



Parts Manual

Mfg. No: 5901807-Z3000
Z3000, Hurricane Series Stand-On Debris



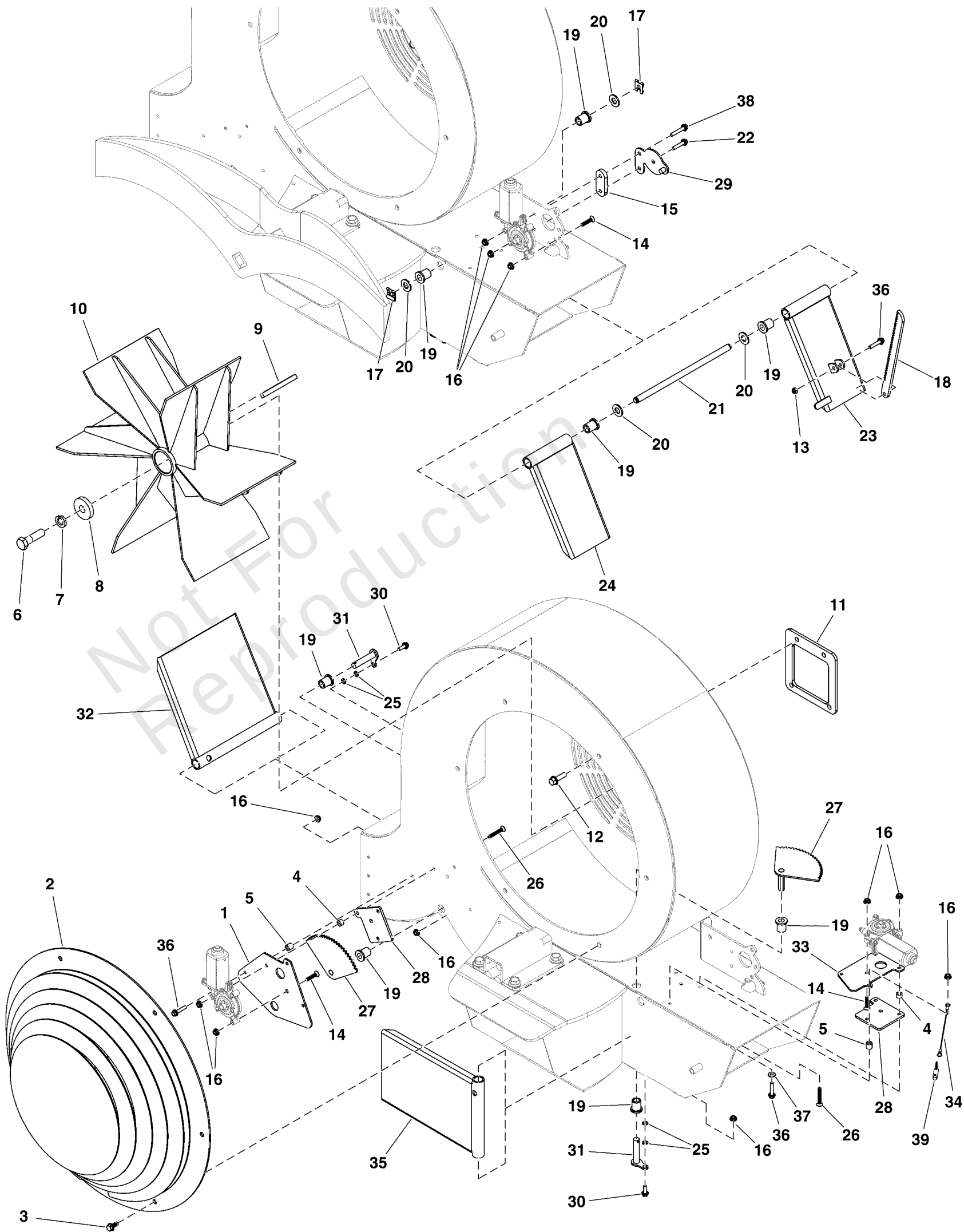
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Not For
Reproduction

Blower Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901807-Z3000



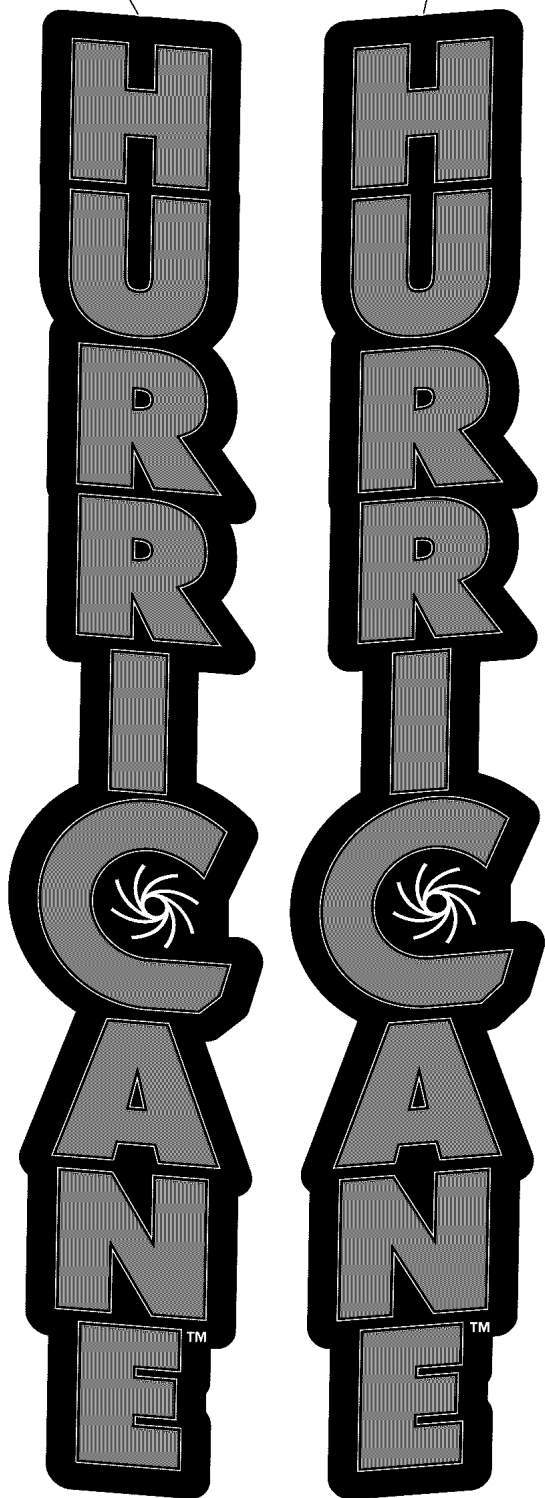
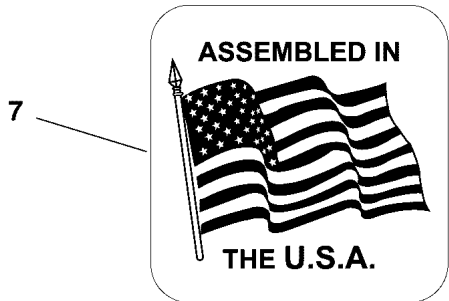
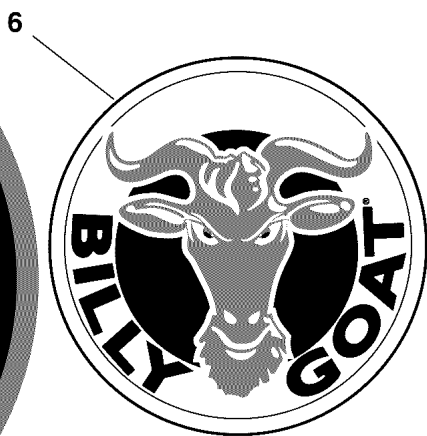
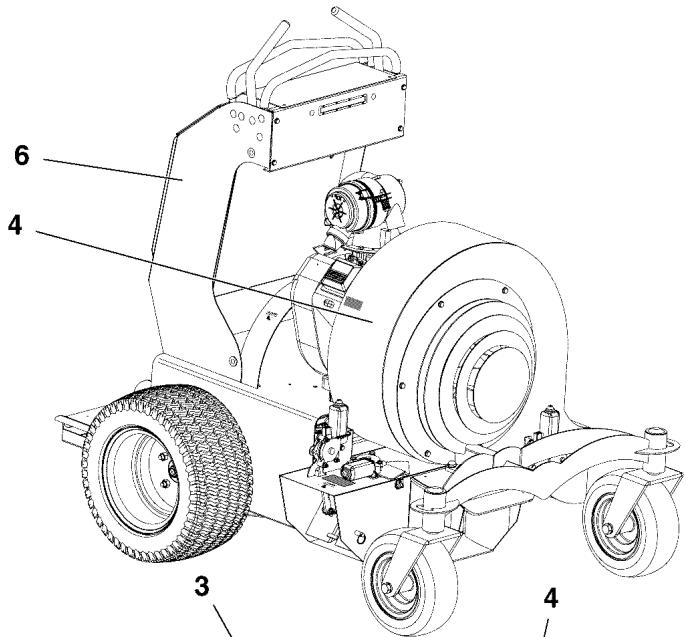
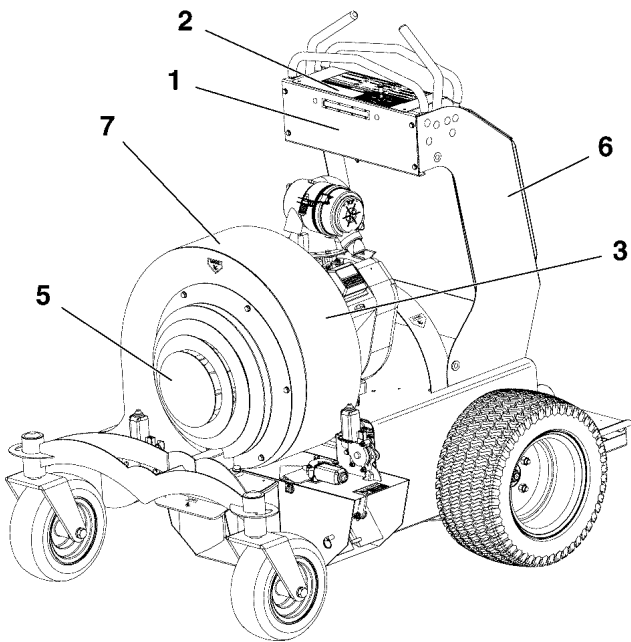
Blower Group

REF NO	PART NO	QTY	DESCRIPTION
1	5107338A	1	PLATE, RIGHT DEFLECTOR COVER - BLK
2	5418554A	1	WELD, SAFETY COVER Z3 - BLK
3	80003531	6	SCREW, 5/16-18X0.750, GR5, WHIZ-LOCK, ZC
4	5107396	4	SPACER, .265 X .50 X .320, CZ
5	5106902	3	SPACER, .265 X .50 X .483, CZ
6	5107308	1	BOLT, 5/8-18 X 2-1/4 GD8, PHOS
7	5106870	1	WASHER, 5/8, SPLIT LOCK, CZ
8	5107199	1	WASHER, 5/8 X 2" OD
9	5106823	1	KEY, 3/8 SQ X 4.00
10	5418597	1	IMPELLER, Z3
11	5107511	1	PLATE, SPACER, Z3, CZ
12	5025390X10	4	BOLT, 3/8-16 X 1-1/4, FLANGE, GD 5, CZ
13	5025095	1	HUT, HEX NYLON LOCK, 1/4x20"
14	5106874	4	SCREW, 1/4-20 X 1-1/4, ALLEN, SS
15	5107334AA	1	PLATE, RACK SPACER - BLK
16	5025126	15	NUT, Hex, Serrated Flange, 1/4-20
17	5106951	2	CLIP, SAFETY
18	5107335	1	PLATE, DEFLECTOR RACK,CZ
19	5106943	8	BUSHING, 1/2 X 3/4 X 1F (0117-081216)
20	5025158	3	WASHER, 1/2 SAE
21	5107281	1	ROD, DEFLECTOR SUPPORT, Z3
22	5106873	1	BOLT, 1/4-20 X 1-1/2, FLANGE, CZ
23	5107483	1	WELD, LEFT POWER DEFLECTOR, Z3, CZ
24	5107772	1	WELD, LEFT SLAVE DEFLECTOR, Z3, CZ
25	5025169	4	WASHER, 1/4" Lock
26	5106903	4	SCREW, 1/4-20 X 1-3/4, ALLEN, SS
27	5107339	2	WELD, UNIVERSAL DEFLECTOR GEAR,CZ
28	5107332AA	2	PLATE, DEFLECTOR SPACER - BLK
29	5107333	1	WELD, RACK KEEPER, CZ
30	5106872	2	BOLT, 1/4-20 X 3/4, SER FLG GD5, CZ (15102)
31	5107337	2	WELD, FORWARD DEFLECTOR PIN, CZ
32	5107496	1	WELD, RIGHT DEFLECTOR, Z3, CZ
33	5107329A	1	PLATE,FW DEFLECTOR MOTOR MNT - BLK -(Plate only, motor shown for reference only.)
34	5107886	1	Z DEFLECTOR PIN RETAINING CABLE
35	5107468	1	WELD, FRONT DEFLECTOR, Z3, CZ
36	5106919	4	BOLT, 1/4-20 X 1-1/4, FLANGE, CZ
37	5025154	1	WASHER, 1/4 SAE
38	5025668	1	BOLT, 1/4-20X1-3/4, SER FLG GD5, TFL, CZ
39	5106899	1	PIN, DEFELCTOR LOCK, CZ

Decal Group - Brand and Model

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901807-Z3000



Decal Group - Brand and Model

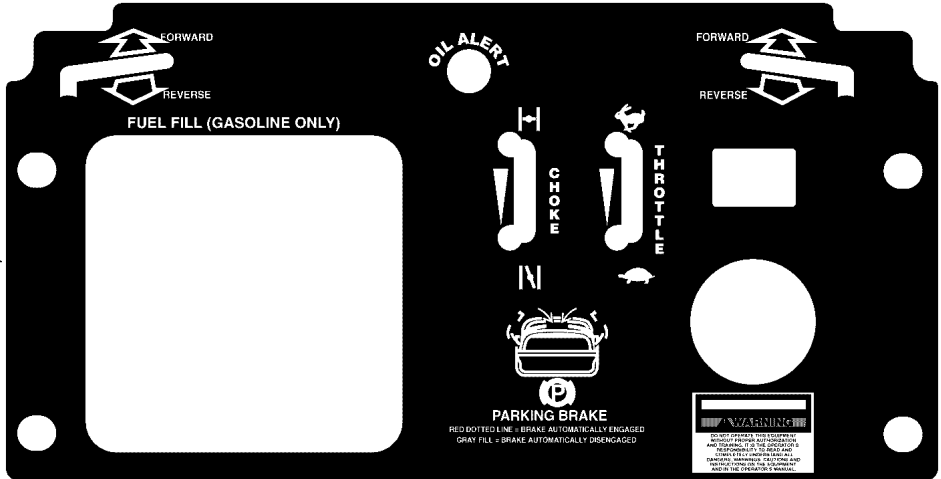
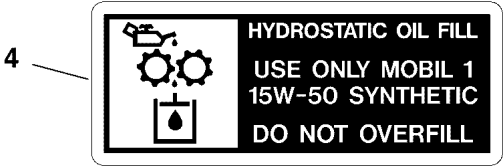
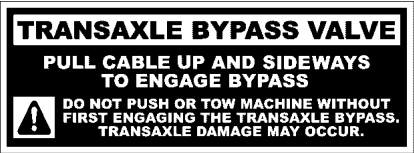
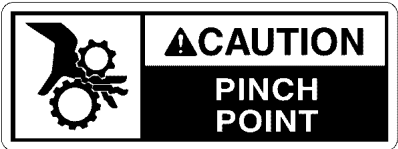
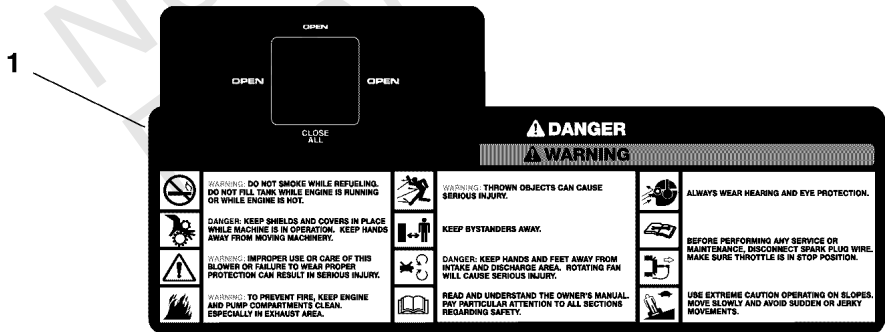
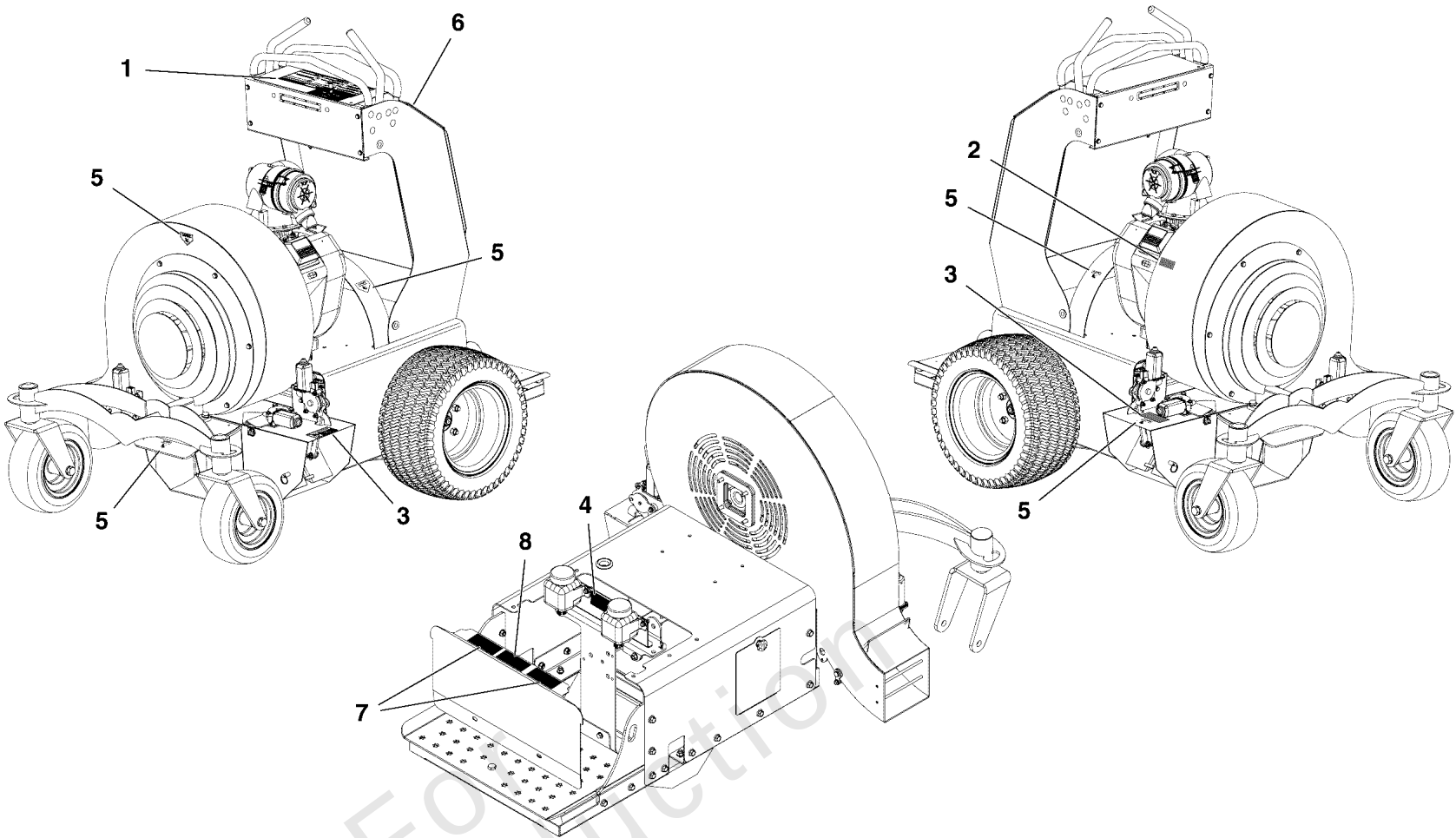
REF NO	PART NO	QTY	DESCRIPTION
1	5107410	1	DECAL, Z3000 BADGE
2	5107412	1	DECAL, Z3000 TOP PANEL
3	5107414	1	DECAL, Z3000 HURRICANE_VERT, LH
4	5107420	1	DECAL, Z3000 HURRICANE_VERT, RH
5	5107417	1	DECAL, Z3000 FRONT LOGO
6	5107557	2	LABEL, PRODUCT DECAL LG CIRCLE
7	5106769	1	DECAL, ASSEMBLED IN THE USA

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Decal Group - Safety and Operational

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Decal Group - Safety and Operational

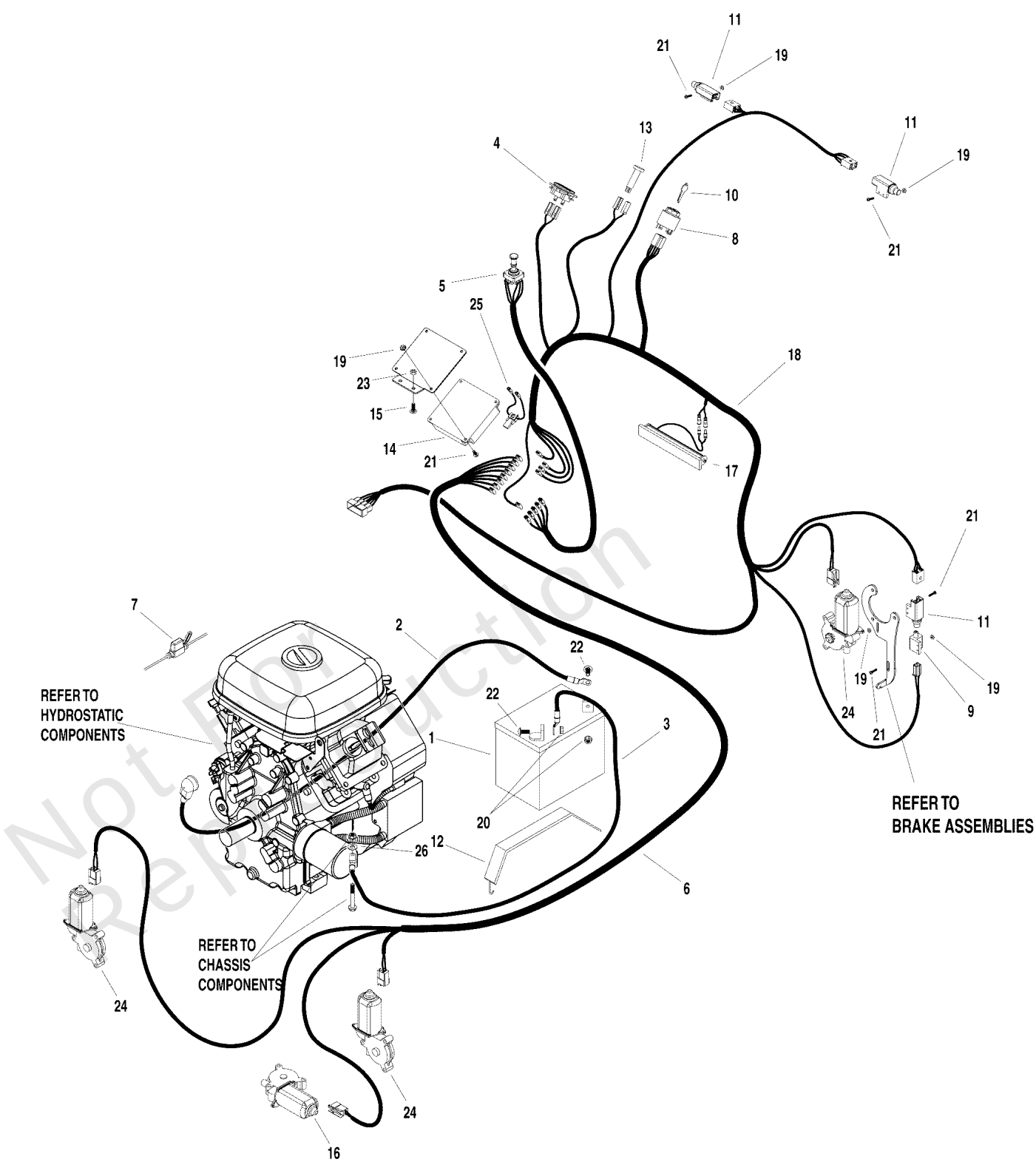
REF NO	PART NO	QTY	DESCRIPTION
1	5107509	1	DECAL, DASH, JOYSTICK
2	5106771	1	DECAL, HOT
3	5106773	2	DECAL, PINCH
4	5106774	1	DECAL, HYDRO
5	5106775	5	DECAL, DANGER
6	5106776	1	DECAL, DASH CONTROLS
7	5106777	2	DECAL, TRANS BYPASS
8	5106778	1	DECAL, EMERGENCY BRAKE

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Electrical Components Group

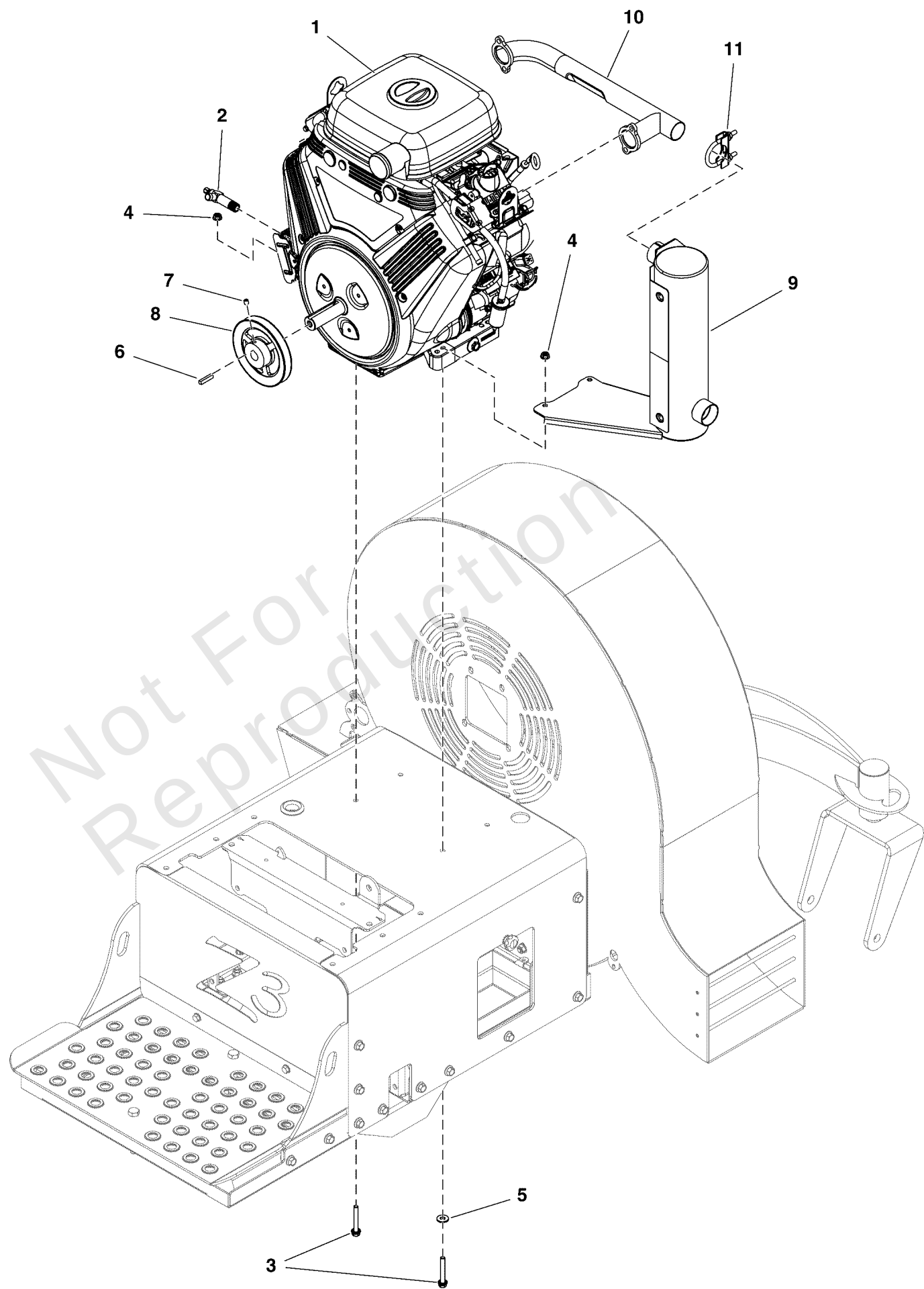
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Electrical Components Group

REF NO	PART NO	QTY	DESCRIPTION
1	-----	1	BATTERY, 12 Volt, 230 CCA
2	5107244	1	BATTERY CABLE, POS, 24.69, 5/16-5/16
3	5107245	1	BATTERY CABLE, NEG, 13.50, 5/16-3/8
4	5106975	1	METER, TACH/HOUR (104-17-5205)
4-1	5107043	1	WIRE HARNESS, TACH X3,Z3
5	5107309	1	ASSM, JOYSTICK
6	5107313	1	WIRE HARNESS, DEFLECTOR, Z3 (ZP17884-1)
7	5107311	1	FUSE HOLDER, Z3 (ZP17880)
8	5107021	1	SWITCH, IGNITION, SNAP-IN
9	5107052	1	SWITCH, SAFETY (X3-4090)
10	1714054	1	KEY, Ignition
11	5106950	3	SWITCH, SAFETY(2P)
12	5106918	1	STRAP, BATTERY
13	5106974	1	LIGHT, WARNING
14	5106791	1	RELAY, CONTROL MODULE
15	5106928	2	BOLT, 1/4-20 X 3/4, CARRIAGE, CZ (17109)
16	5106953	1	MOTOR, DEFELCTOR, LEFT
17	5106784	1	HEADLIGHT
18	5107312	1	WIRE HARNESS, MAIN, Z3 (ZP17884)
19	5106876	12	NUT, #10-32, KEPS, CZ (15106)
20	5025127	2	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
21	5106875	12	SCREW, #10-32 X 3/4, ALLEN, SS
22	5106878	2	BOLT, 5/16-18 X 3/4, SER FLG GD5, CZ (15108)
23	5025126	2	NUT, Hex, Serrated Flange, 1/4-20
24	5106952	3	MOTOR, DEFLECTOR, RIGHT
25	5107310	1	CIRCUIT BREAKER, 15A A-RESET
26	5107147	1	WASHER, 5/16 FLAT, CZ



Engine Group

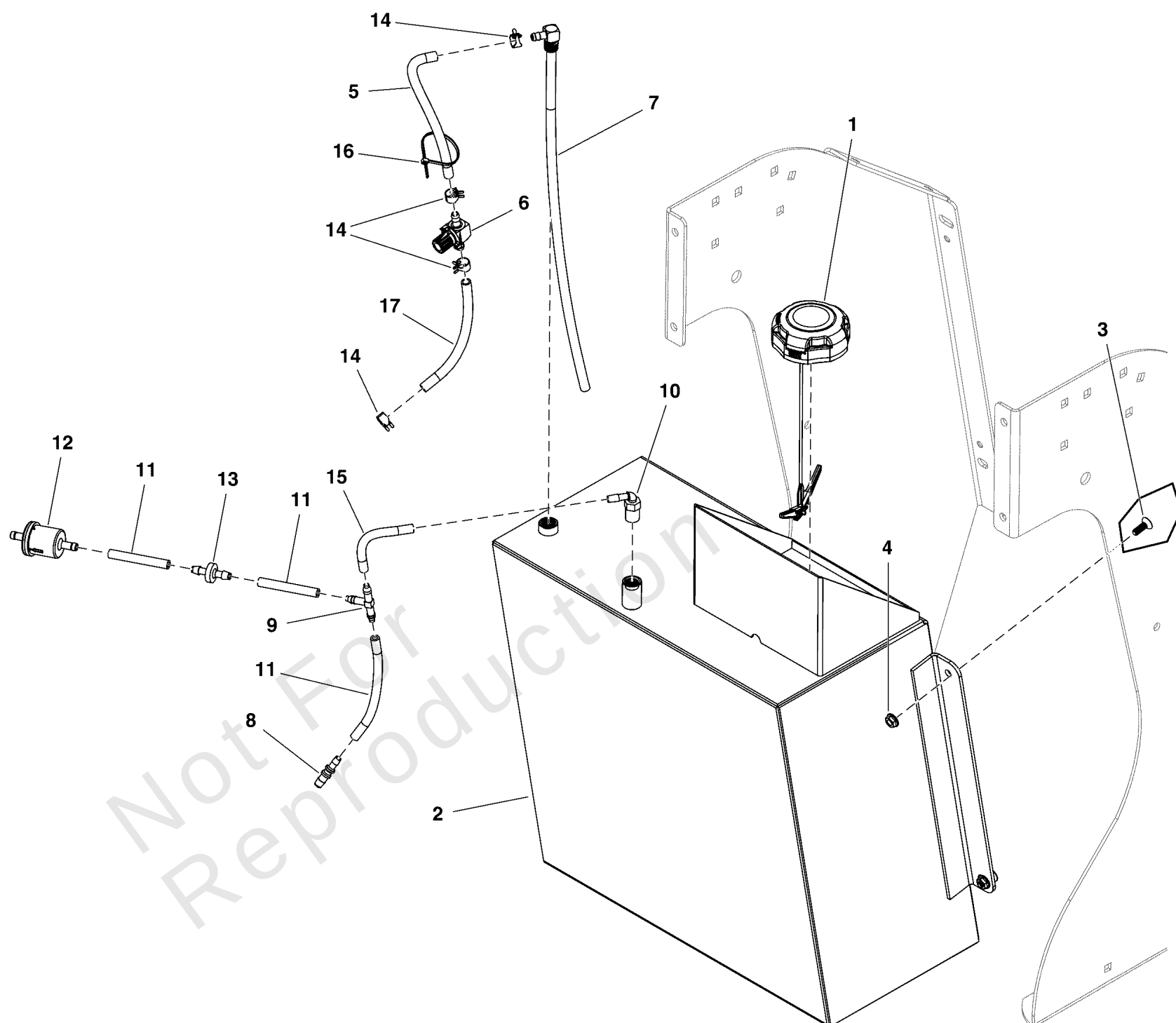
REF NO	PART NO	QTY	DESCRIPTION
1	-----	1	ENGINE, VANGUARD, 993cc
2	5107284	1	VALVE, OIL DRAIN
3	5107304	4	BOLT, 5/16-18 X 2-1/4, SER FLNG GD5, CZ
4	5025127	4	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
5	5107147	1	WASHER, 5/16 FLAT, CZ
6	5107285	1	PULLEY, DRIVE (ZP15019)
7	5107062	2	SET SCREW, 5/16-24 (107-17-3213)
8	5050407X10	1	KEY, 1/4" SQ. X 1-1/4
9	5107051	1	MUFFLER, Z3
10	5107572	1	MANIFOLD
11	5107305	1	CLAMP, MUFFLER, Z3 (ZP17012)

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Fuel Tank and Hose Group

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Fuel Tank and Hose Group

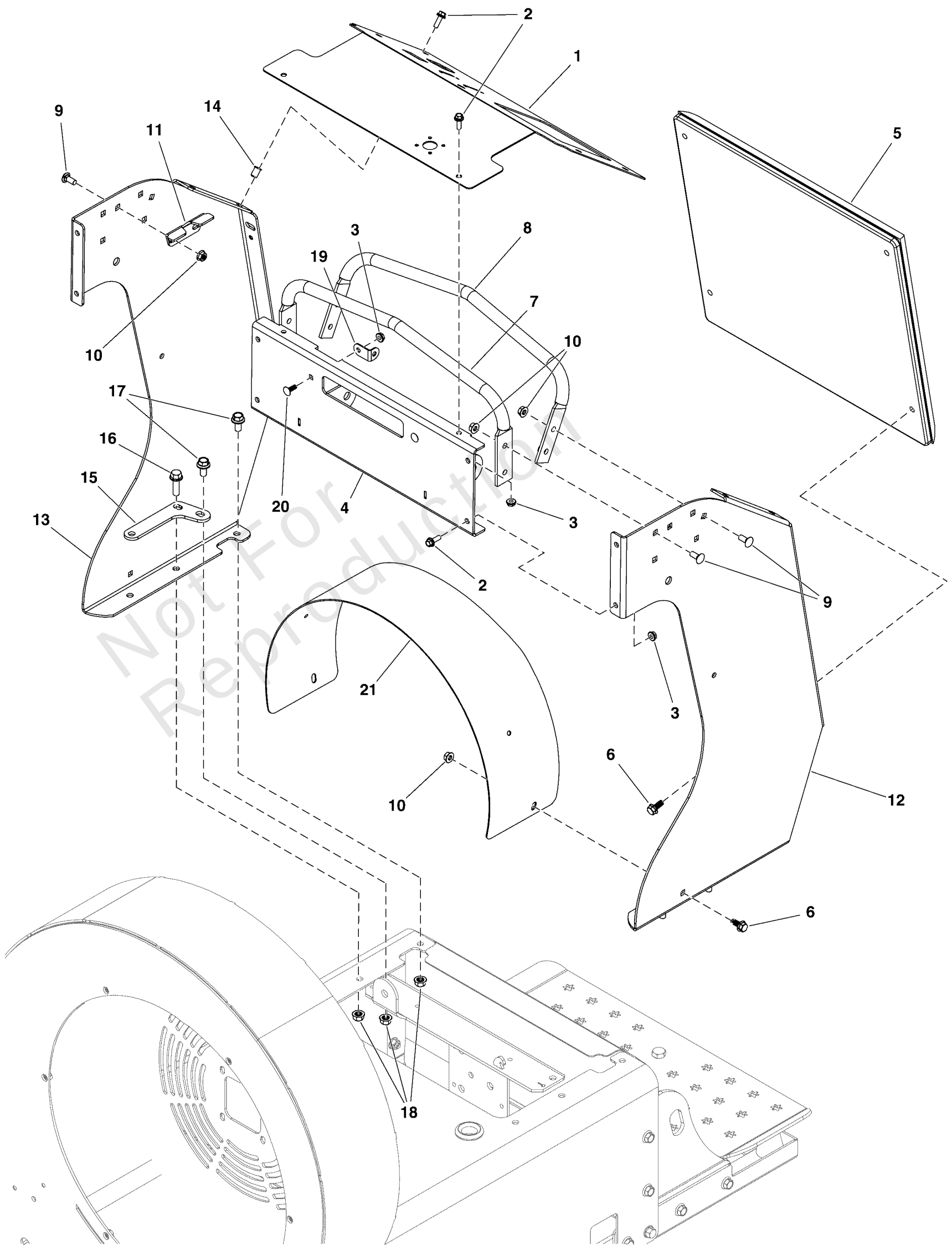
REF NO	PART NO	QTY	DESCRIPTION
1	5107316	1	FUEL CAP, 2.0, NON VENTED
2	5418869	1	WELD, FUEL TANK, BLOWER
3	5106863	4	SCREW, 1/4-20 X 3/4, FPHMS, SS
4	5025126	4	NUT, Hex, Serrated Flange, 1/4-20
5	5050831X6	1	HOSE, 1/4" FUEL, 6" LONG
6	5107072	1	VALVE, FUEL SHUT OFF
7	5107073	1	PICKUP TUBE ASM,FUEL 16.75
8	5106957	1	FITTING, 1/4X3/16 REDUCER
9	5106956	1	FITTING, 1/4 TEE,BARB TYPE
10	5106954	1	FITTING, 90, 1/4-18 NPT NYLON
11	7700552X2P5	3	HOSE, VAPOR, 5MM ID, 2.50 LG
12	80025019	1	FILTER, FUEL
13	5106955	1	CHECK VALVE ASMY
14	7700552X4	1	HOSE, VAPOR, 5MM ID, 4.00 LG
15	93807	4	CLAMP, Hose
16	5021030	1	TIE, SELF-LOCKING, 6"
17	5050831X4	1	1/4" Fuel Line, 4" Long

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Handle Bar Group

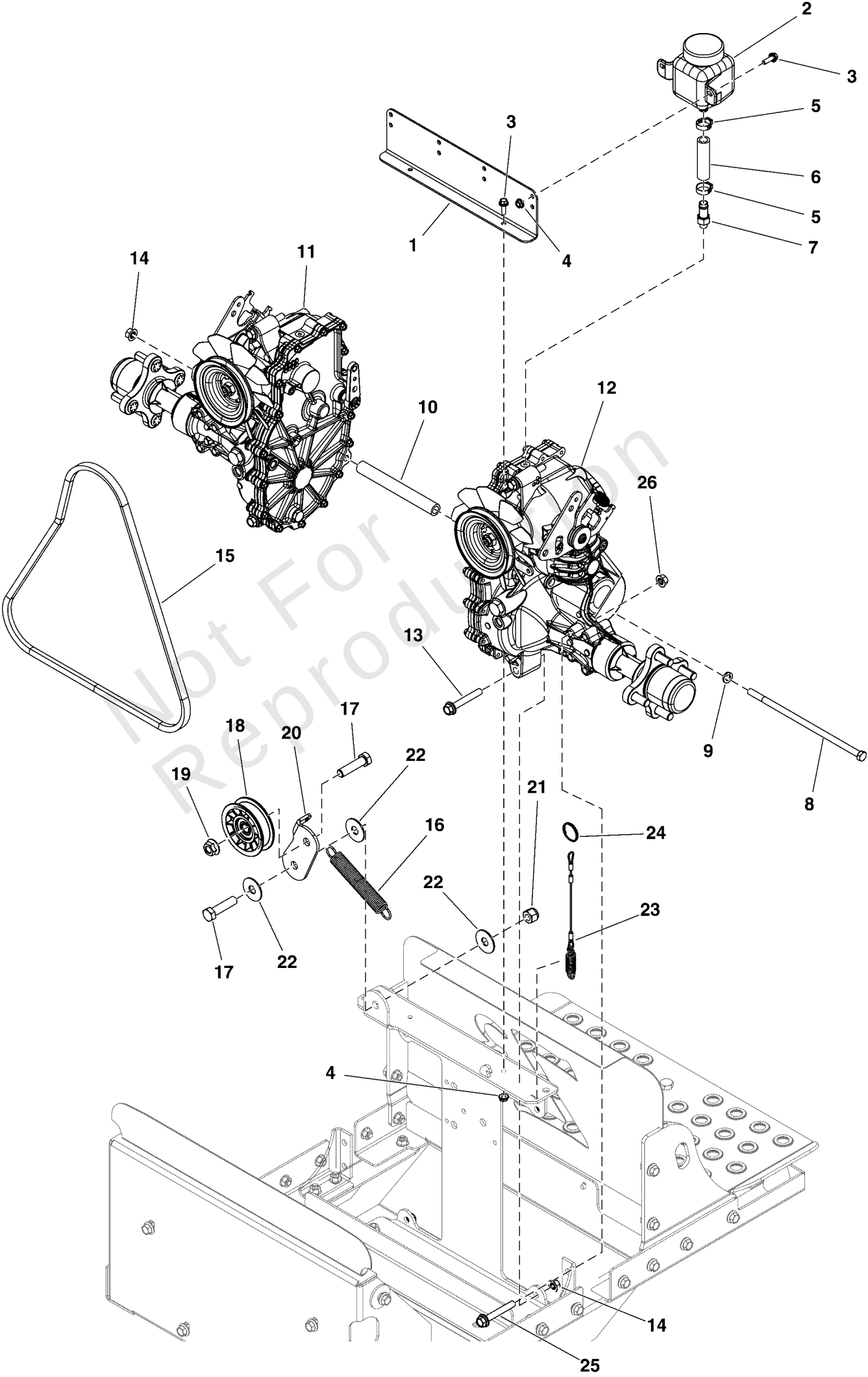
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Handle Bar Group

REF NO	PART NO	QTY	DESCRIPTION
1	5418514AA	1	PLATE, DASH PANEL, X3,Z3 - BLK
2	5106872	10	BOLT, 1/4-20 X 3/4, SER FLG GD5, CZ (15102)
3	5025126	10	NUT, Hex, Serrated Flange, 1/4-20
4	5418513AD	1	WELD, DASH FRONT PANEL - ORG
5	5107538	1	KNEE PAD, BLWR
6	80003531	6	SCREW, 5/16-18X0.750, GR5, WHIZ-LOCK, ZC
7	5107044A	1	FRONT HANDLE, BLWR - BLK
8	5107045A	1	REAR HANDLE, BLWR - BLK
9	5025145X6	12	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
10	5025127	14	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
11	5107391	2	BRACKET, NEUTRAL CENTERING, CZ
12	5418579AD	1	CONTROL TOWER Z3, LH - ORG
13	5418578AD	1	CONTROL TOWER Z3, RH - ORG
14	5106833	4	NUT, 1/4-20, RIV, CZ
15	5107544A	2	PLATE, UPPER BEAM MOUNT, Z3 - BLK
16	5025390X8	4	BOLT, Flange, 3/8-16 X 1
17	5025390X8	4	BOLT, Flange, 3/8-16 X 1
18	5025666	8	NUT, 3/8-16, FLANGE, SERRATED UNDER HEAD
19	5107389AA	2	BRACKET, L HEADLIGHT MOUNT - BLK
20	80003518	2	BOLT,1/4-20X0.750,GR5,STD NECK,SQ,ZC/CL
21	5418616AD	1	PLATE, BELT GUARD COVER, Z3 - ORG



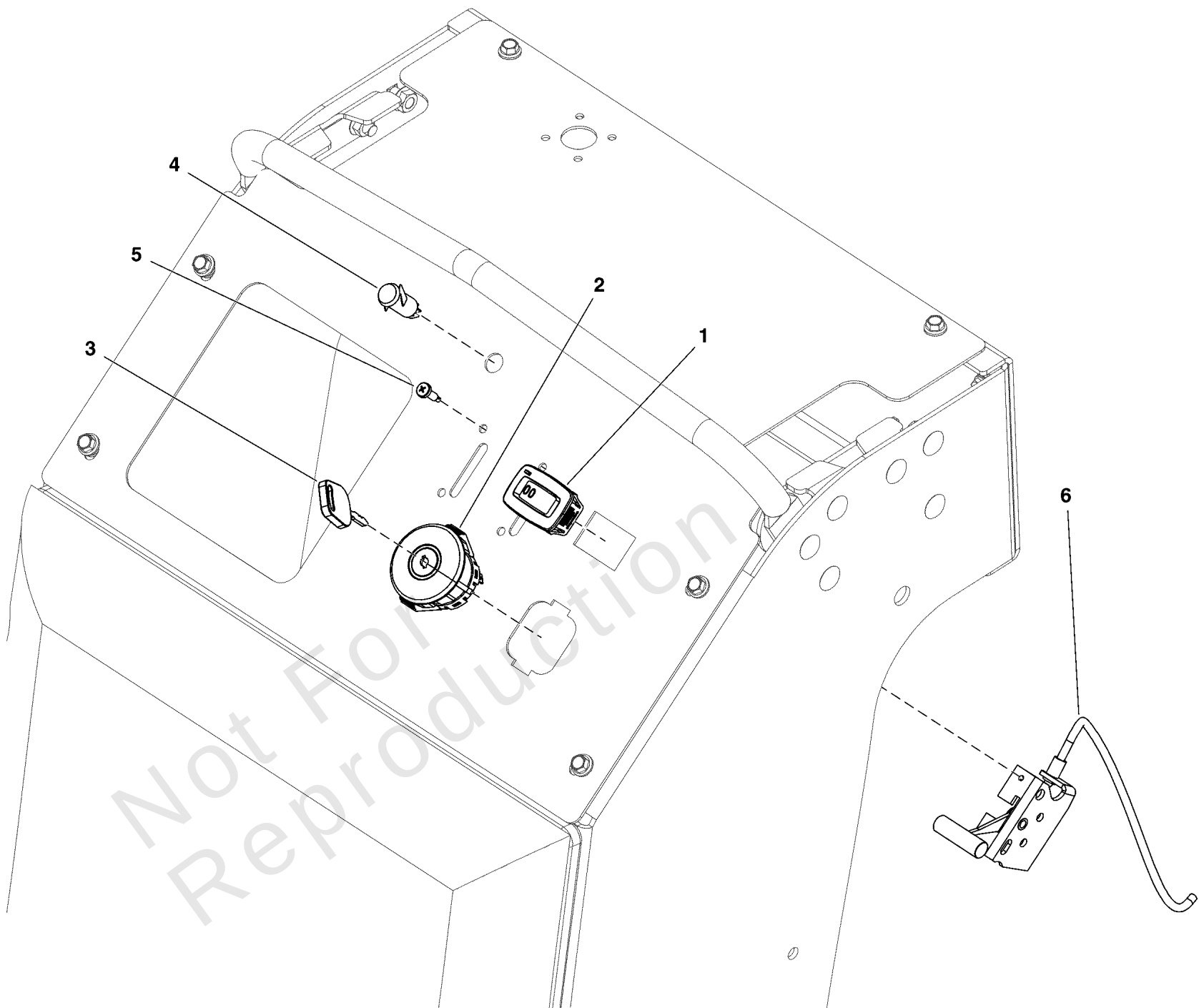
Hydraulic Group

REF NO	PART NO	QTY	DESCRIPTION
1	5107366AA	1	MOUNT, OIL RESERVOIR - BLK
2	5100473	2	RESERVOIR, HYDRO OIL, 350 ML
3	5106872	6	BOLT, 1/4-20 X 3/4, SER FLG GD5, CZ (15102)
4	5025126	6	NUT, Hex, Serrated Flange, 1/4-20
5	5025474	4	CLAMP, HOSE, .75 FREE DIA.
6	5050857X2P75	2	HOSE, 1/2" PUSH-ON, 2.75"
7	5107224	2	FITTING, STRAIGHT 7/16-20 UNF (HU002)
8	5106844	1	BOLT, 3/8-16 X 9-1/2, GD5, CZ (15072)
9	703454	1	LOCKWASHER, Spring, 3/8
10	5107370	1	SPACER, .75 OD X 6.40 LONG, 10GA (X3-1436)
11	5107227	1	PUMP, HYDRO, RH (LPRP-19XX)
12	5107222	1	PUMP, HYDRO, LH (HPRP-19XX)
13	5106859	8	BOLT, 3/8-16 X 2-1/2, SER FLG GD5, CZ (15087)
14	5025128	9	NUT, 3/8-16 Hex Large Serrated Flange
15	5106821	1	BELT, DRIVE, Z3 (ZP15017)
16	5106923	1	SPRING, IDLER, #98 (16127)
17	5025017X16	2	BOLT, 1/2-13 X 2" GD5 CZ
18	5107103	1	PULLEY IDLER 3.0 OD .506ID .75 (17-4101)
19	5106787	1	NUT, 1/2-13, SER FLG, CZ (15046)
20	5107365	1	IDLER ARM (ZF15052)
21	703453	1	NUT, Hex Lock ESNA, 1/2-13
22	5107348	3	WASHER, 0.54 X 1.50 X 0.060, CZ
23	5107300	2	CABLE, HYDRO NEUTRAL RLS (ZP15049)
24	5108012	2	KEY RING, SPLIT 1"
25	5025670	4	BOLT, HEX, 3/8-16 X 3", SER FLG GRD5, CZ
26	5025394	5	NUT, 3/8 - 16 HEX NYLOCK FLANGE

Instrument Control Panel Group

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Instrument Control Panel Group

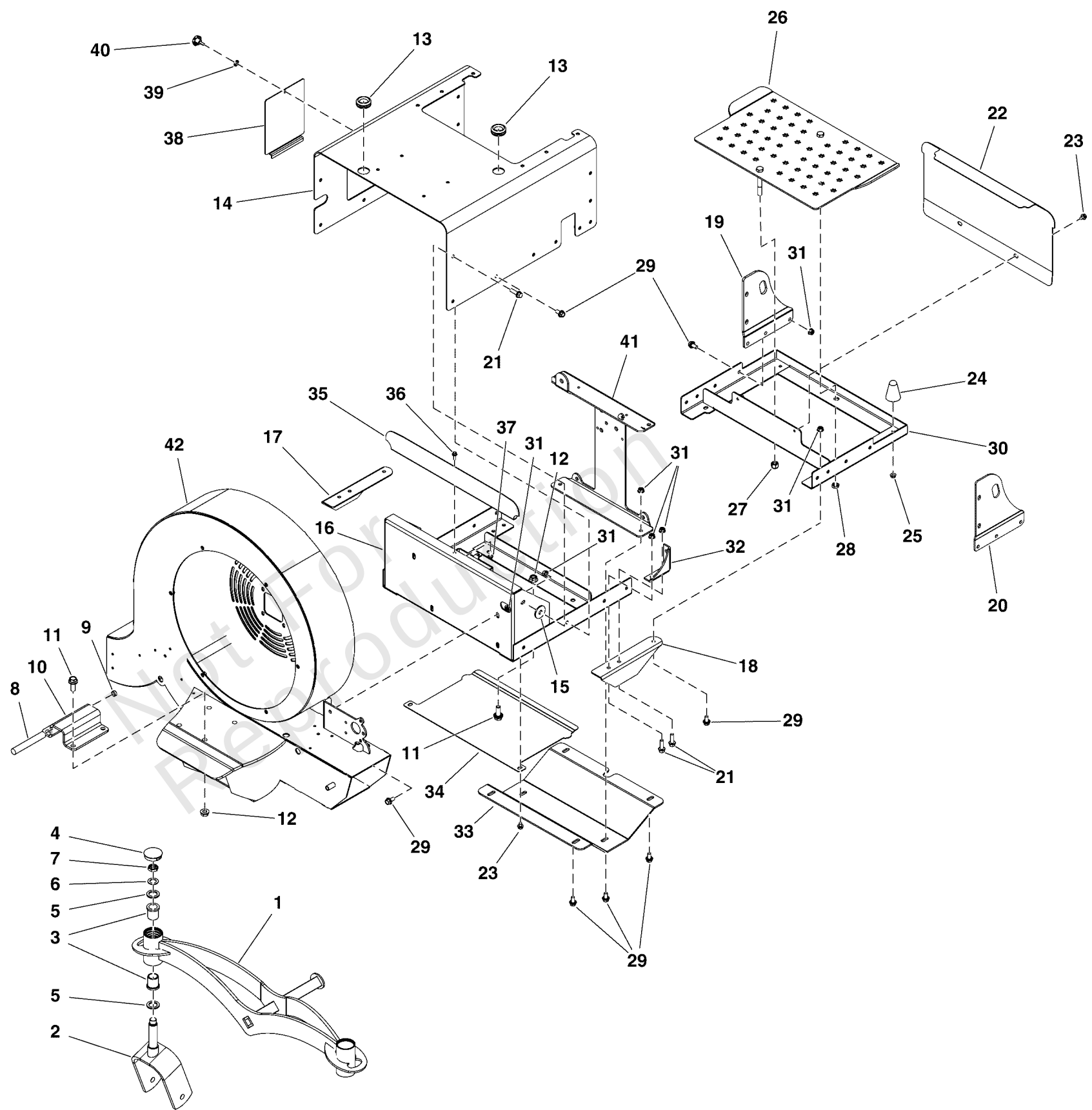
REF NO	PART NO	QTY	DESCRIPTION
1	5106789	1	HOUR, METER & TECH
2	5107021	1	SWITCH, IGNITION, SNAP-IN
3	1714054	1	KEY, Ignition
4	5106974	1	LIGHT, WARNING
5	5106862	4	SCREW, #10-16 X 1/2, SLF DRLNG, CZ
6	5107194	2	CABLE, THROTTLE/CHOKE

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Main Frame Group

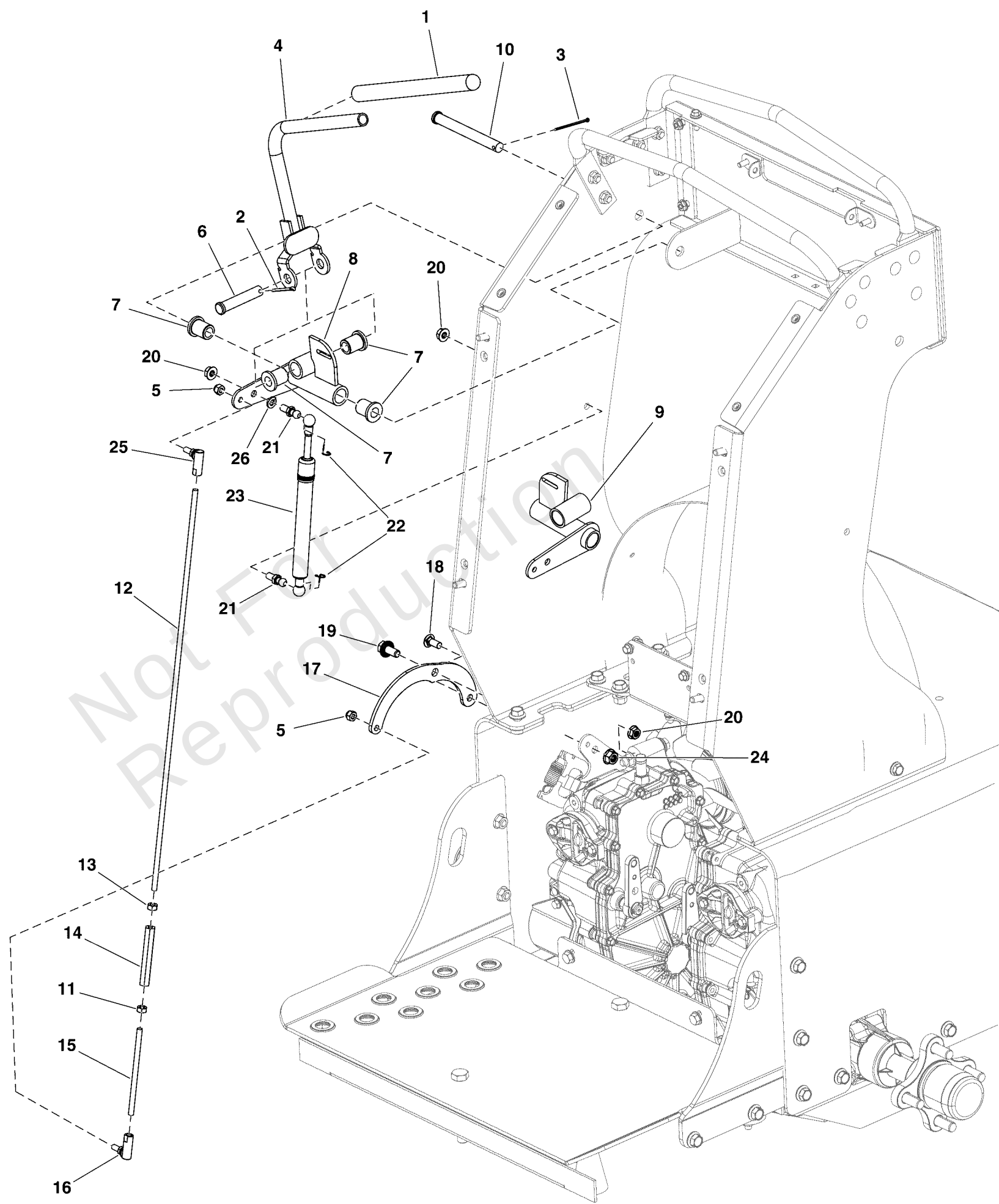
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Main Frame Group

REF NO	PART NO	QTY	DESCRIPTION
1	5418613A	1	WELD, FRONT END FRAME, Z3 - BLK
2	5418606A	2	WELD, CASTER FORK, Z3 - BLK
3	5021541	4	BUSHING, FLANGE
4	5107567	2	CAP, GREASE, PLASTIC
5	5107778	4	WASHER, 1 X 10GA, MACH, CZ
6	5106783	2	NUT, 3/4-10, NYLOCK JAM, CZ
7	5107779	2	WASHER, 3/4 X 14GA, MACH, CZ
8	5107356	4	CORD, RUBBER
9	-----	2	RUBBER BAND -(Rubber Band is used to hold the four pieces of #8 together.)
10	5419091AD	1	PLATE, FRONT END TORSION C - ORG
11	5106786	6	BOLT, 1/2-13 X 1-1/4, FLANGE, CZ
12	5106787	6	NUT, 1/2-13, SER FLG, CZ (15046)
13	5106788	2	GROMMET, RUBBER
14	5418580A	1	WELD, MOTOR BOX, Z3 - BLK
15	5107390	2	SPACER, MOTOR BOX 10GA
16	5107547A	1	WELD, Z3 FRONT CHASSIS - BLK
17	5107383A	1	BRACKET, BOTTOM CHASSIS RIGHT - BLK
18	5107382A	1	BRACKET, BOTTOM CHASSIS LEFT - BLK
19	5418520A	1	PLATE, TIE DOWN RH - BLK
20	5418521A	1	PLATE TIE DOWN LH - BLK
21	5025390X10	10	BOLT, 3/8-16 X 1-1/4, FLANGE, GD 5, CZ
22	5419301A	1	PLATE, TOE KICK, FB3000 - BLK
23	5106898	4	SCREW, 5/16-18 X 1/2, SLF TPNG, CZ
24	5107206	4	BUMPER, RUBBER, 5/16-18
25	5025127	4	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
26	5418525A	1	WELD, PLATFORM, BLWR - BLK
27	5025056	1	NUT, Hex, Nylon Lock, 1/2-13
28	5025646	1	NUT, NTE, 1/2-13, CZ
29	5106881	28	BOLT, 3/8-16 X 3/4, SER FLG GD5, CZ (15112)
30	5107561A	1	WELD, Z3 REAR CHASSIS - BLK
31	5025666	38	NUT, 3/8-16, FLANGE, SERRATED UNDER HEAD
32	5107387A	2	WELD, TRANS 90 DEG MOUNT BRACKET - BLK
33	5107384A	1	PLATE, SKID - BLK
34	5107385A	1	GUARD, LOWER DEBRIS - BLK
35	5107386A	1	GUARD, FORWARD DEBRIS - BLK
36	5106872	1	BOLT, 1/4-20 X 3/4, SER FLG GD5, CZ (15102)
37	5025126	1	NUT, Hex, Serrated Flange, 1/4-20
38	5419192A	1	PLATE, BATTERY DOOR - BLK
39	5107350	1	WASHER, INT / EXT TOOTH, CZ
40	5106913	1	KNOB, 1/4-20 X 1/2 CAP SCREW
41	5418591A	1	WELD TRANS I-BEAM, Z3 - BLK
42	5418642AD	1	WELD, BLOWER HOUSING , Z3 - ORG



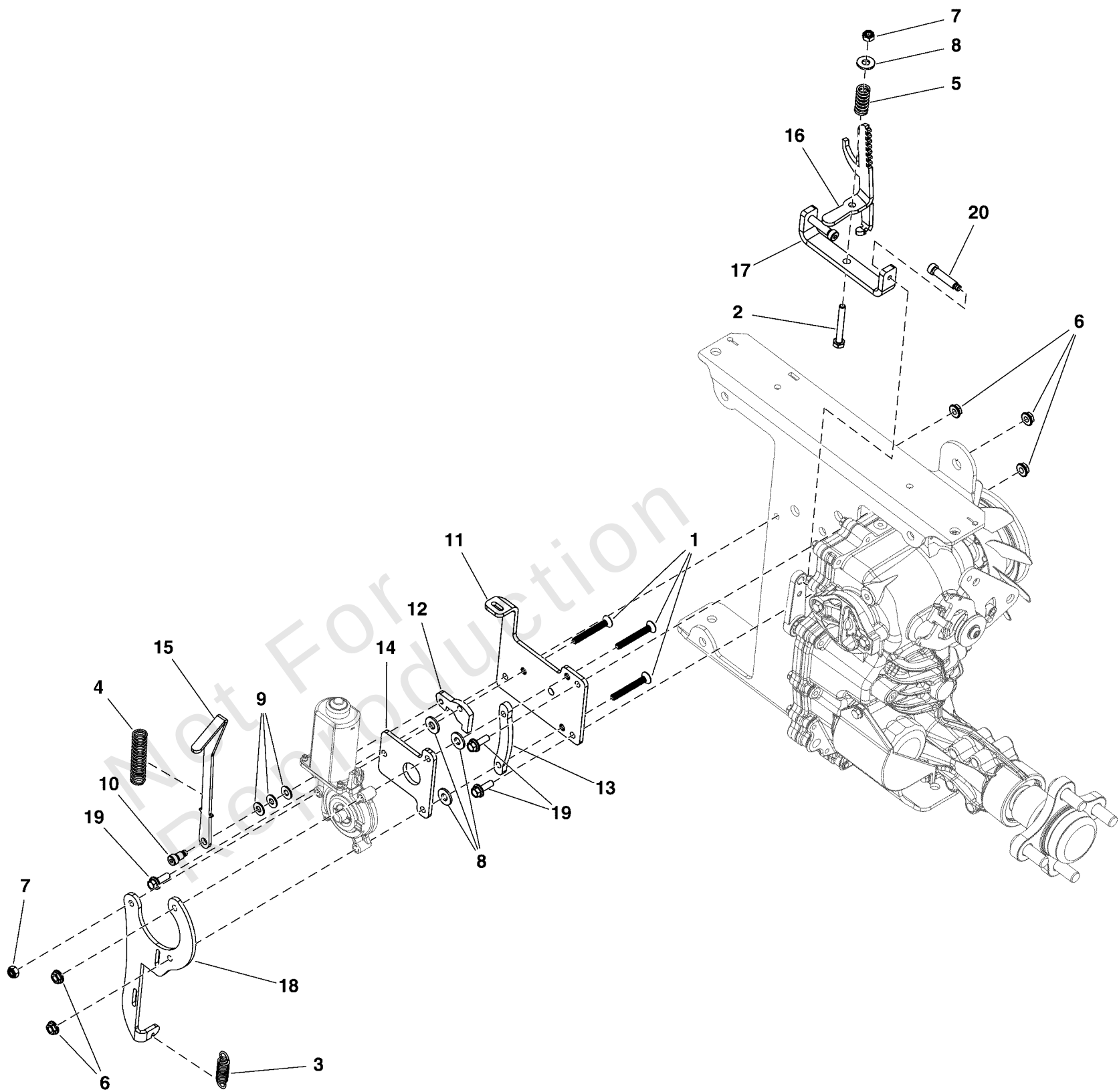
Motion Control Group

REF NO	PART NO	QTY	DESCRIPTION
1	5106940	2	GRIP CONTROL 9-1/2 (139530)
2	5025203X12	2	PIN, COTTER, 1/8 X 1 1/2, CZ
3	5107351	2	PIN, COTTER, 3/32 X 2.00, CZ
4	5107368	2	WELD, CONTROL HANDLE (14-40-2011)
5	5106892	4	NUT, 1/4-28, NYLOCK, GD2 CZ (15140)
6	5022044	2	PIN-CLEVIS, 1/2 X 2-1/2 YZP
7	5106943	8	BUSHING, 1/2 X 3/4 X 1F (0117-081216)
8	5107367	1	WELD, CONTROL SWITCH BRACKET RH (X3-1437)
9	5107369	1	WELD, CONTROL SWITCH BRACKET LH (X3-1438)
10	5025456	2	PIN CLEVIS 1/2" X 4-1/2" PLT
11	5106853	2	NUT, 1/4-28, RH, GD5 CZ (15081)
12	5107108	2	ROD, 1/4-28 x 21" YZ (2500-2100)
13	5106858	2	NUT, 1/4-28, LH, YZ (15086)
14	5106971	2	TURNBUCKLE, 1/4-28 X 3 (103-17-4635)
15	5107303	2	ROD 1/4-28 X 4-1/2" YZ (ZP16054)
16	5106802	2	BALL JOINT, 1/4"-28 THREAD LH
17	5107241	2	ARM, TRANSMISSION CONTROL (X3-1520)
18	5025145X6	2	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
19	5106881	2	BOLT, 3/8-16 X 3/4, SER FLG GD5, CZ (15112)
20	5025127	6	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
21	5100941	4	BALL STUD, 5/16 X .50,# PC-477-2)
22	5106969	4	CLIP, DAMPER BALL STUD (103-17-4431)
23	5107193	2	DAMPER (425-103-174430)
24	5025128	2	NUT, 3/8-16 Hex Large Serrated Flange
25	5106803	2	BALL JOINT, 1/4-28 RH STUD
26	5106854	2	WASHER, 5/16, SPLIT LOCK, CZ (15082)

Parking Brake Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901807-Z3000



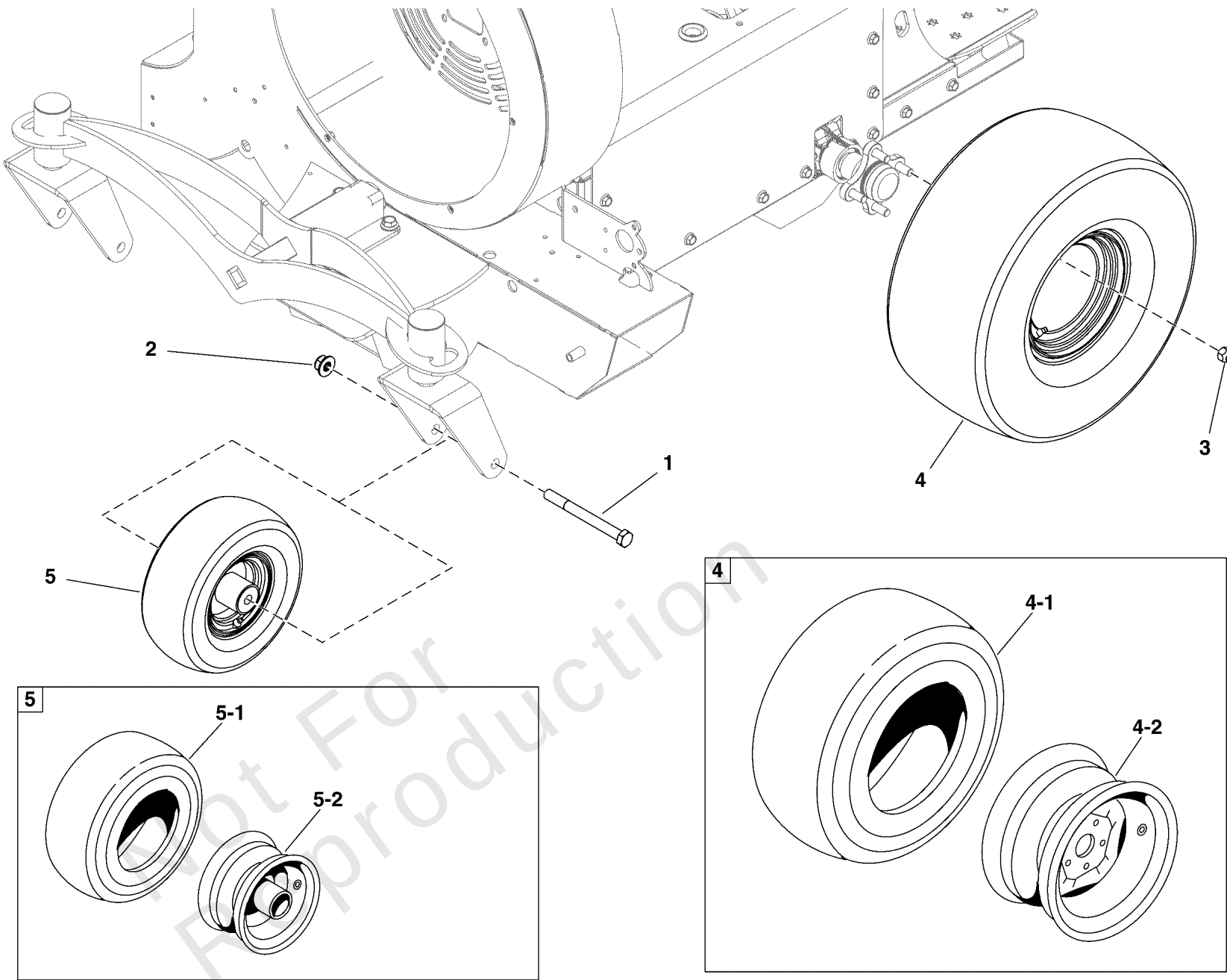
Parking Brake Group

REF NO	PART NO	QTY	DESCRIPTION
1	5106908	3	SCREW, 1/4-20 X 2, PHLPS, SS
2	5025010X16	1	BOLT, 1/4-20 X 2", GD5
3	5106888	1	SPRING, EXTENSION, #29
4	5106910	1	SPRING, COMPRESSION, #29
5	5106911	1	SPRING, COMPRESSION, #21
6	5025126	5	NUT, Hex, Serrated Flange, 1/4-20
7	5025095	2	HUT, HEX NYLON LOCK, 1/4x20"
8	5106815	4	WASHER, 1/4 SAE, CZ
9	5025154	3	WASHER, 1/4 SAE
10	5106912	1	BOLT, 5/16 X 1/2, SHLDR, SS
11	5107321	1	PLATE, BRAKE BACKING
12	5107322	1	PLATE, BRAKE CAM, CZ
13	5107323AA	1	PLATE, BRAKE SPACER - BLK
14	5107324	1	PLATE, CAM COVER, CZ
15	5107328	1	PLATE, BRAKE RELEASE LEVER,CZ
16	5107325	1	WELD, BRAKE GEAR RACK,CZ
17	5107326	1	PLATE, BRAKE LEVER ARM
18	5107327	1	PLATE, SWITCH MOUNT, CZ
19	5106872	3	BOLT, 1/4-20 X 3/4, SER FLG GD5, CZ (15102)
20	5106941	2	BOLT, 5/16 X 1-1/4, SHLDR, SS

Wheel and Tire Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901807-Z3000



Wheel and Tire Group

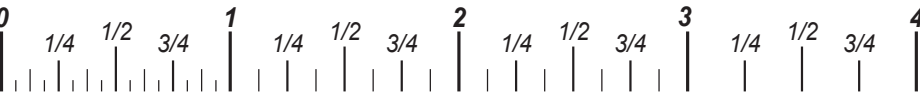
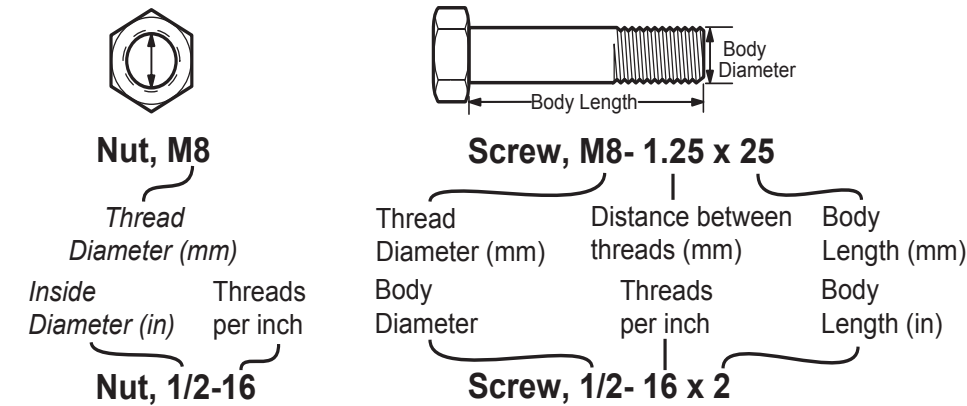
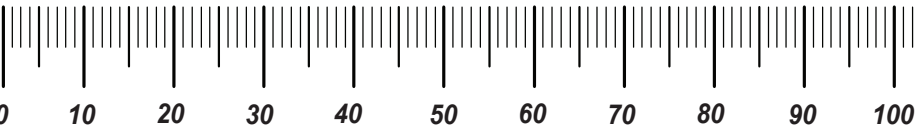
REF NO	PART NO	QTY	DESCRIPTION
1	5107289	2	BOLT, 5/8-11 X 8-1/2, CZ
2	5025403	2	NUT, 5/8-11 HEX NYLOCK FLANGE
3	5020601	8	NUT, 1/2-20, FOR WHEEL BOLT SILVER
4	5107875	2	TIRE/WHEEL ASM, 22 X 11.00-10, TURF
4-1	5107875X1	2	TIRE, 22-11.00 X 10, 4-PLY (TIRE ONLY) -(One per tire)
4-2	5107875X2	2	WHEEL, 10 X 7 4 ON 4BC, 2.84 PILOT -(One per tire)
5	5107876	2	TIRE ASSEMBLY, 13 X 6.50 - 6
5-1	5107876X1	2	TIRE, 13/650 X 6 4-PLY SMOOTH, TIRE ONLY -(One per tire)
5-2	5107876X2	2	WHEEL, 6 X 4.50 X 1.375ID, RIM ONLY -(One per tire)

Not For
Reproduction

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

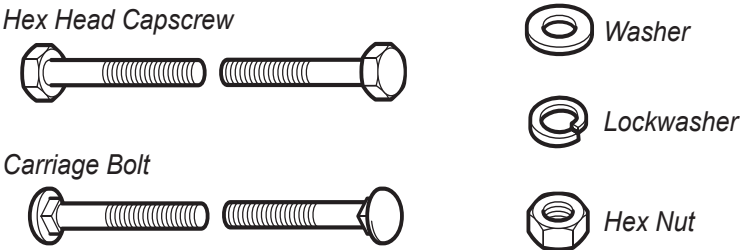
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

