



ARIENS
THE KING OF SNOW

Compact Series

Parts Manual

Models:

920025 – Classic 24
(SN 260000 +)

920028 – Compact 24 Track
(SN 260000 +)

920029 – Compact 24
(SN 000101 +)

920030 – Classic 24 Plus
(SN 000101 +)

920318 – Compact 24 Track CE
(SN 260000 +)

920328 – Classic 24 CE
(SN 260000 +)

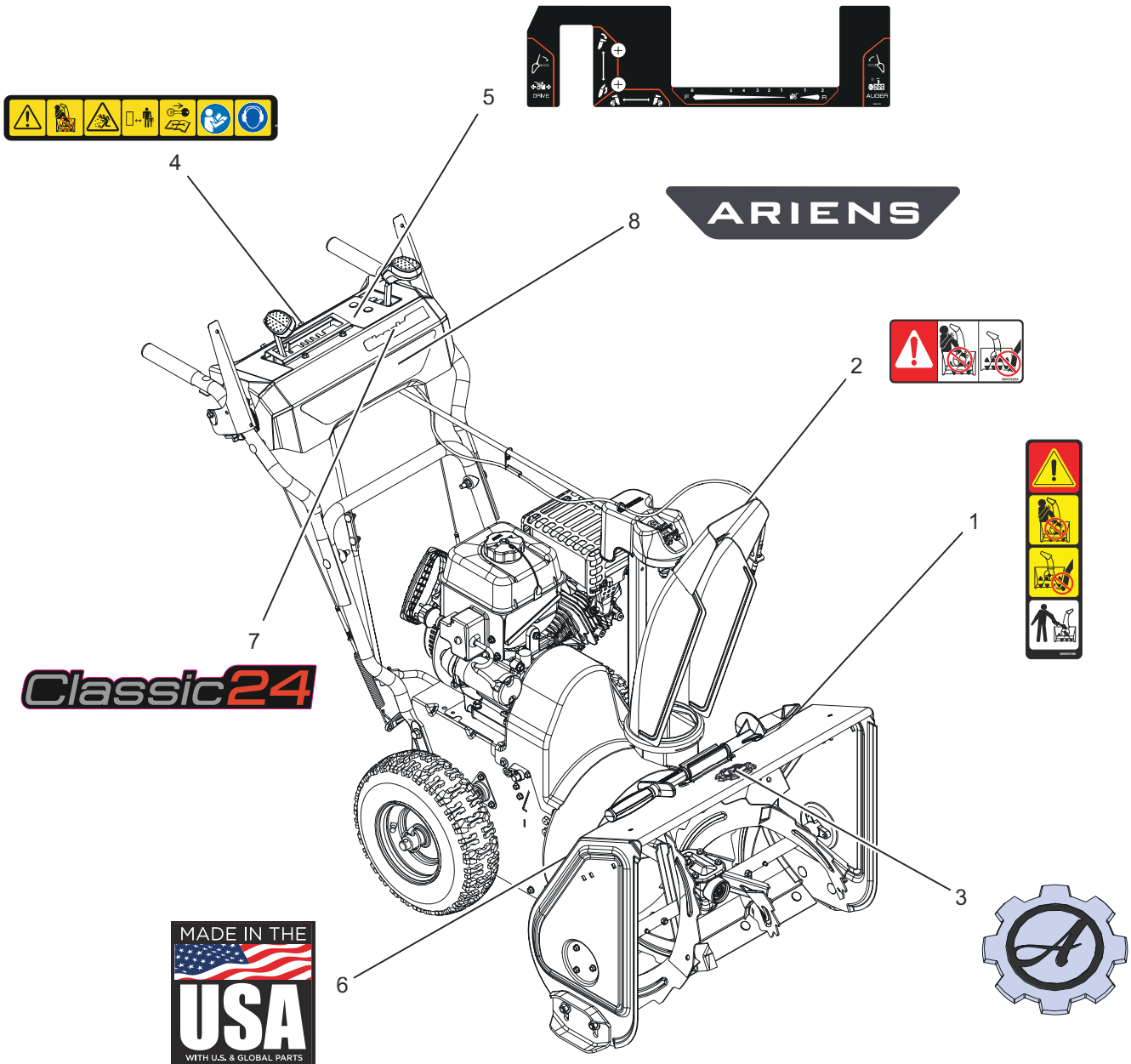
920329 – Compact 24 CE
(SN 000101 +)

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DECALS – CLASSIC

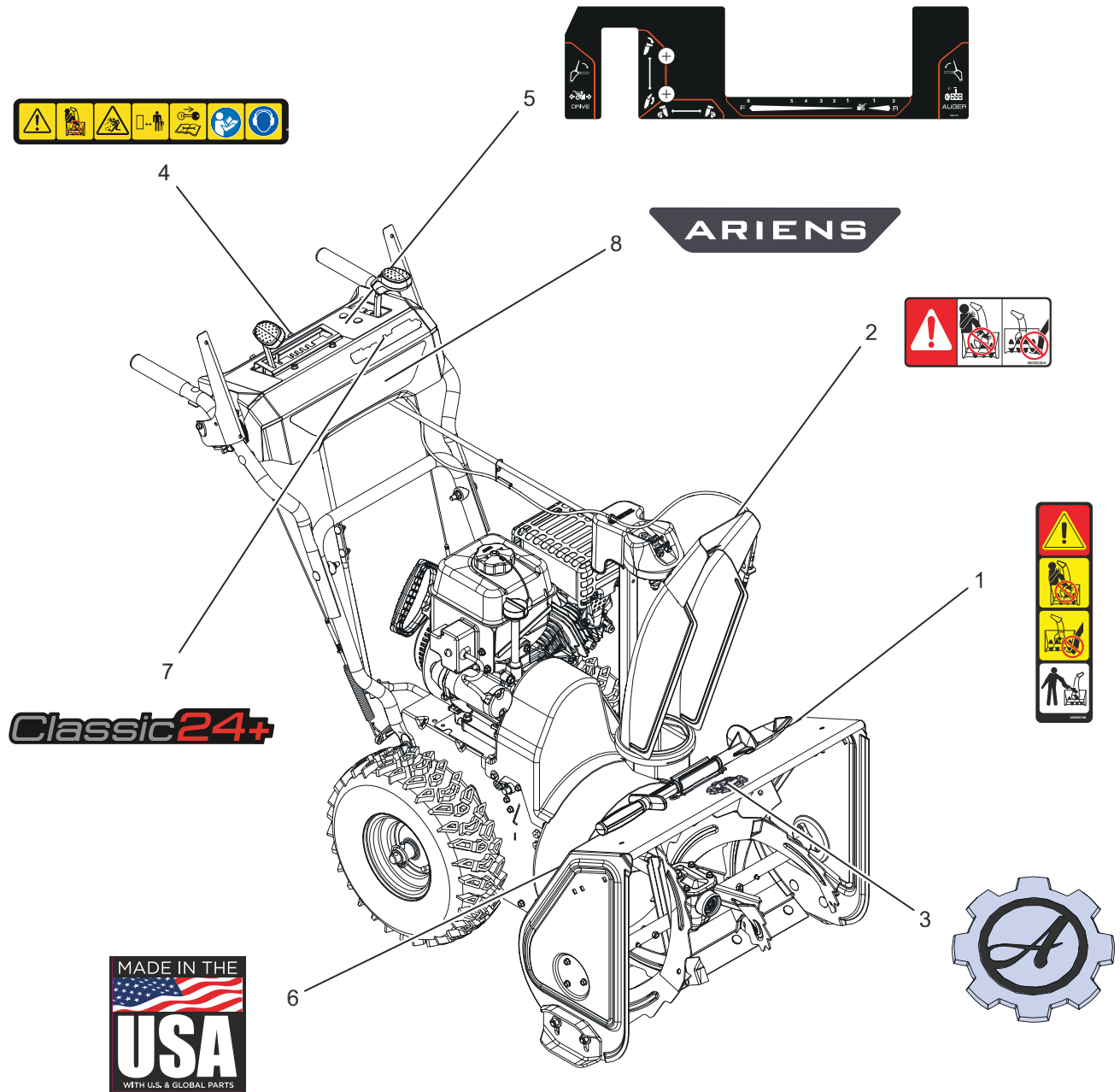
Models 920025, 328



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	08000520	1	DECAL, DANGER
3	07801012	1	DECAL, ARIENS - GEAR BADGE
4	08000945	1	DECAL, SAFETY DASH
5	08001120	1	DECAL, CONTROL -SML, AT, ID
6	08001038	1	DECAL, MADE IN USA
7	08001134	1	DECAL, DASH - CLASSIC 24
8	08001102	1	DECAL, DASH BRAND - ARIENS PB

DECALS – CLASSIC PLUS

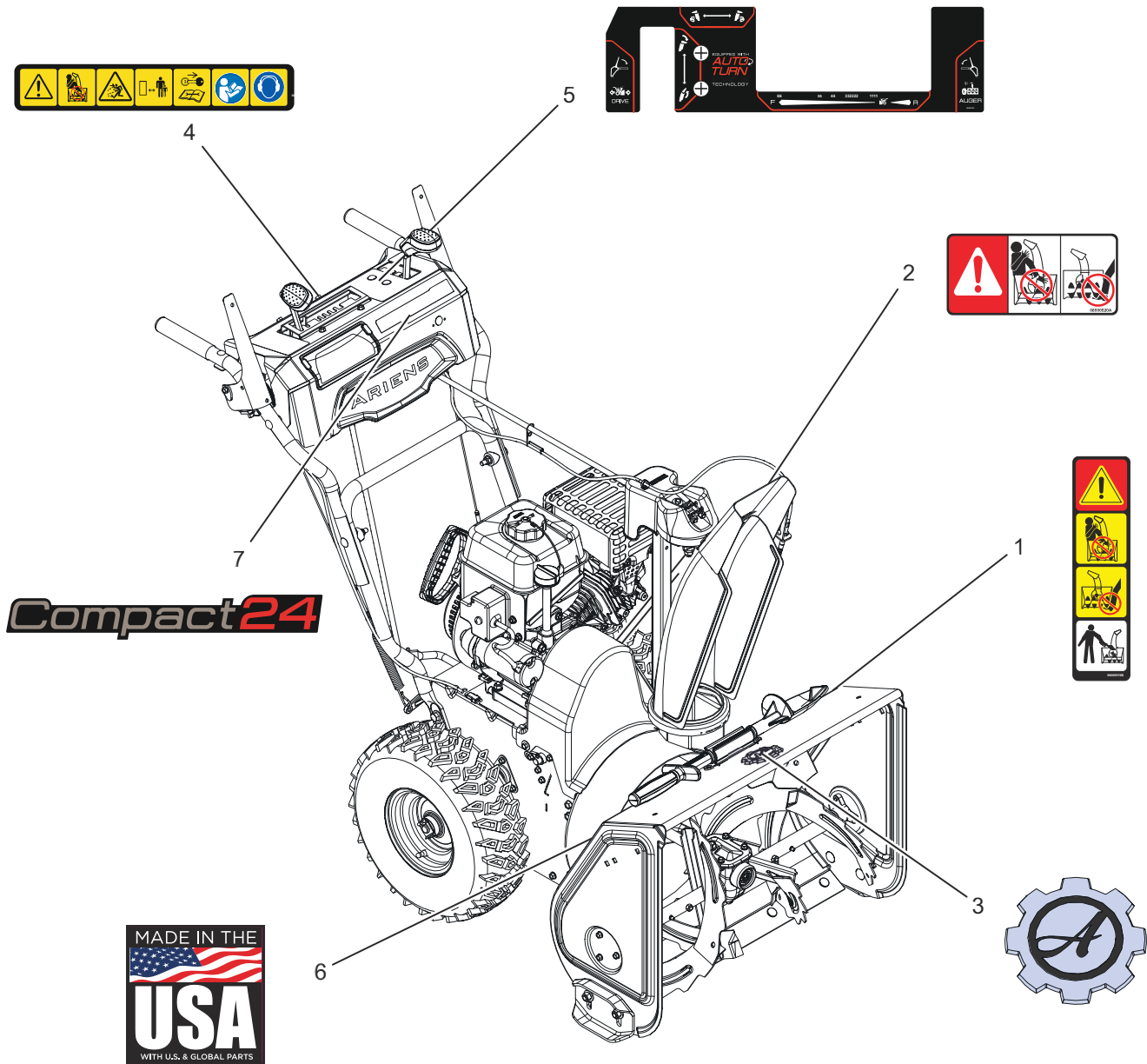
Model 920030



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	08000520	1	DECAL, DANGER
3	07801012	1	DECAL, ARIENS - GEAR BADGE
4	08000945	1	DECAL, SAFETY DASH
5	08001120	1	DECAL, CONTROL -SML, AT, ID
6	08001038	1	DECAL, MADE IN USA
7	07801103	1	DECAL, DASH - CLASSIC 24 PLUS
8	08001102	1	DECAL, DASH BRAND - ARIENS PB

DECALS – COMPACT 24"

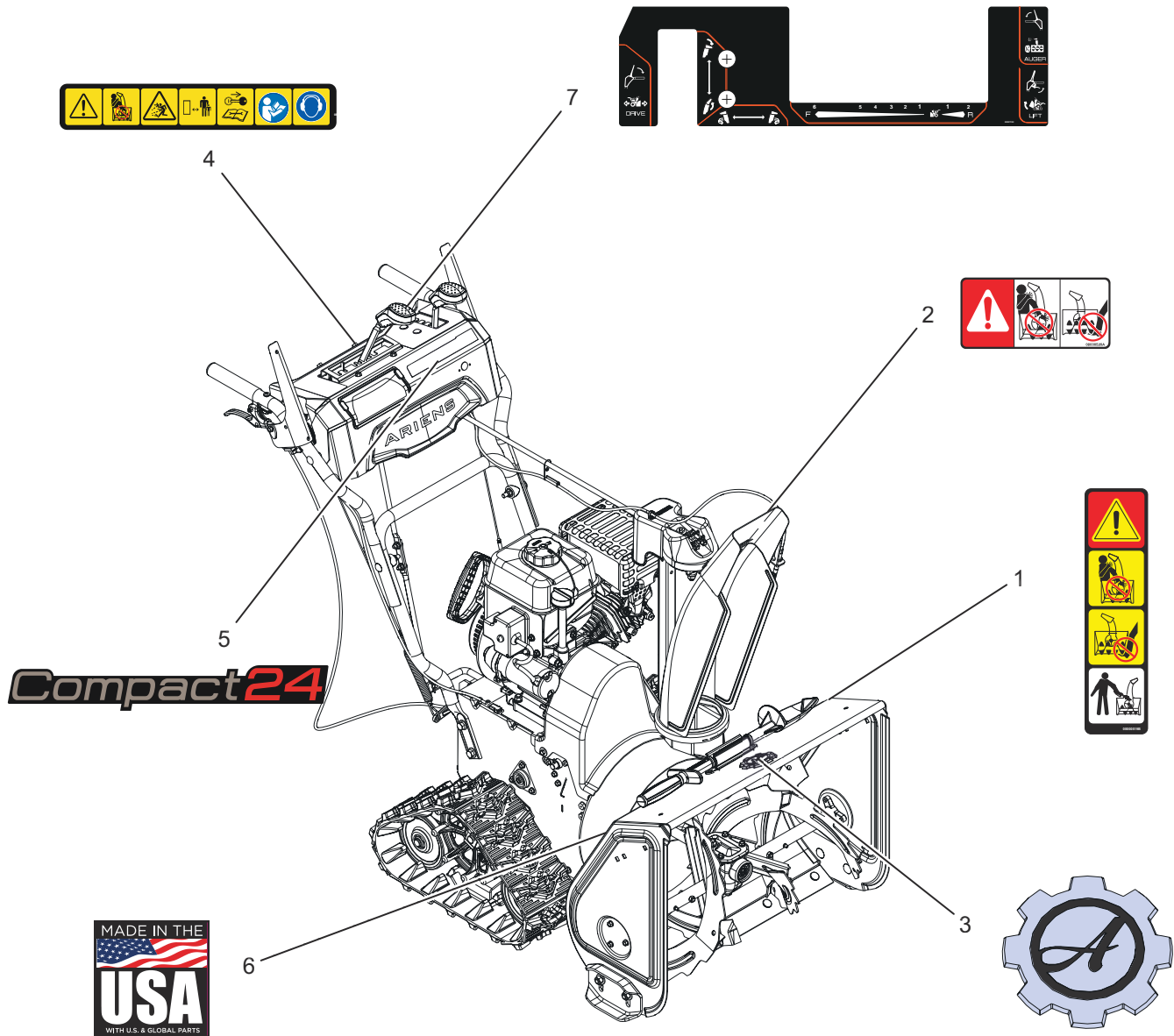
Models 920029, 329



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	08000520	1	DECAL, DANGER
3	07801012	1	DECAL, ARIENS - GEAR BADGE
4	08000945	1	DECAL, SAFETY DASH
5	08001123	1	DECAL, CONTROL -SML, AT, ID
6	08001038	1	DECAL, MADE IN USA
7	08001016	1	DECAL, DASH - COMPACT 24

DECALS – TRACK

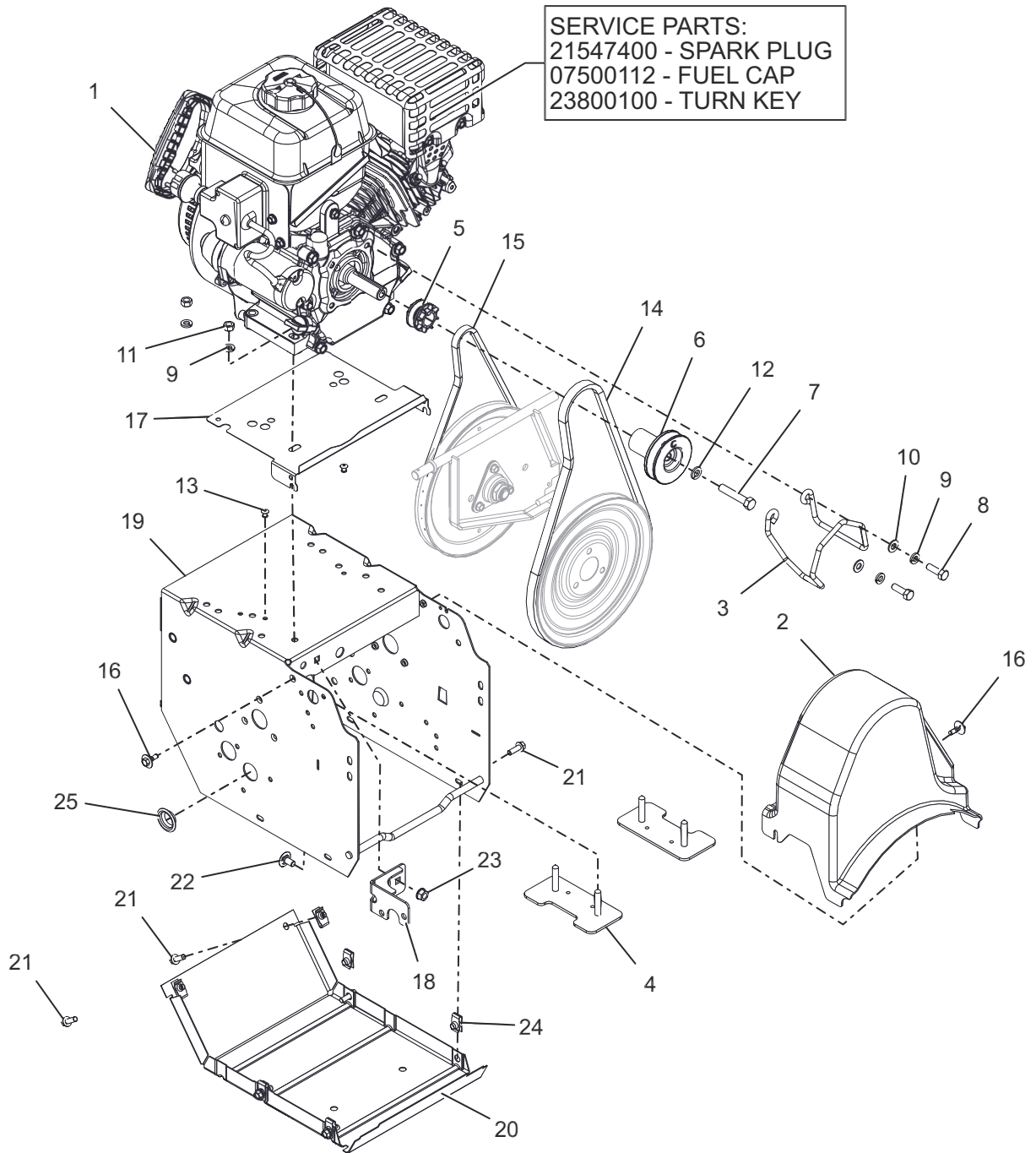
Models 920028, 318



BOM ID	Number	Qty	Description
1	08000519	1	DECAL, DANGER -ROTATING PARTS
2	08000520	1	DECAL, DANGER
3	07801012	1	DECAL, ARIENS - GEAR BADGE
4	08000945	1	DECAL, SAFETY DASH
5	08001016	1	DECAL, DASH - COMPACT 24
6	08001038	1	DECAL, MADE IN USA
7	08001122	1	DECAL, CONTROL -SML, AT, ID

FRAME AND ENGINE – CLASSIC

Model 920025

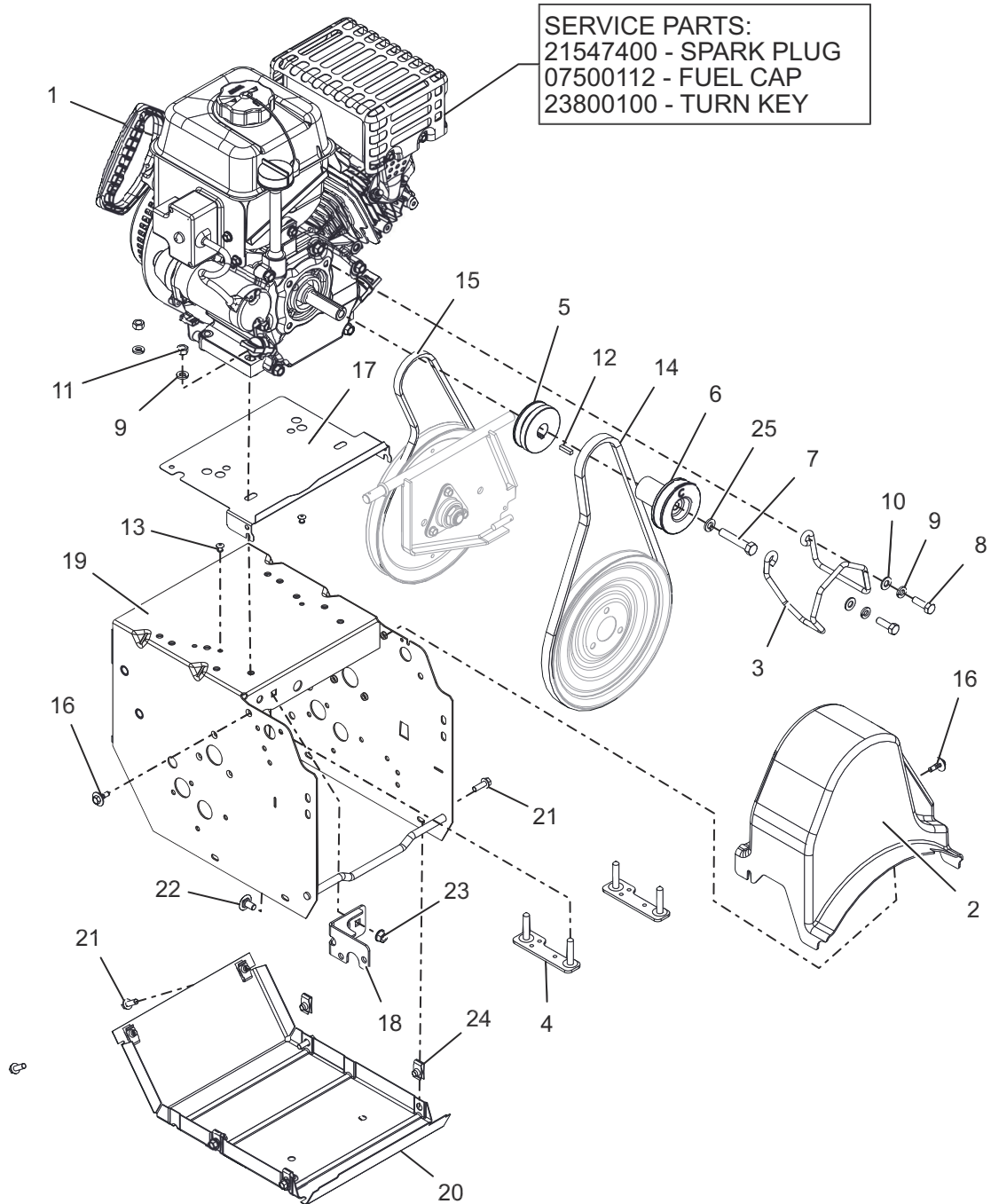


BOM ID	Number	Qty	Description
1	08201325	1	ENGINE, ARIENS AX208 120V
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	04334100	2	STRAP, ENGINE BOLT-WLDMT
5	04414000	1	SHEAVE, TRACTION
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	07200603	1	V-BELT, 3L-WRAPPED CLUTCHING
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	04885359	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	07500102	2	PLUG, HOLE - 1.00"

FRAME AND ENGINE – COMPACT TRACK

Models 920028

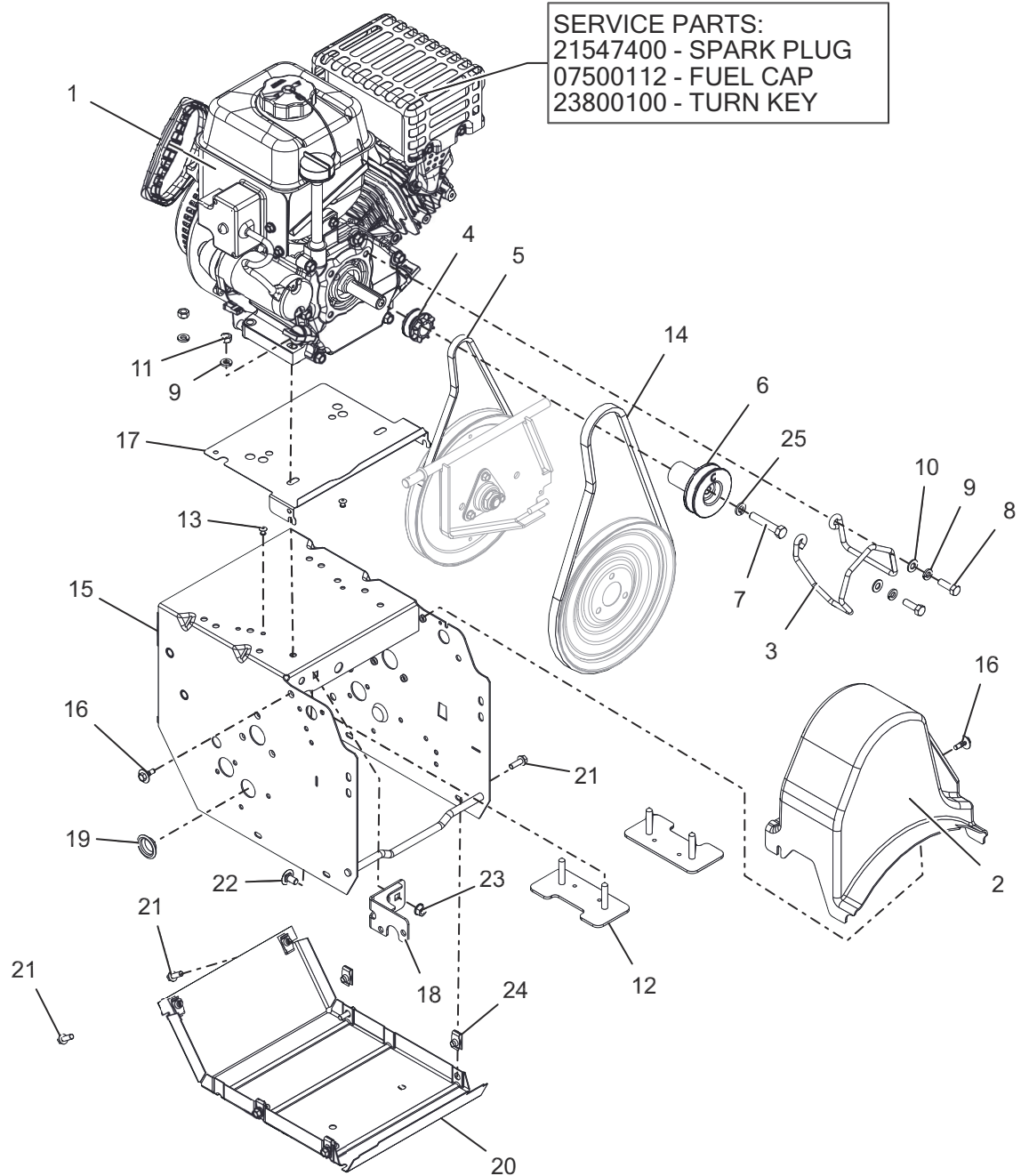


BOM ID	Number	Qty	Description
1	08201238	1	ENGINE, ARIENS AX223 120V
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	00188400	2	WLDMT, STRAP ENGINE BOLT
5	04553400	1	SHEAVE, TRACTION - COMPACT TRACK
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	06606100	1	KEY-SQ .188X.188X.750
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	07200114	1	V-BELT, 3L-WRAPPED CLUTCHING
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	04875659	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC

FRAME AND ENGINE – COMPACT

Model 920029

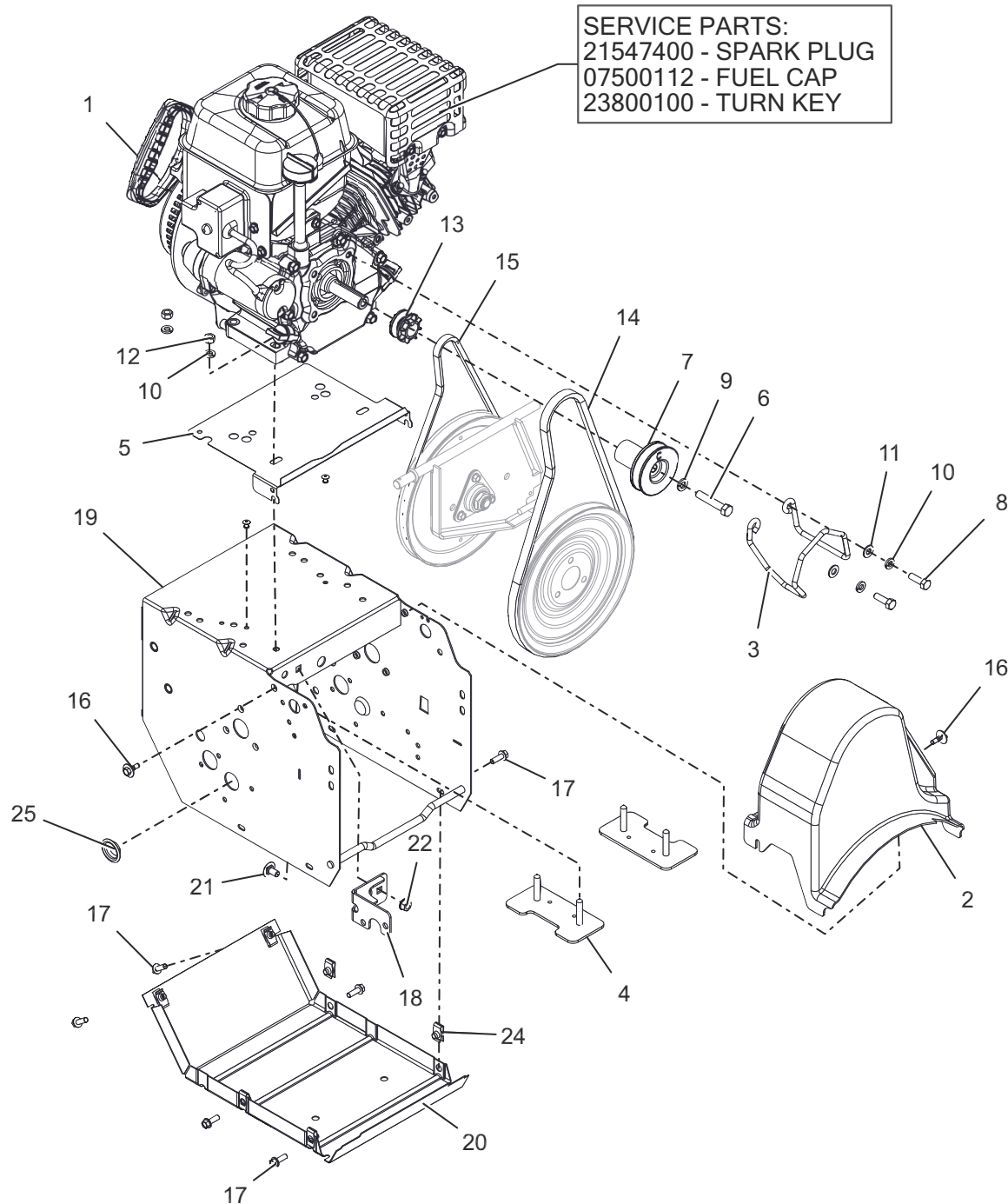


BOM ID	Number	Qty	Description
1	08201238	1	ENGINE, ARIENS AX223 120V
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	04414000	1	SHEAVE, TRACTION
5	07200603	1	V-BELT, 3L-WRAPPED CLUTCHING
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	04334100	2	STRAP, ENGINE BOLT-WLDMT
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	04885359	1	FRAME, MAIN - WELDMENT (ORANGE)
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	07500102	2	PLUG, HOLE - 1.00"
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC

FRAME AND ENGINE – CLASSIC PLUS

Model 920030



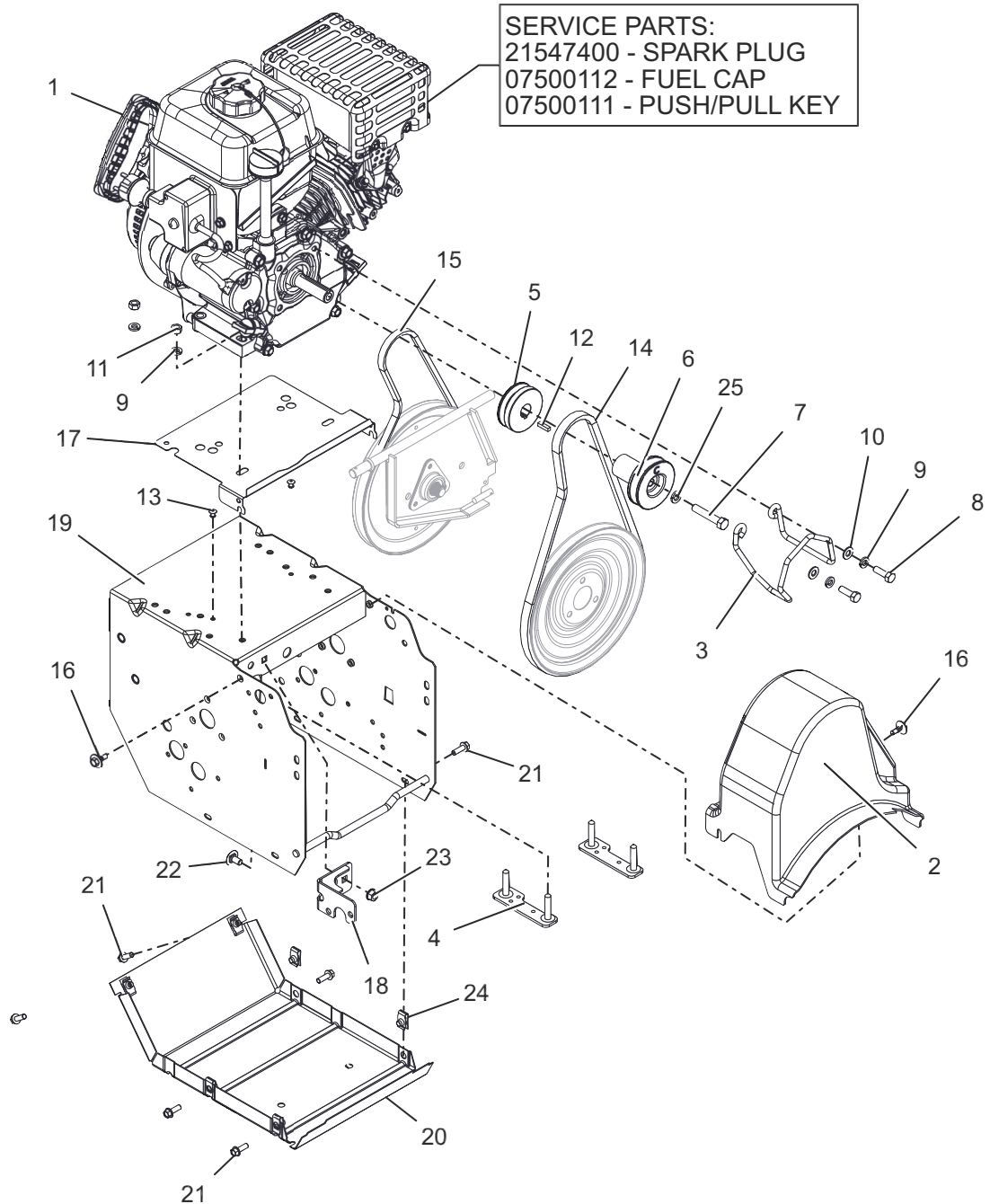
SERVICE PARTS:
21547400 - SPARK PLUG
07500112 - FUEL CAP
23800100 - TURN KEY

BOM ID	Number	Qty	Description
1	08201412	1	ENGINE, ARIENS AX223 120V
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	04334100	2	STRAP, ENGINE BOLT-WLDMT
5	04895151	1	BAFFLE, COMPACT (BLACK)
6	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
7	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
10	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
11	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
12	06500938	4	NUT, HEX .312-18 ZCC
13	04414000	1	SHEAVE, TRACTION

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	07200603	1	V-BELT, 3L-WRAPPED CLUTCHING
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
18	00657059	1	WLDMT, FRAME BRKT
19	04885359	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
22	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	07500102	2	PLUG, HOLE - 1.00"

FRAME AND ENGINE – COMPACT TRACK CE

Model 920318

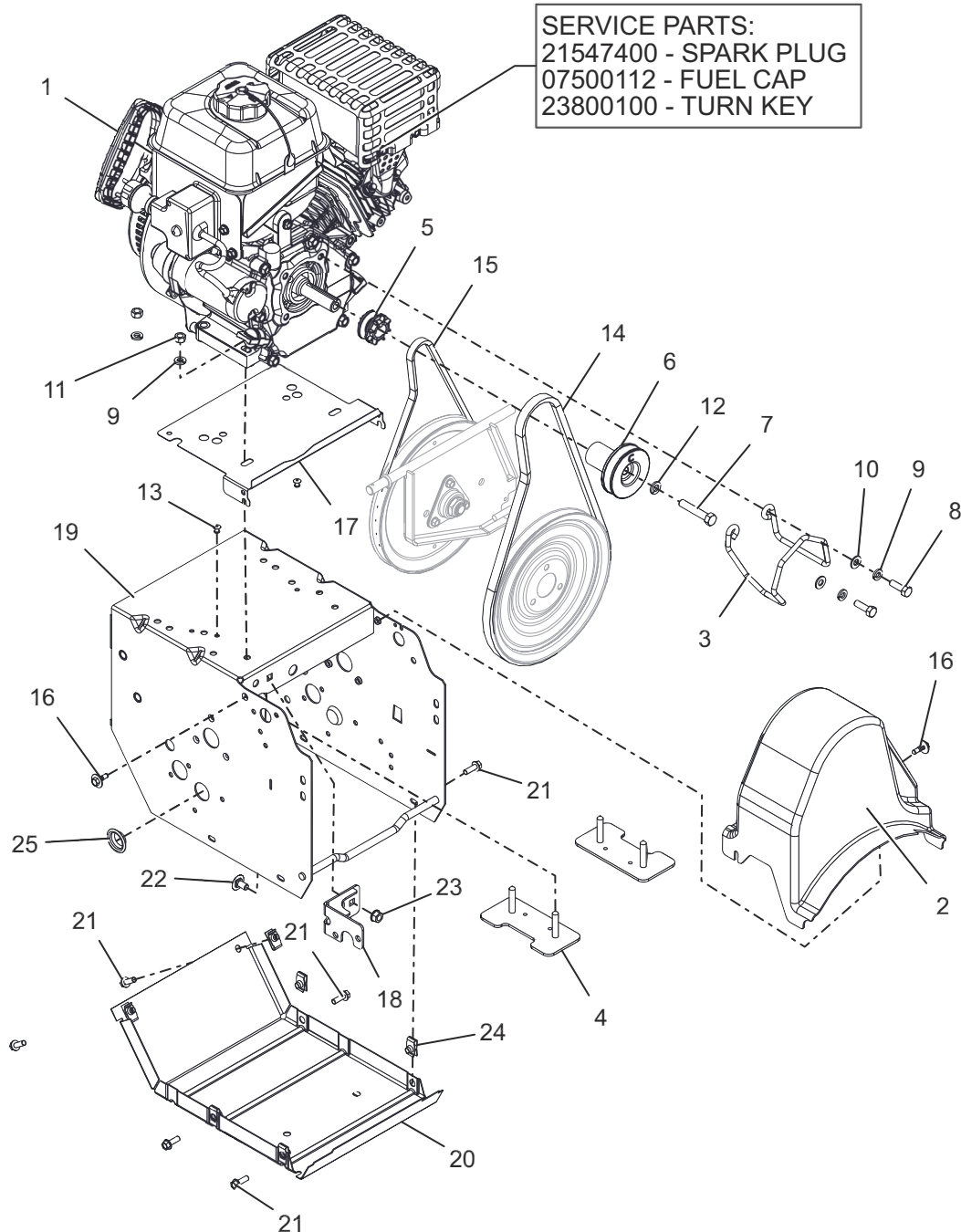


BOM ID	Number	Qty	Description
1	08200922	1	ENGINE, ARIENS AX208 240V / 60W
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	00188400	2	WLDMT, STRAP ENGINE BOLT
5	04553400	1	SHEAVE, TRACTION - COMPACT TRACK
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	06606100	1	KEY-SQ .188X.188X.750
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	07200114	1	V-BELT, 3L-WRAPPED CLUTCHING
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	04875659	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC

FRAME AND ENGINE – CLASSIC CE

Model 920328

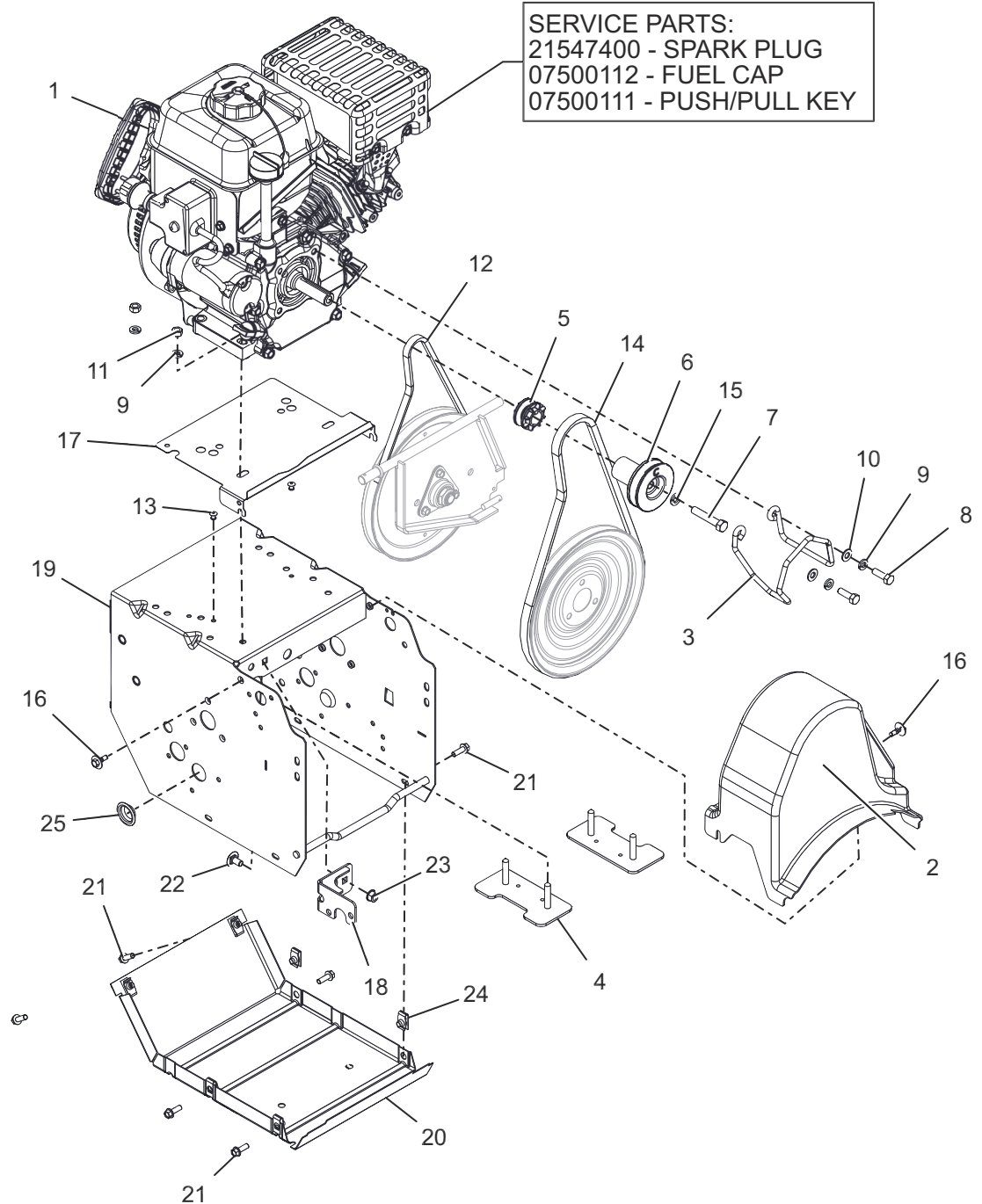


BOM ID	Number	Qty	Description
1	08201335	1	ENGINE, ARIENS AX208 240V
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	04334100	2	STRAP, ENGINE BOLT-WLDMT
5	04414000	1	SHEAVE, TRACTION
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	07200603	1	V-BELT, 3L-WRAPPED CLUTCHING
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	04885359	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	07500102	2	PLUG, HOLE - 1.00"

FRAME AND ENGINE – COMPACT CE

Model 920329



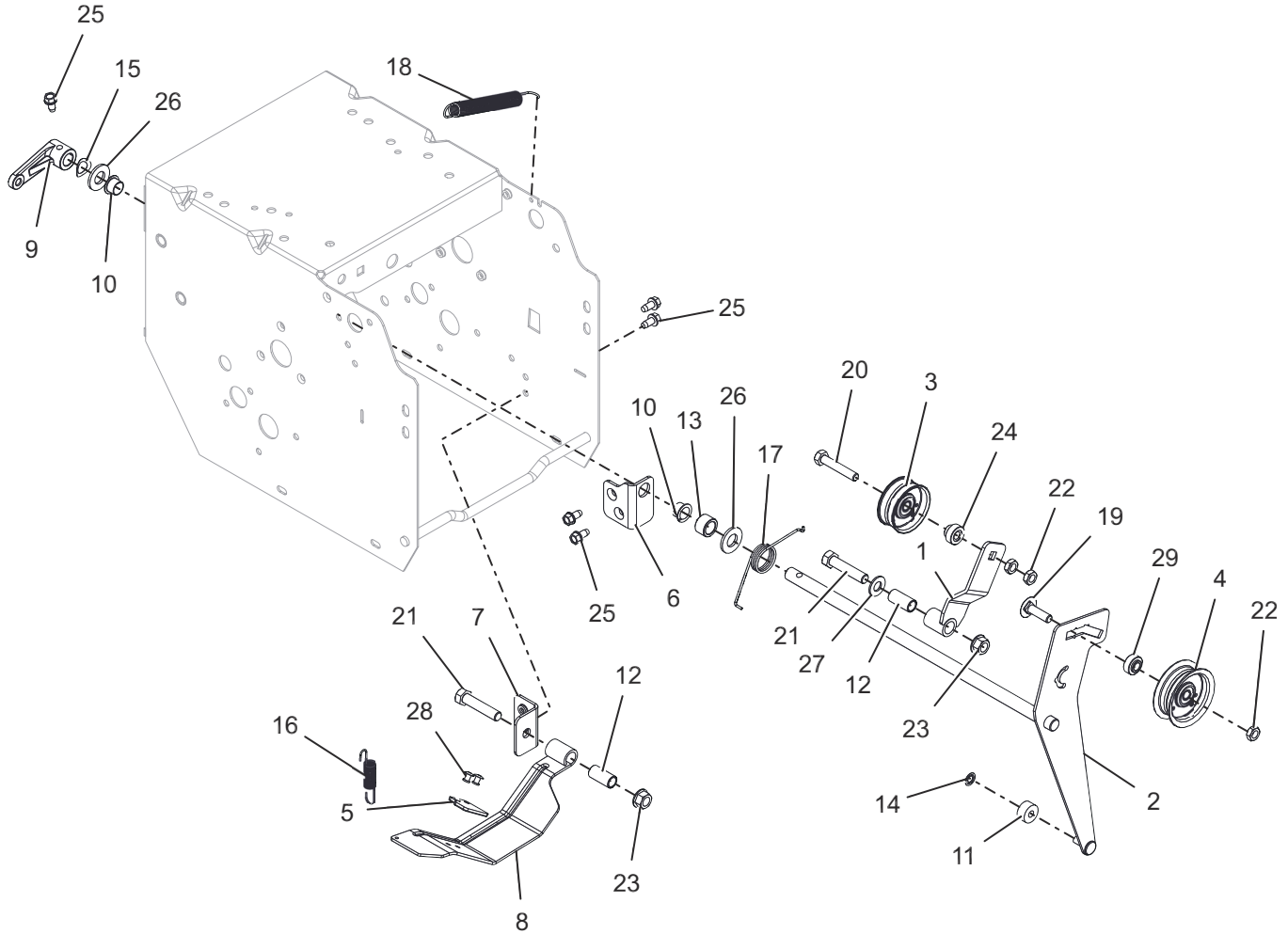
SERVICE PARTS:
21547400 - SPARK PLUG
07500112 - FUEL CAP
07500111 - PUSH/PULL KEY

BOM ID	Number	Qty	Description
1	08200922	1	ENGINE, ARIENS AX208 240V / 60W
2	03881000	1	COVER, COMPACT BELT
3	04561800	1	FINGER, BELT
4	04334100	2	STRAP, ENGINE BOLT-WLDMT
5	04414000	1	SHEAVE, TRACTION
6	05243600	1	SHEAVE, ATTACHMENT SINGLE GRV
7	05902015	1	BLT, HEX 0.375-24X2 G5 ZCC
8	05902108	2	BLT, HEX 0.3125-24X1 G5 ZCC
9	06300123	6	WSHR,LK-HVY 0.314 X 0.097 ZCC
10	06401017	2	WSHR-FL-STL 0.344X0.688X0.065 ZC120
11	06500938	4	NUT, HEX .312-18 ZCC
12	07200603	1	V-BELT, 3L-WRAPPED CLUTCHING
13	06800140	2	RVT-POP .187x.250 (#64) ZCC

BOM ID	Number	Qty	Description
14	07200725	1	V-BELT, HA - RAW EDGE LAMINATED
15	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
16	07400108	2	SCR, TAP .25-20 X.5 CAPTIVE
17	04895151	1	BAFFLE, COMPACT (BLACK)
18	00657059	1	WLDMT, FRAME BRKT
19	04885359	1	FRAME, MAIN - WELDMENT (ORANGE)
20	00492359	1	COVER, BOTTOM
21	05901824	6	BLT-HEX .25-20X.75 HWH ZCC GR5
22	06200333	1	BTL,RHSSN .313-18 X 0.625 G5 ZCC
23	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	07009000	6	NUT, RTNR .25-20 X .56
25	07500102	2	PLUG, HOLE - 1.00"

BRAKES AND IDLERS

Models All

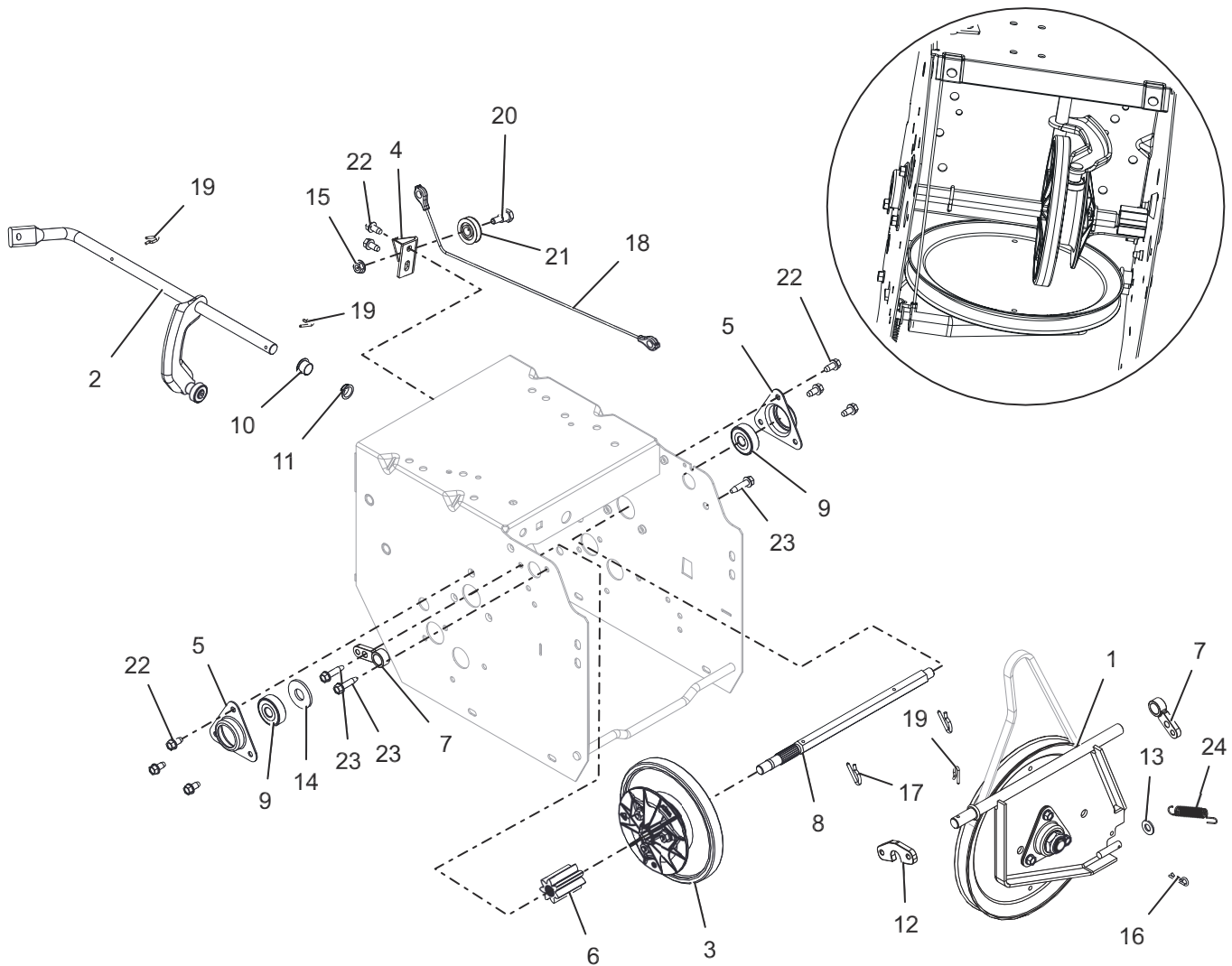


BOM ID	Number	Qty	Description
1	00493667	1	WLDMT, TRACTION IDLER ARM
2	04892167	1	WLDMT, ATTACHMENT IDLER ARM
3	07338500	1	IDLER, FLAT - 1.875"
4	07338900	1	IDLER, FLAT - 2.00"
5	00180500	1	PAD, BRAKE
6	00495051	1	BRKT, MOUNT - IDLER ARM
7	00495251	1	BRKT, BRAKE MOUNT
8	52000500	1	ARM, BRAKE - W/PAD
9	01987100	1	ARM, CLUTCH - ATTACHMENT
10	05500026	2	BUSHING, POLYLINER - .50 SPLIT
11	05500037	1	BSHG, SLV .265 X .625 X .375
12	05500106	2	BSHG, SLV .385 X .500 X 1.045
13	05500107	1	BSHG, SLV .510 X .751 X .475
14	05717600	1	RG-RTNG-EXT .250 X .010
15	06400005	1	WSHR, WAVE .50X.75X.015 .13FRHT

BOM ID	Number	Qty	Description
16	08300104	1	SPRG, EXTENSION
17	08300326	1	SPRG, TORSION
18	08300528	1	SPRG, EXTENSION
19	06200334	1	BTL,RHSSN .313-18 X 1.125 G5 ZCC
20	05901804	1	BLT, HEX 0.3125-18X1.75 GR5 ZCC
21	05901809	2	BLT, HEX 0.375-16X1.75 GR5 ZCC
22	06500913	3	NUT, JAM-CTR LK .312-18 GR5 ZCC
23	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
24	05501114	1	BSHG, FLG .315X.500X.481X.281
25	07400122	5	SCR-TAP .25-20X.50 HWH ZCC
26	06401015	2	WSHR-FL-STL 0.531X1.062X0.095 ZC120
27	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
28	06800140	2	RVT-POP .187x.250 (#64) ZCC
29	05501115	1	BSHG, FLG .315X.500X.358X.281

FRICION DRIVE

Models 920025, 029, 030, 328, 329



BOM ID	Number	Qty	Description
1	52105000	1	PLATE, SWING-ASSY
2	04987300	1	ARM, SHIFT - ASSEMBLY (SMALL DASH)
3	04861600	1	DISC, FRICTION - ASSEMBLY
4	00373051	1	BRKT, CABLE PULLEY
5	00383000	2	FLANGE, BRG
6	09154200	1	GEAR, PINION 7 TOOTH W/SPLINE
7	03374500	2	BSHG, SUPPORT - SWING GATE
8	09154300	1	SHAFT, HEX W/SPLINE
9	05435200	2	BRG-BALL .437X1.375X.437
10	05500026	1	BUSHING, POLYLINER - .50 SPLIT
11	05500028	1	BSHG, POLYLINER - .50 SNAP-IN
12	05500113	1	SPCR, SWING GATE
13	06401017	1	WSHR-FL-STL 0.344X0.688X0.065 ZC120

BOM ID	Number	Qty	Description
14	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120
15	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
16	06700222	1	PIN, HAIR #213 .08X1.19 ZCC
17	06714500	2	PIN, SPRING CLIP
18	06900504	1	CABLE, LOWER TRACTION (CMPCT)
19	06944800	3	CLIP, SPRING
20	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
21	07300012	1	PULLEY, CABLE
22	07400122	8	SCR-TAP .25-20X.50 HWH ZCC
23	07400204	3	SCR, TAP .25-20X1.00 TT2000 ZCC
24	08300036	1	SPRG, EXTENSION

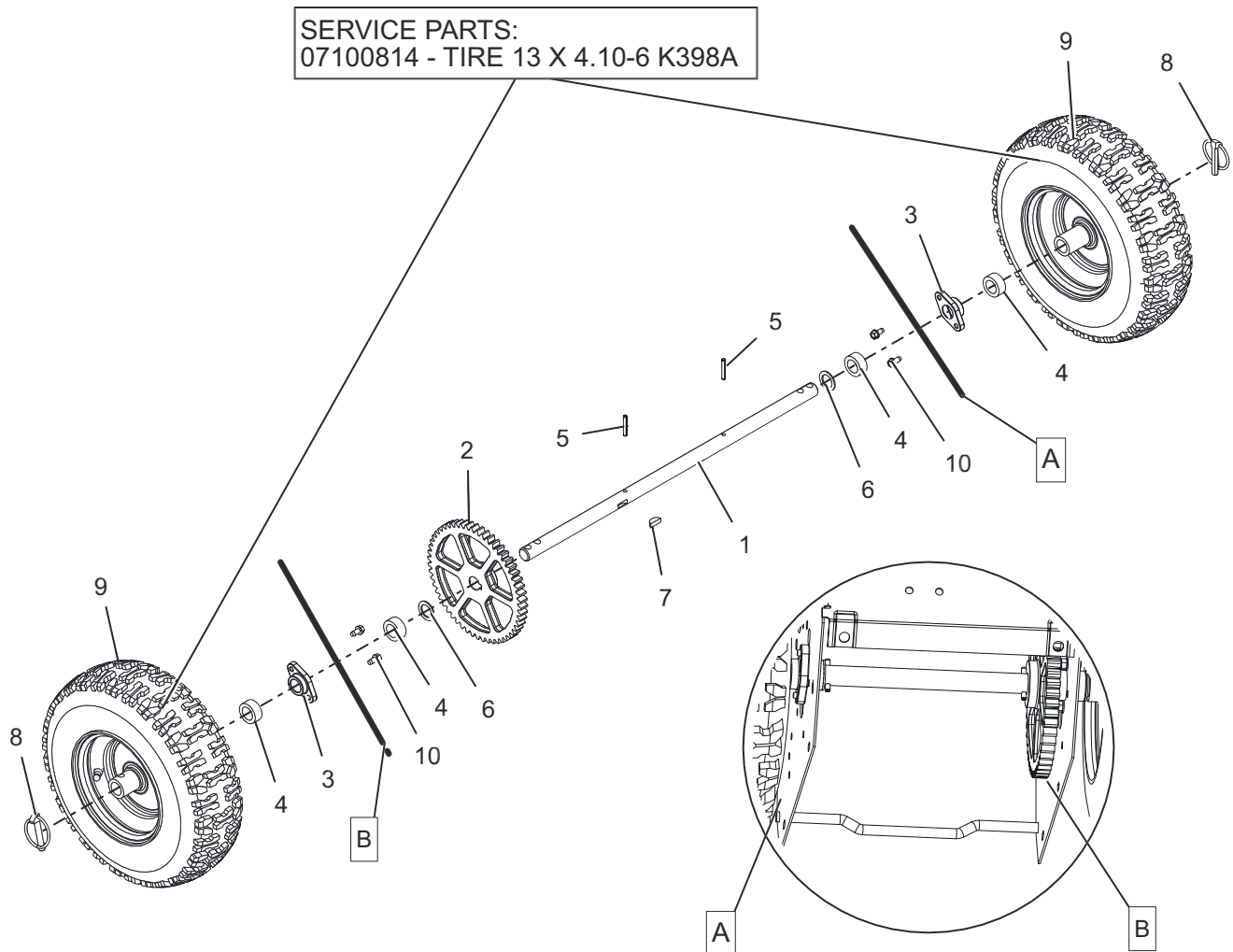
Models 920028, 318



BOM ID	Number	Qty	Description
18	06944800	2	CLIP, SPRING
19	07001737	1	BOLT, SHLDR -.375 X .375 X .25-20
20	07300012	1	PULLEY, CABLE
21	08300036	1	SPRG, EXTENSION
22	05435200	2	BRG-BALL .437X1.375X.437
23	05800205	1	PIN-GRV .125X1.00 TP E
24	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
25	07400122	9	SCR-TAP .25-20X.50 HWH ZCC
26	07400204	3	SCR, TAP .25-20X1.00 TT2000 ZCC
27	06401017	1	WSHR-FL-STL 0.344X0.688X0.065 ZC120
28	52105000	1	PLATE, SWING-ASSY
29	02466200	1	CHAIN, ROLLER
30	07061300	1	ZERK, FITTING .25X.125 DRIVE IN
31	04861600	1	DISC, FRICTION - ASSEMBLY
32	06401117	1	WSHR-FL-STL 0.63X1.005X0.062 ZCC
33	06900504	1	CABLE, LOWER TRACTION (CMPCT)

WHEELS AND AXLE – CLASSIC

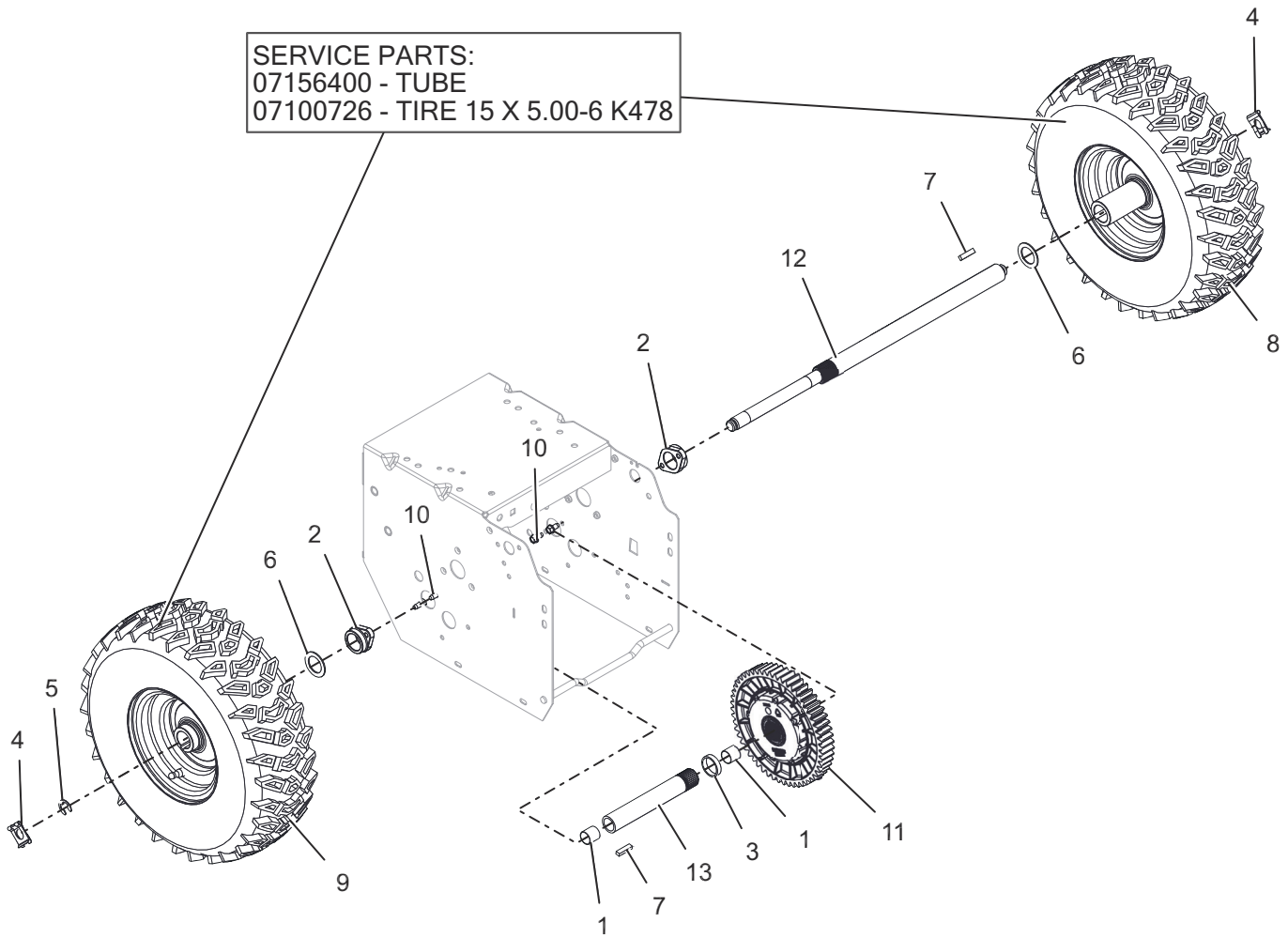
Models 920025, 328



BOM ID	Number	Qty	Description
1	05006800	1	AXLE, COMPACT
2	00657800	1	SPUR, GEAR 54T .75ID X 6.75PD
3	05500101	2	BSHG, .75 X 1.25 X .65
4	05500140	4	BSHG, SLV .766X1.185X.500
5	05800300	2	PIN-ROLL .188X1.25
6	06401119	2	WSHR-FL-STL 0.754X1.125X0.062 ZCC
7	06601200	1	KEY, WDRF .25X.750X.313 SAE91
8	07053700	2	PIN, LOCK .31X1.75
9	07101238	2	TIRE/WHEEL, 13X4.10-6 K398A
10	07400122	4	SCR-TAP .25-20X.50 HWH ZCC

WHEELS AND AXLE

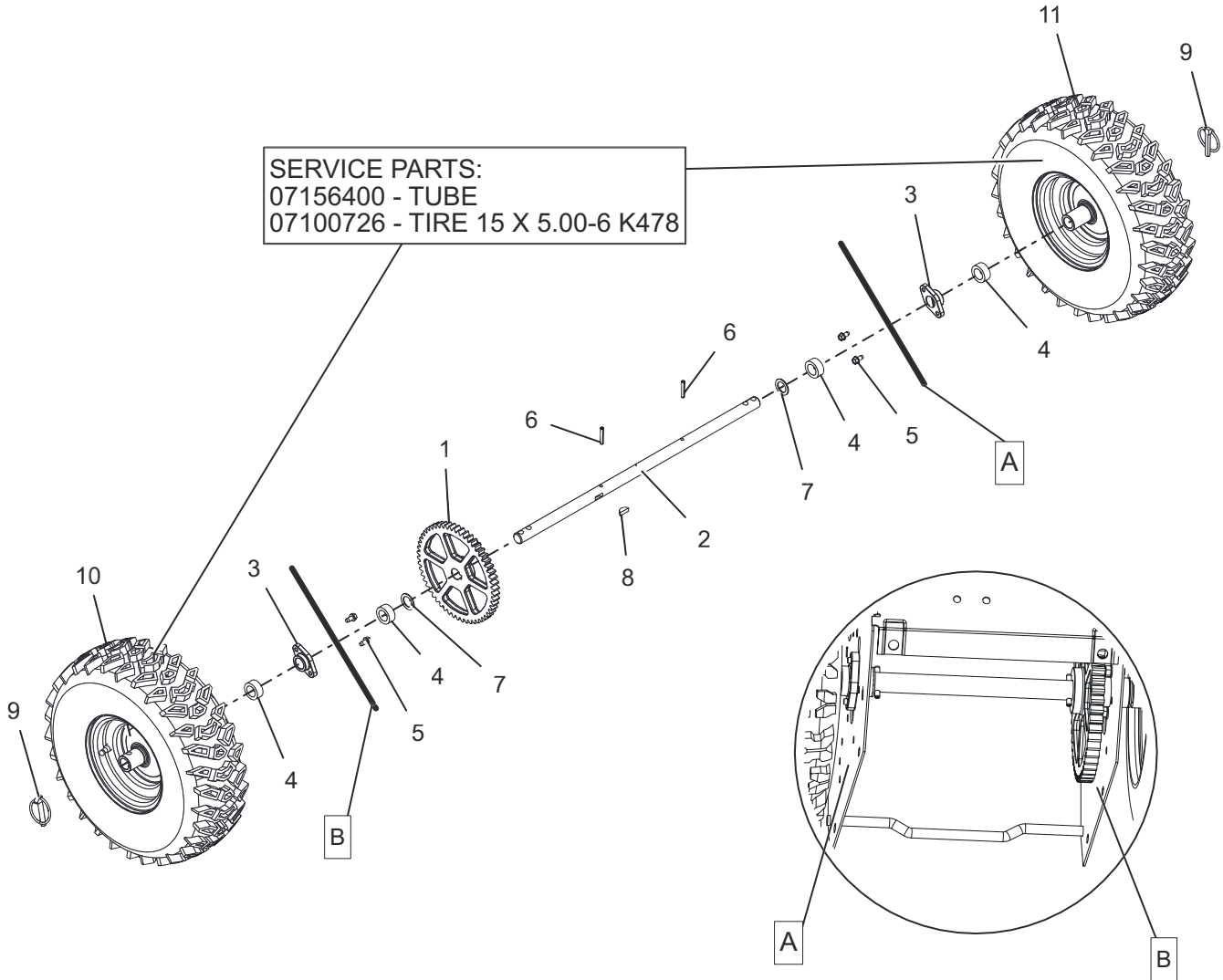
Models 920029, 329



BOM ID	Number	Qty	Description
1	05500023	2	BSHG, SLV .706 X .764 X .75 BRZ
2	05501412	2	BSHG, AXLE 1.000X1.380X.650
3	05501413	1	BSHG, SLV 1.062X1.228X.268
4	05700001	2	CLIP, SNAP - .625 DIA
5	05708300	1	RING, RETAINING-E .625X.042
6	06401132	2	WSHR-FL-STL 1.01X1.505X0.062 ZCC
7	06600002	2	KEY, RECT .25X.188X1.00
8	07101326	1	TIRE/WHEEL, LH 15X5-6 REMOTE
9	07101327	1	TIRE/WHEEL, RH 15X5-6 REMOTE
10	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
11	09165600	1	DIFFERENTIAL, AUTOMATIC
12	09165700	1	AXLE, LONG - COMPACT AUTO DIFF
13	52009100	1	AXLE, SHORT - W/BUSHINGS

WHEELS AND AXLE – CLASSIC PLUS

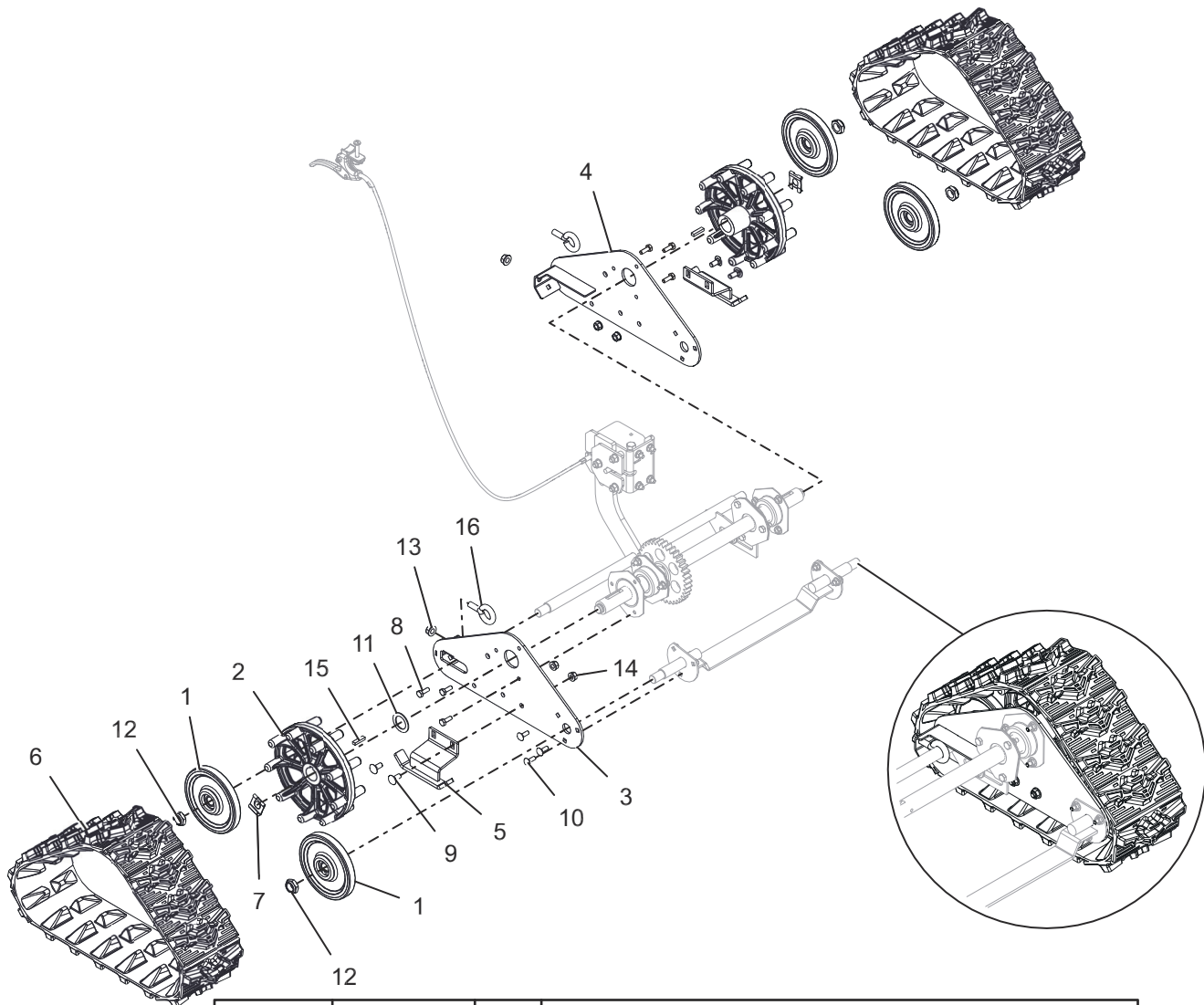
Model 920030



BOM ID	Number	Qty	Description
1	00657800	1	SPUR, GEAR 54T .75ID X 6.75PD
2	05006800	1	AXLE, COMPACT
3	05500101	2	BSHG, .75 X 1.25 X .65
4	05500140	4	BSHG, SLV .766X1.185X.500
5	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
6	05800300	2	PIN-ROLL .188X1.25
7	06401119	2	WSHR-FL-STL 0.754X1.125X0.062 ZCC
8	06601200	1	KEY, WDRF .25X.750X.313 SAE91
9	07053700	2	PIN, LOCK .31X1.75
10	07101206	1	TIRE/WHEEL, RH 15X5-6 PIN T2
11	07101207	1	TIRE/WHEEL, LH 15X5-6 PIN T2

TRACKS

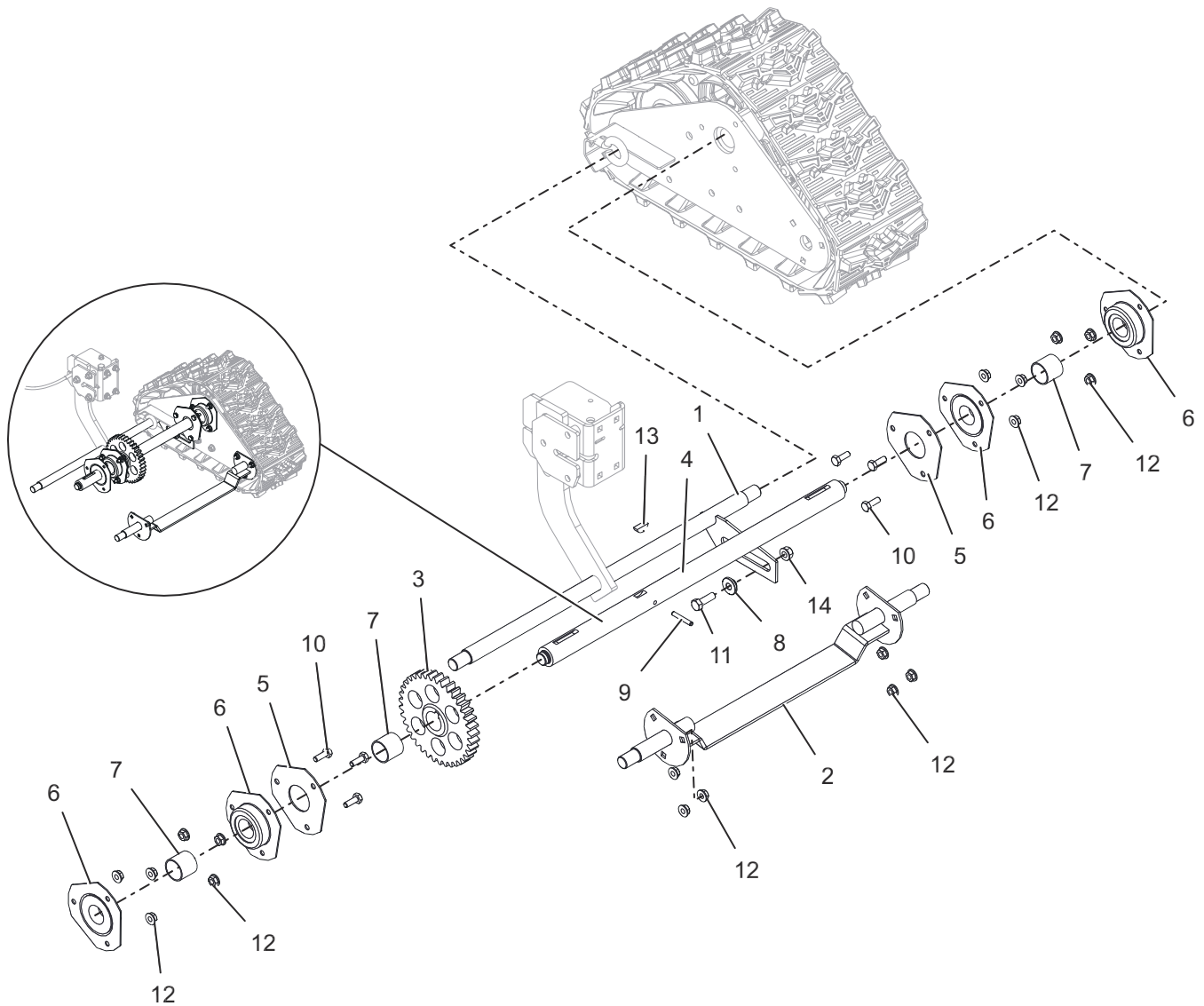
Models 920028, 318



BOM ID	Number	Qty	Description
1	03293600	4	WHEEL, BOGIE - SINGLE BEARING
2	04520000	2	WHEEL, DRIVE TRACK - MACHINED
3	05086251	1	PLATE, SIDE - COMPACT RH WLDMT (BLACK)
4	05086351	1	PLATE, SIDE - COMPACT LH WLDMT (BLACK)
5	04549651	2	RUNNER, GUIDE - COMPACT TRACK
6	04548500	2	TRACK, RUBBER COMPACT
7	05700001	2	CLIP, SNAP - .625 DIA
8	05901716	6	BLT, HEX 0.25-20X0.75 GR5 ZC120
9	06200232	4	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200307	6	BTL,RHSN .250-20 X 0.75 G5 ZCC
11	06401132	1	WSHR-FL-STL 1.01X1.505X0.062 ZCC
12	06500936	4	NUT, NYL-JAM .625-18 ZCC
13	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
14	06500904	4	NUT, FLG-TOP LK .312-18 GR5 ZCC
15	06600002	2	KEY, RECT .25X.188X1.00
16	07000040	2	BLT, EYE .375-16X.880 ZCC

TRACK AXLES

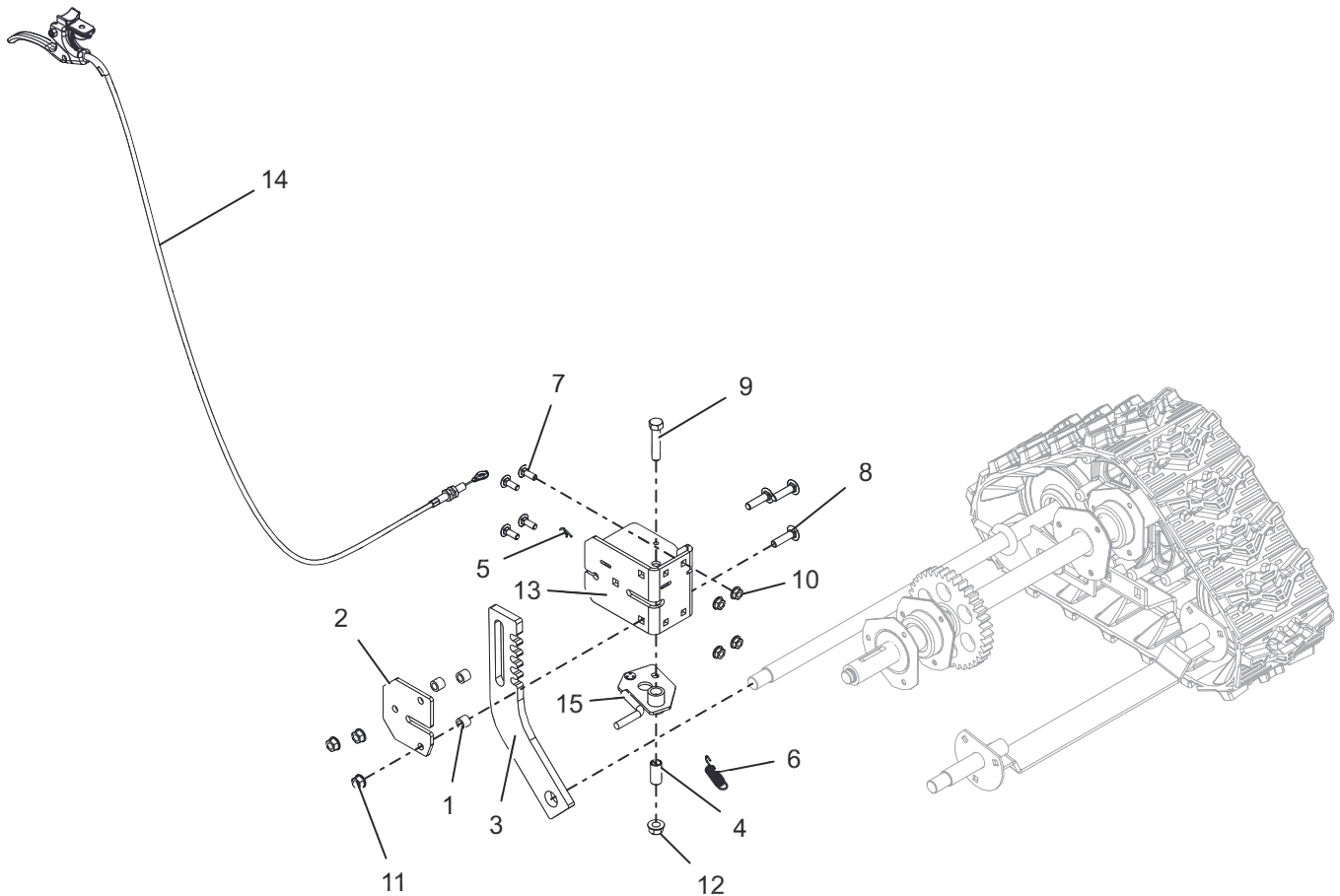
Models 920028, 318



BOM ID	Number	Qty	Description
1	03293700	1	AXLE, REAR - DELUXE TRACK
2	04549500	1	AXLE, FRONT - COMPACT TRACK
3	00371000	1	GEAR, SPUR
4	03291500	1	AXLE, TRACK - DELUXE
5	04796351	2	PLATE, BEARING SPACER (BLACK)
6	05400723	4	BRG, FLANGE 1.003/1.000 3 BOLT
7	05500122	3	BSHG, SLV 1.012 X 1.125 X 1.00
8	05501127	1	BSHG, FLG .325X.499X.3X.875
9	05800300	1	PIN-ROLL .188X1.25
10	05901716	6	BLT, HEX 0.25-20X0.75 GR5 ZC120
11	05901701	1	BLT, HEX 0.3125-18X1 GR5 ZC120
12	06500821	18	NUT, FLG-CTR LK .250-20 GR5 ZC120
13	06601200	1	KEY, WDRF .25X.750X.313 SAE91
14	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC

TRACK CONTROLS

Models 920028, 318

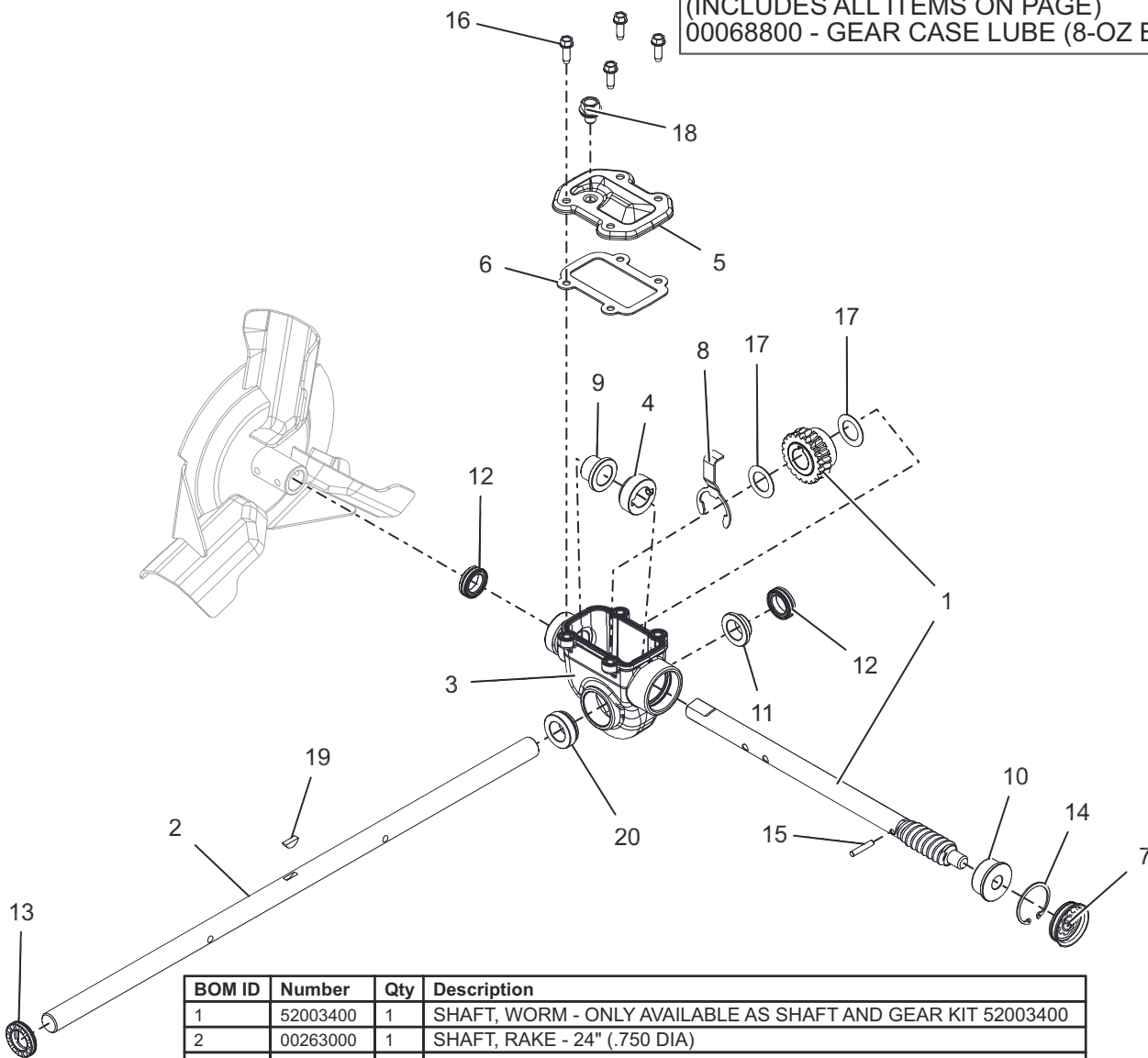


BOM ID	Number	Qty	Description
1	01103100	3	SPCR, .50 X .32 X .42
2	03294151	1	PLATE, HEIGHT ADJUSTER
3	04548851	1	STOP, HEIGHT ADJUSTER - COMPACT
4	05500106	1	BSHG, SLV .385 X .500 X 1.045
5	06700221	1	PIN-HAIR INT .06X.18X.77
6	08300103	1	SPRG, EXTENSION
7	06200307	4	BTL,RHSV .250-20 X 0.75 G5 ZCC
8	06200310	3	BTL,RHSSN .313-18 X 1.25 G5 ZCC
9	05901809	1	BLT, HEX 0.375-16X1.75 GR5 ZCC
10	06500821	4	NUT, FLG-CTR LK .250-20 GR5 ZC120
11	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
12	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	03293951	1	BRKT, HEIGHT ADJUSTER
14	06900510	1	CABLE, TRACK REMOTE
15	04999500	1	LOCK, HEIGHT

GEAR CASE

Models 920025, 328

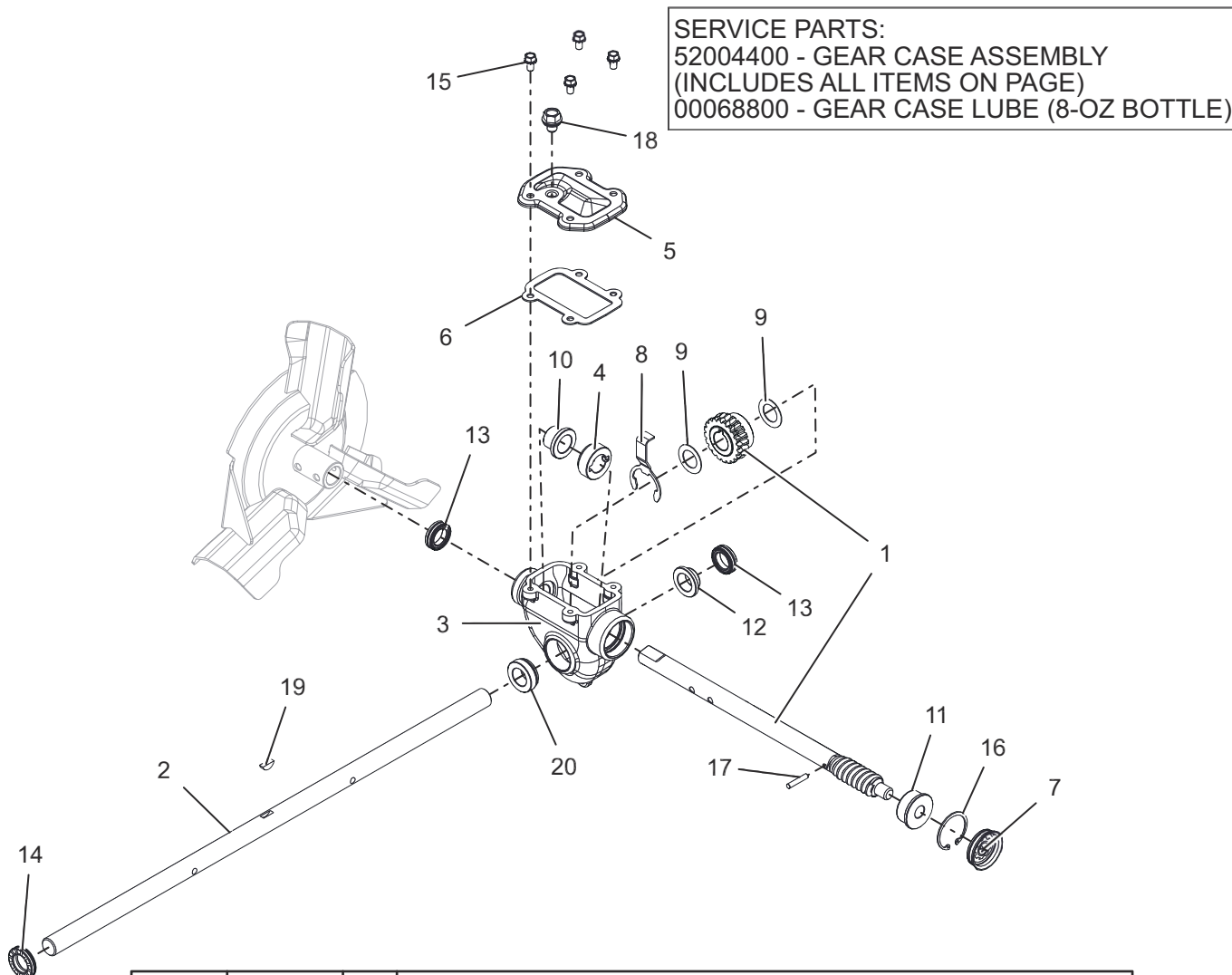
SERVICE PARTS:
52003600 - GEAR CASE ASSEMBLY
(INCLUDES ALL ITEMS ON PAGE)
00068800 - GEAR CASE LUBE (8-OZ BOTTLE)



BOM ID	Number	Qty	Description
1	52003400	1	SHAFT, WORM - ONLY AVAILABLE AS SHAFT AND GEAR KIT 52003400
2	00263000	1	SHAFT, RAKE - 24" (.750 DIA)
3	04304600	1	GEARCASE COMPACT ALUMINUM
4	04277000	1	THRUST, COLLAR .75" ID SLIPFIT
5	04280251	1	COVER, TOP COMPACT IRON
6	04282400	1	GASKET, TOP COMPACT GEARCASE
7	04302800	1	COVER, GEAR CASE 1.50"
8	04323600	1	BSHG, RETAINER COMPACT
9	05501020	1	BSHG, FLG .755 X .878 X .75 X 1.25
10	05501108	1	BSHG, FLANGED .503X1.303X.62X1.465
11	05501106	1	BSHG, FLANGED .755X.878X.424X1.25
12	05600509	2	SEAL, OIL .748 X 1.125 X .312
13	05600508	1	SEAL, OIL .748 X 1.300 X .250
14	05700212	1	RING, RETAINING -INT 1.500X.050
15	05800207	1	PIN, STR .188 X 1.00 6150
16	07400131	4	SCR-TAP .25-20X.750 HWH ZCC
17	06401136	2	WSHR-FL-STL 0.76X1.225X0.032 ZCC
18	07001830	1	SCR, .380-15X.500 W/SEAL WASHER
19	06609300	1	KEY, WDRF .19X.63 HRD #61
20	05501107	1	BUSHING, FLANGE - COMPACT RIGHT

GEAR CASE

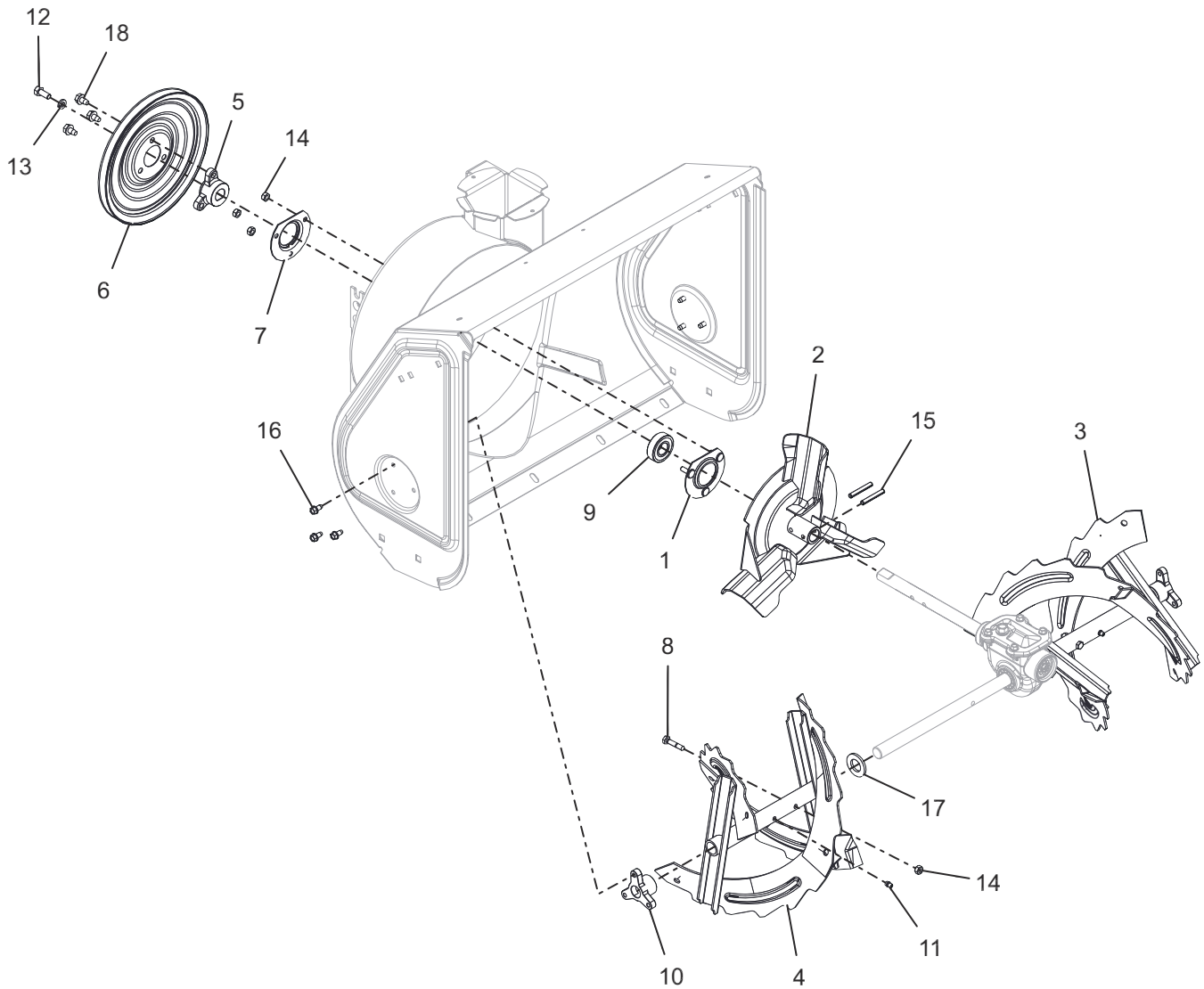
Models 920028, 029, 030, 318, 329



BOM ID	Number	Qty	Description
1	52003400	1	SHAFT, WORM - ONLY AVAILABLE AS SHAFT AND GEAR KIT 52003400
2	00263000	1	SHAFT, RAKE - 24" (.750 DIA)
3	04276800	1	GEAR, CASE COMPACT MACHINED
4	04277000	1	THRUST, COLLAR .75" ID SLIPFIT
5	04280251	1	COVER, TOP COMPACT IRON
6	04282400	1	GASKET, TOP COMPACT GEARCASE
7	04302800	1	COVER, GEAR CASE 1.50"
8	04323600	1	BSHG, RETAINER COMPACT
9	06401136	2	WSHR-FL-STL 0.76X1.225X0.032 ZCC
10	05501020	1	BSHG, FLG .755 X .878 X .75 X 1.25
11	05501108	1	BSHG, FLANGED .503X1.303X.62X1.465
12	05501106	1	BSHG, FLANGED .755X.878X.424X1.25
13	05600509	2	SEAL, OIL .748 X 1.125 X .312
14	05600508	1	SEAL, OIL .748 X 1.300 X .250
15	05902009	4	BLT, SEMS - .25-20X.50 GR5 ZCC
16	05700212	1	RING, RETAINING -INT 1.500X.050
17	05800207	1	PIN, STR .188 X 1.00 6150
18	07001830	1	SCR, .380-15X.500 W/SEAL WASHER
19	06609300	1	KEY, WDRF .19X.63 HRD #61
20	05501107	1	BUSHING, FLANGE - COMPACT RIGHT

AUGER AND IMPELLER

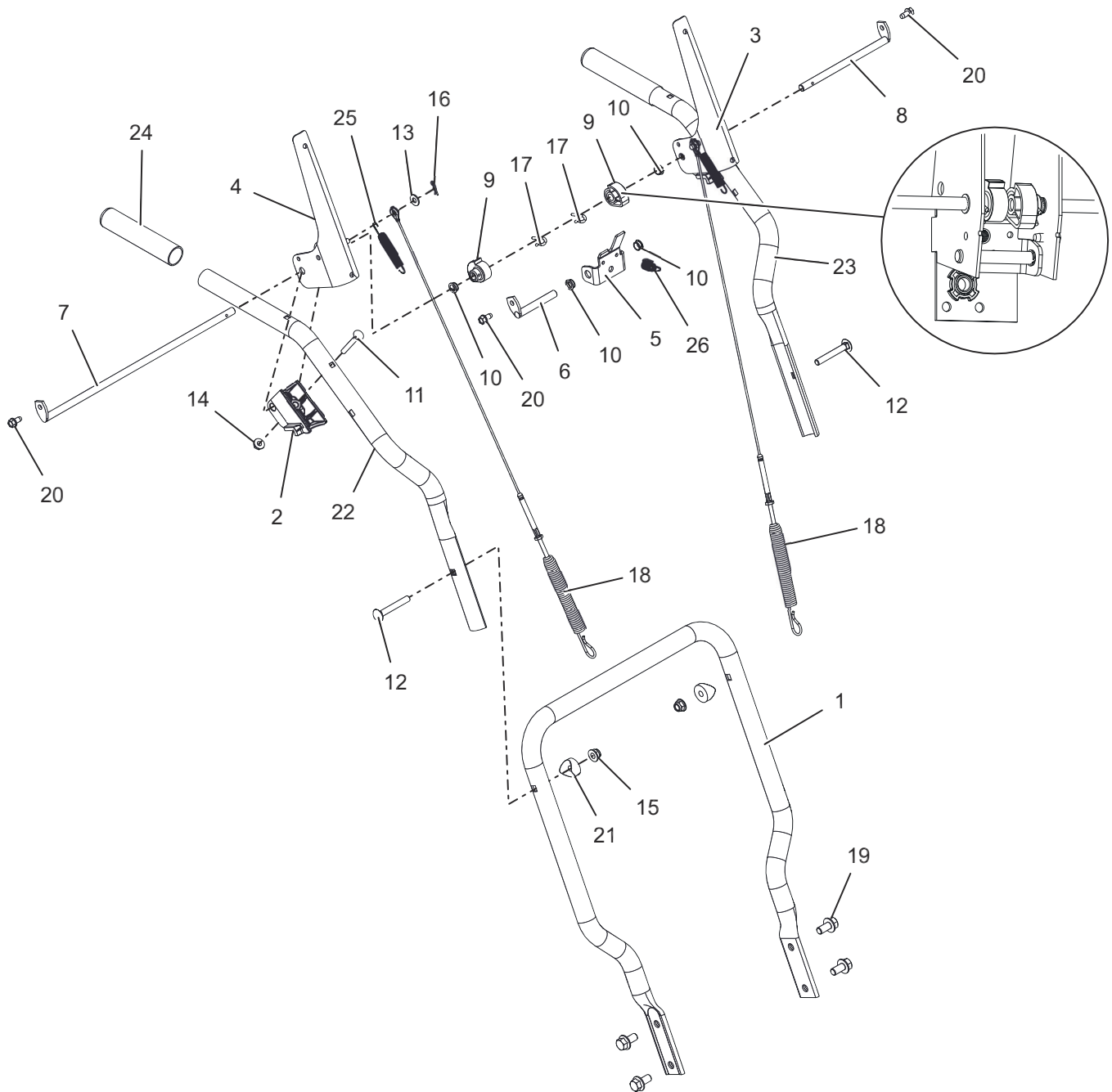
Models All



BOM ID	Number	Qty	Description
1	00428700	1	BEARING, FLANGE
2	03835551	1	IMPELLER, COMPACT 12" 3-BLADE
3	53213200	1	RAKE, LH 24" - SERVICE W/ ZERK
4	53213100	1	RAKE, RH 24" - SERVICE W/ ZERK
5	00268901	1	PULLEY, HUB BOLT-ON
6	00268900	1	PULLEY, SPIN FORM SINGLE GROOVE
7	01014200	1	BEARING, FLANGE
8	53200500	2	ASM, SHEAR BOLT W/NUT (3 PACK)
9	05406300	1	BRG-BALL .750X1.750X.50
10	05500918	2	BSHG, RAKE SHAFT .75"
11	07061300	2	ZERK, FITTING .25X.125 DRIVE IN
12	05902014	1	BLT, HEX 0.3125-24X0.75 G5 ZCC
13	06300123	1	WSHR,LK-HVY 0.314 X 0.097 ZCC
14	06500812	5	NUT, HEX-CTR LK .250-20 GR5 ZC120
15	05803700	2	PIN-ROLL .250X1.75
16	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
17	06401140	2	WSHR-FL-STL 0.812X1.469X0.134 ZCC
18	07400124	3	SCR-TAP .312-18X.50 HWH ZCC

HANDLEBARS

Models All

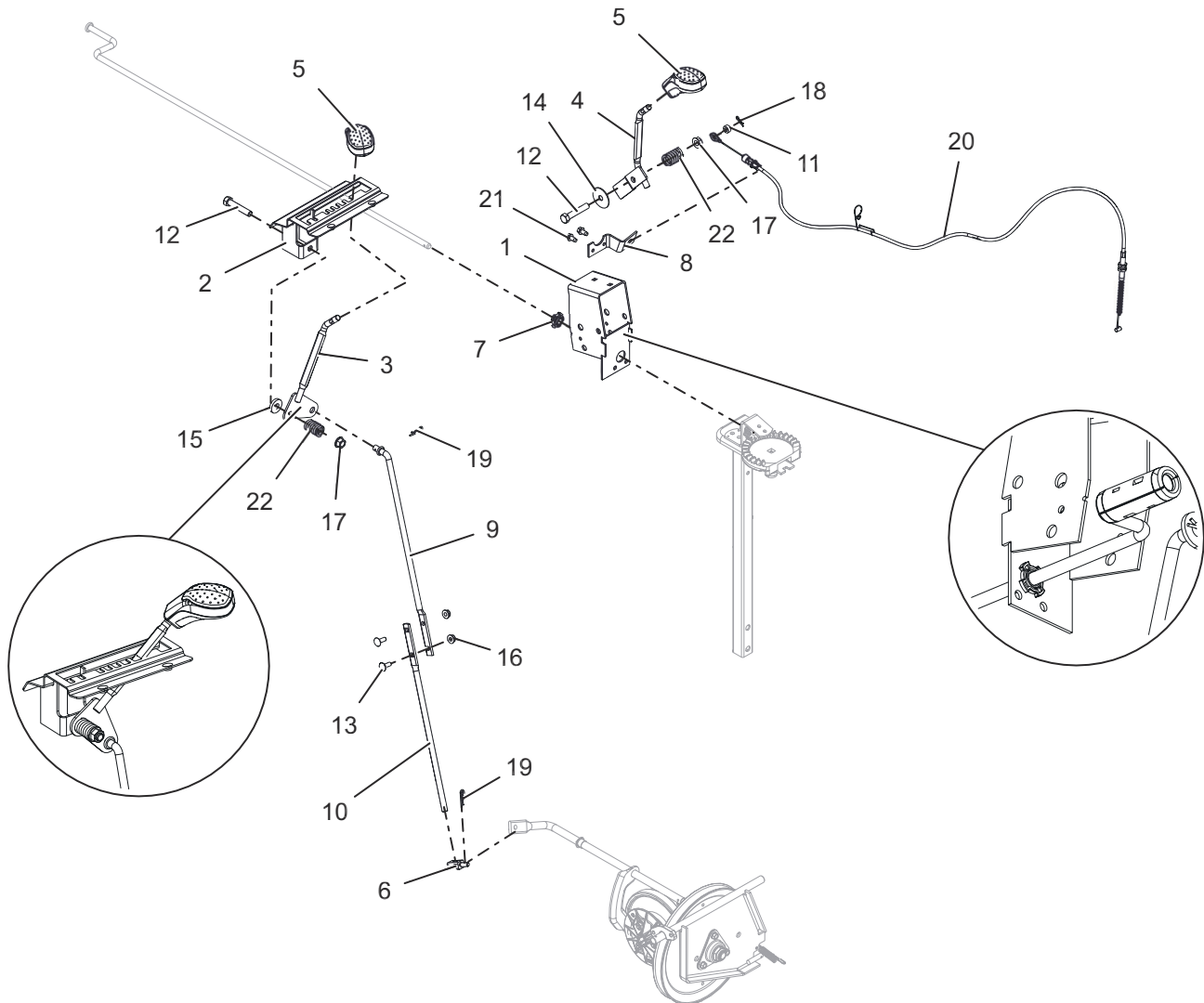


BOM ID	Number	Qty	Description
1	05272251	1	HANDLEBAR, LOWER COMPACT (BLACK)
2	05193600	2	BLOCK, CLUTCH PADDLE
3	04310451	1	WLDMT, CLUTCH HANDLE - LH
4	04310551	1	WLDMT, CLUTCH HANDLE - RH
5	04320400	1	BRKT, INTERLOCK ARM
6	04320500	1	ROD, PIVOT - INTERLOCK
7	04321500	1	ROD, PADDLE MOUNT - LONG
8	04321600	1	ROD, PADDLE MOUNT - SHORT
9	04322100	2	CAM, INTERLOCK
10	05500020	4	BSHG, POLYLINER-.38 SNAPIN
11	06209300	2	BLT, RDHDXLSQNK .25-20X2.0 G5 ZCC
12	06200408	2	BTL,RHSN .313-18 X 2.25 G5 ZCC
13	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
14	06500903	2	NUT, FLG-TOP LK .250-20 GR5 ZC120

BOM ID	Number	Qty	Description
15	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
16	06700221	2	PIN-HAIR INT .06X.18X.77
17	06714500	2	PIN, SPRING CLIP
18	06900438	2	CABLE, AUGER & UPPER TRACTION
19	07001824	4	BLT, SERHFWH 0.375-16X0.75 GR5 ZCC
20	07400122	3	SCR-TAP .25-20X.50 HWH ZCC
21	07500005	2	SPCR, HANDLEBAR
22	05272451	1	HANDLEBAR, UPPER - RH (BLACK)
23	05272351	1	HANDLEBAR, UPPER - LH (BLACK)
24	07500336	2	GRIP, HANDLE
25	08300527	2	SPRG, EXTENSION
26	08337000	1	SPRG, EXTENSION

CONTROLS

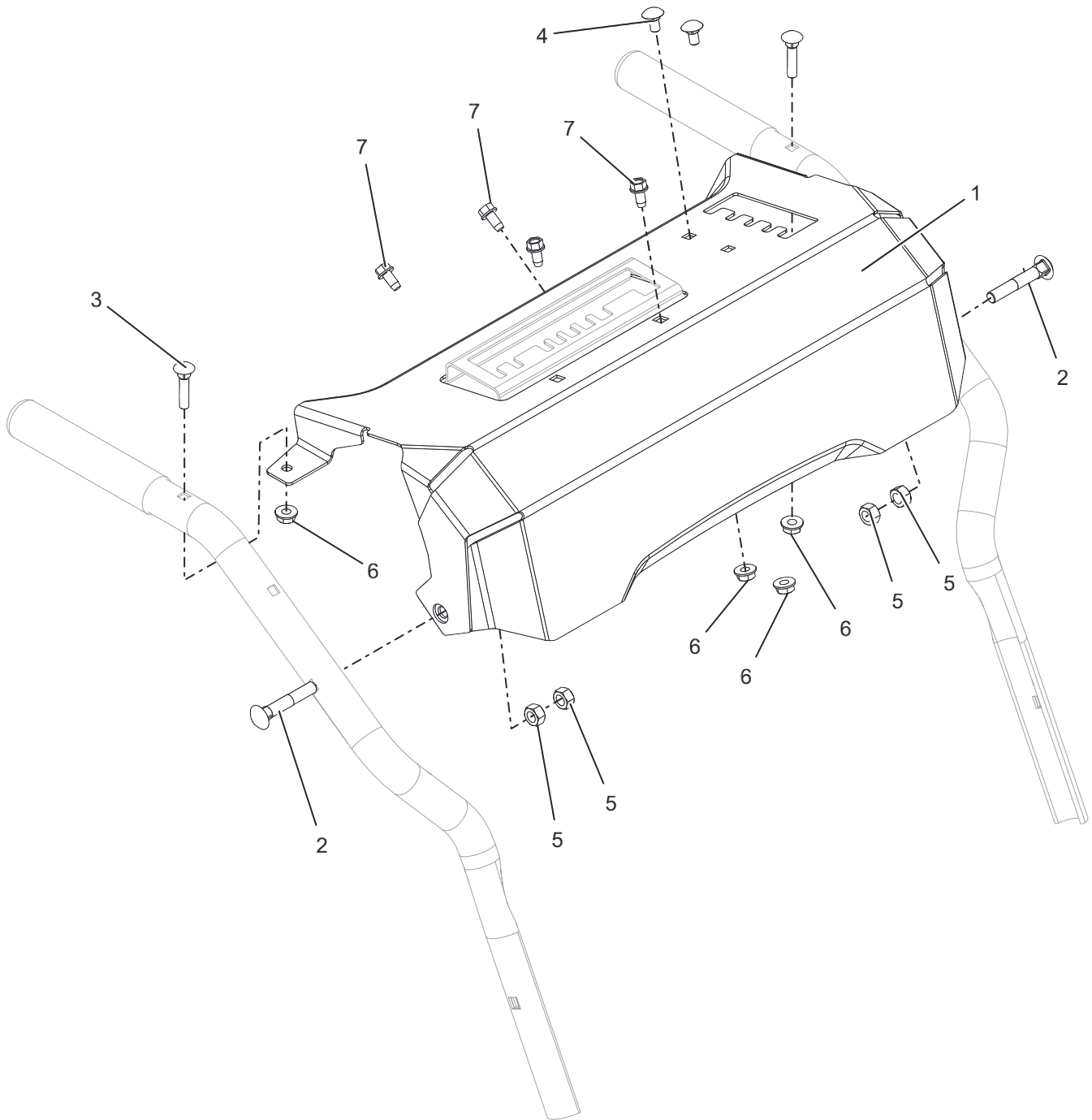
Models All



BOM ID	Number	Qty	Description
1	04316651	1	WLDMT, BRKT - INTERLOCK
2	04317751	1	WLDMT, DETENT PLATE-COMPACT
3	04846700	1	LEVER, CONTROL - SHIFT (WELDMENT)
4	04846600	1	WLDMT, CONTROL LEVER - SM (DEFL)
5	04816300	2	KNOB, CONTROL - SOFT TOUCH
6	00386700	1	PIVOT, SHIFT ROD .375-16 (TRUNN)
7	04322700	1	BSHG, CRANK - CHUTE
8	04333100	1	ANCHOR, DEFLECTOR CABLE
9	04334900	1	ROD, SHIFT UPPER
10	04753700	1	ROD, SHIFT - LOWER
11	05501012	1	BSHG, SLV .265X.500X.219
12	05901718	2	BLT, HEX 0.375-16X2 GR5 ZC120
13	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
14	06401028	1	WSHR-FL-STL 0.375X1.5X0.062 ZCC
15	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
16	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
17	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
18	06700221	1	PIN-HAIR INT .06X.18X.77
19	06700222	2	PIN, HAIR #213 .08X1.19 ZCC
20	06900508	1	CABLE, DEFLECTOR - COMPACT
21	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
22	08335700	2	SPRG, COMPRESSION

DASH

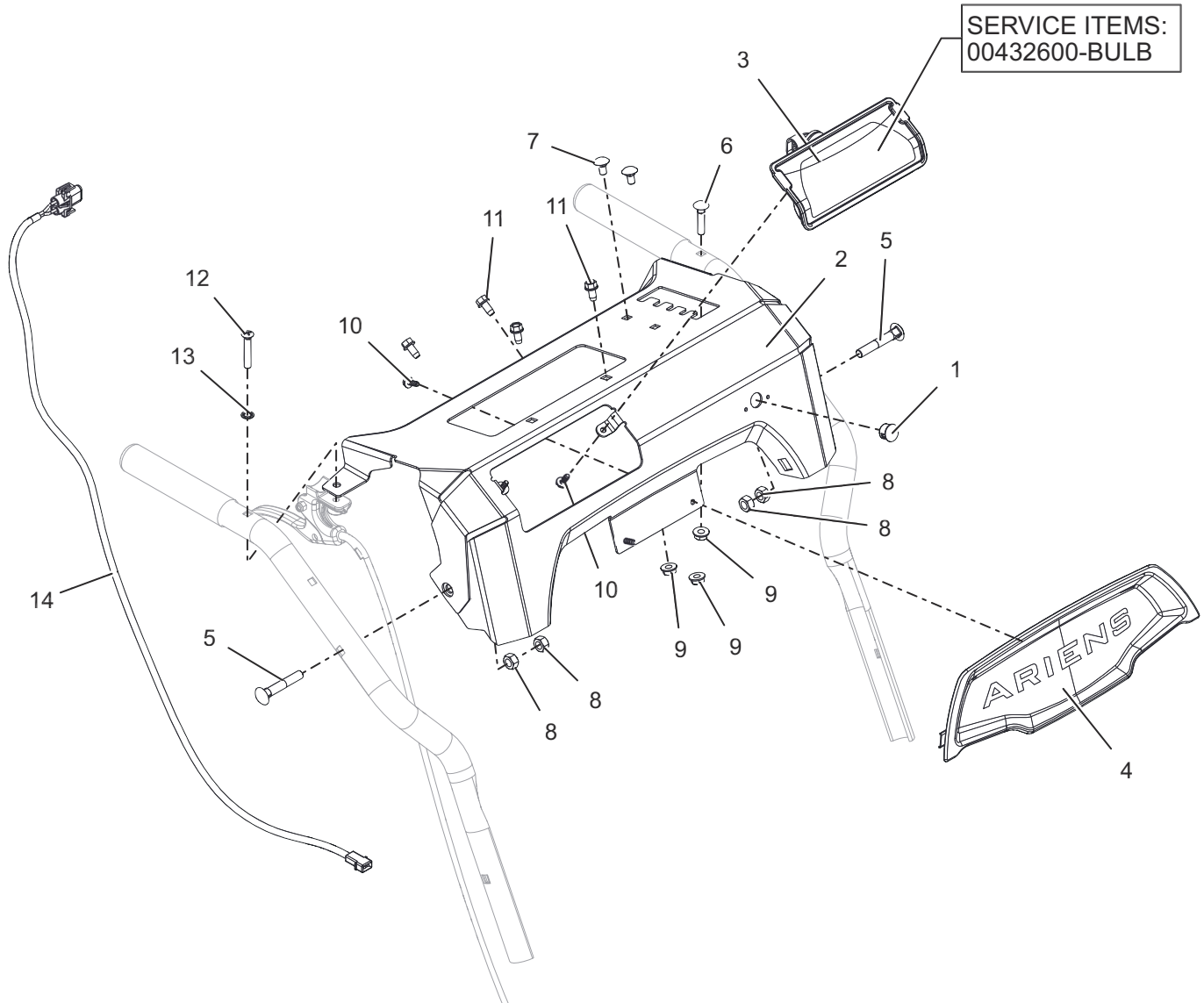
Models 920025, 030, 328



BOM ID	Number	Qty	Description
1	52007300	1	GROUP, DASH - COMPACT
2	06200207	2	BLT, RDHD XLSQNK .31-18X2.0 G5YZ
3	06220100	2	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
4	06200306	2	BTL,RHSN .250-20 X 0.5 G5 ZCC
5	06500826	4	NUT, HEX-CTR LK .312-18 GR5 ZC120
6	06500903	4	NUT, FLG-TOP LK .250-20 GR5 ZC120
7	07400122	4	SCR-TAP .25-20X.50 HWH ZCC

DASH – TRACK

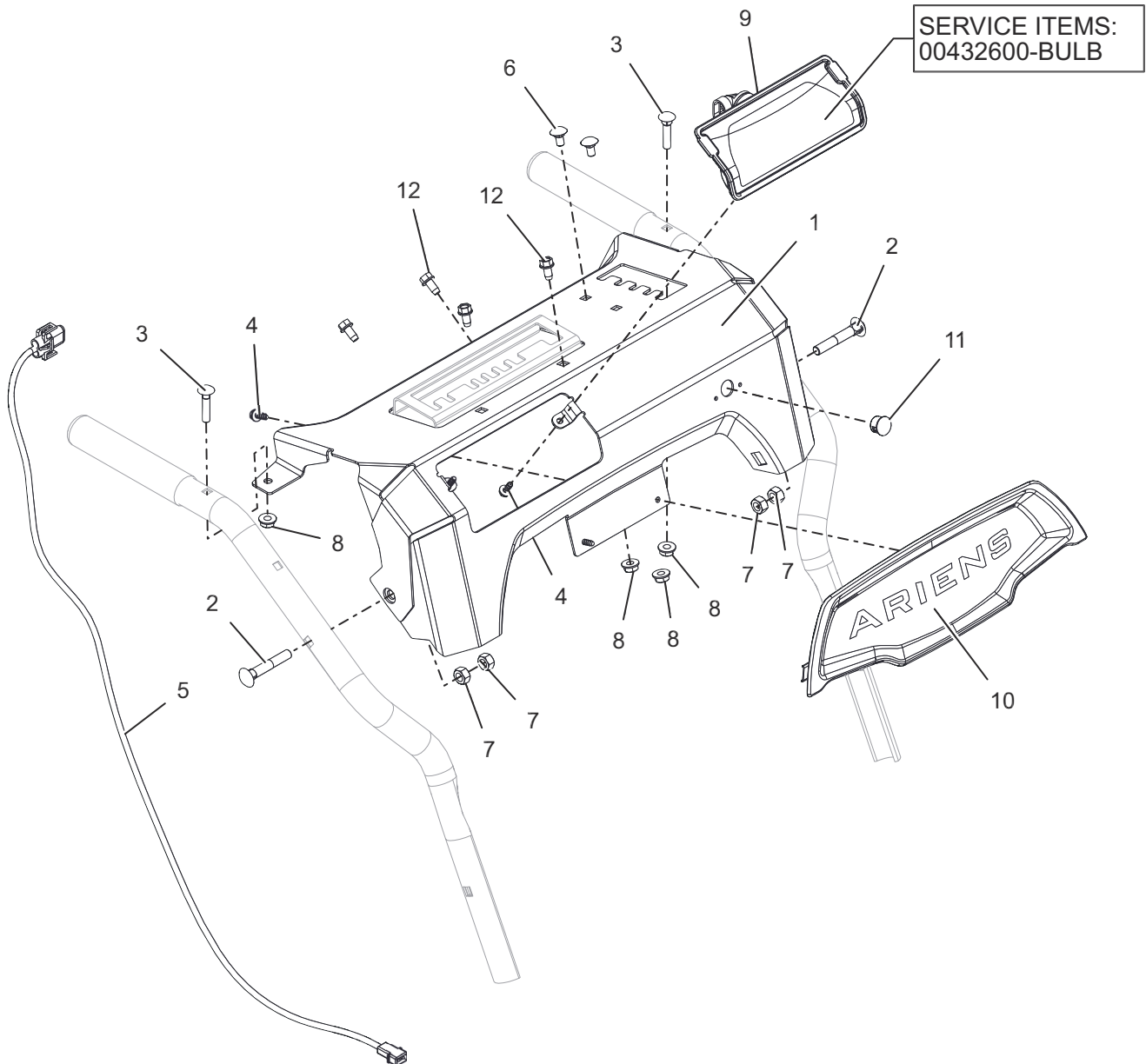
Models 920028, 318



BOM ID	Number	Qty	Description
1	01554900	1	HOLE PLUG, PLASTIC .56 HOLE
2	52007600	1	PANEL, CONTROL
3	04812300	1	ASM, HEADLAMP - HALOGEN 20W - 2 SHOT
4	04982300	1	BEZEL, DASH - ARIENS SM
5	06200207	2	BLT, RDHD XLSQNK .31-18X2.0 G5YZ
6	06220100	1	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
7	06200306	2	BTL,RHSN .250-20 X 0.5 G5 ZCC
8	06500826	4	NUT, HEX-CTR LK .312-18 GR5 ZC120
9	06500903	3	NUT, FLG-TOP LK .250-20 GR5 ZC120
10	06100239	4	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC
11	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
12	06100236	1	SCR, OVAL 25-20X1.50 ZCC
13	06305200	1	WSHR, LK-INT .250 TH TYA
14	04337300	1	HARNESS, LIGHT - COMPACT

DASH

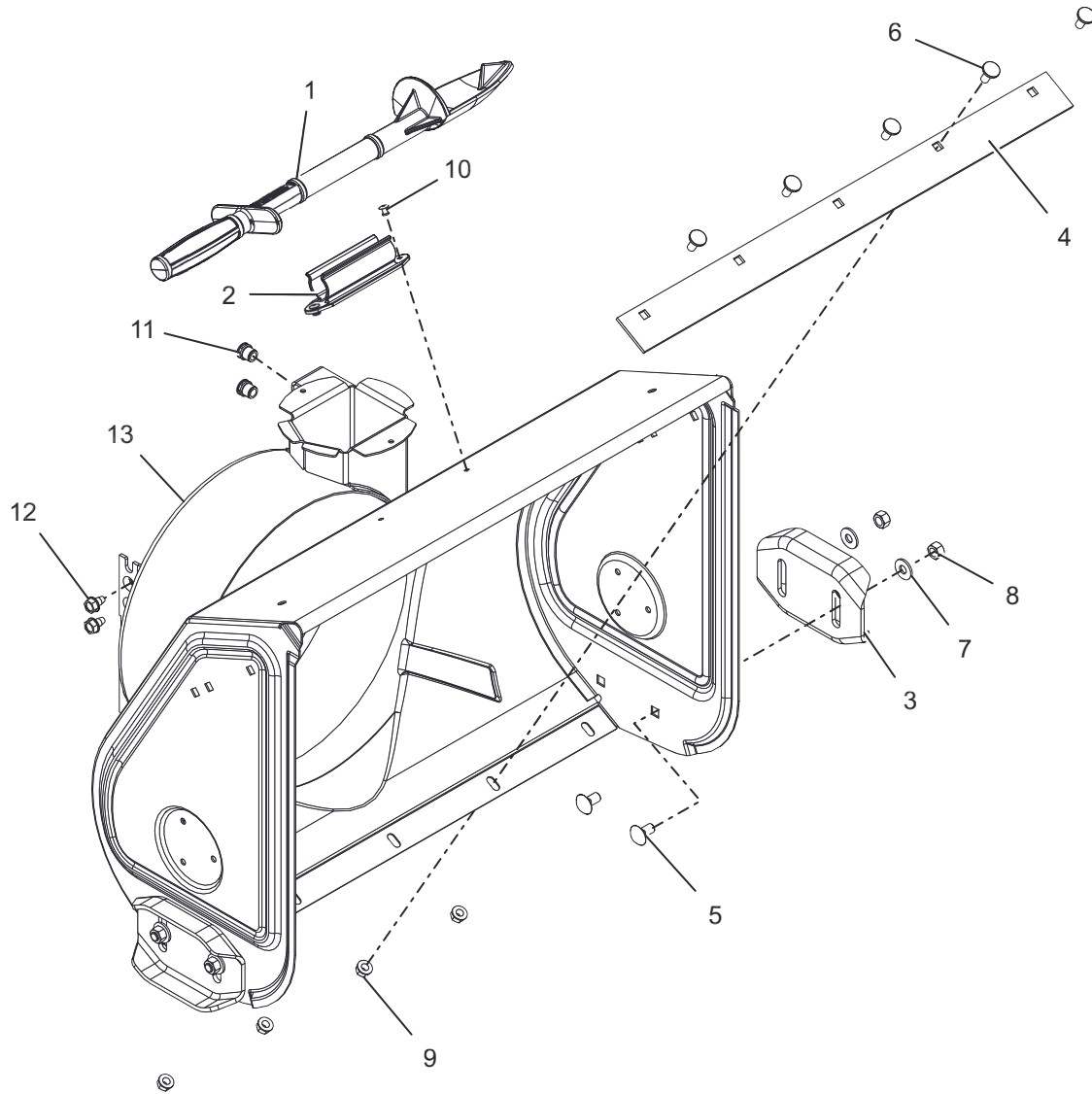
Model 920029, 329



BOM ID	Number	Qty	Description
1	52009000	1	GROUP, DASH - COMPACT
2	06200207	2	BLT, RDHD XLSQNK .31-18X2.0 G5YZ
3	06220100	2	BLT, RDHDXLSQNK .25-20X1.25 G5 ZCC
4	06100239	4	SCR, PLASTITE-HWH 0.19 X 0.5 ZCC
5	04337300	1	HARNESS, LIGHT - COMPACT
6	06200306	2	BTL,RHSN .250-20 X 0.5 G5 ZCC
7	06500826	4	NUT, HEX-CTR LK .312-18 GR5 ZC120
8	06500903	4	NUT, FLG-TOP LK .250-20 GR5 ZC120
9	04812300	1	ASM, HEADLAMP - HALOGEN 20W - 2 SHOT
10	04982300	1	BEZEL, DASH - ARIENS SM
11	01554900	1	HOLE PLUG, PLASTIC .56 HOLE
12	07400122	4	SCR-TAP .25-20X.50 HWH ZCC

HOUSING

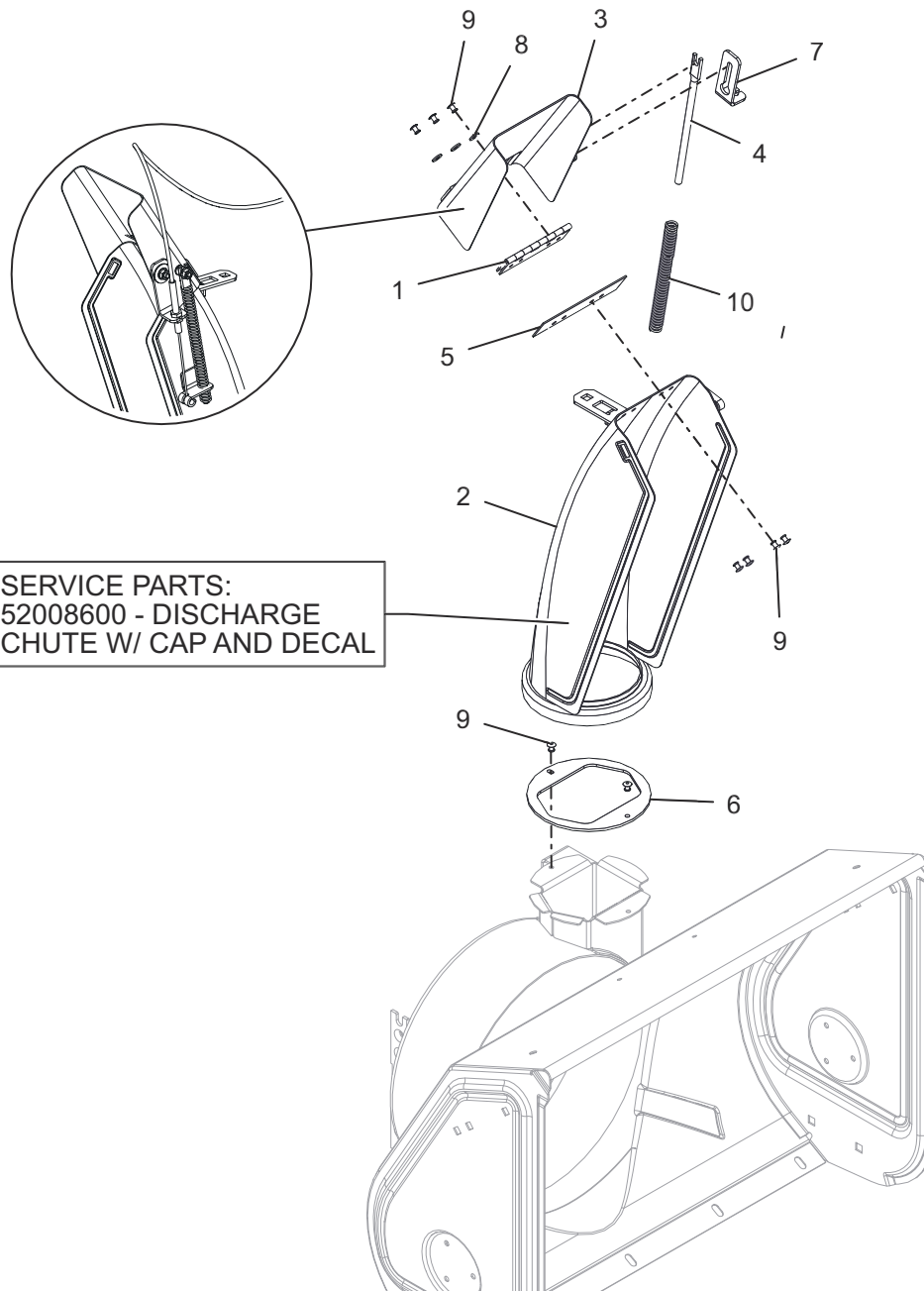
Models All



BOM ID	Number	Qty	Description
1	00170200	1	DEVICE, SNOW CLEAN OUT
2	00170300	1	MOUNT, SNOW CLEAN OUT
3	02483859	2	SHOE, SKID
4	03884459	1	BLADE, SCRAPER - 24" COMPACT
5	06200336	4	BTL,RHSN .375-16 X 0.75 G5 ZCC
6	06200209	5	BLT, RDHDSQSHK MODIFIED .31-18 X .62 ZCC
7	06401023	4	WSHR-FL-STL 0.375X0.875X0.083 ZC120
8	06500825	4	NUT, HEX-CTR LK .375-16 GR5 ZCC
9	06500904	5	NUT, FLG-TOP LK .312-18 GR5 ZCC
10	06800140	2	RVT-POP .187x.250 (#64) ZCC
11	07001805	2	NUT, THREADED INSERT .38-16 ZC120
12	07400124	4	SCR-TAP .312-18X.50 HWH ZCC
13	52002600	1	HOUSING, BLOWER - 24" WITH DECAL

DISCHARGE CHUTE

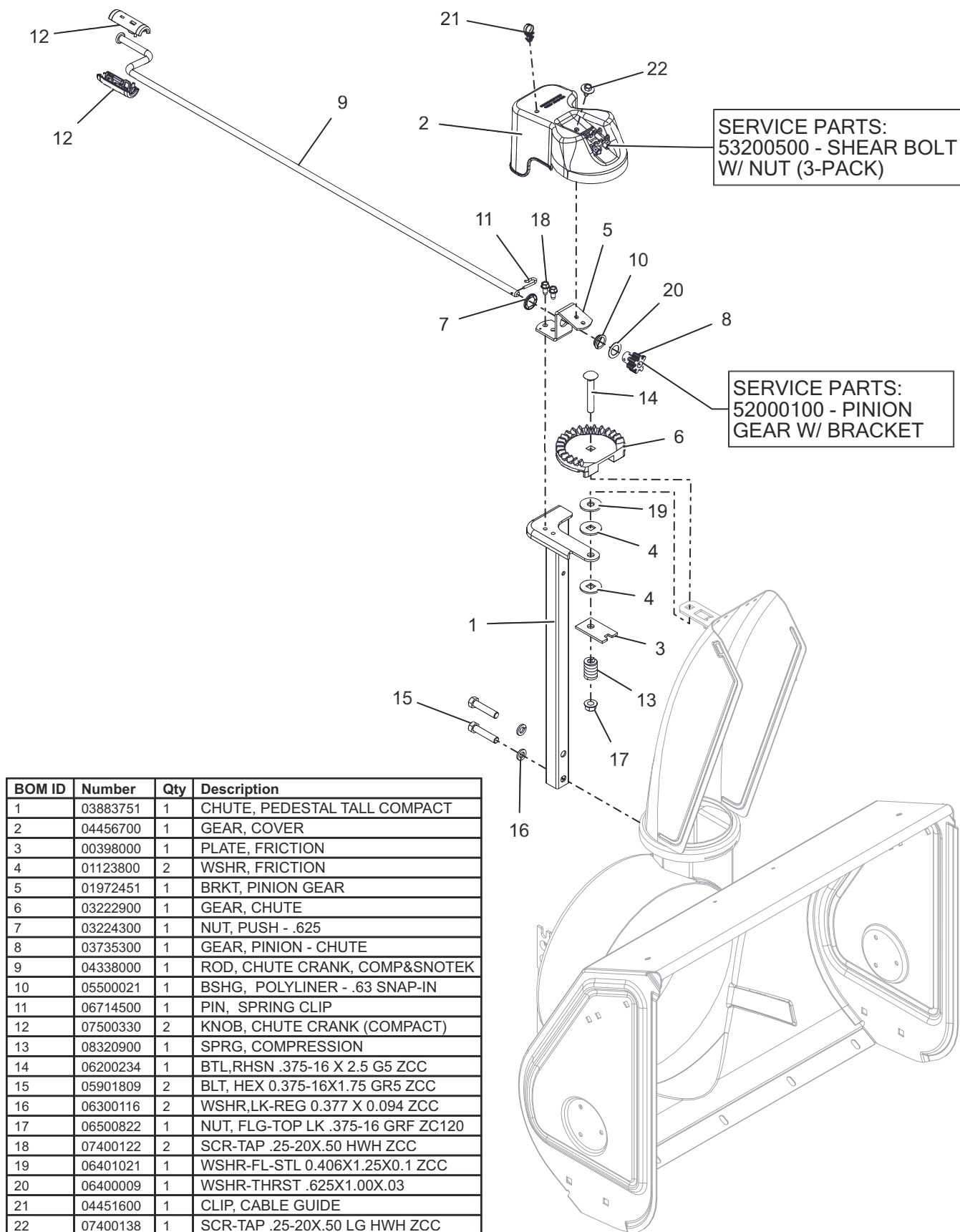
Models All



BOM ID	Number	Qty	Description
1	00170100	1	ASM, HINGE
2	04092759	1	CHUTE, COMPACT - TALL W/REMOTE
3	52110200	1	CAP, REMOTE COMPACT W/DECAL
4	00389000	1	ROD, DEFLECTOR CAP
5	00628500	1	SEAL, CAP - 5.25
6	03889400	1	BAFFLE, COMPACT DISCHARGE
7	05108359	1	BRKT, ANCHOR - CABLE (ORANGE)
8	06401029	3	WSHR-FL-STL 0.196X0.5X0.06 ZCC
9	06800140	9	RVT-POP .187x.250 (#64) ZCC
10	08300013	1	SPRG, COMPRESSION

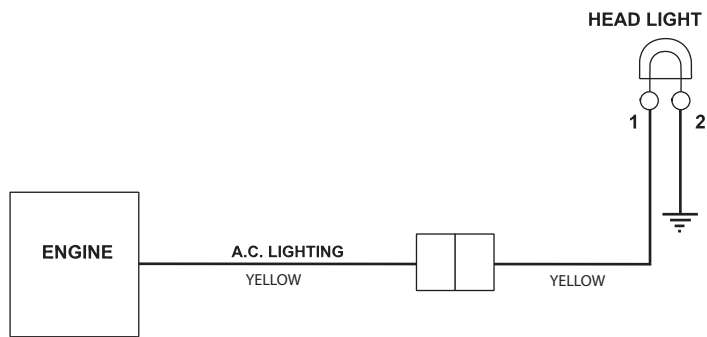
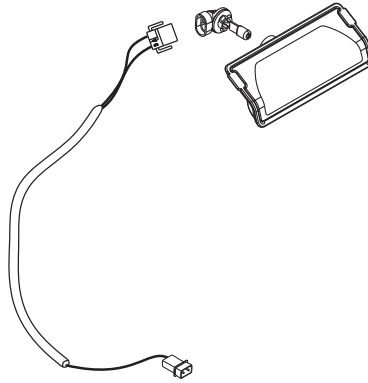
DISCHARGE CHUTE CONTROLS

Models All



ELECTRICAL AND WIRING DIAGRAM

Models 920028, 029, 318, 329



NOTES



ARIENS
THE KING OF SNOW

Ariens Company

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Brillion, WI 54110

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