

# SHR 6904

## Commercial Heat Recovery Ventilators

Product #: 40417



The SHR 6904 Commercial Heat Recovery Ventilation system (HRV) complements today's tight buildings. Fantech Heat Recovery Ventilators (HRV) are designed to supply air into a building while exhausting an equal amount of contaminated air to the outside. The aluminum heat exchanger core transfers sensible energy between air streams resulting in tempering of the supply air and reduced loads on the HVAC system.

### Feature

- Push-pull configuration
- External low voltage contacts
- Dual service doors & reversible electrical box
- External three position switch (Low/Standby/Medium)
- Weighs 185 lbs (84Kg)

### Specifications

- Voltage/Phase – 120/1
- Power rated – 660 W
- Amp – 5.5 A
- Average airflow – 687 cfm (324 L/s)  
@ 0.4" P<sub>s</sub> (100Pa)

### Port configuration

The unit has access doors on the front and back. Also, the main control panel may be moved from front to back allowing for ducting layout.

### Fans

Two (2) factory balanced fans with backward curved blades. Motors come with permanently lubricated sealed ball bearings, (TOP) thermal overload protected and maintenance-free operation.

### Heat recovery core

Fantech manufactures this fixed plate cross-flow heat exchanger using new 1100 alloy aluminum. Heat exchanger is engineered with a turbulence inducing geometry in order to maximize heat transfer while allowing an effective evacuation of condensate. The plates are hemmed and sealed to ensure no cross-contamination of airstreams. The aluminum core has a plastic handle for easy removal. The SHR 6904 features two cores, each 12" x 12" (305 mm x 305 mm) with a 15" (380 mm) depth.

### Defrost

A preset frost control sequence is initiated if the outdoor temperature falls below the set point of 23°F (-5°C). During the initial stage, the supply blower shuts down & the exhaust blower switches into high speed to eliminate frost build-up in the core. The unit then returns to normal operation for the final stage of the frost control sequence at which time the sequence is repeated if the outdoor air temperatures is still below the set point.

### Serviceability

Cores, filters and drain pan can be accessed easily from both sides of the HRV from hinged access panels. Cores conveniently slide out with only 15" (380 mm) clearance. Blowers can be accessed from both side of the HRV from fastened access panels. Blowers are easily removed by taking off the access panel and sliding the motor plates out of the HRV. A quick connect allows for fast inspection of blowers.

### Case

20 gauge galvanized steel. Baked powder coated paint.

### Insulation

Insulated with 1 in. (25 mm) fiberglass with FSK facing for condensation control.

### Filters

The exhaust and fresh air streams are protected by MERV1 washable filters constructed to meet UL 900. Optional MERV6 filters are direct replacement to the MERV1. Use of MERV6 filters will add an additional system pressure of 0.26in.wg (60 Pa) at 690 cfm (326 l/s).

### Controls

External three (3) position (Low/Stand By/Medium) rocker switch that will offer continuous ventilation. In addition Fantech offers a variety of external controls.

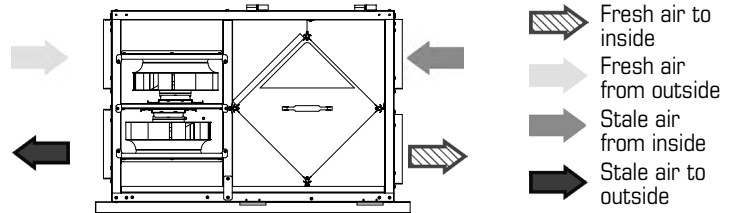
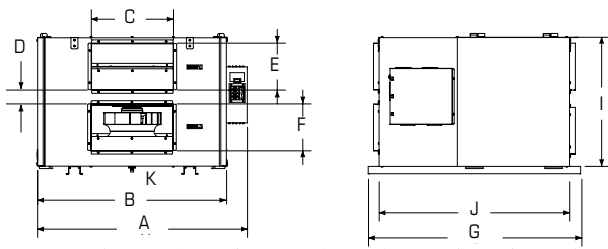
### Mounting

Unit may be suspended by using threaded rod, not supplied, or placed on a platform. Unit shall be adaptable for easy service of electrical components.



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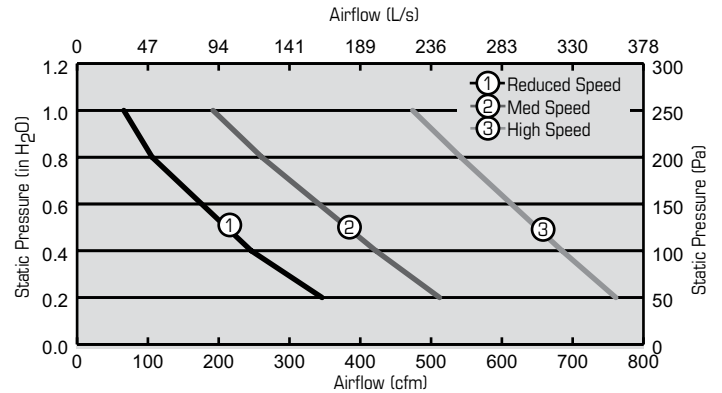
## Dimensions & airflow



Model	A		B		C		D		E		F		G		I		J		K	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
SHR6904	36 1/2	927	32 3/16	818	13 7/8	352	2 3/8	60	8	203	8	203	36 1/4	921	22	559	32 1/2	826	1 1/2	13

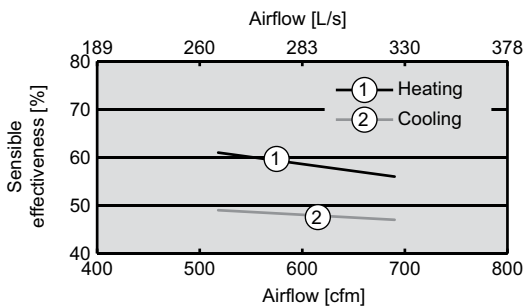
## Ventilation Performance

in. wg. (Pa)	0.2 (50)	0.4 (100)	0.8 (200)	1.0 (250)
	cfm (L/s)	cfm (L/s)	cfm (L/s)	cfm (L/s)
Supply High	761 (359)	685 (323)	542 (256)	474 (224)
Supply Med	512 (242)	422 (199)	261 (123)	192 (91)
Supply Low	346 (163)	246 (116)	106 (50)	66 (31)



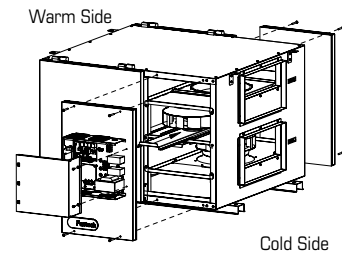
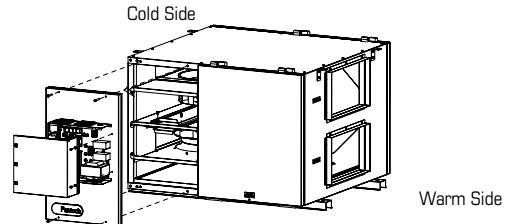
## Energy performance

	Supply temperature		Net airflow		Sensible effectiveness
	°F	°C	cfm	L/s	%
Heating	35	1.7	690	326	56
	35	1.7	518	244	61
Cooling	95	35	690	326	47
	95	35	518	244	49



## Port configuration

Standard Configuration as shipped from factory



## Requirements and standards

- Complies with the UL 1812 requirements regulating the construction and installation of Heat Recovery Ventilators
- Complies with the CSA C22.2 no. 113 Standard applicable to ventilators
- Technical data was obtained from published results of test relating to AHRI 1060 Standards

## Contacts

Submitted by:	Date:
Quantity: Model:	Project #:
Comments:	
Location:	
Architect:	
Engineer:	Contractor:

## Distributed by:

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