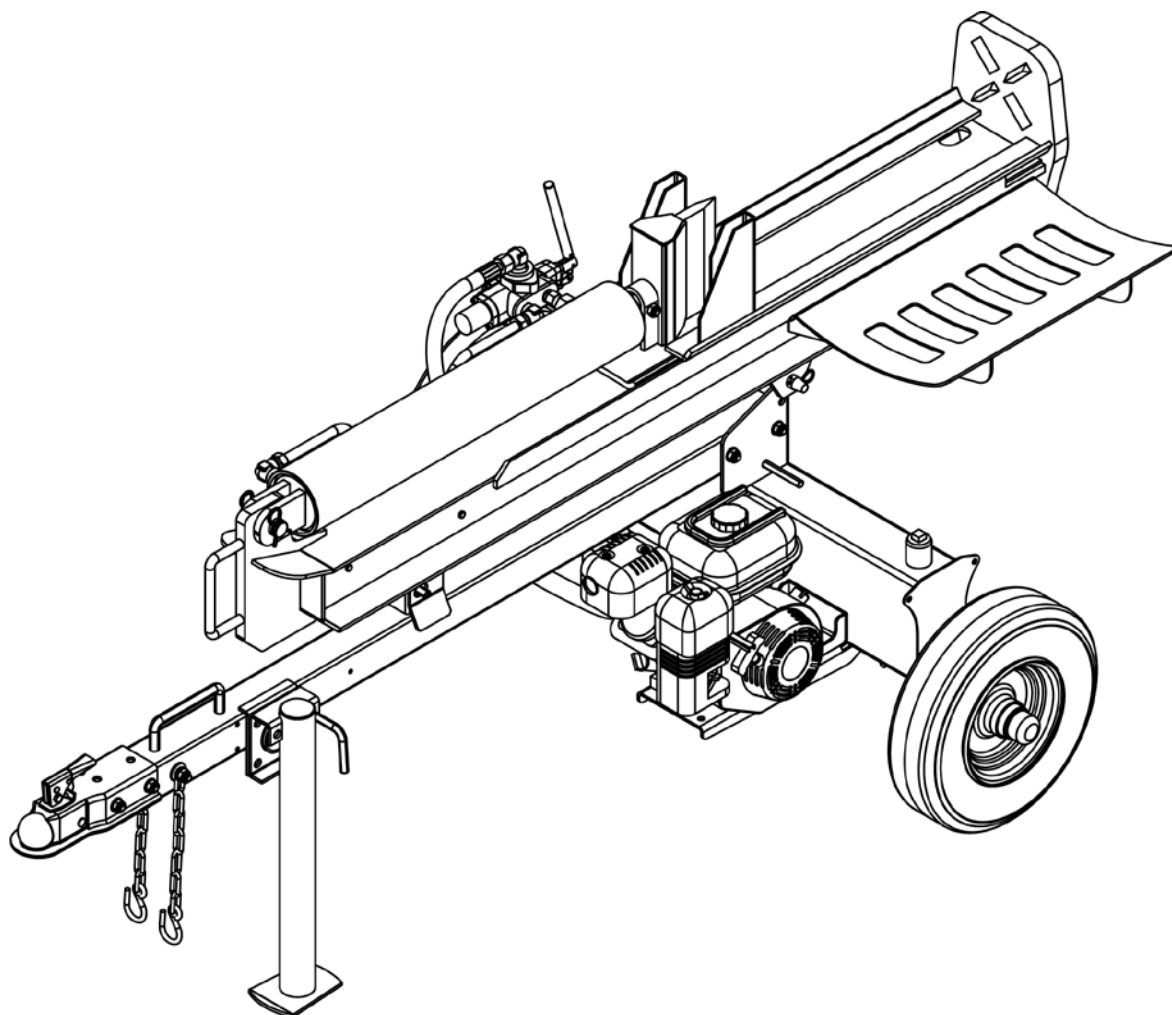


# 25 TON LOG SPLITTER



## Instruction & Assembly

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

# Table of Contents

General Warnings and Rules .....	3
Hazard Signal Word Definitions.....	4
Controls and Features Identification.....	5, 6
Assembly Instructions .....	6, 7, 8, 9, 10, 11 12, 13
Operation Instructions .....	14
Maintenance and Storage .....	15
Troubleshooting .....	16
Specifications.....	17
Parts Drawing & Parts List .....	18, 19, 20
Limited Warranty .....	21

## **GENERAL WARNINGS**

### **READ and UNDERSTAND this manual completely before using 25 Ton Log Splitter.**

Operator must read and understand all safety and warning information, operating instructions, maintenance and storage instructions before operating this equipment. Failure to properly operate and maintain the log splitter could result in serious injury to the operator or bystanders.

#### **Operation Warnings**

- Do not at any time carry passengers, sit or stand on the log splitter.
- Do not allow children to play on, stand upon or climb on the log splitter.
- Always inspect the log splitter before using to assure it is in good working condition.
- Replace or repair damaged or worn parts immediately.
- Always check and tighten hardware and assembled parts before operation.
- Do not exceed equipment maximum load capacity of 25 tons.
- Avoid large holes and ditches when towing the equipment.
- Always operate the log splitter on clear and level ground.
- Do not operate the log splitter at night, only during daylight hours.
- Always tow at reduce speed in rough terrain, along creeks, ditches and on hillsides.
- To avoid personal injury and/or equipment damage **DO NOT EXCEED 45 MPH.**
- Always refer to the vehicle owner's manual for proper towing.
- Always secure and lock the log splitter to the vehicle hitch before towing.

#### **Crush and Cut Hazards**

- Always keep hands and feet clear from moving parts while operating the equipment.
- Always clear and keep work area clean and free of debris when operating.
- Always wear safety gear, eye protection, gloves and work boots when operating the log splitter.

### **WARNING**

The warnings, cautions, and instructions outlined in this instruction manual cannot cover all possible conditions or situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product and must be supplied by the operator.






### **PROP 65 WARNING**

This product can expose you to chemicals including lead and lead compounds which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

#### **Assembly Is Required**

This product requires assembly before use. See "Assembly" section for instructions. Because of the weight and/or size of the log splitter, it is recommended that another adult be present to assist with the assembly. **INSPECT ALL COMPONENTS** closely upon receipt to make sure no components are missing or damaged.

# Hazard Signal Word Definitions

	<p>This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.</p>
	<p><b>DANGER</b> indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.</p>
	<p><b>WARNING</b> indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.</p>
	<p><b>CAUTION</b> indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.</p>
	<p><b>CAUTION</b> used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.</p>

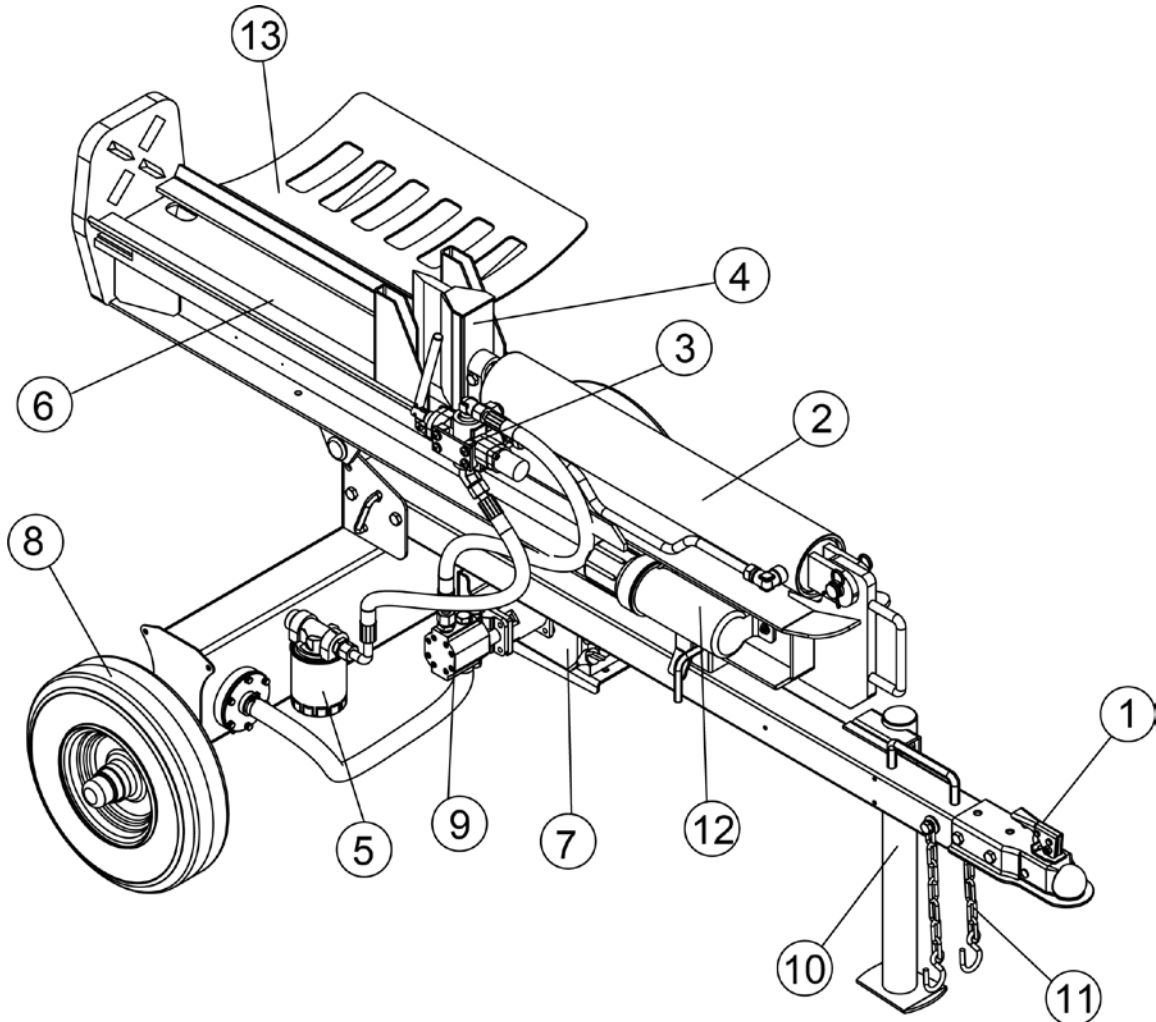
## ABOUT YOUR 25 TON LOG SPLITTER

This hydraulic log splitter has a heavy-duty steel construction and 25 tons of ram force. When there's work to be done, you need outdoor power equipment you can rely on, this log splitter will get the job done fast. It is designed to work in both the horizontal and vertical position. It is easy to tow, easy to use and maintain. Never exceed the rated capacity of 25 tons when operating the log splitter.

Technical specifications on the log splitter are provided in the "Specifications" section of this manual.

## Controls and Features Identification

Read this owner's manual before operating the equipment. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.



- 1) **2" Widen Ball Coupler**
- 2) **Hydraulic Cylinder**
- 3) **Control Valve**
- 4) **8" Wedge**
- 5) **External Filter**
- 6) **Beam**
- 7) **Engine**
- 8) **Tire / Wheel Assembly**
- 9) **Gear Pump**
- 10) **Support Leg**
- 11) **Safety Chains**
- 12) **Manual Canister**
- 13) **Log Cradle**



## WARNING

Read and follow all instructions for assembly and operation. Failure to properly assemble this equipment could result in serious injury to the user or bystanders, or cause equipment damage.



### Engine Shipped Without Oil.

Before starting engine, fill with SAE 10W-30 motor oil. See engine manual for engine oil capacity.

### Hydraulic Reservoir is Shipped Without Oil.

When adding oil verify the oil level reads 1 from the top of hydraulic reservoir if marking is not shown fill to the neck.

### Inspect all Log Splitter Components.

If you have damaged components: Contact the freight company that delivered the log splitter and file a claim.

## 25 TON LOG SPLITTER ASSEMBLY

Set the shipping crate on a solid flat surface and carefully remove the lid. Use two people and take all parts out of the shipping crate and inspect the components to ensure there are no missing pieces before starting to assemble the log splitter follow steps 1 through 10.

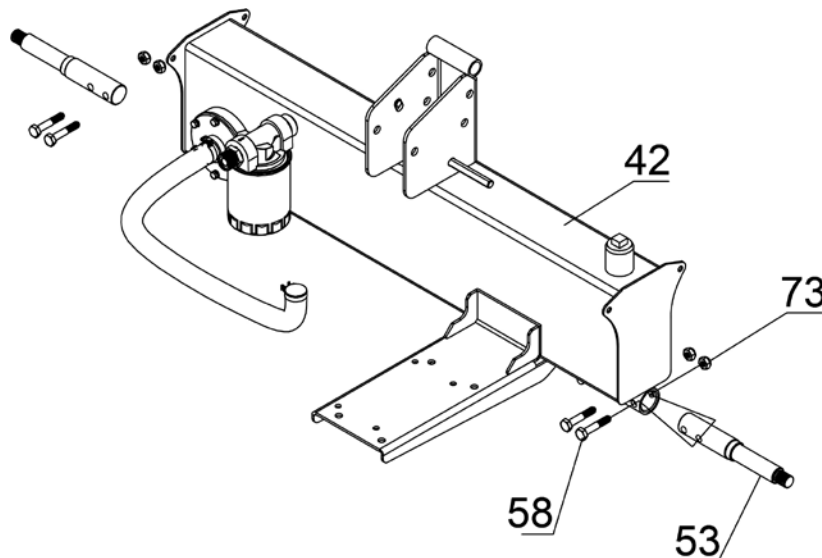
### TOOLS REQUIRED

- Rubber or Wooden Hammer
- 13mm, 16mm, 17mm, 18mm, 19mm, 24mm, 27mm Wrenches
- Large Adjustable Wrench
- Phillips Screwdriver
- Pliers

## Assembly Instructions

### STEP 1: Attach Wheel Axle to the Hydraulic Reservoir

1. Attach the wheel axle (#53) to the hydraulic reservoir (#42) using hex bolt M10x55 (#58) and nylon lock nut M10 (#73). Use the same method to install the wheel on the other side.



## STEP 2: Wheel Assembly

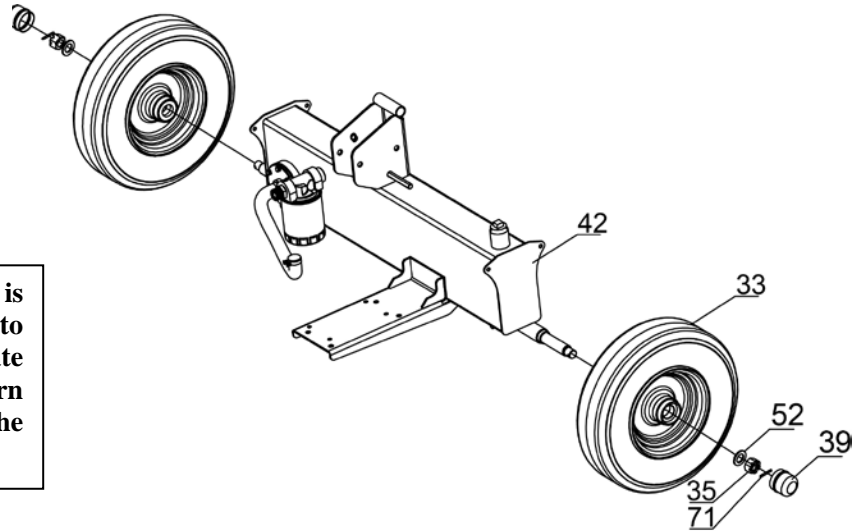
1. Attach the wheel (#33) to the hydraulic reservoir axle (#42) using a flat washer  $\text{Ø}20$  (#52) and tighten the wheel with the hex slotted nut M20x1.5 (#35). Lock the hex slotted nut M20x1.5 (#35) in place using the cotter pin  $\text{Ø}4 \times 36$  (#71). Install the axle cap (#39) on the end using rubber hammer.

Use a black plastic bushing to fix the axle cap like below picture. Please cover the black bushing onto the axle cap, and use rubber/wooden hammer knocking the end of the plastic bushing and make the axle cap fixed on wheel.

Axle Cap      Plastic Bushing

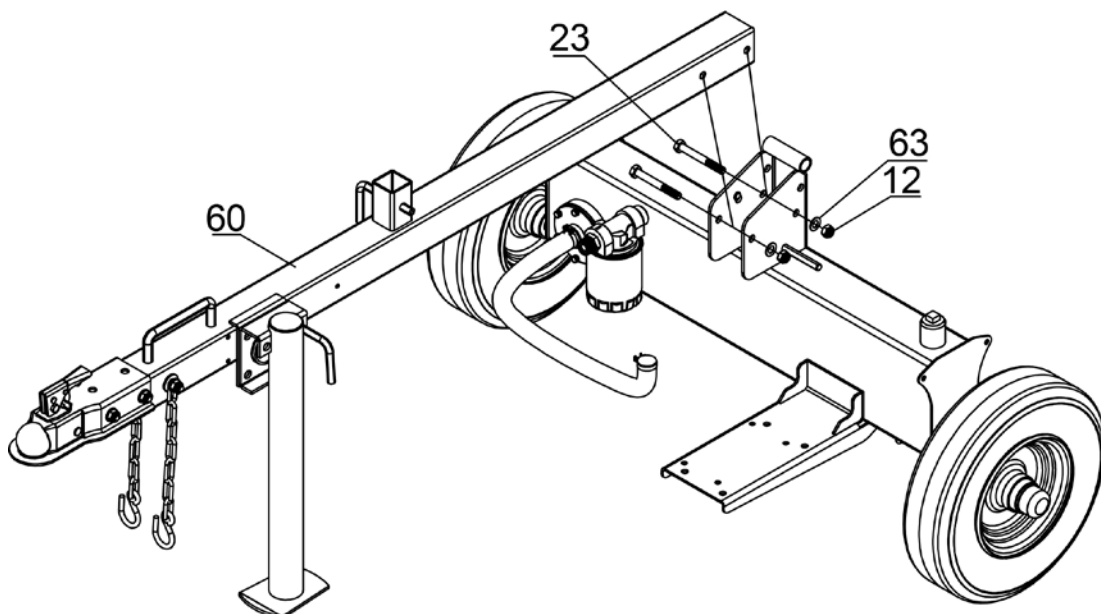


**WARNING:** After the slotted nut is tightened, turn back 1/4 circle to make sure the wheel can rotate smoothly and freely. Failure to turn the slotted nut back will cause the wheel not to operate correctly



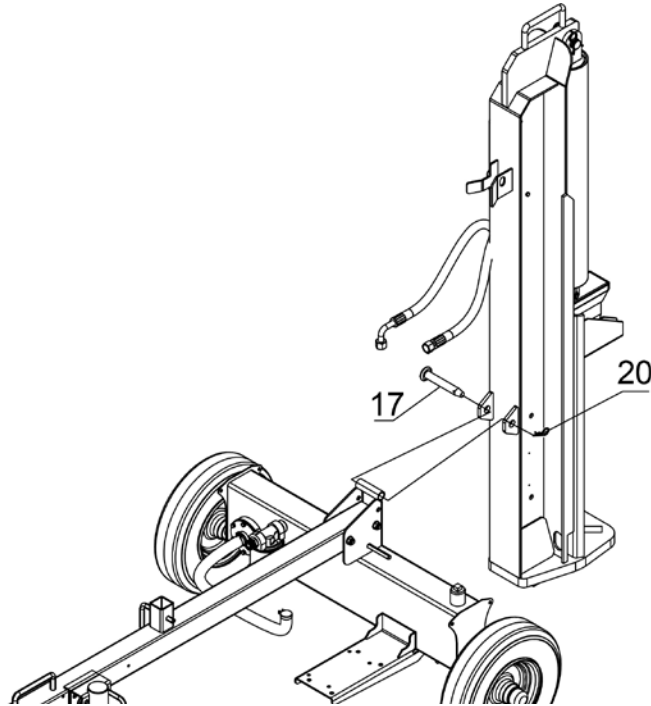
## STEP 3: Attach Tow Bar to the Wheel Assembly

1. Pull out the safety pin on support leg and rotate the support leg to the down position.
2. Attach the tow bar (#60) to the hydraulic reservoir using hex bolt M12x100 (#23), flat washer  $\text{Ø}12$  (#63) and lock nut M12 (#12).



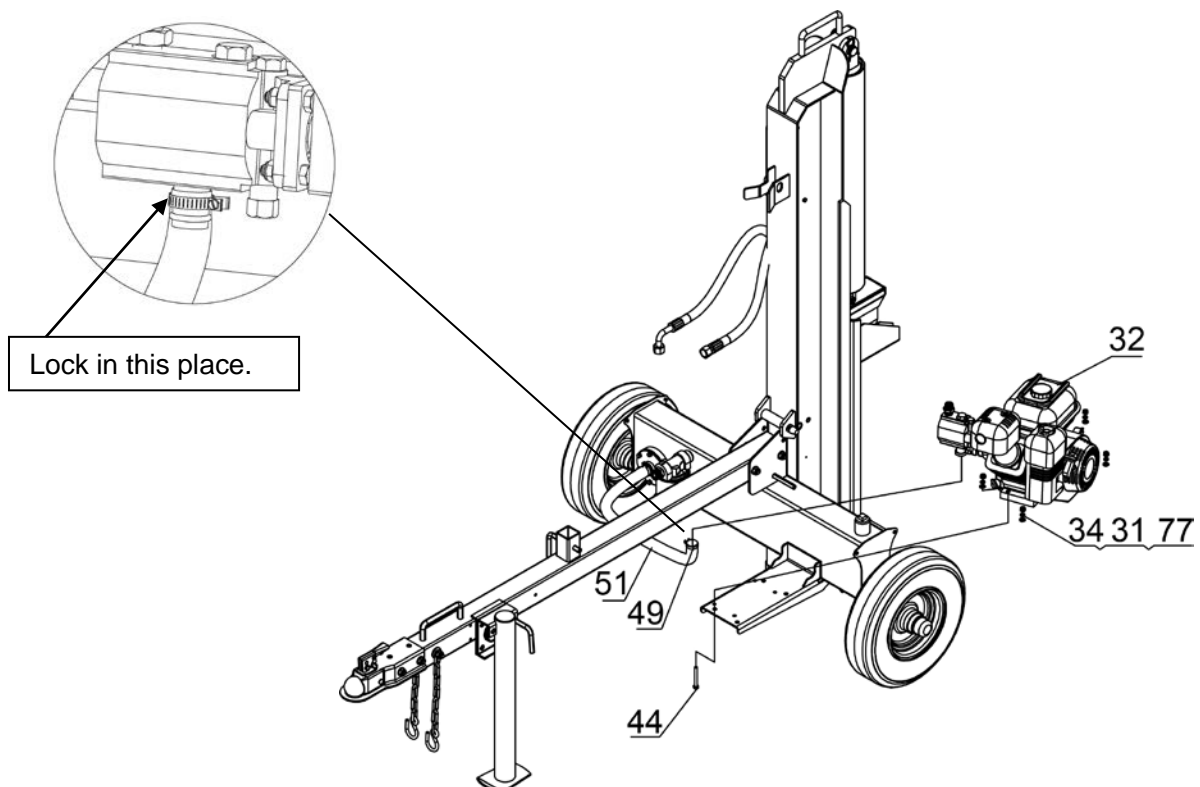
## STEP 4: Attach the Beam Assembly

1. Connect the beam and hydraulic reservoir using hitch pin (#17), then lock the hitch pin (#17) using R pin (#20).



## STEP 5: Attach Engine to Mounting Plate

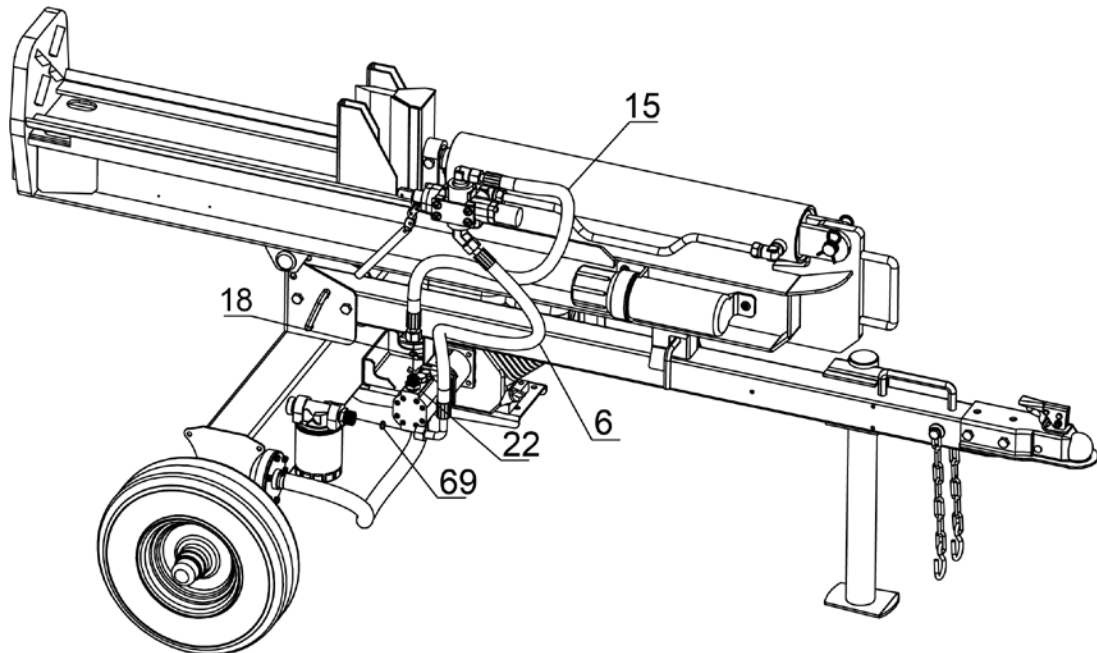
1. Position the engine (#32) to the mount plate put the hex bolt M8x40 (#44) through the bottom of the plate. Place a flat washer  $\text{Ø}8$  (#34), lock washer  $\text{Ø}8$ (#31) and tighten the nylon lock nut M8 (#77)
2. Attach the clean oil pipe (#51) to the bottom of the gear pump and secure with clamp (#49).





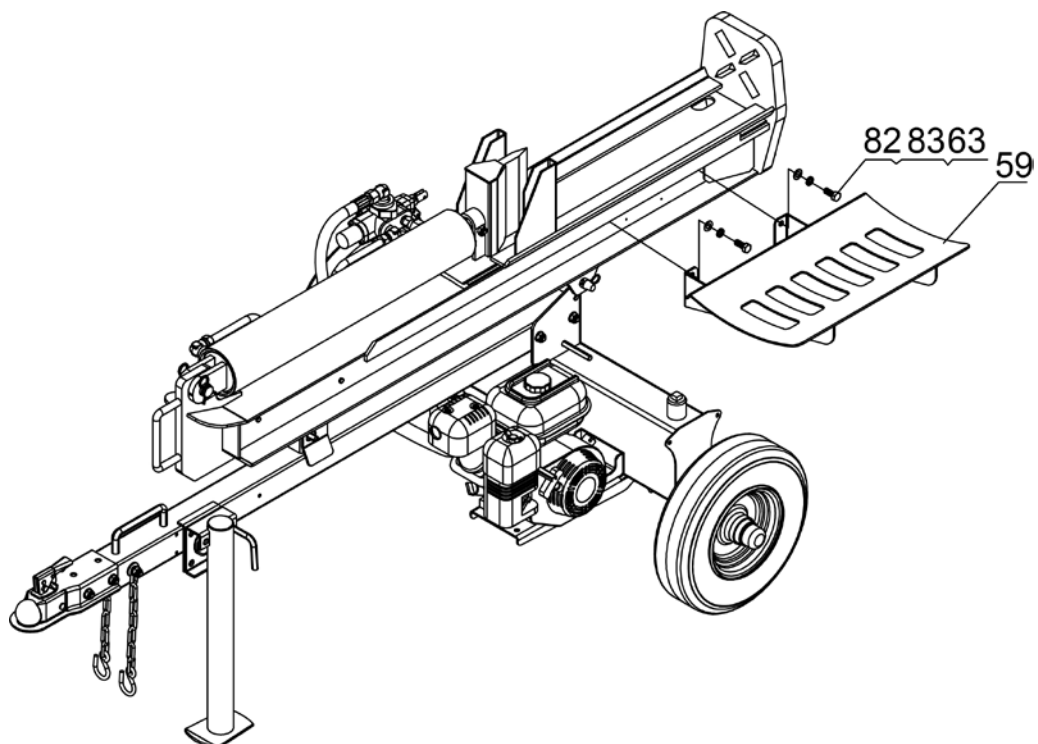
## STEP 6: Attach Hydraulic Hose

1. Remove connector plug and hose plug, these plugs can be discarded.
2. Put O ring Ø11x2.5 (#18) on the gear pump connector (#22), and attach the hydraulic hose (valve-gear pump) (#15) to the gear pump connector (#22).
3. Put the O ring Ø17x2.5 (#69) on the connector, and attach the hydraulic hose (valve- external filter) (#6) to the end of the connector.



## STEP 7: Attach Log Table

1. Attach log table (#59) to the beam using hex bolt M12X30 (#82), lock washer Ø12 (#93) and flat washer Ø12 (#63), tighten loosely, then adjust the location of log cradle and tighten the four bolts securely.



## STEP 8: Add Engine Oil

1. Make sure the log splitter is on a level surface.
2. Remove oil fill cap/dipstick to add oil.
3. Refer to the separate owner's engine manual for the amount needed of SAE10W-30 engine oil; replace oil fill cap/dipstick.
4. Check engine oil level daily and add as needed.

**NOTE: During the break-in period check the engine oil level often.**

### CAUTION

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the log splitter as a result of failure to follow these instructions will void your warranty.

## STEP 9: Add Gasoline to the Engine

1. Use only clean, fresh, regular unleaded fuel with a minimum 87 octane rating.
2. DO NOT mix oil with fuel.
3. Remove the fuel cap and slowly add fuel to the tank. DO NOT overfill allow approximately ¼ inch of space for fuel expansion.
4. Screw on the fuel cap and wipe away any spilled fuel.



### DANGER

Log splitter engine exhaust contains carbon monoxide, a colorless, odorless, poison gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

Operate log splitter outdoors only in a well ventilated area.

DO NOT operate the log splitter inside any building, enclosure or compartment.

DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

**DANGER CARBON MONOXIDE**, using a log splitter indoors **CAN KILL YOU IN MINUTES.**



### CAUTION

Fuel and fuel vapors are highly flammable and extremely explosive.

Fire or explosion can cause severe burns or death.

Unintentional startup can result in entanglement, traumatic amputation or laceration.

Only use regular unleaded gasoline with a minimum 85 octane rating.

DO NOT mix oil and gasoline together.

Fill tank approximately ¼" below the top of the tank to allow for fuel expansion.

DO NOT fill fuel tank indoors or when the engine is running or hot.

DO NOT light cigarettes or smoke when filling the fuel tank.

## STEP 10: Add Hydraulic Oil

1. The log splitter needs to be on a flat level surface before adding the hydraulic oil.
2. Remove the oil cap from the hydraulic reservoir.
3. Add 3 gallons of hydraulic oil AW32, AW46 & universal hydraulic oil are all acceptable types of fluid. **Automatic transmission fluid should be used when operating in temperatures below 32 degrees** (all units are tested and have excess oil in the ram).
4. Check the hydraulic oil level.
5. Start engine and use the control lever to extend and retract wedge several times to remove air from the lines.
6. With the wedge retracted, check hydraulic oil level again and fill if necessary.



### WARNING

DO NOT remove the hydraulic oil fill cap when the engine is running or hot. Hot oil can escape causing severe burns. Always allow the log splitter to cool completely before removing the hydraulic oil cap.

High fluid pressure and temperatures are created in the hydraulic log splitters. Hydraulic fluid will escape through a pin-size hole opening and can puncture skin and cause severe blood poisoning. Inspect hydraulic system regularly for possible leaks. **Never check for leaks with your hand while the system is pressurized. Seek medical attention immediately if injured by escaping fluid.**

Make sure all fittings are tight and secure before applying pressure. Relieve system pressure before servicing.

Make sure the hydraulic hoses do not touch any hot surfaces or cutting areas.

Hoses need to be positioned where they are clear from the engine and cutting wedge. To avoid serious bodily injury always inspect the hoses before operating the log splitter.

## Operation Instructions



### WARNING

Before operating or using the log splitter, review the instructions below and all safety information. Failure to follow these instructions may result in property damage or injury to the operator or bystanders.



### WARNING

**ALWAYS** use the log splitter for its intended use.

**ONLY** use the log splitter to split wood logs, length wise with the grain.

**NEVER** modify, alter or change the log splitter in anyway, modifications will void the warranty.

**NEVER** attach a rope, cable or other device to the control lever on the log splitter.

**ONLY** operate the log splitter in daylight.

**NEVER** leave the log splitter unattended while the engine is running.

**DO NOT** change the splitting position with the engine running. Contact with the muffler can cause serious burns.

**ALWAYS** make sure the beam is in the locked position.

**DO NOT** let the beam drop as it could crush fingers or cause damage to the log splitter.

**NEVER** operate or let anyone else operate, the log splitter while under the influence of alcohol, drugs, or medication.

## USING YOUR LOG SPLITTER

1. DO NOT at any time carry passengers, sit or stand on the log splitter.
2. Check the hydraulic oil level and visually inspect all hoses and attachments for problems.
3. Inspect the engine and make sure the engine oil level is correct.
4. Before towing the log splitter the tires need to be fully inflated.

### TIRE WARNING

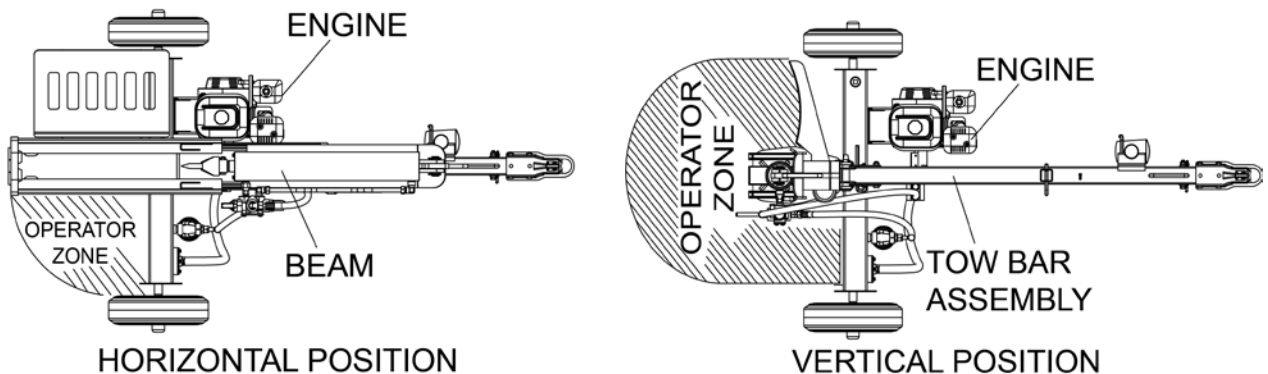
DO NOT over inflate tires. Serious injury can result if tires explode.  
DO NOT tow the log splitter if the tires are worn or will not hold air.  
DO NOT exceed the maximum 45 MPH towing speed.

5. Refer to the vehicle owner's manual for proper safety and towing instructions.

### TOWING WARNING

Serious injury or death can occur if towing safety rules are not followed.  
Always use safety chains, secure and lock the log splitter to the vehicle hitch before moving.  
Drive safely. Be aware of the added length of the log splitter.  
Never exceed the maximum travel speed of 45 mph.  
Never ride or transport cargo on the log splitter.  
Turn off the vehicle before leaving the log splitter unattended.  
Block the log splitter wheels to prevent unintended movement.

6. The log splitter must have at least seven feet of clearance from combustible material. It needs to be on a dry and level surface with good footing. Do not work on mud, ice, brush or snow. When using the log splitter the work zone must be maintained at all times.



**NOTE: Serious accidents can happen when other people are allowed inside the work zone. Keep everyone else outside the work zone while operating the control lever.**

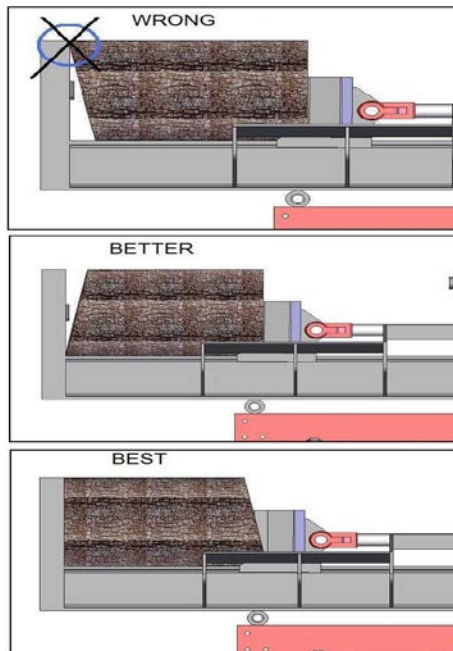
7. Always wear safety gear, eye protection, gloves and work boots when operating the log splitter.
8. Start the engine and make sure the log splitter is on level ground before operating.

**NOTE: The hydraulic oil needs to be above 10°F (-12C°) before starting the engine. Cold hydraulic oil can damage the hydraulic pump. If outdoor air temperature is below 32°F (0C°) allow the log splitter to warm up by extending and returning the wedge several times before splitting wood.**


9. Put the support leg in the down position to prevent the log splitter from moving during operation and block both tires.
10. Set the log splitter in either the horizontal or vertical position.

**NOTE: HORIZONTAL position is used for lighter logs that can easily be loaded onto the beam. The VERTICAL position is used for either light logs or heavy logs that are difficult to load onto the beam. Back injury can result from lifting logs onto the log splitter if proper lifting techniques are not used.**


11. Load a log onto the beam against the endplate (Max Log Length-26”).



12. Make sure hands are clear from the wedge and crush hazard areas.

 <b>CRUSH WARNING</b>
<p>Wedge can cut through skin and break bones. Keep both hands away from wedge and beam slide. Serious accidents can happen when other people are allowed inside the work zone. Keep everyone else out of the work zone while operating control lever.</p> <p>DO NOT wear loose clothing. It can get tangled in moving parts of log splitter. Only use the log splitter in daylight so you can see what you are doing.</p>

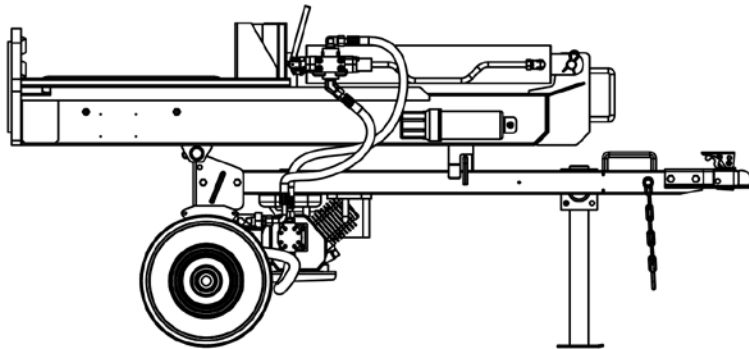
13. Push control lever FORWARD by one hand to split the log.
14. Push control lever BACKWARD by one hand to return wedge to its original position.

 <b>CAUTION</b>
<p>If a log gets stuck, embedded or will not split completely, push the control lever in the reverse direction and allow the splitter to strip the log from the wedge.</p> <p>If the log still remains stuck, embedded or will not split, turn the machine off and use a sledge hammer and crow bar to remove the log.</p> <p>ALWAYS keep hands clear of the log and wedge while it is retracting.</p>

15. Always keep work zone clean and free of split wood and debris.

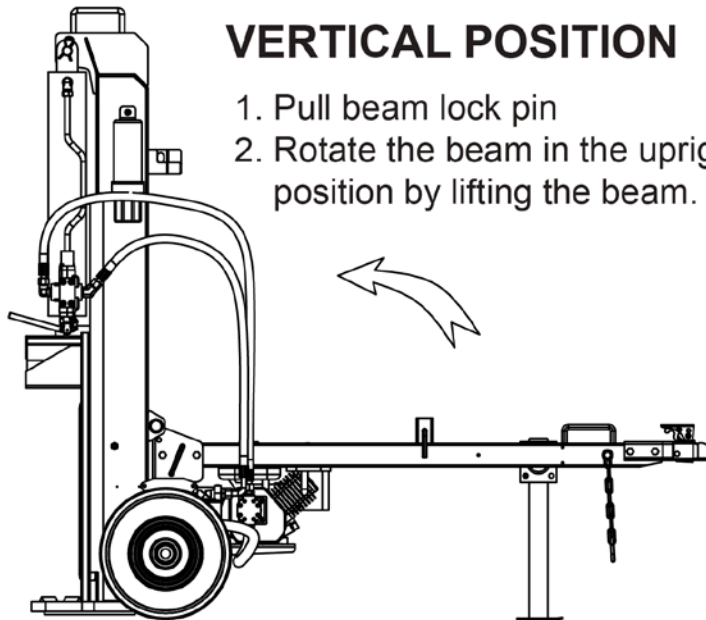
# Operation Instructions

## HORIZONTAL POSITION



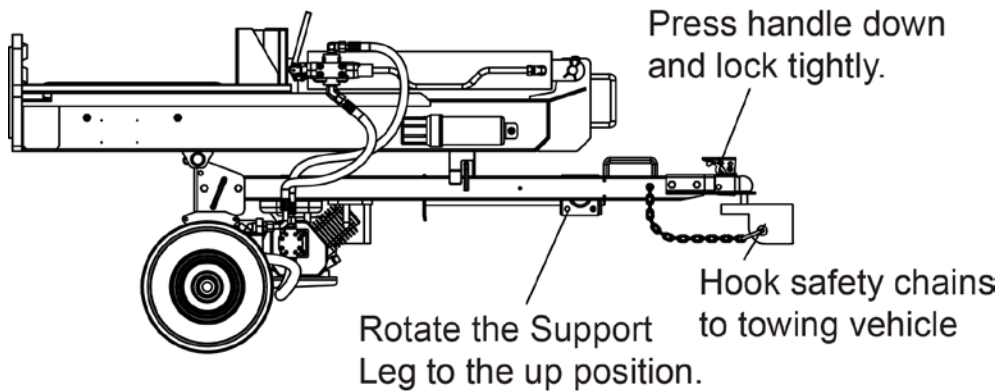
## VERTICAL POSITION

1. Pull beam lock pin
2. Rotate the beam in the upright position by lifting the beam.



Upright position for splitting large logs.

## FOR VEHICLE TOWING



# Maintenance and Storage

## WARNING

Improper maintenance and storage of the log splitter may void your warranty.

## MAINTENANCE

- Before performing maintenance, the log splitter must be placed in maintenance mode. Turn off the engine and move the control lever forward and backwards to relieve the hydraulic pressure.
- After performing any maintenance, make sure all guards, shields and safety features are put back in place before operating the log splitter.
- Before operating make sure the tires have the RECOMMENDED TIRE PRESSURE.
- Regularly grease axle and wheel bearing area or when needed.
- Periodically check all fasteners and hoses for tightness and leaks.
- Annually clean and lightly lubricate all moving parts or when needed.
- Use a glossy enamel spray paint to touch up scratched or worn painted metal surfaces.
- Never exceed load capacity rating of 25 tons it will damage the log splitter.

What	When	How
Hoses	Each Use	Inspect hoses for exposed wire mesh and leaks. Replace all worn or damaged hoses before starting the engine.
Hydraulic Fittings	Each Use	Inspect fittings for cracks and leaks. Replace all damaged fittings before starting the engine.
Nuts and Bolts	Each Use	Check for loose bolts, tighten before operating.
Beam	Each Use	Apply grease to beam surface.
Moving Parts	Each Use	Clear debris from log splitter.

**Refer to the Engine Owner's Manual for engine maintenance.**

### **IMPORTANT:**

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operations.

## STORAGE

- Before storing make sure the log splitter is clean and dry for years of trouble-free service.
- Lightly lubricate all log splitter surfaces and moving parts to prevent rust.
- Store indoors or protected area during severe weather and winter months.

## Troubleshooting

<b>Problem</b>	
Cylinder rod will not move	SOLUTION: A,D,E,H,J
Slow cylinder rod speed when extending or retracting	SOLUTION: A,B,C,H,I,K,L
Wood will not split or splits extremely slowly	SOLUTION: A,B,C,F,I,K
Engine bogs down during splitting	SOLUTION: G,L
Engine stalls under low load condition	SOLUTION: D,E,L,M
Engine starts problem	SOLUTION: N
<b>Cause</b>	<b>Solution</b>
<b>A</b> -Insufficient oil to pump	Check oil level in reservoir
<b>B</b> -Air in oil	Check oil level in reservoir
<b>C</b> -Excessive pump inlet vacuum	Check pump inlet hose for blockage or kinks
<b>D</b> -Blocked hydraulic lines	Flush and clean the splitter hydraulic system
<b>E</b> -Blocked control valve	Flush and clean the splitter hydraulic system
<b>F</b> -Low control valve setting	Adjust control valve with a pressure gauge
<b>G</b> -High control valve setting	Adjust control valve with a pressure gauge
<b>H</b> -Damaged control valve	Return control valve for authorized repair
<b>I</b> -Internal control valve leak	Return control valve for authorized repair
<b>J</b> -Internal cylinder leak	Return cylinder for authorized repair
<b>K</b> -Internally damaged cylinder	Return cylinder for authorized repair
<b>L</b> -Engine Control out of adjustment	Adjust idle control nuts
<b>M</b> -Engine is loaded during idle down mode	Use shorter log length (26" or less) to allow engine to speed up before contact.
<b>N</b> -Engine operation	Refer to the English owner's manual

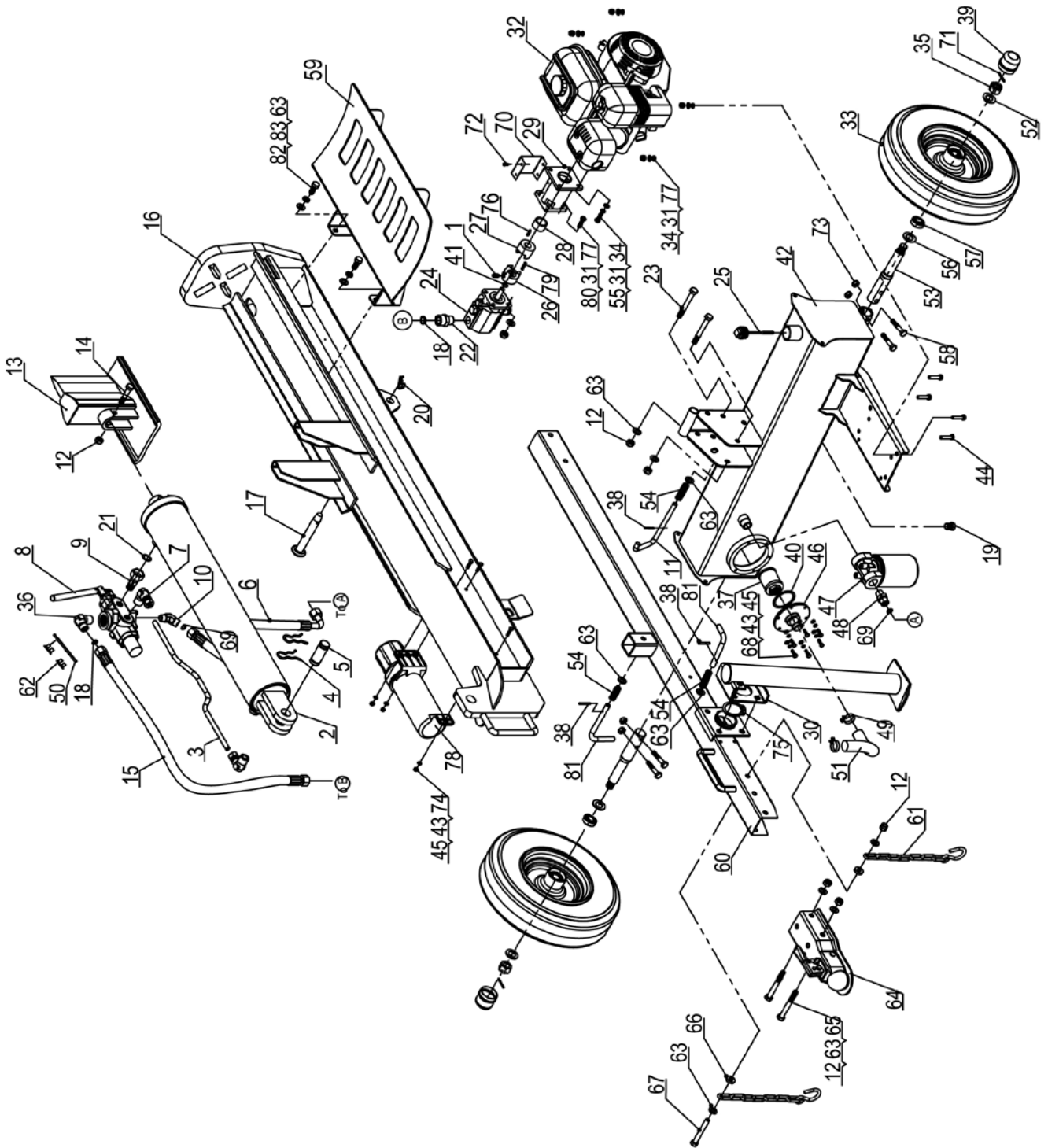


## Specifications

Ram Force .....	25 Ton
Cycle Time .....	11.5 Sec
(Note: Cycle time may vary given mechanical and environmental factors; the published cycle time is for ideal conditions)	
Wedge Size.....	8” Hardened Steel
Gear Pump.....	14GPM, 2-Stage
Hydraulic Oil.....	AW32, AW46 or Universal Hydraulic Oil
Amount of Hydraulic Fluid .....	6.5 Gallon
Max. Log Length .....	26”
Hydraulic Cylinder.....	4.13” x 24.5”
Max. Pressure.....	3770 PSI
Wheel Size.....	4.8-8 wheel with 16” outside diameter D.O.T tires
Hitch Type.....	2” Widen Ball Coupler
Max. Towing Speed.....	45 MPH
Manual Start Engine.....	6.5HP

**NOTE: For Engine Details Refer to the Engine Owner’s Manual.**

# Parts Drawing & Parts List



## Parts Drawing & Parts List

Ref#	Drawing No.	Description	Qty
1	9121-06010-FH	M6x10 Inner Hex Cone Point Set Screw	1
2	LSP2501-04000	Cylinder	1
3	LSP25-00001-DX	Metal Tube	1
4	LSP25-00005-DX	R Pin	2
5	LSP25-00004-DX	Cylinder Pin	1
6	LSP30M-00017	Hydraulic Hose (valve- external filter)	1
7	LSP25-06000	Connector	2
8	LSM30-05000	Control Valve	1
9	LSP25-17000	Combination Connector	1
10	LSP25-00002-DX	130° Joint	1
11	LSP25-00006-DX	Safety Pin	1
12	9206-12000-DX	M12 Nylon Lock Nut	6
13	LSP25B-02000	Wedge	1
14	9101-12065-DX8.8	M12x65 Hex Bolt	1
15	LSP30M-00016	Hydraulic Hose (valve- gear pump)	1
16	LSP2502-01000	Beam	1
17	LSP3700-00001-DX	Hitch Pin	1
18	9901-11*2.5	Ø11x2.5 O Ring	2
19	LSP25-00010-DX	Oil Plug	1
20	LSP25-00012-DX	R Pin	1
21	9901-15*2.5	Ø15x2.5 O Ring	1
22	LSP25-00014-DX	Gear Pump Connector	1
23	9101-12100-DX8.8	M12x100 Hex Bolt	2
24	LSP30-10001	Gear Pump 13/1.8	1
25	LSP25-13000	Metal Plug / Dipstick	1
26	LSP25-10003	Gear Pump Coupling	1
27	LSP25-10002	Engine Coupling	1
28	LSP25-10004-DX	Engine Axle Sleeve	1
29	LSP25-10005	Gear Pump Stand	1
30	LSP30-07000	Front Support Leg Assembly	1
31	9306-08000-DX	Ø8 Lock Washer	12
32	LSP25-10001	Engine	1
33	LSP25-14000	Wheel Assembly	2
34	9301-08000-DX	Ø8 Flat Washer	8
35	LSP25-00020-FH	M20x1.5 Hex Slotted Thin Nut	2
36	LSP25-00019-DX	Angle Connector	1
37	LSP25-00022	Oil Filter	1
38	9404-03030-DX	Ø3x30 Cotter Pin	3
39	LSP25-00009-DX	Axle Cap	2
40	LSP25-00021	Rubber Washer	1
41	LSP25-10008-FH	Steel Wire Snap Ring for Shaft	1

Ref#	Drawing No.	Description	Qty
42	LSP2700-02000	Hydraulic Reservoir	1
43	9301-06000-DX	Ø6 Flat Washer	9
44	9101-08040-DX8.8	M8x40 Hex Bolt	4
45	9101-06020-DX8.8	M6x20 Hex Bolt	9
46	LSP25-15000-DX	Filter Mounting Plate	1
47	LSP25-09000	Spin-on Filter	1
48	LSP25-00007-DX	Connector	1
49	LSP25-00011	Clamp	2
50	LSA22-00025	Plate	1
51	LSP3200-00011	Clear Oil Pipe	1
52	9301-20000-DX	Ø20 Flat Washer	2
53	LSP3700-00003-FH	Wheel Axle	2
54	LSP25-00003-DX	Spring	3
55	9101-08025-DX8.8	M8x25 Hex Bolt	4
56	LSP25-14002	Oil Seal	2
57	L44643	Tapered Roller Bearing	4
58	9101-10055-DX8.8	M10x55 Hex Bolt	4
59	LSP2502-02000	Log Cradle	1
60	LSP30MD-04000	Tow Bar Assembly	1
61	LSP25-11000-DX	Chain	2
62	9110-08010-DX	M8x10 Screw	4
63	9301-12000-DX	Ø12 Flat Washer	11
64	Z106	2" Widen Coupler	1
65	9101-12080-DX8.8	M12x80 Hex Bolt	2
66	LSP25-00015-DX	Thick Washer	2
67	9101-12090-DX8.8	M12x90 Hex Bolt	1
68	9306-06000-DX	Ø6 Lock Washer	6
69	9901-17*2.5	Ø17x2.5 O Ring	2
70	LSP25-10006	Coupling Guard	1
71	9404-04036-DX	Ø4x36 Cotter Pin	2
72	9101-05010-DX8.8	M5x10 Hex Bolt	4
73	9206-10000-DX	M10 Nylon Lock Nut	4
74	9206-06000-DX	M6 Nylon Lock Nut	3
75	9304-62000-FH	Steel Wire Snap Ring for Shaft	1
76	LSP25-10010	Engine Flat Key	1
77	9206-08000-DX	M8 Nylon Lock Nut	8
78	LSP30MD-02000	Manual Canister	1
79	LSP25-10009	Gear Pump Flat Key	1
80	9101-08030-DX8.8	M8x30 Hex Bolt	4
81	LSP30C-00001-DX	Safety Pin	2
82	9101-12030-DX8.8	M12x30 Hex Bolt	2
83	9306-12000-DX	Lock Washer Ø12	2

# Limited Warranty

## **Warranty**

For 3 years from the date of purchase YTL International will replace or repair defects in material and workmanship for the original purchaser of the log splitter. For 2 years the engine warranty is covered per the engine manufacturer's warranty. For 1 year from date of purchase YTL International will repair or replace hydraulic system components. The warranty will not apply to any unit which was not assembled correctly, misused, overloaded or which has been used or operated contrary to our instructions, or which has been repaired or altered by anyone other than a service representative authorized by YTL International Inc.

## **Warranty Exclusions**

This warranty does not cover cosmetic defects such as paint, decals or wear items such as tires. This warranty will not cover failures or problems due to acts of God, or events or forces beyond the control of the manufacturer.

## **Normal Wear Exclusion**

The log splitter needs periodic service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

## **Installation, Use and Maintenance Exclusion**

This warranty will not apply to parts and/or labor if the log splitter has been misused, neglected, involved in an accident, abused, loaded beyond its limits, modified or assembled incorrectly. Normal maintenance is not covered under this warranty.

## **Limits of Implied Warranty and Consequential Damage Exclusion**

YTL International disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this log splitter. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR.

An exchange unit will be subject to the original warranty. The length of the warranty governing the exchanged unit will have the date as the purchase date of the original unit. This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

## **Contact Information**

YTL International Inc.  
17517 Fabrica Way, Suite H  
Cerritos, CA 90703  
Phone: (888) 723-6534  
Phone: (562) 404-8016  
Fax: (562) 404-8013  
Email: [parts@ytlinternational.com](mailto:parts@ytlinternational.com)  
Website: [www.ytlinternational.com](http://www.ytlinternational.com)

## **Warranty & Customer Support Questions**

**Phone: (888) 723-6534**