

## 2 1/2" Finish Nailer

MODEL # IH-SFN64

### SET UP AND OPERATING INSTRUCTIONS



Visit our website at: [www.eaglecompressor.com](http://www.eaglecompressor.com)



**Read and understand tool labels and manual. Failure to follow warnings could result in DEATH or SERIOUS INJURY.**

For technical questions or replacement parts, please call 1-800-551-2406

Manufactured by:



# SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

## Safety Alert Symbol and Signal Words

In this manual, on the labeling, and all other information provided with this product:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

### DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

### CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### NOTICE

NOTICE is used to address practices not related to personal injury.







### CAUTION

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.

## Symbol Definitions

Symbol	Property or statement
PSI	Pounds per Square Inch of pressure
CFM	Cubic Feet per Minute flow
SCFM	Cubic Feet per Minute flow at Standard conditions
NPT	National Pipe thread, Tapered
NPS	National Pipe thread, Straight

## Symbol Definitions (con't.)

Symbol	Property or statement
	Warning marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.
	Warning marking concerning Risk of Puncture Injury. Wear heavy-duty work gloves.
	Read the manual before set-up and/or use.
	Warning marking concerning Risk of Hearing Loss. Wear hearing protection.
	Warning marking concerning Risk of Respiratory Injury. Wear NIOSH-approved dust mask/respirator.
	Warning marking concerning Risk of Explosion.

## IMPORTANT SAFETY INSTRUCTIONS

### INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS

**WARNING** - When using tools, basic precautions should always be followed, including the following:

#### General

- To reduce the risks of electric shock, fire, and injury to persons, read all the instructions before using the tool.




#### Work Area

- Keep the work area clean and well lighted. Cluttered benches and dark areas increase the risks of electric shock, fire, and injury to persons
- Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. The tool is able to create sparks resulting in the ignition of the dust or fumes.
- Keep bystanders, children, and visitors away while operating the tool. Distractions are able to result in the loss of control of the tool.

#### Personal Safety

- Stay alert. Watch what you are doing and use common sense when operating the tool. Do not use the tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating the tool increases the risk of injury to persons.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry, or long hair increases the risk of injury to persons as a result of being caught in moving parts.
- Avoid unintentional starting. Be sure the trigger is released before connecting to the air supply. Do not carry the tool with your finger on the trigger or connect the tool to the air supply with the trigger pressed.
- Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.

## IMPORTANT SAFETY INSTRUCTIONS (con't.)

- e.  Use safety equipment. A dust mask, non-skid safety shoes and a hard hat must be used for the applicable conditions. Wear heavy-duty work gloves during use.
- f.  Always wear eye protection. Wear ANSI-approved safety goggles with side shields.
- g.  Always wear hearing protection when using the tool. Prolonged exposure to high intensity noise is able to cause hearing loss.
- h. Do not attach the hose or tool to your body. Attach the hose to the structure to reduce the risk of loss of balance if the hose shifts.
- i. Always assume that the tool contains fasteners. Do not point the tool toward yourself or anyone whether it contains fasteners or not.
- j. **WARNING** - Do not fire fastener on top of another fastener. This is able to cause the fastener to be deflected and hit someone, or cause the tool to react and result in a risk of injury to persons.
- k. **WARNING** - Remove finger from the trigger when not driving fasteners. Never carry the tool with finger on trigger, the tool is able to fire a fastener.

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### Tool Use and Care

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- a. Use clamps or another practical way to secure and support the work piece to a stable platform. Holding the work by hand or against the body is unstable and can lead to loss of control.
- b. Do not force the tool. Use the correct tool for the application. The correct tool will do the job better and safer at the rate for which the tool is designed.
- c. Do not use the tool if the trigger does not turn the tool on or off. Any tool that cannot be controlled with the trigger is dangerous and must not be used until repaired.
- d. Disconnect the tool from the air source before making adjustments, doing tool maintenance, clearing jams, touching the safety nosepiece, leaving work area, loading, or unloading the tool. Such precautionary measures reduce the risk of injury to persons.
- e. Store the tool when it is idle out of reach of children and other untrained persons. A tool is dangerous in the hands of untrained users.
- f. Maintain the tool with care. A properly maintained tool reduces the risk of
- g. Check for misalignment or binding of moving parts, breakage of parts, and other conditions that affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools. There is a risk of bursting if the tool is damaged.
- h. Use only accessories that are identified by the manufacturer for the specific tool model. Use of an accessory not intended for use with the specific tool model increases the risk of injury to persons.

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### Tool Use and Care (con't.)

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- i. Use only those fasteners listed in the Specifications chart of this manual. Fasteners not identified for use with this tool by the tool manufacturer are able to result in a risk of injury to persons or tool damage when used in this tool.

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### Service


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- a. Tool service must be performed only by qualified repair personnel.
- b. When servicing a tool, use only identical replacement parts. Use only authorized parts.
- c. Use only the lubricants supplied with the tool or specified by the manufacturer.

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### Air Source

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- a.  Never connect to an air source that is capable of exceeding 200 PSI. Over pressurizing the tool may cause bursting, abnormal operation, breakage of the tool or serious injury to persons. Use only clean, dry, regulated compressed air at the rated pressure or within the rated pressure range as marked on the tool. Always verify prior to using the tool that the air source has been adjusted to the rated air pressure or within the rated air-pressure range.
- b. Never use oxygen, carbon dioxide, combustible gases or any bottled gas as an air source for the tool. Such gases are capable of explosion and serious injury to persons.



**SAVE THESE INSTRUCTIONS**

## SPECIFIC SAFETY INSTRUCTIONS

1. Operators and others in work area **MUST** wear ANSI-approved safety goggles with side shields during use. The employer is responsible to enforce the use of eye protection by the operator and others in the work area.
2. Keep fingers away from Trigger (38) when not driving fasteners to avoid accidental firing.
3. Choice of triggering method is important. Check manual for triggering options.
4. Always assume tool contains fasteners.
5. Do not point toward yourself or anyone whether it contains fasteners or not.
6. Do not actuate tool unless the tool is placed firmly against the work piece.
7. Respect the tool as a working implement.

## SPECIFIC SAFETY INSTRUCTIONS (con't.)

8. No horseplay. This tool is not a toy and can be deadly if misused.
9. Do not load the tool with fasteners when any one of the operating controls such as the Trigger, is activated.
10. Do not remove, tamper with, or otherwise cause the tool operating controls to become inoperable.
11. Do not operate if any portion of the operating controls is inoperable, disconnected, altered, or not working properly.
12. Disconnect tool from air supply when:
  - a. Unattended.
  - b. Performing any maintenance or repair.
  - c. Clearing a jam.
  - d. Moving the tool to a new location.
13. Do not make any modifications to the tool.
14. Refer to the tool maintenance instructions for detailed information on the proper maintenance of the tool.
15. Fire fasteners into an appropriate work surface only. Do not attempt to fire fasteners into surfaces too hard to penetrate. Do not drive fasteners on top of other fasteners, or at too steep of an angle. Fasteners can ricochet causing personal injury;.
16. Do not fire fasteners too close to edge of a work piece. They may split work piece and fly free, causing personal injury.
17. Keep clear of work piece near the area being fastened. Fasteners may bend sideways during firing, causing them to exit the work piece at an unexpected point, causing personal injury.
18. Transport tool safely. Always disconnect air supply when moving tool. Carry tool by the handle and avoid contact with the trigger.
19. Hold tool away from head and body. During operation the tool may kick back causing injury.
20. Do not fire fasteners into a work piece that has people, utility lines, or other objects behind or inside it.
21. Keep balance while using this tool. Keep area below clear if working in an elevated location, and secure air hose to prevent falls from bystanders accidentally pulling on it.

## SPECIFIC SAFETY INSTRUCTIONS (con't.)

22. Obey the manual for the air compressor used to power this tool.
23. Install in-line shutoff valve to allow immediate control over air supply in an emergency, even if a hose is ruptured.
24. Do not engrave or stamp anything into the housing to avoid weakening it.
25. **WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known [to the State of California] to cause cancer, birth defects, or other reproductive harm. Some examples of these chemicals are:
  - Lead from lead-based paints
  - Crystalline silica from bricks and cement or other masonry products
  - Arsenic and chromium from chemically treated lumberYour risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles. (California Health & Safety Code § 25249.5, *et seq.*)  
**WARNING:** The brass components of this product contain lead, a chemical known to the State of California to cause birth defects (or other reproductive harm). (California Health & Safety code § 25249.5, *et seq.*)
26. The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

### **Vibration Precautions**

This tool vibrates during use. Repeated or long-term exposure to vibration may cause temporary or permanent physical injury, particularly to the hands, arms, and shoulders. To reduce the risk of vibration-related injury:

1. should first be examined by a doctor and then have regular medical check-ups to ensure medical problems are not being caused or worsened from use. Pregnant women or people who have impaired blood circulation to the hand, past hand injuries, nervous system disorders, diabetes, or Raynaud's Disease should not use this tool. If you feel any symptoms related to vibration (such as tingling, numbness, and white or blue fingers), seek medical advice as soon as possible.

## **Vibration Precautions**

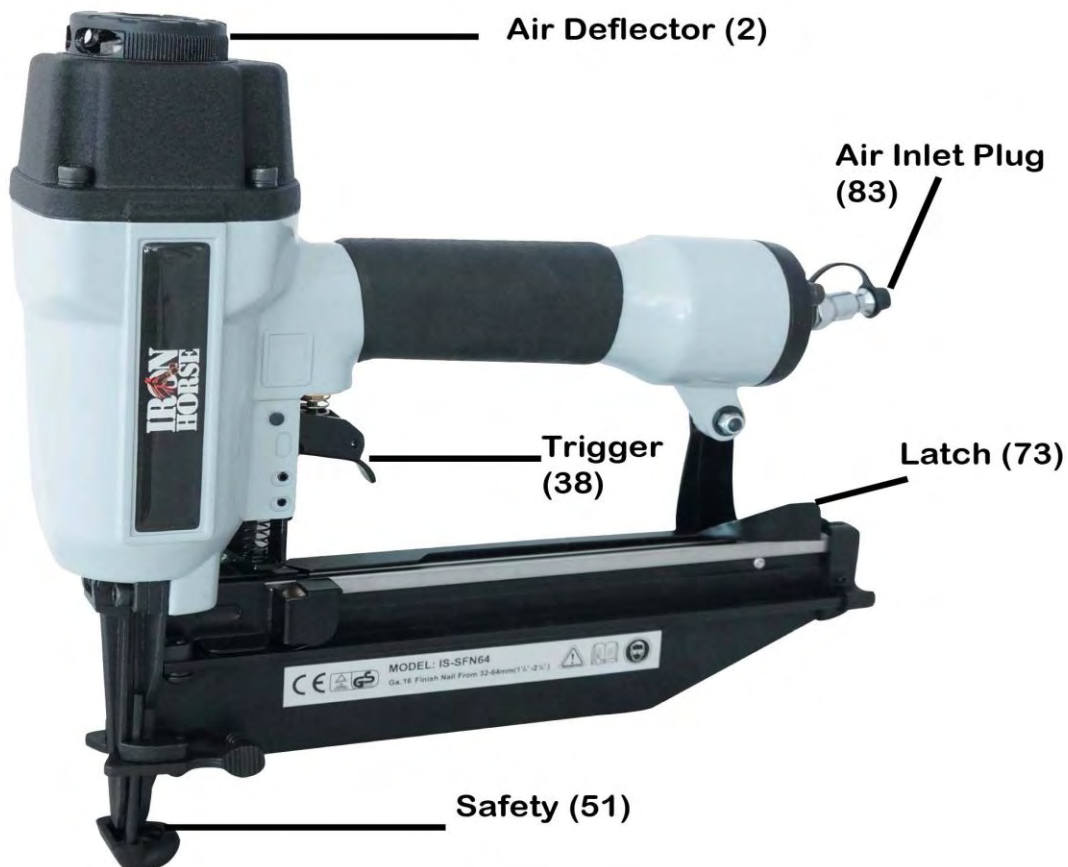
2. Do not smoke during use. Nicotine reduces the blood supply to the hands and fingers, increasing the risk of vibration-related injury.
3. Wear suitable gloves to reduce the vibration effects on the user.
4. Use tools with the lowest vibration when there is a choice between different processes.
5. Include vibration-free periods each day of work.
6. Grip tool as lightly as possible (while still keeping safe control of it). Let the tool do the work.
7. To reduce vibration, maintain tool as explained in this manual. If abnormal vibration occurs, stop immediately.



**SAVE THESE INSTRUCTIONS**

Maximum Air Pressure	120 PSI
Air Consumption	1 CFM @ 90 PSI
Air Inlet	1/4" - 18 NPT
Fastener Sizes	1-1/4", 1-1/2", 1-3/4", 2", 2-1/2"
Magazine Capacity	100

## **COMPONENTS AND CONTROLS**





**Safety Nosepiece** - Also called the work piece contact, the Safety Nosepiece helps prevent the tool from firing unless it is pressed against an object.

## INITIAL TOOL SETUP/ASSEMBLY



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Note: For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

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### UNPACKING

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When unpacking, make sure that the item is intact and undamaged. If any parts are broken or missing, please call Wood Industries, Inc. at 1-800-551-2406 as soon as possible.

- This air tool may be shipped with a protective plug covering the air inlet. Remove this plug before set up.

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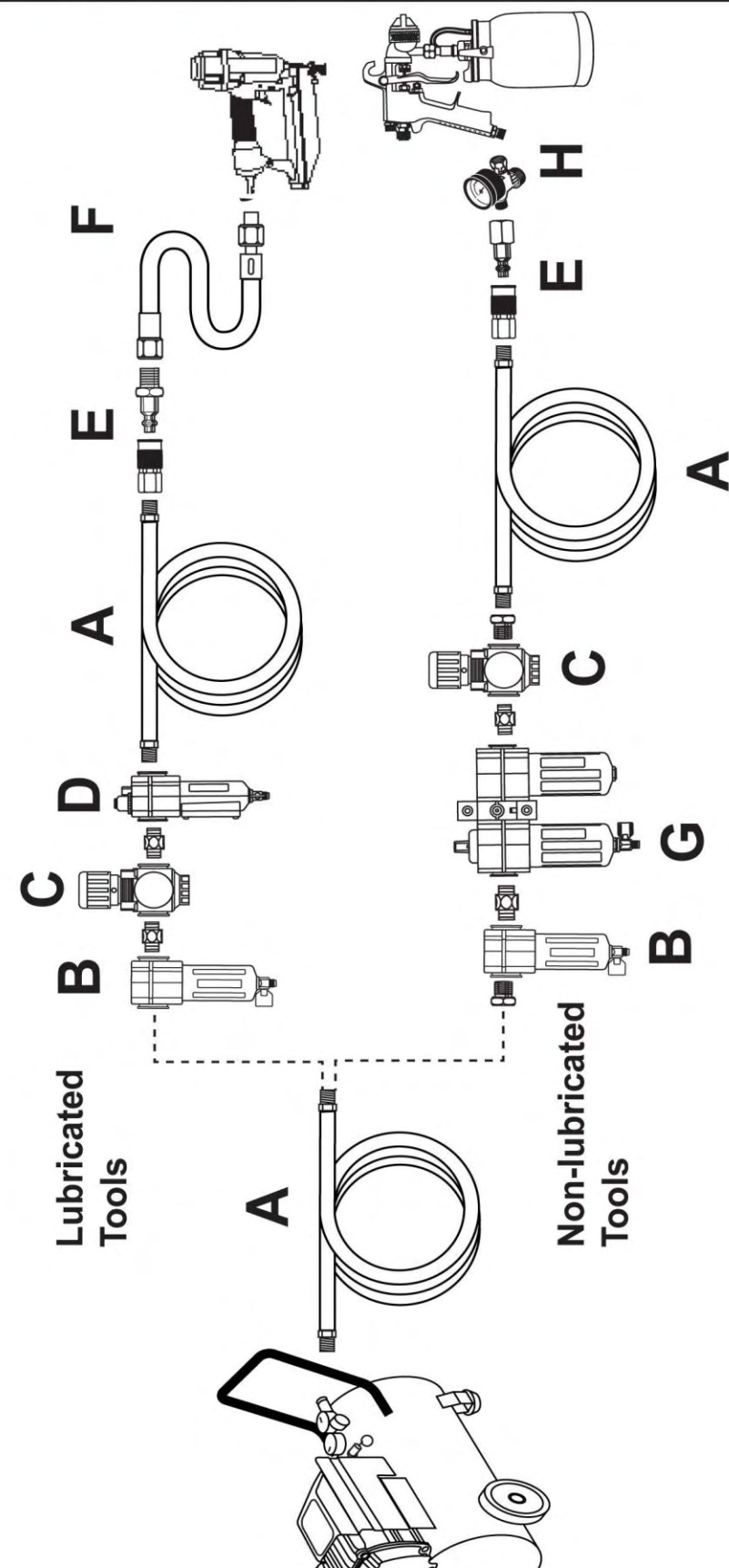
### AIR SUPPLY

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**⚠ WARNING** TO PREVENT EXPLOSION: Use only clean, dry, regulated, compressed air to power this tool. Do not use oxygen, carbon dioxide, combustible gases, or any other bottled gas as a power source for this tool.

1. Connect a regulator valve, an in-line shut off valve, and 1/4" NPT air hose (all sold separately) to the Quick Coupler. Use thread tape on all threaded connections. The air hose must be long enough to reach the work area with enough extra length to allow free movement while working. An in-line shutoff ball valve is an important safety device because it controls air supply even if air hose is ruptured. The shutoff valve should be a ball valve because it can be closed quickly. See following pages for Air Tool Setup procedures.

**Note:** If an automatic oiler system is not used, add a few drops of Pneumatic Tool Oil into the airline connection before operation. Add a few more drops after each hour of continual use.



	Description	Function
A	Air Hose	Connects air to tool
B	Filter	Prevents dirt and condensation from damaging tool or work piece
C	Regulator	Adjusts air pressure to tool
D	Lubricator (optional)	For air tool lubrication
E	Coupler and Plug	Provides each connections
F	Leader Hose (optional)	Increases coupler life
G	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
H	Air Adjusting Valve (optional)	For fine tuning airflow at tool

	Description	Function
A	Vibration Pads	For noise and vibration reduction
B	Anchor Bolts	Secures air compressor in place
C	Ball Valve	Isolates sections of system for maintenance
D	Isolation Hose	For vibration reduction
E	Main Air Line - 3/4" minimum recommended	Distributes air to branch lines
F	Ball Valve	To drain moisture from system
G	Branch Air Line - 1/2" minimum recommended	Brings air to point of use
H	Filter	Prevents dirt and condensation from damaging tool or work piece
I	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
J	Regulator	Adjusts air pressure to tool
K	Lubricator	For air tool lubrication
L	Air Hose	Connects air to tool
M	Coupler and Plug	Provides each connections
N	Air Adjusting Valve	For fine tuning airflow at tool
O	Leader Hose	Increases coupler life

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## AIR SUPPLY (con't.)

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2. Attach an air hose to the compressor's air outlet. Connect the air hose to the air inlet of the tool. Other components, such as a coupler plug and quick coupler, will make operation more efficient, but are not required.

**⚠ WARNING! TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:**  
Do not install a quick coupler on the tool. A coupler contains an air valve that will allow the air tool to retain pressure and operate accidentally after the air supply is disconnected.

**Note:** Air flow, and therefore tool performance, can be hindered by undersized air supply components.

3. The air hose must be long enough to reach the work area with enough extra length to allow free movement while working.
4. Release the Trigger.
5. Close the in-line safety valve between the compressor and the tool.
6. Turn on the air compressor according to the manufacturer's directions and allow it to build up pressure until it cycles off.
7. Adjust the air compressor's output regulator so that the air output is enough to properly power the tool, but the output will not exceed the tool's maximum air pressure at any time. Adjust the pressure gradually, while checking the air output gauge to set the right pressure range.
8. The air pressure setting must not exceed job site regulation/restrictions. The air pressure setting must not exceed 90PSI when being used with work pieces that have a thickness of less than 1-3/4".
9. Inspect the air connections for leaks. Repair any leaks found.
10. If the tool will not be used at this time, turn off and detach the air supply, safely discharge any residual air pressure, and release the trigger to prevent accidental operation.

**Note:** Residual air pressure should not be present after the tool is disconnected from the air supply. However, it is a good safety measure to attempt to discharge the tool in a safe fashion after disconnecting to ensure that the tool is disconnected and unpowered.

## OPERATING INSTRUCTIONS



Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

**Inspect tool before use, looking for damaged, loose, and missing parts. If any problems are found, do not use tool until repaired.**

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### WORK PIECE AND WORK AREA SET UP

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1. Designate a work area that is clean and well-lit. The work area must not allow access by children or pets to prevent distraction and injury.
2. Route the air hose along a safe route to reach the work area without creating a tripping hazard or exposing the air hose to possible damage. The air hose must be long enough to reach the work area with enough extra length to allow free movement while working.
3. Secure loose work pieces using a vise or clamps (not included) to prevent movement while working.
4. There must not be hazardous objects (such as utility lines or foreign objects) nearby that will present a hazard while working.

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### FULL SEQUENTIAL SAFETY TRIP MECHANISM DEFINITION

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This tool has a full sequential safety trip mechanism which is designed to prevent inadvertent firing. The tool should only fire if the Safety (51) is pressed against the work piece prior to pulling the Trigger. It should only fire again if both Trigger and Safety are released first, and then both are depressed again. The tool should not fire if the safety is not pressed against an object.

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### FULL SEQUENTIAL SAFETY TRIP MECHANISM TESTING PROCEDURE

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**⚠ WARNING TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:**  
Empty the tool before this procedure. Point the tool at a piece of scrap wood when testing.

1. Disconnect the tool from the air supply.
2. Empty the Magazine (66) of fasteners.

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## FULL SEQUENTIAL SAFETY TRIP

### MECHANISM TESTING PROCEDURE (con't.)

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3. Check that the Trigger (38) and Safety (51) move freely, without sticking.
4. Connect the air supply to the tool and set within the Operating Air Pressure indicated on the Specification chart.
5. Test the tool by pressing the Safety (51) against the work piece without pulling the Trigger (38). **The tool must not cycle (fire).** If it cycles (fires), stop immediately and have it repaired by a qualified service technician.
6. Hold the tool away or off of the work piece. The Safety (51) should return to it's original position. Squeeze the Trigger (38). **The tool must not cycle (fire).** If the tool fires, stop immediately and have it repaired by a qualified service technician.
7. Press the Safety (51) against the work piece and squeeze the Trigger (38). **The tool must cycle (fire) only ONCE.** Release the Trigger (38) and squeeze it again. **The tool must not cycle (fire).** With the Trigger (38) held, carefully lift the tool and press it against the work piece again. **The tool must not cycle (fire).** If it fails to perform in the manner explained in bold, have it repaired by a qualified service technician.

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## LOADING THE TOOL

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**WARNING TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION, BEFORE LOADING:**



- Wear ANSI-approved safety goggles with side shields. Other people in the work area must also wear ANSI-approved impact safety goggles with side shields.
- Release the Trigger (38).
- Detach the air supply.
- Attempt to fire the tool into a piece of scrap wood to ensure that it is disconnected and is incapable of firing any fasteners.

1. Pull the Pusher (71) down until it locks into place at the back of the Magazine.
2. Insert the fasteners into the top of the Magazine. **NOTE:** Load fasteners with the pointed ends facing downward.
- 3 Hold the Pusher (71) in place while pressing the Latch (73), unlocking the Pusher (71). **WARNING!** The Pusher (71) is spring loaded and will forcefully move forward when released. Once the Position Latch is pressed, make sure to hold the Pusher (71) in place, and then guide it up the back of the Magazine.

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## LOADING THE TOOL

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1. Test the tool, as directed in the prior section, before each use.
2. If an automatic oiler is not used, add a few drops of Pneumatic Tool Oil to the airline connection before use. Add a few drops more after each hour of continual use.
3. Set the working air pressure on the regulator to between 60 and 120 PSI.  
**Do not exceed 120 max PSI.**
4. Test before first use by driving nails into a sample piece of wood. If the fasteners do not achieve the desired penetration, adjust the air pressure to a higher setting until desired penetration is achieved.
5. Always make sure the Drive Guide (54) is flush against the work piece during use. Always release the Trigger (38) once the fastener is driven into the work piece.
6. If the tool requires more force to accomplish the task, verify that the tool receives sufficient, unobstructed airflow (CFM) and increase the pressure (PSI) output of the regulator up to the maximum air pressure rating of this tool. **CAUTION! TO PREVENT TOOL AND ACCESSORY FAILURE, RESULTING IN INJURY: Do not exceed the tool's maximum air pressure rating.** If the tool still does not have sufficient force at maximum pressure and sufficient airflow, then a larger tool may be required.
7. After use, to prevent accidents:
  - a. Release the Trigger (38)
  - b. Detach the air supply.
  - c. Attempt to fire the tool into a piece of scrap wood to ensure that it is disconnected and is incapable of firing any fasteners.
  - d. Release the Trigger (38)
  - e. Clean external surfaces with clean, dry cloth.
  - f. Store indoors out of children's reach.

## USER-MAINTENANCE INSTRUCTIONS



Procedures not specifically explained in this manual must be performed only by a qualified technician.



**WARNING TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION, BEFORE ANY MAINTENANCE OR REPAIRS ARE DONE (including clearing jams):**



· Wear ANSI-approved safety goggles with side shields. Other people in the work area must also wear ANSI-approved impact safety goggles with side shields.

# USER-MAINTENANCE INSTRUCTIONS

- Release the Trigger (38).
- Detach the air supply.
- Attempt to fire the Tool into a piece of scrap wood to ensure that it is disconnected and is incapable of firing any fasteners.
- Empty the magazine and leave pusher pulled back during service. The pusher is spring-loaded and may cause parts or a fastener to fly out of the tool.

**TO PREVENT SERIOUS INJURY FROM TOOL FAILURE:** Do not use damaged equipment. If abnormal noise, vibration, or leaking air is detected, correct the problem before further use.

**TO PREVENT EXPLOSION:** Lubricate only with specified lubricants. Lubricate the air inlet using only pneumatic tool oil. Lubricate the internal mechanism using only white lithium grease. Other lubricants may damage the mechanism and may be highly flammable, causing an explosion.

**NOTE:** These procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the air-operated tool.

## Daily - Air Supply Maintenance:

Every day, perform maintenance on the air supply according to the component manufacturer's instructions. The lubricator's oil level needs to be maintained and the moisture filter must be regularly drained. Performing routine maintenance on the air supply will allow the tool to operate more safely and will also reduce wear on the tool.

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## CLEARING JAMS

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 **WARNING TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION, BEFORE ANY MAINTENANCE OR REPAIRS ARE DONE (including clearing jams):**



- **Wear ANSI-approved safety goggles with side shields.** Other people in the work area must also wear ANSI-approved impact safety goggles with side shields.
- Release the Trigger (38).
- Attempt to fire the tool into a piece of scrap wood to ensure that it is disconnected and is incapable of firing any fasteners.
- Empty the magazine and leave the Pusher pulled back during service. The pusher is spring-loaded and may cause parts or a fastener to fly out of the tool.

1. Disconnect tool from air hose, pull the pusher back, empty magazine of fasteners, release any built-up air pressure, and leave pusher pulled back.
2. **WARNING! Hold the nailer pointed away from you and any other people or fragile objects. HOLD THE PUSHER BACK DURING THIS OPERATION AND BE CAREFUL NOT TO BUMP THE LATCH.**
3. Press down on the two Guide Drive Latches (59) at the top of the magazine.
4. Carefully lift the Cover Plate (58) off of the Drive Guide (54) and use pliers to remove any stuck fasteners from the jammed nailer.
5. Inspect the Driver Guide for any bends or breakage. If it is damaged, do not use the nailer until it is repaired by a qualified technician.




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## CLEARING JAMS (con't.)

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6. Lightly oil the Driver Guide and replace the Cover Plate. Release the Drive Guide Latches, locking the Cover Plate in place.
7. Reload the nailer.
8. Reconnect the nailer to the air hose.
9. Press the Safety (51) against an appropriate piece of scrap wood and test fire the nailer several times, checking for proper operation.
10. Disconnect the nailer, remove the fasteners, and store the nailer in a location out of children's reach.
11. If a fastener is jammed in the magazine, pull the pusher back until it locks into place at the back of the magazine.
12. Use a screwdriver to release the jammed fastener by probing the openings in the magazine.
13. Pull out the jammed fastener and the remainder of the fastener strip that is still in the magazine. Dispose of the remaining fastener strip; it may be bent or damaged in some other way.
14. Once the jam is cleared, insert new fasteners into the magazine. **NOTE:** Make sure the fasteners are loaded with the pointed ends facing downward.
15. Hold the pusher in place while pressing the latch, unlocking the pusher.  
**WARNING!** The pusher is spring-loaded and will forcefully move forward when released. Once the position latch is pressed, make sure to hold the pusher in place, and the guide it up the back of the magazine.
16. If you are unable to clear the fastener jam using the method prescribed above, the tool should be taken to a qualified service technician for proper servicing.

# TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSES	LIKELY SOLUTIONS
Insufficient fastener depth.	<ol style="list-style-type: none"> <li>1. Incorrect tool depth setting.</li> <li>2. Not enough air pressure.</li> <li>3. Incorrect lubrication or not enough lubrication.</li> <li>4. Blocked air inlet screen (if equipped).</li> <li>5. Mechanism contaminated.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust depth setting, if available</li> <li>2. Check for loose connections and make sure that air supply is providing enough air pressure (PSI) to the tool's air inlet. <b>Do not exceed 120 PSI maximum air pressure.</b></li> <li>3. Lubricate using air tool oil and grease according to directions.</li> <li>4. Clean air inlet screen of buildup.</li> <li>5. Have qualified technician clean and lubricate mechanism. Install in-line filter in air supply as stated in Initial Set Up: Air Supply.</li> </ol>
Fasteners drive too deeply.	<ol style="list-style-type: none"> <li>1. Incorrect tool depth setting.</li> <li>2. Too much air pressure.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust depth setting, if available.</li> <li>2. Reduce air supply pressure (PSI).</li> </ol>
Tool cycles without firing fastener.	<ol style="list-style-type: none"> <li>1. Jammed fastener.</li> <li>2. Tool empty.</li> <li>3. Incorrect fasteners used.</li> <li>4. Magazine dirty or not lubricated properly.</li> <li>5. Insufficient air flow.</li> </ol>	<ol style="list-style-type: none"> <li>1. Clear jammed fastener according to Clearing Jams instructions.</li> <li>2. Fill with correct fasteners.</li> <li>3. Empty, then fill with correct fasteners.</li> <li>4. Clean and lubricate magazine and pusher.</li> <li>5. Check for loose connections and make sure that air supply is providing enough air flow (CFM) and pressure (PSI) to the tool's air inlet. <b>Do not exceed 120 PSI maximum air pressure.</b></li> </ol>
Frequent jamming.	Incorrect fastener type.	Confirm fastener diameter, type, length, angle, and collation type. Correct as needed.
Severe air leakage. (Slight air leakage is normal, especially on older tools)	<ol style="list-style-type: none"> <li>1. Cross-threaded housing components.</li> <li>2. Loose housing.</li> <li>3. Damaged valve or housing.</li> <li>4. Dirty, worn, or damaged valve</li> </ol>	<ol style="list-style-type: none"> <li>1. Check for incorrect alignment and uneven gaps. If cross-threaded, disassemble, and replace damaged parts before use.</li> <li>2. Tighten housing assembly. If housing cannot tighten properly, internal parts may be misaligned.</li> <li>3. Replace damaged components.</li> <li>4. Clean or replace valve assembly.</li> </ol>
<div style="display: flex; align-items: center;">  <div> <p><b>Follow all safety precautions whenever diagnosing or servicing the tool. Disconnect air supply before service.</b></p> </div> </div>		

**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

**PLEASE READ THE FOLLOWING CAREFULLY**

The manufacturer and/or distributor has provided the parts list and assembly diagram in this manual as a reference tool only. Neither the manufacturer or distributor makes any representation or warranty of any kind to the buyer that he or she is qualified to make any repairs to the product, or that he or she is qualified to replace any parts of the product. In fact, the manufacturer and/or distributor expressly states that all repairs and parts replacements should be undertaken by certified and licensed technicians and not by the buyer. The buyer assumes all risk and liability arising out of his or her repairs to the original product or replacement parts thereto or arising out of his or her installation of replacement parts thereto.

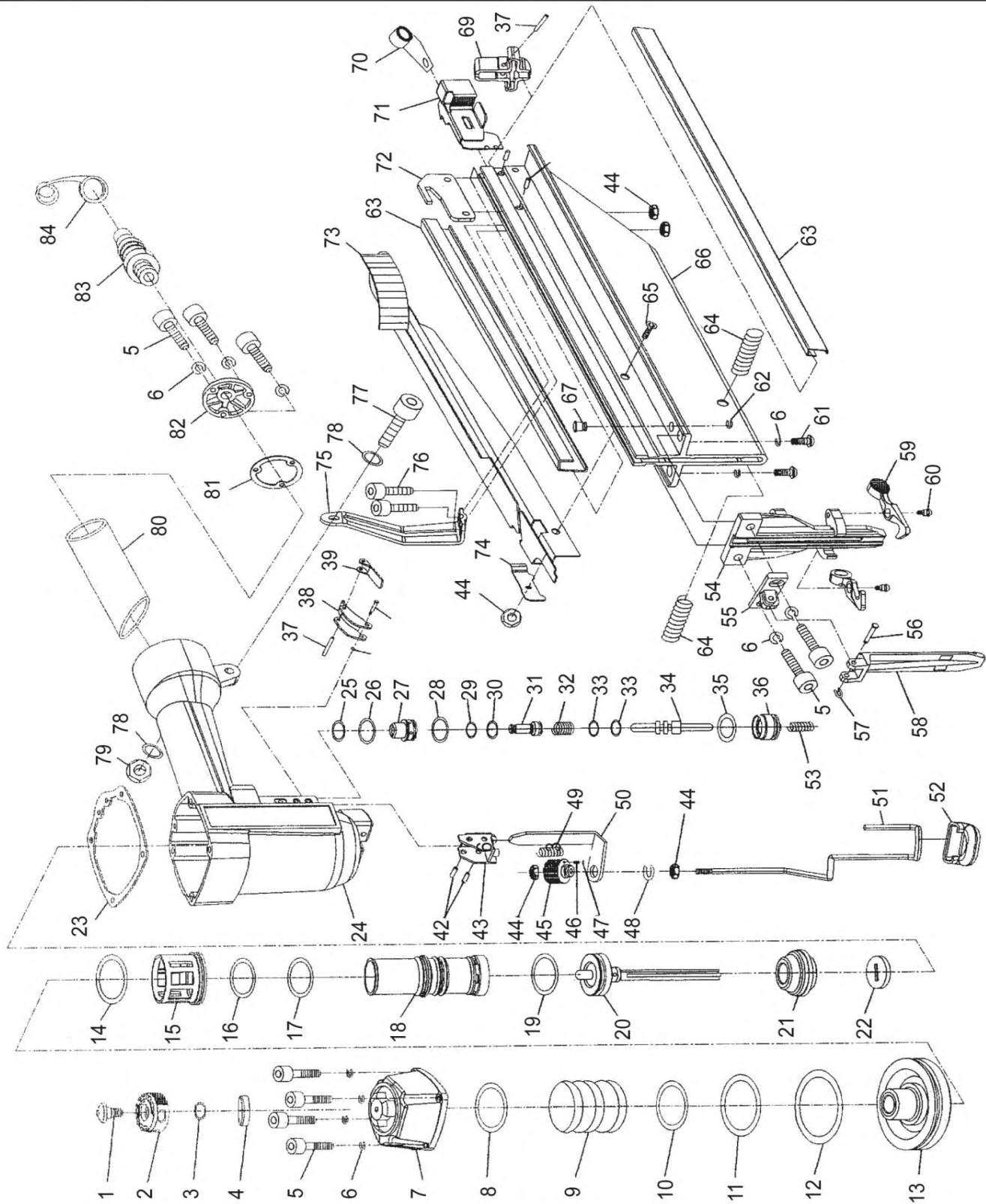
**PARTS LIST**

PART	DESCRIPTION	QTY	PART	DESCRIPTION	QTY
1	Screw	1	34	Valve Stem	1
2	Air Deflector	1	35	O-Ring (15.7x2.4)	1
3	O-Ring 9x1.8	1	36	Valve Seat	1
4	Deflector Washer	1	37	Pin (3x16)	2
5	Hex Bolt (M5x25)	9	38	Trigger	1
6	Spring Washer	11	39	Safety Plate	1
7	Cylinder Cap	1	40	Trigger Pin	1
8	O-Ring (18x2.65)	1	41	O-Ring (1.7x2)	1
9	Head Valve Spring	1	42	Pin (3x22)	3
10	O-Ring (25x3.5)	1	43	Guide Frame Assembly	1
11	O-Ring (38x3.5)	1	44	Lock Nut (M4)	5
12	O-Ring (48.7x2.65)	1	45	Adjusting Nut	1
13	Head Valve	1	46	Thrust Spring	1
14	O-Ring (60x2.5)	1	47	Steel Ball	1
15	Collar	1	48	Retainer	1
16	O-Ring (42x2.5)	1	49	Safety Spring	1
17	O-Ring (42x3.55)	1	50	Safety Frame	1
18	Cylinder Cap	1	51	Safety	1
19	O-Ring (31x3.55)	1	52	Safety Cover	1
20	Piston Assembly	1	53	Quick Release Spring	1
21	Bumper	1	54	Drive Guide	1
22	Guide Washer	1	55	Isolation Plate	1
23	Cylinder Cap Gasket	1	56	Isolation Plate Pin	1
24	Housing	1	57	Retainer	1
25	O-Ring (11.7x2.4)	1	58	Cover Plate	1
26	O-Ring (13x1.5)	1	59	Drive Guide Latch	2
27	Valve Seat	1	60	Latch Bolt	2
28	O-Ring (6x2)	1	61	Drive Guide Bolt	2
29	O-Ring (3.75x1.8)	1	62	Retainer	1
30	O-Ring (7.2x1.9)	1	63	Nail Guide Plate	2
31	Valve Sleeve	1	64	Latch Spring	2
32	Air Valve Spring	1	65	Cross Head Bolt (M4x10)	1
33	O-Ring (2.5x1.5)	2	66	Magazine	1

## PARTS LIST (con't.)

PART	DESCRIPTION	QTY
67	Pin	1
68	Flat Hollow Rivet	2
69	Position Seat	1
70	Coiling Spring	1
71	Pusher	1
72	Magazine Gasket	1
73	Latch	1
74	Support	1
75	Bracket	1
76	Hex Bolt (M4x20)	2
77	Hex Bolt (M5x20)	1
78	Flat Washer	2
79	Lock Nut	1
80	Rubber Grip	1
81	End Cap Gasket	1
82	End Cap	1
83	Air Inlet Plug	1
84	Air Inlet Plug Cover	1

# Assembly Diagram





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# **LIMITED WARRANTY**

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1. DURATION: From the date of purchase by the original purchaser as follows: Wood Industries, Inc.(Standard Duty and Unannounced –One Year).
2. WHO GIVES THIS WARRANTY (WARRANTOR): Wood Industries, Inc. Address: 21 Front Street, Belmont, MS 38827, USA.
3. WHO RECEIVES THIS WARRANTY (PURCHASER): The original purchaser (other than for purposes of resale) of the Wood Industries, Inc. product.
4. WHAT PRODUCTS ARE COVERED BY THIS WARRANTY: Any Wood Industries, Inc. nailer, stapler or air accessory supplied or manufactured by Warrantor.
5. WHAT IS COVERED UNDER THIS WARRANTY: Substantial defects in material and workmanship which occur within the duration of the warranty period.
6. WHAT IS NOT COVERED UNDER THIS WARRANTY:
  - A. Implied warranties, including those of merchantability and FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED FROM THE DATE OF ORIGINAL PURCHASE AS STATED IN THE DURATION. If this product is used for commercial, industrial or rental purposes, the warranty will apply for ninety (90) days from the date of purchase. Some States do not allow limitation on how long an implied warranty lasts, so the above limitations may not apply to you.
  - B. ANY INCIDENTAL, INDIRECT, OR CONSEQUENTIAL LOSS, DAMAGE, OR EXPENSE THAT MAY RESULT FROM ANY DEFECT, FAILURE, OR MALFUNCTION OF WOOD INDUSTRIES, INC. PRODUCT. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.
  - C. Any failure that results from an accident, purchaser's abuse, neglect or failure to operate products in accordance with instructions provided in the owner's manual(s) supplied with product. Accident, purchaser's abuse, neglect or failure to operate products in accordance with instructions shall also include the removal or alteration of any safety devices. If such safety devices are removed or altered, this warranty is void.
  - D. Normal adjustments which are explained in the owner's manual(s) provided with the product.
  - E. Items or service that are normally required to maintain the product, i.e. o-ring, springs, bumpers, driver blades, gaskets, seals, nozzles, material hoses, or any other expendable part not specifically listed. These items will only be covered for ninety (90) days from date of original purchase. Underlined items are warranted for defects in material and workmanship only.
  - F. Cosmetic defects that do not interfere with the product's function.
7. RESPONSIBILITIES OF WARRANTOR UNDER THIS WARRANTY: Repair or replace, at Warrantor's option, products or components which are defective, have malfunctioned and/or failed to conform within duration of the warranty period.
8. RESPONSIBILITIES OF PURCHASER UNDER THIS WARRANTY:
  - A. Provide dated proof of purchase and maintenance records.
  - B. Call 1-800-551-2406 to obtain your warranty service options. Freight costs must be borne by the purchaser.
  - C. Use reasonable care in the operation and maintenance of the products as described in the owner's manual(s).
9. WHEN WARRANTOR WILL PERFORM REPAIR OR REPLACEMENT UNDER THIS WARRANTY: Repair or replacement will be scheduled and serviced according to the normal work flow at the servicing location, and depending on the availability of replacement parts.

This Limited Warranty applies in the United States, Canada and Mexico only and gives you specific legal rights. You may also have other rights which vary from state to state or country to country.

# IRON HORSE



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