

# **Repair Parts Manual**

# **Manual De Repuestos**

**TS 254XG/96043031100**

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

Por favor lea cuidadosamente y comprenda estas instrucciones antes de usar esta maquina.



**English/Spanish**

**114 19 15-49 Rev. 3**



# HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number. The model number for your tractor can be found on the fender under the seat.

## Support / Help

If you require assistance or have questions concerning the application, operation, maintenance or parts for your product:

- Visit our website: [www.husqvarna.com](http://www.husqvarna.com)
- Call Us Toll Free: 1-800-487-5951

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "TS 254XG" (96043031100)"
- Part Number
- Part Description

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## COMO UTILIZAR ESTE MANUAL

Este manual está diseñado para brindarle al comprador un medio para identificar las piezas del tractor para cuando necesite hacer el pedido de un repuesto. Las ilustraciones pueden o no representar los ensambles reales; por lo tanto, no se recomienda utilizar este manual como una guía para ensamblar o desarmar el tractor. Algunos accesorios y piezas están dibujados en tamaños más grandes para identificarlos con mayor facilidad.

Cada tractor tiene su propio número de modelo. El número de modelo del tractor se encuentra en el guardabarros debajo del asiento.

## Soporte / Ayuda

Si necesita asistencia o tiene alguna pregunta acerca de la aplicación, operación, mantenimiento o piezas de su producto:

- Visite nuestro sitio web: [www.husqvarna.com](http://www.husqvarna.com)
- Llámenos de manera gratuita al: 1-800-487-5951

Cuando haga el pedido de una pieza, siempre brinde la siguiente información:

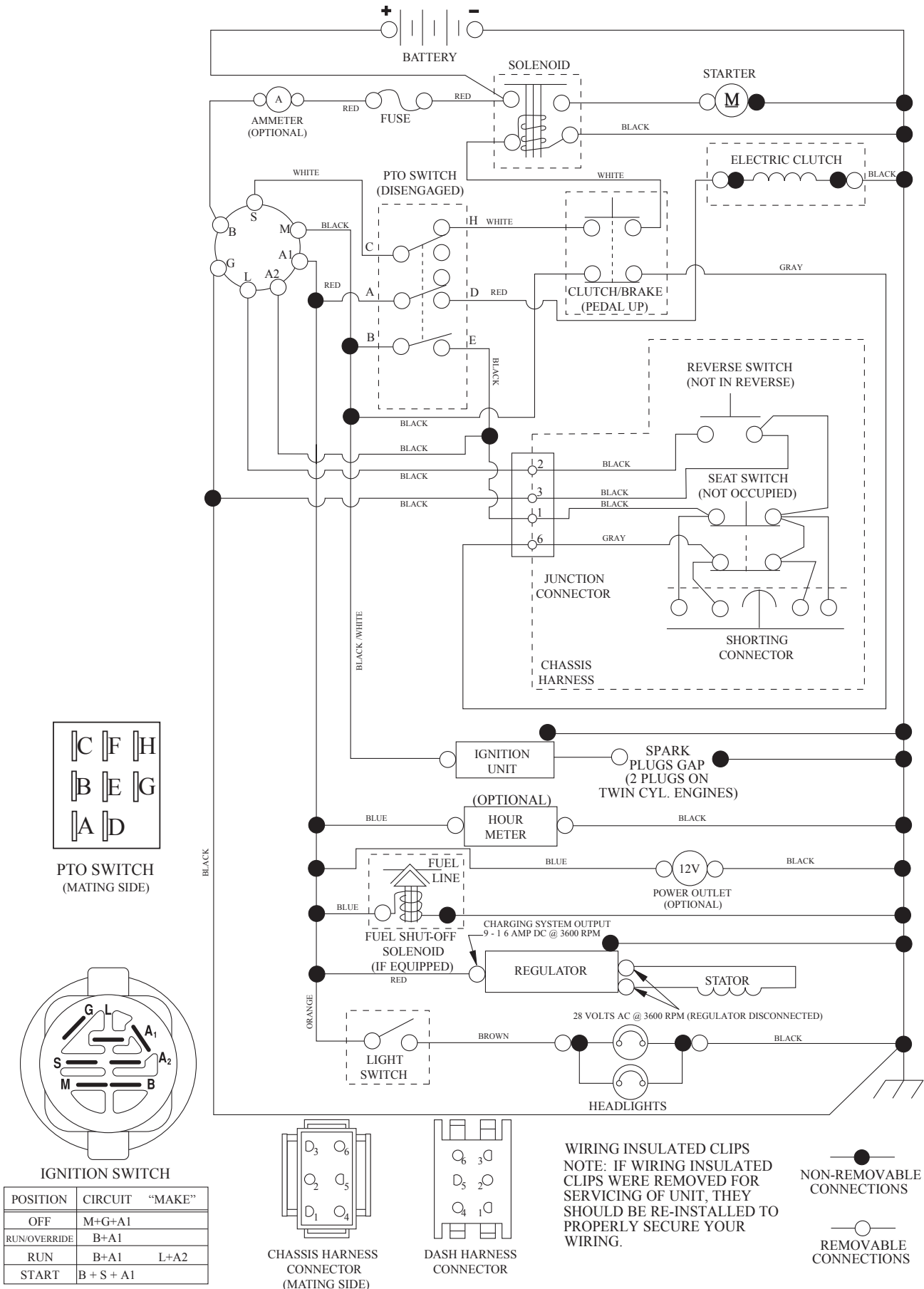
- Producto: "TRACTOR"
- NÚMERO DE MODELO: "TS 254XG" (96043031100)"
- Número de pieza
- Descripción de la pieza

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TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11  
SCHEMATIC

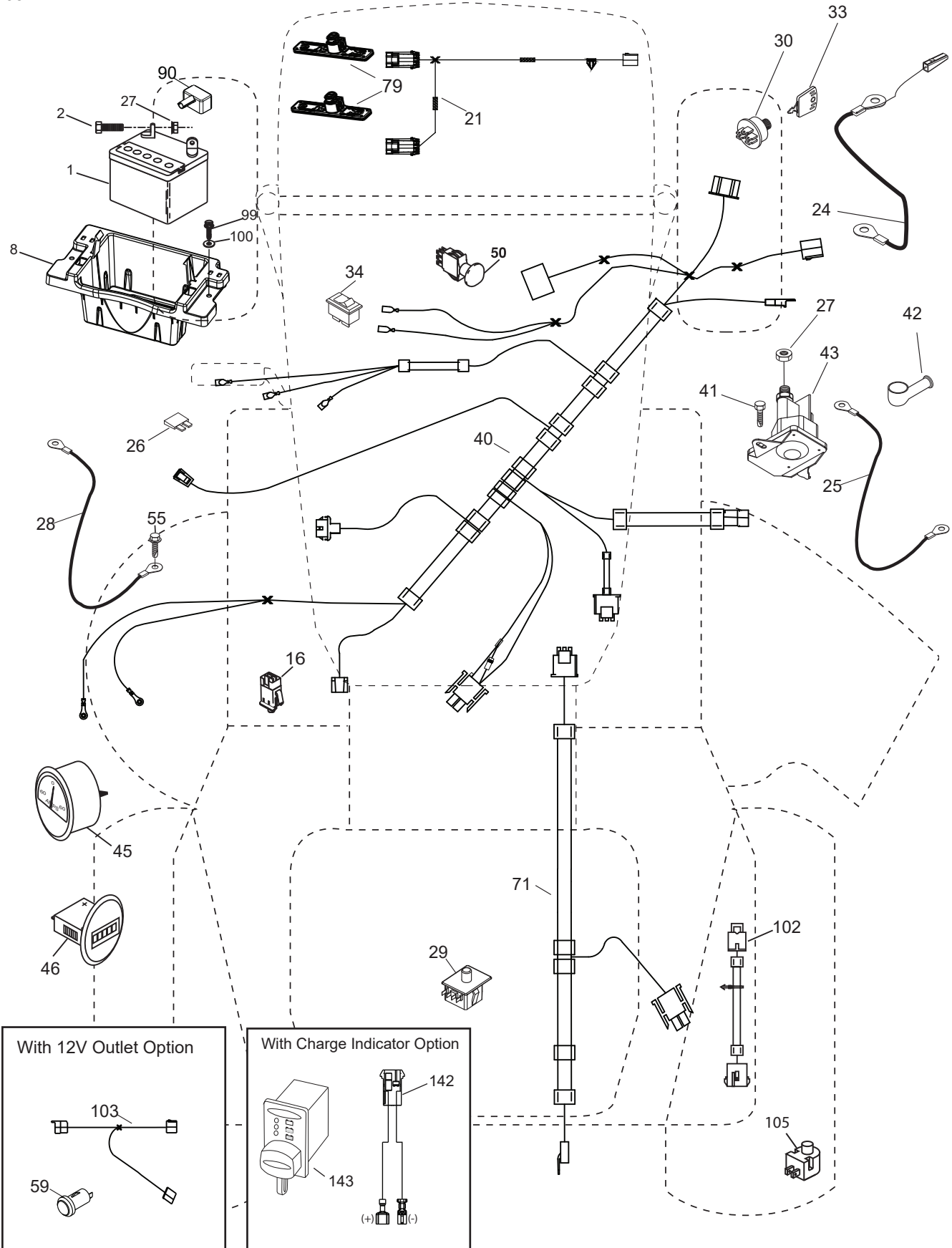
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# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11

## ELECTRICAL

T38KLED

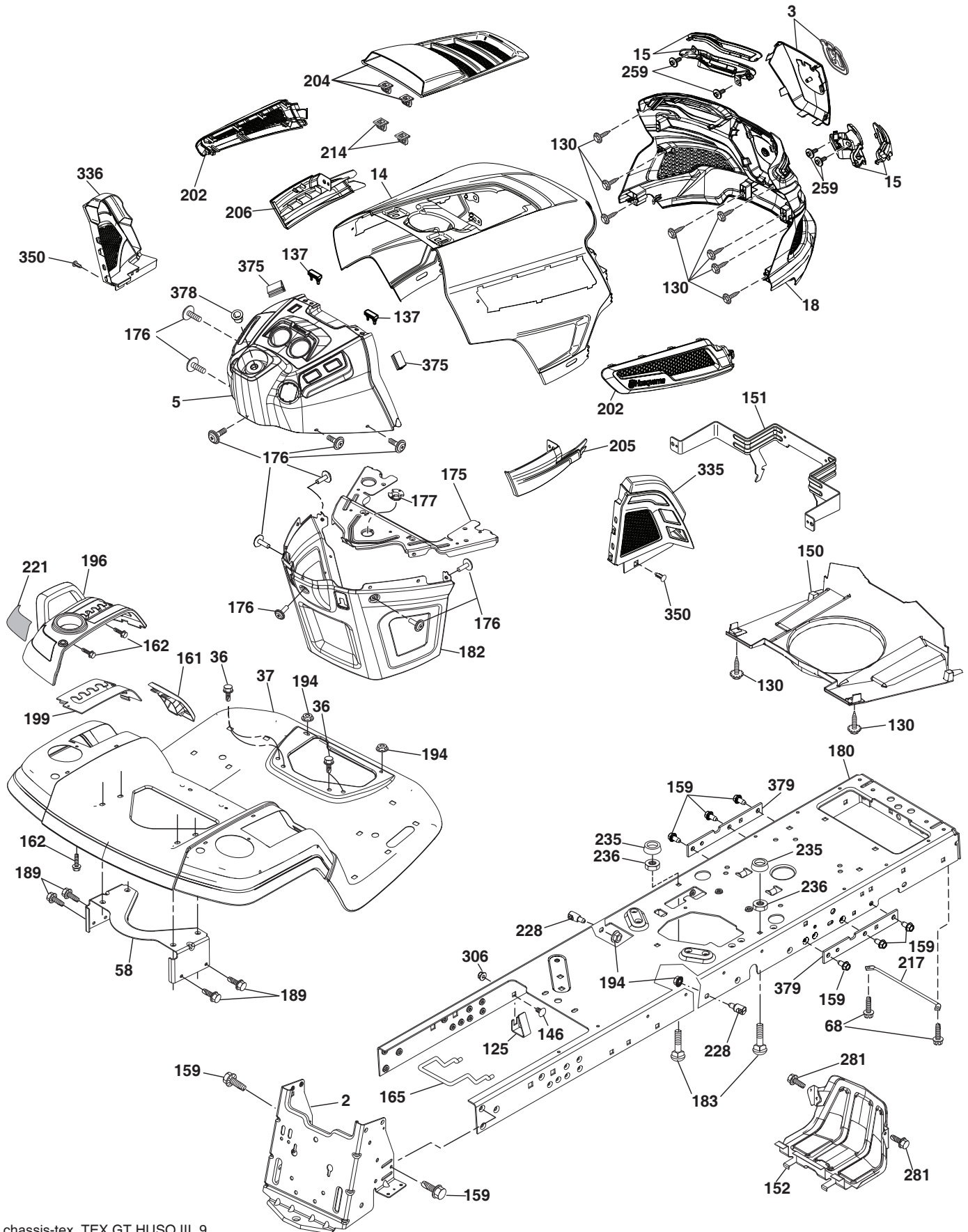


**TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11  
ELECTRICAL**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                |
|--------------------|---------------------|-----------------------------------|
| 1                  | 532 16 34-65        | Battery                           |
| 2                  | 874 76 04-12        | Bolt Hex Hd 1/4-20 unc x 3/4      |
| 8                  | 587 20 51-01        | Battery Box                       |
| 16                 | 532 17 61-38        | Switch Interlock                  |
| 21                 | 585 43 64-02        | Harness, LED Lights               |
| 24                 | 585 55 56-01        | Cable Battery                     |
| 25                 | 585 55 55-01        | Cable Starter                     |
| 26                 | 532 17 51-58        | Fuse                              |
| 27                 | 596 13 36-01        | Locknut, Keps. 1/4-20             |
| 28                 | 532 41 65-88        | Cable Ground 21" Blk 6 Ga.        |
| 29                 | 532 19 27-49        | Switch Seat                       |
| 30                 | 532 19 33-50        | Switch Ign                        |
| 33                 | 532 41 19-35        | Key/Chain                         |
| 34                 | 532 11 07-12        | Switch Light/Reset                |
| 40                 | 501 13 31-01        | Harness Ign. Dash                 |
| 41                 | 817 72 04-08        | Screw Thd Cut 1/4-20 x 1/2        |
| 42                 | 532 13 15-63        | Cover Terminal Red                |
| 43                 | 582 04 28-02        | Solenoid                          |
| 45                 | 587 55 39-06        | Ammeter Gauge Round               |
| 46                 | 587 55 40-06        | Gauge Hourmeter                   |
| 50                 | 582 10 76-02        | Switch PTO                        |
| 55                 | 817 06 05-12        | Screw Thdrol 5/16-18 x 3/4        |
| 59                 | 596 94 10-01        | Receptacle, 12V. Snap-in, Tex     |
| 71                 | 532 19 42-76        | Harness Ign Chassis               |
| 79                 | 597 52 30-01        | Light, Husgt3, LED Bar            |
| 90                 | 532 43 53-95        | Cover Terminal Battery            |
| 99                 | 817 67 04-12        | Screw Hexwsh Thdrol 1/4-20 x 3/4  |
| 100                | 596 13 53-01        | Washer, Plain 9/32 x 7/8 Clr. Zn. |
| 102                | 532 40 44-54        | Harness Pigtail                   |
| 103                | 532 42 17-47        | Harness Pigtail 12 V Outlet       |
| 105                | 532 40 75-68        | Switch Reverse TT Pedal Control   |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 CHASSIS



chassis-tex\_TEX GT HUSQ III\_9

# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 CHASSIS

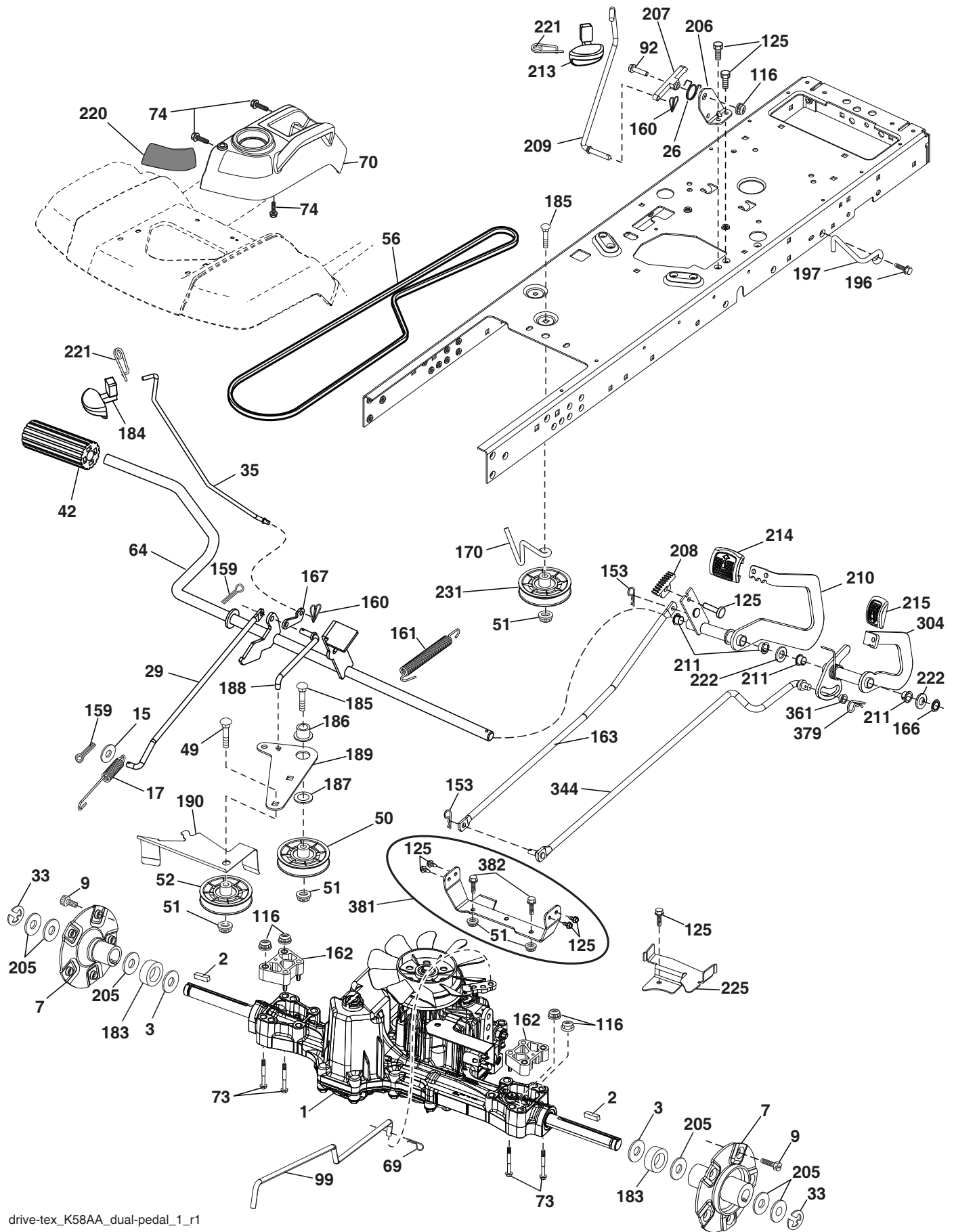
| KEY NO. | PART NO.     | DESCRIPTION                                                               |
|---------|--------------|---------------------------------------------------------------------------|
| 2       | 580 43 44-01 | Drawbar                                                                   |
| 3       | 597 68 82-01 | Kit, Grille Applique, (includes applique cover and emblem badge)          |
| 5       | 590 74 88-17 | Dash                                                                      |
| 14      | 532 44 11-77 | Hood                                                                      |
| 15      | 597 86 79-01 | Kit, SVC, Hus GT3, LED Headlights (includes LH/RH lens and LH/RH housing) |
| 18      | 597 40 71-02 | Grille Asm.                                                               |
| 36      | 817 06 05-12 | Screw 5/16-18 x 3/4                                                       |
| 37      | 532 44 12-08 | Fender                                                                    |
| 58      | 532 19 43-14 | Bracket Fender                                                            |
| 68      | 596 03 07-01 | Screw, Hexagon, 5/16-18 x 1/2                                             |
| 125     | 581 68 48-01 | Clip Fuel Line                                                            |
| 130     | 596 32 17-01 | Screw #10 x 0.750                                                         |
| 137     | 532 40 75-90 | Bumper Dash                                                               |
| 146     | 581 85 79-01 | Bolt                                                                      |
| 150     | 532 43 97-74 | Air Duct                                                                  |
| 151     | 532 43 66-70 | Bracket Pivot                                                             |
| 152     | 532 43 98-70 | Shield Browning                                                           |
| 159     | 817 00 06-12 | Screw 3/8-16 x 3/4                                                        |
| 161     | 532 43 99-29 | Console Fuel Window                                                       |
| 162     | 596 13 41-01 | Screw, Hex. Tap. 1/4-15 x 1/2                                             |
| 165     | 532 19 43-30 | Bracket Support Tank                                                      |
| 175     | 590 60 77-02 | Crossmember                                                               |
| 176     | 532 40 07-76 | Screw 10-24 x 5/8                                                         |
| 177     | 532 19 52-28 | Bushing Steering                                                          |
| 180     | 593 34 63-01 | Chassis                                                                   |
| 182     | 532 40 68-59 | Dash Lower                                                                |
| 183     | 595 30 57-01 | Screw, Hexagon, 5/16-18 x 1-1/4                                           |

| KEY NO. | PART NO.     | DESCRIPTION                                          |
|---------|--------------|------------------------------------------------------|
| 189     | 817 00 05-12 | Screw 5/16-18 x 3/4                                  |
| 194     | 596 13 57-01 | Nutlock, Prvl, Torq. 5/16-18 x .68                   |
| 196     | 532 43 97-16 | Console Asm. Deck Lift                               |
| 199     | 532 19 82-59 | Plate Deck Lift                                      |
| 202     | 597 86 77-01 | Kit, Side Vents, LH/RH (includes LH/RH side vents)   |
| 204     | 597 40 80-01 | Kit, Top Vent (includes top vent and clip retainers) |
| 205     | 532 43 97-30 | Skirt Side RH                                        |
| 206     | 532 43 97-29 | Skirt Side LH                                        |
| 214     | 532 19 91-45 | Clip Retainer                                        |
| 217     | 532 40 91-67 | Rod Pivot                                            |
| 221     | 532 19 89-09 | Reflector LH                                         |
| 228     | 532 19 51-61 | Stud Fastener                                        |
| 235     | 596 56 42-01 | Spacer, Fender, Clr. Zn                              |
| 236     | 873 93 05-00 | Nut Center Lock 5/16-18 unc                          |
| 259     | 596 43 40-01 | Screw #10.10 x 0.500, Bos Thread                     |
| 281     | 817 00 06-16 | Screw 3/8-16 x 1 Smgml. Top                          |
| 306     | 873 90 06-00 | Nut Lock                                             |
| 335     | 532 44 82-04 | Cover RH Lower Close Out                             |
| 336     | 532 44 53-09 | Cover Lower Dash LH                                  |
| 350     | 532 44 51-43 | Clip X-mas Tree                                      |
| 375     | 586 90 82-01 | Dash Clip-On Bumper                                  |
| 378     | 590 84 98-01 | Bushing, Flange                                      |
| 379     | 593 20 69-02 | Chassis Plate Reinforcement                          |
| - -     | 532 43 18-82 | Bumper                                               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 DRIVE



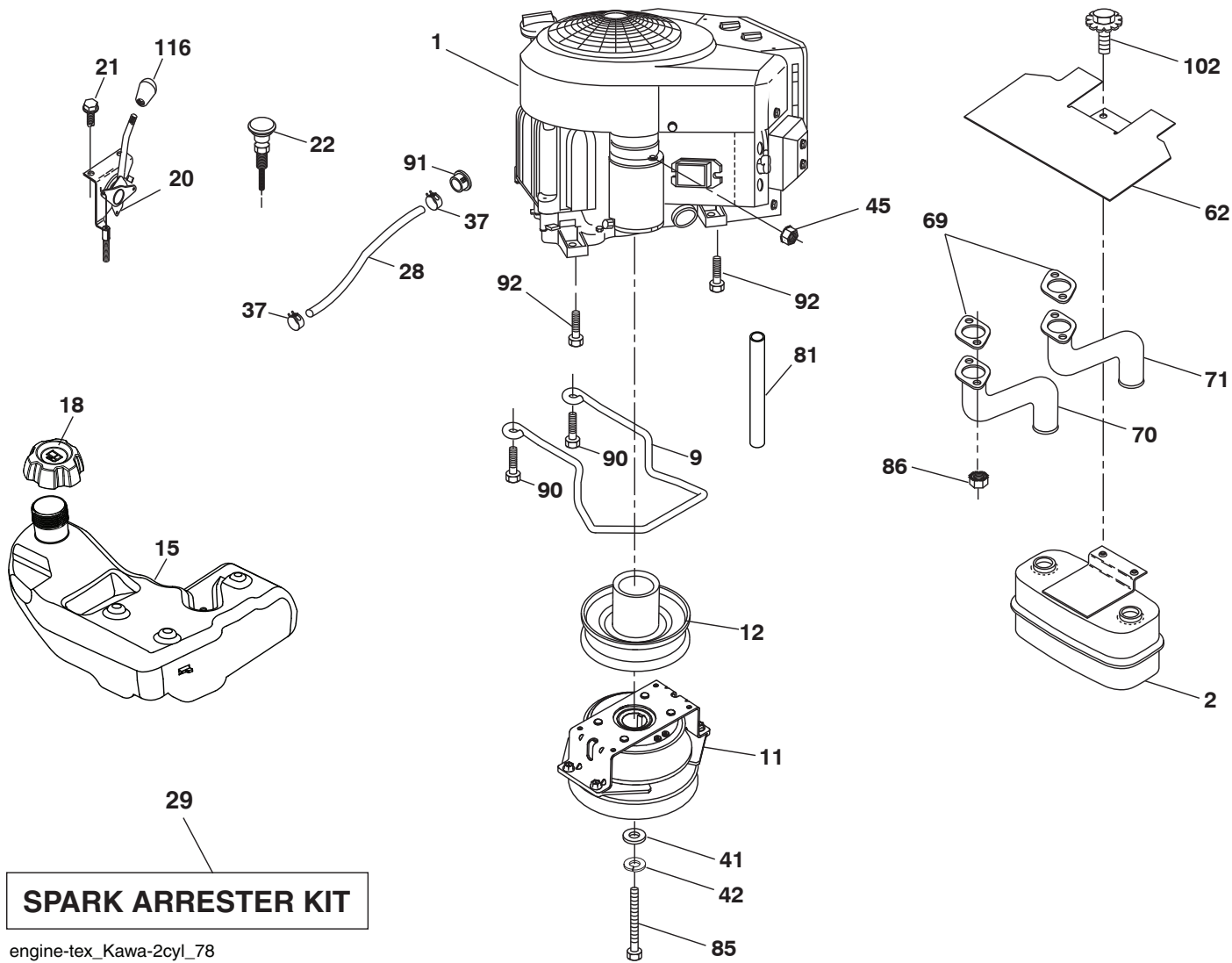


# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 DRIVE

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                                                                      | KEY<br>NO. | PART<br>NO.  | DESCRIPTION                         |
|------------|--------------|----------------------------------------------------------------------------------|------------|--------------|-------------------------------------|
| 1          | — — — — —    | Transaxle, TUFFTORQ K58AA (596038601) (Order parts from transaxle manufacturer.) | 185        | 872 11 06-22 | Bolt Rdhd Sqnk 3/8-16 x 2-3/4 Gr. 5 |
| 2          | 539 91 27-57 | Key, Sq 1/4 x 1-1/4                                                              | 186        | 532 19 43-21 | Spacer Retainer                     |
| 3          | 532 00 75-63 | Washer, Thrust, Axle, Harden                                                     | 187        | 596 13 55-01 | Washer, 13/32 x 2 Clear, Zinc       |
| 7          | 586 93 54-02 | Hub, Pnt. GT, Pm. 1" Axle, E-Dip                                                 | 188        | 582 21 70-01 | Link Clutch Ground Drive, Long      |
| 9          | 596 21 87-01 | Bolt, Fit, Shank 7/16-14 x 1-3/8                                                 | 189        | 532 19 43-17 | Bellcrank Ground Drive              |
| 15         | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.                                                    | 190        | 532 19 43-18 | Keeper Bellcrank Ground Drive       |
| 17         | 532 41 36-78 | Spring Brake                                                                     | 196        | 817 00 06-16 | Screw 3/8-16 x 1                    |
| 26         | 532 19 96-79 | Spring, Return, Cruise                                                           | 197        | 585 65 86-02 | Link Clutch Anti-Rotation           |
| 29         | 532 40 38-06 | Rod, Brake                                                                       | 205        | 532 12 38-00 | Washer 11/32 x 1 5/8 x 16 Ga        |
| 33         | 812 00 00-53 | Ring E                                                                           | 206        | 532 44 85-96 | Bracket, Mount, Cruise, Latch       |
| 35         | 590 60 59-02 | Rod, Prkngbrk, GT, Husq/Pred.                                                    | 207        | 587 03 14-02 | Latch, Cruise Control, Tex. Clr     |
| 42         | 532 00 88-83 | Cover Foot Pedal                                                                 | 208        | 596 56 41-01 | Gear                                |
| 49         | 596 13 62-01 | Bolt, Cup Head, 3/8-16 x 3/4                                                     | 209        | 590 52 78-02 | Rod, Cruisecntl, Gt, Hus/Prd, PLT   |
| 50         | 532 19 43-27 | Pulley Idler Flat                                                                | 210        | 588 98 72-02 | Dual Pedal, Asm. Forward, Tex       |
| 51         | 873 90 06-00 | Lock Nut 3/8-16                                                                  | 211        | 532 12 01-83 | Bearing, Nylon, Blk. 629 ID         |
| 52         | 532 19 43-26 | Idler V-Groove                                                                   | 213        | 532 40 31-19 | Handle, Cruise Control, Hus/Prd     |
| 56         | 592 85 52-01 | V-Belt Drive                                                                     |            |              | .428                                |
| 64         | 532 19 78-65 | Shaft, Asm, Pedal, Brk. Cntrl. Pch                                               | 214        | 532 42 12-63 | Pedal Pad, Forward, Tex. Std        |
| 69         | 532 42 33-03 | Hairpin, Soft, Zinc                                                              | 215        | 596 90 83-01 | Pedal Pad, Square, reverse          |
| 70         | 532 43 96-61 | Console Asm.                                                                     | 220        | 532 19 89-08 | Reflector RH                        |
| 73         | 874 49 05-60 | Bolt Hex Flghd 5/16-18 3.75                                                      | 221        | 532 40 31-87 | Retainer Spring Clip Handle         |
| 74         | 596 13 41-01 | Screw, Hex. Tap 1/4-15 x 1/2                                                     | 222        | 879 21 20-10 | Washer 21/32 x 1-1/4 10 Ga. N/      |
| 92         | 595 30 57-01 | Screw, Hexagon, 5/16-18 x 1-1/4                                                  |            |              | Pltd                                |
| 99         | 593 98 25-01 | Rod Bypass                                                                       | 225        | 532 40 33-19 | Keeper Belt Trans.                  |
| 116        | 596 13 57-01 | Nutlock, Prvl. Torq. 5/16-18 x .68                                               | 231        | 532 40 72-87 | Idler V-Groove 1.688" Offset        |
| 125        | 817 00 05-12 | Screw 5/16-18 x 3/4                                                              | 304        | 588 98 73-02 | Dual Pedal, Asm. Reverse, Tex       |
| 153        | 532 00 44-97 | Retainer Spring                                                                  | 344        | 597 64 72-01 | Rod, Dp. Rvs. 48 F/54F/K46/K58      |
| 159        | 596 02 95-01 | Pin Cotter 1/8 x 3/4                                                             | 361        | 597 13 67-01 | Bushing, Dual Pedal, Rvs. Slide     |
| 160        | 596 02 94-01 | Clip, Retainer, "M-Shape"                                                        | 379        | 596 58 06-01 | Pin, Retaining 1-7/16 x 0.073       |
| 161        | 532 10 57-09 | Spring Return Clutch                                                             | 381        | 597 91 13-01 | Service, Kit - Torque Strap (in-    |
| 162        | 580 45 74-02 | Spacer Transaxle 1"                                                              |            |              | cludes bracket , bolts, nuts and    |
| 163        | 588 56 63-01 | Rod, Dual Pedal Fwd. K46/K57/K58                                                 |            |              | screws)                             |
| 166        | 532 42 91-64 | Nut, Push 625                                                                    | 382        | 596 43 83-01 | Bolt, Hex, W/Collar 3/8-16 x 2-1/4  |
| 167        | 532 40 52-57 | Latch Brake Parking                                                              |            |              |                                     |
| 170        | 532 41 34-30 | Keeper Belt Centerspan                                                           |            |              |                                     |
| 183        | 587 58 74-01 | Spacer Split                                                                     |            |              |                                     |
| 184        | 587 65 37-01 | Handle Parking Brake                                                             |            |              |                                     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11  
ENGINE



# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 ENGINE

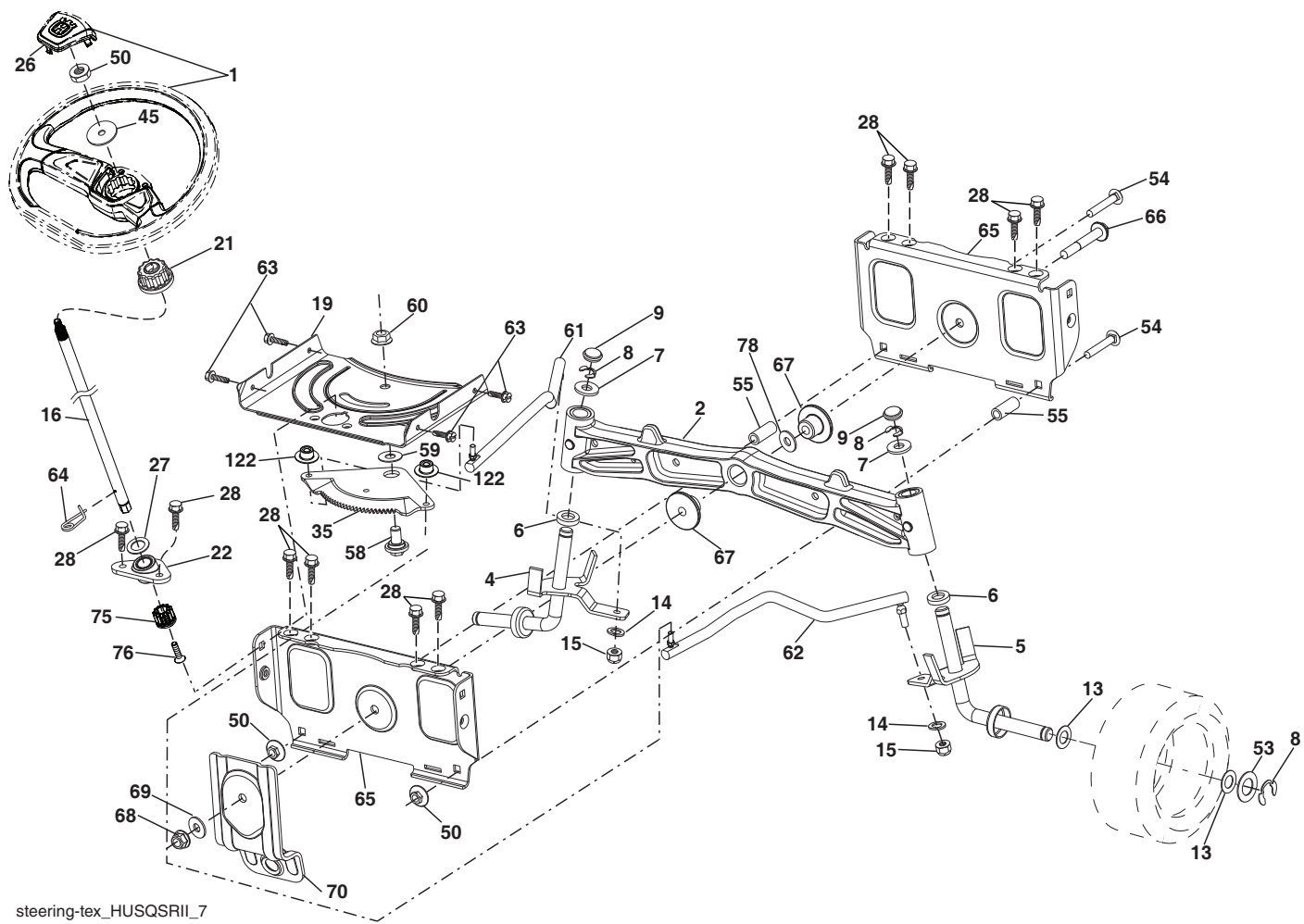
| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                                                                              |
|------------|--------------|------------------------------------------------------------------------------------------|
| 1          | — — — — —    | Engine Kawa Model No.<br>FR730V-ES04 (445363)<br>(Order parts from engine manufacturer.) |
| 2          | 589 81 87-01 | Muffler                                                                                  |
| 9          | 501 83 26-02 | Keeper Belt Engine                                                                       |
| 11         | 587 24 14-01 | Clutch Electric                                                                          |
| 12         | 532 19 43-43 | Pulley Engine                                                                            |
| 15         | 532 43 80-29 | Tank Fuel 4.0                                                                            |
| 18         | 585 12 48-01 | Cap Fuel                                                                                 |
| 20         | 532 42 43-41 | Control Throttle                                                                         |
| 21         | 596 32 17-01 | Screw, #10 x 0.750 BOS Thread                                                            |
| 22         | 532 18 95-41 | Control Choke                                                                            |
| 28         | 532 40 11-35 | Fuel Line                                                                                |
| 29         | 532 13 71-80 | Spark Arrester Kit                                                                       |
| 37         | 532 12 34-87 | Clamp Hose                                                                               |
| 41         | 532 12 61-97 | Washer 1-1/2 OD x 15/32 ID x .250                                                        |
| 42         | 596 23 89-01 | Washer, 7/16 in. Clr. Zn                                                                 |
| 45         | 596 13 36-01 | Locknut, Keps. 1/4-20                                                                    |
| 62         | 532 43 40-17 | Shield Heat Muffler                                                                      |
| 69         | 532 17 81-51 | Gasket                                                                                   |
| 70         | 583 95 56-01 | Tube Exhaust LH                                                                          |
| 71         | 583 95 57-01 | Tube Exhaust RH                                                                          |
| 81         | 532 14 84-56 | Tube Drain Oil Easy                                                                      |
| 85         | 501 60 69-01 | Bolt Hex 7/16-20 x 3.0 Gr. 5                                                             |
| 86         | 532 18 43-62 | Nut, Hex, Flange                                                                         |
| 90         | 817 00 06-16 | Screw 3/8-16 x 1                                                                         |
| 91         | 532 18 74-95 | Bushing 1.375 OD HEYCO 2210                                                              |
| 92         | 817 12 06-16 | Screw 3/8-16 x 1                                                                         |
| 102        | 817 00 05-12 | Screw 5/16-18 x 3/4                                                                      |
| 116        | 539 13 26-24 | Knob-Shift                                                                               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number  
for your engine manufacturer listed below:

Kawasaki 1-949-460-5688

TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11  
STEERING ASSEMBLY



steering-tex\_HUSQSR11\_7

# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11

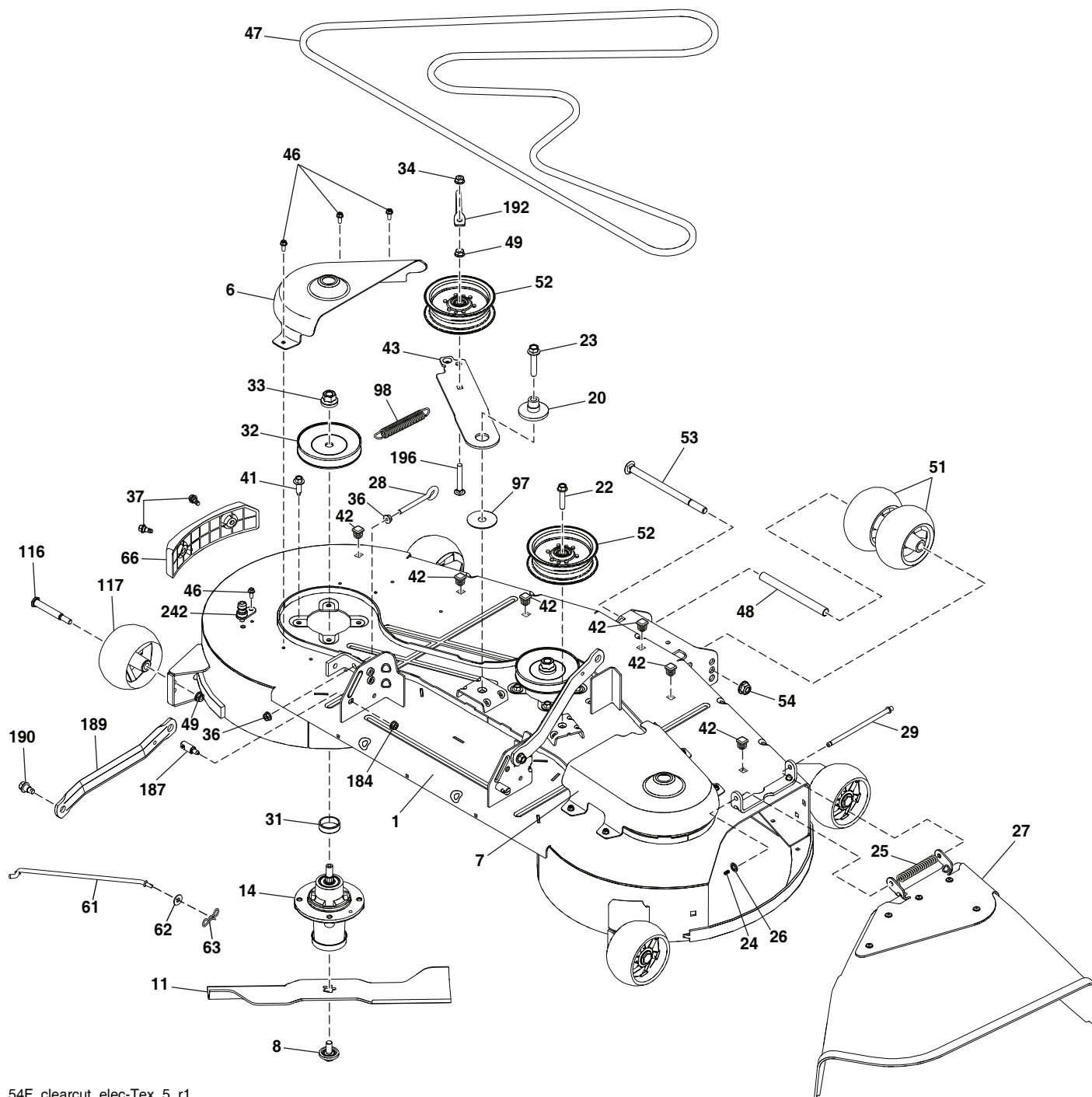
## STEERING ASSEMBLY

| KEY NO. | PART NO.     | DESCRIPTION                                            |
|---------|--------------|--------------------------------------------------------|
| 1       | 597 86 61-01 | Wheel, Steering, Kit (includes steering wheel and cap) |
| 2       | 532 19 59-68 | Axle Asm., Front                                       |
| 4       | 532 40 30-89 | Spindle Asm., LH                                       |
| 5       | 532 40 30-90 | Spindle Asm., RH                                       |
| 6       | 532 00 62-66 | Washer, Thrust .75 x 1.230                             |
| 7       | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.                          |
| 8       | 812 00 00-29 | Ring, Klip #T5304-75                                   |
| 9       | 532 12 12-32 | Cap, Spindle                                           |
| 13      | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.                          |
| 14      | 596 23 87-01 | Washer, Spring, Lock, .381 ID x .680                   |
| 15      | 873 54 06-00 | Nut, Crown Lock 3/8-24 unf                             |
| 16      | 587 01 60-02 | Shaft Steering                                         |
| 19      | 532 19 47-29 | Plate Steering                                         |
| 21      | 586 84 02-01 | Adapter, Wheel Steering                                |
| 22      | 585 02 99-01 | Steering Support Lower                                 |
| 26      | 594 94 91-01 | Insert, Wheel Steering, Cap                            |
| 27      | 596 93 34-01 | Washer, Plain                                          |
| 28      | 817 00 06-12 | Screw 3/8-16 x 3/4                                     |
| 35      | 532 19 47-32 | Gear, Sector Plate                                     |
| 45      | 587 01 64-01 | Washer 3/8 ID x 2-3/8 OD 12 Ga.                        |
| 50      | 873 90 06-00 | Nut Lock Flg. 3/8-16                                   |
| 53      | 532 18 89-67 | Washer Hardened .793 x 1.637 x .060                    |
| 54      | 874 76 06-36 | Bolt Hex 3/8-16 x 2-1/4                                |
| 55      | 532 41 47-36 | Spacer Axle Brace                                      |
| 58      | 532 19 47-47 | Bolt Shoulder Sector Pivot CFM                         |
| 59      | 532 19 47-48 | Washer Thrust Sector Steering                          |
| 60      | 873 97 10-00 | Nut Flange Lock 5/8-11                                 |
| 61      | 597 07 02-02 | Draglink, LH. Adj. Std. Clrzn.                         |
| 62      | 597 07 03-02 | Draglink, RH. Adj. Std. Clrzn.                         |
| 63      | 817 00 05-12 | Screw 5/16-18 x 3/4                                    |
| 64      | 532 19 98-49 | Retainer Clip Spring Steering                          |
| 65      | 532 19 47-34 | Brace Axle Front                                       |
| 66      | 871 02 07-48 | Bolt Hex Fghd 7/16-14 x 3 Serr                         |
| 67      | 532 19 47-37 | Bushing Front Axle                                     |
| 68      | 873 90 07-00 | Nut Lock Flange 7/16-14 Gr. 5                          |
| 69      | 532 19 91-62 | Washer 1.5 x .505 x .118                               |
| 70      | 585 33 88-01 | Bracket Deck Susp. Front                               |
| 75      | 580 68 37-01 | Pinion Steering Shaft                                  |
| 76      | 580 68 36-01 | Screw Head Socket Flat                                 |
| 78      | 532 05 70-79 | Washer Thrust                                          |
| 122     | 532 44 49-62 | Cap Gear Sector                                        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11

## MOWER DECK



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# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 MOWER DECK

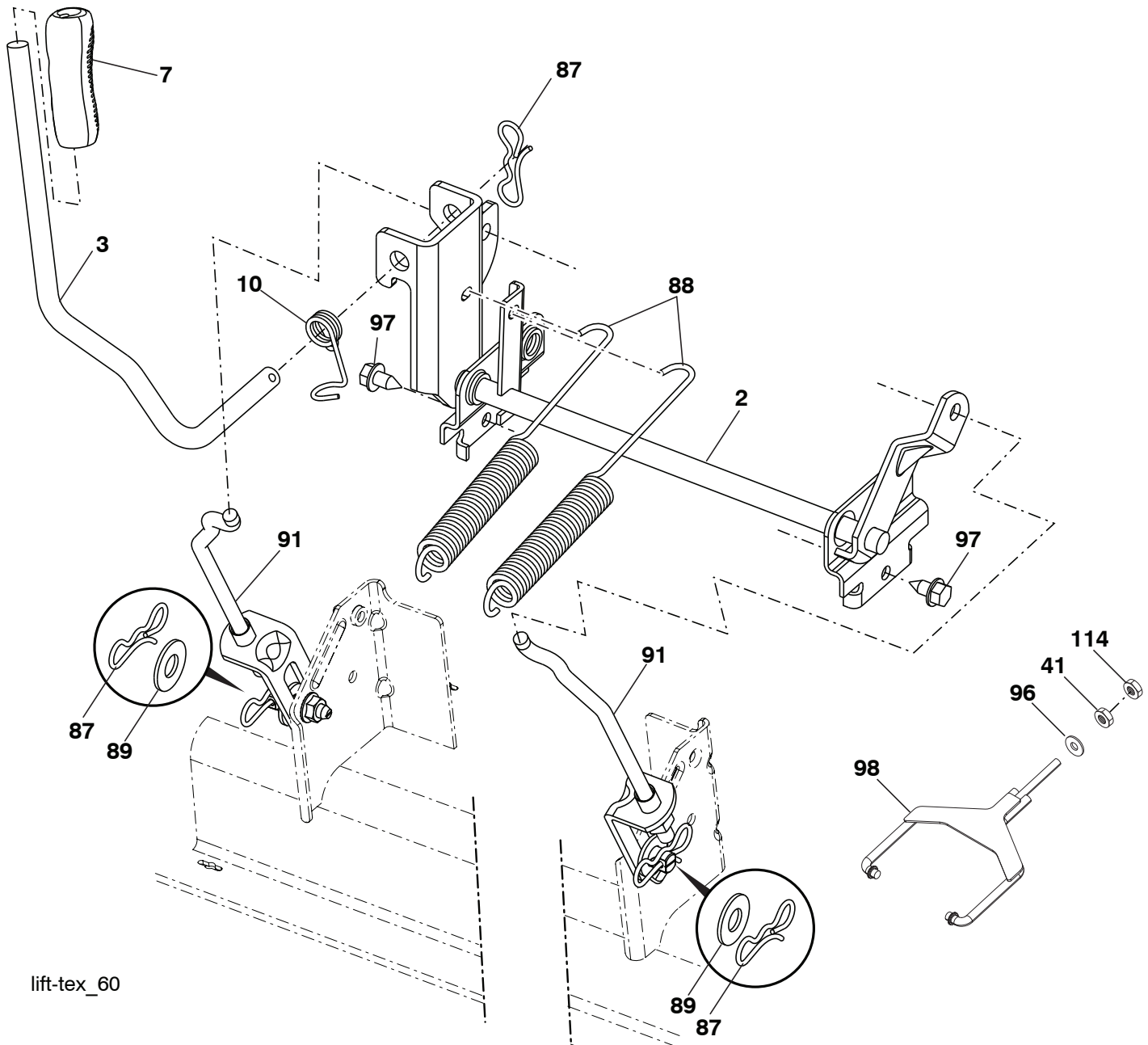
| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| 1       | 592 61 88-01 | Kit, SVC Weldment                   |
| 6       | 590 30 43-03 | Cover Mandrel LH                    |
| 7       | 590 30 42-03 | Cover Mandrel RH                    |
| 8       | 532 19 30-03 | Bolt/Washer Am 7/16-20              |
| 11      | 582 76 05-01 | Blade 54cc                          |
| 14      | 539 13 18-98 | Housing, Mandrel                    |
| 20      | 532 19 72-36 | Spacer Idler Pulley                 |
| 22      | 596 56 40-03 | Bolt, Hex 3/8-16 x 1.78 Clrzinc.    |
| 23      | 588 43 83-01 | Screw 7/16-14 x 2.125 Washer        |
| 24      | 532 10 53-04 | Cap Sleeve                          |
| 25      | 587 35 47-01 | Spring, Torsion                     |
| 26      | 532 11 04-52 | Nut, Push                           |
| 27      | 590 63 22-01 | Deflector Shield                    |
| 28      | 596 24 08-01 | Bolt, Eyelet, 5/16-18 x 3-1/2       |
| 29      | 595 29 70-01 | Rod, Hinge                          |
| 31      | 532 18 76-90 | Washer Spacer Mandrel               |
| 32      | 532 15 35-35 | Pulley, Mandrel                     |
| 33      | 596 13 48-01 | Nut, Hex. 9/16-18 x 1.010           |
| 34      | 596 32 26-01 | Nut, Crownlock, 3/8-16 unc          |
| 36      | 596 03 92-01 | Nut, Lock, Hex. 5/16-18 Clear, Zin. |
| 37      | 532 17 01-65 | Bolt Shoulder 5/16-18               |
| 41      | 584 95 39-01 | Bolt Hex Wshr .313 - 18 x 1.19      |
| 42      | 596 95 22-01 | Plug, Hole, Square                  |
| 43      | 582 21 96-02 | Arm, Idler                          |
| 46      | 532 13 77-29 | Screw, Thdroll. 1/4-20 x 5/8        |
| 47      | 582 23 63-01 | V-Belt, Mower                       |
| 48      | 574 19 65-02 | Tube Roller                         |

| KEY NO. | PART NO.     | DESCRIPTION                           |
|---------|--------------|---------------------------------------|
| 49      | 873 90 06-00 | Nut, Lock Flg. 3/8-16 unc             |
| 51      | 574 16 96-01 | Roller Guage                          |
| 52      | 532 19 73-79 | Pulley Idler 4.50                     |
| 53      | 594 94 45-01 | Blt, Cup Hd, Sqr, 1/2-13 x 8.0, Gr. 5 |
| 54      | 521 99 11-02 | Nut 1/2-13 Hex Flg Nyloc ZD           |
| 61      | 596 27 44-01 | Rod, Anti-sway, Tex. Clr. Zinc        |
| 62      | 596 13 32-01 | Washer 13/32 x 13/16 x 12 Ga.         |
| 63      | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock          |
| 66      | 590 73 25-01 | Bumper Asm 54cc                       |
| 97      | 532 17 85-15 | Washer Hardened                       |
| 98      | 587 35 84-01 | Spring Drive                          |
| 116     | 596 43 44-04 | Bolt, Shoulder, 3/8-16 x 3-5/8        |
| 117     | 589 52 73-01 | Gauge Wheel                           |
| 184     | 596 13 57-01 | Nut, Lock, Prvl, Torq, 5/16-18 x .68  |
| 187     | 532 19 51-61 | Stud Fastener w/"D" Anti-Rotation     |
| 189     | 587 14 05-02 | Arm Susp. Mower Rear                  |
| 190     | 532 19 65-39 | Bolt Shoulder                         |
| 192     | 532 19 84-68 | Keeper Belt Idler                     |
| 196     | 596 33 78-01 | Bolt Carriage 3/8 x 16 x 2-1/2        |
| 242     | 532 41 55-98 | Port Washout                          |
| - -     | 532 41 64-05 | Coupling Quick Connect                |
| - -     | 598 57 95-01 | Deck, SVC, 54CC                       |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



**TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11**  
**MOWER LIFT**



lift-tex\_60

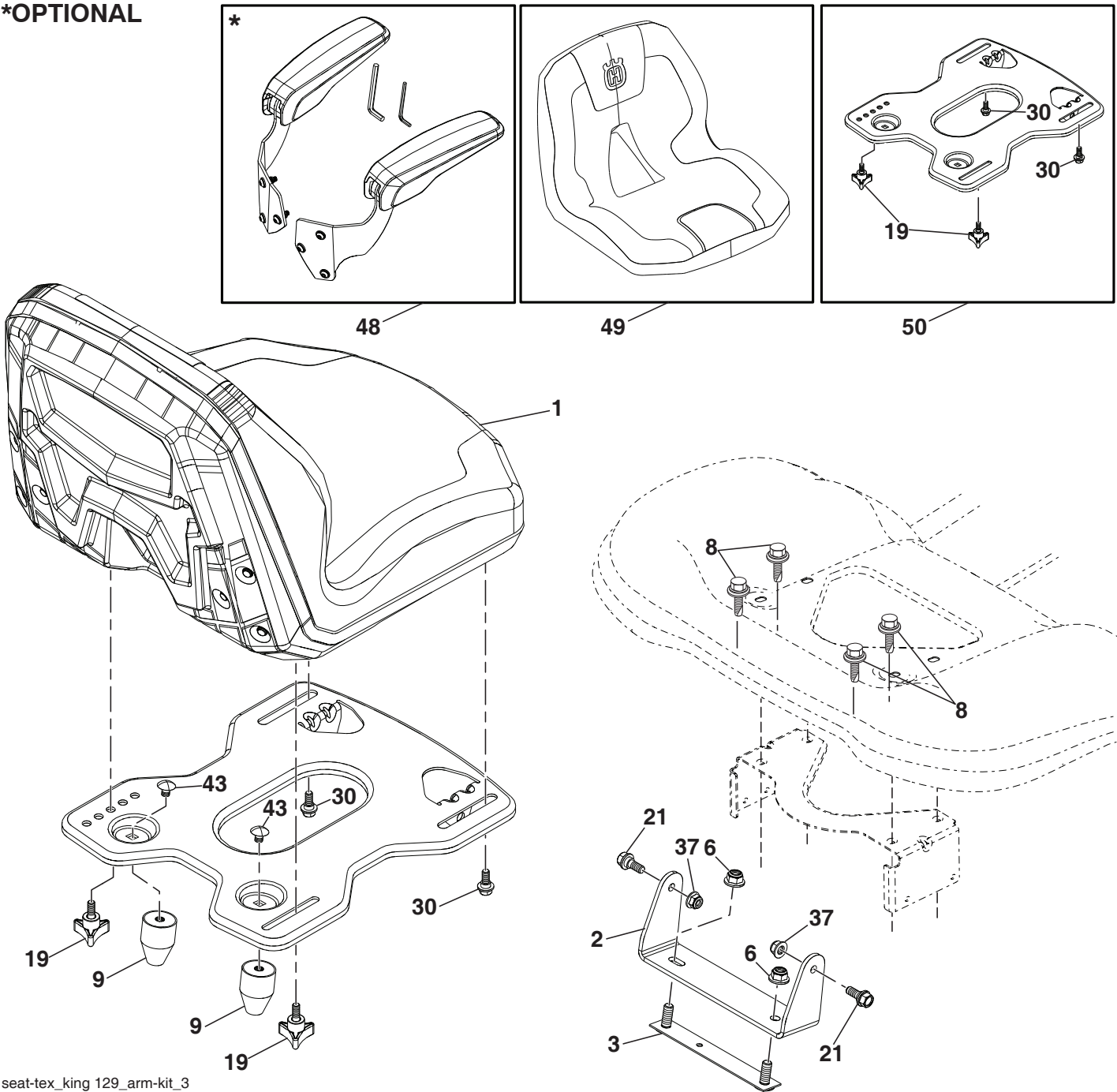
| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 2       | 532 42 20-27 | Shaft Asm., Lift                 |
| 3       | 596 27 06-01 | Lever, Lift, Handle, Clear, Zinc |
| 7       | 580 96 23-01 | Grip, Lever                      |
| 10      | 532 19 63-14 | Spring Torsion                   |
| 41      | 589 46 49-02 | Nut, Lift, Link, Clr. Zn.        |
| 87      | 532 19 42-09 | Pin Cotter 7/16 Bow Tie Lock     |
| 88      | 532 19 53-04 | Spring Lift Assist               |
| 89      | 819 19 19-12 | Washer Clear Zinc                |

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 91      | 589 46 48-05 | Link, Assy. Lift, Rear 10.540 |
| 96      | 593 84 21-01 | Bushing                       |
| 97      | 817 00 06-12 | Screw 3/8-16 x .75            |
| 98      | 589 31 87-03 | Link Lift Susp. Front Mower   |
| 114     | 873 36 07-00 | Nut Jam 7/16-20               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11  
SEAT ASSEMBLY

\*OPTIONAL



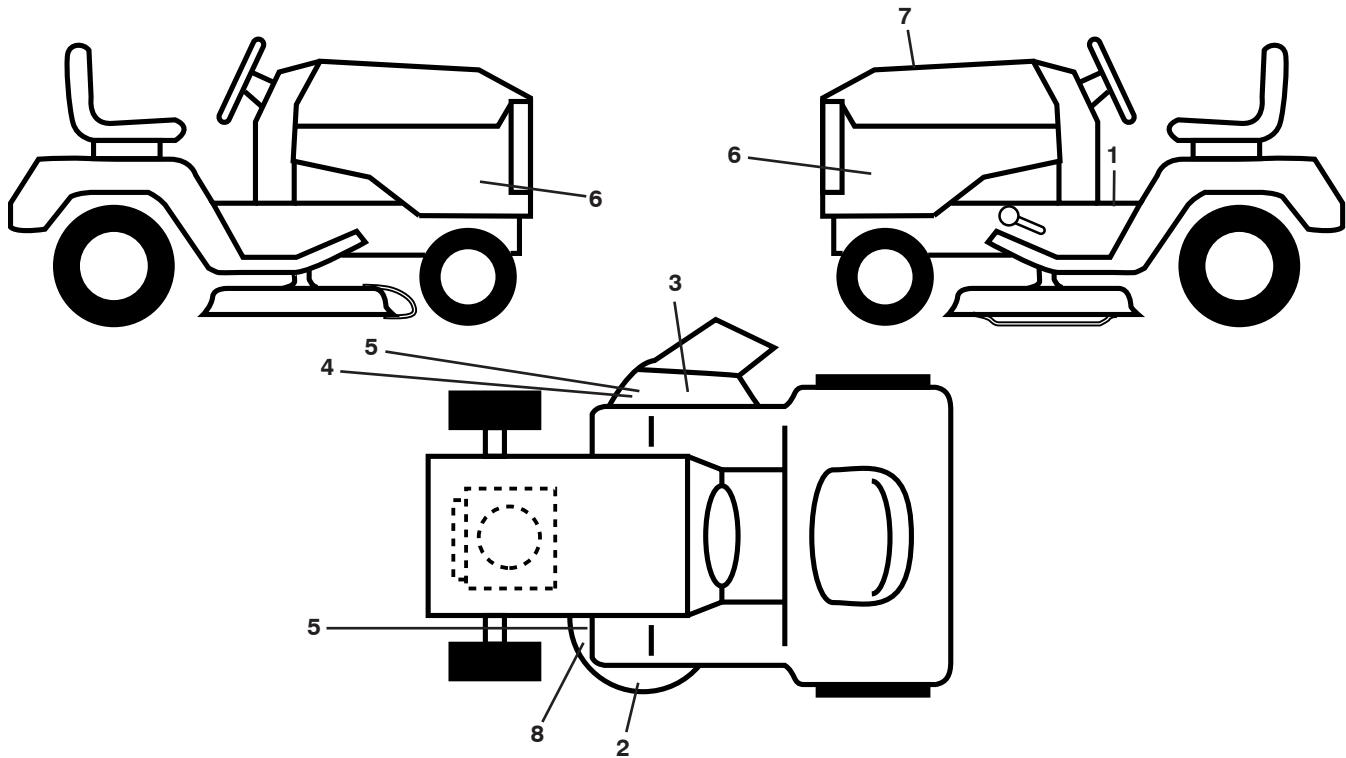
seat-tex\_king 129\_arm-kit\_3

| KEY NO. | PART NO.     | DESCRIPTION                                                |
|---------|--------------|------------------------------------------------------------|
| 1       | 597 65 81-01 | Seat, SK150/129 w/o Armrests (includes seat cover key# 49) |
| 2       | 597 32 99-02 | Bracket, PNT, PVT, FNDR, Seat EDIP                         |
| 3       | 590 77 76-02 | Bracket Asm, Reinfor FNDR, EDIP                            |
| 6       | 521 99 65-02 | Nut, Hex, Lock w/Flange 3/8-16                             |
| 8       | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems                              |
| 9       | 597 78 51-01 | Bumper, Rubber, Isolator                                   |
| 19      | 597 78 31-01 | Knob, 3 Wing 5/16-18, CLR, ZN                              |
| 21      | 596 24 07-01 | Bolt, Hex 5/16-18 x 21/32                                  |

| KEY NO. | PART NO.     | DESCRIPTION                                                                     |
|---------|--------------|---------------------------------------------------------------------------------|
| 30      | 597 78-18-01 | Bolt, Hex, Should 5/16-18 unc ZPB                                               |
| 37      | 594 94 44-01 | Nut, Hexagon, Flange 5/16-18                                                    |
| 43      | 597 86 93-01 | Bolt, Carri, Cqur 3/8 x .45, CLR, ZN                                            |
| 48      | 597 65 82-03 | Service Kit, 15", Seat Arm                                                      |
| 49      | 597 95 94-01 | Cover, Husq. 15", (SK129) Seat                                                  |
| 50      | 598 00 16-01 | Service, Kit, Seat Pan (includes all components illustrated in box for Key# 50) |

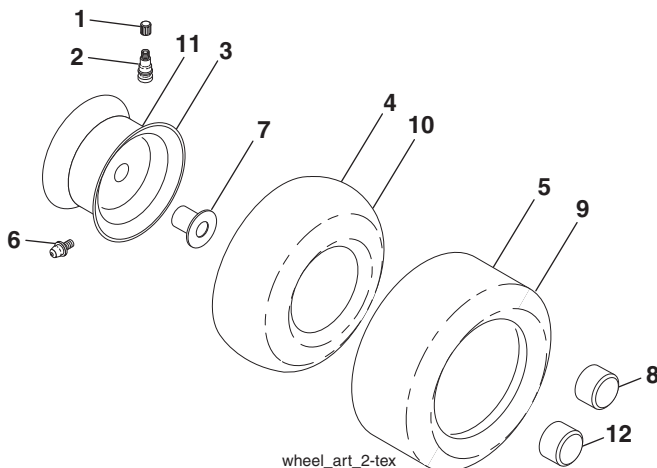
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - MODEL NO. TS 254XG (96043031100), PRODUCT NO. 960 43 03-11 DECALS



| KEY NO. | PART NO.     | DESCRIPTION              | KEY NO. | PART NO.     | DESCRIPTION                          |
|---------|--------------|--------------------------|---------|--------------|--------------------------------------|
| 1       | 581 57 90-01 | Decal, Warning           | --      | 114 19 27-49 | Manual, Operator's (English/Spanish) |
| 2       | 593 80 88-01 | Decal, Clear Cut         | --      | 114 19 28-32 | Manual, Operator's (French)          |
| 3       | 586 97 88-01 | Decal, Deflect. Warning  | --      | 114 19 15-49 | Manual, Parts (English/Spanish)      |
| 4       | 591 16 47-01 | Decal, Deck Belt Routing | --      | 587 71 00-26 | Quick Start Guide (English/Spanish)  |
| 5       | 589 35 79-01 | Decal, Clear Cut No Step | --      | 587 71 01-26 | Quick Start Guide (English/French)   |
| 6       | 598 46 83-01 | Decal, Panel Side        |         |              |                                      |
| 7       | 598 69 61-01 | Decal, Replacement       |         |              |                                      |
| 8       | 585 91 01-01 | Decal, Life Warranty     |         |              |                                      |
| --      | 581 72 48-01 | Decal, Bypass            |         |              |                                      |
| --      | 532 43 98-82 | Pad, Footrest, LH        |         |              |                                      |
| --      | 532 44 15-42 | Pad, Footrest, RH        |         |              |                                      |

## WHEELS AND TIRES

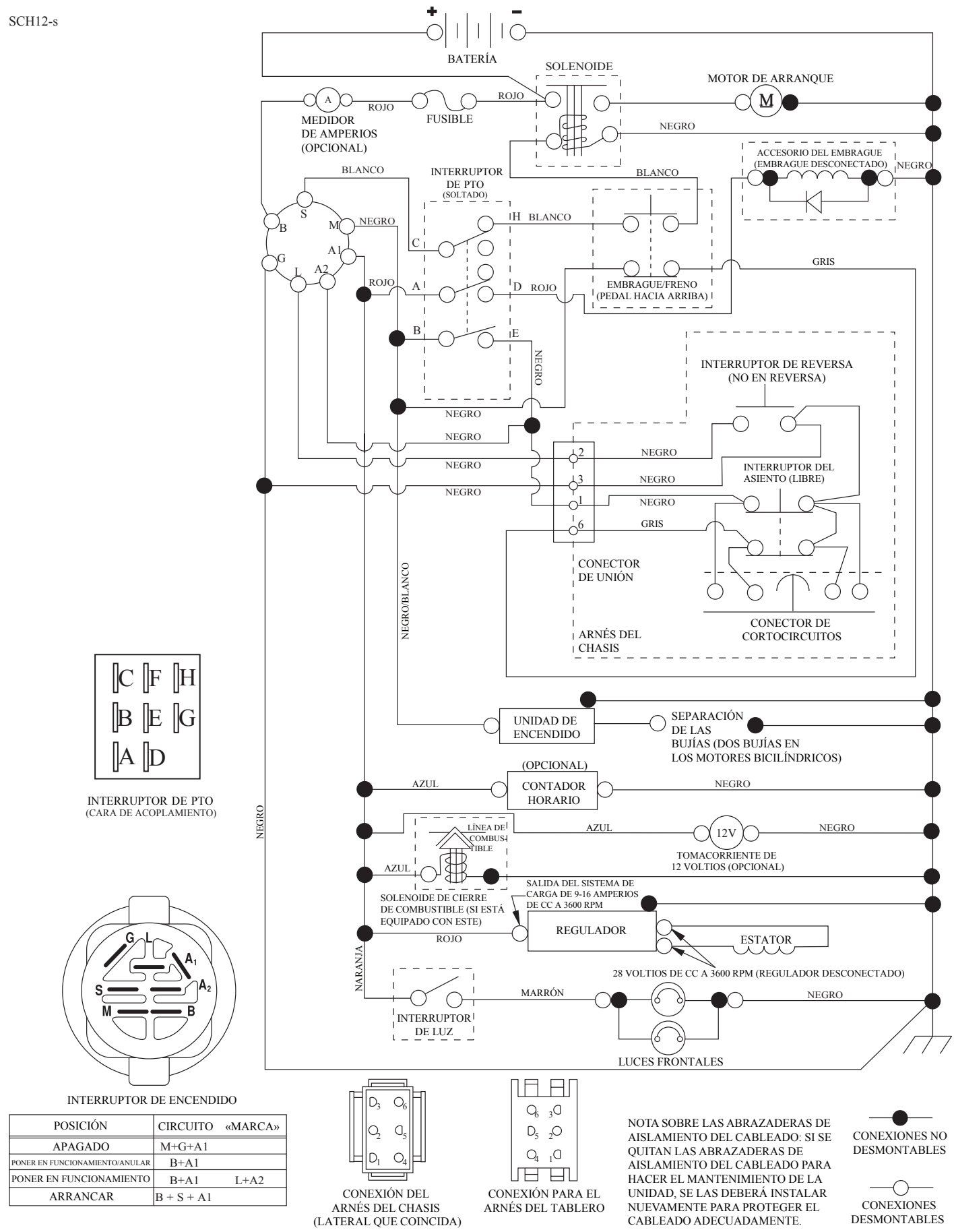


| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 05 91-92 | Cap, Valve, Tire                   |
| 2       | 532 06 51-39 | Stem, Valve                        |
| 3       | 532 18 18-39 | Rim Assembly, Front                |
| 4       | 532 00 81-34 | Tube, Front (Service Item Only)    |
| 5       | 532 16 10-24 | Tire, Front                        |
| 6       | 532 00 02-78 | Fitting, Grease (Front Wheel Only) |
| 7       | 532 00 90-40 | Bearing, Flange (Front Wheel Only) |
| 8       | 532 17 50-39 | Cap, Axle                          |
| 9       | 591 18 79-01 | Tire, Rear                         |
| 10      | 532 00 71-54 | Tube, Rear (Service Item Only)     |
| 11      | 532 40 17-82 | Rim Assembly, Rear                 |
| 12      | 501 50 31-01 | Cap, Hub                           |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. Tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

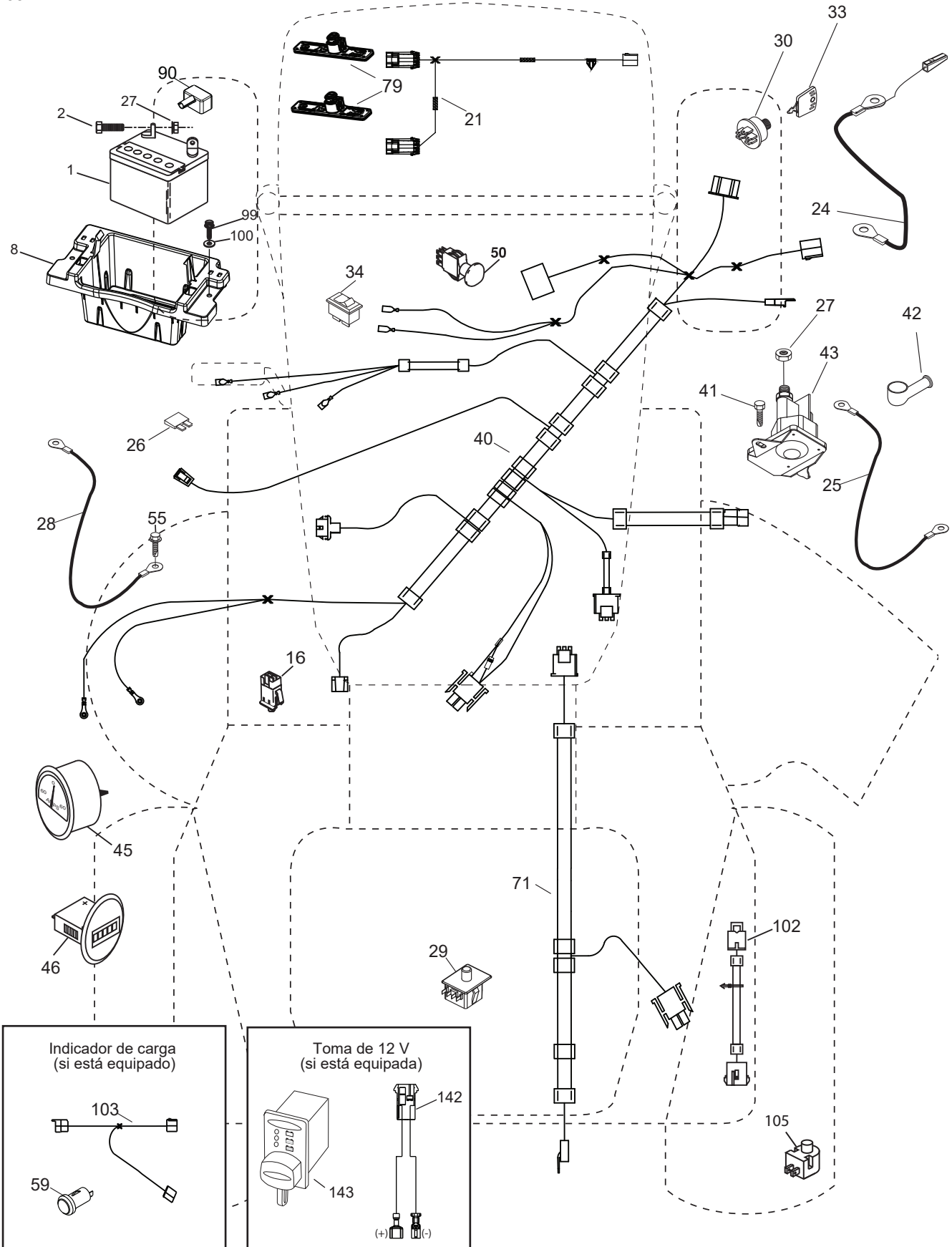
TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11  
DIAGRAMA

SCH12-s



**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**DIAGRAMA ELÉCTRICO**

T38KLED-s

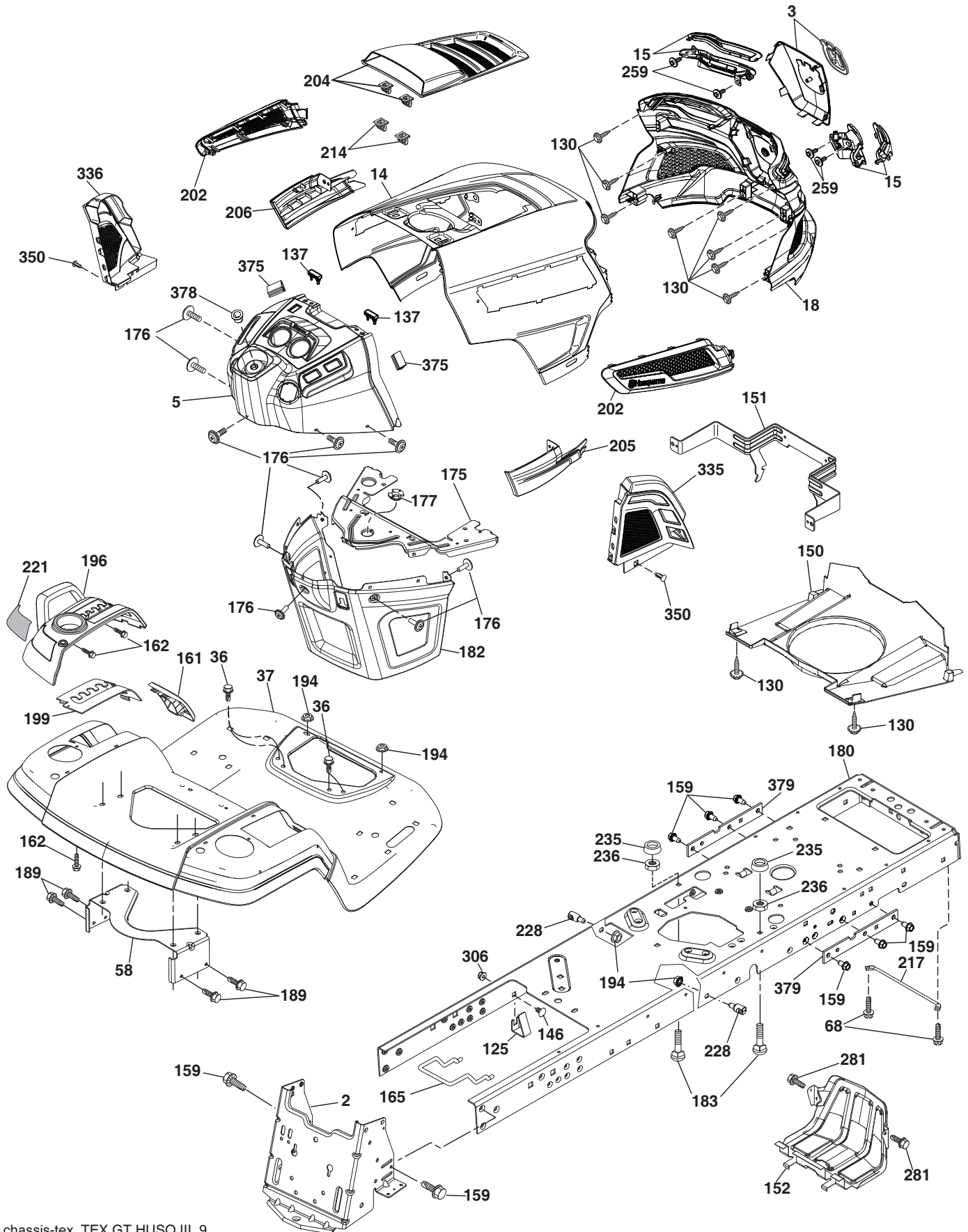


**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**DIAGRAMA ELÉCTRICO**

| <b>CÓDIGO<br/>NO.</b> | <b>PIEZA<br/>NO.</b> | <b>DESCRIPCIÓN</b>                        |
|-----------------------|----------------------|-------------------------------------------|
| 1                     | 532 16 34-65         | Batería                                   |
| 2                     | 874 76 04-12         | Perno de cabeza hexagonal de 1/4-20 x 3/4 |
| 8                     | 587 20 51-01         | Caja de la batería                        |
| 16                    | 532 17 61-38         | Interruptor corta corriente a presión     |
| 21                    | 585 43 64-02         | Arnés, Luces LED                          |
| 24                    | 585 55 56-01         | Cable                                     |
| 25                    | 585 55 55-01         | Cable                                     |
| 26                    | 532 17 51-58         | Fusible                                   |
| 27                    | 596 13 36-01         | Tuerca de presión de 1/4-20               |
| 28                    | 532 41 65-88         | Cable a tierra                            |
| 29                    | 532 19 27-49         | Interruptor del asiento                   |
| 30                    | 532 19 33-50         | Interruptor de encendido                  |
| 33                    | 532 41 19-35         | Llave/cadena                              |
| 34                    | 532 11 07-12         | Interruptor de luz/de restauración        |
| 40                    | 501 13 31-01         | Cableado del tablero de encendido         |
| 41                    | 817 72 04-08         | Tornillo                                  |
| 42                    | 532 13 15-63         | Cubierta de la terminal                   |
| 43                    | 582 04 28-02         | Solenoide                                 |
| 45                    | 587 55 39-06         | Ammeter Gauge Round                       |
| 46                    | 587 55 40-06         | Indicador SRVCMNDR HRMTR                  |
| 50                    | 582 10 76-02         | Interruptor                               |
| 55                    | 817 06 05-12         | Tornillo de 5/16-18 x 3/4                 |
| 59                    | 596 94 10-01         | Toma de 12V                               |
| 71                    | 532 19 42-76         | Cableado de encendido                     |
| 79                    | 597 52 30-01         | Barra de luz LED                          |
| 90                    | 532 43 53-95         | Tapa de los bornes de la batería          |
| 99                    | 817 67 04-12         | Tornillo 1/4-20 x 3/4                     |
| 100                   | 596 13 53-01         | Arandela de 9/32 x 7/8                    |
| 102                   | 532 40 44-54         | Arnés                                     |
| 103                   | 532 42 17-47         | Cable 12V                                 |
| 105                   | 532 40 75-68         | Interrupto                                |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm

**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**CHASIS**



chassis-tex\_TEX GT HUSQ III\_9



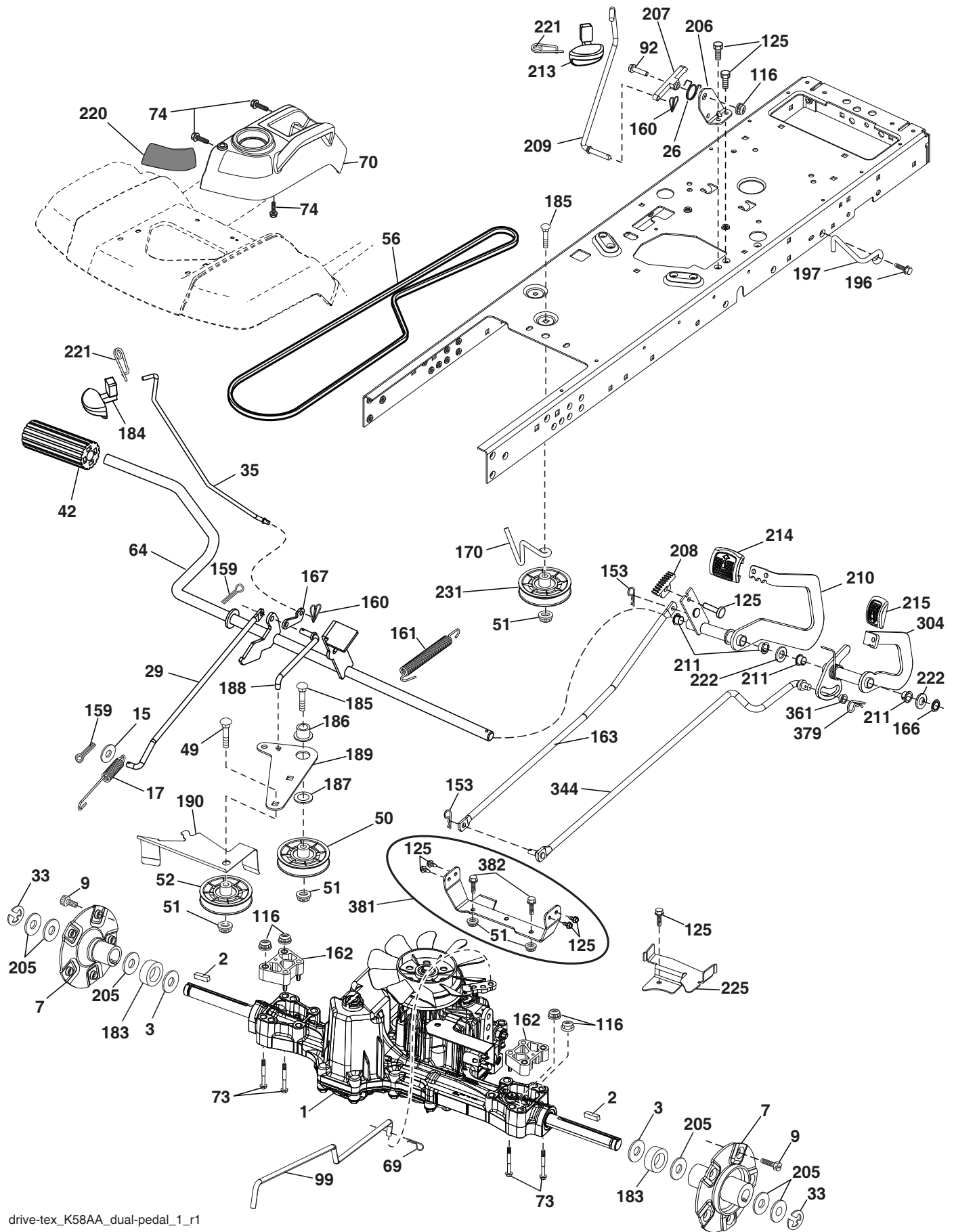
# TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11 CHASIS

| CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                                      | CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                                                        |
|------------|--------------|------------------------------------------------------------------|------------|--------------|------------------------------------------------------------------------------------|
| 2          | 580 43 44-01 | Barra de tracción                                                | 196        | 532 43 97-16 | Elevación del equipo de la consola                                                 |
| 3          | 597 68 82-01 | Kit, Grille Applique, (includes applique cover and emblem badge) | 199        | 532 19 82-59 | Chapa cubierta                                                                     |
| 5          | 590 74 88-17 | Tablero                                                          | 202        | 597 86 77-01 | Kit, ventilación lateral, LI y LD (incluye ventilaciones laterales LH / LD)        |
| 14         | 532 44 11-77 | Capota                                                           | 204        | 597 40 80-01 | Kit, ventilación parte superior, LI y LD (incluye ventilaciones laterales LH / LD) |
| 15         | 597 86 79-01 | Kit HUS GT3 faro LED (incluye lente LI/LD y carcasa LI/LD)       | 205        | 532 43 97-30 | Camisa de Capota (LD)                                                              |
| 18         | 597 40 71-02 | Parrilla ensacamiento                                            | 206        | 532 43 97-29 | Camisa de Capota (LI)                                                              |
| 36         | 817 06 05-12 | Tornillo de 5/16-18 x 3/4                                        | 214        | 532 19 91-45 | Clip de retención                                                                  |
| 37         | 532 44 12-08 | Guardabarros                                                     | 217        | 532 40 91-67 | Varilla giratoria de Capota                                                        |
| 58         | 532 19 43-14 | Tuerca de presión 5/16                                           | 221        | 532 19 89-09 | Reflectante izquierdo                                                              |
| 68         | 596 03 07-01 | Tornillo de 5/16-18 x 1/2                                        | 228        | 532 19 51-61 | Perno de sujetador                                                                 |
| 125        | 581 68 48-01 | Cierre                                                           | 235        | 596 56 42-01 | Separador del guardabarros                                                         |
| 130        | 596 32 17-01 | Tornillo #10 x 0.750                                             | 236        | 873 93 05-00 | Tuerca de presión 5/16-18 unc                                                      |
| 137        | 532 40 75-90 | Cubierta Tablero                                                 | 259        | 596 43 40-01 | Tornillo n.º 10 x 0,750 rosca BOS                                                  |
| 146        | 581 85 79-01 | Perno                                                            | 281        | 817 00 06-16 | Tornillo 3/8-16 x 1 Smgml. Top                                                     |
| 150        | 532 43 97-74 | Cubierta térmica del conducto                                    | 306        | 873 90 06-00 | Tuerca                                                                             |
| 151        | 532 43 66-70 | Soporte                                                          | 335        | 532 44 82-04 | Cubierta del tablero inferior (LD)                                                 |
| 152        | 532 43 98-70 | Protector contra oscurecimiento                                  | 336        | 532 44 53-09 | Cubierta del tablero inferior (LI)                                                 |
| 159        | 817 00 06-12 | Tornillo 3/8-16 x 3/4                                            | 350        | 532 44 51-43 | Cierre del árbol de navidad                                                        |
| 161        | 532 43 99-29 | Combustible de ventana                                           | 375        | 586 90 82-01 | Cubierta Capota                                                                    |
| 162        | 596 13 41-01 | Tornillo de 1/4-15 x 1/2                                         | 378        | 590 84 98-01 | Buje de con brida                                                                  |
| 165        | 532 19 43-30 | Soporte trasero                                                  | 379        | 593 20 69-02 | Chassis Plate Reinforcement                                                        |
| 175        | 590 60 77-02 | Travesaño                                                        | --         | 532 43 18-82 | Parachoque                                                                         |
| 176        | 532 40 07-76 | Tornillo 10-24 x 5/8                                             |            |              |                                                                                    |
| 177        | 532 19 52-28 | Buje de dirección                                                |            |              |                                                                                    |
| 180        | 593 34 63-01 | Chasis                                                           |            |              |                                                                                    |
| 182        | 532 40 68-59 | Tablero inferior                                                 |            |              |                                                                                    |
| 183        | 595 30 57-01 | Tornillo de 5/16-18 x 1-1/4                                      |            |              |                                                                                    |
| 189        | 817 00 05-12 | Tornillo 5/16-18 X 3/4                                           |            |              |                                                                                    |
| 194        | 596 13 57-01 | Tuerca de presión de 5/16-18 x .68                               |            |              |                                                                                    |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm



**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**TRANSMISIÓN**



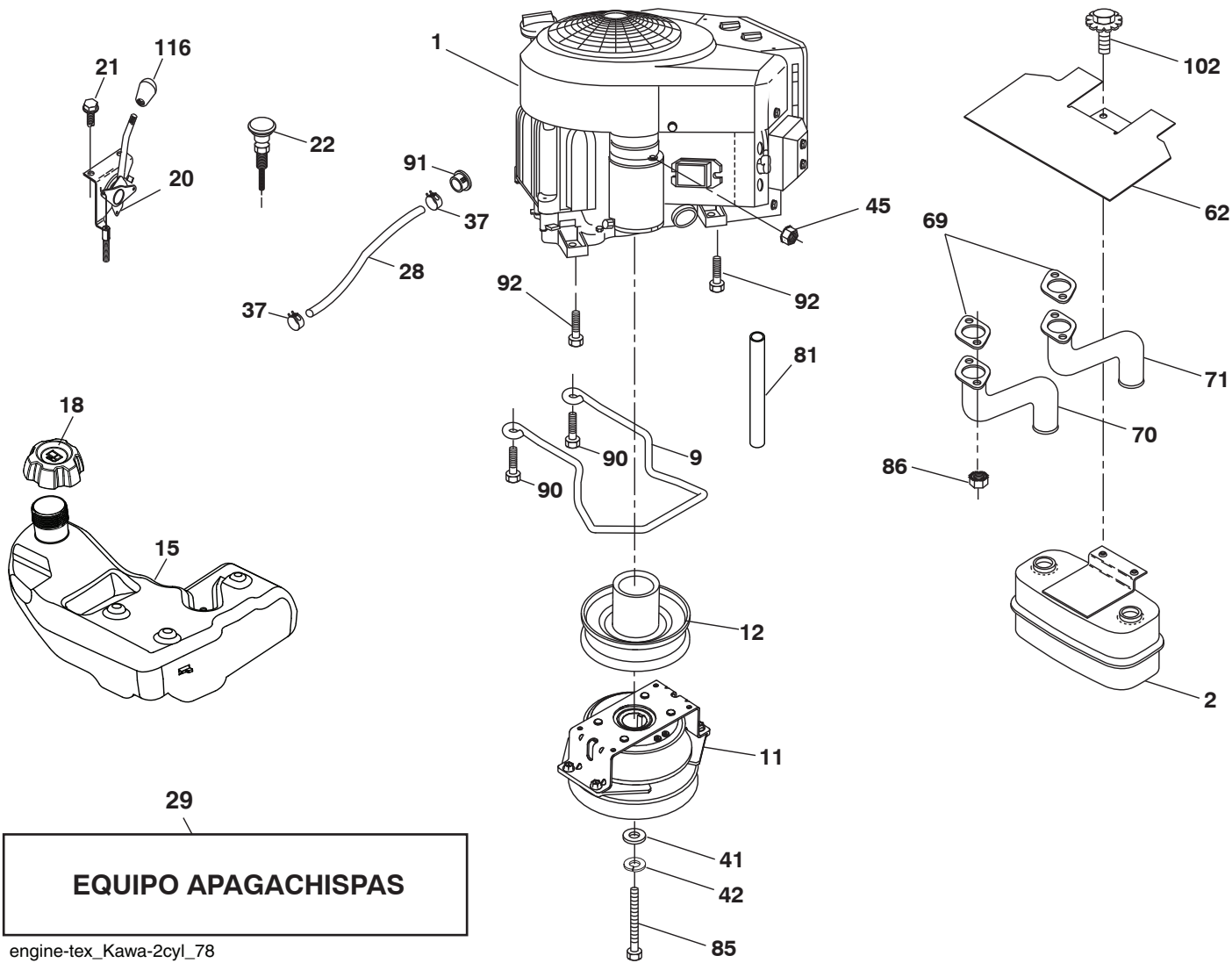
drive-tex\_K58AA\_dual-pedal\_1\_r1

# TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11

## TRANSMISIÓN

| CÓDIGO NO. | PIEZA NO.    | DESCRIPCIÓN                                                                                     | CÓDIGO NO. | PIEZA NO.    | DESCRIPCIÓN                                                            |
|------------|--------------|-------------------------------------------------------------------------------------------------|------------|--------------|------------------------------------------------------------------------|
| 1          | ---          | Transeje, TUFFTORQ K58AA (596038601) (Haga el pedido de las piezas al fabricante del transeje.) | 185        | 872 11 06-22 | Perno 3/8-16 x 2-3/4 Gr. 5                                             |
|            |              |                                                                                                 | 186        | 532 19 43-21 | Espaciador de retención                                                |
| 2          | 539 91 27-57 | Cuña, 1/4 X 1-1/4                                                                               | 187        | 596 13 55-01 | Arandela de 13/32 x 2                                                  |
| 3          | 532 00 75-63 | Arandela                                                                                        | 188        | 582 21 70-01 | Mecanismo de desplazamiento de la articulación del embrague, largo     |
| 7          | 586 93 54-02 | Hub, Pnt. GT, Pm. 1" Axle, E-Dip                                                                | 189        | 532 19 43-17 | Mecanismo de desplazamiento de la palanca acodada                      |
| 9          | 596 21 87-01 | Perno de 7/16-14 x 1-3/8                                                                        | 190        | 532 19 43-18 | Fijador del mecanismo de desplazamiento de la palanca acodada          |
| 15         | 819 13 13-16 | Arandela de 13/32 x 13/16 x calibre 16                                                          | 196        | 817 00 06-16 | Tornillo 3/8-16 x 1                                                    |
| 17         | 532 41 36-78 | Resorte de freno                                                                                | 197        | 585 65 86-02 | Embrague                                                               |
| 26         | 532 19 96-79 | Resorte de freno                                                                                | 205        | 532 12 38-00 | Arandela 11/32 x 1 5/8 x 16 Ga                                         |
| 29         | 532 40 38-06 | Resorte de freno                                                                                | 206        | 532 44 85-96 | Bracket, Mount, Cruise, Latch                                          |
| 33         | 812 00 00-53 | Aro E                                                                                           | 207        | 587 03 14-02 | Control de crucero latch                                               |
| 35         | 590 60 59-02 | Varilla del freno de mano                                                                       | 208        | 596 56 41-01 | Engranaje                                                              |
| 42         | 532 00 88-83 | Cubierta del pedal                                                                              | 209        | 590 52 78-02 | Varilla de control de crucero Gt, Hus/ Prd, Plt                        |
| 49         | 596 13 62-01 | Perno de 3/8-16 x 3/4                                                                           | 210        | 588 98 72-02 | Pedal doble delantero                                                  |
| 50         | 532 19 43-27 | Polea loca plana                                                                                | 211        | 532 12 01-83 | Buje del eje                                                           |
| 51         | 873 90 06-00 | Tuerca de presión de 3/8-16                                                                     | 213        | 532 40 31-19 | Perilla de control del crucero                                         |
| 52         | 532 19 43-26 | Polea loca con ranura en V con un desplazamiento                                                | 214        | 532 42 12-63 | Cubierta del pedal delantero                                           |
| 56         | 592 85 52-01 | Correa trapezoidal de la transmisión                                                            | 215        | 596 90 83-01 | Cubierta del pedal trasero                                             |
| 64         | 532 19 78-65 | Ensamble del eje Control del pedal de freno                                                     | 220        | 532 19 89-08 | Reflector derecho                                                      |
| 69         | 532 42 33-03 | Zinc suave horquilla                                                                            | 221        | 532 40 31-87 | Manija del sujetador del muelle retenedor                              |
| 70         | 532 43 96-61 | Console Asm.                                                                                    | 222        | 879 21 20-10 | Arandela 21/32 x 1-1/4 10 Ga. N/Pltd                                   |
| 73         | 874 49 05-60 | Perno de 5/16-18 x 2 1/2 G.5                                                                    | 225        | 532 40 33-19 | Fijador de la correa                                                   |
| 74         | 596 13 41-01 | Tornillo de 1/4-15 x 1/2                                                                        | 231        | 532 40 72-87 | Ranura en V de la guía                                                 |
| 92         | 595 30 57-01 | Tornillo de 5/16-18 x 1-1/4                                                                     | 304        | 588 98 73-02 | Pedal doble trasero                                                    |
| 99         | 593 98 25-01 | Varilla de Derivación                                                                           | 344        | 597 64 72-01 | Varilla 48 F/54F/K46/K58                                               |
| 116        | 596 13 57-01 | Tuerca de 5/16-18 x .68                                                                         | 361        | 597 13 67-01 | Buje                                                                   |
| 125        | 817 00 05-12 | Tornillo de 5/16-18 x 3/4                                                                       | 379        | 596 58 06-01 | Pasador de retención 1-7/16 x 0.073                                    |
| 153        | 532 00 44-97 | Retén del resorte                                                                               | 381        | 597 91 13-01 | Kit de servicio soporte (Incluye soporte, tuercas, pernos y tornillos) |
| 159        | 596 02 95-01 | Pasador de chaveta de 1/8 x 3/4                                                                 | 382        | 596 43 83-01 | Perno 3/8-16 x 2-1/4                                                   |
| 160        | 596 02 94-01 | Abrazadera de retención                                                                         |            |              |                                                                        |
| 161        | 532 10 57-09 | Resorte de retorno del embrague                                                                 |            |              |                                                                        |
| 162        | 580 45 74-02 | Espaciador de Transeje                                                                          |            |              |                                                                        |
| 163        | 588 56 63-01 | Varilla                                                                                         |            |              |                                                                        |
| 167        | 532 40 52-57 | Seguro del freno de estacionamiento                                                             |            |              |                                                                        |
| 166        | 532 42 91-64 | Tuerca de empuje 625                                                                            |            |              |                                                                        |
| 170        | 532 41 34-30 | Fijador del tramo central de la correa                                                          |            |              |                                                                        |
| 183        | 587 58 74-01 | Espaciador                                                                                      |            |              |                                                                        |
| 184        | 587 65 37-01 | Manija del freno de estacionamiento                                                             |            |              |                                                                        |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm



# TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11 MOTOR

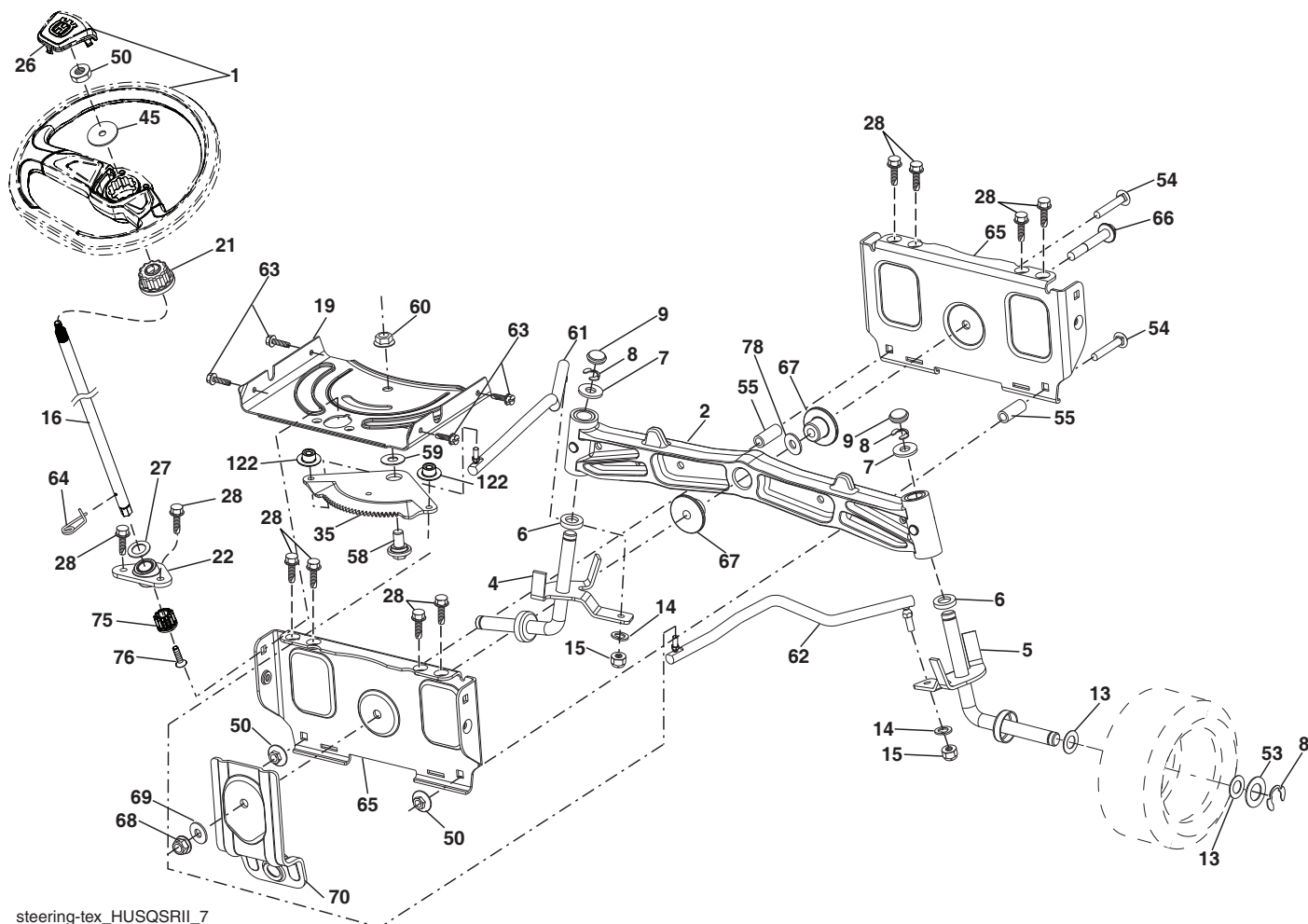
| CÓDIGO<br>NO. | PIEZA<br>NO. | DESCRIPCIÓN                                                                                           |
|---------------|--------------|-------------------------------------------------------------------------------------------------------|
| 1             | — — — — —    | Motor Kawa modelo No. FR730V-ES04 (445363)<br>(Haga el pedido de las piezas al fabricante del motor.) |
| 2             | 589 81 87-01 | Silenciador                                                                                           |
| 9             | 501 83 26-02 | Ensamble del sujetador de la correa del motor                                                         |
| 11            | 587 24 14-01 | Embrague de eléctrico                                                                                 |
| 12            | 532 19 43-43 | Polea del motor                                                                                       |
| 15            | 532 43 80-29 | Tanque de Gasolina de 4,0                                                                             |
| 18            | 585 12 48-01 | Ensamble de la tapa                                                                                   |
| 20            | 532 42 43-41 | Control del regulador                                                                                 |
| 21            | 596 32 17-01 | Tornillo de #10 x 0.750                                                                               |
| 22            | 532 18 95-41 | Control del obturador                                                                                 |
| 28            | 532 40 11-35 | Línea de combustible                                                                                  |
| 29            | 532 13 71-80 | Equipo apagachispas                                                                                   |
| 37            | 532 12 34-87 | Abrazadera de la manguera                                                                             |
| 41            | 532 12 61-97 | Arandela 1-1/2 x 15/32 x .250                                                                         |
| 42            | 596 23 89-01 | Arandela de 7/16"                                                                                     |
| 45            | 596 13 36-01 | Tuerca de presión de 1/4-20                                                                           |
| 62            | 532 43 40-17 | Silenciador con pantalla térmica                                                                      |
| 69            | 532 17 81-51 | Junta                                                                                                 |
| 70            | 583 95 56-01 | Tubo de escape derecho (L.I.)                                                                         |
| 71            | 583 95 57-01 | Tubo de escape derecho (L.D.)                                                                         |
| 81            | 532 14 84-56 | Tubo de fácil drenaje de aceite                                                                       |
| 85            | 501 60 69-01 | Perno de 7/16-20 x 3.0 Gr. 5                                                                          |
| 86            | 532 18 43-62 | Tuerca brida hexagonal                                                                                |
| 90            | 817 00 06-16 | Tornillo de 3/8-16 x 1                                                                                |
| 91            | 532 18 74-95 | Buje                                                                                                  |
| 92            | 817 12 06-16 | Tornillo de 3/8-16 x 1                                                                                |
| 102           | 817 00 05-12 | Tornillo 5/16-18 x 3/4                                                                                |
| 116           | 539 13 26-24 | Botón                                                                                                 |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm

Para las piezas del servicio y de recambio del motor, llame el número gratis para su fabricante del motor enumerado abajo:

Kawasaki 1-949-460-5688

**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**ENSAMBLE DE LA DIRECCIÓN**



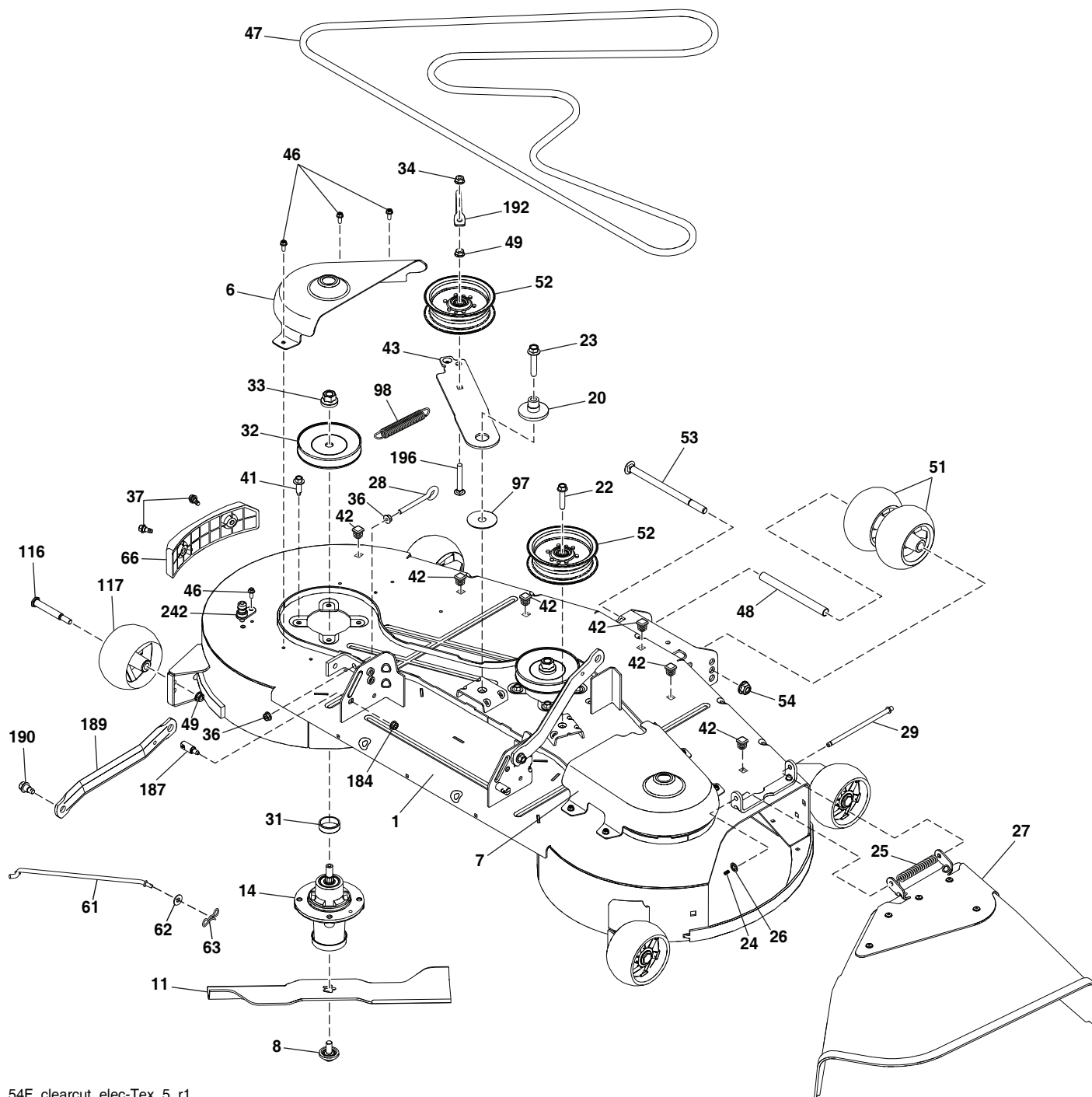
steering-tex\_HUSQSR11\_7

**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11  
ENSAMBLE DE LA DIRECCIÓN**

| <b>CÓDIGO<br/>NO.</b> | <b>PIEZA<br/>NO.</b> | <b>DESCRIPCIÓN</b>                                           |
|-----------------------|----------------------|--------------------------------------------------------------|
| 1                     | 597 86 61-01         | Kit, rueda, dirección (Incluye volante y tapa del volante)   |
| 2                     | 532 19 59-68         | Ensamble del eje delantero                                   |
| 4                     | 532 40 30-89         | Ensamble del husillo izquierdo                               |
| 5                     | 532 40 30-90         | Ensamble del husillo derecho                                 |
| 6                     | 532 00 62-66         | Arandela .75 x 1.230                                         |
| 7                     | 532 12 17-48         | Arandela de 25/32 x 1-5/8 calibre 16                         |
| 8                     | 812 00 00-29         | Abrazadera del aro No. T5304-75                              |
| 9                     | 532 12 12-32         | Tapa del husillo                                             |
| 13                    | 532 12 17-49         | Arandela de 25/32 x 1-1/4 calibre 16                         |
| 14                    | 596 23 87-01         | Arandela de .381 x .680                                      |
| 15                    | 873 54 06-00         | Tuerca de 3/8-24 uní                                         |
| 16                    | 587 01 60-02         | Eje de dirección                                             |
| 19                    | 532 19 47-29         | Placa de dirección                                           |
| 21                    | 586 84 02-01         | Adaptador del volante de dirección                           |
| 22                    | 585 02 99-01         | Rodamiento                                                   |
| 26                    | 594 49 41-01         | Rueda, dirección, tapa                                       |
| 27                    | 596 93 34-01         | Arandela                                                     |
| 28                    | 817 00 06-12         | Tornillo de 3/8-16 x 3/4                                     |
| 35                    | 532 19 47-32         | Engranaje del sector de la placa                             |
| 45                    | 587 01 64-01         | Arandela 3/8 ID 2-3/8 OD calibre 12 PLTD                     |
| 50                    | 873 90 06-00         | Tuerca 3/8-16 unc                                            |
| 53                    | 532 18 89-67         | Arandela reforzada de 793 x 1637 x 0,060                     |
| 54                    | 874 76 06-36         | Perno de cabeza hexagonal de 3/8-16 x 2-1/4                  |
| 55                    | 532 41 47-36         | Separador del soporte del eje                                |
| 58                    | 532 19 47-47         | Perno de tope del sector del pivote CFM                      |
| 59                    | 532 19 47-48         | Arandela de empuje del sector de dirección                   |
| 60                    | 873 97 10-00         | Tuerca de 5/8-11                                             |
| 61                    | 597 07 02-02         | Barra de acoplamiento izquierda                              |
| 62                    | 597 07 03-02         | Barra de acoplamiento derecha                                |
| 63                    | 817 00 05-12         | Tornillo de 5/16-18 x 3/4                                    |
| 64                    | 532 19 98-49         | Abrazadera de retención del resorte de la dirección          |
| 65                    | 532 19 47-34         | Soporte delantero del eje                                    |
| 66                    | 871 02 07-48         | Perno de cabeza hexagonal con brida acanalada de 7/16-14 x 3 |
| 67                    | 532 19 47-37         | Buje PM del eje delantero                                    |
| 68                    | 873 90 07-00         | Tuerca de 7/16-14 grado 5                                    |
| 69                    | 532 19 91-62         | Arandela de 1,5 x 0,505 x 0,118                              |
| 70                    | 585 33 88-01         | Soporte de la plataforma delantera                           |
| 75                    | 580 68 37-01         | Piñón                                                        |
| 76                    | 580 68 36-01         | Tornillo                                                     |
| 78                    | 532 05 70-79         | Arandela                                                     |
| 122                   | 532 44 49-62         | Tapas                                                        |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm

**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**PLATAFORMA DE LA CORTADORA DE CÉSPED**



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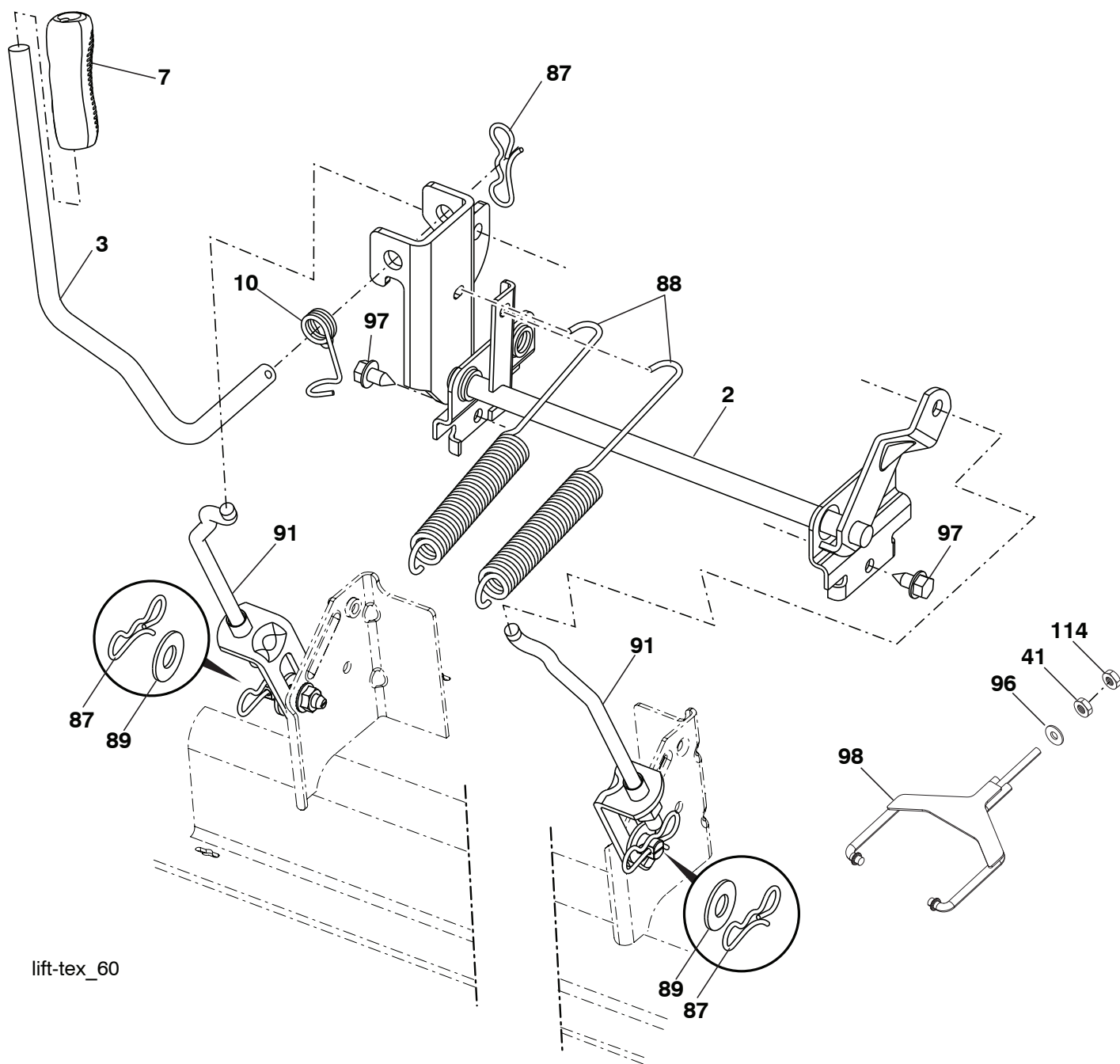


**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11  
PLATAFORMA DE LA CORTADORA DE CÉSPED**

| <b>CÓDIGO<br/>NO.</b> | <b>PIEZA<br/>NO.</b> | <b>DESCRIPCIÓN</b>                     | <b>CÓDIGO<br/>NO.</b> | <b>PIEZA<br/>NO.</b> | <b>DESCRIPCIÓN</b>                     |
|-----------------------|----------------------|----------------------------------------|-----------------------|----------------------|----------------------------------------|
| 1                     | 592 61 88-01         | Kit, SVC, soldadura                    | 53                    | 594 94 45-01         | Perno de 1/2-13 x 8.0 Calibre 5        |
| 6                     | 590 03 43-03         | Brazo de la suspensión                 | 54                    | 521 99 11-02         | Tuerca 1/2-13 Hex Flg                  |
| 7                     | 590 30 42-03         | Tornillo #10 x 0.750 BOS               | 61                    | 596 27 44-01         | Barra Antibalanceo                     |
| 8                     | 532 19 30-03         | Perno/arandela del ensamble de 7/16-20 | 62                    | 596 13 32-01         | Arandela de 13/32 x 13/16 x 12 Calibre |
| 11                    | 582 76 05-01         | Cuchilla de la cortadora               |                       |                      |                                        |
| 14                    | 539 13 18-98         | Carcasa del mandril                    | 63                    | 532 19 42-08         | Perno de tope                          |
| 20                    | 532 19 72-36         | Polea loca                             | 66                    | 590 73 25-01         | Parachoques 54cc                       |
| 22                    | 596 56 40-03         | Perno de 3/8-16 x 1.78                 | 97                    | 532 17 85-15         | Arandela                               |
| 23                    | 588 43 83-01         | Tornillo 3/8-16 x 1-3/4 arandela       | 98                    | 587 35 84-01         | Resorte                                |
| 24                    | 532 10 53-04         | Tapa de la manga                       | 116                   | 596 43 44-04         | Perno de 3/8-16 x 3-5/8                |
| 25                    | 587 35 47-01         | Resorte de torsión del deflector       | 117                   | 589 52 73-01         | Calibrador de la rueda                 |
| 26                    | 532 11 04-52         | Tuerca de presión                      | 184                   | 596 13 57-01         | Arandela de 13/32 x 13/16 x 12 Calibre |
| 27                    | 590 63 22-01         | Protector del deflector                |                       |                      |                                        |
| 28                    | 596 24 08-01         | Perno de argolla 5/16 x 3-1/2          | 187                   | 532 19 51-61         | Perno del perno prisionero             |
| 29                    | 595 29 70-01         | Varilla de la bisagra                  | 189                   | 587 14 05-02         | Tuerca de presión hexagonal con brida  |
| 31                    | 532 18 76-90         | Arandela del separador                 |                       |                      |                                        |
| 32                    | 532 15 35-35         | Polea del mandril                      | 190                   | 532 19 65-39         | Perno                                  |
| 33                    | 596 13 48-01         | Tuerca de 9/16-18 x 1.010              | 192                   | 532 19 84-68         | Sujetador                              |
| 34                    | 596 32 26-01         | Tuerca de presión de 3/8-16            | 196                   | 596 33 78-01         | Perno de 3/8 x 16 x 2-1/2              |
| 36                    | 596 03 92-01         | Tuerca de presión de 5/16-18           | 242                   | 532 41 55-98         | Puerto de lavado de la cubierta        |
| 37                    | 532 17 01-65         | Perno 5/16-18                          | - -                   | 532 41 64-05         | Acoplador                              |
| 41                    | 584 95 39-01         | Perno .313 - 18 x 1.19                 | --                    | 598 57 95-01         | Plataforma de la cortadora de césped   |
| 42                    | 596 95 22-01         | Enchufe cuadrado                       |                       |                      | 54cc                                   |
| 43                    | 582 21 96-02         | Resorte de torsión de retención        |                       |                      |                                        |
| 46                    | 532 13 77-29         | Tornillo                               |                       |                      |                                        |
| 47                    | 582 23 63-01         | Soporte del cable de embrague          |                       |                      |                                        |
| 48                    | 574 19 65-02         | Rodillo, m                             |                       |                      |                                        |
| 49                    | 873 90 06-00         | Tuerca Flg. 3/8-16 unc                 |                       |                      |                                        |
| 51                    | 574 16 96-01         | Calibradora,                           |                       |                      |                                        |
| 52                    | 532 19 73-79         | Polea                                  |                       |                      |                                        |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm

**TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11**  
**ELEVACIÓN DE LA CORTADORA DE CÉSPED**



lift-tex\_60

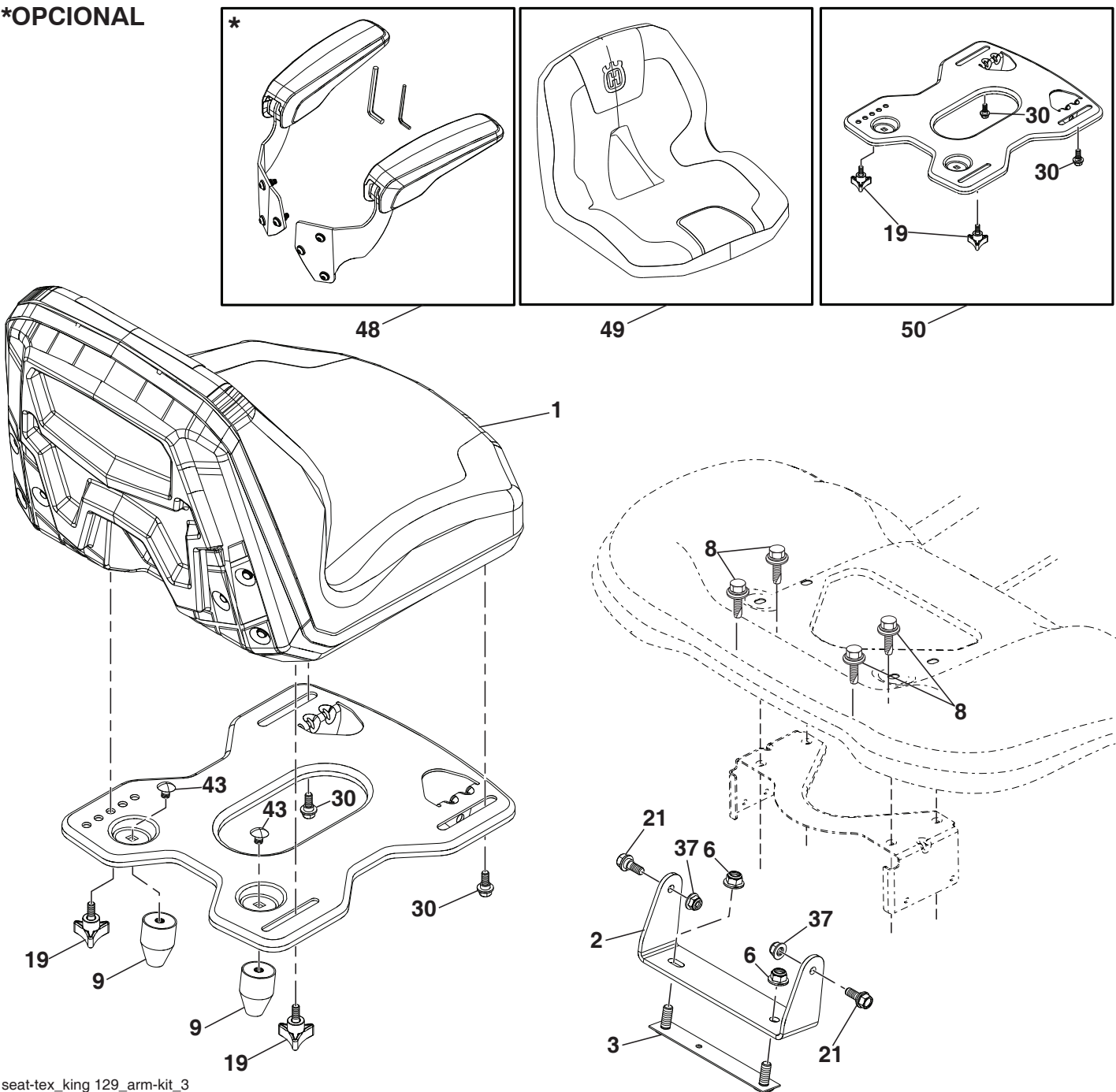
| CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                                 |
|------------|--------------|-------------------------------------------------------------|
| 2          | 532 42 20-27 | Ensamble del eje de la elevación                            |
| 3          | 596 27 06-01 | Ensamble de la palanca de elevación                         |
| 7          | 580 96 23-01 | Mango de la palanca                                         |
| 10         | 532 19 63-14 | Resorte de torsión                                          |
| 41         | 589 46 49-02 | Tuerca                                                      |
| 87         | 532 19 42-09 | Pasador de chaveta de 7/16 con bloqueo en forma de mariposa |
| 88         | 532 19 53-04 | Resorte de ayuda de la elevación                            |
| 89         | 819 19 19-12 | Arandela de zinc transparente                               |
| 91         | 589 46 48-05 | Ensamble del acoplamiento Elevación trasera                 |

| CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                                    |
|------------|--------------|----------------------------------------------------------------|
| 96         | 593 84 21-01 | Buje                                                           |
| 97         | 817 00 06-12 | Tornillo 3/8-16 x .75                                          |
| 98         | 589 31 87-03 | Acoplamiento frontal de la elevación de la cortadora de césped |
| 114        | 873 36 07-00 | Tuerca 7/16-20                                                 |

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

TRACTOR MODELO NO. TS 254XG (96043031100), PRODUCTO NO. 960 43 03-11  
ENSAMBLE DEL ASIENTO

\*OPCIONAL

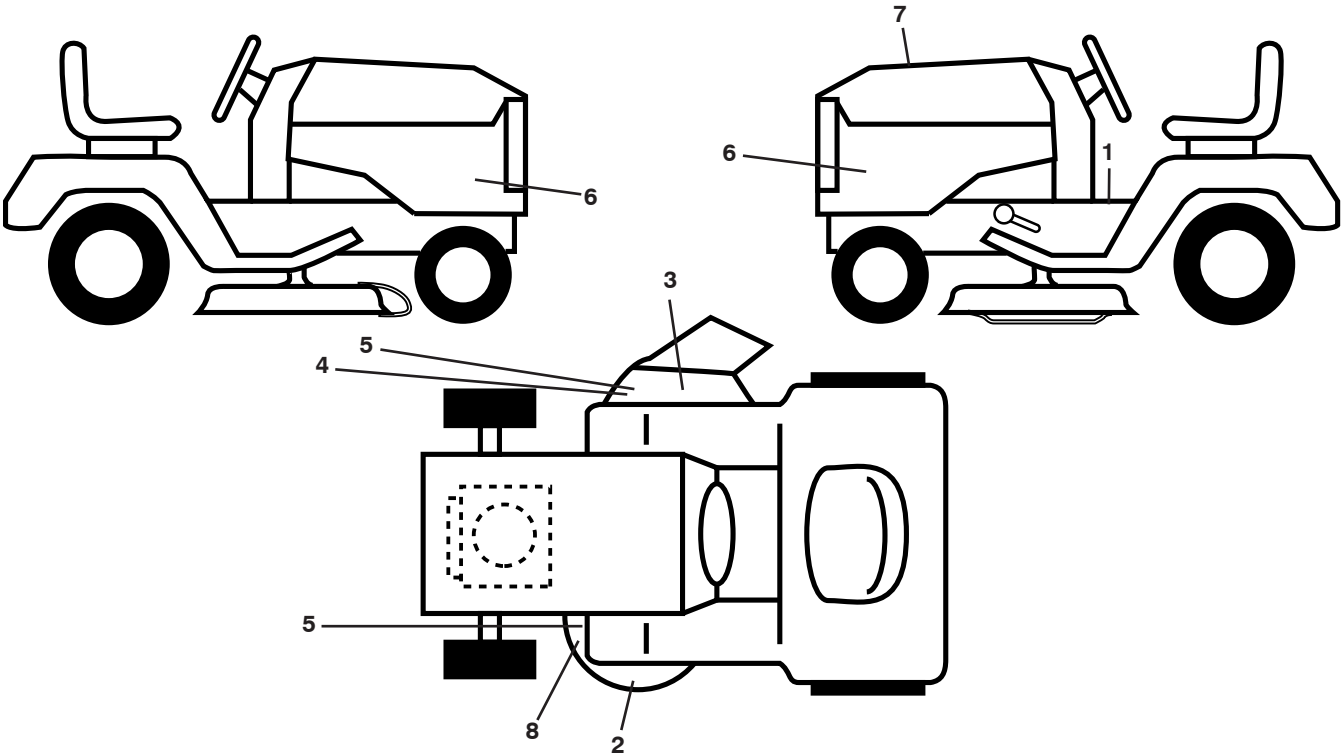


seat-tex\_king 129\_arm-kit\_3

| CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                |
|------------|--------------|--------------------------------------------|
| 1          | 597 65 81-01 | Asiento,SK150/129w/oapoyabrazos            |
| 2          | 597 32 99-02 | Soporte PNT, PVT, FNDR, asiento, EDIP      |
| 3          | 590 77 76-02 | Refuerzo de montaje de soporte, FNDR, EDIP |
| 6          | 521 99 65-02 | Tuerca, hexagonal, bloqueow w/brida        |
| 8          | 532 17 18-77 | Perno 5/16-18 unc x 3/4 w/Sems             |
| 9          | 597 78 51-01 | Parachoques, caucho, aislador              |
| 19         | 597 78 31-01 | Pomo, 3 alas 5/16-18, CLR, ZN              |
| 21         | 596 24 07-01 | Perno hexagonal5/16-18 x 21/32             |
| 30         | 597 78 18-01 | Perno hexagonal hombro 5/16-18 unc ZPB     |
| 37         | 594 94 44-01 | Tuerca hexagonal brida 5/16-18             |

| CÓDIGO No. | PIEZA No.    | DESCRIPCIÓN                                                                                                 |
|------------|--------------|-------------------------------------------------------------------------------------------------------------|
| 43         | 597 86 93-01 | Perno de carro cuadrado 3/8 x .45 CLR, ZN                                                                   |
| 48         | 597 65 82-03 | Kit de servicio brazo de asiento de 15 "                                                                    |
| 49         | 597 95 94-01 | Funda de asiento Husqvarna 5 pulgadas (Sk129)                                                               |
| 50         | 598 00 16-01 | Kit de placa de montaje del asiento (incluye todos los componentes ilustrados en la caja para la Clave# 50) |

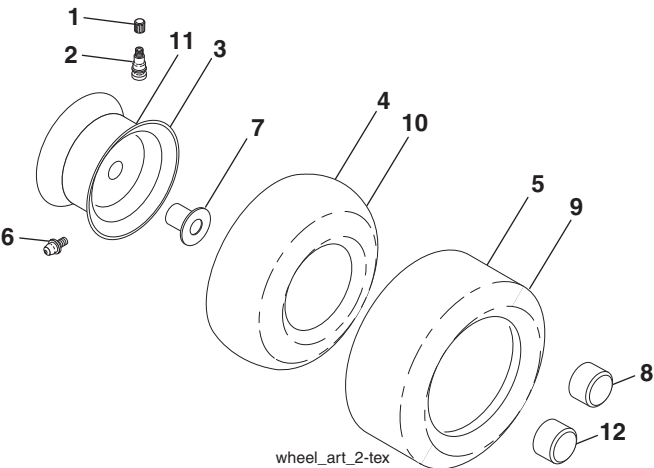
**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm



| CÓDIGO NO. | PIEZA NO.    | DESCRIPCIÓN                        |
|------------|--------------|------------------------------------|
| 1          | 581 57 90-01 | Calcomanía, Cuidado                |
| 2          | 593 80 88-01 | Calcomanía, Sin paso               |
| 3          | 586 97 88-01 | Calcomanía, Advertencia            |
| 4          | 591 16 47-01 | Calcomanía, Cubierta Correa        |
| 5          | 589 35 79-01 | Calcomanía, Sin paso               |
| 6          | 598 46 83-01 | Calcomanía para el panel lateral   |
| 7          | 598 69 61-01 | Calcomanía de reemplazo            |
| 8          | 585 91 01-01 | Calcomanía de garantía de por vida |
| --         | 581 72 48-01 | Calcomanía para la desviación      |

| CÓDIGO NO. | PIEZA NO.    | DESCRIPCIÓN                             |
|------------|--------------|-----------------------------------------|
| --         | 532 43 98-82 | Forro del apoyo para los pies izquierdo |
| --         | 532 44 15-42 | Forro del apoyo para los pies derecho   |
| --         | 114 19 27-49 | Manual del Operario (Inglés/Español)    |
| --         | 114 19 28-32 | Manual del Operario (Français)          |
| --         | 114 19 15-49 | Manual de Repuestos (Inglés/Español)    |
| --         | 587 71 00-26 | Guía rápida (Inglés/Español)            |
| --         | 587 71 01-26 | Guía rápida (Inglés/Français)           |

WHEELS AND TIRES



| CÓDIGO NO. | PIEZA NO.    | DESCRIPCIÓN                                            |
|------------|--------------|--------------------------------------------------------|
| 1          | 532 05 91-92 | Tapa de la válvula del neumático                       |
| 2          | 532 06 51-39 | Vástago de la válvula                                  |
| 3          | 532 18 18-39 | Ensamble de las llantas delanteras                     |
| 4          | 532 00 81-34 | Cámara delantera                                       |
| 5          | 532 16 10-24 | Neumático delantero                                    |
| 6          | 532 00 02-78 | Accesorio para engrasar (solo para la rueda delantera) |
| 7          | 532 00 90-40 | Rodamiento de la brida (solo para la rueda delantera)  |
| 8          | 532 17 50-39 | Tapa del eje (sólo para la rueda delantera)            |
| 9          | 591 18 79-01 | Neumático trasero                                      |
| 10         | 532 00 71-54 | Cámara trasera (sólo servicio)                         |
| 11         | 532 40 17-82 | Ensamble trasero de la llanta                          |
| 12         | 501 50 31-01 | Capuchón                                               |
| --         | 532 14 43-34 | Sellador para neumáticos (tubo de 10 onzas [283 gr])   |

NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas.  
1 pulgada = 25,4 mm

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## **SERVICE NOTES / AVISO**

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[www.husqvarna.com](http://www.husqvarna.com)