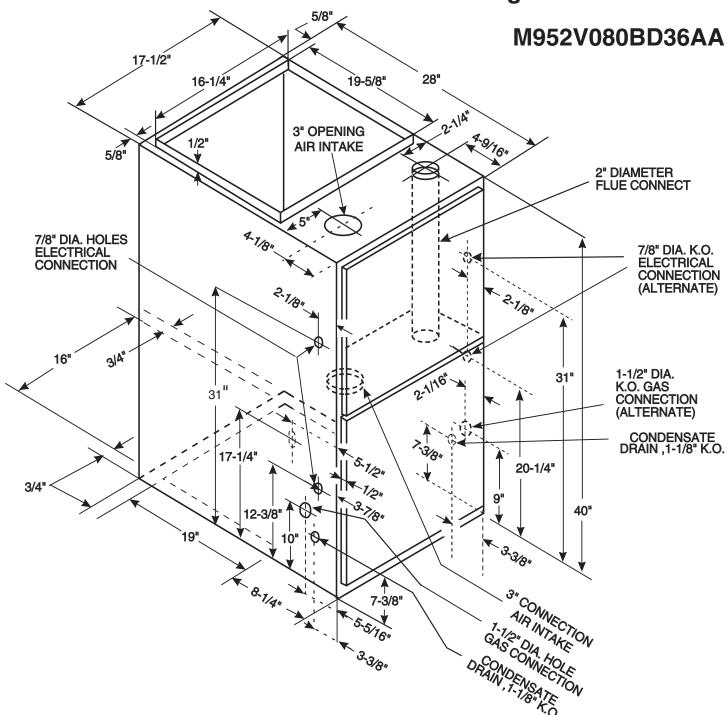
# **Ameristar**

# SUBMITTAL

Downflow/Horizontal
Direct Vent Gas Furnace
Variable Speed Inducer
2 Stage Heat



| M952V080BD36AA FURNACE HEATING AIRFLOW (CFM) AND POWER (WATTS) VS. EXTERNAL STATIC PRESSURE WITH FILTER |            |                    |      |                            |                   |                   |                   |                      |                     |
|---|------------|--------------------|------|----------------------------|-------------------|-------------------|-------------------|----------------------|---------------------|
| 1st STAGE CAPACITY = 49,400<br>2nd STAGE CAPACITY = 76,000  |            |                    |      |                            |                   |                   |                   |                      |                     |
|   | AIRFLOW    | DIP SWITCH SETTING |      | EXTERNAL STATIC PRESSURE   |                   |                   |                   |                      |                     |
|   | SETTING    | SW 7               | SW 8 |                            | 0.1               | 0.3               | 0.5               | 0.7                  | 0.9                 |
| HEATING<br>1ST<br>STAGE   | LOW        | ON                 | ON   | CFM<br>TEMP. RISE<br>WATTS | 800<br>56<br>130  | 800<br>56<br>170  | 800<br>56<br>210  | 790<br>56<br>245     | -                   |
|   | MEDIUM LOW | OFF                | ON   | CFM<br>TEMP. RISE<br>WATTS | 900<br>49<br>162  | 900<br>49<br>210  | 900<br>49<br>260  | 900<br>49<br>295     | -                   |
|   | NORMAL **  | ON                 | OFF  | CFM<br>TEMP. RISE<br>WATTS | 1000<br>44<br>205 | 1000<br>44<br>265 | 1000<br>44<br>310 | 1000<br>44<br>345    | 800<br>56<br>295    |
|   | HIGH       | OFF                | OFF  | CFM<br>TEMP. RISE<br>WATTS | 1170<br>38<br>305 | 1170<br>38<br>350 | 1170<br>38<br>400 | 1020<br>44<br>360    | 830<br>54<br>310    |
| HEATING<br>2ND<br>STAGE   | LOW        | ON                 | ON   | CFM<br>TEMP. RISE<br>WATTS | 1150<br>60<br>285 | 1150<br>60<br>345 | 1150<br>60<br>385 | 1020<br>67***<br>360 | 830<br>83***<br>305 |
|   | MEDIUM LOW | OFF                | ON   | CFM<br>TEMP. RISE<br>WATTS | 1275<br>54<br>380 | 1275<br>54<br>445 | 1200<br>57<br>425 | 1040<br>66***<br>380 | 900<br>76***<br>350 |
|   | NORMAL **  | ON                 | OFF  | CFM<br>TEMP. RISE<br>WATTS | 1430<br>48<br>515 | 1340<br>51<br>490 | 1220<br>56<br>455 | 1090<br>63<br>410    | 930<br>74***<br>380 |
|   | HIGH       | OFF                | OFF  | CFM<br>TEMP. RISE<br>WATTS | 1430<br>48<br>515 | 1340<br>51<br>490 | 1220<br>56<br>455 | 1090<br>63<br>410    | 930<br>74***<br>380 |

<sup>\*\*\*</sup> Above MAX Temperature change value

| M952V080BD36AA - FURNACE COOLING AIRFLOW (CFM) AND POWER (WATTS) VS. EXTERNAL STATIC PRESSURE WITH FILTER |                         |                    |      |      |      |                          |             |             |             |             |            |
|---|-------------------------|--------------------|------|------|------|--------------------------|-------------|-------------|-------------|-------------|------------|
| OUTDOOR<br>UNIT SIZE<br>(TONS)  | AIRFLOW<br>SETTING      | DIP SWITCH SETTING |      |      |      | EXTERNAL STATIC PRESSURE |             |             |             | E           |            |
|   |                         | SW 1               | SW 2 | SW 3 | SW 4 |                          | 0.1         | 0.3         | 0.5         | 0.7         | 0.9        |
| 2.0   | LOW<br>(350 CFM/TON)    | ON                 | ON   | OFF  | ON   | CFM<br>WATTS             | 700<br>95   | 700<br>105  | 700<br>115  | 680<br>200  | 670<br>235 |
|   | NORMAL<br>(400 CFM/TON) | ON                 | ON   | OFF  | OFF  | CFM<br>WATTS             | 800<br>130  | 800<br>160  | 800<br>205  | 790<br>245  | 740<br>265 |
|   | HIGH<br>(450 CFM/TON)   | ON                 | ON   | ON   | OFF  | CFM<br>WATTS             | 900<br>160  | 900<br>215  | 900<br>255  | 900<br>300  | 750<br>270 |
| 2.5   | LOW<br>(350 CFM/TON)    | OFF                | ON   | OFF  | ON   | CFM<br>WATTS             | 875<br>145  | 875<br>185  | 875<br>240  | 875<br>280  | 760<br>270 |
|   | NORMAL<br>(400 CFM/TON) | OFF                | ON   | OFF  | OFF  | CFM<br>WATTS             | 1000<br>205 | 1000<br>265 | 1000<br>310 | 1000<br>340 | 800<br>295 |
|   | HIGH<br>(450 CFM/TON)   | OFF                | ON   | ON   | OFF  | CFM<br>WATTS             | 1150<br>295 | 1150<br>340 | 1150<br>385 | 1020<br>350 | 800<br>300 |
| 3.0   | LOW<br>(350 CFM/TON)    | ON                 | OFF  | OFF  | ON   | CFM<br>WATTS             | 1050<br>235 | 1050<br>295 | 1050<br>340 | 1010<br>350 | 800<br>290 |
|   | NORMAL<br>(400 CFM/TON) | ON                 | OFF  | OFF  | OFF  | CFM<br>WATTS             | 1200<br>335 | 1200<br>385 | 1200<br>410 | 1040<br>365 | 840<br>310 |
|   | HIGH<br>(450 CFM/TON)   | ON                 | OFF  | ON   | OFF  | CFM<br>WATTS             | 1350<br>455 | 1350<br>480 | 1210<br>435 | 1070<br>390 | 900<br>345 |

<sup>1.</sup> At continuous fan setting: Heating or Cooling airflows are approximately 50% of selected cooling value.
2. LOW airflow (350 cfm/ton) is COMFORT & HUMID CLIMATE setting;
NORMAL airflow (400 cfm/ton) is typical setting;
HIGH airflow (450 cfm/ton) is DRY CLIMATE setting.

#### INDOOR BLOWER TIMING

**Heating:** The ICM Fan Control controls the variable speed indoor blower. The blower "on" time is fixed at 45 seconds after ignition. The FAN-OFF period is field selectable by dip switches #2 and #3 on the Integrated Furnace Control at 60, 100, 140, or 180 seconds. The factory setting is 100 seconds, (See unit wiring diagram).

**Cooling:** The fan delay-off period is set by dip switches on the ICM Fan Control board connected to the Integrated Furnace Control. The options for cooling delay off is field selectable by dip switches #5 and #6. However, dip switch #1 on the Integrated Furnace Control must be set to "ON" for cooling mode to function properly.

The following table and graph explain the delay-off settings:

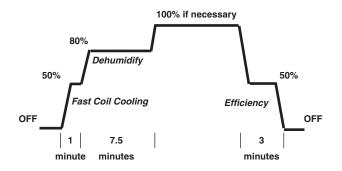
\*\* - This selection provides a ramping up and ramping down of the blower speed to provide improved comfort, quietness, and potential energy savings. The graph below shows the ramping process.

### **COOLING OFF - DELAY OPTIONS**

| SWITCH  | SETTINGS | SELECTION   | NOMINAL<br>AIRFLOW |  |  |
|---------|----------|-------------|--------------------|--|--|
| 5 - OFF | 6 - OFF  | NONE        | SAME               |  |  |
| 5 - ON  | 6 - OFF  | 1.5 MINUTES | 100% *             |  |  |
| 5 - OFF | 6 - ON   | 3 MINUTES   | 50%                |  |  |
| 5 - ON  | 6 - ON   | **          | 50 - 100%          |  |  |

<sup>\* -</sup> This setting is equivalent to BAY24X045 relay benefit

<sup>\*\* -</sup> This selection provides **ENHANCED MODE**, which is a ramping up and ramping down of the blower speed to provide improved comfort, quietness, and potential energy savings. See Wiring Diagram notes on the unit or in the Service Facts for complete wiring setup for **ENHANCED MODE**. The graph which follows, shows the ramping process.



### General Data o

|                                    | ui Butu 🙂                 |  |
|------------------------------------|---------------------------|--|
| MODEL                              | M952V080BD36AA            |  |
| TYPE                               | Downflow/Horizontal       |  |
| RATINGS ②                          |                           |  |
| 1st Stage Input BTUH               | 52,000                    |  |
| 1st Stage Capacity BTUH (ICS) ③    | 49,400                    |  |
| 2nd Stage Input BTUH               | 80,000                    |  |
| 2nd Stage Capacity BTUH (ICS) ③    | 76,000                    |  |
| AFUE                               | 95.0                      |  |
| Temp. rise (MinMax.) °F.           | 35 - 65                   |  |
| BLOWER DRIVE                       | DIRECT                    |  |
| Diameter - Width (In.)             | 10 x 8                    |  |
| No. Used                           | 1                         |  |
| Speeds (No.)                       | Variable                  |  |
| CFM vs. in. w.g.                   | See Fan Performance Table |  |
| Motor HP                           | 1/2                       |  |
| R.P.M.                             | Variable                  |  |
| Volts/Ph/Hz                        | 115/1/60                  |  |
| FLA                                | 7.7                       |  |
| COMBUSTION FAN - Type              | Centrifugal               |  |
| Drive - No. Speeds                 | Direct - Variable         |  |
| Motor HP - RPM                     | 1/50 - 5000               |  |
| Volts/Ph/Hz                        | 33 - 110/3/60 - 180       |  |
| FLA                                | 1.0                       |  |
| FILTER — Furnished?                | Yes                       |  |
| Type Recommended                   | High Velocity             |  |
| Hi Vel. (NoSize-Thk.)              | 2 - 14x20 - 1 in.         |  |
| VENT — Size (in.)                  | 2 Round                   |  |
| HEAT EXCHANGER                     |                           |  |
| Type -Fired                        | Aluminized Steel - Type I |  |
| -Unfired                           | 3,1                       |  |
| Gauge (Fired)                      | 20                        |  |
| ORIFICES — Main                    |                           |  |
| Nat. Gas. Qty. — Drill Size        | 4 — 45                    |  |
| L.P. Gas Qty. — Drill Size         | 4 — 56                    |  |
| GAS VALVE                          | Redundant - Two Stage     |  |
| PILOT SAFETY DEVICE                |                           |  |
| Туре                               | Hot Surface Igniter       |  |
| BURNERS — Type                     | Multiport Inshot          |  |
| Number                             | 4                         |  |
| POWER CONN. — V/Ph/Hz ④            | 115/1/60                  |  |
| Ampacity (In Amps)                 | 10.8                      |  |
| Max. Overcurrent Protection (Amps) | 15                        |  |
| PIPE CONN. SIZE (IN.)              | 1/2                       |  |
| DIMENSIONS                         |                           |  |
| Crated (In.)                       | H x W x D                 |  |
| WEIGHT                             | 41-3/4 x 19-1/2 x 30-1/2  |  |
|                                    | 100 / 150                 |  |
| Shipping (Lbs.)/Net (Lbs)          | 168 / 158                 |  |

- ① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.
- ② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.
- 3 Based on U.S. government standard tests.
- The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

## **Mechanical Specifications**

#### **NATURAL GAS MODELS**

Central Heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

#### SAFE OPERATION

The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide additional safety.

#### **QUICK HEATING**

Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide a positive discharge of gas fumes to the outside.

#### **BURNERS**

Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

### INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service. Also contains connection points for E.A.C./Humidifier.

#### **ENERGY EFFICIENT OPERATION**

Furnace is certified to leak 2% or less of nominal air conditioning CFM delivered when pressurized to .5" water column with all inlets, outlets, and drains sealed.

#### **AIR DELIVERY**

The variable speed blower motor has sufficient airflow for most heating and cooling requirements and will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed.

#### SECONDARY HEAT EXCHANGER

The furnace has a special type 29-4C<sup>™</sup> stainless steel secondary heat exchanger to reclaim heat from flue gases which would normally be lost instead.

#### **STYLING**

Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass. Built-in bottom pan and alternate bottom, left or right side return air connection provision.

# FEATURES AND GENERAL OPERATION

The High Efficiency Gas Furnaces utilize an Adaptive Heat Up Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switch.

The manufacturer has a policy of continuous product and product data improvement and reserves the right to change specifications and design without notice.



| Library         | Ameristar        |  |  |
|-----------------|------------------|--|--|
| Product Section | Furnaces         |  |  |
| Product         | Furnace          |  |  |
| Model           | M952V            |  |  |
| Literature Type | Submittal        |  |  |
| Sequence        | -                |  |  |
| Date            | 04/14            |  |  |
| File No.        | M952V080BD-SUB-1 |  |  |
| Supersedes      | New              |  |  |