

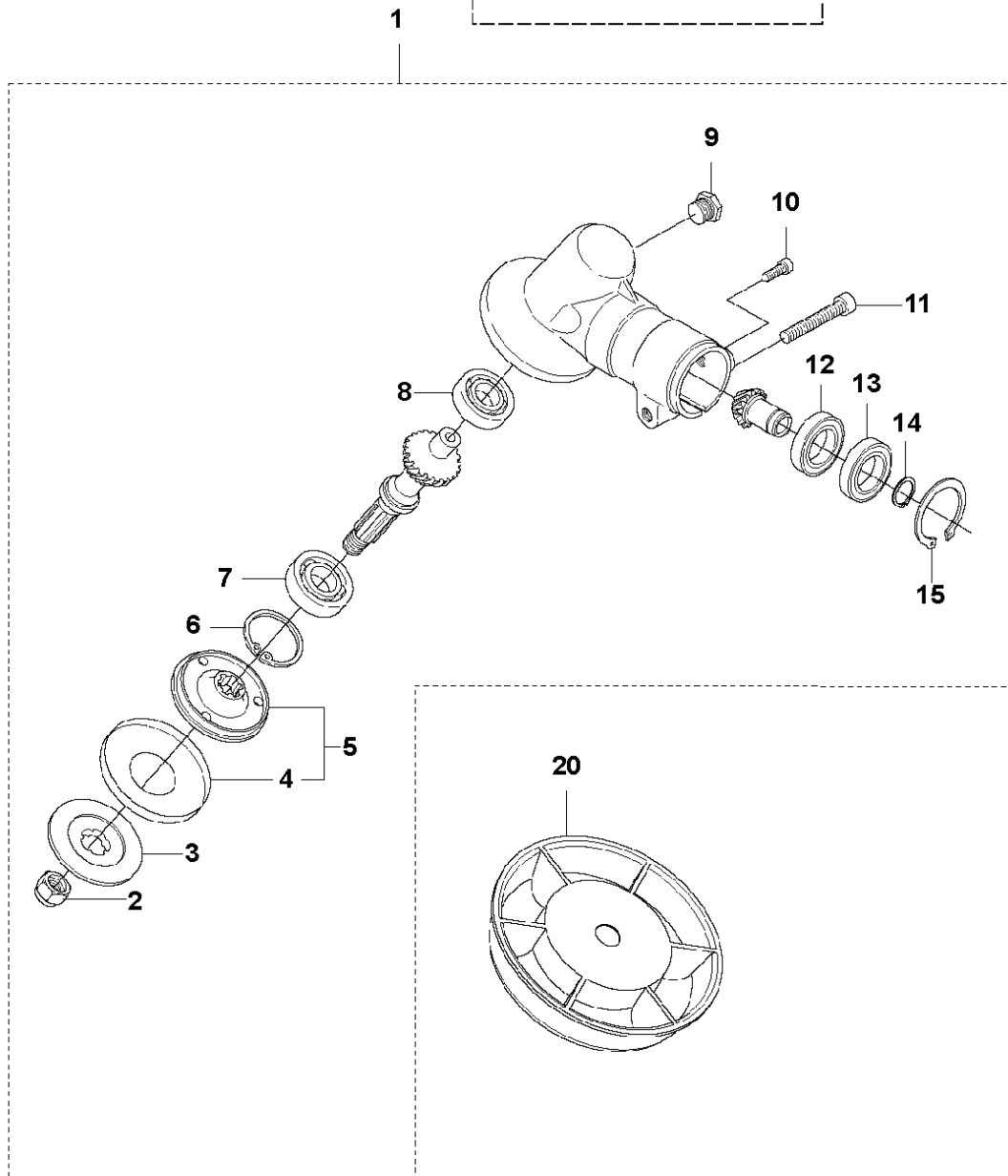
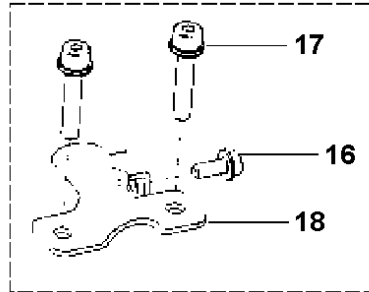


SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

525 LS

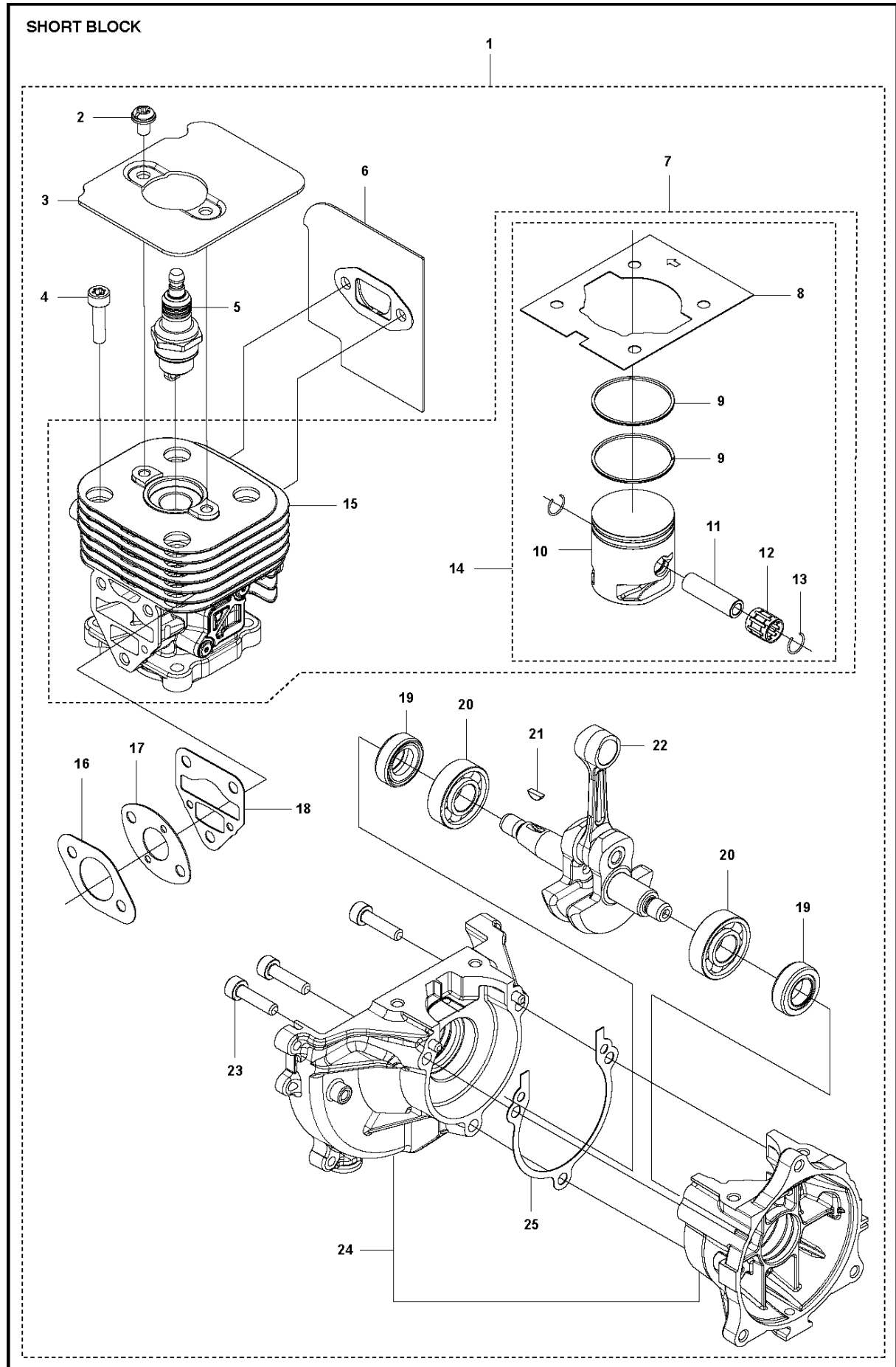
A1 525LS
BEVEL GEAR



BEVEL GEAR

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	537 19 92-02	BEVEL GEAR ASSY		1	
2	503 85 63-01	NUT		1	1
3	537 28 56-01	SUPPORT FLANGE		1	1
4	537 29 26-01	CUP		1	1
5	537 23 49-01	DRIVER ASSY		1	1
6	735 31 28-10	CIRCLIP		1	1
7	503 25 24-01	BALL BEARING		1	1
8	738 21 98-00	BALL BEARING		1	1
9	503 20 15-01	SCREW IHHM		1	1
10	503 20 14-12	SCREW IHSCFMO		1	1
11	503 20 07-25	SCREW IHSCFM		1	1
12	738 21 99-00	BALL BEARING		1	1
13	738 21 99-02	BALL BEARING		1	1
14	735 31 11-00	CIRCLIP		1	1
15	735 31 25-10	CIRCLIP		1	1
16	574 71 08-01	BOLT		1	
17	512 84 64-01	BOLT		2	
18	581 59 80-01	BRACKET		1	
20	503 89 01-01	SUPPORT CUP		1	

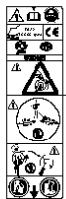
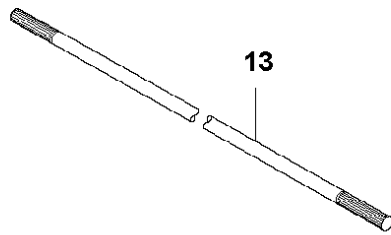
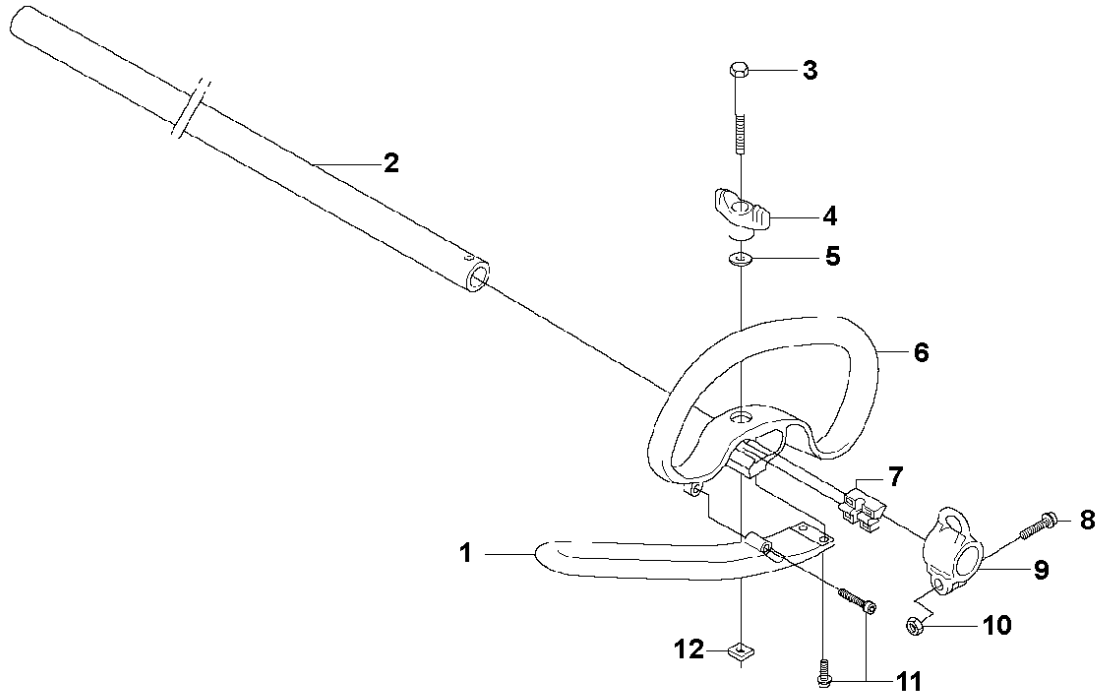


SHORT BLOCK

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	592 77 64-01	SHORT BLOCK		1	
2	544 25 68-01	SCREW		2	
3	578 78 53-01	PLATE		1	
4	504 11 43-01	SCREW		4	
5	576 59 81-01	SPARK PLUG		1	
6	578 40 81-01	GASKET		1	
7	588 09 82-02	SERVICE KIT		1	
8	576 39 87-02	GASKET		1	7,14
9	506 61 81-01	RING		2	7,14
10	577 91 74-01	PISTON		1	7,14
11	505 04 07-01	PIN		1	7,14
12	576 40 27-01	BEARING		1	7,14
13	505 04 52-01	RING		2	7,14
14	588 09 81-02	SERVICE KIT		1	7
15	577 97 90-01	CYLINDER		1	7
16	577 88 24-02	GASKET		1	
17	576 39 91-02	GASKET		1	
18	576 39 89-01	GASKET		1	
19	504 12 15-01	SEALING		2	
20	506 61 03-01	BEARING		2	
21	506 68 94-01	KEY		1	
22	586 65 66-01	CRANKSHAFT		1	
23	504 11 43-01	SCREW		3	
24	581 30 86-02	CRANKCASE		1	
25	576 39 95-02	GASKET		1	

B 524L, 525L, LS, LST, RJX,
SHAFT & HANDLE



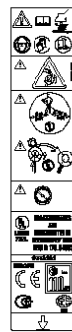
14



15



16



17



19

Caution: This tool may create sparks that can catch fire. Avoid any sparks.
A spark may cause an injury. The operator should not look into the sparks for long or get clothes hitting in the sparks.

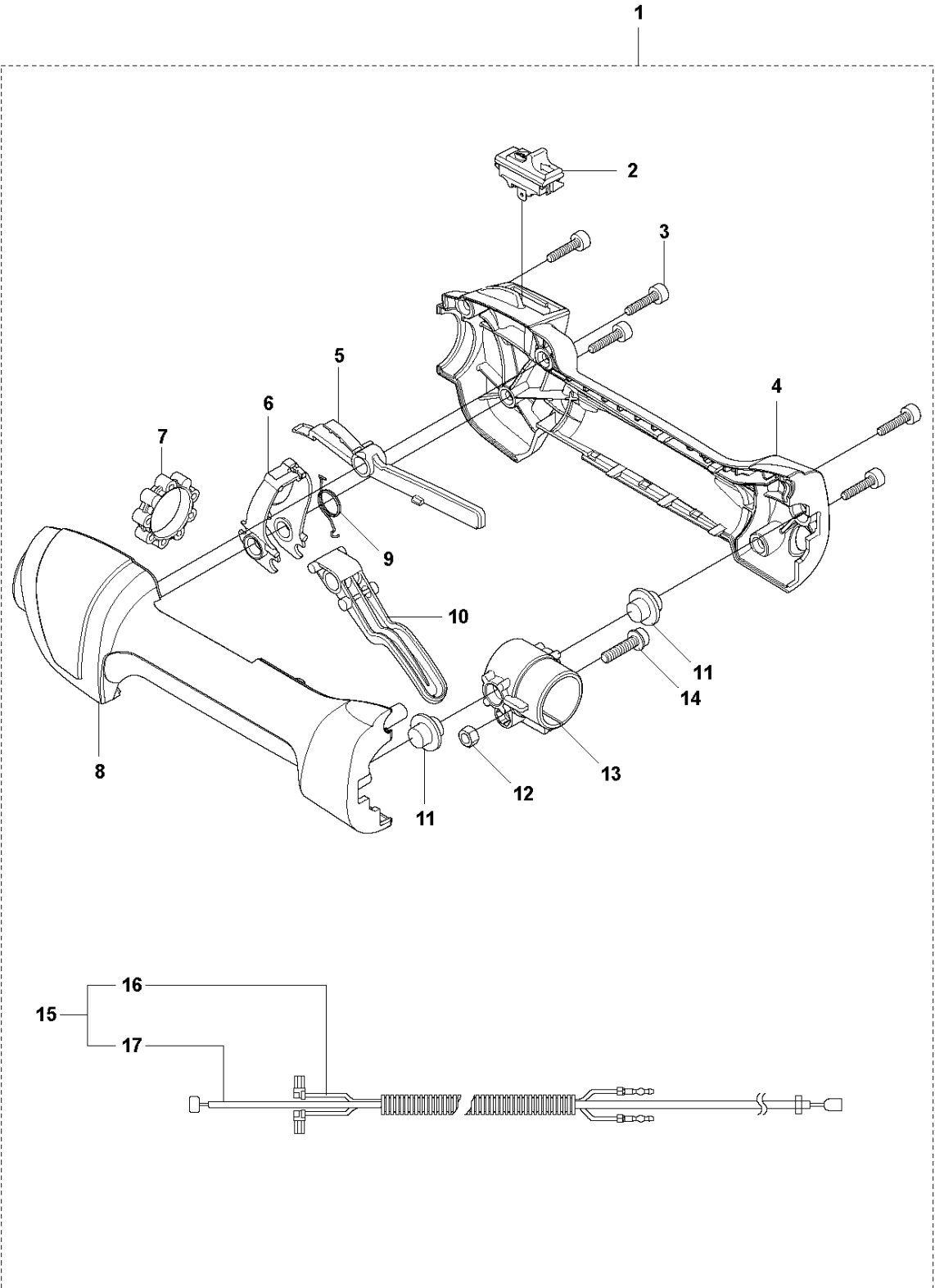
18

SHAFT & HANDLE

525 LS

Ref	Part No	Description	Remark	QTY KIT
1	503 99 78-04	HANDLE	RJX, (L, LST, RJD Australia)	1
2	579 14 90-01	TUBE	L=1483 \varnothing 24mm	1
3	510 90 61-01	BOLT	L, LS, LST, RJD M6x35	1
3	725 23 80-51	SCREW EHHM	RJX, LK M6x50	1
4	503 87 90-01	KNOB	RJX, LK	1
5	503 23 00-61	WASHER	RJX, LK	1
6	503 87 19-06	HANDLE	L, LS, LST, RJX	1
6	503 87 19-08	HANDLE	LK, RJD, (LST Australia)	1
7	503 94 03-01	DISTANCE		1
8	525 75 51-01	SCREW ITXSCFM	RJX	1
9	503 94 10-01	HOOK	RJX	1
10	731 23 14-01	HEXAGON NUT	RJX	1
11	574 18 15-01	SCREW IHSCFTO	RJX, (L, LST, RJD Australia)	3
12	502 19 71-01	SQUARE NUT		1
13	581 11 05-01	DRIVE SHAFT	L=1515 \varnothing 7mm	1
14	587 11 19-04	LABEL	L, LS, LST	1
15	503 79 56-01	LABEL		1
16	537 10 10-01	LABEL	RJX	1
17	501 88 91-01	DECAL		1
18	522 92 86-02	LABEL		1
19	579 56 23-01	DECAL		1

F 524L, 525L, LS, LST, LK, RJX, RJD
THROTTLE CONTROLS

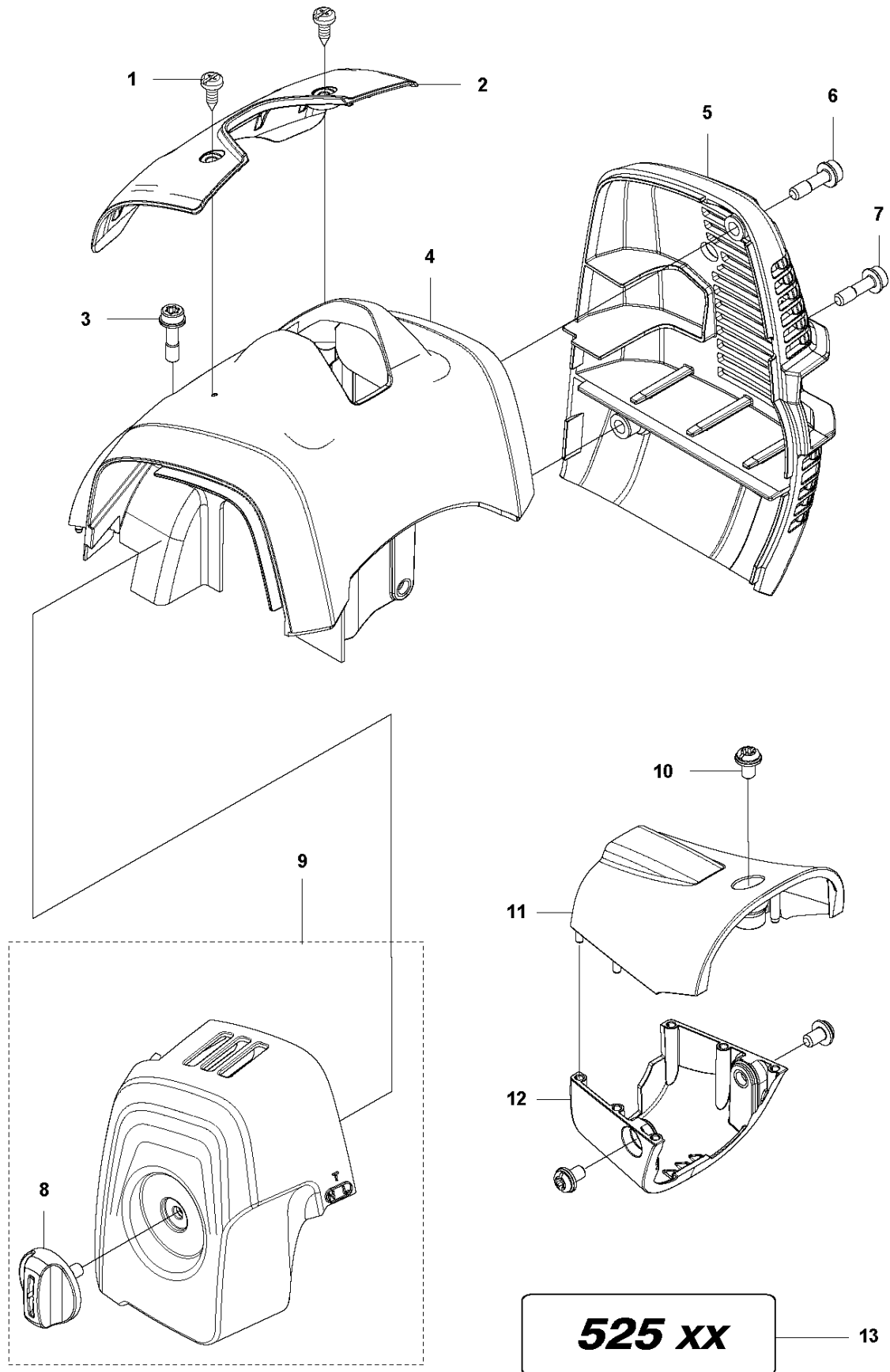


THROTTLE CONTROLS

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	578 27 95-03	THROTTLE CONTROL	LS,LST	1	
2	537 41 90-01	SWITCH		1	1
3	575 96 05-01	SCREW IHSCT		5	1
4	544 23 84-01	HANDLE HALF	L, LS, LST, RJX	1	1
5	503 87 80-01	THROTTLE LOCKOUT		1	1
6	503 91 81-01	THROTTLE LEVER		1	1
7	503 96 14-01	ABSORBER		1	1
8	544 23 85-01	HANDLE HALF	L, LS, LST, RJX	1	1
9	544 10 08-01	RECOIL SPRING		1	1
10	503 87 79-03	THROTTLE TRIGGER		1	1
11	590 04 21-01	DAMPER	LS,LST	2	1
12	731 23 14-01	HEXAGON NUT		1	1
13	589 63 85-01	RETAINER	LS,LST	1	1
14	506 68 90-01	BOLT		1	1
15	578 27 96-01	WIRING		1	1
16	502 53 16-01	SHORT CIRCUIT CABLE		1	1, 15
17	578 86 78-01	THROTTLE CABLE		1	1, 15

G1 524L, 525L, LS, LST, RJD, RS
COVERS

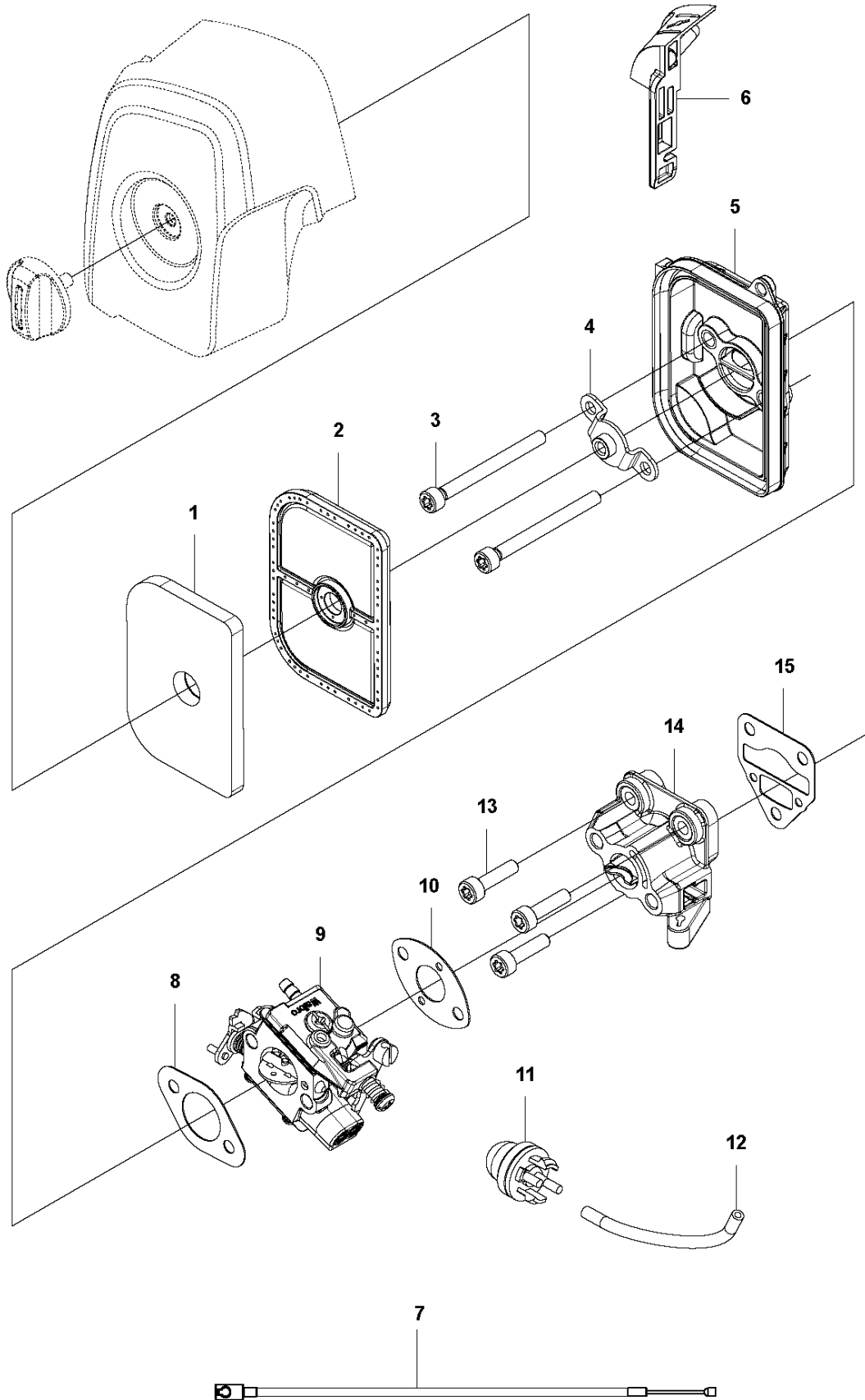


COVER

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 35-12	SCREW CCRPANT		2	
2	576 40 45-01	ARM PROTECTION		1	
3	577 81 54-01	BOLT		1	
4	592 62 13-01	CYLINDER COVER	To be used with 576404101 Housing clutch	1	
4	592 62 13-02	CYLINDER COVER	To be used with 588567701 Housing clutch	1	
5	576 40 47-01	MUFFLER GUARD		1	
6	577 81 54-01	BOLT		1	
7	577 81 54-01	BOLT		1	
8	576 99 24-02	KNOB		1	9
9	578 40 88-01	FILTER COVER		1	
10	544 25 68-01	SCREW		3	
11	577 84 82-01	COVER		1	
12	577 84 81-01	COVER		1	
13	579 44 58-04	DECAL	525LS	1	
13	579 44 58-05	DECAL	525LST	1	

H1 524L, 525L, LS, LST, RJD, RS
CARBURETOR & AIRFILTER

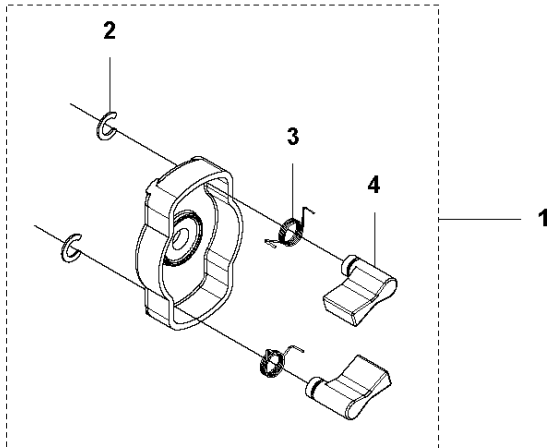


CARBURETOR & AIR FILTER

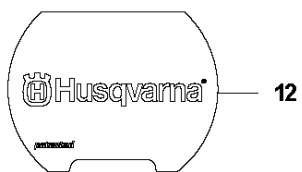
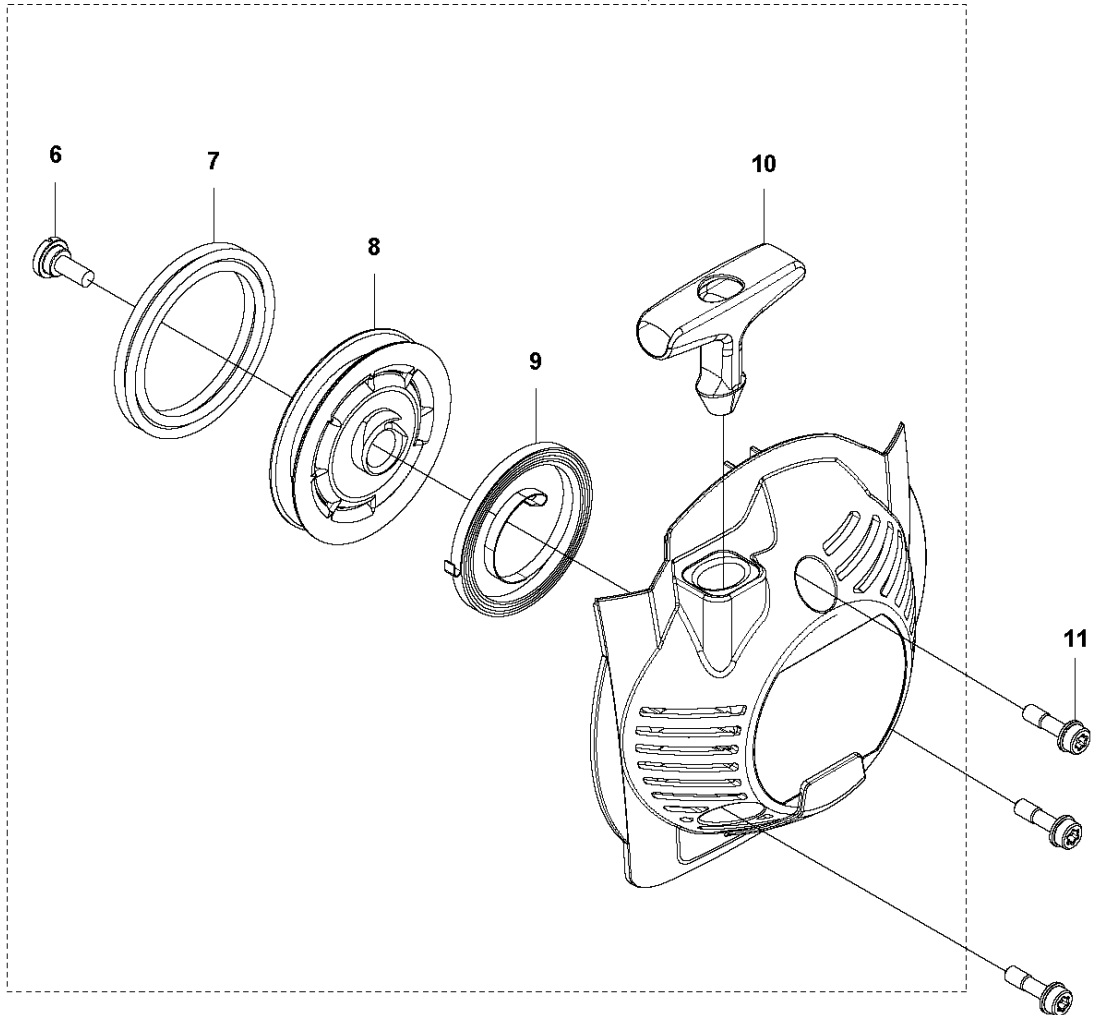
525 LS

Ref	Part No	Description	Remark	QTY KIT
1	577 85 15-01	AIR FILTER		1
2	576 40 16-01	AIR FILTER		1
3	580 46 72-01	BOLT		2
4	580 43 79-01	PLATE		1
5	577 85 13-01	FILTER HOUSING		1
6	577 84 83-01	CHOKE CONTROL		1
7	590 90 00-01	THROTTLE CABLE		1
8	577 88 24-02	GASKET		1
9	584 90 14-01	CARBURETTOR		1
10	576 39 91-02	GASKET		1
11	503 93 66-01	PURGE		1
12	577 05 05-01	PIPE		1
13	504 11 43-01	SCREW		3
14	578 90 83-01	INSULATOR		1
15	576 39 89-01	GASKET		1

J1 524L, 525L, 525LS, LST, RJD, RS
STARTER



5

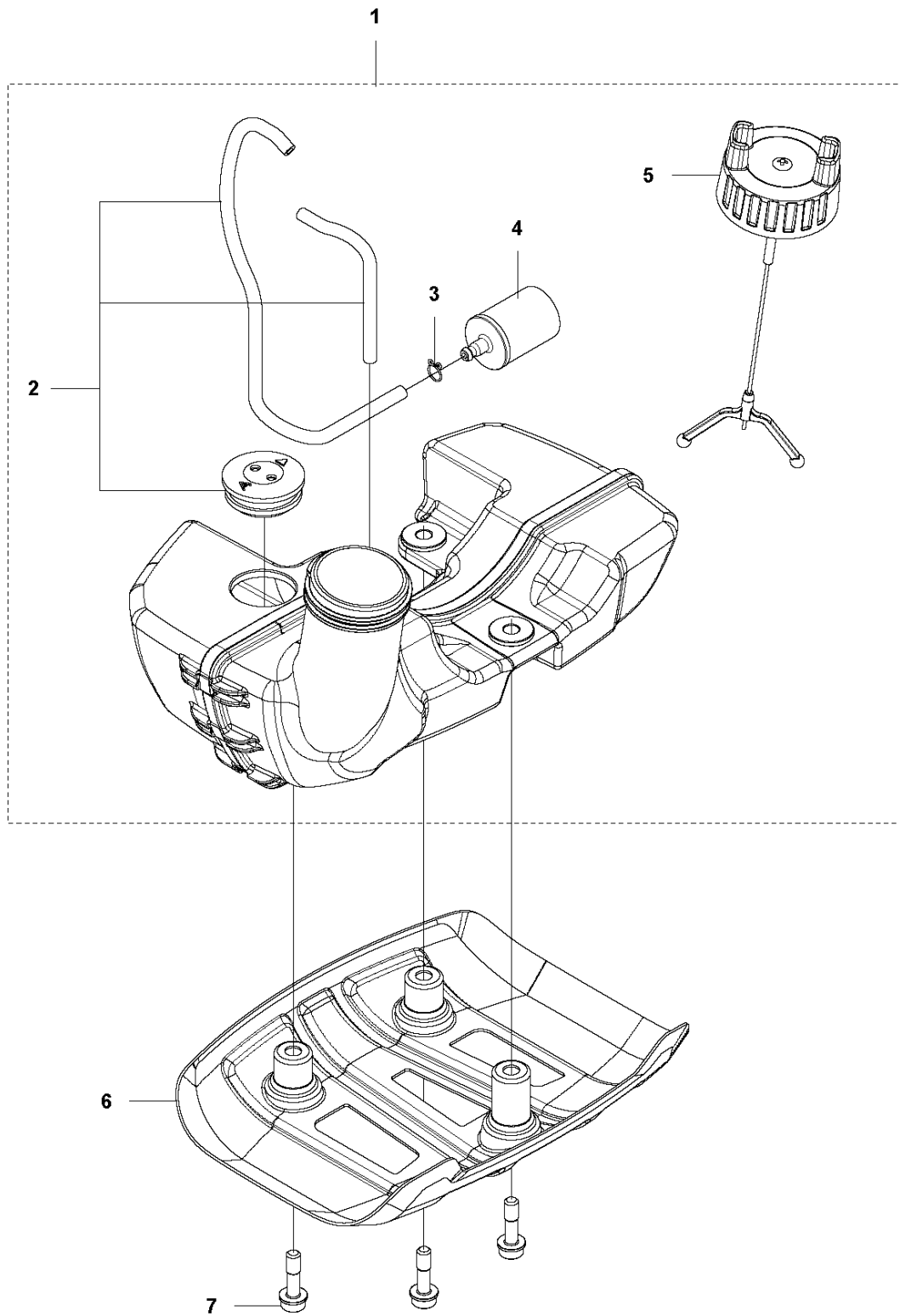


STARTER

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	581 14 65-01	STARTER PULLEY		1	
2	521 60 04-01	E-RING		2	1
3	521 60 03-01	SPRING		2	1
4	521 60 02-01	RATCHET		2	1
5	578 99 25-01	STARTER		1	
6	506 61 30-01	SCREW		1	5
7	579 06 46-01	ROPE		1	5
8	579 06 48-01	STARTER PULLEY		1	5
9	504 11 50-01	SPRING.SPIRAL		1	5
10	575 48 95-01	STARTER HANDLE		1	5
11	577 81 54-01	BOLT		3	
12	579 36 96-01	DECAL		1	

K1 525L, LS, LST, RJD, RS
FUEL TANK

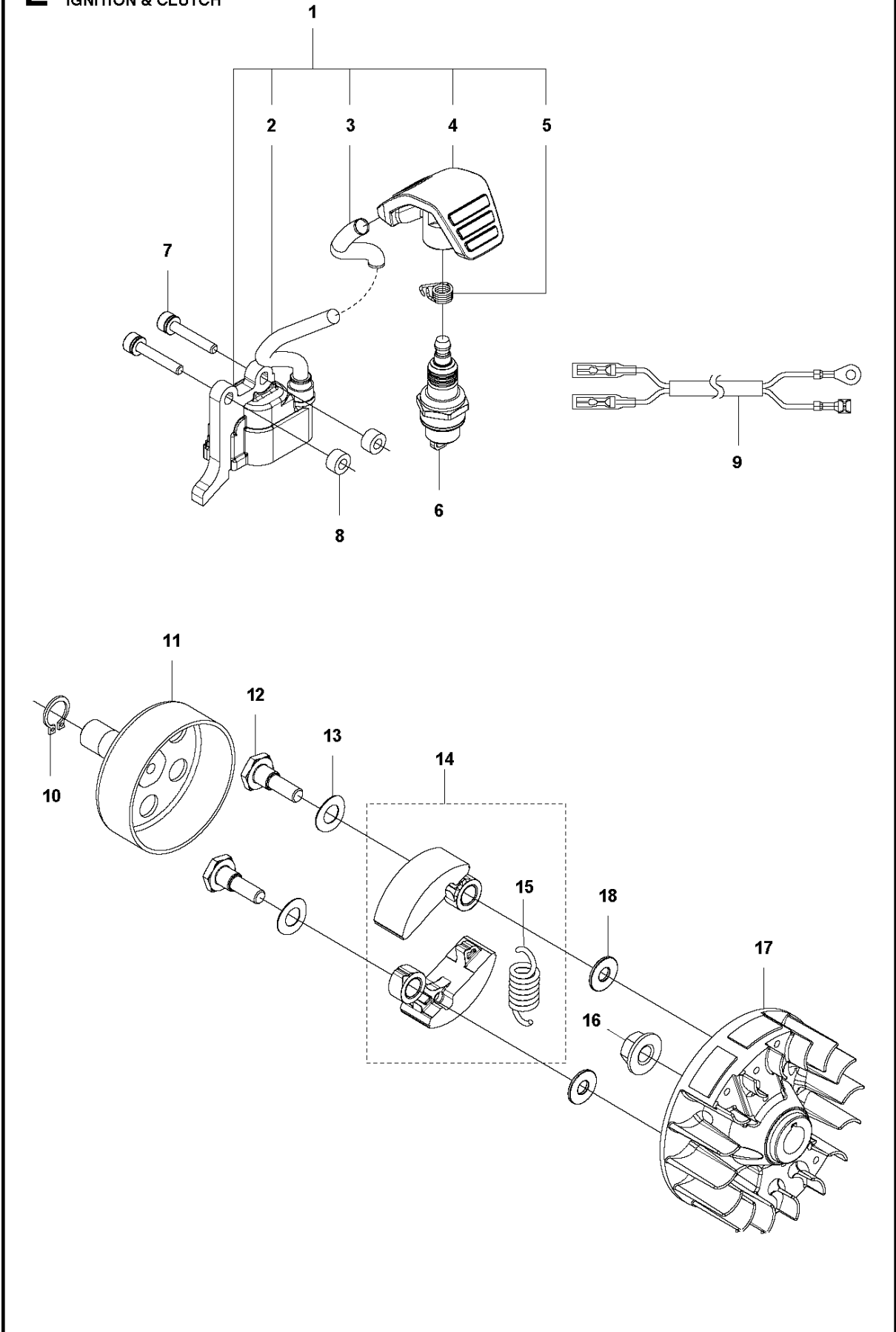


FUEL TANK

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 51-01	FUEL TANK		1	
1	576 40 51-02	FUEL TANK	Australia / New Zealand	1	
2	579 21 03-02	HOSE ASSY		1	1
2	577 50 99-03	PIPE	Australia / New Zealand	1	
3	506 70 70-01	CLIP		1	1
4	503 44 32-01	FUEL FILTER		1	1
5	579 64 57-03	TANK CAP		1	1
6	576 40 55-01	SKID PLATE		1	
7	577 81 54-01	BOLT		3	

L 524, 525
IGNITION & CLUTCH

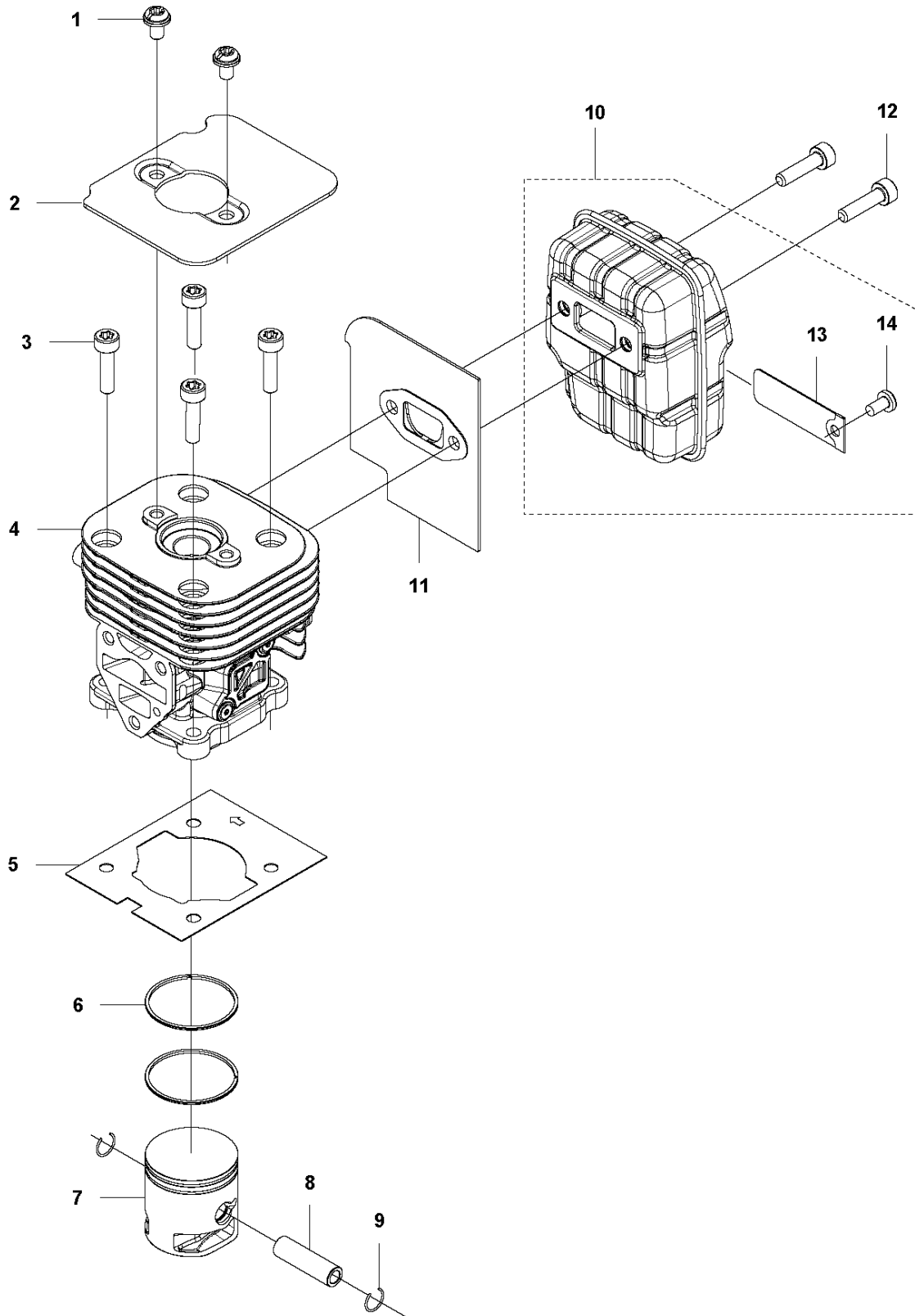


IGNITION SYSTEM & CLUTCH

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	588 14 15-01	IGNITION COIL		1	
2	584 82 66-01	IGNITION CABLE		1	1
3	579 59 07-01	TUBE		1	1
4	586 10 72-01	SPARK PLUG CAP		1	1
5	580 63 48-01	SPRING		1	1
6	584 96 81-01	SPARK PLUG	BPMR-8Y : NGK	1	
7	521 51 58-01	BOLT		2	
8	521 76 97-01	SPACER		2	
9	577 85 17-01	SHORT CIRCUIT CABLE		1	
10	516 12 41-01	RING		1	
11	581 14 20-01	CLUTCH DRUM		1	
12	513 18 96-01	SCREW		2	
13	521 75 82-01	WASHER		2	
14	585 83 47-01	CLUTCH ASSY		1	
15	576 40 07-01	CLUTCH SPRING		1	14
16	504 11 80-01	NUT		1	
17	578 96 78-01	FLYWHEEL		1	
18	505 05 44-01	WASHER		2	

M 524, 525
CYLINDER PISTON & MUFFLER

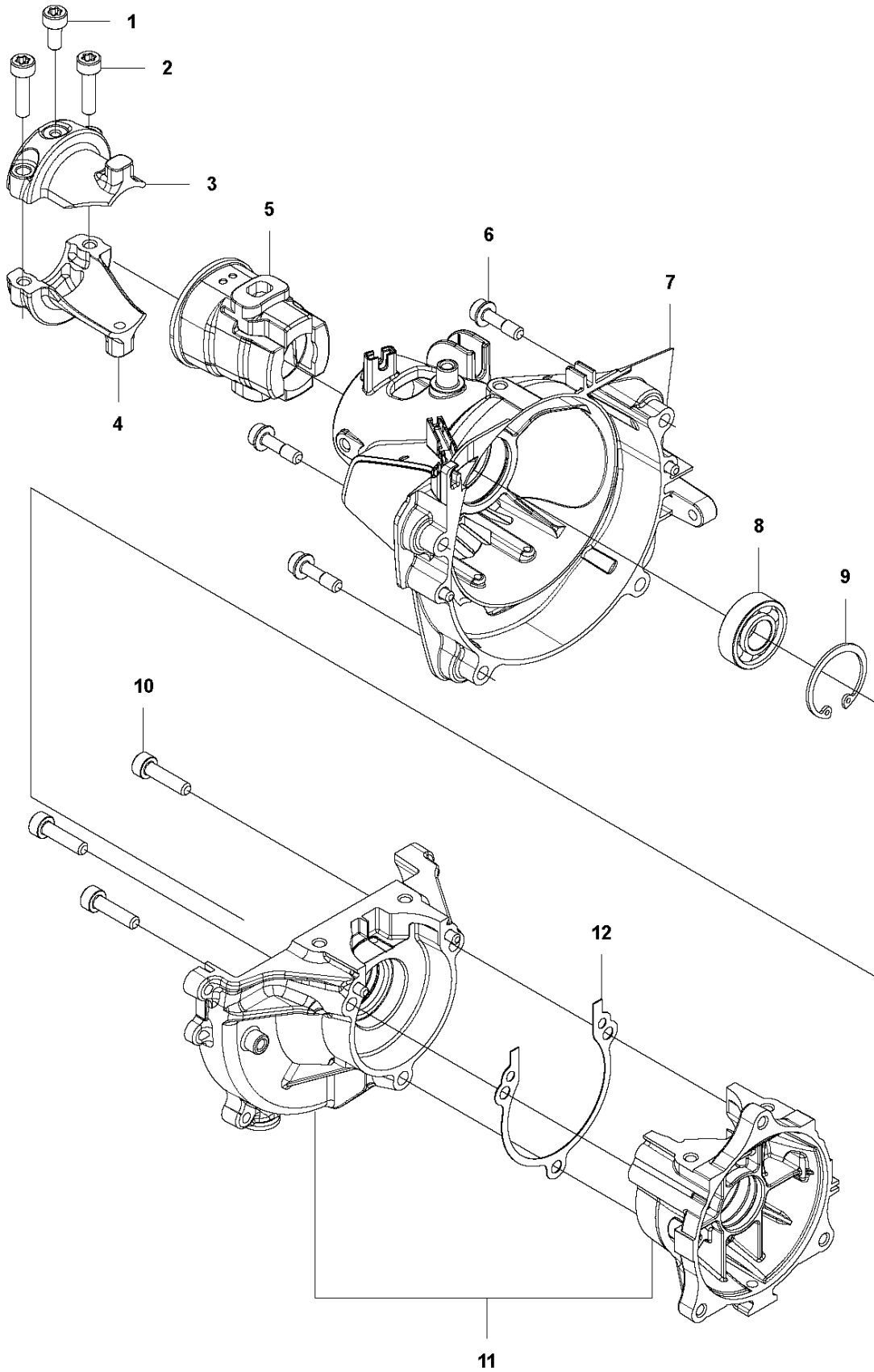


CYLINDER, PISTON & MUFFLER

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		2	
2	578 78 53-01	PLATE		1	
3	504 11 43-01	SCREW		4	
4	577 97 90-01	CYLINDER		1	
5	576 39 87-02	GASKET		1	
6	506 61 81-01	RING		2	
7	577 91 74-01	PISTON		1	
8	505 04 07-01	PIN		1	
9	505 04 52-01	RING		2	
10	585 24 86-01	MUFFLER		1	
10	580 52 36-01	MUFFLER ASSY	USA	1	
10	585 03 29-01	MUFFLER ASSY	Australia / New Zealand	1	
11	578 40 81-01	GASKET		1	
12	504 11 43-01	SCREW		2	
13	580 51 44-01	SPARK ARRESTER		1	10
14	729 57 74-05	SCREW CRPANT		1	10

N 524, 525
CRANK CASE

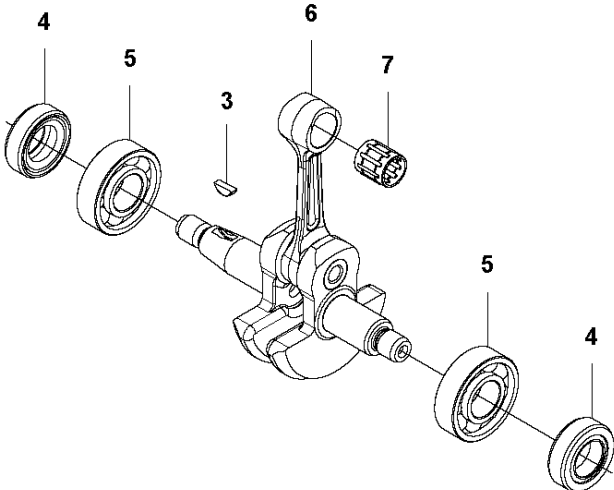
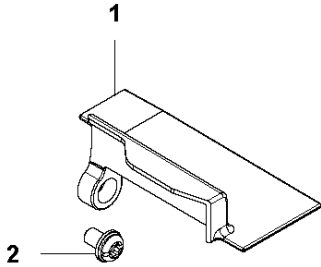


CRANKCASE

525 LS

Ref	Part No	Description	Remark	QTY KIT
1	529 26 81-01	BOLT		1
2	577 94 20-01	BOLT		2
3	576 42 07-02	BRACKET		1
4	576 42 08-02	BRACKET		1
5	576 42 05-01	CUSHION		1
6	577 81 54-01	BOLT		4
7	588 56 77-01	HOUSING		1
8	525 95 32-01	BEARING		1
9	506 60 99-01	RING		1
10	504 11 43-01	SCREW		3
11	581 30 86-01	CRANKCASE		1
12	576 39 95-02	GASKET		1

P 524, 525
CRANK SHAFT

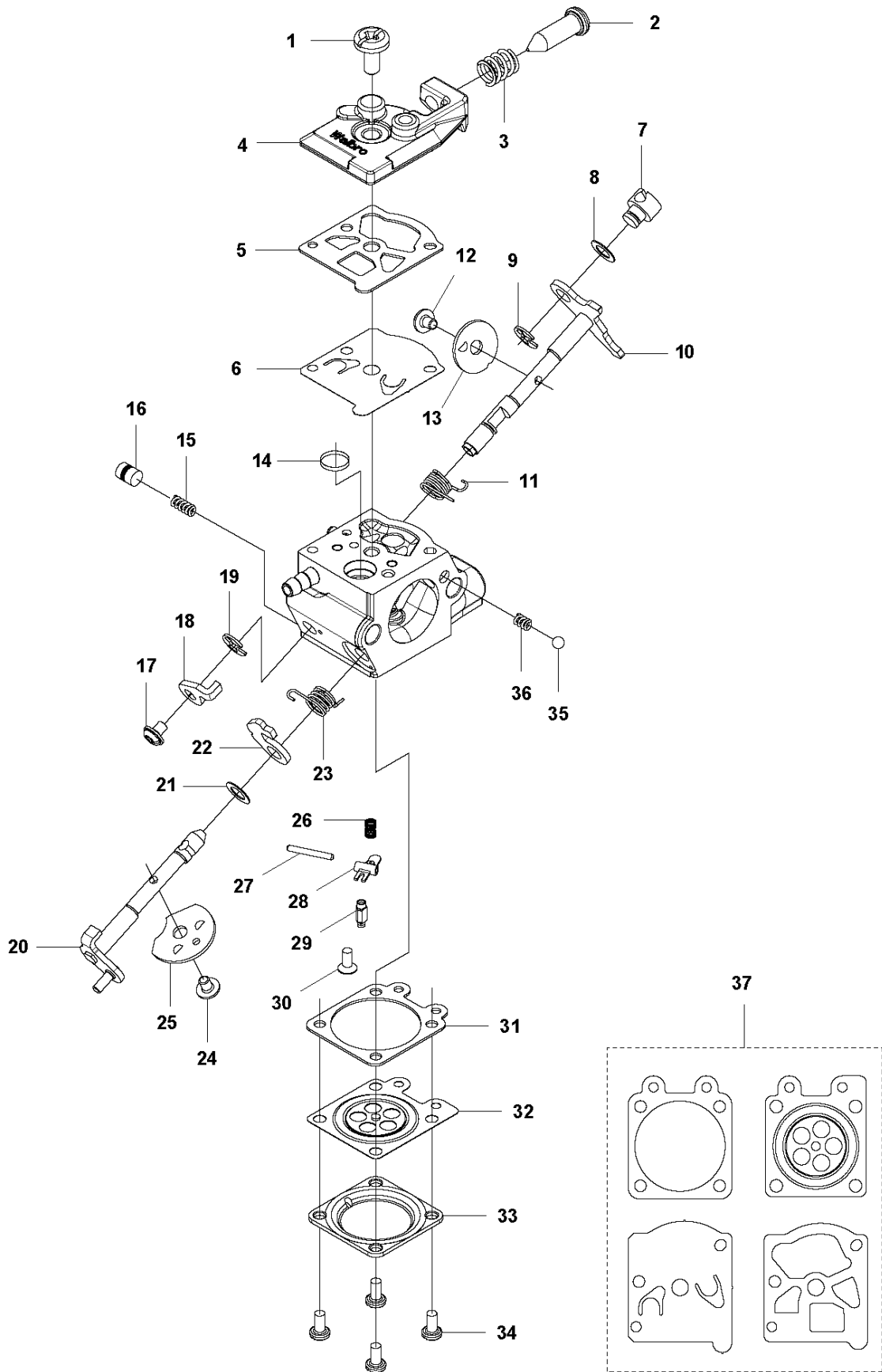


CRANKSHAFT

525 LS

Ref	Part No	Description	Remark	QTY KIT
1	576 40 46-01	MUFFLER		1
2	544 25 68-01	SCREW		1
3	506 68 94-01	KEY		1
4	504 12 15-01	SEALING		2
5	506 61 03-01	BEARING		2
6	579 22 32-01	CRANKSHAFT		1
7	576 40 27-01	BEARING		1

Q 524, 525
CARBURETOR

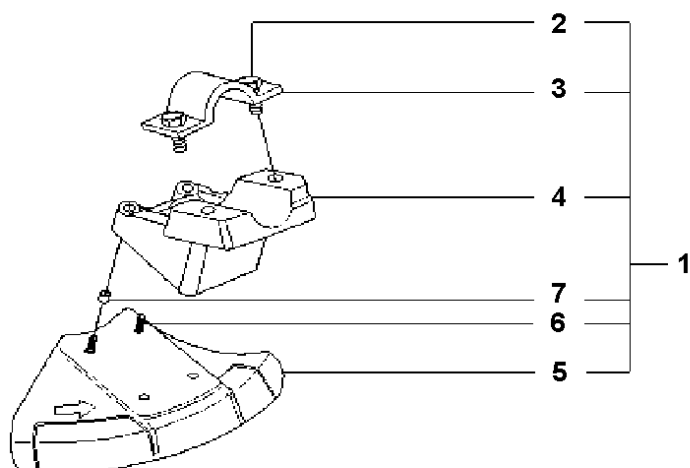


CARBURETOR

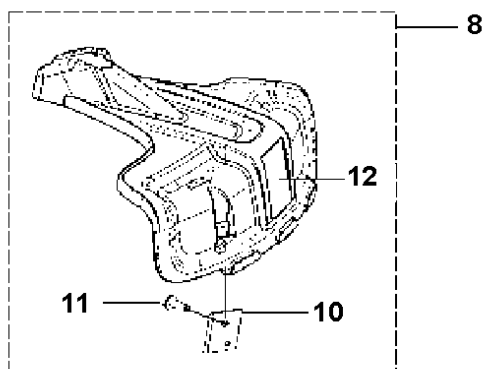
525 LS

Ref	Part No	Description	Remark	QTY KIT
1	520 97 63-01	SCREW		1
2	577 81 57-01	SCREW		1
3	513 59 32-01	SPRING		1
4	579 19 06-01	COVER		1
5	520 95 48-01	GASKET		1
6	502 21 36-01	DIAPHRAGM PUMP		1
7	513 40 08-01	SWIVEL		1
8	516 52 42-01	WASHER		1
9	506 73 86-01	RETAINER RING		1
10	579 19 07-01	SHAFT		1
11	577 81 55-01	SPRING		1
12	520 75 98-01	SCREW		1
13	520 97 86-01	VALVE		1
14	520 95 70-01	SCREEN		1
15	505 05 79-01	SPRING		1
16	584 90 12-01	PISTON ASSY		1
17	520 75 98-01	SCREW		1
18	579 19 08-01	LEVER		1
19	505 05 65-01	RING		1
20	579 19 10-01	SHAFT		1
21	516 52 42-01	WASHER		1
22	584 90 13-01	LEVER		1
23	579 19 11-01	SPRING		1
24	520 75 98-01	SCREW		1
25	581 15 49-01	VALVE		1
26	578 89 54-01	SPRING		1
27	520 97 74-01	PIN		1
28	577 80 72-01	LEVER		1
29	521 08 54-01	VALVE.INLET		1
30	577 80 71-01	SCREW		1
31	516 97 21-01	GASKET		1
32	577 80 70-01	DIAPHRAGM		1
33	514 18 92-01	COVER		1
34	520 97 88-01	SCREW ASSY		4
35	514 24 26-01	BALL		1
36	514 24 33-01	SPRING.CHOKE		1
37	580 68 48-01	GASKET KIT	Coomopes by item 5, 6, 31 and 32	1

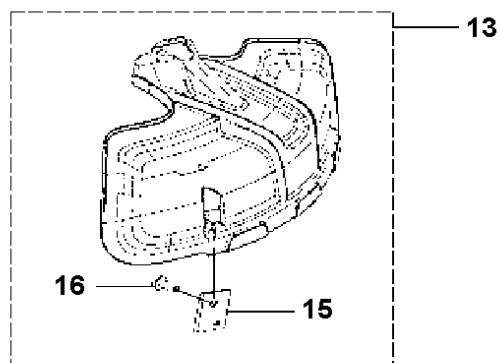
R1 525 RX, RXT, RK
ACCESSORIES



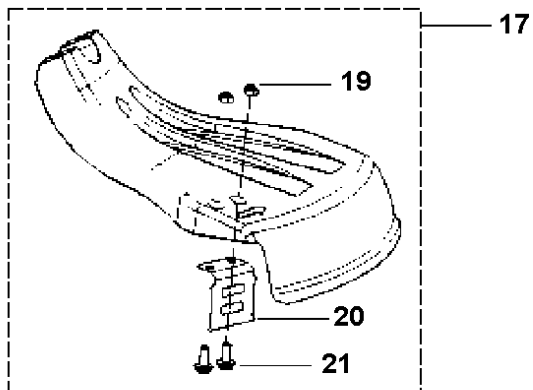
524L, 525L, LS, LST, LK, R1X, R1D, R5, RX, RXT, RK



524L, 525L, LS, LST, LK, R1X, R1D, R5, RX, RXT, RK



525 LS, LST

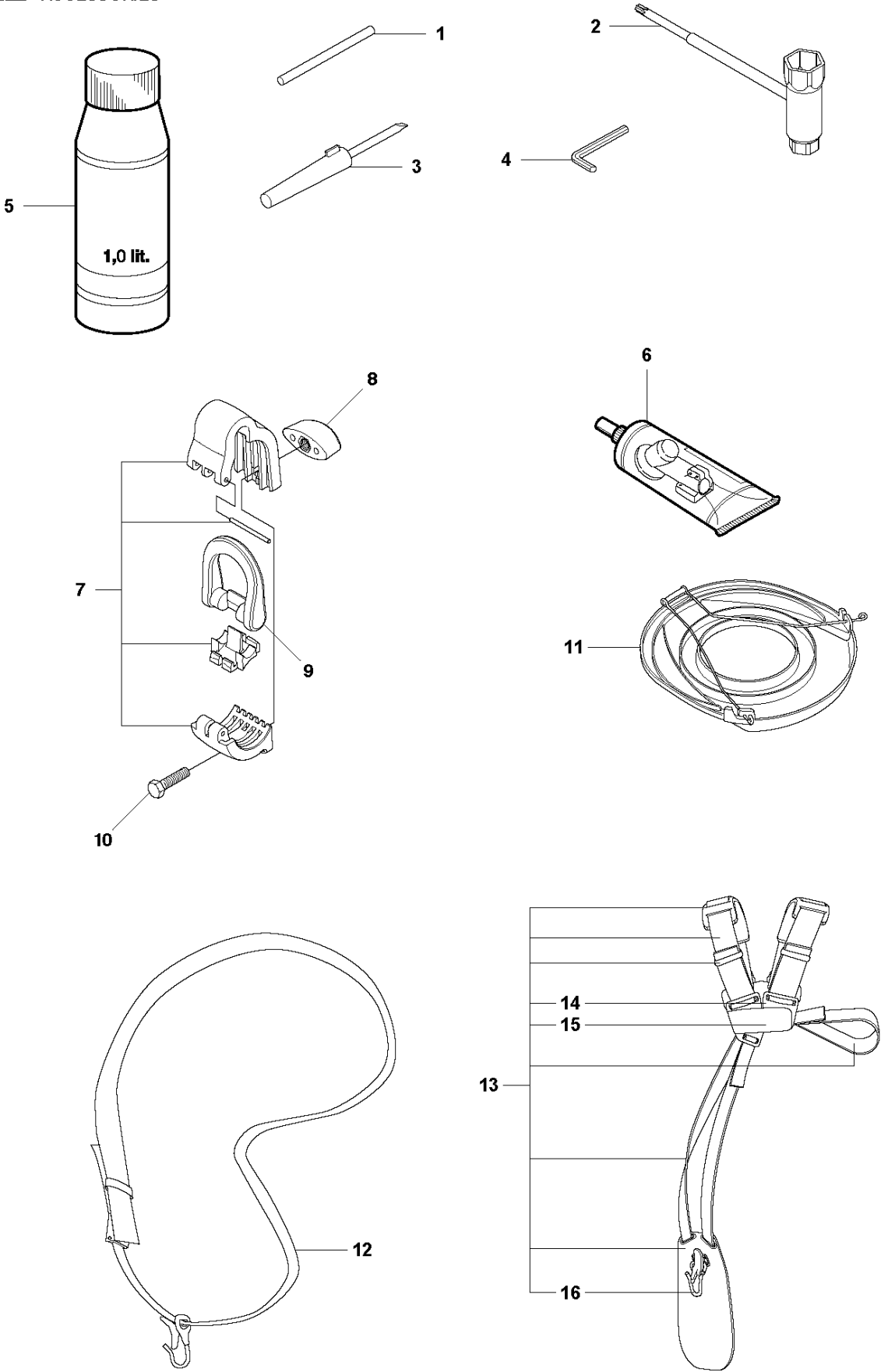


ACCESSORIES

525 LS

Ref	Part No	Description	Remark	QTY KIT	
1	537 29 95-01	SAW BLADE GUARD	RX, RXT, RK	1	
2	573 99 43-04	SCREW IHSCFMO		2	1
3	537 04 75-01	CLAMP		1	1
4	537 29 34-01	ADAPTER		1	1
5	537 21 71-01	SAW BLADE GUARD		1	1
6	503 20 03-16	SCREW IHSCFM		4	1
7	574 03 95-01	LOCKING NUT		4	1
8	588 54 37-01	TRIMMER GUARD ASSY		1	
10	503 79 88-01	BLADE		1	8
11	576 27 56-01	SCREW ITXSCFT		1	8
12	503 74 29-01	DECAL		1	8
13	588 11 79-01	COMBINATION GUARD		1	
15	503 79 88-01	BLADE		1	13
16	576 27 56-01	SCREW ITXSCFT		1	13
17	501 13 67-03	GUARD	LS,LST	1	
19	521 00 06-01	NUT		2	17
20	574 39 56-01	BLADE		1	17
21	502 84 39-01	SCREW		2	17

R2 524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK
ACCESSORIES

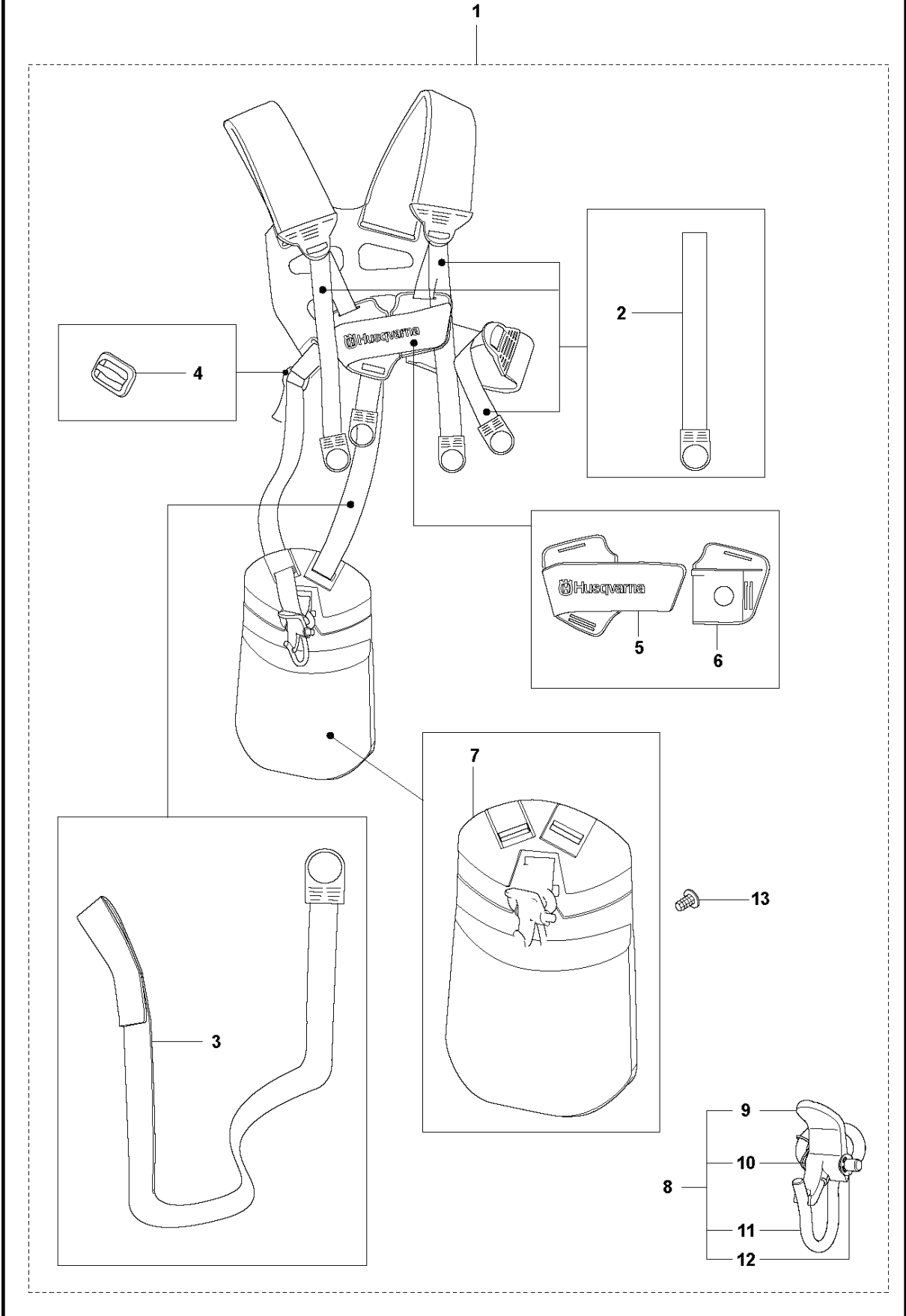


ACCESSORIES

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	502 28 59-01	STOP		1	
2	575 73 82-02	COMBINATION WRENCH		1	
3	501 60 02-03	SCREWDRIVER		1	
4	502 21 58-01	WRENCH		1	
5	531 00 92-48	FILTER OIL		1	
6	503 97 64-01	GREASE		1	
7	537 35 36-01	LOOP		1	
8	537 13 04-02	KNOB		1	7
9	537 35 01-01	LOOP		1	7
10	725 23 31-51	SCREW		1	7
11	537 31 29-01	TRANSPORT GUARD	200 - 275mm	1	
12	537 21 62-01	HARNESS		1	
12	537 21 62-02	HARNESS	USA	1	
13	537 21 63-01	HARNESS		1	
13	537 21 63-02	HARNESS	USA	1	
14	503 73 40-01	FRONT PIECE		1	13
15	503 73 41-02	FRONT PIECE		1	13
16	502 02 28-02	WELT HOOK		1	13

S Duo Balance
HARNESS



HARNES

525 LS

Ref	Part No	Description	Remark	QTY	KIT
1	537 27 57-01	HARNES		1	
1	537 27 57-03	HARNES	US	1	1
2	503 99 61-01	BAND		3	1
3	503 99 61-03	BAND		1	1
4	537 11 35-01	RETAINER		1	1
5	537 28 84-01	FRONT PIECE		1	1
6	537 28 83-01	FRONT PIECE		1	1
7	537 27 59-01	HIP PAD		1	1
8	502 02 28-01	HOOK		1	1
9	502 02 30-02	LOCK		1	1,8
10	502 02 38-01	SPRING		1	1,8
11	502 02 29-02	HOOK		1	1,8
12	735 31 09-20	E-CLIP		1	1,8
13	537 17 54-01	HIP PAD		3	1

Illustrated Parts List - IPL Update



Product Name(s)

525LS

Description of change

Reduce complexity and optimize the range of spare parts

Comments

See below

Introduced from

Serial number / Date	Remark
2018-06	All parts below

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
Accessories	9		TRIMMER GUARD ASSY	588 11 78-01	
Accessories	14		COMBINATIO N GUARD	501 13 67-05	
Accessories	18		GUARD	501 13 69-02	
Accessories	22		PLATE	526 05 66-01	