



ARIENS®

IKON-X

Parts Manual

Models:

915220 – IKON-X 42
(SN 080000 +)

915221 – IKON-X 42
(SN 080000 +)

915222 – IKON-X 52
(SN 080000 +)

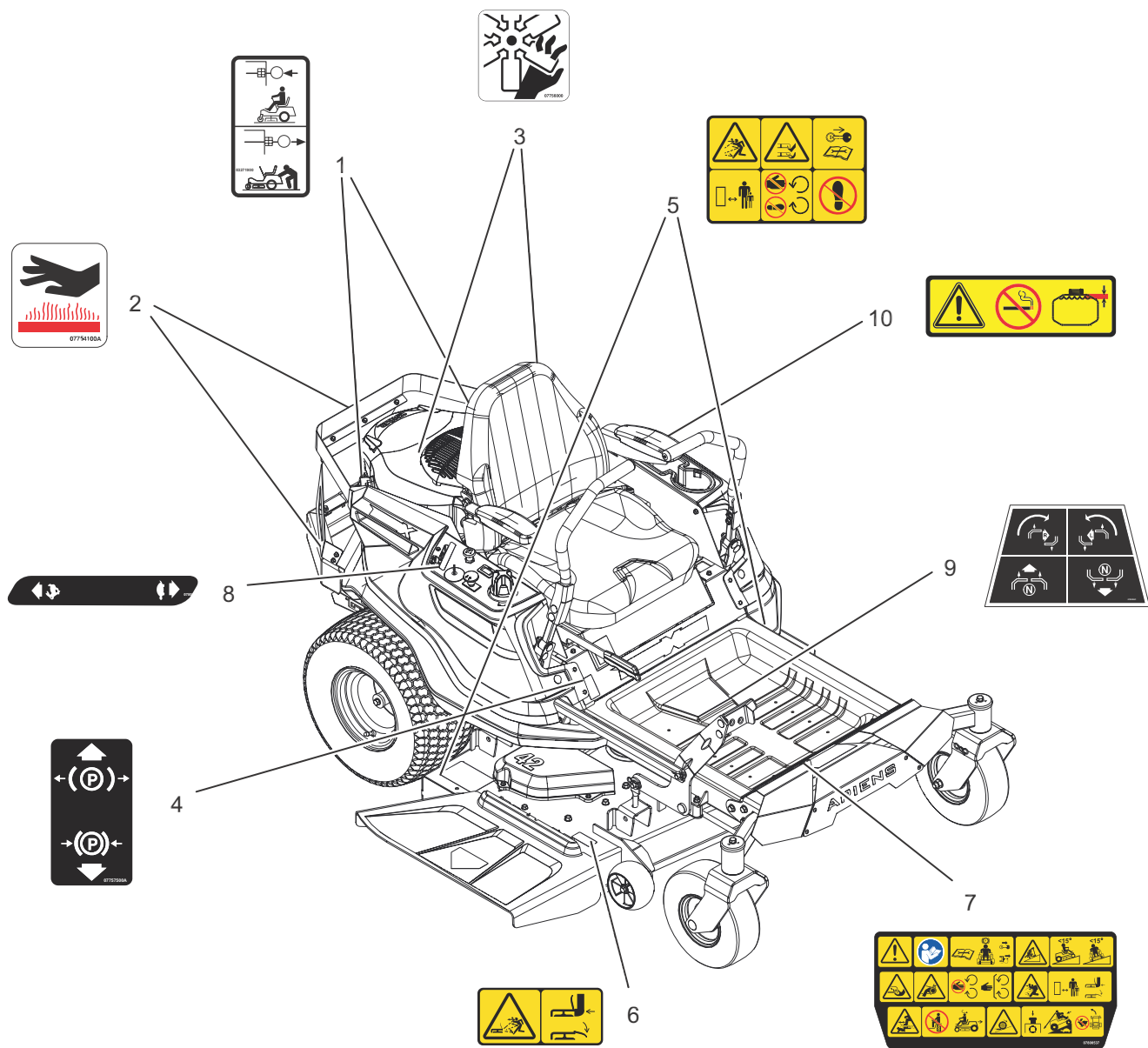
915223 – IKON-X 52
(SN 080000 +)

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DECALS – SAFETY

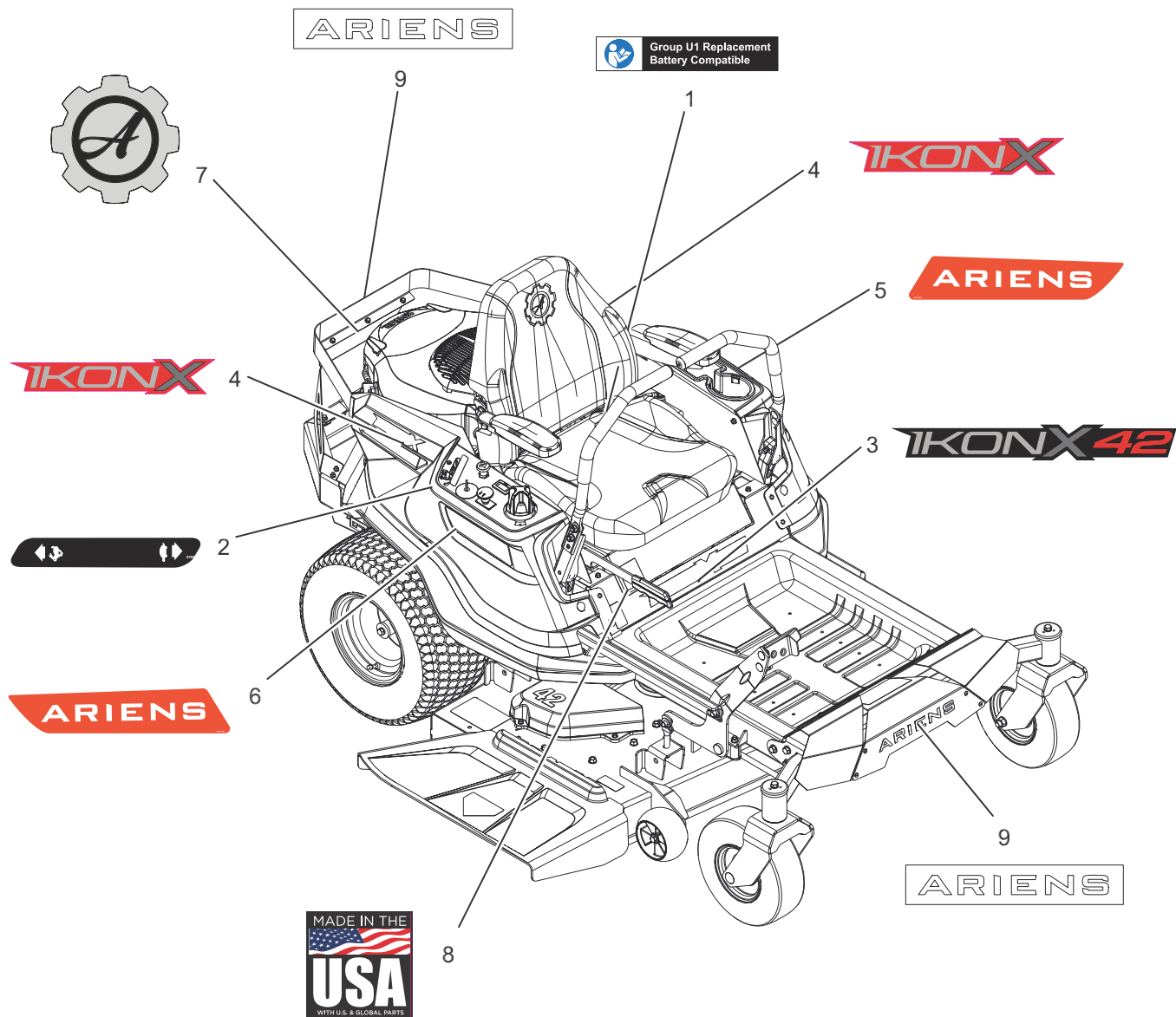
Models ALL



BOM ID	Number	Qty	Description
1	03271900	2	DECAL, TRANSMISSION DISCONNECT
2	07754100	2	DECAL, HOT SURFACE
3	07756000	2	DECAL, DANGER - FAN
4	07757500	1	DECAL, PARKING BRAKE LEVER
5	07800340	2	DECAL, SAFETY - MOWER DECK
6	07800402	1	DECAL, SAFETY - DECK GUARDING
7	07800537	1	DECAL, SAFETY - IKON ZTX
8	07800540	1	DECAL, DASH
9	07800541	1	DECAL, INSTRUCTION - STEERING
10	07800820	1	DECAL, FUEL WARNING

DECALS – STYLE 42"

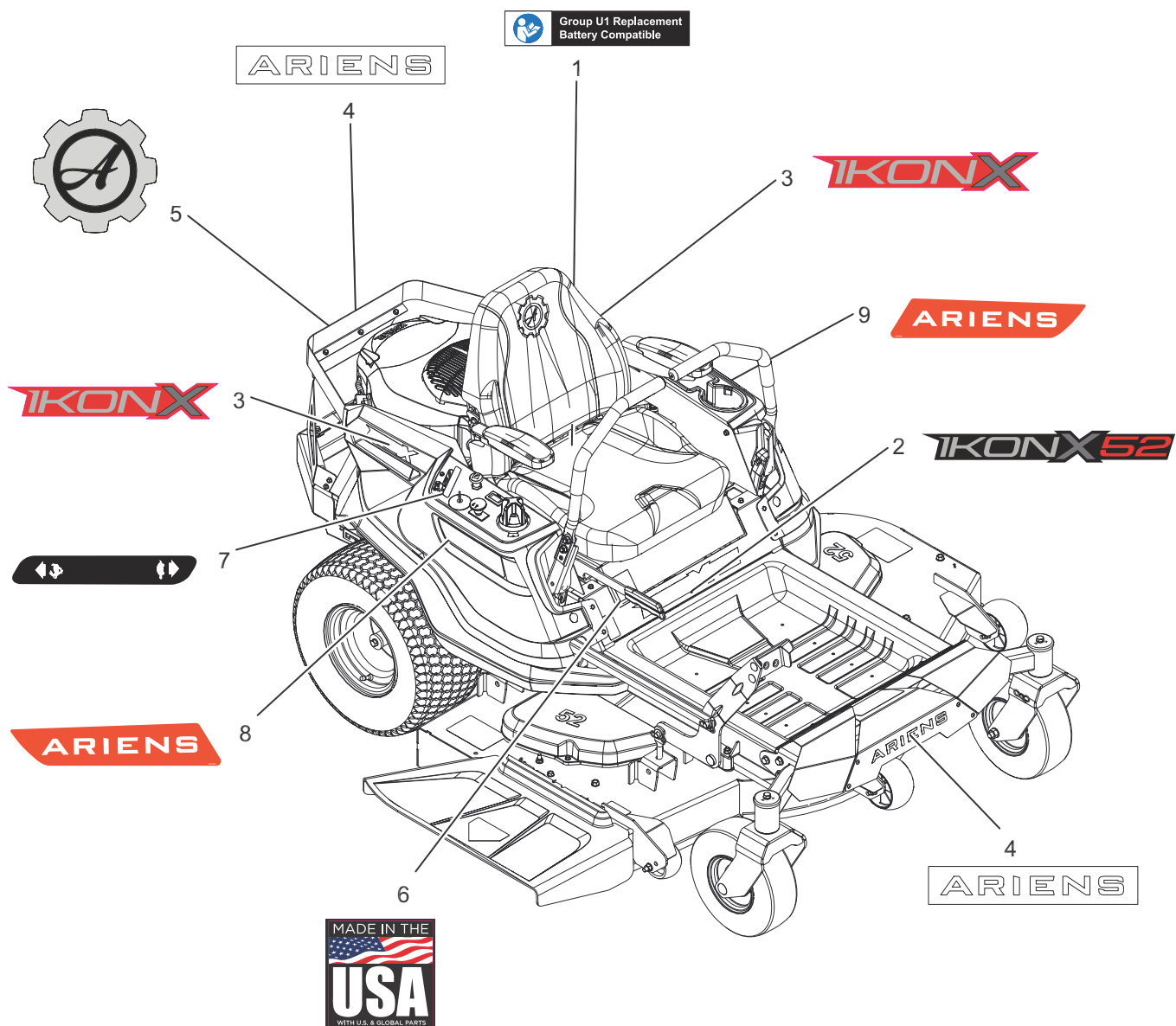
Models 915220, 221



BOM ID	Number	Qty	Description
1	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
2	07800540	1	DECAL, DASH
3	07800822	1	DECAL, IKON-X 42 KICKPLATE
4	07800827	2	DECAL, IKON-X FENDER
5	07801001	1	DECAL, FENDER LH
6	07801002	1	DECAL, FENDER RH
7	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

DECALS – STYLE 52"

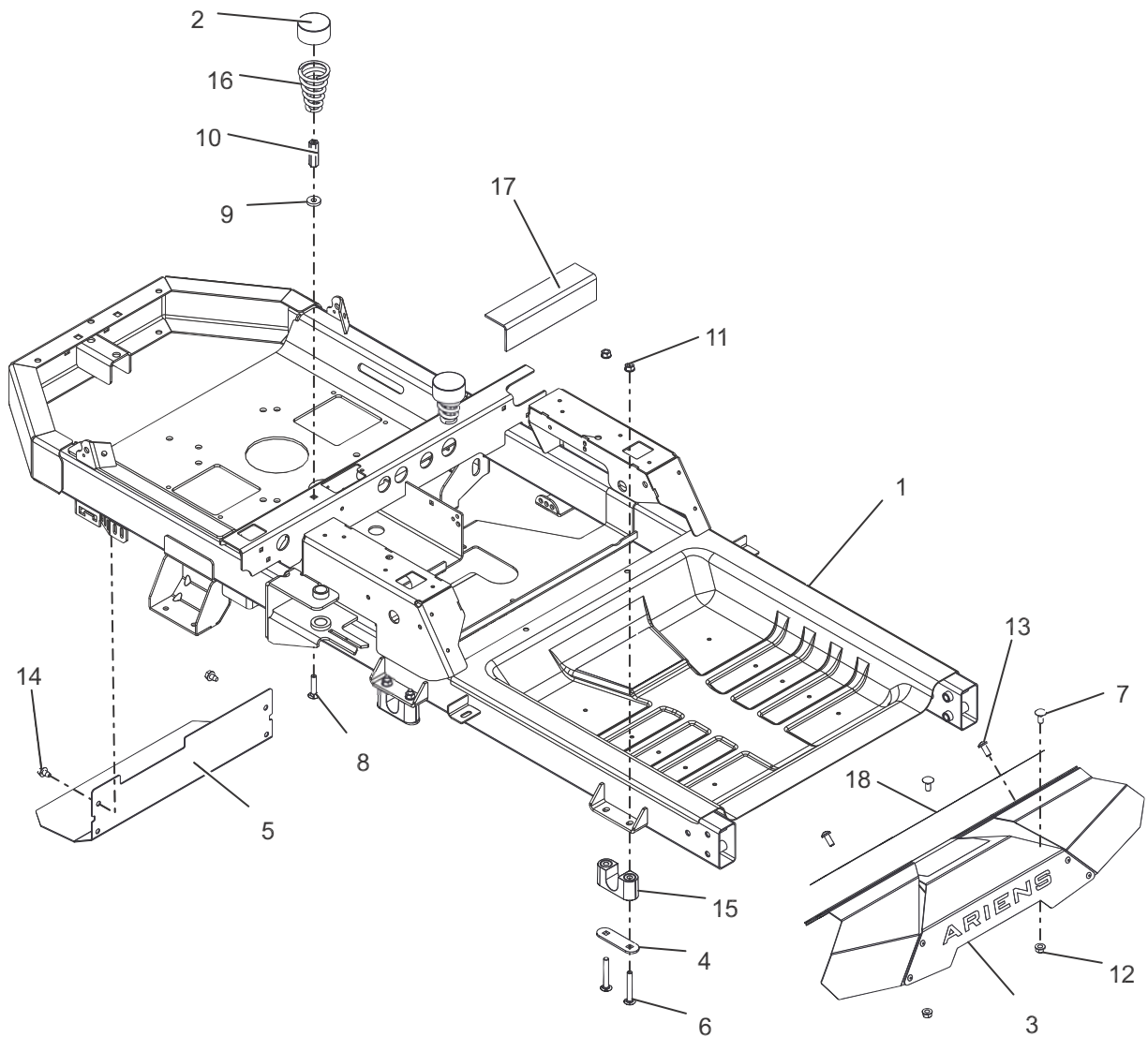
Models 915222, 223



BOM ID	Number	Qty	Description
1	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
2	07800823	1	DECAL, IKON-X 52 KICKPLATE
3	07800827	2	DECAL, IKON-X FENDER
4	08001108	2	DECAL, ARIENS - BADGE
5	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
6	08001038	1	DECAL, MADE IN USA
7	07800540	1	DECAL, DASH
8	07801002	1	DECAL, FENDER RH
9	07801001	1	DECAL, FENDER LH

FRAME

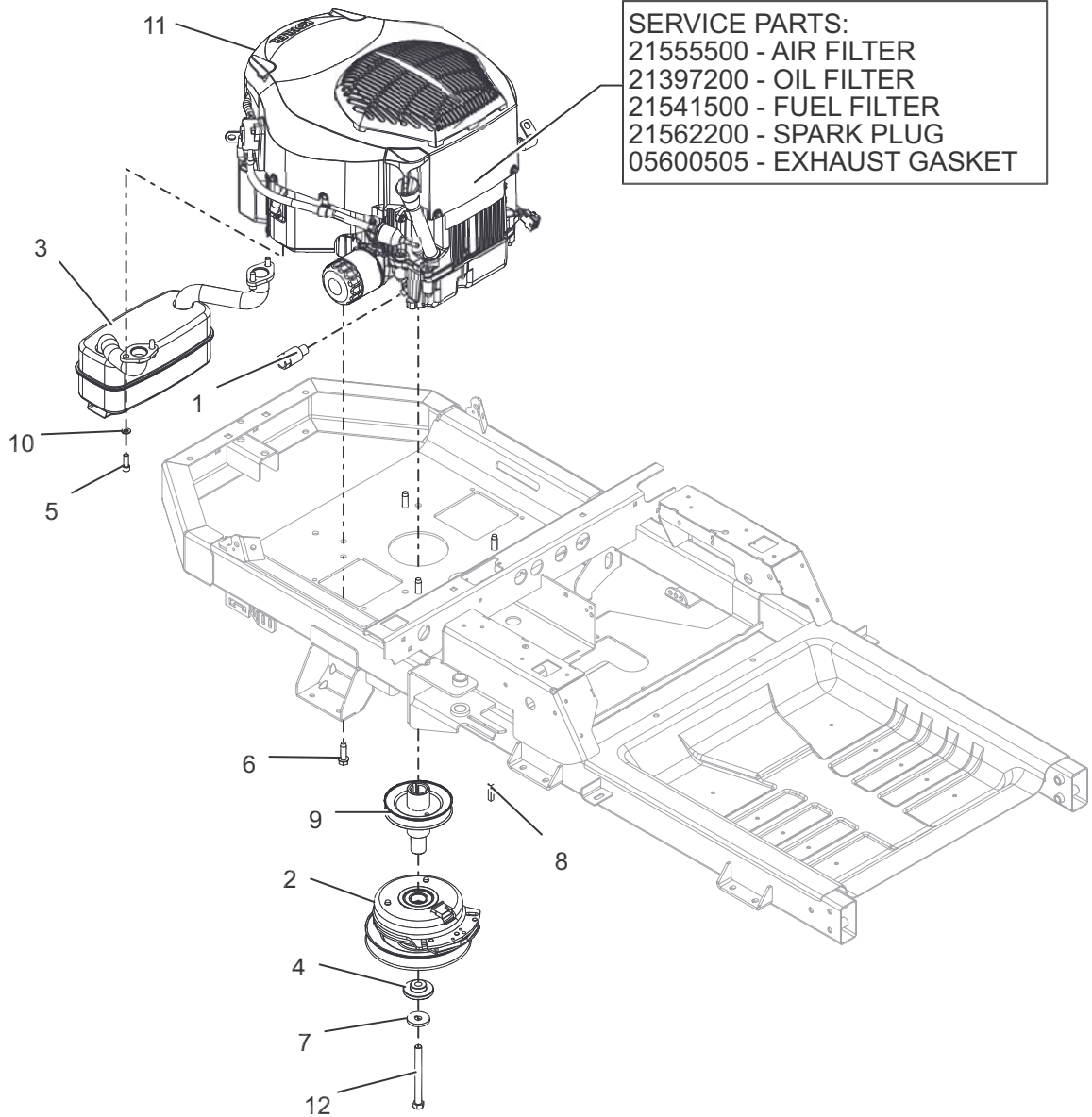
Models All



BOM ID	Number	Qty	Description
1	51531600	1	WLDMT, FRAME IKON
2	00337700	2	HUB CAP
3	51531300	1	KIT, IKON FOOTREST W/ DECAL
4	04766551	4	PLATE, BEARING SUPPORT
5	04807951	1	HEAT, SHIELD
6	06200311	8	BTL,RHSSN .313-18 X 2.25 G5 ZCC
7	06200232	2	BTL,RHSN .313-18 X 0.75 G5 ZCC
8	06200233	2	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	06401103	2	WSHR-FL-STL 0.328X0.87X0.179 ZCC
10	06500927	2	NUT, COUPLER 5/16-18 x 1.75
11	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
12	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
13	07400134	2	SCR-RDHDSKTAP .31-18X.75
14	07400124	2	SCR-TAP .312-18X.50 HWH ZCC
15	07500327	4	BSHG, DECK
16	08300021	2	SPRG, COMPRESSION
17	04864600	1	PAD, RBR -TANK
18	05112300	1	GRIP, FOOT PLATE

ENGINE – KOHLER 22HP

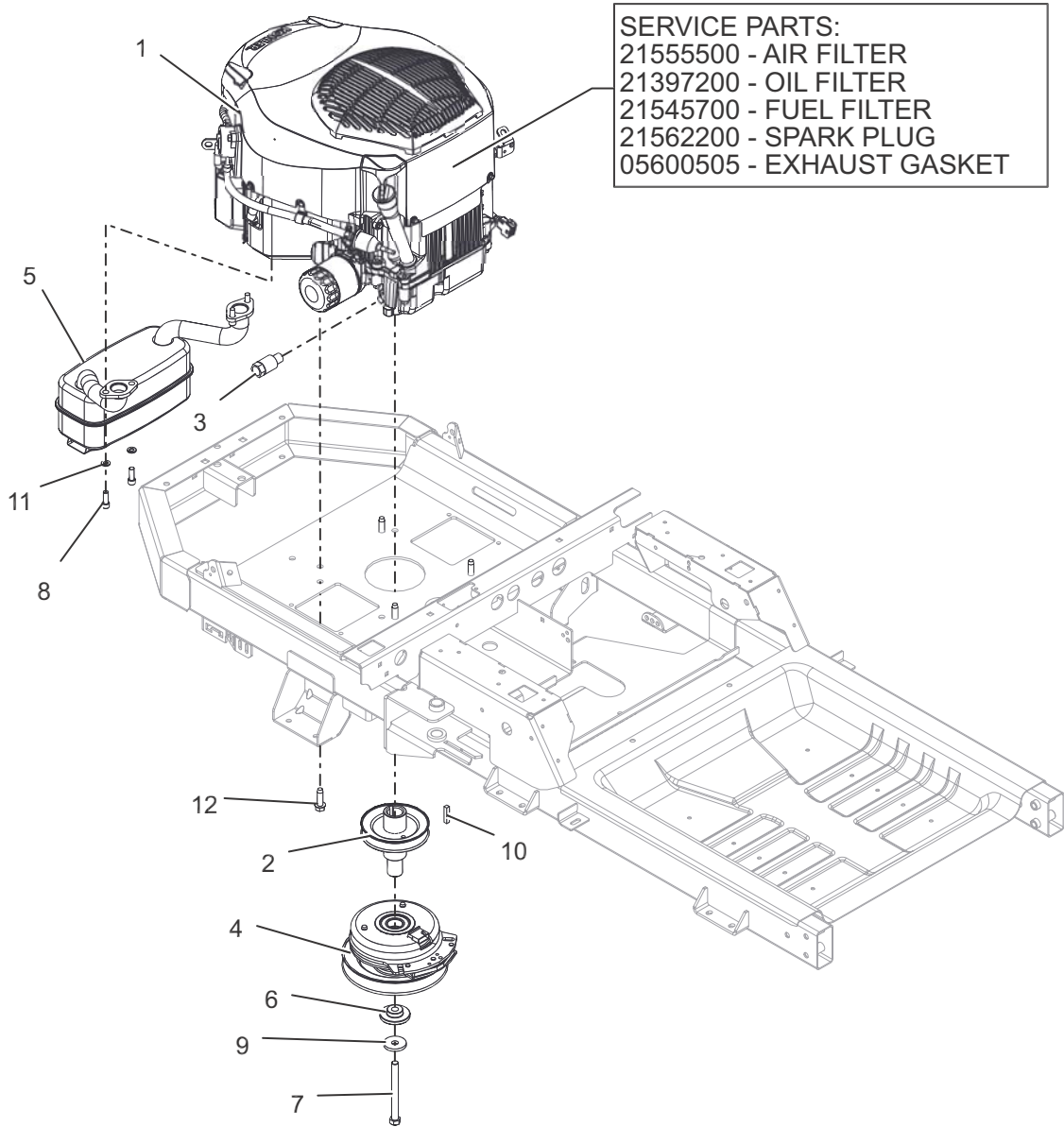
Models 915220



BOM ID	Number	Qty	Description
1	03943600	1	DRAIN, OIL
2	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
3	05088400	1	MUFFLER, KOHLER
4	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
5	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
6	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC
7	06400936	1	WSHR, 7/16" SPRING DISC
8	06603400	1	KEY-SQ .250X.250X1.250
9	07345100	1	WLDMT, DRIVE SHEAVE
10	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
11	08201140	1	ENGINE, KOHLER 22HP TWIN
12	05901820	1	BLT, HEX 0.4375-20X4.5 G8 ZCC NT

ENGINE – KOHLER 24HP

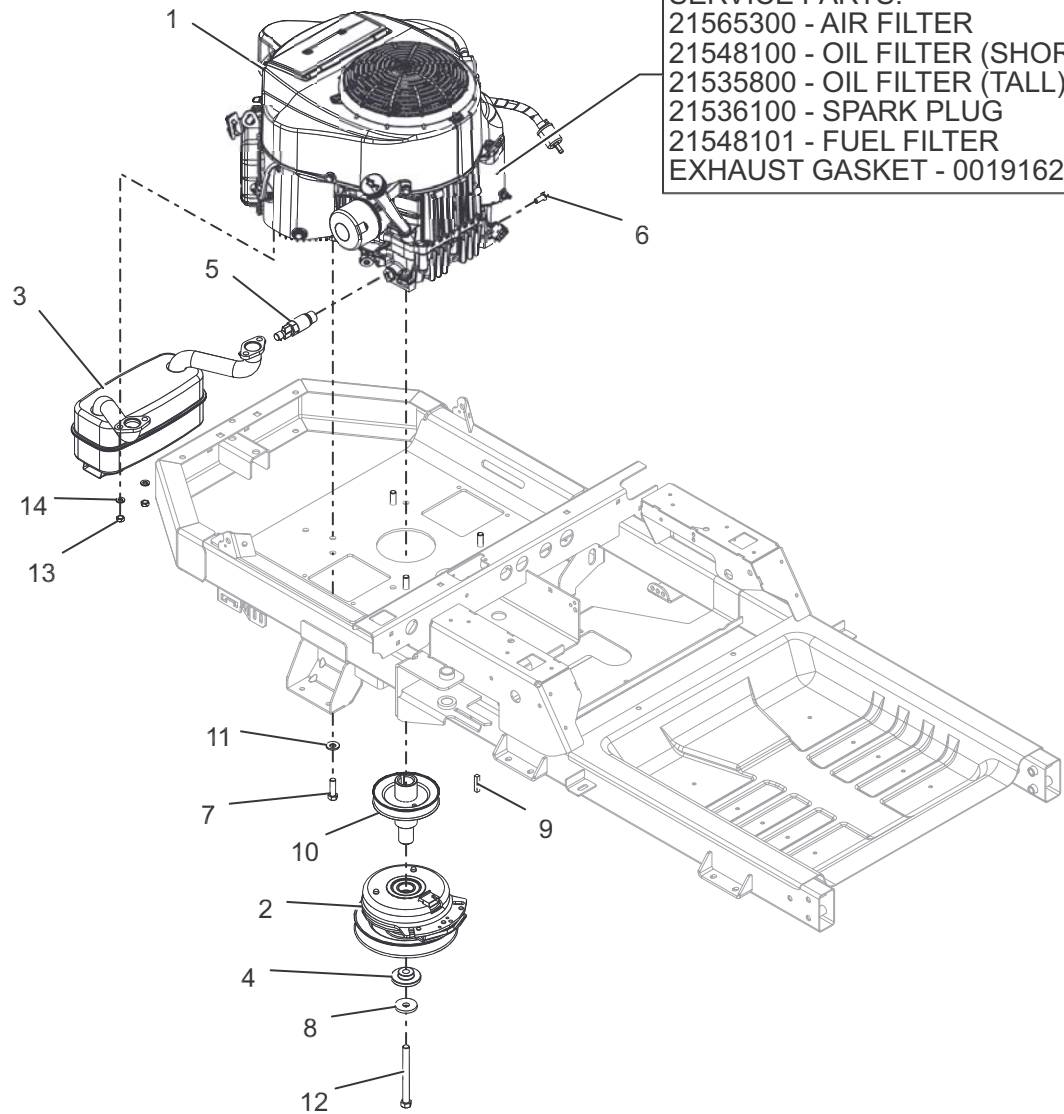
Models 915222



BOM ID	Number	Qty	Description
1	08201201	1	ENGINE, KOHLER 24HP TWIN
2	07345100	1	WLDMT, DRIVE SHEAVE
3	03943600	1	DRAIN, OIL
4	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
5	05088400	1	MUFFLER, KOHLER
6	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
7	05901820	1	BLT, HEX 0.4375-20X4.5 G8 ZCC NT
8	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
9	06400936	1	WSHR, 7/16" SPRING DISC
10	06603400	1	KEY-SQ .250X.250X1.250
11	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
12	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC

ENGINE – KAWASAKI FR600

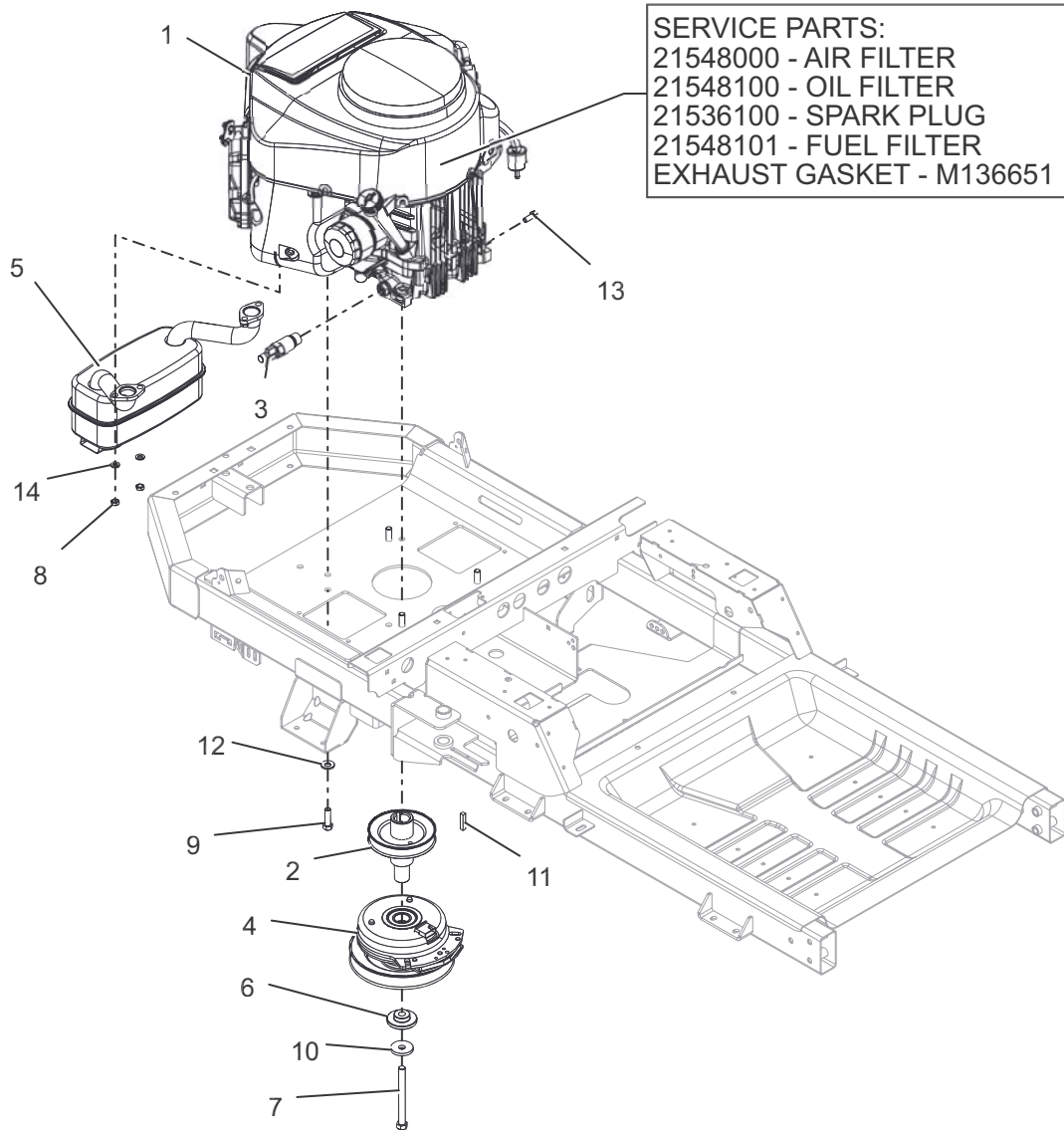
Model 915221



BOM ID	Number	Qty	Description
1	08201323	1	ENGINE, KAWASAKI FR600
2	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
3	05170600	1	MUFFLER, KAWI FR600V
4	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
5	04977100	1	VALVE, DRAIN -M20X2.5
6	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
7	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
8	06400936	1	WSHR, 7/16" SPRING DISC
9	06603400	1	KEY-SQ .250X.250X1.250
10	07345100	1	WLDMT, DRIVE SHEAVE
11	06400927	4	WSHR, 3/8" SPRING DISC
12	05901820	1	BLT, HEX 0.4375-20X4.5 G8 ZCC NT
13	06500817	4	NUT, LK-CTR-JAM M8-1.25 GR8.8 ZC120
14	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC

ENGINE – KAWASAKI FR691

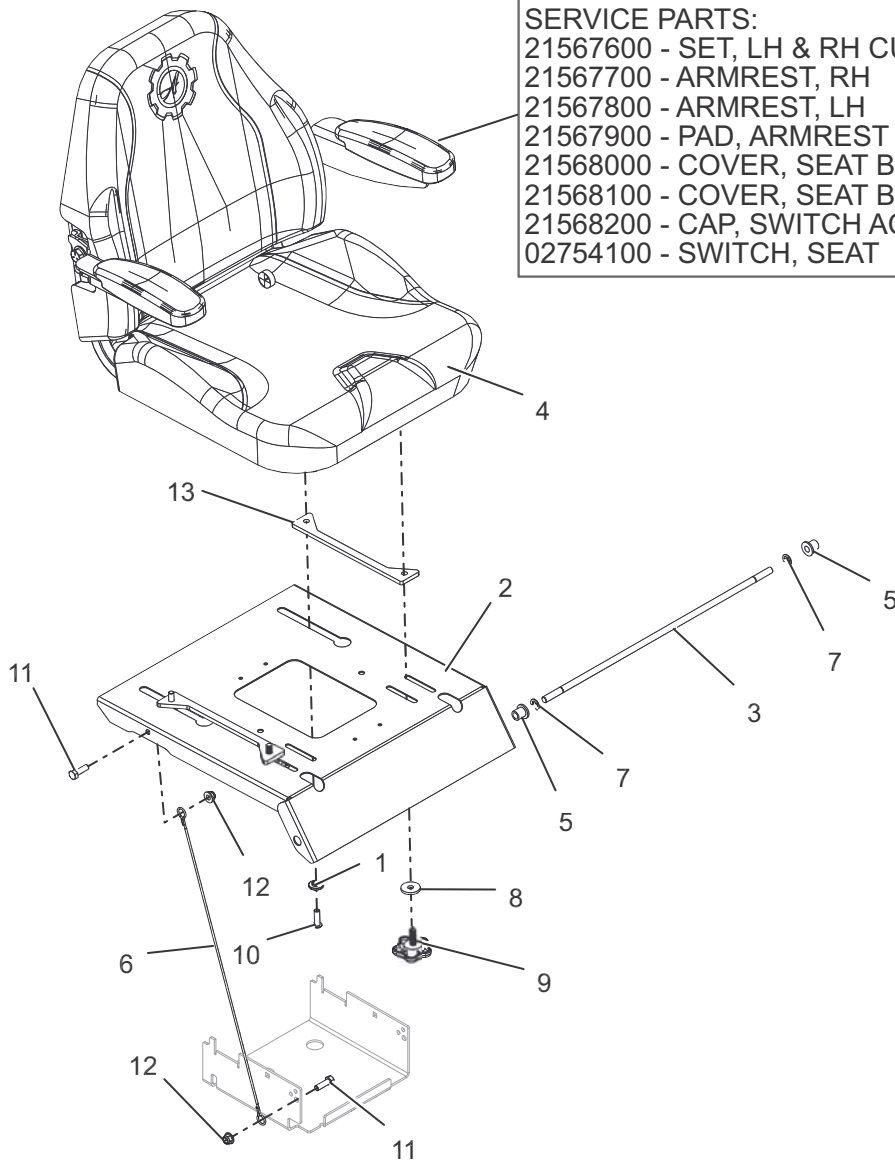
Models 915223



BOM ID	Number	Qty	Description
1	08201128	1	ENGINE, KAWASAKI
2	07345100	1	WLDMT, DRIVE SHEAVE
3	04977100	1	VALVE, DRAIN -M20X2.5
4	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
5	05088300	1	MUFFLER, KAWASAKI
6	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
7	05901820	1	BLT, HEX 0.4375-20X4.5 G8 ZCC NT
8	06500817	4	NUT, LK-CTR-JAM M8-1.25 GR8.8 ZC120
9	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
10	06400936	1	WSHR, 7/16" SPRING DISC
11	06603400	1	KEY-SQ .250X.250X1.250
12	06400927	4	WSHR, 3/8" SPRING DISC
13	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
14	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC

SEAT

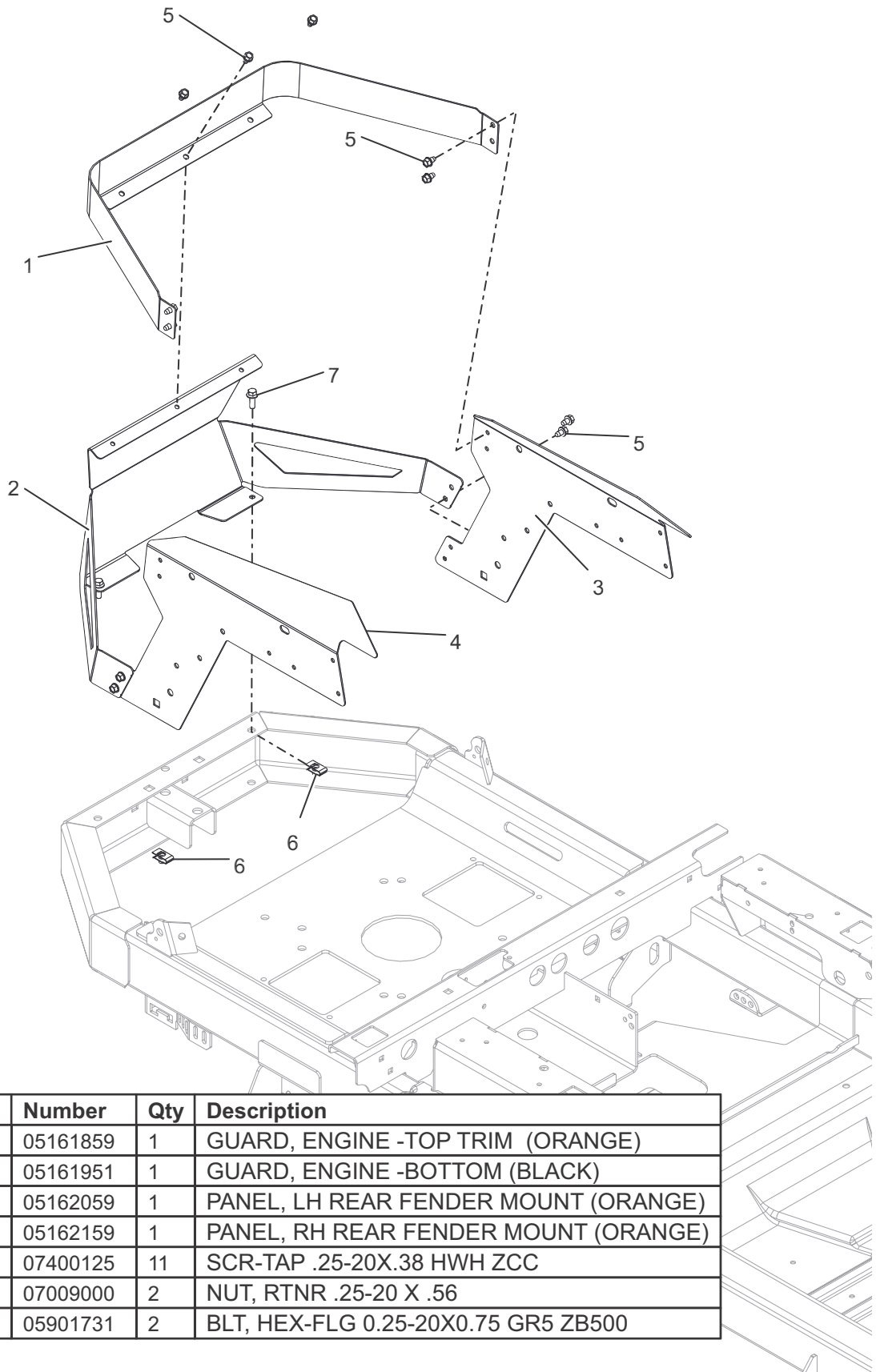
Models All



BOM ID	Number	Qty	Description
1	05501328	2	BSHG, FLG .325X.499X.26X.88
2	05246959	1	PLATE, SEAT (ORANGE)
3	04816200	1	ROD, SEAT PIVOT
4	05195300	1	SEAT, -IKON
5	05501231	2	BSHG, FLANGE .380 X .580 X .667 X .875
6	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5
7	05710600	2	RING, RETAINING-E .375X.035
8	06401104	2	WSHR-FL-STL 0.34X1.125X0.135 ZCC
9	07500226	2	KNOB, WING STUDDER
10	05901840	2	SCR,BTNHD .31-18X1.00 ZCC
11	05901701	2	BLT, HEX 0.3125-18X1 GR5 ZC120
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	05259000	2	SPCR, SEAT SLIDE

ENGINE SHROUD

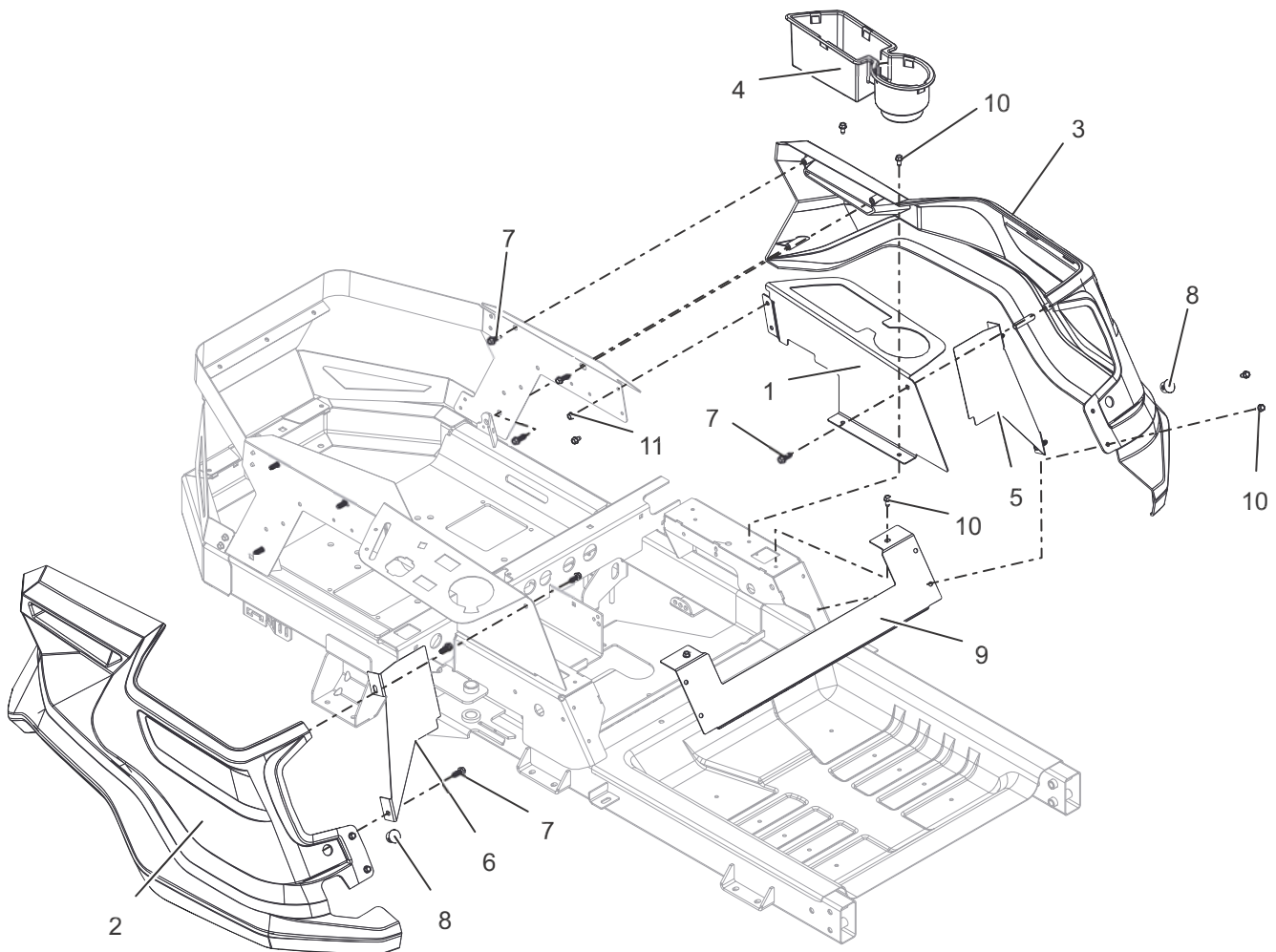
Models All



BOM ID	Number	Qty	Description
1	05161859	1	GUARD, ENGINE -TOP TRIM (ORANGE)
2	05161951	1	GUARD, ENGINE -BOTTOM (BLACK)
3	05162059	1	PANEL, LH REAR FENDER MOUNT (ORANGE)
4	05162159	1	PANEL, RH REAR FENDER MOUNT (ORANGE)
5	07400125	11	SCR-TAP .25-20X.38 HWH ZCC
6	07009000	2	NUT, RTNR .25-20 X .56
7	05901731	2	BLT, HEX-FLG 0.25-20X0.75 GR5 ZB500

FENDERS

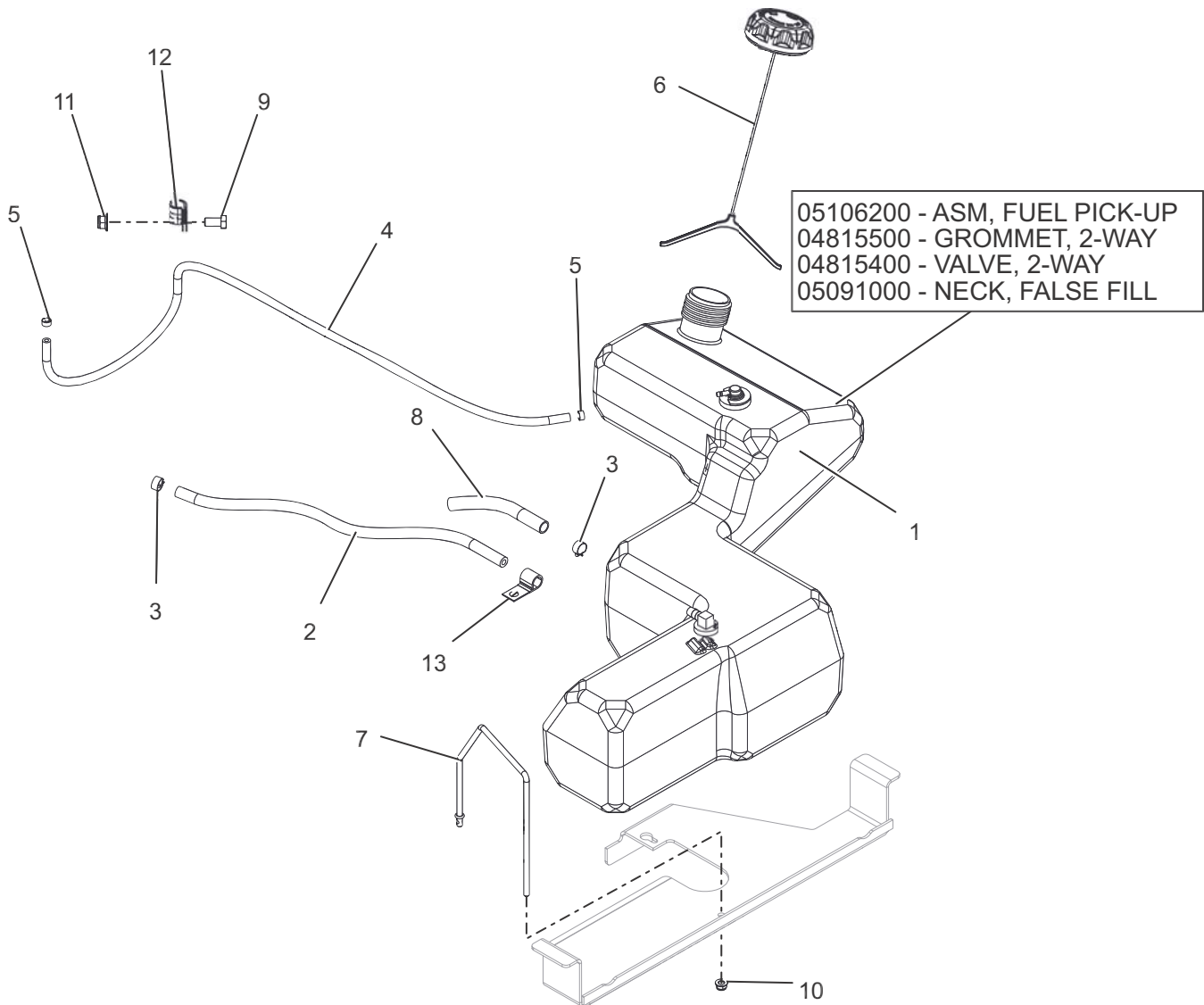
Models All



BOM ID	Number	Qty	Description
1	05080959	1	PANEL, RIGHT SIDE FENDER MOUNT (ORANGE)
2	05089900	1	FENDER, RH IKON
3	05090000	1	FENDER, LH IKON
4	05091800	1	INSERT, CUP/STORAGE HOLDER
5	05110951	1	PLATE, LH BLOCKER
6	05115751	1	PLATE, RH BLOCKER
7	07400119	12	SCR-HEX .312-14X.75 H/L
8	07500402	2	PLUG, HOLE .750-BLACK
9	04772359	1	PLATE, SEAT
10	07400122	10	SCR-TAP .25-20X.50 HWH ZCC
11	07400125	4	SCR-TAP .25-20X.38 HWH ZCC

FUEL SYSTEM

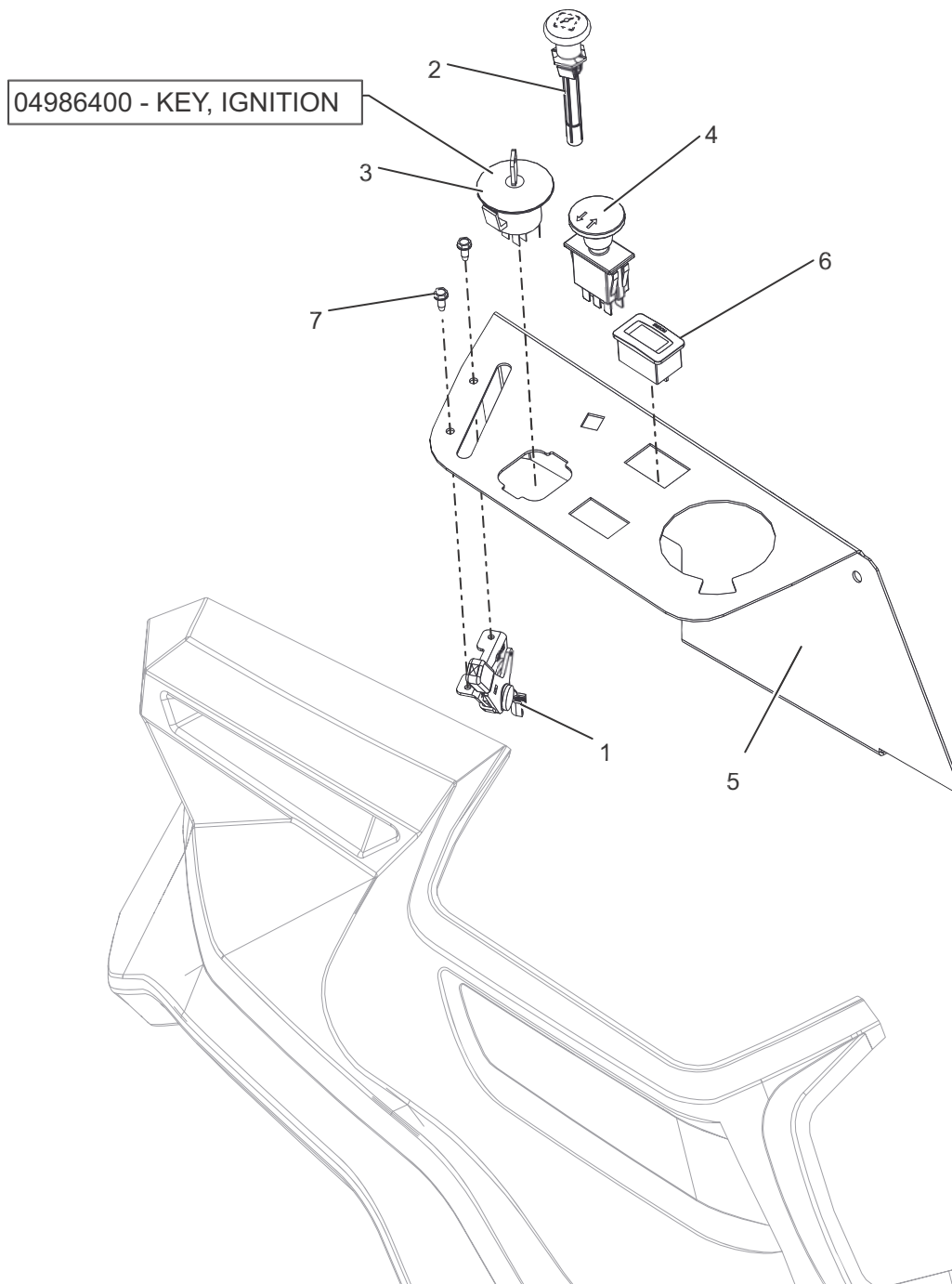
Models 915220, 221, 222, 223



BOM ID	Number	Qty	Description
1	05183300	1	ASM, FUEL TANK-IKON
2	03278100	1	.25 LOW PERM FUEL X 18.0 LG - FUEL PICK-UP TO ENGINE
3	03278800	2	CLAMP, FUEL LINE
4	03375900	1	HOSE, .188 LOW-PERM GAS-36"LG
5	04097700	2	CLAMP - HOSE, SPRING .188
6	04589200	1	CAP, FUEL VENT-IN 2.25" RATCHET
7	05099867	1	BRKT, FUEL
8	05118500	1	SLEEVE, ANTI ABRASION .5" X .064" WALL
9	05959400	1	BOLT, HEX 0.375-16X0.75 GR5
10	06500012	1	NUT-LK-NYL-FLG .25-20 YWZC
11	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
12	06908200	1	CLAMP, CUSHIONED STEEL
13	06916000	1	J-CLAMP

CONTROL PANEL

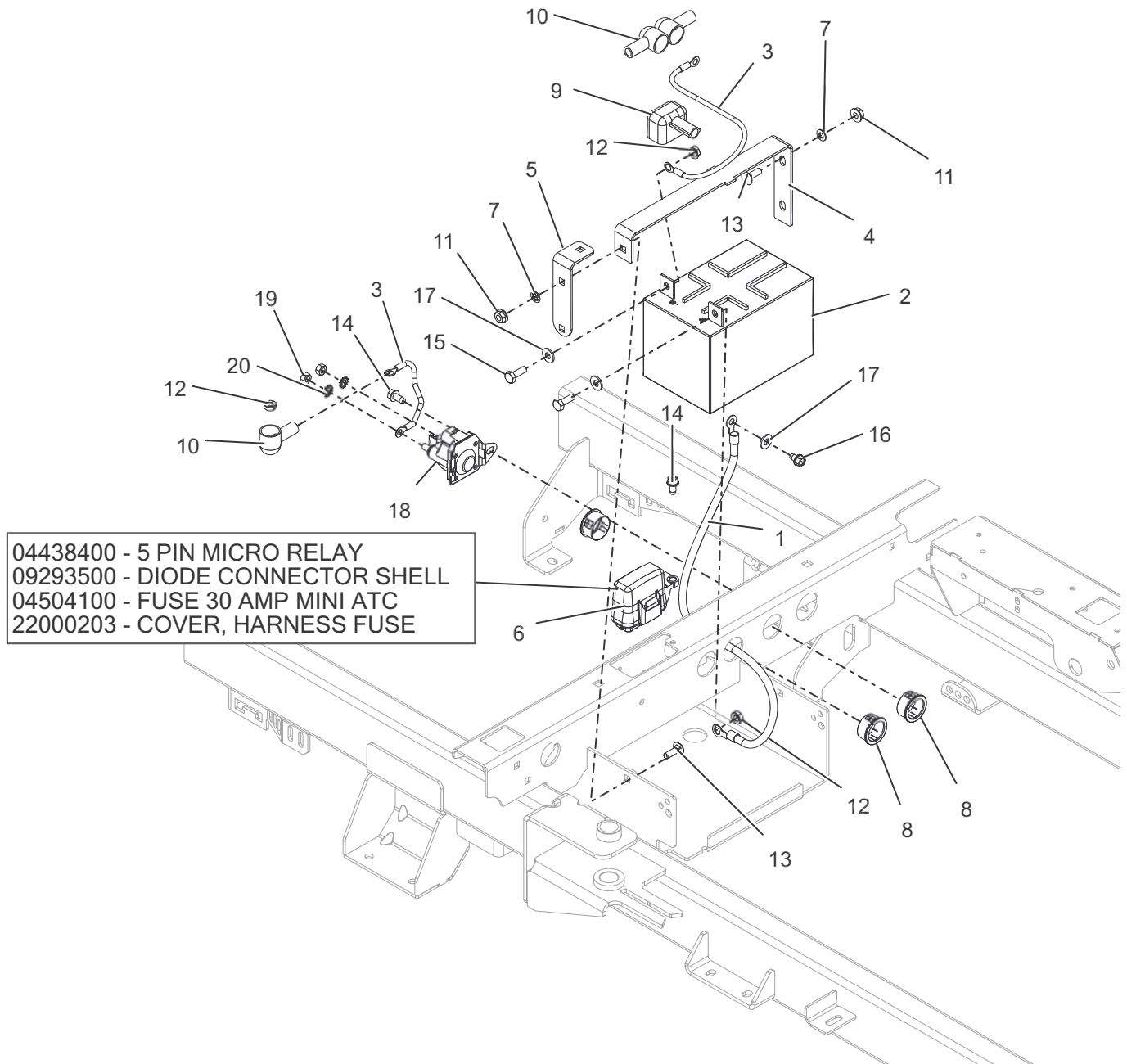
Models All



BOM ID	Number	Qty	Description
1	06900620	1	CABLE, THROTTLE 90DEG 33"
2	06900621	1	CABLE, CHOKE
3	04974300	1	SWITCH, IGNITION
4	04399600	1	SWITCH, CLUTCH YELLOW(W/GRAPHIC)
5	05080859	1	PANEL, RIGHT SIDE FENDER MOUNT (ORANGE)
6	05084300	1	HOUR, METER - MINI, NO BUTTON
7	07400130	2	SCR-TAP #10-24X.50 HWH ZCC

ELECTRICAL

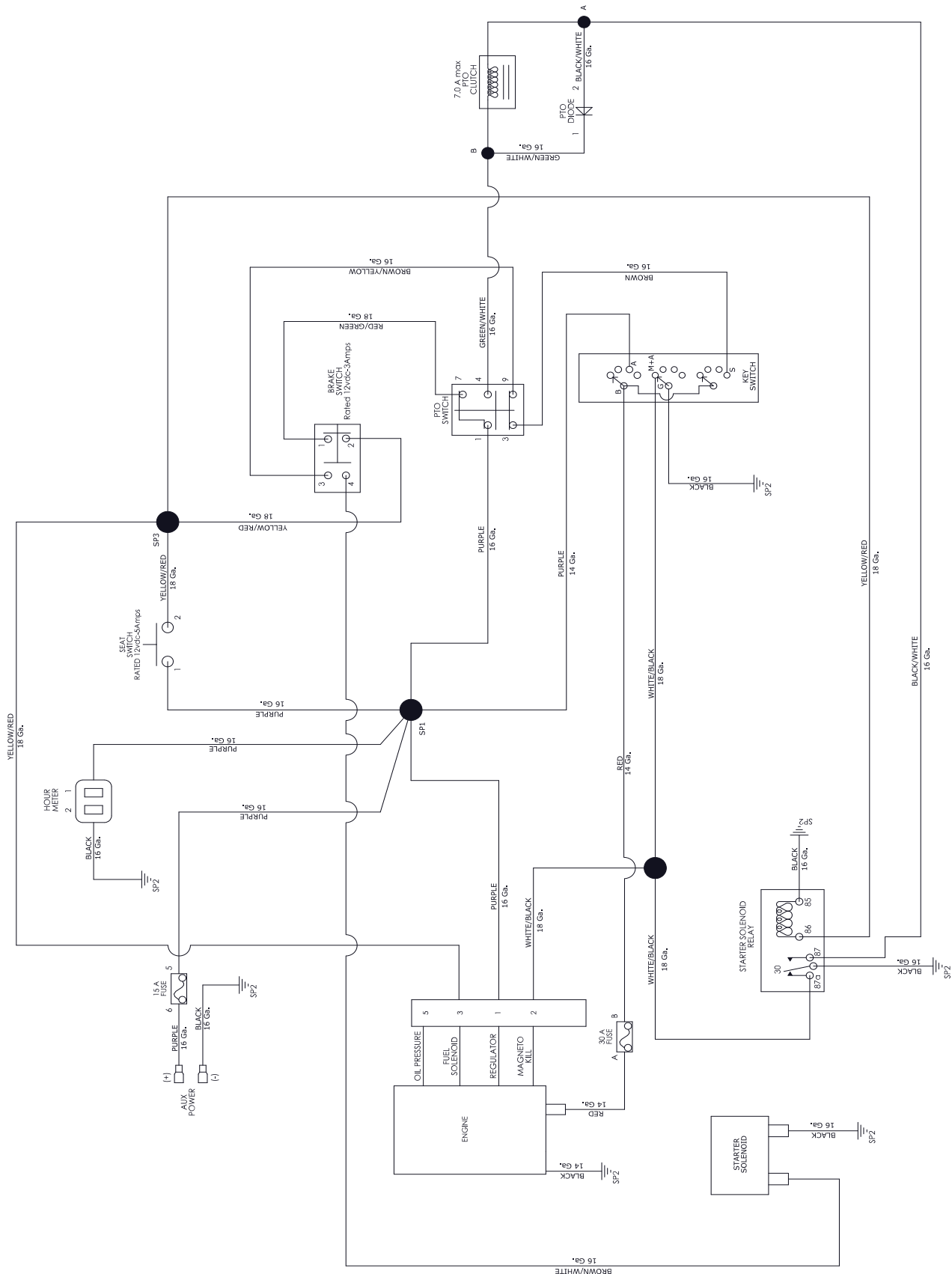
Models All



BOM ID	Number	Qty	Description
1	03288100	1	CABLE, NEGATIVE BATTERY 24"
2	04738800	1	BATTERY, 12V 12A-190CCA
3	04787400	2	CABLE, POS BAT 15.00"
4	04794651	1	BRKT, BATTERY
5	04833651	1	BRKT, BATTERY
6	04974400	1	HARNESS, WIRE
7	07027600	2	NUT, PUSH .25X.50 O.D.
8	07500308	3	BSHG, PANEL SNAP .937X1.109X.56
9	07505700	1	INSULATOR
10	07533200	3	BOOT, EYELET TERMINAL
11	06500903	2	NUT, FLG-TOP LK .250-20 GR5 ZC120

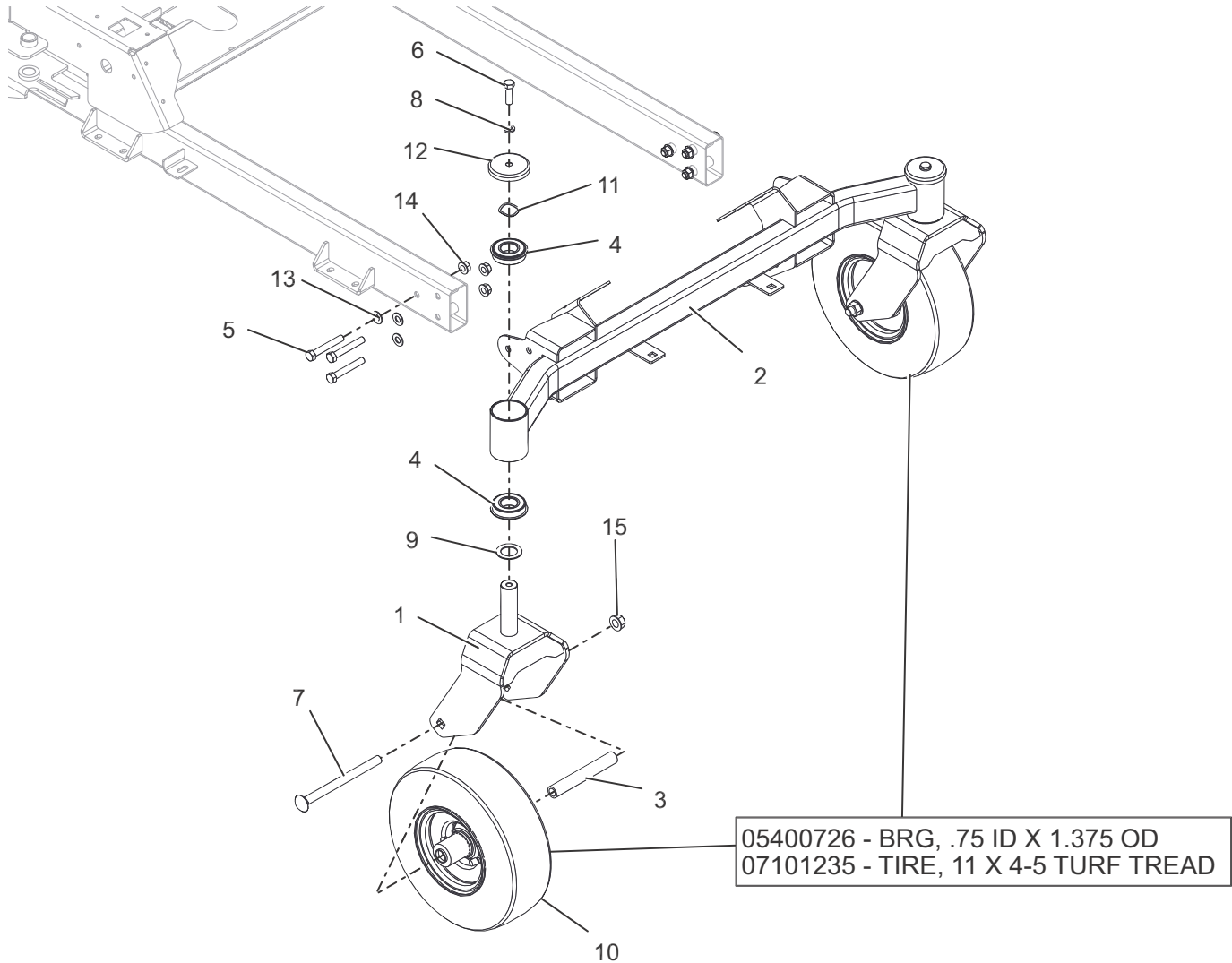
BOM ID	Number	Qty	Description
12	06500921	3	NUT-KEPS .250-20
13	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
14	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
15	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
16	07400125	1	SCR-TAP .25-20X.38 HWH ZCC
17	06401001	3	WSHR-FL-STL 0.281X0.625X0.065 ZC120
18	05167200	1	SOLENOID, STARTER (SEALED)
19	06500925	2	NUT, HEX M6-1.0 GR8.8 ZC120
20	06300118	2	WSHR-LK-EXT 0.262X0.502X0.026 ZC120

Models All



FRONT CASTER WHEELS

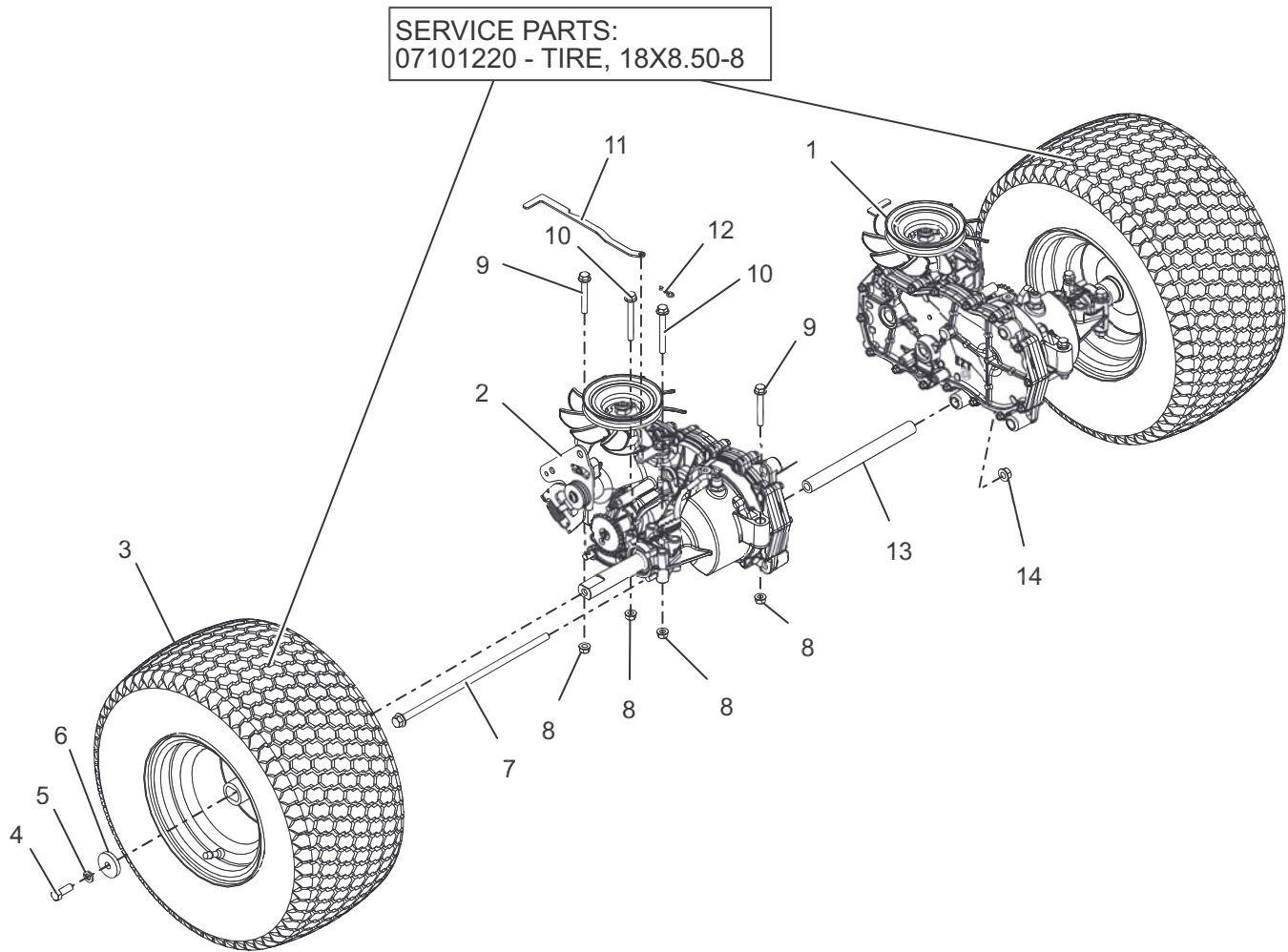
Models All



BOM ID	Number	Qty	Description
1	05198259	2	WLDMT, CASTER FORK-X (ORANGE)
2	05198159	1	WLDMT, FRONT AXLE-X/XL (ORANGE)
3	00278500	2	SPCR, ROLLED WHEEL
4	05400728	4	BEARING, BALL -2.000 OD X 1.000 ID X .5625 W/RING
5	05901811	6	BLT, HEX 0.375-16X2.5 GR8 ZCC
6	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
7	06200319	2	BTL,RHSN .500-13 X 6.5 G5 ZCC
8	06300116	2	WSHR,LK-REG 0.377 X 0.094 ZCC
9	06416600	2	WSHR, HRD THRS 1.007X1.542X.062
10	07101127	2	TIRE/WHEEL, 11 X 4-5
11	06401030	2	WASHER, WAVE
12	05198400	2	SHIELD, AXLE BEARING
13	06401129	6	WSHR-FL-STL 0.406X0.812X0.055 HRD
14	06500905	6	NUT, FLG-TOP LK .375-16 GRG ZC120
15	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC

REAR TIRES AND TRANSAXLES

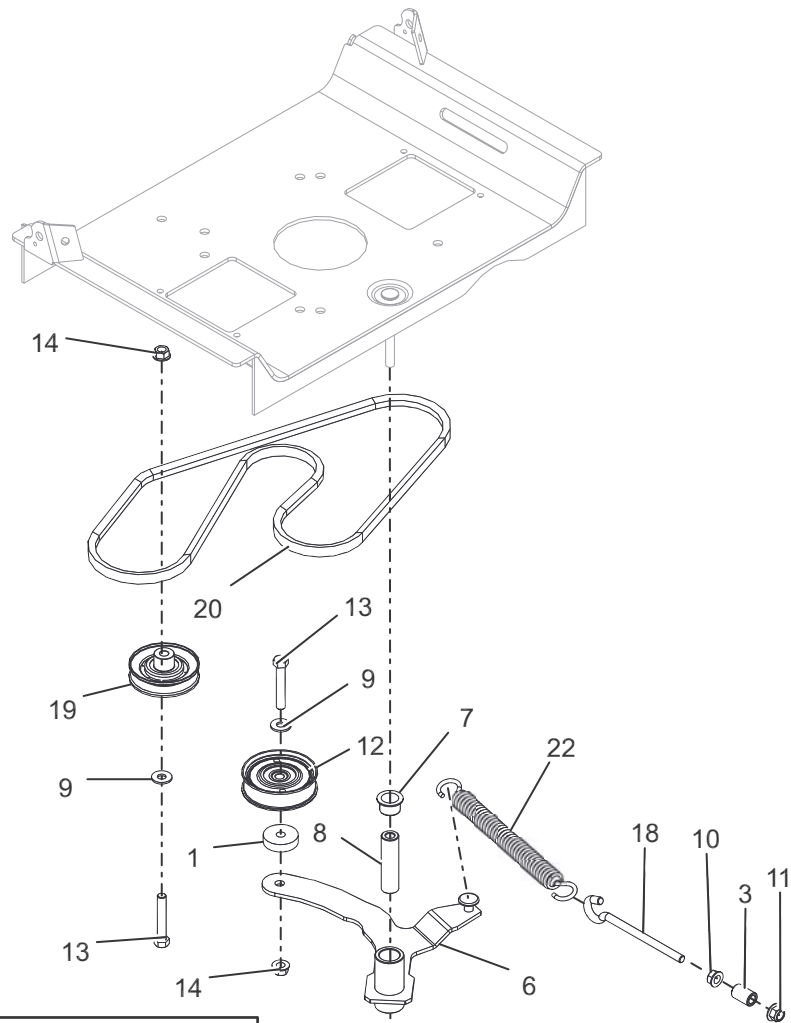
Models All



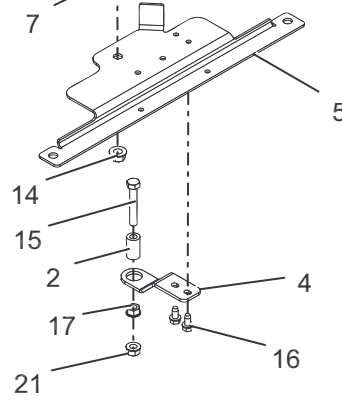
BOM ID	Number	Qty	Description
1	05172700	1	TRANSAXLE, LH EZT D-SHAFT SHORT
2	05172800	1	TRANSAXLE, RH EZT D-SHAFT SHORT
3	07101130	2	ASSM TIRE\WHEEL,
4	05901721	1	BLT, HEX 0.375-16X1 GR5 EP30 ZC120
5	06300116	2	WSHR,LK-REG 0.377 X 0.094 ZCC
6	06401110	2	WSHR-FL-STL 0.406X1.5X0.245 ZCC
7	05901902	1	BLT, HEX-FLG 0.375-16X11.5 GR5 ZC120
8	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
9	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
10	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
11	04884151	2	BRKT, VALVE DUMP
12	06700222	2	PIN, HAIR #213 .08X1.19 ZCC
13	05162451	1	SPCR, TRANSAXLE .438 ID X .750 OD X 8.18 (BLACK)
14	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120

TRANSAXLE DRIVE

Models All

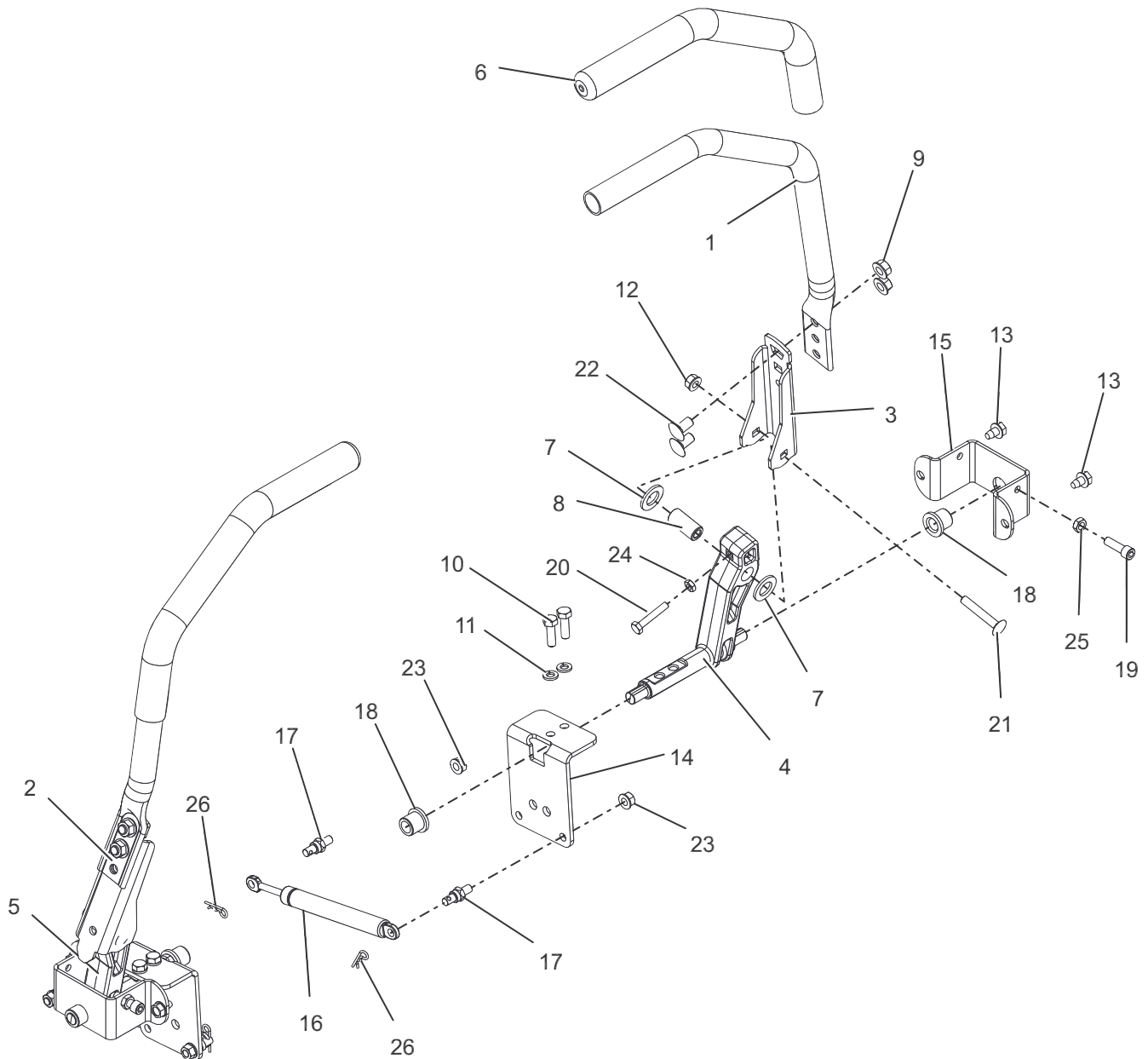


BOM ID	Number	Qty	Description
1	01594000	1	SPCR, .39X1.50X.380
2	03980200	1	SPCR, RUBBER 5/16 ID X 1.0 LG
3	04193500	1	SPCR, .375X.625X.970
4	04793951	1	BRKT, CLUTCH STOP
5	05240851	1	BRKT, IDLER ATTACHMENT (BLACK)
6	04890451	1	WLDMT, IDLER
7	05500039	2	BSHG, FLANGE 0.75 X 0.875 X 0.625 X 0.125
8	05501237	1	BSHG, SLV .380x.750x2.53
9	06401023	2	WSHR-FL-STL 0.375X0.875X0.083 ZC120
10	06500735	1	NUT, FLG-SPNLK .375-16 GR5 ZC120
11	06500726	1	NUT, LK-NYL-FLG .38-16 GR5 ZC120
12	07340000	1	IDLER, FLAT - 3.05" X .75"
13	05901640	2	BLT, HEX 0.375-16X2.25 GR5 ZC120
14	06500822	3	NUT, FLG-TOP LK .375-16 GR5 ZC120
15	05901805	1	BLT, HEX 0.3125-18X2 GR5 ZCC
16	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
17	06500815	1	NUT, FLG-SPNLK .312-18 GR5 ZC120
18	07001640	1	BOLT, EYE .38-16X6.00 .62 DIA
19	07347200	1	ASM, 3.00" V IDLER
20	07200718	1	V-BELT, A SECTION RAW EDGE
21	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC
22	08300507	1	SPRG, EXTENSION - SWIVEL



CONTROLS

Models All

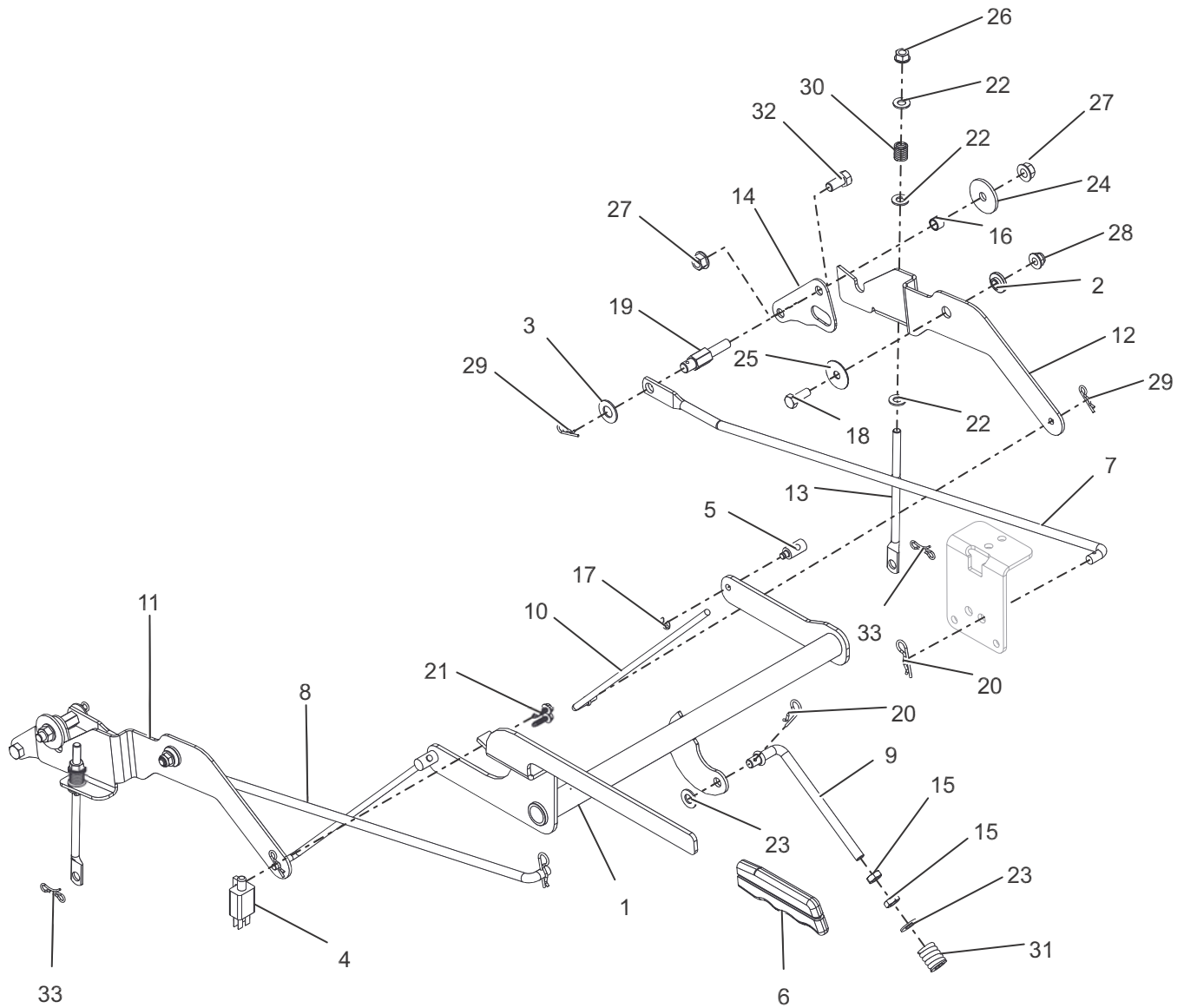


BOM ID	Number	Qty	Description
1	05107151	1	HANDLE, STEERING - LH (BLACK)
2	05107051	1	HANDLE, STEERING - RH (BLACK)
3	05179651	2	ARM, CONTROL -UPPER RH (BLACK)
4	05177200	1	STEERING, LOWER CASTING - LH
5	05177100	1	STEERING, LOWER CASTING ARM - RH
6	04257400	2	GRIP, HANDLEBAR 15" FOAM
7	06401130	4	WSHR, FRICTION
8	05501334	2	BSHG-SLV .342 X .627 X 1.331
9	06500901	4	NUT, FLG-CTR LK .375-16 GR5 ZC120
10	05901802	4	BLT, HEX 0.3125-18X1 GR8 ZCC
11	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
12	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
13	07400124	4	SCR-TAP .312-18X.50 HWH ZCC
14	04764151	2	BRKT, STEERING

BOM ID	Number	Qty	Description
15	04990951	2	BRKT, STEERING PIVOT
16	05160400	2	DAMPER, STRAIGHT MOUNT
17	05171400	4	COUPLER, DAMPER MOUNT
18	05501001	4	BSHG, FLANGE .500X.750X.750X.125
19	05901733	2	SCR, SKH .312-18X1.00 GR8 ZC120
20	05902030	2	BLT, HEX 0.25-20X1.5F GR5 ZCC
21	06200431	2	BTL,RHSSN .313-18 X 2 G5 ZCC
22	06200432	4	BTL,RHSSN .375-16 X 0.75 G5 FPB
23	06500904	4	NUT, FLG-TOP LK .312-18 GR5 ZCC
24	06500908	2	NUT, JAM .250-20 G2 ZCC
25	06500909	2	NUT, JAM .312-18 GR5 ZCC
26	06700222	4	PIN, HAIR #213 .08X1.19 ZCC

PARKING BRAKE

Models All

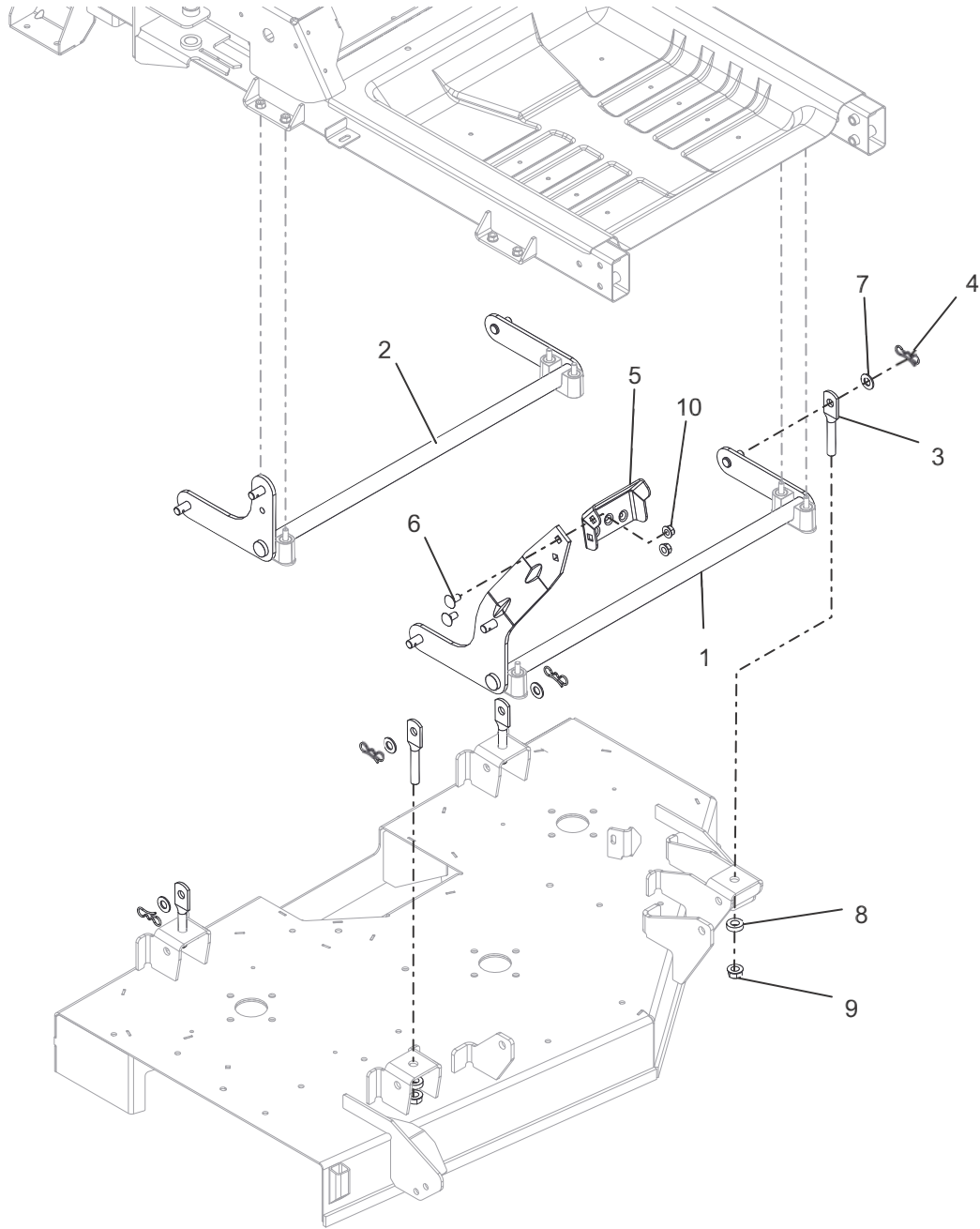


BOM ID	Number	Qty	Description
1	04787851	1	WLDMT, BRAKE LEVER (BLACK)
2	01305900	2	BSHG, FLG .325X.499X.26X.88
3	06401112	2	WSHR-FL-STL 0.505X1X0.062 ZCC
4	03606600	1	SWTCH- DOUBLE POLE N.O./N.O.
5	03764800	2	TRUNNION, 1/4-20
6	03826900	1	GRIP, PARKING BRAKE (YELLOW)
7	05245700	1	LINKAGE, STEERING - LH
8	05245600	1	LINKAGE, STEERING - RH
9	04787900	1	LINK, OVER CENTER BRAKE
10	04788000	2	LINK, BRAKE ARM
11	04788151	1	INTERLOCK, RH BRAKE LINK (BLACK)
12	04790451	1	INTERLOCK, LH BRAKE LINK (BLACK)
13	04790600	2	LINK, BRAKE COG
14	04799351	2	PLATE, TRANSAXLE
15	06500910	2	NUT-JAM .375-16 GR2 ZCC
16	05501235	2	SPCR, .385X.500X.350
17	05700125	2	RING, RETAINING-E .25X.025

BOM ID	Number	Qty	Description
18	05901801	2	BLT, HEX 0.3125-18X0.875 GR5 ZCC
19	05245800	2	STUD, STEERING LINK MOUNTING
20	06700219	3	PIN, HAIR .09 X 1.50 ZCC
21	06100232	2	SCR, PLASTITE-HWH 0.2 X 0.75 ZC120
22	06401017	6	WSHR-FL-STL 0.344X0.688X0.065 ZC120
23	06401013	2	WSHR-FL-STL 0.406X0.812X0.065 ZC120
24	06401106	2	WSHR-FL-STL 0.38X1.5X0.125 ZCC
25	06401105	2	WSHR-FL-STL 0.347X1.254X0.048 ZCC
26	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
27	06500901	4	NUT, FLG-CTR LK .375-16 GR5 ZC120
28	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
29	06700222	4	PIN, HAIR #213 .08X1.19 ZCC
30	08300028	2	SPRG, COMPRESSION
31	08320900	1	SPRG, COMPRESSION
32	05901702	2	BLT, HEX 0.375-16X0.75 GR5 ZC120
33	06700229	2	PIN, BOWTIE #72 ZCC

DECK LIFT

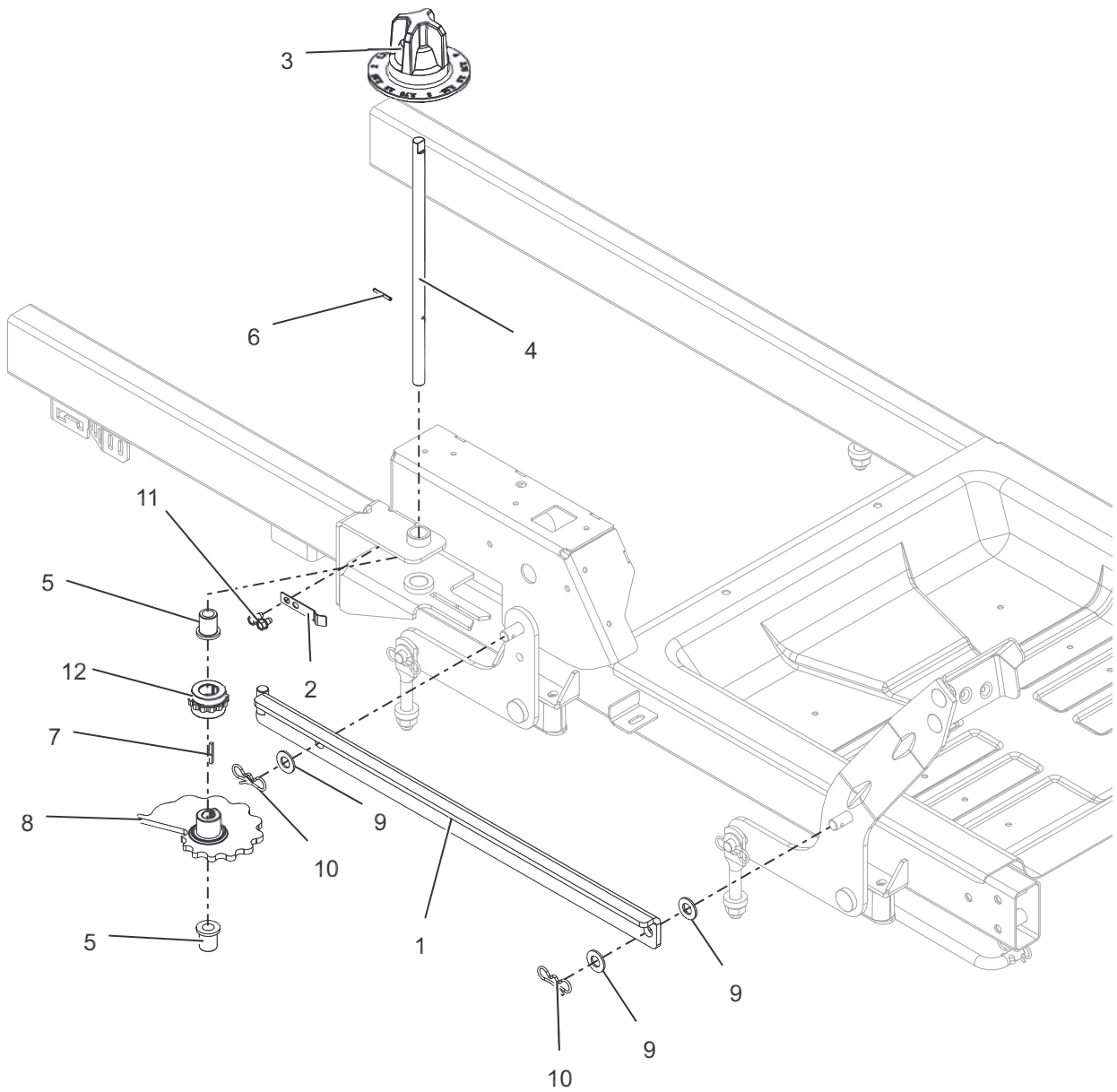
Models All



BOM ID	Number	Qty	Description
1	05246059	1	WLDMT, FRONT DECK LIFT PIVOT (ORANGE)
2	05246159	1	WLDMT, REAR DECK LIFT PIVOT (ORANGE)
3	05114000	4	LINK, DECK (HOLE-SHORT)
4	06700220	4	PIN, BOWTIE LOCKING .091X1.875 ZCC
5	04869259	1	PEDAL, DECK LIFT (BOLT ON) (ORANGE)
6	06200225	2	BTL,RHSN .375-16 X 0.75 G5 FPB
7	06443300	4	WSHR-FL-NYL .518X1.00X.08
8	07500417	4	WSHR, RUBBER
9	06500902	4	NUT, FLG-CTR LK .500-13 GG ZCC
10	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120

HEIGHT OF CUT

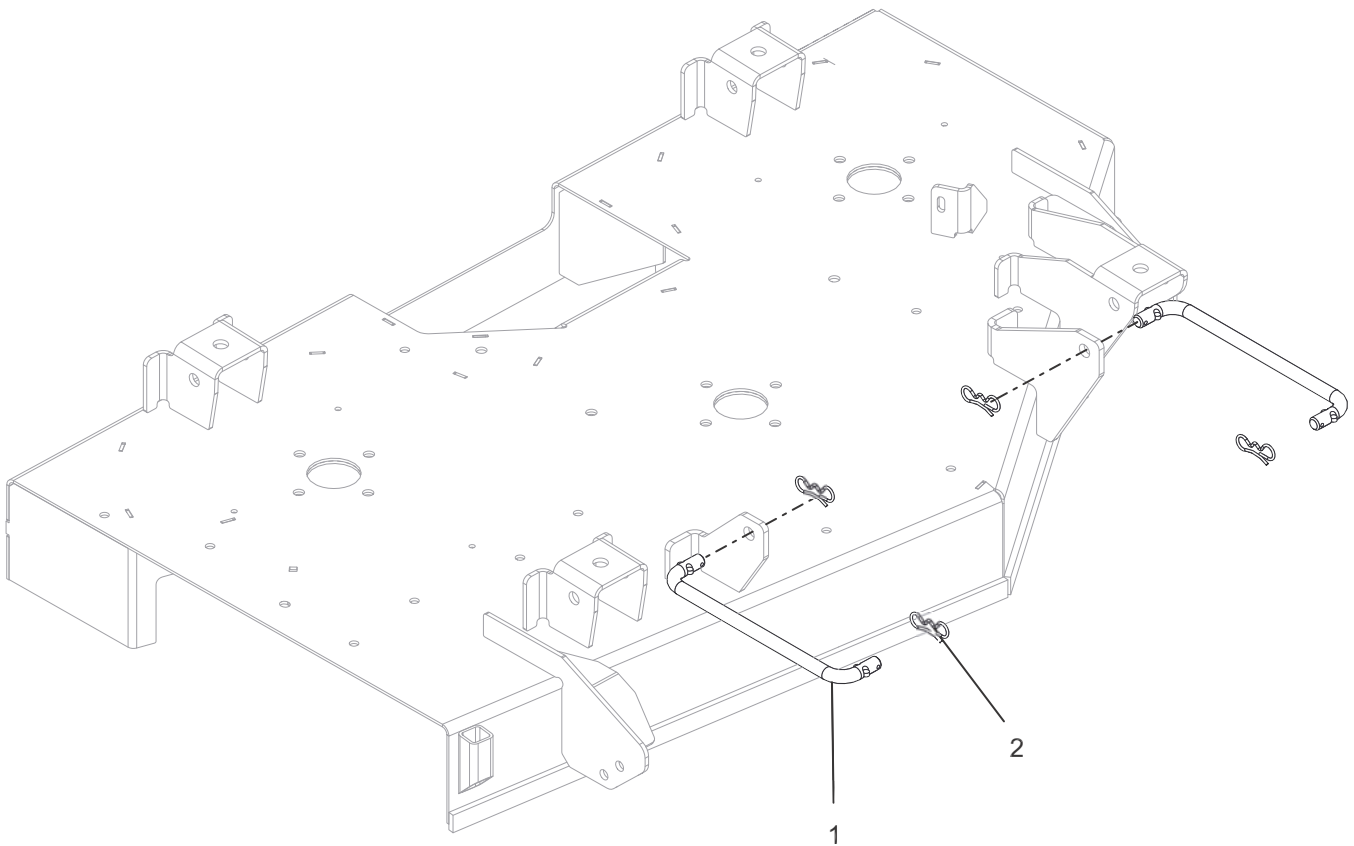
Models All



BOM ID	Number	Qty	Description
1	04741759	1	WLDMT, HOC LINK (ORANGE)
2	04742100	1	ARM, HOC DETENT
3	05091700	1	KNOB, HOC DIAL
4	05091900	1	CAMSHAFT, HOC CAM IKON
5	05501218	2	BUSHING, FLANGE .503X.75X.875X1.0
6	05800900	1	PIN-ROLL .125X1.00
7	06600211	1	KEY, 1/8 X 1/8 X 1.0 REV
8	05165900	1	CAM, HOC (PM)
9	06443300	3	WSHR-FL-NYL .518X1.00X.08
10	06700220	2	PIN, BOWTIE LOCKING .091X1.875 ZCC
11	07400125	2	SCR-TAP .25-20X.38 HWH ZCC
12	07500422	1	GEAR, HOC INDEX

DECK MOUNT

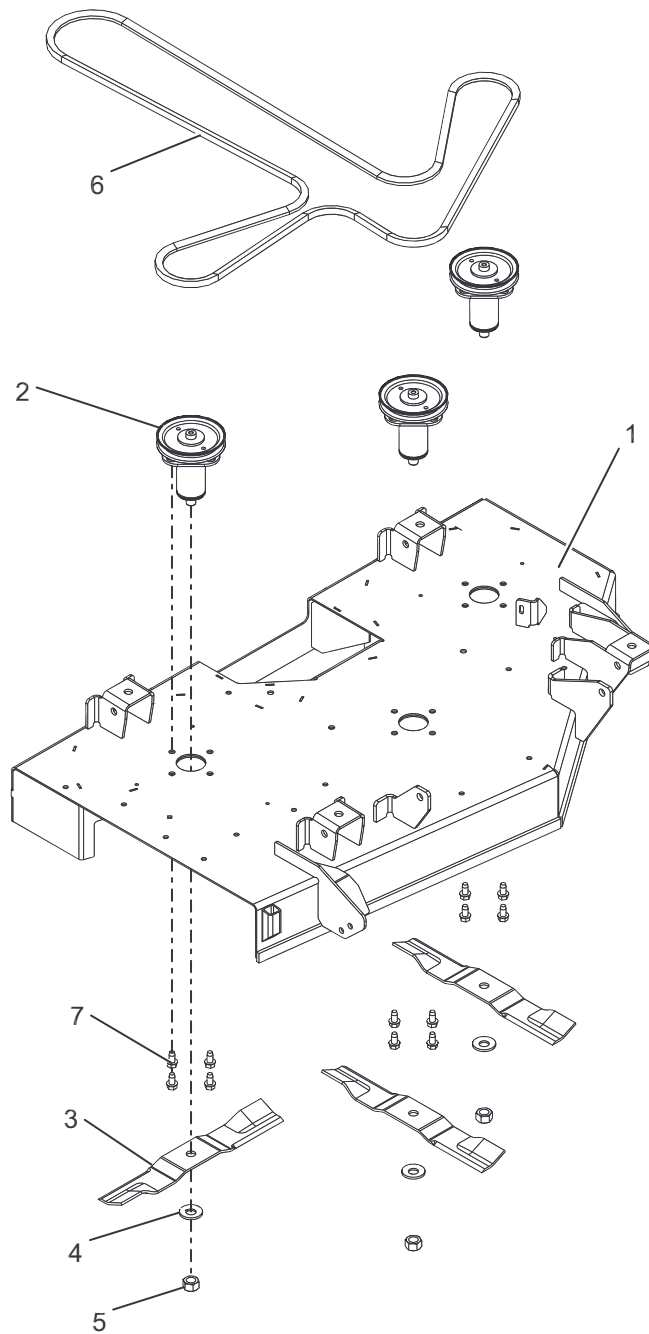
Models All



BOM ID	Number	Qty	Description
1	02004500	2	LINK, DRAG
2	06700220	4	PIN, BOWTIE LOCKING .091X1.875 ZCC

DECK, BELT, BLADES AND SPINDLES – 42"

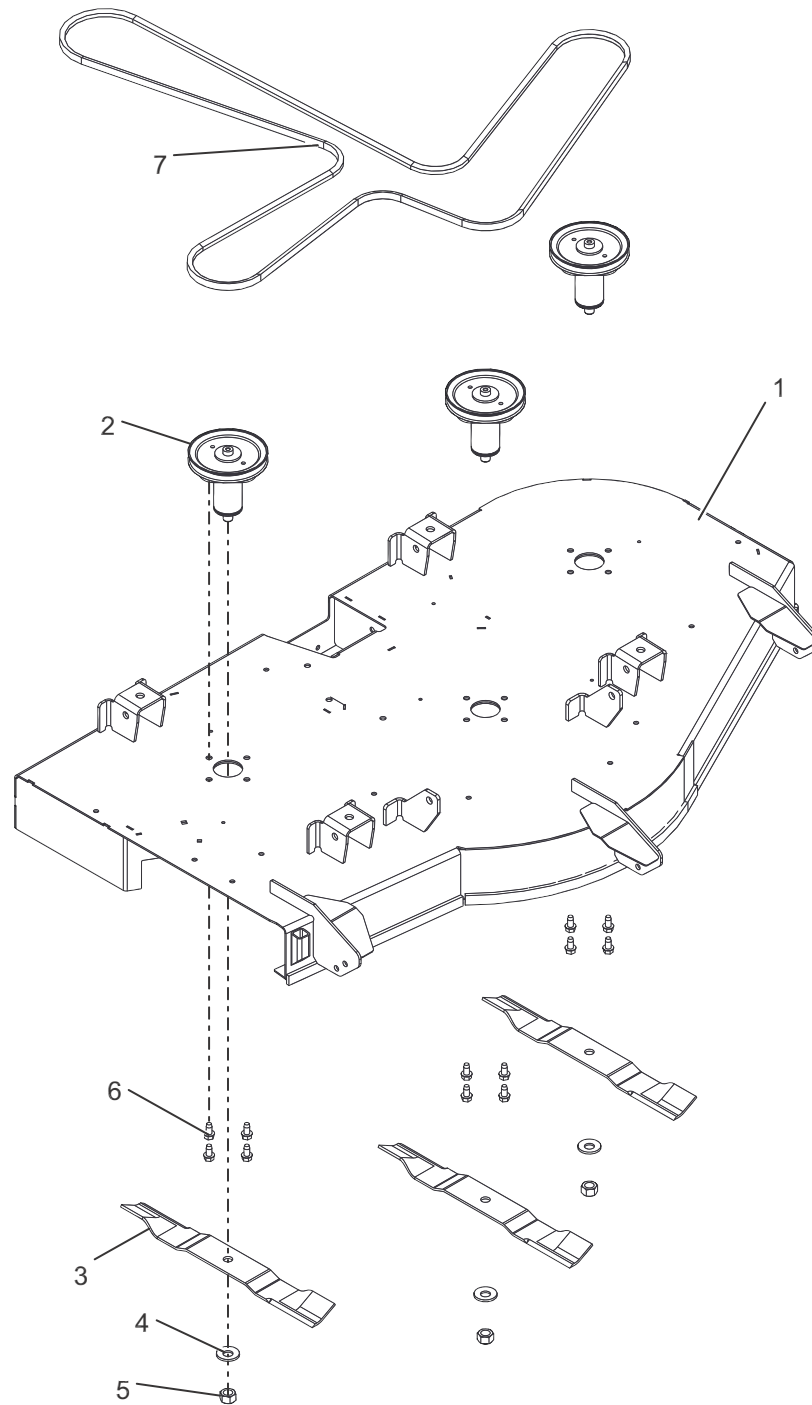
Models 915220, 221



BOM ID	Number	Qty	Description
1	51532100	1	WLDMT, DECK 42" (ORANGE)
2	51527900	3	ASM, SPINDLE
3	04769800	3	BLADE, MOWER
4	06445700	3	WSHR, BLVL-.63X1.625X.14
5	06500920	3	NUT, HEX .625-18 ZCC
6	07200523	1	V-Belt, HA-WRAPPED CLUTCHING (NO RUBBER BLEED THRU)
7	07400129	12	SCR-TAP .38-16X.75 HWH ZCC

DECK, BELT, BLADES AND SPINDLES – 52"

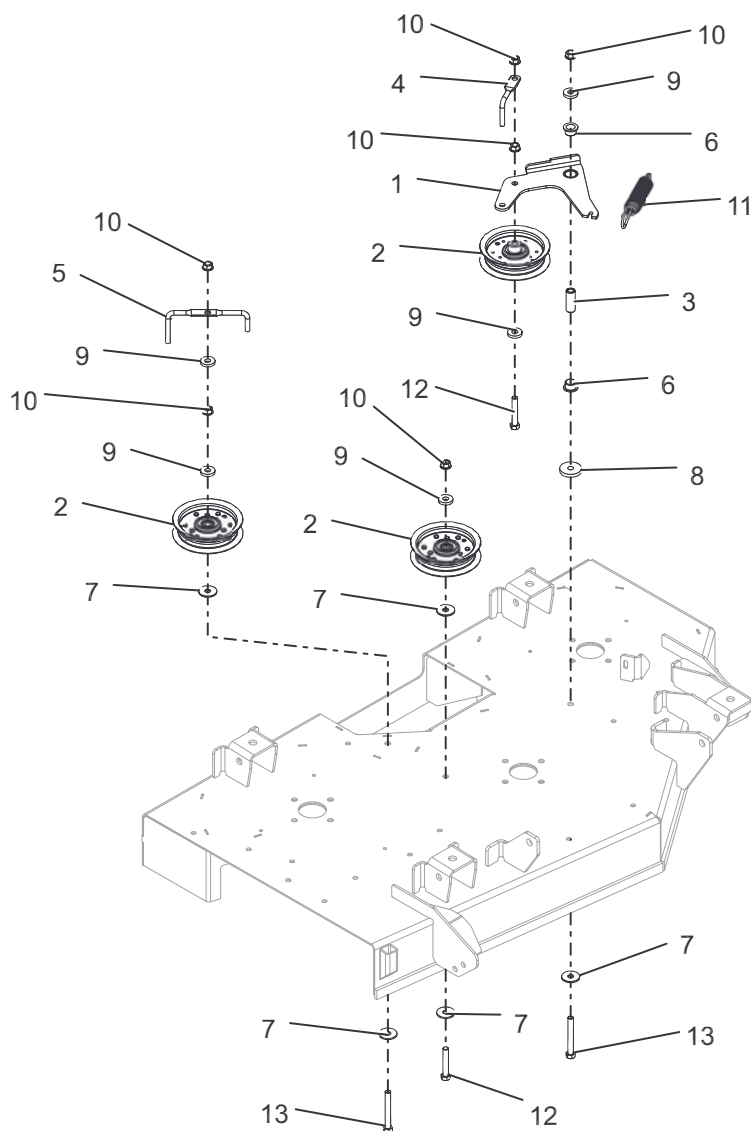
Models 915222, 223



BOM ID	Number	Qty	Description
1	51532300	1	KIT, ARIENS DECK 52" WITH DECALS
2	51528000	3	ASM, SPINDLE
3	04771200	3	BLADE, 18" - 20 DEG .5 OFFSET
4	06445700	3	WSHR, BLVL-.63X1.625X.14
5	06500920	3	NUT, HEX .625-18 ZCC
6	07400129	12	SCR-TAP .38-16X.75 HWH ZCC
7	07200023	1	V-BELT, HA-WRAPPED

IDLERS AND SHEAVES – 42"

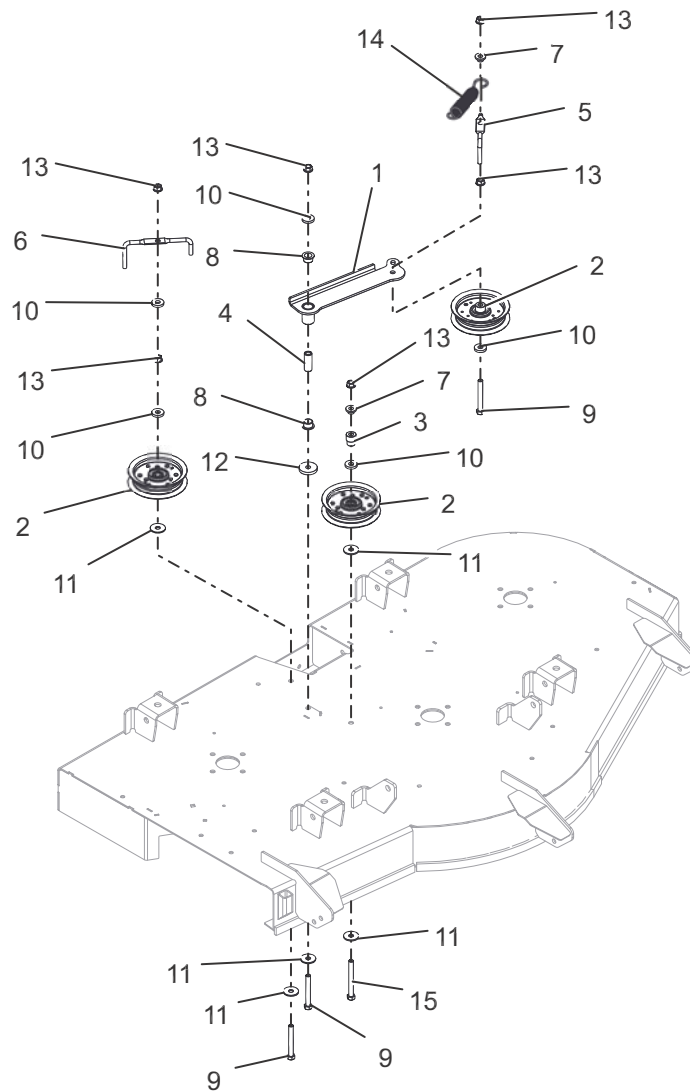
Models 915220, 221



BOM ID	Number	Qty	Description
1	04773359	1	WLDMT, IDLER ARM (ORANGE)
2	07300039	3	ASM, IDLER 4"
3	03763400	1	SPCR, .375IDX.625ODX1.66 PM
4	03828859	1	WIREFORM, BELT FINGER
5	03974159	1	FINGER, BELT
6	05500907	2	BSHG, FLANGE
7	06401021	5	WSHR-FL-STL 0.406X1.25X0.1 ZCC
8	06401110	1	WSHR-FL-STL 0.406X1.5X0.245 ZCC
9	06401108	5	WSHR-FL-STL 0.406X1X0.188 ZCC
10	06500901	6	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	08320300	1	SPRG, EXTENSION
12	05901640	2	BLT, HEX 0.375-16X2.25 GR5 ZC120
13	05901815	2	BLT, HEX 0.375-16X3F GR5 ZCC

IDLERS AND SHEAVES – 52"

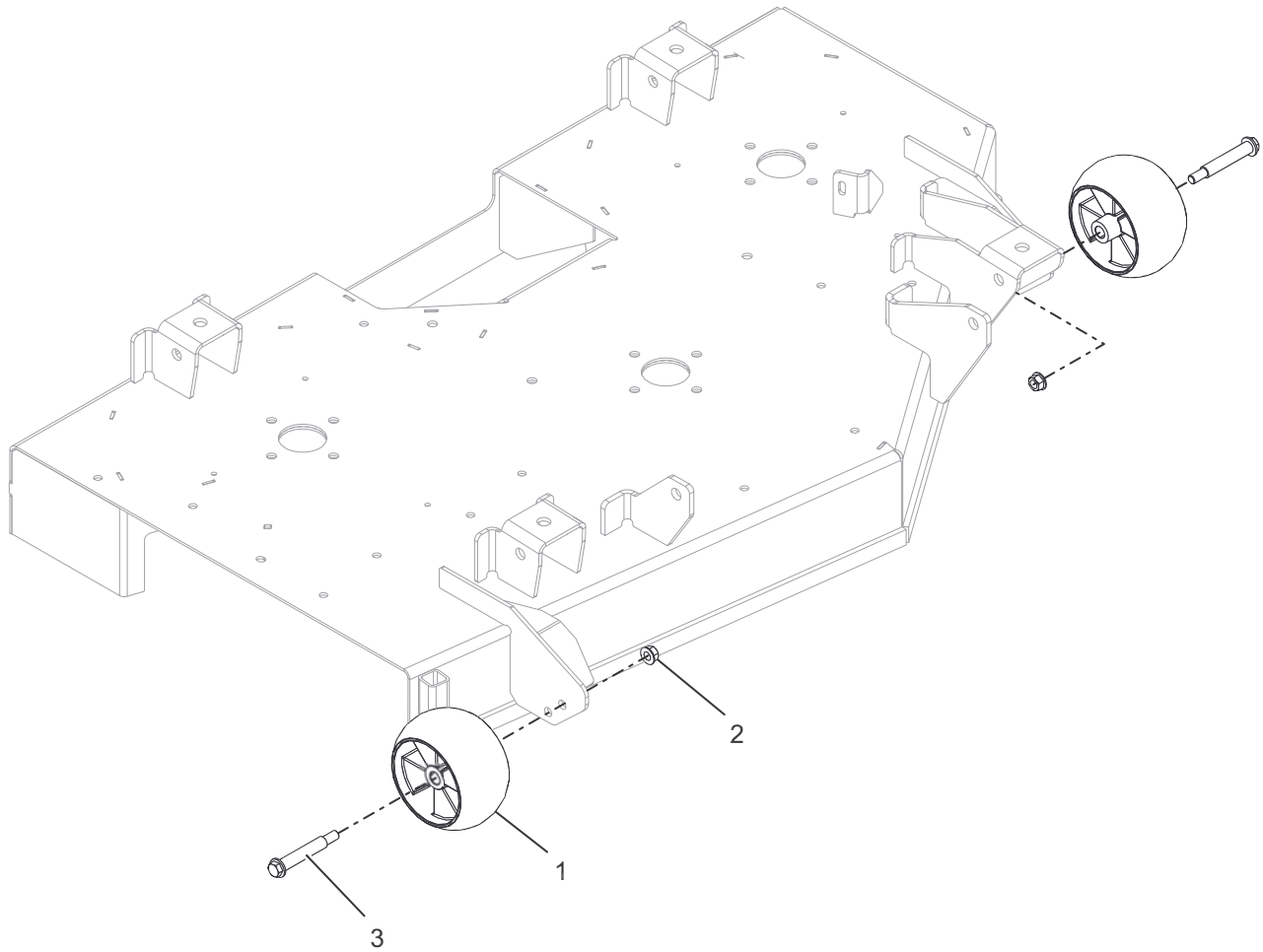
Models 915222, 223



BOM ID	Number	Qty	Description
1	04795659	1	WLDMT, IDLER - 52" IDLER ARM
2	07300039	3	ASM, IDLER 4"
3	00679300	1	BUSHING, IDLER
4	03763400	1	SPCR, .375IDX.625ODX1.66 PM
5	03856859	1	WIREFORM, BELT FINGER-ORANGE
6	03974159	1	FINGER, BELT
7	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
8	05500907	2	BSHG, FLANGE
9	05901815	3	BLT, HEX 0.375-16X3F GR5 ZCC
10	06401108	5	WSHR-FL-STL 0.406X1X0.188 ZCC
11	06401021	5	WSHR-FL-STL 0.406X1.25X0.1 ZCC
12	06401110	1	WSHR-FL-STL 0.406X1.5X0.245 ZCC
13	06500901	6	NUT, FLG-CTR LK .375-16 GR5 ZC120
14	08320300	1	SPRG, EXTENSION
15	05901818	1	BLT, HEX 0.375-16X3.5 GR5 ZCC

ANTI-SCALP ROLLERS – 42"

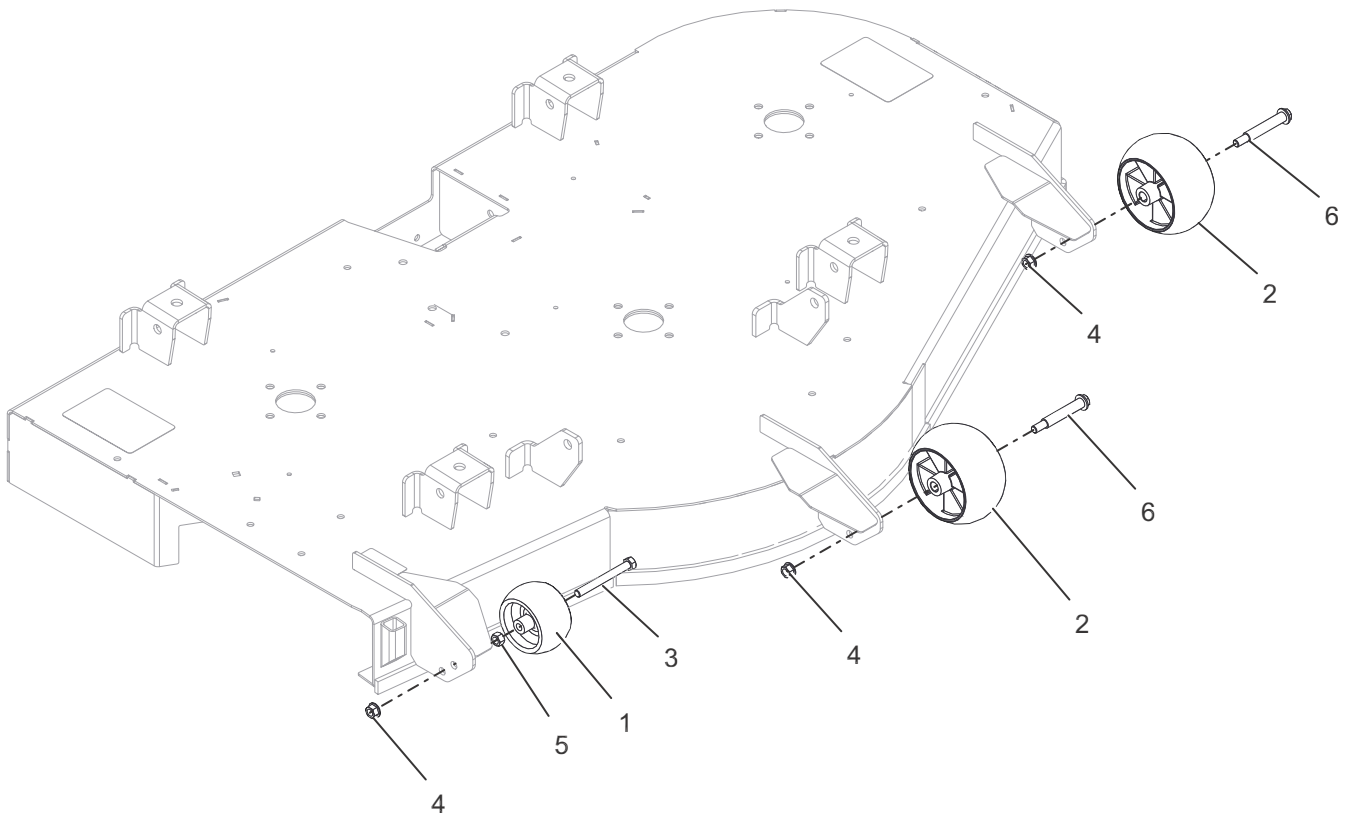
Models 915220, 221



BOM ID	Number	Qty	Description
1	03905600	2	ANTI-SCALP WHEEL - 5X OS
2	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
3	07056800	2	BLT-SHLDR .38-16X2.50 HWH G5 ZCC

ANTI-SCALP ROLLERS – 52"

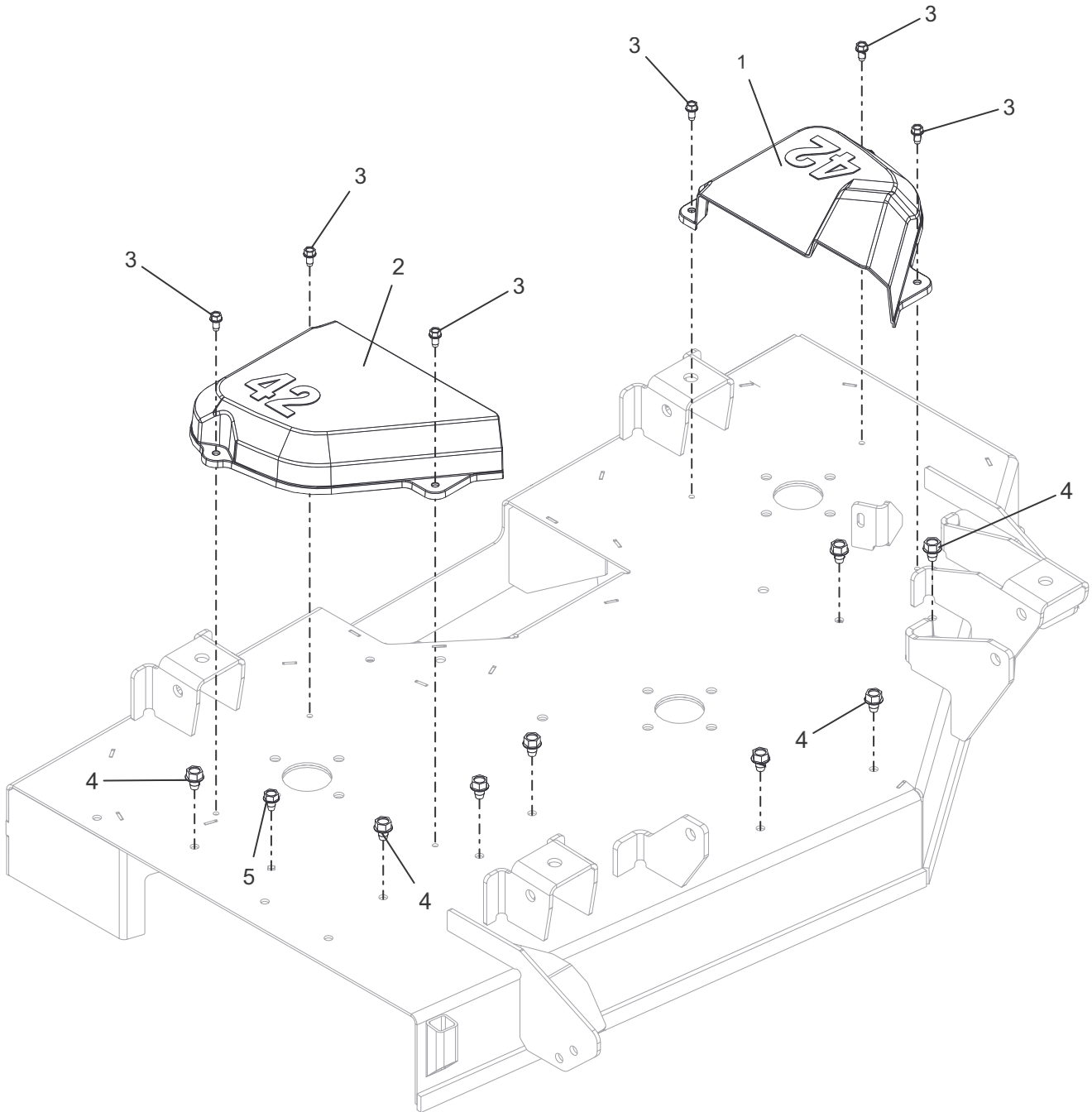
Models 915222, 223



BOM ID	Number	Qty	Description
1	02745400	1	ROLLER
2	03905600	2	ANTI-SCALP WHEEL - 5X OS
3	05901818	1	BLT, HEX 0.375-16X3.5 GR5 ZCC
4	06500901	3	NUT, FLG-CTR LK .375-16 GR5 ZC120
5	06500917	1	NUT, STD .375-16 GR2 ZCC
6	07056800	2	BLT-SHLDR .38-16X2.50 HWH G5 ZCC

BELT COVERS – 42"

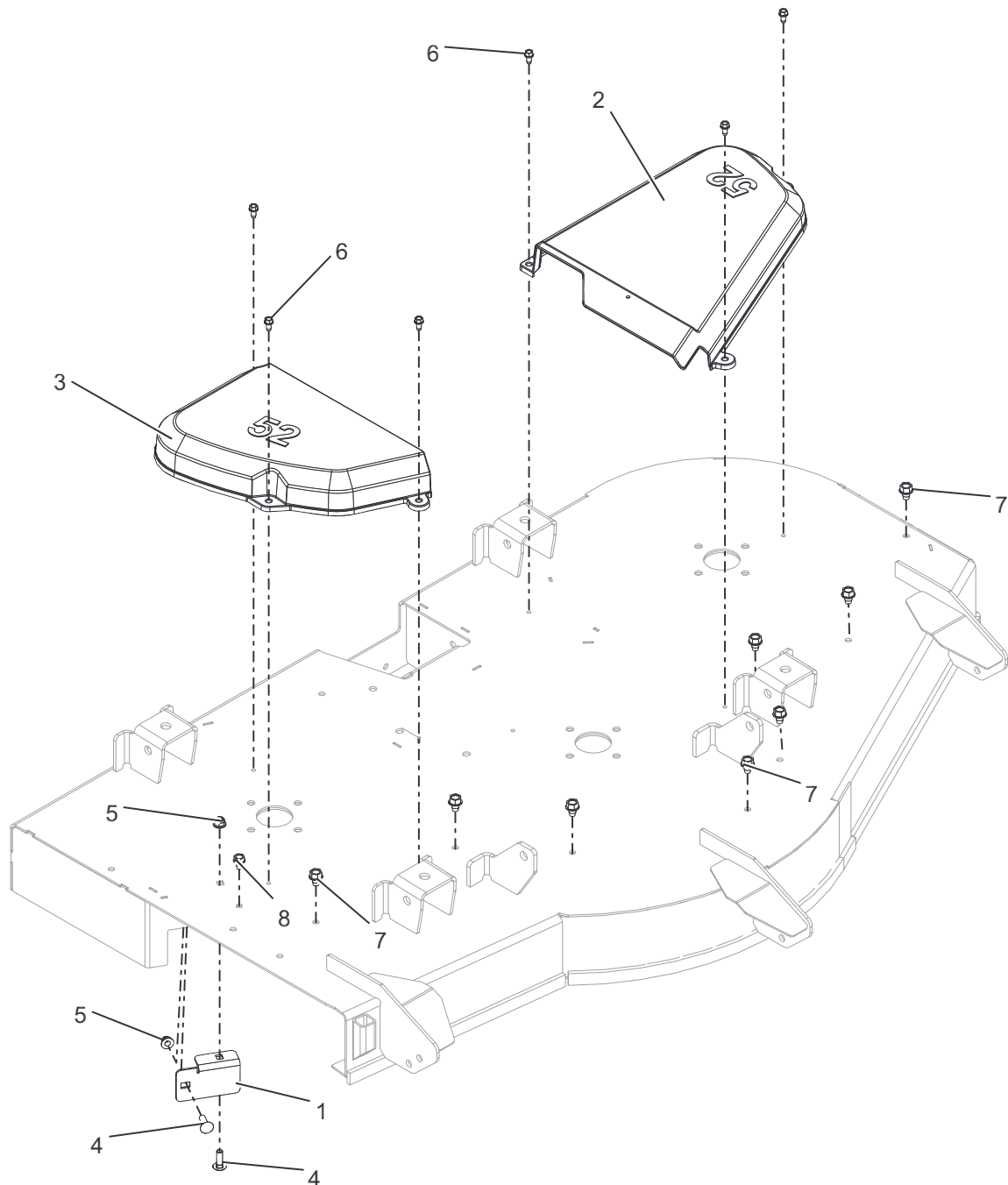
Models 915220, 221



BOM ID	Number	Qty	Description
1	04789100	1	COVER, BELT 42" LEFT
2	04789200	1	COVER, BELT 42" RIGHT
3	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
4	07400126	8	SCR-TAP .38-16X.500 HWH ZCC
5	07400124	1	SCR-TAP .312-18X.50 HWH ZCC

BELT COVERS – 52"

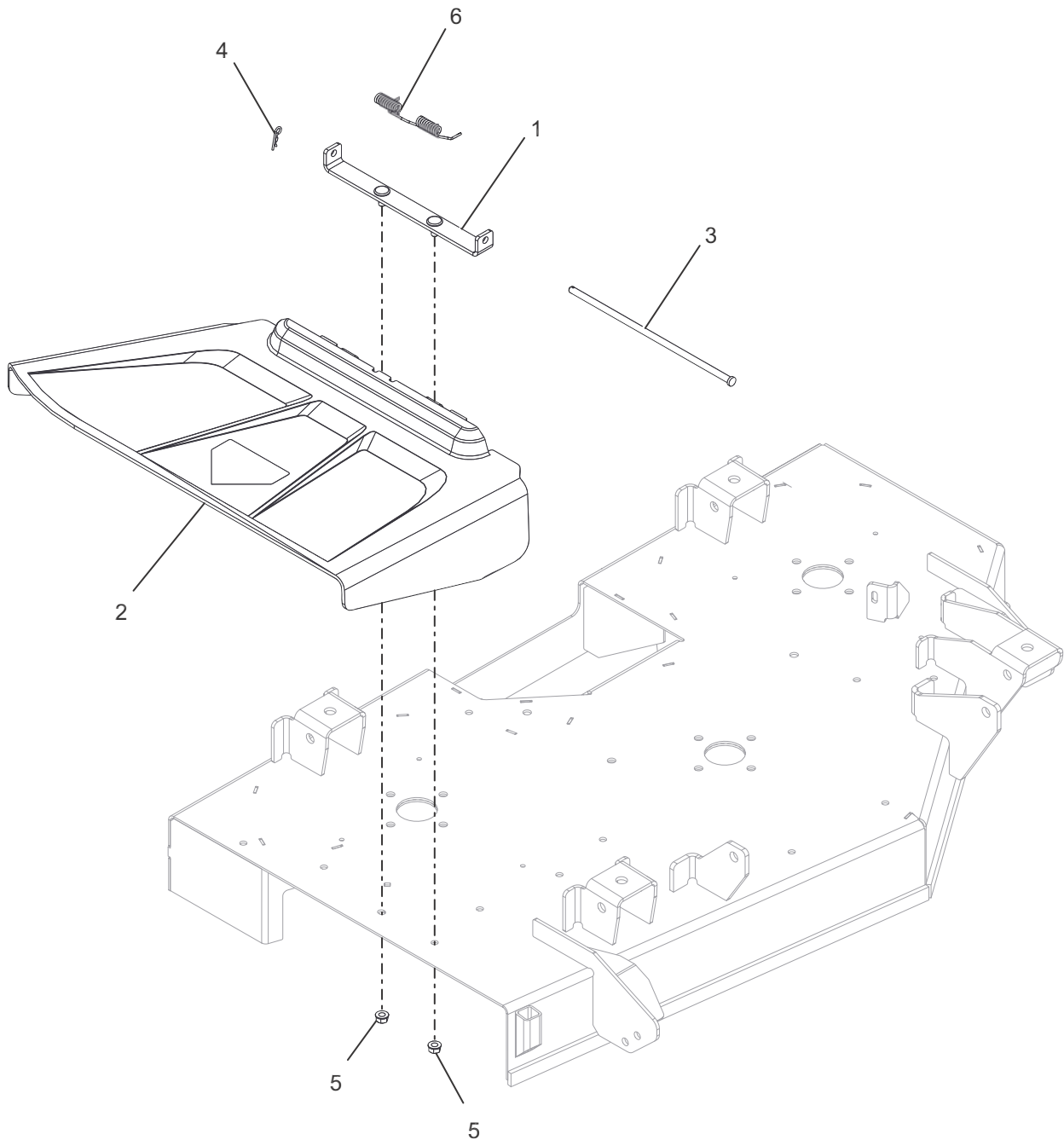
Models 915222, 223



BOM ID	Number	Qty	Description
1	04771659	1	STRIP, DEFLECTOR
2	04792900	1	COVER, BELT 52" LH
3	04793300	1	COVER, BELT 52" RIGHT
4	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
5	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
6	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
7	07400126	8	SCR-TAP .38-16X.500 HWH ZCC
8	07400124	1	SCR-TAP .312-18X.50 HWH ZCC

CHUTE

Models All



BOM ID	Number	Qty	Description
1	04799800	1	WLDMT,
2	04795000	1	CHUTE, SIDE DISCHARGE
3	04815900	1	PIN, 5/16 X 10.5
4	06700222	1	PIN, HAIR #213 .08X1.19 ZCC
5	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
6	08300621	1	SPRG, TORSION .35 ID (CHUTE)



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