



ARIENS



GRAVELLY

Ikon-X & XD / ZT-X & XL Powered Bagger Parts Manual

Model:

815045 - 42" & 52" (SN 000101+)

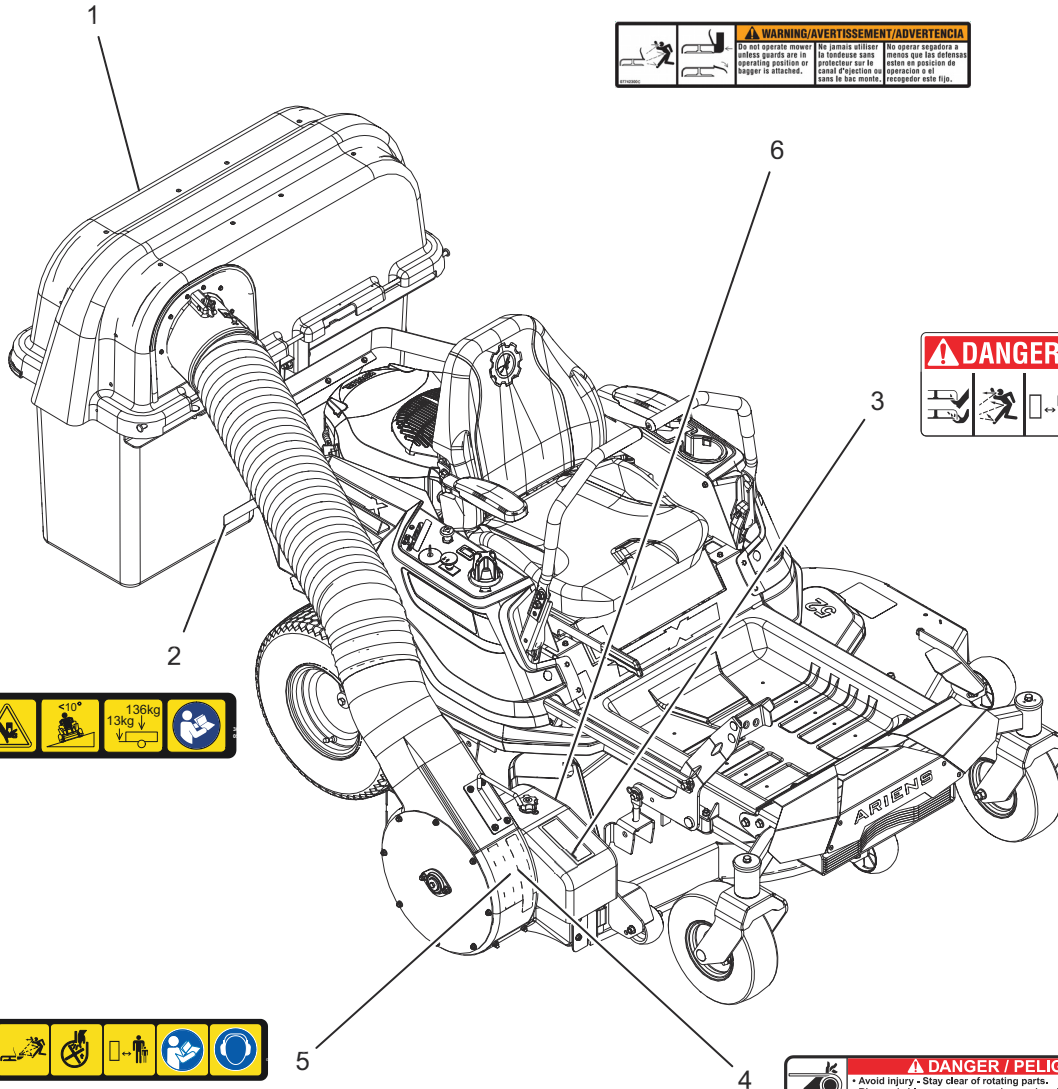
815048 - 48" (SN 000101+)

815049 - 60" (SN 000101+)

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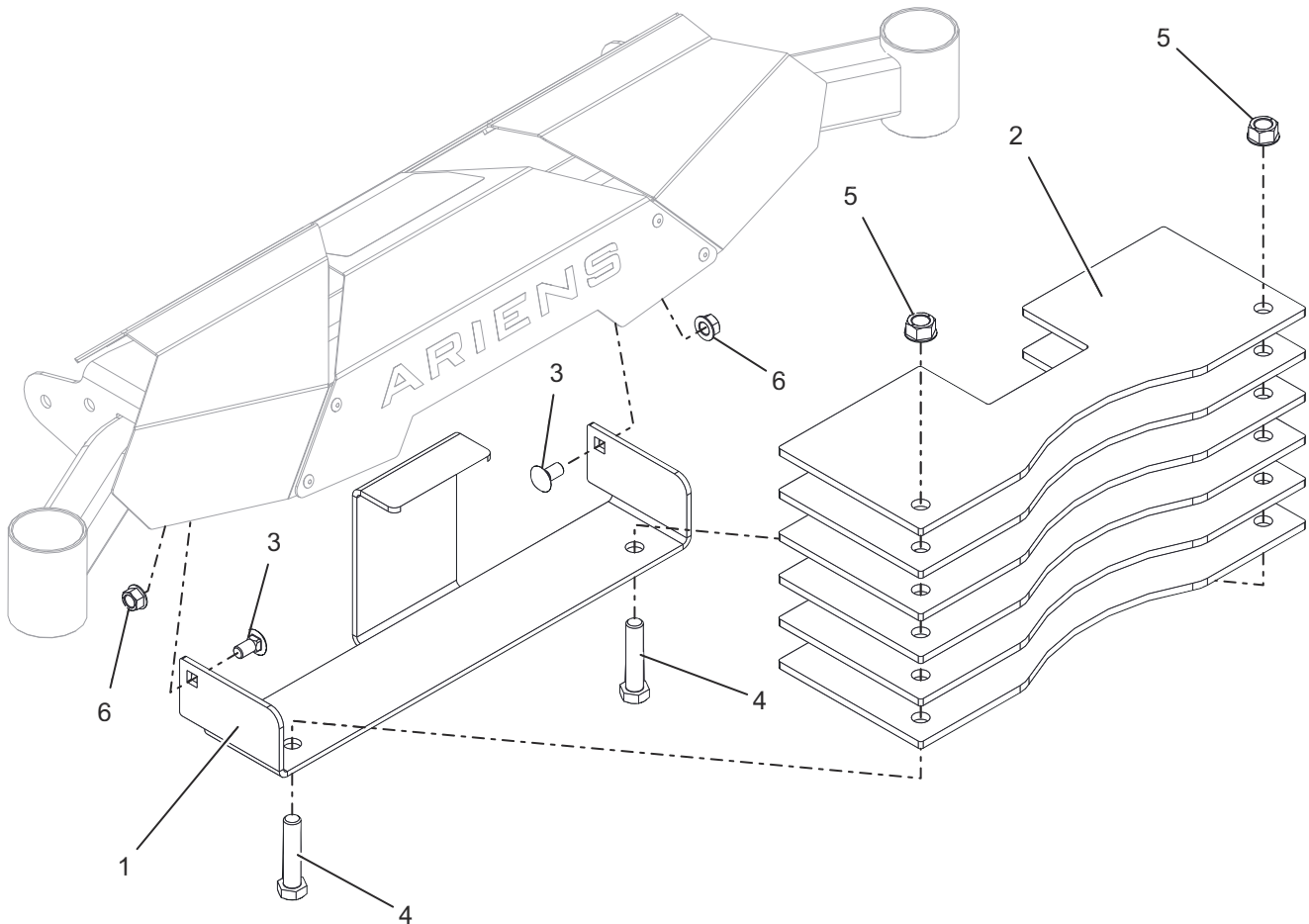
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Models All

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WEIGHTS

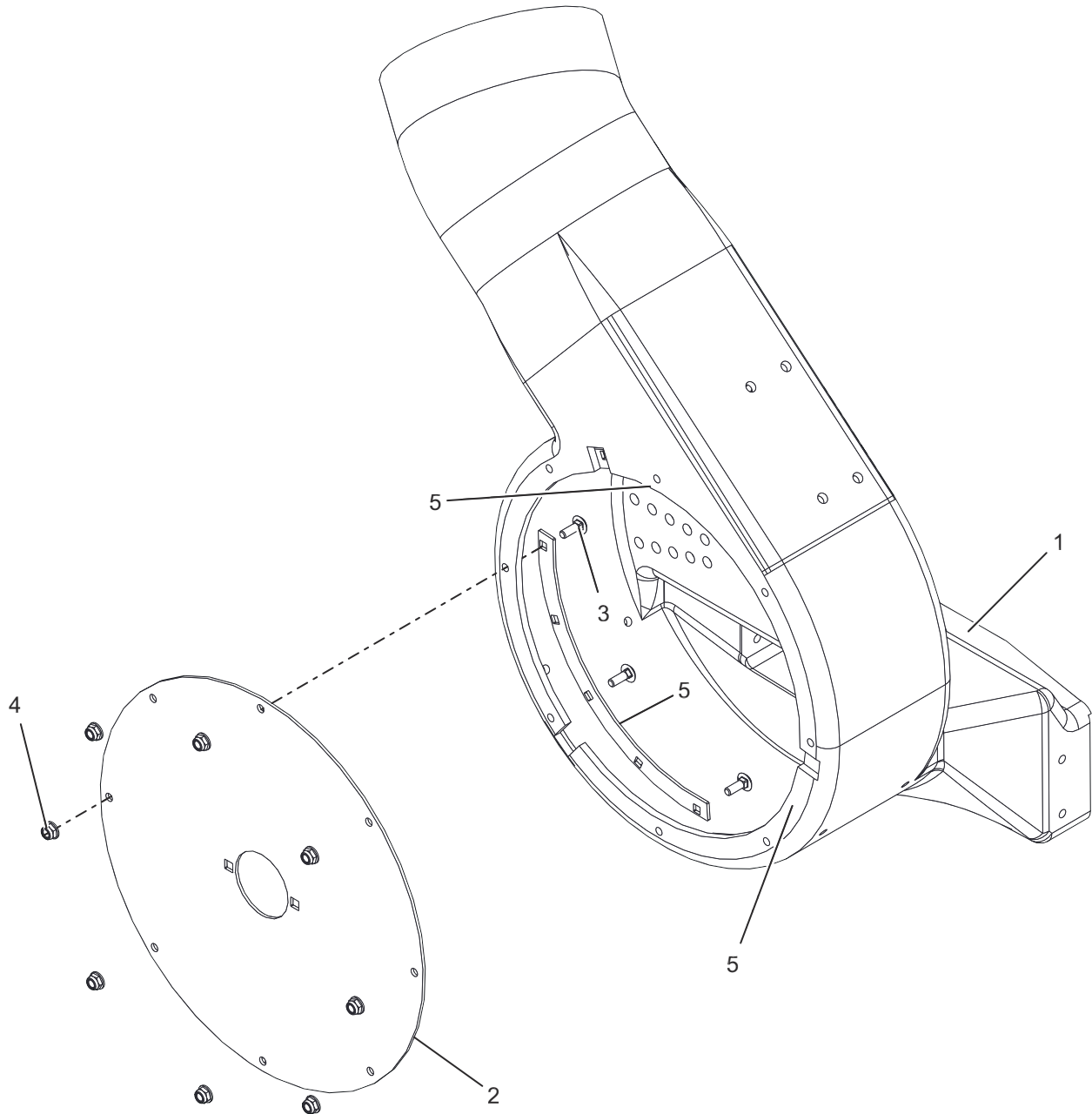
Models All



BOM ID	Number	Qty	Description
1	04850851	1	BRKT, WEIGHT HANGING- BAGGER (BLACK)
2	04850951	6	WEIGHT, BAGGER
3	06223900	2	BOLT, CARRIAGE 0.375-16X0.75 GR5
4	05961000	2	BOLT, HEX 0.5-13X2.25 GR5
5	06543600	2	NUT, LK-TOP-FLG .50-13 YWZC
6	06542000	2	NUT, LK-TOP-FLG .38-16 YWZC

BLOWER HOUSING

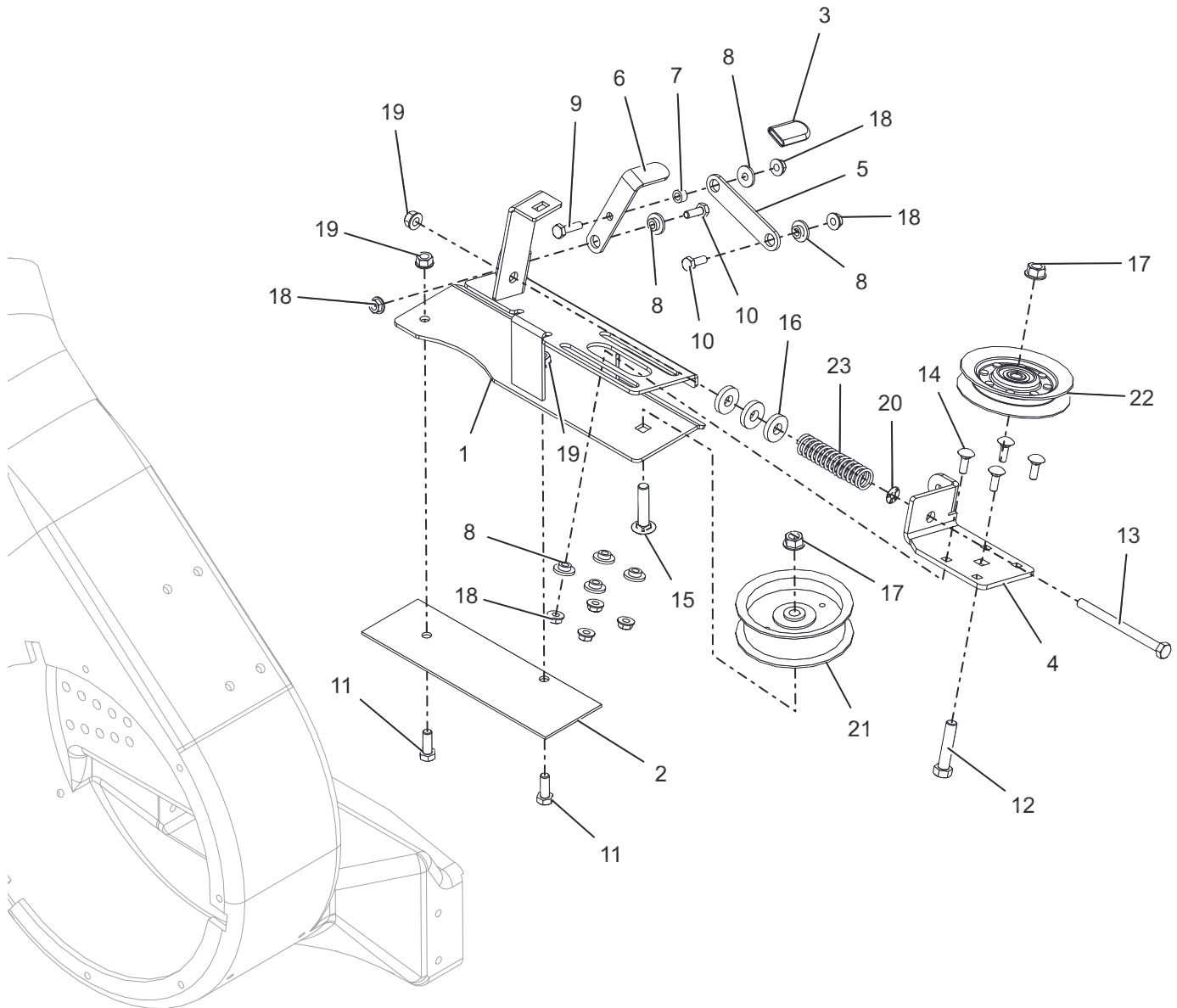
Models All



BOM ID	Number	Qty	Description
1	51586600	1	HOUSING, PLASTIC BLOWER WITH DECALS
2	00168051	1	PLATE, BRG MOUNT (BLACK)
3	06200307	8	BTL,RHSN .250-20 X 0.75 G5 ZCC
4	06500813	8	NUT, LK-NYL-FLG .25-20 GR5 ZC120
5	03720951	3	PLATE, COVER REINFORCING (BLACK)

BELT DRIVE ASSEMBLY

Models All

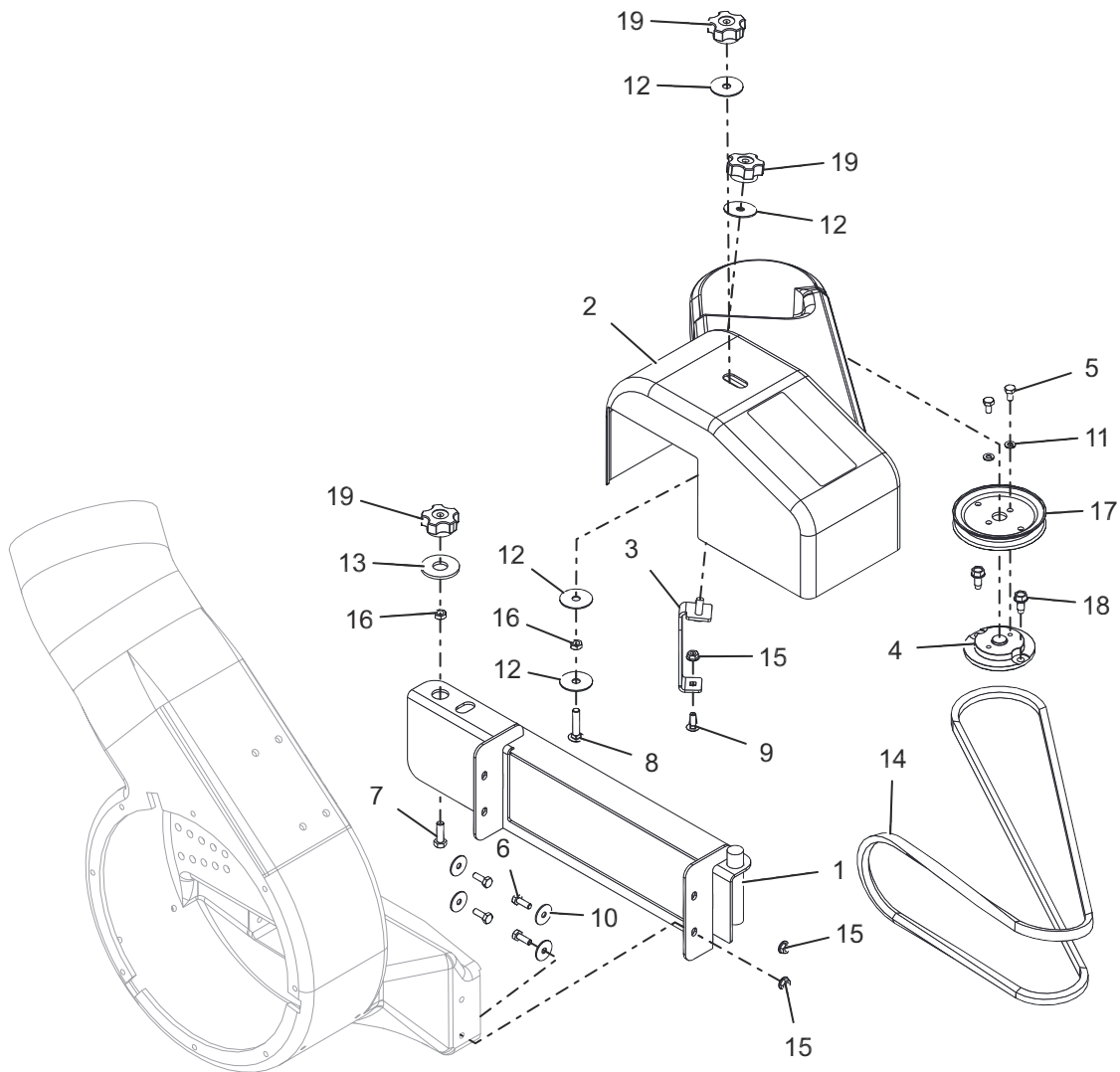


BOM ID	Number	Qty	Description
1	00853300	1	WLDMT, IDLER MOUNT
2	00174451	1	PLATE, BACK (BLACK)
3	04396600	1	GRIP, SEAT LEVER
4	04766200	1	BRKT, ADJ PULLEY IDLER
5	04773951	1	LINK, TENSIONER
6	04774051	1	HANDLE, TENSIONER
7	05501121	1	BSHG-SLV .261X.44X.25
8	05513400	7	BSHG, FLANGE .265X.437X.250X.750
9	05901639	1	BLT, HEX 0.25-20X1 GR5 ZC120
10	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
11	05901801	2	BLT, HEX 0.3125-18X0.875 GR5 ZCC
12	05901809	1	BLT, HEX 0.375-16X1.75 GR5 ZCC

BOM ID	Number	Qty	Description
13	05901834	1	BLT, HEX 0.3125-18X4 GR5 ZCC
14	06200307	4	BTL,RHSN .250-20 X 0.75 G5 ZCC
15	06200329	1	BTL,RHSSN .375-16 X 1.75 G5 ZCC
16	06401108	3	WSHR-FL-STL 0.406X1X0.188 ZCC
17	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
18	06500903	7	NUT, FLG-TOP LK .250-20 GR5 ZC120
19	06500904	3	NUT, FLG-TOP LK .312-18 GR5 ZCC
20	06514900	1	NUT, PUSH .312
21	07300028	1	IDLER, FLANGE .38ID X 3.50
22	07327600	1	IDLER, V, 4.00X.38
23	08312100	1	SPRG, COMPRESSION

PUMP MOUNT AND COVER 42"

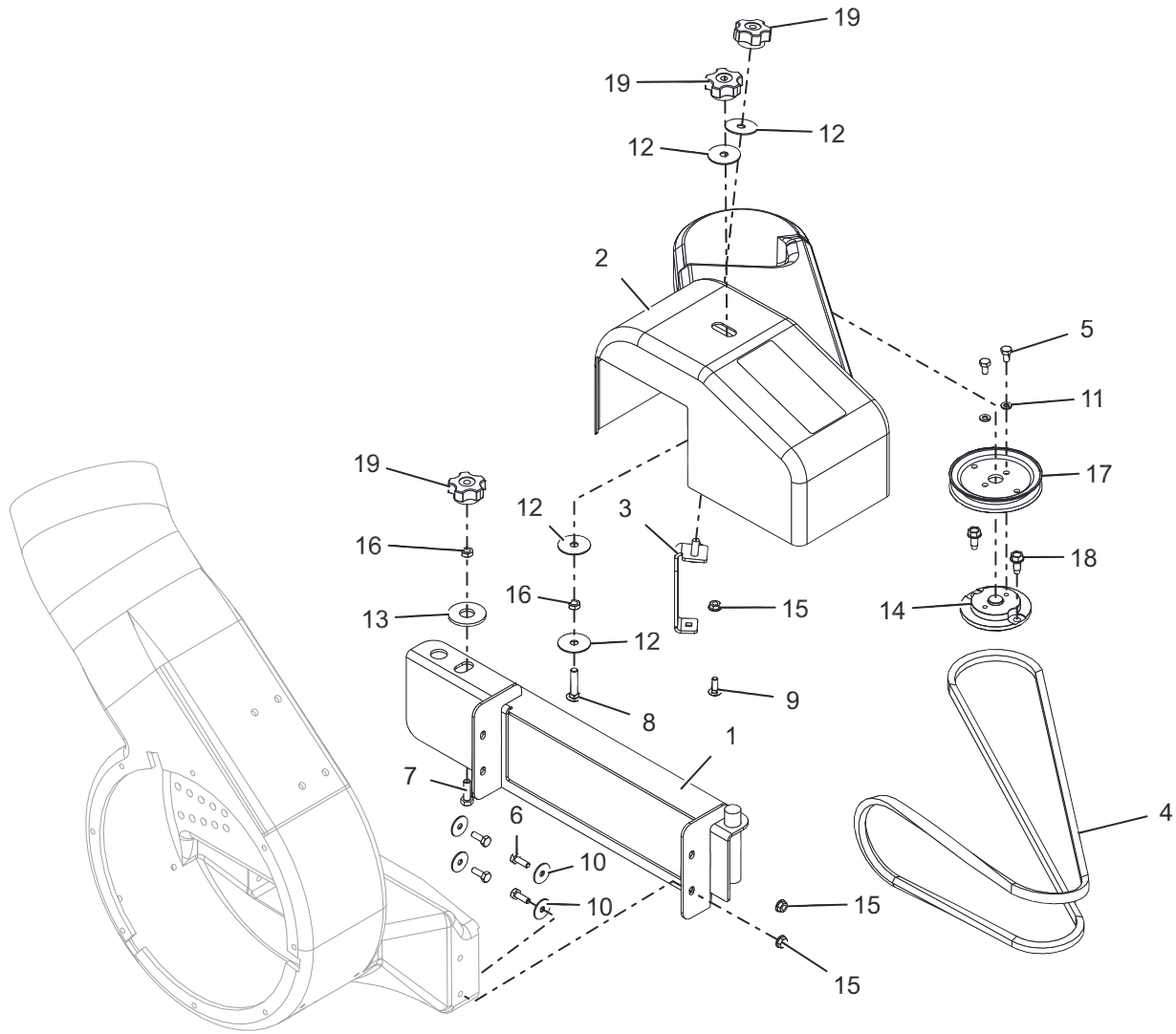
Model 815045



BOM ID	Number	Qty	Description
1	05274251	1	WLDMT, PUMP MOUNTING (BLACK)
2	51586500	1	COVER, BAGGER
3	04865451	1	WLDMT, BAGGER BELT COVER BRKT (BLACK)
4	05273100	1	ADAPTOR, BAGGER SHEAVE
5	05901705	2	BLT, HEX 0.25-20X0.5 GR5 ZC120
6	05901716	4	BLT, HEX 0.25-20X0.75 GR5 ZC120
7	05901802	1	BLT, HEX 0.3125-18X1 GR8 ZCC
8	06200233	1	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	06200307	1	BTL,RHSN .250-20 X 0.75 G5 ZCC
10	06401020	4	WSHR-FL-STL 0.281X1X0.063 ZCC
11	06401009	2	WSHR,LK-REG 0.252 X 0.062 ZCC
12	06401028	4	WSHR-FL-STL 0.375X1.5X0.062 ZCC
13	06401032	1	WSHR-FL-STL 0.688X1.75X0.134 ZC120
14	07210200	1	V-BELT, 42"
15	06500903	5	NUT, FLG-TOP LK .250-20 GR5 ZC120
16	06500909	2	NUT, JAM .312-18 GR5 ZCC
17	07344900	1	PULLEY, V-4.25 OD X .68 ID
18	07400127	2	SCR-TAP .312-18X.75 HWH ZCC
19	07534800	3	KNOB, CLAMPING

PUMP MOUNT AND COVER 52"

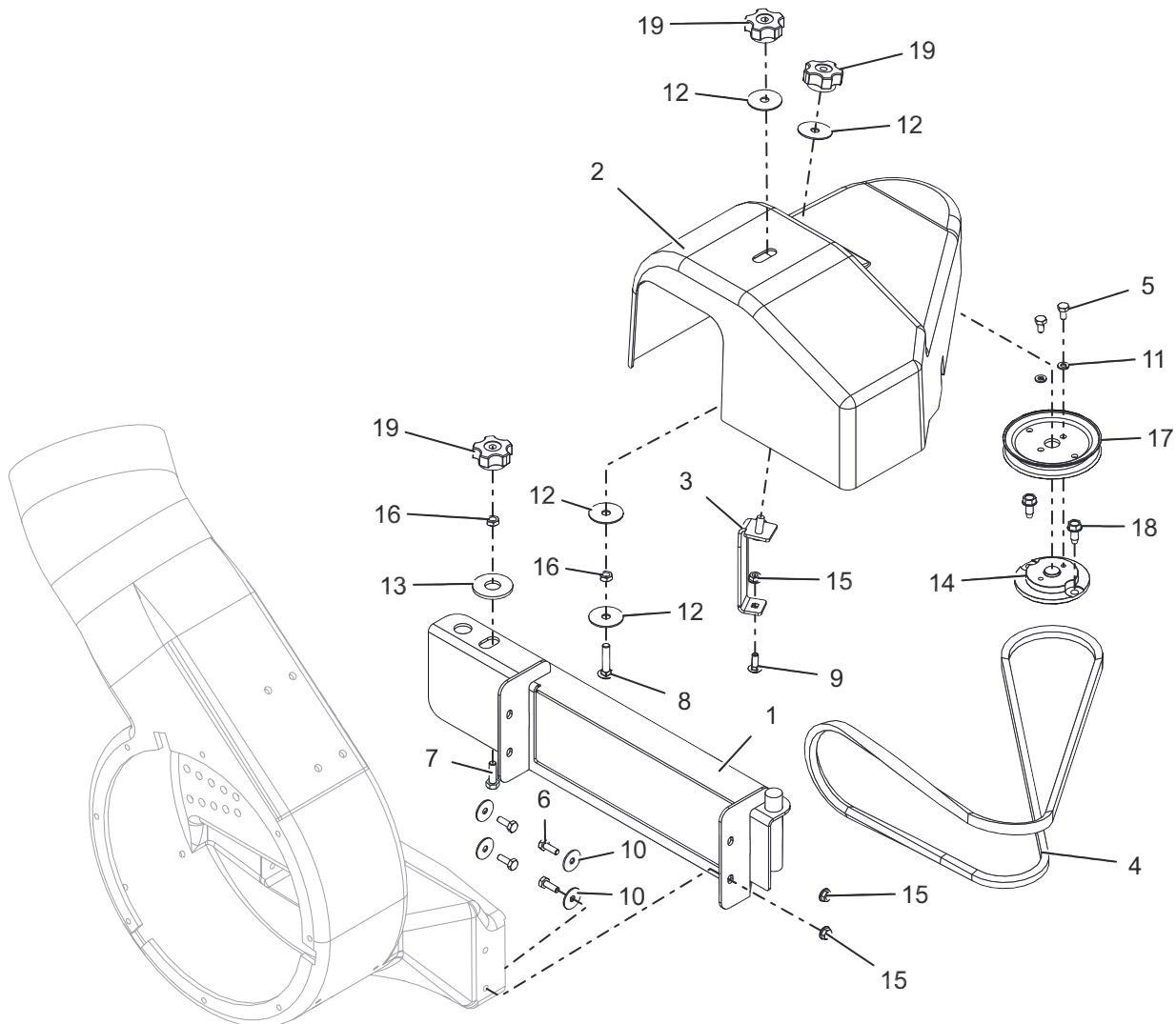
Model 815045



BOM ID	Number	Qty	Description
1	05274251	1	WLDMT, PUMP MOUNTING (BLACK)
2	51586500	1	COVER, BAGGER
3	04865451	1	WLDMT, BAGGER BELT COVER BRKT (BLACK)
4	07200042	1	BELT, BAGGER
5	05901705	2	BLT, HEX 0.25-20X0.5 GR5 ZC120
6	05901716	4	BLT, HEX 0.25-20X0.75 GR5 ZC120
7	05901802	1	BLT, HEX 0.3125-18X1 GR8 ZCC
8	06200233	1	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	06200307	1	BTL,RHSN .250-20 X 0.75 G5 ZCC
10	06401020	4	WSHR-FL-STL 0.281X1X0.063 ZCC
11	06401009	2	WSHR,LK-REG 0.252 X 0.062 ZCC
12	06401028	4	WSHR-FL-STL 0.375X1.5X0.062 ZCC
13	06401032	1	WSHR-FL-STL 0.688X1.75X0.134 ZC120
14	05273100	1	ADAPTOR, BAGGER SHEAVE
15	06500903	5	NUT, FLG-TOP LK .250-20 GR5 ZC120
16	06500909	2	NUT, JAM .312-18 GR5 ZCC
17	07344900	1	PULLEY, V-4.25 OD X .68 ID
18	07400127	2	SCR-TAP .312-18X.75 HWH ZCC
19	07534800	3	KNOB, CLAMPING

PUMP MOUNT AND COVER 48"

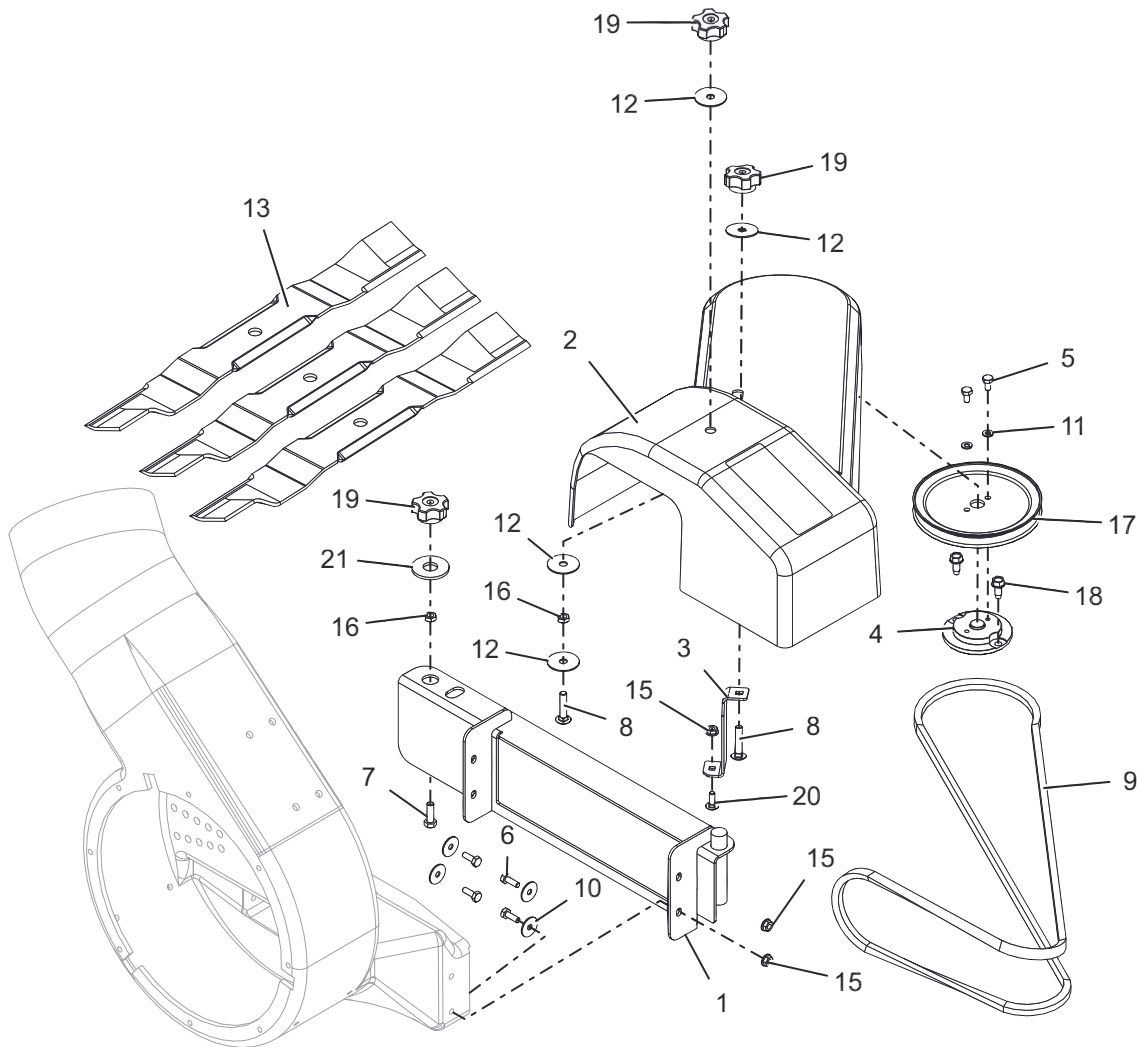
Model 815048



BOM ID	Number	Qty	Description
1	05274251	1	WLDMT, PUMP MOUNTING (BLACK)
2	51536400	1	KIT, COVER W/DECAL
3	04865451	1	WLDMT, BAGGER BELT COVER BRKT (BLACK)
4	07200905	1	V-BELT, 48"
5	05901705	2	BLT, HEX 0.25-20X0.5 GR5 ZC120
6	05901716	4	BLT, HEX 0.25-20X0.75 GR5 ZC120
7	05901802	1	BLT, HEX 0.3125-18X1 GR8 ZCC
8	06200233	1	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	06200307	1	BTL,RHSN .250-20 X 0.75 G5 ZCC
10	06401020	4	WSHR-FL-STL 0.281X1X0.063 ZCC
11	06401009	2	WSHR,LK-REG 0.252 X 0.062 ZCC
12	06401028	4	WSHR-FL-STL 0.375X1.5X0.062 ZCC
13	06401032	1	WSHR-FL-STL 0.688X1.75X0.134 ZC120
14	05273100	1	ADAPTOR, BAGGER SHEAVE
15	06500903	5	NUT, FLG-TOP LK .250-20 GR5 ZC120
16	06500909	2	NUT, JAM .312-18 GR5 ZCC
17	07344900	1	PULLEY, V-4.25 OD X .68 ID
18	07400127	2	SCR-TAP .312-18X.75 HWH ZCC
19	07534800	3	KNOB, CLAMPING

PUMP MOUNT AND COVER 60"

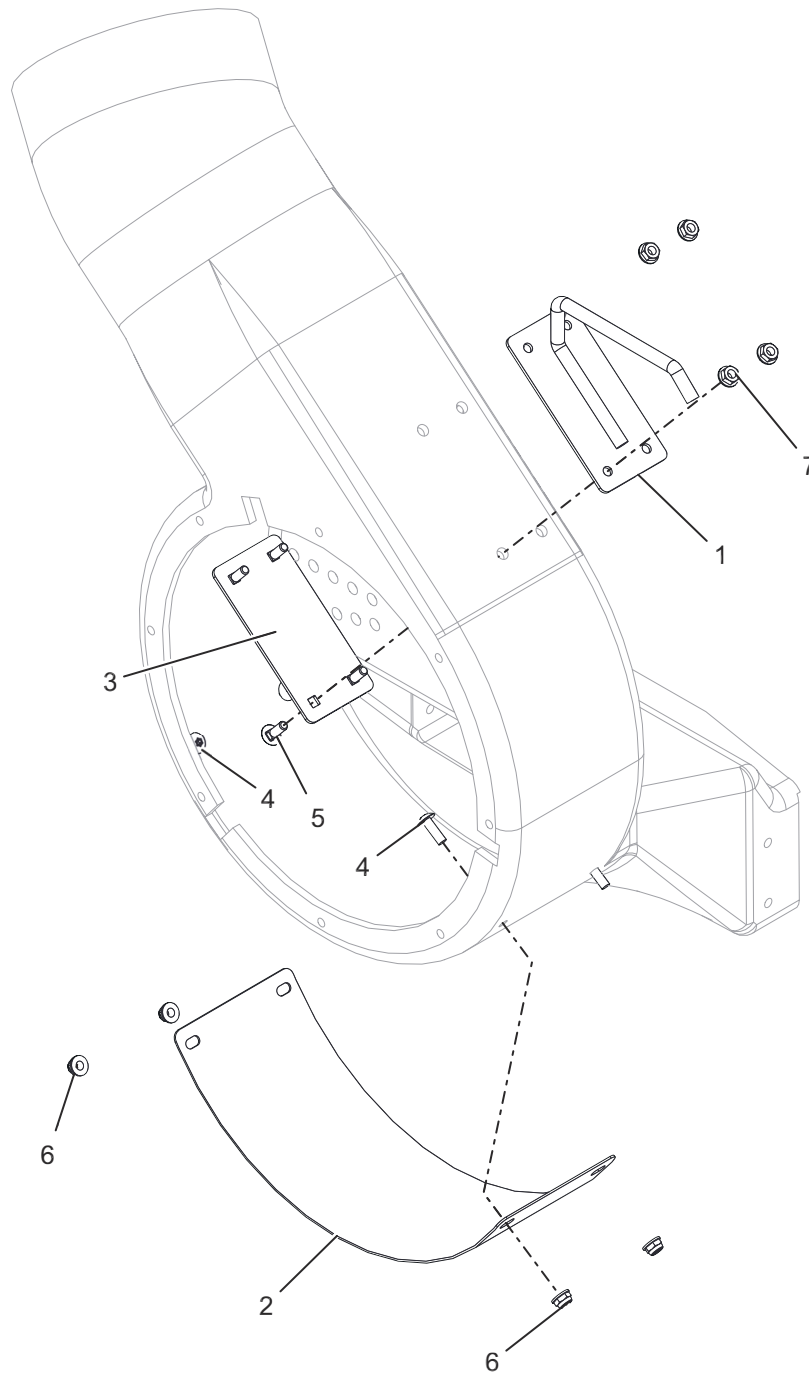
Model 815049



BOM ID	Number	Qty	Description
1	05274251	1	WLDMT, PUMP MOUNTING (BLACK)
2	51532000	1	COVER, BAGGER BELT
3	05137051	1	BRKT, BAGGER BELT COVER (BLACK)
4	05273100	1	ADAPTOR, BAGGER SHEAVE
5	05901705	2	BLT, HEX 0.25-20X0.5 GR5 ZC120
6	05901716	4	BLT, HEX 0.25-20X0.75 GR5 ZC120
7	05901802	1	BLT, HEX 0.3125-18X1 GR8 ZCC
8	06200233	2	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	07200728	1	V-BELT, 4L SECTION -60" BAGGER
10	06401020	4	WSHR-FL-STL 0.281X1X0.063 ZCC
11	06401009	2	WSHR,LK-REG 0.252 X 0.062 ZCC
12	06401028	4	WSHR-FL-STL 0.375X1.5X0.062 ZCC
13	04964800	3	BLADE,
15	06500903	5	NUT, FLG-TOP LK .250-20 GR5 ZC120
16	06500909	2	NUT, JAM .312-18 GR5 ZCC
17	07349700	1	PULLEY, V-6.00 OD X .675 ID
18	07400127	2	SCR-TAP .312-18X.75 HWH ZCC
19	07534800	3	KNOB, CLAMPING
20	06200307	1	BTL,RHSN .250-20 X 0.75 G5 ZCC
21	06401032	1	WSHR-FL-STL 0.688X1.75X0.134 ZC120

BLOWER HANDLE & GUARD

Models All

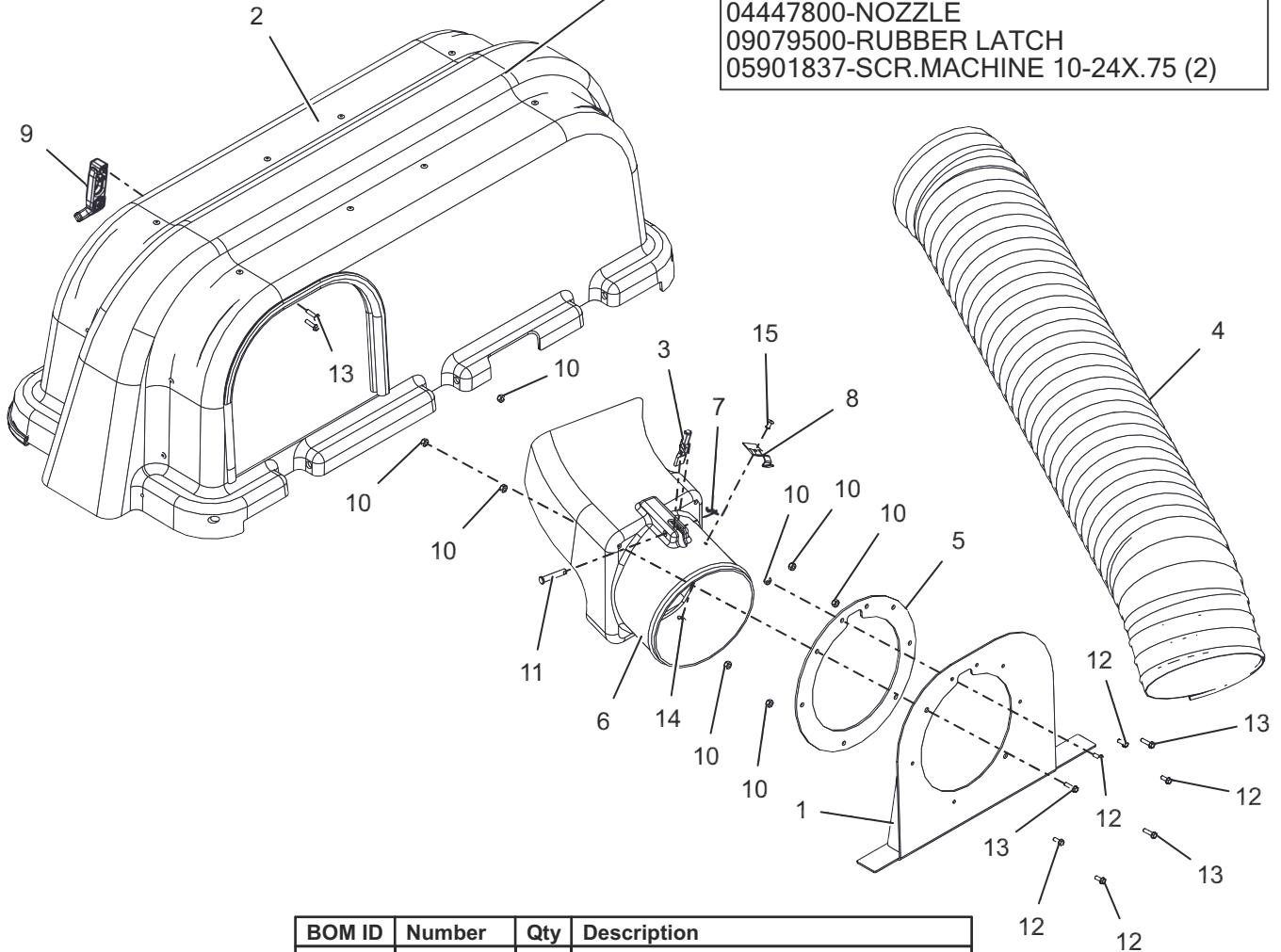


BOM ID	Number	Qty	Description
1	05274651	1	WLDMT, HOUSING HANDLE (BLACK)
2	00169951	1	PLATE, SKID (BLACK)
3	05276651	1	PLATE, HANDLE BACKER (BLACK)
4	06114400	4	SCR-MCH .25-20X.75 TXTR PL
5	06200307	4	BTL,RHSN .250-20 X 0.75 G5 ZCC
6	06500813	4	NUT, LK-NYL-FLG .25-20 GR5 ZC120
7	06500821	4	NUT, FLG-CTR LK .250-20 GR5 ZC120

BAGGER HOOD ASSEMBLY

Models All

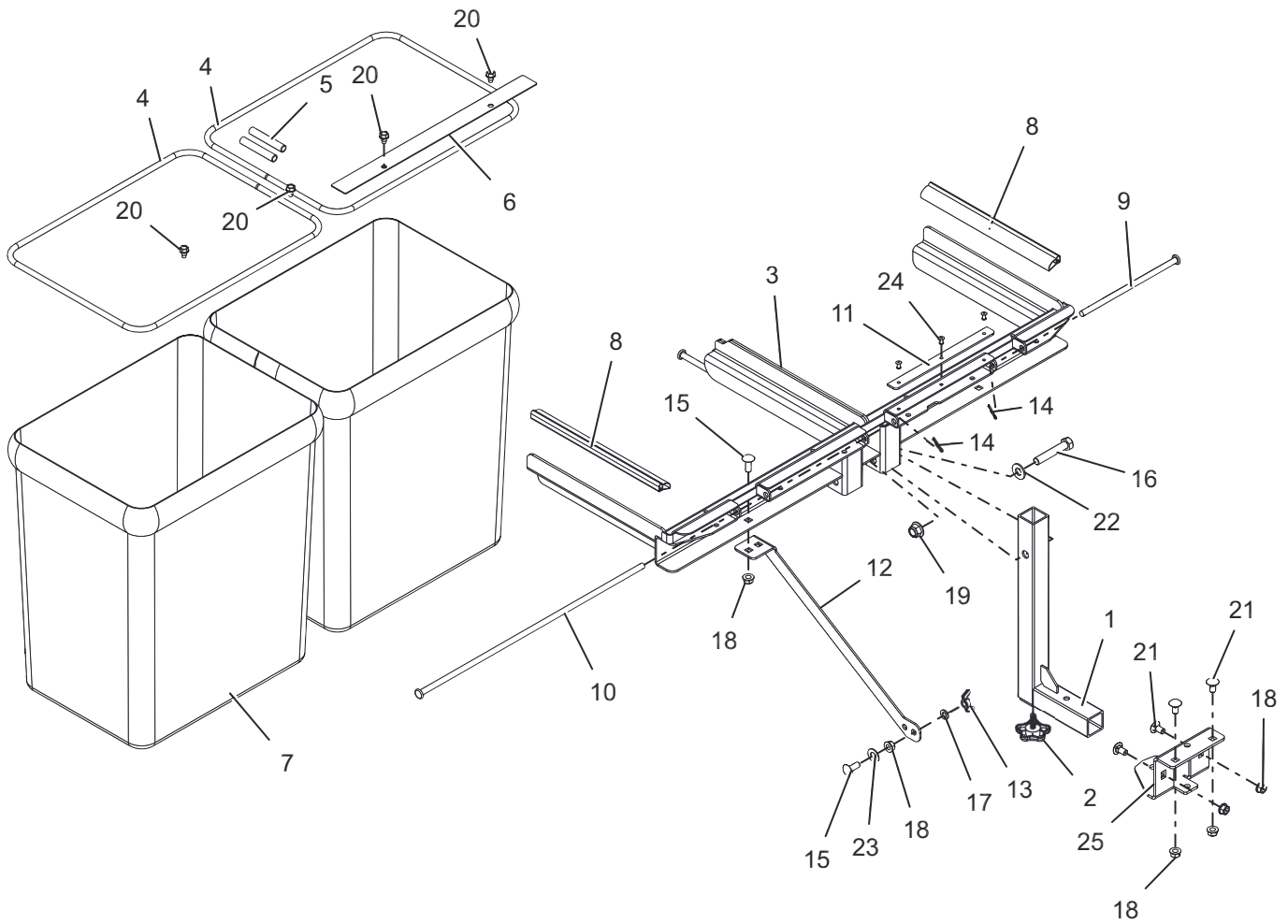
SERVICE PARTS:
 05173151-HOOD VENT-LH
 05173051-HOOD VENT-RH
 06803800-POP RIVET 3/16"X.52" (6)
 06800108-POP RIVET 3/16"X.68" (2)
 06401123-WSHR-FL (8)
 04410700-BULK BULB SEAL 3.2 FT.
 04439500-BULK SEAL 2.3 FT.
 04447800-NOZZLE
 09079500-RUBBER LATCH
 05901837-SCR.MACHINE 10-24X.75 (2)



BOM ID	Number	Qty	Description
1	04439751	1	WLDMT, TUBE SUPPORT (BLACK)
2	51577800	1	BAGGER, HOOD ASSEMBLY
3	00168300	1	INDICATOR, FLOW
4	05284100	1	HOSE, FLEXIBLE-56"
5	04409900	1	SEAL, UPPER BOOT
6	04446800	1	BOOT, UPPER
7	06700223	1	PIN, HAIR #225 .072X1.09
8	07000026	1	LATCH, THUMB
9	09079500	1	LATCH,
10	06500915	8	NUT, LK-NYL #10-24 GR5 ZC120
11	06815300	1	PIN, CLEV .309X1.62 ZCC
12	05901825	5	SCR-MCH 10-24X.50 HWH ZCC
13	05901837	5	SCR-MCH 10-24X.75 HWH ZCC
14	06401123	1	WSHR-FL-STL 0.219X0.5X0.049 ZCC
15	06803800	1	RVT-POP .187x.527 DOME

BAGGER FRAME ASSEMBLY

Models All



BOM ID	Number	Qty	Description
1	04795751	1	WLDMT, BAGGER MOUNT POST (2BRKT) (BLACK)
2	07500226	1	KNOB, WING STUDDED
3	04409551	1	ASM, BAGGER FRAME UPPER (BLACK)
4	00663200	2	FRAME, BAG
5	00677000	2	HOSE,
6	03844151	1	BRKT, BAG
7	03862900	2	BAG, MESH /ZOOM
8	04439500	2	SEAL, BULB - 1 FT.
9	04443400	1	PIN, BAGGER HINGE (L)
10	04443500	1	PIN, BAGGER HINGE (R)
11	04446700	1	SEAL, HINGE
12	05172651	1	STRAP, BAGGER SUPPORT (BLACK)
13	06502300	1	NUT, WING 3/8-16 ZCC
14	06700223	2	PIN, HAIR #225 .072X1.09
15	06200235	2	BTL,RHSSN .375-16 X 1 G5 ZCC
16	05901836	1	BLT, HEX 0.5-13X2.75 GR8 ZC120
17	06300116	1	WSHR,LK-REG 0.377 X 0.094 ZCC
18	06500822	6	NUT, FLG-TOP LK .375-16 GRF ZC120
19	06500810	1	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	07400124	4	SCR-TAP .312-18X.50 HWH ZCC
21	06200312	4	BTL,RHSN .375-16 X 0.75 G5 ZCC
22	06401128	1	WSHR-FL-STL 0.531X1.125X0.1 ZCC
23	06401112	1	WSHR-FL-STL 0.505X1X0.062 ZCC
24	06803800	3	RVT-POP .187x.527 DOME
25	04835351	1	BRKT, HITCH



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