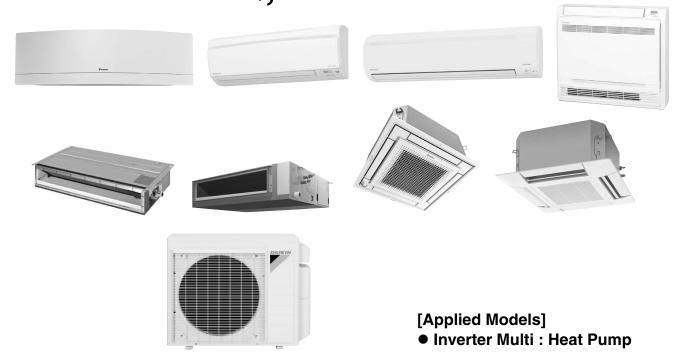




R-410A

Service Manual

Multi-Split Type Air Conditioners for Cold Climate 2MXL-Q, 3MXL-R Series



Multi-Split Type Air Conditioners for Cold Climate 2MXL-Q, 3MXL-R Series

●Heat Pump

Ind	\sim	r I I	Init
IIIU		u	/

CTXG09QVJUW	CDXS07LVJU	FDMQ09RVJU
CTXG09QVJUS	FDXS09LVJU	FDMQ12RVJU
CTXG12QVJUW	FDXS12LVJU	FDMQ15RVJU
CTXG12QVJUS	CDXS15LVJU	FDMQ18RVJU
CTXG18QVJUW	CDXS18LVJU	

CTXG18QVJUW CTXG18QVJUS

FTXR09TVJUW	FVXS09NVJU	FFQ09Q2VJU
FTXR09TVJUS	FVXS12NVJU	FFQ12Q2VJU
FTXR12TVJUW	FVXS15NVJU	FFQ15Q2VJU
FTXR12TVJUS	FVXS18NVJU	FFQ18Q2VJU

FTXR12TVJUW FTXR12TVJUS FTXR18TVJUW FTXR18TVJUS

CTXS07LVJU FTXS09LVJU FTXS12LVJU FTXS15LVJU FTXS18LVJU

Outdoor Unit 2MXL18QMVJU 2MXL18QMVJUA 3MXL24RMVJU 3MXL24RMVJUA

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Safety Cautions SiUS121737EA

1. Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.



This manual is for the person in charge of maintenance and inspection.

Caution Items

The caution items are classified into \(\bigcap \) Warning and \(\bigcap \) Caution. The \(\bigcap \) Warning items are especially important since death or serious injury can result if they are not followed closely. The \(\bigcap \) Caution items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

Pictograms

\wedge	This symbol indicates an iter	m for which	caution must b	oe exercised
----------	-------------------------------	-------------	----------------	--------------

The pictogram shows the item to which attention must be paid.

This symbol indicates a prohibited action.

The prohibited item or action is shown in the illustration or near the symbol.

This symbol indicates an action that must be taken, or an instruction. The instruction is shown in the illustration or near the symbol.

1.1 Warnings and Cautions Regarding Safety of Workers

<u> </u>	
Do not store equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters).	\bigcirc
Be sure to disconnect the power cable from the socket before disassembling equipment for repair. Working on equipment that is connected to the power supply may cause an electrical shock. If it is necessary to supply power to the equipment to conduct the repair or inspect the circuits, do not touch any electrically charged sections of the equipment.	9- 5
If refrigerant gas is discharged during repair work, do not touch the discharged refrigerant gas. Refrigerant gas may cause frostbite.	\bigcirc
When disconnecting the suction or discharge pipe of the compressor at the welded section, evacuate the refrigerant gas completely at a well-ventilated place first. If there is gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it may cause injury.	0
If refrigerant gas leaks during repair work, ventilate the area. Refrigerant gas may generate toxic gases when it contacts flames.	0

SiUS121737EA Safety Cautions

Warning	
Be sure to discharge the capacitor completely before conducting repair work. The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. A charged capacitor may cause an electrical shock.	A
Do not turn the air conditioner on or off by plugging in or unplugging the power cable. Plugging in or unplugging the power cable to operate the equipment may cause an electrical shock or fire.	\bigcirc
Be sure to wear a safety helmet, gloves, and a safety belt when working in a high place (more than 2 m (6.5 ft)). Insufficient safety measures may cause a fall.	\bigcirc
In case of R-32 / R-410A refrigerant models, be sure to use pipes, flare nuts and tools intended for the exclusive use with the R-32 / R-410A refrigerant. The use of materials for R-22 refrigerant models may cause a serious accident, such as a damage of refrigerant cycle or equipment failure.	\bigcirc
Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R-22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury.	

(Caution	
Do not repair electrical components with wet hands. Working on the equipment with wet hands may cause an electrical shock.	
Do not clean the air conditioner with water. Washing the unit with water may cause an electrical shock.	
Be sure to provide an earth / grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks.	•
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and may cause injury.	B :5:
Be sure to conduct repair work with appropriate tools. The use of inappropriate tools may cause injury.	0

Safety Cautions SiUS121737EA

(Caution	
Be sure to check that the refrigerating cycle section has cooled down enough before conducting repair work. Working on the unit when the refrigerating cycle section is hot may cause burns.	0
Conduct welding work in a well-ventilated place. Using a welder in an enclosed room may cause oxygen deficiency.	0

1.2 Warnings and Cautions Regarding Safety of Users

(Warning	
Do not store the equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters).	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools may cause an electrical shock, excessive heat generation or fire.	0
If the power cable and lead wires are scratched or have deteriorated, be sure to replace them. Damaged cable and wires may cause an electrical shock, excessive heat generation or fire.	0
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it may cause an electrical shock, excessive heat generation or fire.	
Be sure to use an exclusive power circuit for the equipment, and follow the local technical standards related to the electrical equipment, the internal wiring regulations, and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work may cause an electrical shock or fire.	0
Be sure to use the specified cable for wiring between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections may cause excessive heat generation or fire.	0
When wiring between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section may cause an electrical shock, excessive heat generation or fire.	0

SiUS121737EA Safety Cautions

<u> </u>	
Do not damage or modify the power cable. Damaged or modified power cables may cause an electrical shock or fire. Placing heavy items on the power cable, or heating or pulling the power cable may damage it.	
Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R-22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury.	\bigcirc
If the refrigerant gas leaks, be sure to locate the leaking point and repair it before charging the refrigerant. After charging the refrigerant, make sure that there is no leak. If the leaking point cannot be located and the repair work must be stopped, be sure to pump-down, and close the service valve, to prevent refrigerant gas from leaking into the room. Refrigerant gas itself is harmless, but it may generate toxic gases when it contacts flames, such as those from fan type and other heaters, stoves and ranges.	0
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength or the installation work is not conducted securely, the equipment may fall and cause injury.	0
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet securely. If the plug is dusty or has a loose connection, it may cause an electrical shock or fire.	0
When replacing the coin battery in the remote controller, be sure to dispose of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately.	0

<u> Caution</u>	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	0
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If combustible gas leaks and remains around the unit, it may cause a fire.	\bigcirc
Check to see if parts and wires are mounted and connected properly, and if connections at the soldered or crimped terminals are secure. Improper installation and connections may cause excessive heat generation, fire or an electrical shock.	0

Safety Cautions SiUS121737EA

(I) Caution	
If the installation platform or frame has corroded, replace it. A corroded installation platform or frame may cause the unit to fall, resulting in injury.	0
Check the earth / grounding, and repair it if the equipment is not properly earthed / grounded. Improper earth / grounding may cause an electrical shock.	•
Be sure to measure insulation resistance after the repair, and make sure that the resistance is 1 M Ω or higher. Faulty insulation may cause an electrical shock.	0
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage may cause water to enter the room and wet the furniture and floor.	0
Do not tilt the unit when removing it. The water inside the unit may spill and wet the furniture and floor.	\bigcirc

SiUS121737EA Icons Used

2. Icons Used

The following icons are used to attract the attention of the reader to specific information.

Icon	Type of Information	Description
Warning	Warning	A Warning is used when there is danger of personal injury.
! Caution	Caution	A Caution is used when there is danger that the reader, through incorrect manipulation, may damage equipment, lose data, get an unexpected result or have to restart (part of) a procedure.
Note:	Note	A Note provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
	Reference	A Reference guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

Part 1 List of Functions

1.	RA Indoor Unit	.2
	SA Indoor Unit	
3.	Outdoor Unit	. 9

List of Functions

SiUS121737EA RA Indoor Unit

1. RA Indoor Unit

Category	Functions	CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)	Category	Functions	CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)
Basic	Inverter (with inverter power control)	•	Health &	Air-purifying filter	_
Functions	Operation limit for cooling	_	Cleanliness	Titanium apatite deodorizing filter (option)	•
	Operation limit for heating	_		Longlife filter (option)	
	PAM control	_		Air filter (prefilter)	•
Compressor	Oval scroll compressor	_		Wipe-clean flat panel	•
	Swing compressor	_		Washable grille	_
	Rotary compressor	_		Filter cleaning indicator	_
	Reluctance DC motor	_		Good-sleep cooling operation	_
Comfortable	Power-airflow flap (horizontal blade)	_	Timer	WEEKLY TIMER operation	•
Airflow	Power-airflow dual flaps (horizontal blade)	•		24-hour ON/OFF TIMER	•
	Power-airflow diffuser	_		72-hour ON/OFF TIMER	_
	Wide-angle louvers (vertical blades)	•		NIGHT SET mode	•
	Auto-swing (up and down)	•	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•
	Auto-swing (right and left)	•		Self-diagnosis (R/C, LED)	•
	3-D airflow	•		Wiring error check function	_
	COMFORT AIRFLOW operation	•		Anti-corrosion treatment of outdoor heat	_
Comfort Control	Auto fan speed	•		exchanger	
Control	Indoor unit quiet operation	•	Flexibility	Multi-split/split type compatible indoor unit	
	NIGHT QUIET mode (automatic)	_		Flexible power supply correspondence	
	OUTDOOR UNIT QUIET operation (manual)	•		High ceiling application	
	INTELLIGENT EYE operation	_		Chargeless	_
	2-area INTELLIGENT EYE operation	•		Either side drain (right or left)	•
	Quick warming function	_		Power selection	
	Hot-start function	•		°F/°C changeover R/C temperature display	•
	Automatic defrosting	_		(factory setting: °F)	
Operation	Automatic operation	•	Remote Control	Remote control adaptor	•
	Program dry function	•	Control	(normal open pulse contact) (option)	
	Fan only	•	_	Remote control adaptor	•
Lifestyle Convenience	POWERFUL operation (non-inverter)			(normal open contact) (option)	
	POWERFUL operation (inverter)	•	1	DIII-NET compatible (adaptor) (option)	•
	Priority-room setting	 -		Wireless LAN connection (option)	•
	COOL/HEAT mode lock	 -	Remote Controller	Wireless	•
	HOME LEAVE operation	 -	3	Wired (option)	•
	ECONO operation	•			
	Indoor unit ON/OFF button	•		1	
	Signal receiving sign	•			
	R/C with back light	•			
	Temperature display				

Note: ● : Available — : Not available

List of Functions 2

RA Indoor Unit SiUS121737EA

Category	Functions	CTXS07LVJU	Category	Functions	CTXS07LVJU
Basic	Inverter (with inverter power control)	•	Health &	Air-purifying filter	_
Functions	Operation limit for cooling	_	Cleanliness	Titanium apatite deodorizing filter	•
	Operation limit for heating	_	1	Longlife filter (option)	_
	PAM control	_		Air filter (prefilter)	•
Compressor	Oval scroll compressor	_		Wipe-clean flat panel	•
	Swing compressor	_	1	Washable grille	_
	Rotary compressor	_	1	Filter cleaning indicator	_
	Reluctance DC motor	_		Good-sleep cooling operation	_
Comfortable	Power-airflow flap (horizontal blade)	_	Timer	WEEKLY TIMER operation	•
Airflow	Power-airflow dual flaps (horizontal blade)	•		24-hour ON/OFF TIMER	•
=	Power-airflow diffuser	_	1	72-hour ON/OFF TIMER	_
	Wide-angle louvers (vertical blades)	•	1	NIGHT SET mode	•
	Auto-swing (up and down)	•	Worry Free	Auto-restart (after power failure)	•
	Auto-swing (right and left)	•	(Reliability & Durability)	Self-diagnosis (R/C, LED)	•
	3-D airflow	•	Darasinty)	Wiring error check function	_
0 ()	COMFORT AIRFLOW operation	•		Anti-corrosion treatment of outdoor heat exchanger	_
Comfort Control	Auto fan speed	•	E	<u> </u>	
	Indoor unit quiet operation	•	Flexibility	Multi-split/split type compatible indoor unit	
	NIGHT QUIET mode (automatic)			Flexible power supply correspondence	
	OUTDOOR UNIT QUIET operation (manual)	•	4	High ceiling application	
	INTELLIGENT EYE operation	•	4	Chargeless	+-
	2-area INTELLIGENT EYE operation	_	4	Either side drain (right or left)	•
	Quick warming function	_	4	Power selection	
	Hot-start function	•	4	°F/°C changeover R/C temperature display	•
	Automatic defrosting	_		(factory setting: °F)	
Operation	Automatic operation	•	Remote Control	Remote control adaptor (normal open pulse contact) (option) Remote control adaptor	•
	Program dry function	•	Control		
	Fan only	•			•
Lifestyle Convenience	POWERFUL operation (non-inverter)	_		(normal open contact) (option)	
Convenience	POWERFUL operation (inverter)	•		DIII-NET compatible (adaptor) (option)	•
	Priority-room setting	_		Wireless LAN connection (option)	
	COOL/HEAT mode lock		Remote Controller	Wireless	•
	HOME LEAVE operation	_	Controller	Wired (option)	•
	ECONO operation	•			
	Indoor unit ON/OFF button	•			
	Signal receiving sign	•			
	R/C with back light	•			
	Temperature display				

Note: ● : Available — : Not available SiUS121737EA RA Indoor Unit

Category	Functions	FTXS09/12/15/18LVJU	Category	Functions	FTXS09/12/15/18LVJU
Basic	Investor (with investor never central)	<u>i</u> ⊥	Health &	Air-purifying filter	LL.
Functions	Inverter (with inverter power control) Operation limit for cooling	+	Cleanliness	Titanium apatite deodorizing filter	-
	Operation limit for cooling	+-	1	Longlife filter (option)	+
	PAM control	+-	1	Air filter (prefilter)	-
Compressor	Oval scroll compressor	_	<u> </u>	Wipe-clean flat panel	•
Compressor	Swing compressor	+-	1	Washable grille	+
		+-	1		
	Rotary compressor	+-	<u> </u>	Filter cleaning indicator	+-
O a mark a mit a la la	Reluctance DC motor	_	T:	Good-sleep cooling operation	+-
Comfortable Airflow	Power-airflow flap (horizontal blade)	_	Timer	WEEKLY TIMER operation	•
-	Power-airflow dual flaps (horizontal blade)	•		24-hour ON/OFF TIMER	•
	, ,			72-hour ON/OFF TIMER	
	Power-airflow diffuser	+-		NIGHT SET mode	•
	Wide-angle louvers (vertical blades)	•	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•
	Auto-swing (up and down)	•		Self-diagnosis (R/C, LED)	•
	Auto-swing (right and left)	•		Wiring error check function	
	3-D airflow	•		Anti-corrosion treatment of outdoor heat	_
	COMFORT AIRFLOW operation	•		exchanger	
Comfort Control	Auto fan speed	•	Flexibility	Multi-split/split type compatible indoor unit	•
Control	Indoor unit quiet operation	•		Flexible power supply correspondence	
	NIGHT QUIET mode (automatic)			High ceiling application	
	OUTDOOR UNIT QUIET operation (manual)	•		Chargeless	
	INTELLIGENT EYE operation	•		Either side drain (right or left)	•
	2-area INTELLIGENT EYE operation	_		Power selection	_
	Quick warming function	_		°F/°C changeover R/C temperature display	
	Hot-start function	•		(factory setting: °F)	
	Automatic defrosting	_	Remote	Remote control adaptor	
Operation	Automatic operation	•	Control	(normal open pulse contact) (option)	•
	Program dry function	•		Remote control adaptor	
	Fan only	•		(normal open contact) (option)	
Lifestyle	POWERFUL operation (non-inverter)	_		DIII-NET compatible (adaptor) (option)	•
Convenience	POWERFUL operation (inverter)	•		Wireless LAN connection (option)	_
	Priority-room setting	_	Remote	Wireless	•
	COOL/HEAT mode lock	_	Controller	Wired (option)	•
	HOME LEAVE operation	_			
	ECONO operation	•			
	Indoor unit ON/OFF button	•			
	Signal receiving sign	•			
	R/C with back light	•			
	Temperature display	1	İ		

Note: ● : Available — : Not available

List of Functions 4

RA Indoor Unit SiUS121737EA

Category	Functions	CDXS07/15/18LVJU FDXS09/12LVJU with wired R/C	CDXS07/15/18LVJU FDXS09/12LVJU with wireless R/C	Category	Functions	CDXS07/15/18LVJU FDXS09/12LVJU with wired R/C	CDXS07/15/18LVJU FDXS09/12LVJU with wireless R/C
Basic	Inverter (with inverter power control)	•	•	Health &	Air-purifying filter	_	_
Functions	Operation limit for cooling	_	_	Cleanliness	Titanium apatite deodorizing filter	_	_
	Operation limit for heating	_	_		Longlife filter (option)	_	_
	PAM control	_			Air filter (prefilter)	•	•
Compressor	Oval scroll compressor	_	_		Wipe-clean flat panel	_	_
	Swing compressor	_	_		Washable grille	_	_
	Rotary compressor	_	_		Filter cleaning indicator	_	_
	Reluctance DC motor	_	_		Good-sleep cooling operation	_	_
Comfortable	Power-airflow flap (horizontal blade)	_	_	Timer	WEEKLY TIMER operation		_
Airflow	Power-airflow dual flaps				24-hour ON/OFF TIMER	•	•
	(horizontal blade)				72-hour ON/OFF TIMER	_	_
	Power-airflow diffuser	_	_		NIGHT SET mode	•	•
	Wide-angle louvers (vertical blades)	_	_	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•	•
	Auto-swing (up and down)	_	_		Self-diagnosis (R/C, LED)	•	•
	Auto-swing (right and left)	_	_		Wiring error check function	_	_
	3-D airflow	_	_		Anti-corrosion treatment of outdoor heat exchanger	_	
	COMFORT AIRFLOW operation		_				
Comfort	Switchable fan speed	•	•	Flexibility	Multi-split/split type compatible indoor unit	•*	•*
Control	Auto fan speed	•	•			•	•
	Indoor unit quiet operation	•	•		Flexible power supply correspondence	_	_
	NIGHT QUIET mode (automatic)	_	_		High ceiling application	_	_
	OUTDOOR UNIT QUIET operation (manual)	_	•		Chargeless Either side drain (right or left)	_	
	INTELLIGENT EYE operation	+	_		Power selection		
	2-area INTELLIGENT EYE operation	+	_				
	Quick warming function	+			°F/°C changeover R/C temperature display (factory setting: °F)	•	•
	Hot-start function	•	•	Remote			
	Automatic defrosting	+ -	_	Control	Remote control adaptor (normal open pulse contact) (option)	•	•
Operation	Automatic operation	•	•		Demote control adoptor		
Operation	Program dry function	•	•		Remote control adaptor (normal open contact) (option)	•	•
	Fan only	1_	•		DIII-NET compatible (adaptor) (option)	•	•
Lifestyle	POWERFUL operation (non-inverter)	<u> </u>	_		Wireless LAN connection (option)	_	
Convenience	POWERFUL operation (inverter)	†	•		Copusity		
	Priority-room setting	+	_				
	COOL/HEAT mode lock	†	_				
	HOME LEAVE operation	† <u> </u>	_				<u> </u>
	ECONO operation	<u> </u>	•				
	Indoor unit ON/OFF button	•	•				
	Signal receiving sign	•	•				<u> </u>
	R/C with back light	•	•				
	Temperature display	† <u> </u>	_				
	• : Available	1	<u> </u>	l	★ FDXS series only	l	

Note: ●: Available

— : Not available

★ FDXS series only

SiUS121737EA RA Indoor Unit

Category	Functions	FVXS09/12/15/18NVJU	Category	Functions	FVXS09/12/15/18NVJU
Basic Functions	Inverter (with inverter power control)	•	Health & Cleanliness	Air-purifying filter	
Functions	Operation limit for cooling	_	Clearinness	Titanium apatite deodorizing filter	•
	Operation limit for heating	_		Longlife filter (option)	
	PAM control	_		Air filter (prefilter)	•
Compressor	Oval scroll compressor	_		Wipe-clean flat panel	•
	Swing compressor			Washable grille	_
	Rotary compressor	_		Filter cleaning indicator	
	Reluctance DC motor	_		Good-sleep cooling operation	_
Comfortable Airflow	Power-airflow flap (horizontal blade)		Timer	WEEKLY TIMER operation	•
Allilow	Power-airflow dual flaps (horizontal blade)	_		24-hour ON/OFF TIMER	•
	Power-airflow diffuser	_		72-hour ON/OFF TIMER	_
	Wide-angle louvers (vertical blades)	•		NIGHT SET mode	•
	Auto-swing (up and down)	•	Worry Free (Reliability & Durability)	Auto-restart (after power failure)	•
	Auto-swing (right and left)	_		Self-diagnosis (R/C, LED)	•
	3-D airflow	_		Wiring error check function	
	COMFORT AIRFLOW operation	_		Anti-corrosion treatment of outdoor heat	
Comfort Control	Auto fan speed	•		exchanger	
Control	Indoor unit quiet operation	•	Flexibility	Multi-split/split type compatible indoor unit	
	NIGHT QUIET mode (automatic)	_		Flexible power supply correspondence	
	OUTDOOR UNIT QUIET operation (manual)	•		High ceiling application	
	INTELLIGENT EYE operation	_		Chargeless	
	2-area INTELLIGENT EYE operation	_		Either side drain (right or left)	
	Quick warming function	_		Power selection	_
	Hot-start function	•		°F/°C changeover R/C temperature display	
	Automatic defrosting	_		(factory setting: °F)	
Operation	Automatic operation	•	Remote	Remote control adaptor	
	Program dry function	•	Control	(normal open pulse contact) (option)	
	Fan only	•		Remote control adaptor	
Lifestyle	POWERFUL operation (non-inverter)	_		(normal open contact) (option)	
Convenience	POWERFUL operation (inverter)	•		DIII-NET compatible (adaptor) (option)	•
	Priority-room setting	_		Wireless LAN connection (option)	_
	COOL/HEAT mode lock		Remote	Wireless	•
	HOME LEAVE operation		Controller	Wired (option)	
	ECONO operation	•			
	Indoor unit ON/OFF button	•			
	Signal receiving sign	•			
	R/C with back light	•			
	Temperature display	_			

Note: ● : Available — : Not available

List of Functions 6

SA Indoor Unit SiUS121737EA

2. SA Indoor Unit

Category	Functions	FDMQ09/12/15/18RVJU with wired R/C	FDMQ09/12/15/18RVJU with wireless R/C	Category	Functions	FDMQ09/12/15/18RVJU with wired R/C	FDMQ09/12/15/18RVJU with wireless R/C				
Basic	Inverter (with inverter power control)	•	•	Health &	Air-purifying filter	_	_				
Functions	Operation limit for cooling	_	_	Cleanliness	Titanium apatite deodorizing filter	_					
	Operation limit for heating	_	_		Silver ion anti-bacterial drain pan	•	•				
	PAM control	_	_		Longlife filter (option)	•	•				
Compressor	Oval scroll compressor	_	_		Air filter						
	Swing compressor	_	_		Filter cleaning indicator	•	•				
	Rotary compressor	_	_		Wipe-clean flat panel	_					
	Reluctance DC motor	_	_		Washable grille	_					
Comfortable	Power-airflow flap (horizontal blade)	_	_		Good-sleep cooling operation	_					
Airflow	Power-airflow dual flaps			Timer	Setpoint auto reset	•	_				
	(horizontal blade)				Setpoint range restriction	•					
	Power-airflow diffuser	_	_		Schedule TIMER operation	eodorizing filter — terial drain pan on) — cator — cat					
	Wide-angle louvers (vertical blades)	_	_		24-hour ON/OFF TIMER	•	_				
	Auto-swing (up and down)	_	_		Count up/down ON/OFF TIMER	_	•				
	Auto-swing (right and left)	_	_		Off Timer (turns unit off after set time)	•	_				
	3-D airflow	_	_		NIGHT SET mode	_					
	COMFORT AIRFLOW operation	_	_	Worry Free	Auto-restart (after power failure)	•	•				
	Switchable fan speed (3 steps)	•	•	(Reliability & Durability)	Self-diagnosis (R/C, LED)	•	•				
Comfort	Auto fan speed	•	_]	Wiring error check function	_					
Control	Indoor unit quiet operation	_	_		Anti-corrosion treatment of outdoor heat						
	NIGHT QUIET mode (automatic)										
	OUTDOOR UNIT QUIET operation			Flexibility	Multi-split/split type compatible indoor unit	•	•				
	2 selectable temperature sensors	•	_		Flexible power supply correspondence	_					
	INTELLIGENT EYE operation	_	_		High ceiling application	_					
	2-area INTELLIGENT EYE operation	_	_		Chargeless	_					
	Quick warming function	_	_		Either side drain (right or left)	_					
	Hot-start function	•	•		Drain pump	•	•				
	Automatic defrosting	_	_		Power selection	_	_				
Operation	Automatic operation	•	•		°F/°C changeover R/C temperature						
	Program dry function	•	•		display (factory setting: °F)						
	Fan only	•	•	Remote	Remote control adaptor						
Lifestyle	POWERFUL operation (non-inverter)	_	_	Control	(normal open pulse contact) (option)						
Convenience	POWERFUL operation (inverter)	_	_	<u> </u>	Remote control adaptor						
	Priority-room setting	<u> </u>		<u> </u>	(normal open contact) (option)						
	COOL/HEAT mode lock	_		<u> </u>	DIII-NET compatible (adaptor) (option)	•	•				
	HOME LEAVE operation		_		Wireless LAN connection (option)	_					
	ECONO operation	<u> </u>									
	Emergency operation switch		•								
	Signal receiving sign		●★1								
	R/C with back light	•									
	Temperature display	_	-								

Note: ●: Available

-: Not available

★1: Receiving sound only

SiUS121737EA SA Indoor Unit

Functions Operation lim Operation lim Operation lim PAM control Standby elec Compressor Oval scroll co Swing compressor Rotary compressor Reluctance Description Airflow Power-airflow Power-airflow Wide-angle lid Auto-swing (nor individual flag 3-D airflow COMFORT A Comfort Control Comfort Control Comfort Control OUTDOOR L (manual) Presence and Hot-start func Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback func Comerciance POWERFUL	Functions	FFQ09/12/15/18Q2VJU with BYFQ60B3W1	FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S)	Category	Functions	FFQ09/12/15/18Q2VJU with BYFQ60B3W1	FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S)
Compressor Compressor Compressor Comfortable Airflow Comfortable Airflow Comfortable Auto-swing (individual flag 3-D airflow Comfort Control Control Comfort Control Comfort Control Comfort Control Control Comfort Control Contr	h inverter power control)	•	•	Health &	Air-purifying filter	_	_
Comfortable Airflow Comfortable Airflow Comfortable Airflow Comfort Control Comfort Comfort Control Comfort Comfort Comfort Control Comfort Control Comfort Comfort Comfort Control Comfort Comfort Comfort Comfort Control Comfort Comfo	mit for cooling	_	_	Cleanliness	Titanium apatite deodorizing filter		_
Compressor Compressor Compressor Compressor Rotary compressor Reluctance Description R	mit for heating				Longlife filter (option)	•	•
Compressor Oval scroll compressor Swing compressor Rotary compressor Reluctance Description Reluctance Descrip	<u> </u>		_		Air filter	_	_
Swing compression Rotary compression Reluctance Exposure in Reluctance in Reluct	ectricity saving		_		Filter cleaning indicator	•	•
Rotary comprise Reluctance Description Reluct	compressor		_		Wipe-clean flat panel	_	_
Reluctance E Reluctance E Power-airflow Power-airflow Power-airflow Power-airflow Wide-angle k Auto-swing (t Auto-swing (t Individual flag 3-D airflow COMFORT A COMFORT A Uto fan spec Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start func Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	pressor		_		Washable grille	•	•
Comfortable Airflow Power-airflow Power-airflow Power-airflow Wide-angle id Auto-swing (id Auto-	pressor		_		Good-sleep cooling operation	_	_
Airflow Power-airflow (horizontal bl. Power-airflow Wide-angle ld Auto-swing (to Auto-swing (to Individual flag 3-D airflow COMFORT A Control Comfort Control Control Auto fan specifindoor unit que NIGHT QUIE OUTDOOR Umanual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund POWERFUL Priority-room COOL/HEAT	DC motor			Timer	Schedule TIMER operation	●★1	●★1
Power-airflow (horizontal bl. Power-airflow Wide-angle k. Auto-swing (r. Auto-swing (r. Individual flag 3-D airflow COMFORT A COMFORT A Auto fan specific footrol NIGHT QUIE OUTDOOR L. (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback func Convenience POWERFUL Priority-room COOL/HEAT	w flap (horizontal blade)	_			72-hour ON/OFF TIMER	●★2	•★2
Power-airflow Wide-angle id Auto-swing (id Auto-swing (id Individual flag 3-D airflow COMFORT A COMFORT A Control Contr	Power-airflow dual flaps (horizontal blade)		_		Off Timer (turns unit off after set time)	●★1	●★1
Wide-angle to Auto-swing (in Auto-swing (in Auto-swing (in Individual flag 3-D airflow COMFORT A COMFORT A Auto fan specific Indoor unit que NIGHT QUIE OUTDOOR Understand (in Individual) Presence and Hot-start fund Draft prevent Automatic de Automatic op Program dry Fan only Setback fund Convenience Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	olade)				NIGHT SET mode	_	_
Auto-swing (I Auto-swing (I Auto-swing (I Individual flap 3-D airflow COMFORT A COMFORT A Auto fan spec Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	ower-airflow diffuser — Worry Free (Reliability & Self diagnosis (R/C LED)						
Auto-swing (r Individual flag 3-D airflow COMFORT A COMFORT A Auto fan spec Indoor unit qu NIGHT QUIE OUTDOOR U (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	louvers (vertical blades)		_	Durability)	Self-diagnosis (R/C, LED)	•	•
Individual flag 3-D airflow COMFORT A COMFORT A Auto fan spec Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Convenience POWERFUL Priority-room COOL/HEAT	(up and down)	•	•	1	Wiring error check function	_	_
3-D airflow COMFORT A COMFORT A Auto fan spec Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	(right and left)		_		Anti-corrosion treatment of outdoor heat	_	_
COMFORT A Comfort Control Auto fan spec Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	ap control		●★1		exchanger		
Comfort Control Auto fan specindoor unit que NIGHT QUIE OUTDOOR Umanual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Lifestyle Convenience POWERFUL Priority-room COOL/HEAT			_	Flexibility	Multi-split/split type compatible indoor	•	
Control Indoor unit que NIGHT QUIE OUTDOOR Understand Hot-start fund Draft prevent Automatic de Program dry Fan only Lifestyle Convenience COOL/HEAT	AIRFLOW operation				unit		
Operation Lifestyle Convenience Indoor unit qu NIGHT QUIE OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Automatic op Program dry Fan only Setback fund POWERFUL Priority-room COOL/HEAT	Auto fan speed		●★1		Flexible power supply correspondence	_	_
OUTDOOR L (manual) Presence and Hot-start fund Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback fund Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	quiet operation		_		Chargeless	_	_
(manual) Presence and Hot-start fund Draft prevent Automatic de Operation Operation Lifestyle Convenience (manual) Presence and Program fund Program dry Fan only Setback fund POWERFUL Priority-room COOL/HEAT	ET mode (automatic)				Either side drain (right or left)	_	_
Presence and Hot-start fund Draft prevent Automatic de Operation Operation Automatic op Program dry Fan only Setback fund Convenience POWERFUL Priority-room COOL/HEAT	UNIT QUIET operation	_	_		Drain pump	•	•
Hot-start func Draft prevent Automatic de Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT					Power selection	_	_
Draft prevent Automatic de Operation Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	nd floor sensor (option)		●★1	<u> </u>	°F/°C changeover R/C temperature	●★1	●★1
Automatic de Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	nction	•	•		display (factory setting: °F)	- / · ·	- / /
Operation Automatic op Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	ntion	•	•	Remote Control	Remote control adaptor	_	_
Program dry Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	efrosting			Control	(normal open pulse contact) (option)		
Fan only Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	•	•	•	<u> </u>	Remote control adaptor	_	_
Setback func Lifestyle Convenience POWERFUL Priority-room COOL/HEAT	/ function	•	•	<u> </u>	(normal open contact) (option)		
Lifestyle POWERFUL POWERFUL Priority-room COOL/HEAT		•	•		DIII-NET compatible (adaptor) (option)	•	•
Convenience POWERFUL Priority-room COOL/HEAT		●★1	●★1	Remote Controller	Wireless (option)	•	•
POWERFOL Priority-room COOL/HEAT	L operation (non-inverter)	<u> </u>		Controller	Wired (option)	•	•
COOL/HEAT	L operation (inverter)						
		<u> </u>					
HOME LEAV		 -					
-		<u> </u>					
ECONO oper		<u> </u>	<u> </u>				
Emergency o	operation switch	●★2	•★2				
Signal receive	ving sign	• ★ 2 ★ 3	• ★ 2 ★ 3				
R/C with back		●★1	●★1				

Note: ●: Available

-: Not available

★2: With wireless remote controller

★3: Receiving sound only

Outdoor Unit SiUS121737EA

3. Outdoor Unit

Category	Functions	2MXL18QMVJU(A)	3MXL24RMVJU(A)	Category	Functions	2MXL18QMVJU(A)	3MXL24RMVJU(A)
Basic	Inverter (with inverter power control)	•	•	Health &	Air-purifying filter	_	_
Functions	Operation limit for cooling		er to	Cleanliness	Titanium apatite deodorizing filter	_	_
	Operation limit for heating	P. 1	262		Longlife filter (option)	_	_
	PAM control	•	•		Air filter (prefilter)	_	_
Compressor	Oval scroll compressor	_	_		Wipe-clean flat panel	_	_
	Swing compressor	•	•		Washable grille	_	_
	Rotary compressor	_	_		Filter cleaning indicator	_	_
	Reluctance DC motor	•	•		Good-sleep cooling operation	_	_
Comfortable	Power-airflow flap (horizontal blade)	_	_	Timer	WEEKLY TIMER operation	_	_
Airflow	Power-airflow dual flaps				24-hour ON/OFF TIMER	_	_
	(horizontal blade)	-	-		72-hour ON/OFF TIMER	_	_
	Power-airflow diffuser	_	_		NIGHT SET mode	_	_
	Wide-angle louvers (vertical blades)	_	_	Worry Free	Auto-restart (after power failure)	_	_
	Auto-swing (up and down)	_	_	(Reliability & Durability)	Self-diagnosis (R/C, LED)	•	•
	Auto-swing (right and left) — — Wiring error check function						
	3-D airflow	_	_		Anti-corrosion treatment of outdoor heat		
	COMFORT AIRFLOW operation			•	•		
Comfort	Auto fan speed	_	_	Flexibility	Multi-split/split type compatible indoor		
Control	Indoor unit quiet operation	_	_		unit		
	NIGHT QUIET mode (automatic)	•	•		Flexible power supply correspondence	_	_
	OUTDOOR UNIT QUIET operation (manual)	•	•		High ceiling application	98.4	— 131.2
	INTELLIGENT EYE operation	_	_		Chargeless	98.4 ft	131.2 ft
	2-area INTELLIGENT EYE operation	_	_			(30 m)	(40 m)
	Quick warming function	•	•		Either side drain (right or left)	_	_
	Hot-start function	_	_		Power selection	_	_
	Automatic defrosting	•	•		°F/°C changeover R/C temperature		
Operation	Automatic operation	_	_		display (factory setting: °F)		
	Program dry function	_	_	Remote	Remote control adaptor		
	Fan only	_	_	Control	(normal open pulse contact) (option)		
Lifestyle	POWERFUL operation (non-inverter)	_	_		Remote control adaptor		
Convenience	POWERFUL operation (inverter)	_	_		(normal open contact) (option)	_	_
	Priority-room setting	•	•		DIII-NET compatible (adaptor) (option)	_	_
	COOL/HEAT mode lock	•	•		Wireless LAN connection (option)	_	_
	HOME LEAVE operation			Remote	Wireless		
	ECONO operation	_	_	Controller	Wired (option)	_	_
	Indoor unit ON/OFF button	_	_				
	Signal receiving sign	_	_				
	R/C with back light	_	_				
	Temperature display	_	_				

Note: ● : Available — : Not available

9 List of Functions

Part 2 Specifications

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RA Indoor Unit SiUS121737EA

1. RA Indoor Unit

60 Hz, 208 - 230 V

Medel			CTXG09	9QVJUW	CTXG09	QVJUS
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			9 kBtu/	h Class	9 kBtu/h Class	
Front Panel Cold	or		W	hite	Sil	ver
	Н		279 (7.9)	367 (10.4)	279 (7.9)	367 (10.4)
Airflow Rate	M	cfm	212 (6.0)	265 (7.5)	212 (6.0)	265 (7.5)
Alfilow Rate	L	(m³/min)	162 (4.6)	205 (5.8)	162 (4.6)	205 (5.8)
	SL		134 (3.8)	117 (3.3)	134 (3.8)	117 (3.3)
	Туре		Cross F	low Fan	Cross F	low Fan
Fan	Motor Output	W	2	29	2	9
	Speed	Steps	5 Steps, 0	Quiet, Auto	5 Steps, C	Quiet, Auto
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward
Air Filter			Removable, Wash	nable, Mildew Proof	Removable, Wash	able, Mildew Proof
Running Current	(Rated)	Α	0.07 - 0.07	0.13 - 0.12	0.07 - 0.07	0.13 - 0.12
Power Consump	ower Consumption (Rated) W		13 - 13	26 - 26	13 - 13	26 - 26
Power Factor (R	ated)	%	89.2 - 80.7	96.2 - 94.2	89.2 - 80.7	96.2 - 94.2
Temperature Co	ntrol		Microcomp	uter Control	Microcomputer Control	
Dimensions (H ×	(W×D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) 11-15/16 × 39-5/16 × 8		8-3/8 (303 × 998 × 212)	
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	12-11/16 × 43-3/8 × 15-	5/16 (322 × 1,101 × 389)	12-11/16 × 43-3/8 × 15-	5/16 (322 × 1,101 × 389)
Weight (Mass)		Lbs (kg)	27	(12)	27	(12)
Gross Weight (G	iross Mass)	Lbs (kg)	36	(16)	36	(16)
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 25 / 21	41 / 34 / 28 / 21	38 / 32 / 25 / 21	41 / 34 / 28 / 21
Sound Power Le	ound Power Level dB		_	_	_	_
Heat Insulation			Both Liquid a	ınd Gas Pipes	Both Liquid a	nd Gas Pipes
Dining	Liquid	in. (mm)	φ 1/4	(φ 6.4)	ф 1/4	(ф 6.4)
Piping Gas		in. (mm)	ф 3/8	(φ 9.5)	ф 3/8	(ф 9.5)
33.11100110110	Drain	in. (mm)	φ 11/1	6 (ф 18)	ф 11/16	6 (¢ 18)
Drawing No.			3D10	05562	3D10	5565

Model			CTXG12	QVJUW	CTXG12	QVJUS	
Wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			12 kBtu/h Class 12 kBtu/h C			/h Class	
Front Panel Cold	or		WI	hite	Sil	ver	
	Н		353 (10.0)	420 (11.9)	353 (10.0)	420 (11.9)	
Airflow Rate	M	cfm	230 (6.5)	300 (8.5)	230 (6.5)	300 (8.5)	
Allilow hate	L	(m³/min)	162 (4.6)	219 (6.2)	162 (4.6)	219 (6.2)	
	SL		134 (3.8)	124 (3.5)	134 (3.8)	124 (3.5)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	29	2	9	
	Speed	Steps	5 Steps, 0	5 Steps, Quiet, Auto 5 Steps, Qu		Quiet, Auto	
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.13 - 0.12	0.19 - 0.17	0.13 - 0.12	0.19 - 0.17	
Power Consump	tion (Rated)	W	26 - 26	38 - 38	26 - 26	38 - 38	
Power Factor (Ra	ated)	%	96.1 - 94.2	96.1 - 97.1	96.1 - 94.2	96.1 - 97.1	
Temperature Co	ntrol		Microcomp	uter Control	Microcomputer Control		
Dimensions (H ×	: W × D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) 11-15/16 × 39-5/		11-15/16 × 39-5/16 × 8	6 × 8-3/8 (303 × 998 × 212)	
Packaged Dimer	nsions (H × W × D)	in. (mm)	12-11/16 × 43-3/8 × 15-	5/16 (322 × 1,101 × 389)	12-11/16 × 43-3/8 × 15-5	5/16 (322 × 1,101 × 389)	
Weight (Mass)		Lbs (kg)	27	(12)	27 ((12)	
Gross Weight (G	iross Mass)	Lbs (kg)	36	(16)	36	(16)	
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 34 / 26 / 22	45 / 37 / 29 / 22	45 / 34 / 26 / 22	45 / 37 / 29 / 22	
Sound Power Le	ound Power Level dB		-	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4	(φ 6.4)	ф 1/4 ((ф 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8	(φ 9.5)	ф 3/8 ((φ 9.5)	
2000110110	Drain	in. (mm)	φ 11/10	6 (¢ 18)	φ 11/16	6 (¢ 18)	
Drawing No.			3D10	05563	3D10	5566	

Note: SL: The Quiet fan level of the airflow rate setting.

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS121737EA RA Indoor Unit

60 Hz, 208 - 230 V

Mandal			CTXG18	QVJUW	CTXG18	QVJUS	
Model			Cooling	Heating	Cooling	Heating	
Rated Capacity			18 kBtu/	h Class	18 kBtu/h Class		
Front Panel Cold	or		Wh	ite	Silv	/er	
	Н		364 (10.3)	438 (12.4)	364 (10.3)	438 (12.4)	
Airflow Rate	M	cfm	286 (8.1)	350 (9.9)	286 (8.1)	350 (9.9)	
Alfilow hate	L	(m³/min)	233 (6.6)	265 (7.5)	233 (6.6)	265 (7.5)	
	SL		219 (6.2)	212 (6)	219 (6.2)	212 (6)	
	Туре		Cross F	low Fan	Cross Fl	ow Fan	
Fan	Motor Output	W	2	9	2	9	
	Speed	Steps	5 Steps, C	luiet, Auto	5 Steps, Q	uiet, Auto	
Air Direction Cor	ntrol		Right, Left, Horizontal, Downward Right, Left, Horizon		ontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washa	able, Mildew Proof	
Running Current	ning Current (Rated) A		0.14 - 0.14	0.21 - 0.21	0.14 - 0.14	0.21 - 0.21	
Power Consump	tion (Rated)	W	28 - 28	42 - 42	28 - 28	42 - 42	
Power Factor (R	ated)	%	96.1 - 87.0	96.2 - 87.0	96.1 - 87.0	96.2 - 87.0	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H >	$(W \times D)$	in. (mm)	11-15/16 × 39-5/16 × 8	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		-3/8 (303 × 998 × 212)	
Packaged Dimer	nsions $(H \times W \times D)$	in. (mm)	12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		12-11/16 × 43-3/8 × 15-5	5/16 (322 × 1,101 × 389)	
Weight (Mass)		Lbs (kg)	27 (12)	27 (12)	
Gross Weight (G	Gross Mass)	Lbs (kg)	36 (16)	36 (16)	
Sound Pressure Level	H/M/L/SL	dB(A)	46 / 40 / 35 / 32	47 / 41 / 35 / 32	46 / 40 / 35 / 32	47 / 41 / 35 / 32	
Sound Power Le	evel	dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid ar	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4 (ф 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 1/2 (с	12.7)	ф 1/2 (ф	12.7)	
0000110110	Drain	in. (mm)	φ 11/16	(φ 18)	ф 11/16	(φ 18)	
Drawing No.	•		3D10	5564	3D10	5567	

Model			FTXR09	TVJUW	FTXR09	TVJUS	
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu/h Class 9 kB		9 kBtu/	Btu/h Class	
Front Panel Colo	r		Wh	nite	Sil	ver	
	Н		272 (7.7)	346 (9.8)	272 (7.7)	346 (9.8)	
Airflow Rate	M	cfm	208 (5.9)	258 (7.3)	208 (5.9)	258 (7.3)	
Allilow hate	L	(m³/min)	162 (4.6)	201 (5.7)	162 (4.6)	201 (5.7)	
	SL		134 (3.8)	117 (3.3)	134 (3.8)	117 (3.3)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	9	2	9	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Cor	itrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Wash	able, Mildew Proof	
Running Current	(Rated)	Α	0.07 - 0.07	0.13 - 0.12	0.07 - 0.07	0.13 - 0.12	
Power Consump	tion (Rated)	W	13 - 13	26 - 26	13 - 13	26 - 26	
Power Factor (Ra	ated)	%	89.2 - 80.7	96.2 - 94.2	89.2 - 80.7	96.2 - 94.2	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H ×	$W \times D$)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)		-3/8 (303 × 998 × 212)		
Packaged Dimer	nsions (H × W × D)	in. (mm)	12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389)		12-11/16 × 43-3/8 × 15-	5/16 (322 × 1,101 × 389)	
Weight (Mass)		Lbs (kg)	27 ((12)	27	(12)	
Gross Weight (G	ross Mass)	Lbs (kg)	36 ((16)	36	(16)	
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 25 / 19	41 / 34 / 28 / 19	38 / 32 / 25 / 19	41 / 34 / 28 / 19	
Sound Power Le	vel	dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4 ((φ 6.4)	φ 1/4	(φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8 ((φ 9.5)	ф 3/8	(φ 9.5)	
3333110110	Drain	in. (mm)	φ 11/16 (φ 18)		ф 11/16	6 (ф 18)	
Drawing No.			C: 3D1	20044	C: 3D1	20044	

Note: SL: The Quiet fan level of the airflow rate setting.

 $\begin{aligned} & \text{Conversion Formulae} \\ & \text{kcal/h} = \text{kW} \times 860 \\ & \text{Btu/h} = \text{kW} \times 3412 \\ & \text{cfm} = \text{m}^3 / \text{min} \times 35.3 \end{aligned}$

RA Indoor Unit SiUS121737EA

60 Hz, 208 - 230 V

Model			FTXR12	TVJUW	FTXR12	TVJUS	
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			12 kBtu/	h Class	12 kBtu/h Class		
Front Panel Cold	or		Wh	nite	Silv	ver	
	Н		335 (9.5)	395 (11.2)	335 (9.5)	395 (11.2)	
Airflow Rate	M	cfm	219 (6.2)	290 (8.2)	219 (6.2)	290 (8.2)	
Alfilow Hate	L	(m³/min)	169 (4.8)	226 (6.4)	169 (4.8)	226 (6.4)	
	SL		131 (3.7)	131 (3.7)	131 (3.7)	131 (3.7)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	9	2	9	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Cor	ntrol		Right, Left, Horiz	ontal, Downward	Right, Left, Horizontal, Downward		
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Wash	able, Mildew Proof	
Running Current	Running Current (Rated) A		0.13 - 0.12	0.19 - 0.17	0.13 - 0.12	0.19 - 0.17	
Power Consump	tion (Rated)	W	26 - 26	38 - 38	26 - 26	38 - 38	
Power Factor (R	ated)	%	96.1 - 94.2	96.1 - 97.1	96.1 - 94.2	96.1 - 97.1	
Temperature Co	ntrol		Microcomputer Control Microcomputer			uter Control	
Dimensions (H ×	: W × D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212)			-3/8 (303 × 998 × 212)	
Packaged Dimer	nsions (H × W × D)	in. (mm)	12-11/16 × 43-3/8 × 15-5	5/16 (322 × 1,101 × 389)	12-11/16 × 43-3/8 × 15-5	i/16 (322 × 1,101 × 389)	
Weight (Mass)		Lbs (kg)	27 (12)	27 ((12)	
Gross Weight (G	iross Mass)	Lbs (kg)	36 (16)	36 ((16)	
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 34 / 26 / 20	45 / 37 / 29 / 20	45 / 34 / 26 / 20	45 / 37 / 29 / 20	
Sound Power Le	vel	dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Division	Liquid	in. (mm)	φ 1/4 (φ 6.4)	ф 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8 (φ 9.5)	ф 3/8 ((φ 9.5)	
Connections	Drain	in. (mm)	ф 11/16	i (φ 18)	φ 11/16 (φ 18)		
Drawing No.			C: 3D1	20044	C: 3D1	20044	

Model			FTXR18	TVJUW	FTXR18	BTVJUS	
Model			Cooling	Heating	Cooling	Heating	
Rated Capacity			18 kBtu	h Class	18 kBtu/h Class		
Front Panel Colo	ſ		Wh	nite	Silv	ver	
	Н		350 (9.9)	413 (11.7)	350 (9.9)	413 (11.7)	
Airflow Rate	М	cfm	275 (7.8)	332 (9.4)	275 (7.8)	332 (9.4)	
Allilow hate	L	(m³/min)	226 (6.4)	275 (7.8)	226 (6.4)	275 (7.8)	
	SL		208 (5.9)	208 (5.9)	208 (5.9)	208 (5.9)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	9	2	9	
	Speed	Steps	5 Steps, C	Quiet, Auto	5 Steps, C	Quiet, Auto	
Air Direction Con	trol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward	
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.14 - 0.14	0.21 - 0.21	0.14 - 0.14	0.21 - 0.21	
Power Consumpt	ion (Rated)	W	28 - 28	42 - 42	28 - 28	42 - 42	
Power Factor (Ra	ited)	%	96.1 - 87.0	96.2 - 87.0	96.1 - 87.0	96.2 - 87.0	
Temperature Cor	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H x	W × D)	in. (mm)	11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) 11-15/16 × 39-5/16 × 8-3/8		3-3/8 (303 × 998 × 212)		
Packaged Dimen	sions (H × W × D)	in. (mm)	12-11/16 × 43-3/8 × 15-5	5/16 (322 × 1,101 × 389)	12-11/16 × 43-3/8 × 15-5	5/16 (322 × 1,101 × 389)	
Weight (Mass)		Lbs (kg)	27 ((12)	27 ((12)	
Gross Weight (Gr	ross Mass)	Lbs (kg)	36 ((16)	36 ((16)	
Sound Pressure Level	H/M/L/SL	dB(A)	46 / 40 / 35 / 30	47 / 41 / 35 / 30	46 / 40 / 35 / 30	47 / 41 / 35 / 30	
Sound Power Lev	/el	dB	_	_	_	_	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Dining	Liquid	in. (mm)	φ 1/4 ((φ 6.4)	ф 1/4 ((\$\phi\$ 6.4)	
Piping Connections	Gas	in. (mm)	ф 1/2 (c	þ 12.7)	ф 1/2 (с	ф 12.7)	
0011100110110	Drain	in. (mm)	φ 11/16	S (\$ 18)	φ 11/16	6 (¢ 18)	
Drawing No.			C: 3D12	20048A	C: 3D12	20048A	

Note: SL: The Quiet fan level of the airflow rate setting.

 $\begin{aligned} & \text{Conversion Formulae} \\ & \text{kcal/h} = \text{kW} \times 860 \\ & \text{Btu/h} = \text{kW} \times 3412 \\ & \text{cfm} = \text{m}^3\text{/min} \times 35.3 \end{aligned}$

SiUS121737EA RA Indoor Unit

60 Hz, 208 - 230 V

Model				CTXS07LVJU			
Model			Cooling	Heating			
Rated Capacity			7 kBtu/h Class				
Front Panel Colo	r		White				
	Н		332 (9.4)	350 (9.9)			
Airflow Rate	M	cfm	261 (7.4)	290 (8.2)			
Alfilow hate	L	(m³/min)	194 (5.5)	233 (6.6)			
	SL		145 (4.1)	219 (6.2)			
	Туре		C	Cross Flow Fan			
Fan	Motor Output	W		23			
Speed		Steps		teps, Quiet, Auto			
Air Direction Con	trol		Right, Left	t, Horizontal, Downward			
Air Filter			Removable,	Washable, Mildew Proof			
Running Current	(Rated)	A	0.09 - 0.08	0.11 - 0.10			
Power Consump	tion (Rated)	W	18 - 18	21 - 21			
Power Factor (Ra	ated)	%	96.2 - 97.8	91.8 - 91.3			
Temperature Co	ntrol		Microcomputer Control				
Dimensions (H x	W × D)	in. (mm)	11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215)				
Packaged Dimer	sions (H × W × D)	in. (mm)	10-13/16 × 34-1/4	4 × 14-7/16 (274 × 870 × 366)			
Weight (Mass)		Lbs (kg)		20 (9)			
Gross Weight (G	ross Mass)	Lbs (kg)		29 (13)			
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 25 / 22	38 / 33 / 28 / 25			
Sound Power Le	vel	dB	54	54			
Heat Insulation			Both Li	iquid and Gas Pipes			
Distant	Liquid	in. (mm)		φ 1/4 (φ 6.4)			
Piping Connections	Gas	in. (mm)		φ 3/8 (φ 9.5)			
0011100110110	Drain	in. (mm)	1	φ 5/8 (φ 16.0)			
Drawing No.				3D075490			

Model			FTXS0	9LVJU	FTXS1	2LVJU	
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu/l	n Class	12 kBtu/h Class		
Front Panel Colo	r		Wh	nite	Wh	nite	
	Н		381 (10.8)	420 (11.9)	403 (11.4)	438 (12.4)	
Airflow Rate	М	cfm	279 (7.9)	321 (9.1)	307 (8.7)	335 (9.5)	
Allilow hate	L	(m³/min)	194 (5.5)	233 (6.6)	205 (5.8)	240 (6.8)	
	SL		145 (4.1)	219 (6.2)	155 (4.4)	212 (6.0)	
	Туре		Cross F	low Fan	Cross F	low Fan	
Fan	Motor Output	W	2	3	2	3	
	Speed	Steps	5 Steps, C	Quiet, Auto	Auto 5 Steps, Quiet, Ar		
Air Direction Con	trol		Right, Left, Horiz	ontal, Downward	Right, Left, Horiz	ontal, Downward	
Air Filter			Removable, Wash	able, Mildew Proof	Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.09 - 0.08	0.11 - 0.10	0.13 - 0.12	0.14 - 0.13	
Power Consumpt	ion (Rated)	W	18 - 18	21 - 21	26 - 26	28 - 28	
Power Factor (Ra	ited)	%	96.2 - 97.8	91.8 - 91.3	96.2 - 94.2	96.2 - 93.6	
Temperature Cor	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H x	W × D)	in. (mm)	11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215)		11-5/8 × 31-1/2 × 8-7	/16 (295 × 800 × 215)	
Packaged Dimen	sions (H × W × D)	in. (mm)	10-13/16 × 34-1/4 × 14-	7/16 (274 × 870 × 366)	10-13/16 × 34-1/4 × 14-	-7/16 (274 × 870 × 366)	
Weight (Mass)		Lbs (kg)	20	(9)	22 ((10)	
Gross Weight (Gr	ross Mass)	Lbs (kg)	29 (13)	31 ((14)	
Sound Pressure Level	H/M/L/SL	dB(A)	41 / 33 / 25 / 22	42 / 35 / 28 / 25	45 / 37 / 29 / 23	45 / 39 / 29 / 26	
Sound Power Lev	/el	dB	57	58	61	61	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
Dining	Liquid	in. (mm)	ф 1/4 (φ 6.4)	ф 1/4 ((φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 3/8 (φ 9.5)	ф 3/8 ((φ 9.5)	
0011100110110	Drain	in. (mm)	ф 5/8	(φ 16)	ф 5/8	(φ 16)	
Drawing No.			3D075	5491A	3D075	5492A	

Note: SL: The Quiet fan level of the airflow rate setting.

 $\begin{aligned} & \text{Conversion Formulae} \\ & \text{kcal/h} = \text{kW} \times 860 \\ & \text{Btu/h} = \text{kW} \times 3412 \\ & \text{cfm} = \text{m}^3 / \text{min} \times 35.3 \end{aligned}$

RA Indoor Unit SiUS121737EA

60 Hz, 208 - 230 V

Model			FTXS1	5LVJU	FTXS18LVJU		
			Cooling	Heating	Cooling	Heating	
Rated Capacity			15 kBtu/	h Class	18 kBtu	/h Class	
Front Panel Colo	r		Wh	ite	Wi	hite	
	Н		568 (16.1)	593 (16.8)	583 (16.5)	625 (17.7)	
Airflow Rate	M	cfm	477 (13.5)	505 (14.3)	484 (13.7)	526 (14.9)	
Allilow hate	L	(m³/min)	385 (10.9)	417 (11.8)	385 (10.9)	431 (12.2)	
	SL		360 (10.2)	371 (10.5)	360 (10.2)	399 (11.3)	
	Туре		Cross F	ow Fan	Cross F	low Fan	
Fan	Motor Output	W	4	3	4	18	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, C	Quiet, Auto	
Air Direction Con	trol		Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward		
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.31 - 0.29	0.31 - 0.29	0.32 - 0.30	0.32 - 0.30	
Power Consump	tion (Rated)	W	38 - 38	38 - 38	38 - 38	38 - 38	
Power Factor (Ra	ated)	%	58.9 - 57.0	58.9 - 57.0	57.1 - 55.1	57.1 - 55.1	
Temperature Co	ntrol		Microcomputer Control		Microcomputer Control		
Dimensions (H x	W × D)	in. (mm)	13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248)		13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248)		
Packaged Dimer	sions (H × W × D)	in. (mm)	13 × 45-11/16 × 16-7/	3 (331 × 1,160 × 429)	13 × 45-11/16 × 16-7/8 (331 × 1,160 × 429)		
Weight (Mass)		Lbs (kg)	31 (14)	31 (14)		
Gross Weight (G	ross Mass)	Lbs (kg)	44 (20)	44	(20)	
Sound Pressure Level	H/M/L/SL	dB(A)	45 / 40 / 35 / 32	43 / 38 / 33 / 30	46 / 41 / 36 / 33	45 / 40 / 35 / 32	
Sound Power Le	vel	dB	61	59	62	61	
Heat Insulation			Both Liquid ar	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
District.	Liquid	in. (mm)	ф 1/4 (φ 6.4)	ф 1/4	(φ 6.4)	
Piping Connections	Gas	in. (mm)	φ 1/2 (φ	12.7)	φ 1/2 (φ 12.7)		
Comicolonis	Drain	in. (mm)	ф 5/8 (φ 16)	φ 5/8 (φ 16)		
Drawing No.			3D075	043A	3D07	5044A	

Note: SL: The Quiet fan level of the airflow rate setting.

$$\label{eq:conversion} \begin{split} & \text{Conversion Formulae} \\ & \text{kcal/h} = \text{kW} \times 860 \\ & \text{Btu/h} = \text{kW} \times 3412 \\ & \text{cfm} = \text{m}^3\text{/min} \times 35.3 \end{split}$$

SiUS121737EA **RA Indoor Unit**

60 Hz, 208 - 230 V

Mar dell			CDXS07LVJU		FDXS09LVJU	
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			7 kBtu	/h Class	9 kBtu	h Class
External Static Pr	essure	inH ₂ O (Pa)	0.12	2 (30)	0.12	2 (30)
	Н		305 (8.6)	305 (8.6)	305 (8.6)	305 (8.6)
Airflow Rate	M	cfm	280 (7.9)	280 (7.9)	280 (7.9)	280 (7.9)
Alfilow hate	L	(m³/min)	260 (7.4)	260 (7.4)	260 (7.4)	260 (7.4)
	SL		235 (6.7)	235 (6.7)	235 (6.7)	235 (6.7)
	Туре		Siroc	co Fan	Siroc	co Fan
Fan	Motor Output	W	(62	6	62
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, Quiet, Auto	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current	(Rated)	Α	0.58 - 0.52	0.58 - 0.52	0.58 - 0.52	0.58 - 0.52
Power Consumpt	ion (Rated)	W	72 - 72	72 - 72	72 - 72	72 - 72
Power Factor (Ra	ited)	%	59.7 - 60.2	59.7 - 60.2	59.7 - 60.2	59.7 - 60.2
Temperature Con	itrol		Microcomputer Control		Microcomputer Control	
Dimensions (H x	W × D)	in. (mm)	$7-7/8 \times 27-9/16 \times 24-7/16 (200 \times 700 \times 620)$		$7-7/8 \times 27-9/16 \times 24-7/16 (200 \times 700 \times 620)$	
Packaged Dimens	sions (H \times W \times D)	in. (mm)	10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768)		10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768)	
Weight (Mass)		Lbs (kg)	47 (21)		47 (21)	
Gross Weight (Gr	ross Mass)	Lbs (kg)	64	(29)	64	(29)
Sound Pressure Level	H/M/L	dB(A)	35 / 33 / 31	35 / 33 / 31	35 / 33 / 31	35 / 33 / 31
Sound Power Level dB		dB	51	51	51	51
Heat Insulation			Both Liquid a	and Gas Pipes	Both Liquid a	and Gas Pipes
Distant	Liquid	in. (mm)	φ 1/4	(ф 6.4)	φ 1/4	(φ 6.4)
Piping Connections	Gas	in. (mm)	ф 3/8	(ф 9.5)	ф 3/8	(φ 9.5)
0011100110110	Drain	in. (mm)	VP20 (O.D. φ 1-1/32 (φ 26), I.D. φ 25/32 (φ 20))		φ 25/32 (φ 20)	
Drawing No.			3D1	10192	3D07	75493

Model			FDXS1	2LVJU	CDXS1	I5LVJU
			Cooling	Heating	Cooling	Heating
Rated Capacity			12 kBtu	/h Class	15 kBtu/h Class	
External Static P	ressure	inH ₂ O (Pa)	0.12	(30)	0.16	(40)
	Н		305 (8.6)	305 (8.6)	424 (12.0)	424 (12.0)
Airflow Rate	M	cfm	280 (7.9)	280 (7.9)	388 (11.0)	388 (11.0)
Allilow hate	L	(m³/min)	260 (7.4)	260 (7.4)	353 (10.0)	353 (10.0)
	SL		235 (6.7)	235 (6.7)	297 (8.4)	297 (8.4)
	Туре		Siroco	o Fan	Siroco	co Fan
Fan	Motor Output	W	6	2	10	30
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, C	Quiet, Auto
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current	(Rated)	Α	0.58 - 0.52	0.58 - 0.52	0.79	0.79
Power Consumpt	tion (Rated)	W	72 - 72	72 - 72	172	172
Power Factor (Ra	ated)	%	59.7 - 60.2	59.7 - 60.2	94.4	94.4
Temperature Cor	ntrol		Microcomputer Control		Microcomputer Control	
Dimensions (H ×	W × D)	in. (mm)	7-7/8 × 27-9/16 × 24-7/16 (200 × 700 × 620)		$7-7/8 \times 35-7/16 \times 24-7/16 (200 \times 900 \times 620)$	
Packaged Dimen	nsions (H × W × D)	in. (mm)	10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768)		10-1/2 × 43-9/16 × 29-9/16 (266 × 1,106 × 751)	
Weight (Mass)		Lbs (kg)	47	(21)	60 (27)	
Gross Weight (G	ross Mass)	Lbs (kg)	64	(29)	75 (34)	
Sound Pressure Level	H/M/L/SL	dB(A)	35 / 33 / 31	35 / 33 / 31	37 / 35 / 33 / 31	37 / 35 / 33 / 31
Sound Power Level dB		dB	51	51	_	_
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes
Distant	Liquid	in. (mm)	φ 1/4	(\$ 6.4)	ф 1/4	(ф 6.4)
Piping Connections	Gas	in. (mm)	ф 3/8	(φ 9.5)	ф 1/2 (ф 12.7)
	Drain	in. (mm)	ф 25/32	2 (¢ 20)	VP20 (O.D. φ 1-1/32 (φ 26), I.D. φ 25/32 (φ 20))	
Drawing No.			3D07	75494	C: 3D0)75721

Notes:

- 1. SL: The Quiet fan level of the airflow rate setting.
- 2. (For CDXS07LVJU)

The operating sound is based on the rear side suction inlet and the external static pressure 0.12 in. H₂O (30 Pa). Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +6 dB.

However, when installation resulting in lower external static pressure becomes low is carried out, the operation sound may rise by more than 6 dB.

3. (For CDXS15LVJU)

The operating sound is based on the rear side suction inlet and the external static pressure 0.16 in. H_2O (40 Pa). Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +5 dB.

However, when installation resulting in lower external static pressure becomes low is carried out,

the operation sound may rise by more than 5 dB.

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

RA Indoor Unit SiUS121737EA

60 Hz, 208 - 230 V

			CDXS	S18LVJU			
Model			Cooling	Heating			
Rated Capacity	Rated Capacity		18 kBtu/h Class				
External Static Pre	essure	inH ₂ O (Pa)	0.1	6 (40)			
	Н		424 (12.0)	424 (12.0)			
Airflow Rate	M	cfm	388 (11.0)	388 (11.0)			
Almow Hate	L	(m³/min)	353 (10.0)	353 (10.0)			
	SL		297 (8.4)	297 (8.4)			
	Туре		Siro	cco Fan			
Fan	Motor Output	W		130			
	Speed	Steps	5 Steps,	Quiet, Auto			
Air Filter	•		Removable, Washable, Mildew Proof				
Running Current (Rated)	Α	0.79	0.79			
Power Consumption	on (Rated)	W	172	172			
Power Factor (Rat	ed)	%	94.4	94.4			
Temperature Cont	rol		Microcomputer Control				
Dimensions (H x V	V × D)	in. (mm)	7-7/8 × 35-7/16 × 24-7/16 (200 × 900 × 620)				
Packaged Dimens	ions $(H \times W \times D)$	in. (mm)	10-1/2 × 43-9/16 × 29	-9/16 (266 × 1,106 × 751)			
Weight (Mass)		Lbs (kg)	60	0 (27)			
Gross Weight (Gro	oss Mass)	Lbs (kg)	7!	5 (34)			
Sound Pressure Level	H/M/L/SL	dB(A)	37 / 35 / 33 / 31	37 / 35 / 33 / 31			
Heat Insulation			Both Liquid	and Gas Pipes			
D: :	Liquid	in. (mm)	φ 1/4	4 (φ 6.4)			
Piping Connections	Gas	in. (mm)	φ 1/2	? (\phi 12.7)			
Conficultions	Drain	in. (mm)	VP20 (O.D. φ 1-1/32 ((φ 26), I.D. φ 25/32 (φ 20))			
Drawing No.			C: 30	0075722			
. 3							

Notes:

- 1. SL: The Quiet fan level of the airflow rate setting.
- The operating sound is based on the rear side suction inlet and the external static pressure 0.16 in. H₂O (40 Pa).
 Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +5 dB.
 However, when installation resulting in lower external static pressure becomes low is carried out, the operation sound may rise by more than 5 dB.

 $\begin{aligned} & \text{Conversion Formulae} \\ & \text{kcal/h} = \text{kW} \times 860 \\ & \text{Btu/h} = \text{kW} \times 3412 \\ & \text{cfm} = \text{m}^3\text{/min} \times 35.3 \end{aligned}$

SiUS121737EA RA Indoor Unit

60 Hz, 208 - 230 V

Model			FVXS0	ЭИУЈИ	FVXS1	2NVJU
			Cooling	Heating	Cooling	Heating
Rated Capacity			9 kBtu/	h Class	12 kBtu	/h Class
Front Panel Cold	or		W	nite	WI	nite
	Н		290 (8.2)	311 (8.8)	300 (8.5)	332 (9.4)
Airflow Rate	M	cfm	230 (6.5)	244 (6.9)	237 (6.7)	258 (7.3)
Allilow hate	L	(m³/min)	169 (4.8)	177 (5.0)	173 (4.9)	184 (5.2)
	SL		145 (4.1)	155 (4.4)	159 (4.5)	166 (4.7)
	Туре		Turb	o Fan	Turbo	o Fan
Fan	Motor Output	W	12	2.3	13	3.4
	Speed	Steps	5 Steps, 0	Quiet, Auto	5 Steps, C	Quiet, Auto
Air Direction Cor	ntrol		Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward	
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof	
Running Current	(Rated)	Α	0.14 - 0.13	0.15 - 0.14	0.14 - 0.13	0.15 - 0.14
Power Consump	tion (Rated)	W	15 - 15	17 - 17	15 - 15	17 - 17
Power Factor (R	ated)	%	51.5 - 50.2	54.5 - 52.8	51.5 - 50.2	54.5 - 52.8
Temperature Co	ntrol	•	Microcomputer Control		Microcomputer Control	
Dimensions (H ×	: W × D)	in. (mm)	23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)	
Packaged Dimer	nsions (H × W × D)	in. (mm)	27-3/8 × 30-15/16 × 11 (695 × 786 × 279)		27-3/8 × 30-15/16 × 11 (695 × 786 × 279)	
Weight (Mass)		Lbs (kg)	31	(14)	31 (14)	
Gross Weight (G	iross Mass)	Lbs (kg)	40	(18)	40 (18)	
Sound Pressure Level	H/M/L/SL	dB(A)	38 / 32 / 26 / 23	38 / 32 / 26 / 23	39 / 33 / 27 / 24	39 / 33 / 27 / 24
Sound Power Le	evel	dB				
Heat Insulation		_	Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes
Distant	Liquid	in. (mm)	ф 1/4	(φ 6.4)	φ 1/4 (φ 6.4)	
Piping Connections	Gas	in. (mm)	φ 3/8 (φ 9.5)		ф 3/8 (ф 9.5)	
00111100110110	Drain	in. (mm)	ф 13/10	6 (¢ 20)	φ 13/16 (φ 20)	
Drawing No.			3D10)1722	3D10)1724

Model			FVXS1	5NVJU	FVXS18NVJU		
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			15 kBtu	/h Class	18 kBtu	/h Class	
Front Panel Color	ſ		Wh	nite	WI	nite	
	Н		378 (10.7)	417 (11.8)	378 (10.7)	417 (11.8)	
Airflow Rate	М	cfm	325 (9.2)	357 (10.1)	325 (9.2)	357 (10.1)	
Allilow hate	L	(m³/min)	275 (7.8)	300 (8.5)	275 (7.8)	300 (8.5)	
	SL		233 (6.6)	251 (7.1)	233 (6.6)	251 (7.1)	
	Туре		Turbo	o Fan	Turbo	o Fan	
Fan	Motor Output	W	23	3.3	23	3.3	
	Speed	Steps	5 Steps, Quiet, Auto		5 Steps, C	Quiet, Auto	
Air Direction Con	trol		Right, Left, Horizontal, Downward		Right, Left, Horizontal, Downward		
Air Filter			Removable, Washable, Mildew Proof		Removable, Washable, Mildew Proof		
Running Current	(Rated)	Α	0.19 - 0.17	0.21 - 0.19	_	_	
Power Consumpt	ion (Rated)	W	27 - 27	34 - 34	_	_	
Power Factor (Ra	ited)	%	68.3 - 69.1	77.8 - 77.8	_	_	
Temperature Cor	itrol		Microcomputer Control		Microcomputer Control		
Dimensions (H ×	W × D)	in. (mm)	23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210)		
Packaged Dimen	sions $(H \times W \times D)$	in. (mm)	27-3/8 × 30-15/16 ×	11 (695 × 786 × 279)	27-3/8 × 30-15/16 × 11 (695 × 786 × 279)		
Weight (Mass)		Lbs (kg)	31	(14)	31 (14)		
Gross Weight (Gr	oss Mass)	Lbs (kg)	40	(18)	40 (18)		
Sound Pressure Level	H/M/L/SL	dB(A)	44 / 40 / 36 / 32	45 / 40 / 36 / 32	44 / 40 / 36 / 32	45 / 40 / 36 / 32	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
D	Liquid	in. (mm)	ф 1/4 ((φ 6.4)	ф 1/4	(φ 6.4)	
Piping Connections	Gas	in. (mm)	ф 1/2 (ф 12.7)	ф 1/2 (φ 12.7)	
	Drain	in. (mm)	ф 13/16	6 (¢ 20)	φ 13/16 (φ 20.0)		
Drawing No.			3D10)1718	3D094866		

Note: SL: The Quiet fan level of the airflow rate setting.

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SA Indoor Unit SiUS121737EA

2. SA Indoor Unit

60 Hz, 208 - 230 V

Model			FDMQ0	9RVJU	FDMQ ⁻	12RVJU	
wodei			Cooling	Heating	Cooling	Heating	
Rated Capacity			9 kBtu/h	n Class	12 kBtu	ı/h Class	
Casing Color			_	_	-	_	
Dimensions (H × W	′ × D)	in. (mm)	9-5/8 × 27-9/16 × 31-1	1/2 (245 × 700 × 800)	9-5/8 × 27-9/16 × 31-	-1/2 (245 × 700 × 800)	
	Туре		Cross F	in Coil	Cross	Fin Coil	
Coil	Rows x Stages x F	in per Inch	3 × 26	× 18	3 × 2	6 × 18	
	Face Area	ft² (m²)	1-15/16	(0.178)	1-15/16	6 (0.178)	
	Туре		Sirocc	o Fan	Siroco	co Fan	
	Motor Output	W	130		1:	130	
Fan	Airflow Rate H / M / L	cfm (m³/min)	343 / 290 / 240 (9.7 / 8.2 / 6.8)	343 / 290 / 240 (9.7 / 8.2 / 6.8)	392 / 332 / 275 (11.1 / 9.4 / 7.8)	392 / 332 / 275 (11.1 / 9.4 / 7.8)	
	External Static	inH ₂ O	0.20 (0.60 - 0.12)		0.20 (0.6	60 - 0.12)	
	Pressure ★1	Pa	50 (150 - 30)		50 (150 - 30)		
Sound Pressure Le	vel	dB(A)	32	32	33	33	
Sound Power Leve		dB(A)	46	46	47	47	
Air Filter ★2			_		_		
Weight (Mass)		Lbs (kg)	64 (29)	64 (29)		
D: :	Liquid	in. (mm)	ф 1/4 (6.4) (Flare)	φ 1/4 (6.4) (Flare)		
Piping Connections	Gas	in. (mm)	ф 3/8 (9.5	i) (Flare)	ф 3/8 (9.	5) (Flare)	
0011100110110	Drain	in. (mm)	I.D. \(\psi \) 1 (25) / O.D. \(\psi \) 1-1/4 (32)		I.D. \(\phi\) 1 (25) / C	D.D. \(\phi \) 1-1/4 (32)	
Remote Controller	Wired		BRC1E73		BRC1E73		
(Option)	Wireless		BRC082A43		BRC082A43		
Drawing No.	•		3D112	997D	3D11	2997D	

Madal			FDMQ1	5RVJU	FDMQ18RVJU	
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			15 kBtu/	h Class	18 kBtu	/h Class
Casing Color			_	-	_	_
Dimensions (H × W	/ × D)	in. (mm)	9-5/8 × 39-3/8 × 31-1/3	2 (245 × 1,000 × 800)	9-5/8 × 39-3/8 × 31-1/	(2 (245 × 1,000 × 800)
	Туре		Cross F	in Coil	Cross I	in Coil
Coil	Rows × Stages × F	in per Inch	2 × 26	× 18	3 × 26	5 × 18
	Face Area	ft² (m²)	3-1/8 (0.288)		3-1/8 (0.288)
	Туре		Sirocc	o Fan	Siroco	o Fan
	Motor Output	W	230		230	
Fan	Airflow Rate H / M / L	cfm (m³/min)	516 / 438 / 360 (14.6 / 12.4 / 10.2)	516 / 438 / 360 (14.6 / 12.4 / 10.2)	675 / 572 / 473 (19.1 / 16.2 / 13.4)	675 / 572 / 473 (19.1 / 16.2 / 13.4)
	External Static	inH ₂ O	0.20 (0.60 - 0.20)		0.20 (0.6	60 - 0.20)
	Pressure ★1	Pa	50 (150 - 50)		50 (150 - 50)	
Sound Pressure Le	evel	dB(A)	34	34	35	35
Sound Power Leve	el .	dB(A)	48	48	49	49
Air Filter ★2		•	_	_	-	_
Weight (Mass)		Lbs (kg)	77 (35)	82 (37)	
D: :	Liquid	in. (mm)	ф 1/4 (6.4) (Flare)	φ 1/4 (6.4) (Flare)	
Piping Connections	Gas	in. (mm)	ф 1/2 (12.°	7) (Flare)	φ 1/2 (12.7) (Flare)	
Connections	Drain	in. (mm)	I.D. φ 1 (25) / O.D. φ 1-1/4 (32)		I.D. \(\phi\) 1 (25) / O.D. \(\phi\) 1-1/4 (32)	
Remote Controller	Wired		BRC1E73		BRC1E73	
(Option)	Wireless		BRC082A43		BRC082A43	
Drawing No.			3D112	997D	3D112	2997D

Notes:

- ★1. External static pressure is changeable in 13 stages (FDMQ09/12RVJU) or 11 stages (FDMQ15/
- 18RVJU) by remote controller. Refer to page 238 for details.

 *2. Air filter is not standard accessory, but please mount it in the duct system of the suction side. Select its dust collection efficiency (gravity method) 50% or more.

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

SiUS121737EA SA Indoor Unit

60 Hz, 208 - 230 V

Model			FFQ090	2VJU	FFQ12	Q2VJU
			Cooling	Heating	Cooling	Heating
Rated Capacity			9 kBtu/h	Class	12 kBtu/h Class	
	Model		BYFQ60	B3W1	BYFQ6	60B3W1
Decoration Panel	Color		Whi	te	WI	nite
(1)	Dimensions (H × W × D)	in. (mm)	2-3/16 × 27-9/16 × 27-9	9/16 (55 × 700 × 700)	2-3/16 × 27-9/16 × 27	-9/16 (55 × 700 × 700)
	Weight (Mass)	Lbs (kg)	6 (2.	7)	6 (:	2.7)
	Model		BYFQ60C2W1W /	BYFQ60C2W1S	BYFQ60C2W1W	/ BYFQ60C2W1S
Decoration Panel	Color		White /	Silver	White	/ Silver
(2)	Dimensions (H × W × D)	in. (mm)	1-13/16 × 24-7/16 × 24-	7/16 (46 × 620 × 620)	1-13/16 × 24-7/16 × 24	1-7/16 (46 × 620 × 620)
	Weight (Mass)	Lbs (kg)	6.2 (2	2.8)	6.2	(2.8)
	Н		378 (10.7)	399 (11.3)	406 (11.5)	427 (12.1)
Airflow Rate	M	cfm (m³/min)	339 (9.6)	357 (10.1)	353 (10.0)	371 (10.5)
	L	(111-7111111)	268 (7.6)	282 (8.0)	268 (7.6)	282 (8.0)
	Туре		Turbo Fan		Turbo Fan	
Fan	Motor Output	W	_		-	_
	Speed	Steps	3 Steps		3 S	teps
Air Direction Contr	ol		_		_	
Running Current (F	Rated)	Α	0.23 - 0.21	0.23 - 0.21	0.27 - 0.24	0.27 - 0.24
Power Consumption	n (Rated)	W	23	23	27	27
Power Factor		%	48.1 - 47.6	48.1 - 47.6	48.1 - 48.9	48-1 - 48.9
Temperature Cont	rol		Microcompu	ter Control	Microcomputer Control	
Dimensions (H × V	/×D)	in. (mm)	10-1/4 × 22-5/8 × 22-5	/8 (260 × 575 × 575)	10-1/4 × 22-5/8 × 22-	5/8 (260 × 575 × 575)
Packaged Dimensi	ons $(H \times W \times D)$	in. (mm)	11 × 27 × 23-1/2 (2	280 × 686 × 597)	11 × 27 × 23-1/2	(280 × 686 × 597)
Weight (Mass)		Lbs (kg)	36 (1	6)	36	(16)
<u> </u>		Lbs (kg)	40 (1	8)	40	(18)
Sound Pressure Level	H/M/L	dB(A)	38 / 35 / 29	38 / 35 / 29	39 / 36 / 30	39 / 36 / 30
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid a	nd Gas Pipes
District.	Liquid	in. (mm)	ф 1/4 (c	6.4)	\$ 1/4	(\$ 6.4)
Piping Connections	Gas	in. (mm)	ф 3/8 (d	9.5)	ф 3/8	(ф 9.5)
Confections	Drain	in. (mm)	VP20 (O.D.	-1/32 (\phi 26))	VP20 (O.D. φ	1-1/32 (ф 26))
Drawing No.		İ	3D106	061A	3D10	06062

Model		FFQ150	FFQ15Q2VJU		Q2VJU	
Model			Cooling	Heating	Cooling	Heating
Rated Capacity			15 kBtu/h	n Class	18 kBtu/h Class	
Model			BYFQ60)B3W1	BYFQ60B3W1	
Decoration Panel	Color		Whi	ite	WI	nite
(1)	Dimensions (H × W × D)	in. (mm)	2-3/16 × 27-9/16 × 27-9	9/16 (55 × 700 × 700)	2-3/16 × 27-9/16 × 27	-9/16 (55 × 700 × 700)
	Weight (Mass)	Lbs (kg)	6 (2.	.7)	6 (2.7)
	Model		BYFQ60C2W1W /	BYFQ60C2W1S	BYFQ60C2W1W	/ BYFQ60C2W1S
Decoration Panel	Color		White /	Silver	White	/ Silver
(2)	Dimensions (H × W × D)	in. (mm)	1-13/16 × 24-7/16 × 24-	7/16 (46 × 620 × 620)	1-13/16 × 24-7/16 × 24	I-7/16 (46 × 620 × 620)
	Weight (Mass)	Lbs (kg)	6.2 (2	2.8)	6.2	(2.8)
	Н		420 (11.9)	441 (12.5)	448 (12.7)	498 (14.1)
Airflow Rate	М	cfm (m³/min)	367 (10.4)	385 (10.9)	378 (10.7)	420 (11.9)
	L	(111-7111111)	293 (8.3)	307 (8.7)	275 (7.8)	307 (8.7)
	Туре		Turbo	Fan	Turbo Fan	
Fan	Motor Output	W	_		-	_
	Speed	Steps	3 Steps		3 S	teps
Air Direction Contro	ol		_	-	-	_
Running Current (F	Rated)	A	0.29 - 0.26	0.29 - 0.26	0.52 - 0.47	0.52 - 0.47
Power Consumption	n (Rated)	W	28	28	51 - 51	51 - 51
Power Factor		%	46.4 - 46.8	46.4 - 46.8	47.2 - 47.2	47.2 - 47.2
Temperature Conti	ol		Microcompu	ter Control	Microcomputer Control	
Dimensions (H × V	/ × D)	in. (mm)	10-1/4 × 22-5/8 × 22-5	/8 (260 × 575 × 575)	10-1/4 × 22-5/8 × 22-	5/8 (260 × 575 × 575)
Packaged Dimensi	ons $(H \times W \times D)$	in. (mm)	11 × 27 × 23-1/2 (2	280 × 686 × 597)	11 × 27 × 23-1/2	(280 × 686 × 597)
Weight (Mass)		Lbs (kg)	36 (1	16)	39.0	(17.5)
Gross Weight (Gross Mass) Lbs (kg)		Lbs (kg)	40 (1	18)	42.0	(19.0)
Sound Pressure Level	H/M/L	dB(A)	40 / 37 / 31	40 / 37 / 31	44 / 40 / 32	44 / 40 / 32
Heat Insulation			Both Liquid an	d Gas Pipes	Both Liquid a	nd Gas Pipes
5	Liquid	in. (mm)	ф 1/4 (ф	\$ 6.4)	ф 1/4	(ф 6.4)
Piping Connections	Gas	in. (mm)	ф 1/2 (ф	12.7)	φ 1/2 (φ 12.7)	
Confloctions	Drain	in. (mm)	VP20 (O.D. ∮ 1	I-1/32 (ф 26))	VP20 (O.D. φ 1-1/32 (φ 26))	
Drawing No.		Ì	3D1060	063A	3D10	06064

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Outdoor Unit SiUS121737EA

3. Outdoor Unit

60 Hz, 208 - 230 V

Model			2MXL18	QMVJU	2MXL18	2MXL18QMVJUA	
Wodei			Cooling	Heating	Cooling	Heating	
COP ★		W/W	_	4.20	_	4.20	
EER ★		Btu/W⋅h	12.7	_	12.7	_	
SEER / HSPF			17.0	10.3	17.0	10.3	
Casing Color			lvory	White	lvory	White	
	Туре		Hermetically Sea	aled Swing Type	Hermetically Sea	aled Swing Type	
Compressor	Model		2YC63	BAAXD	2YC63	BAAXD	
Ì	Motor Output	W	1,9	20	1,9	920	
Refrigerant Oil	Model		FVC	50K	FVC	50K	
heingerani Oii	Charge	oz (L)	29.7	(0.9)	30.4	(0.9)	
Defrieserent	Туре		R-4	10A	R-4	10A	
Refrigerant	Charge	Lbs (kg)	6.17	(2.8)	6.17	(2.8)	
	Н		2,150	1,963	2,150	1,963	
i	М	cfm	2,150	1,963	2,150	1,963	
Airflow Rate	L	1	1,949	1,006	1,949	1,006	
Alfilow Hate	Н		60.9	55.6	60.9	55.6	
1	M	m³/min	60.9	55.6	60.9	55.6	
Ì	L	1	55.2	28.5	55.2	28.5	
	Туре		Propeller		Prop	peller	
Fan	Motor Output	W	5	1	5	1	
ran	Running Current	Α	H: 0.32 / M: 0.32 / L: 0.27	H: 0.33 / M: 0.33 / L: 0.07	H: 0.32 / M: 0.32 / L: 0.27	H: 0.33 / M: 0.33 / L: 0.07	
Ì	Power Consumption	W	H: 62 / M: 62 / L: 54	H: 65 / M: 65 / L: 14	H: 62 / M: 62 / L: 54	H: 65 / M: 65 / L: 14	
Starting Current		Α	15.5		15.5		
Dimension (H × V	W × D)	in. (mm)	28-15/16 × 34-1/4 × 12	2-5/8 (735 × 870 × 320)	28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320)		
Packaged Dimer	nsion $(H \times W \times D)$	in. (mm)	31-7/8 × 41-3/8 × 17-1	/2 (810 × 1,050 × 444)	31-7/8 × 41-3/8 × 17-1/2 (810 × 1,050 × 444)		
Weight (Mass)		Lbs (kg)	139	(63)	139 (63)		
Gross Weight (G	Gross Mass)	Lbs (kg)	155	(71)	155	(71)	
Sound Pressure	Level	dB(A)	50	51	50	51	
D: :	Liquid	in. (mm)	φ 1/4 × 2	(\$\phi 6.4 \times 2\$)	φ 1/4 × 2	(\$\phi 6.4 \times 2)	
Piping Connections	Gas	in. (mm)	φ 3/8 × 1, φ 1/2 × 1 (φ 9.5 × 1, φ 12.7 × 1)	φ 3/8 × 1, φ 1/2 × 1 (φ 9.5 × 1, φ 12.7 × 1)	
	Drain	in. (mm)	ф 5/8 () 15.9)	ф 5/8 (ф 15.9)	
Heat Insulation			Both Liquid a	nd Gas Pipes	Both Liquid a	nd Gas Pipes	
No. of Wiring Connections		3 for Power Supply, (Including Gr	4 for Interunit Wiring ound Wiring)	3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring)			
May Interinit Dining Length		ft ()	164 (50) (for Tota	al of Each Room)	164 (50) (for Tota	al of Each Room)	
Max. Interunit Piping Length ft		ft (m)	82 (25) (for	One Room)	82 (25) (for	One Room)	
Amount of Additional Charge of Refrigerant		oz/ft (g/m)	0.21 (20) (98-7/16	ft (30 m) or more)	0.21 (20) (98-7/16 ft (30 m) or more)		
9		/	49-1/4 (15) (between Indoor Unit and Outdoor Unit)		49-1/4 (15) (between Indoor Unit and Outdoor Unit)		
May Installation	Height Difference	ft (m)	49-1/4 (15) (between Indo	or Unit and Outdoor Unit)	49-1/4 (15) (between muc	or orni and odidoor orni)	
Max. Installation	Height Difference	ft (m)	49-1/4 (15) (between Indo 24-5/8 (7.5) (betw		\	veen Indoor Units)	

Notes:

Max.: for the combination of CTXS, FTXS series indoor units
 Min.: for the combination of CDXS, FDXS series indoor units

2. The data are based on the conditions shown in the table below.

ĺ	Cooling	Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)					
ĺ	Heating	Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB)					
ſ	Piping Length	25 ft (7.6 m)					

Conversion Formulae kcal/h = kW × 860 Btu/h = kW × 3412 cfm = m³/min × 35.3

SiUS121737EA Outdoor Unit

60 Hz, 208 - 230 V

Madal			3MXL24RMVJU		3MXL24RMVJUA	
Model			Cooling	Heating	Cooling	Heating
COP★		W/W	_	4.56	_	4.56
EER ★		Btu/W⋅h	12.7	_	12.7	_
SEER / HSPF		•	18.0	12.5	18.0	12.5
Casing Color			Ivory White		Ivory White	
Compressor	Туре		Hermetically Sealed Swing Type		Hermetically Sealed Swing Type	
	Model		2YC63AAXD		2YC63AAXD	
	Motor Output W		1,920		1,920	
Refrigerant Oil	Model		FVC50K		FVC50K	
	Charge oz (L)		30.4 (0.9)		30.4 (0.9)	
Defriesses	Туре		R-410A		R-410A	
Refrigerant	Charge Lbs (kg)		6.17 (2.8)		6.17 (2.8)	
	Н		2,094	1,886	2,094	1,886
	M	cfm	2,094	1,780	2,094	1,780
A:ufla Data	L	1	1,977	1,006	1,977	1,006
Airflow Rate	Н		59.3	53.4	59.3	53.4
	M	m³/min	59.3	50.4	59.3	50.4
	L		56.0	28.5	56.0	28.5
	Туре		Propeller		Propeller	
Fan	Motor Output	W	58		58	
ran	Running Current	Α	H: 0.38 / M: 0.38 / L: 0.33	H: 0.38 / M: 0.33 / L: 0.07	H: 0.38 / M: 0.38 / L: 0.33	H: 0.38 / M: 0.33 / L: 0.07
	Power Consumption	W	H: 75 / M: 75 / L: 65	H: 75 / M: 65 / L: 14	H: 75 / M: 75 / L: 65	H: 75 / M: 65 / L: 14
Starting Current		Α	17.5		17.5	
Dimension (H × W × D)		in. (mm)	28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320)		28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320)	
Packaged Dimension (H × W × D)		in. (mm)	31-7/8 × 41-5/16 × 17-1/2 (810 × 1,050 × 444)		31-7/8 × 41-5/16 × 17-1/2 (810 × 1,050 × 444)	
Weight (Mass)		Lbs (kg)	140 (63)		140 (63)	
Gross Weight (Gross Mass)		Lbs (kg)	156 (71)		156 (71)	
Sound Pressure	e Level	dB(A)	52	54	52	54
Sound Power		dBA	64	66	64	66
	Liquid	in. (mm)	φ 1/4 × 3 (φ 6.4 × 3)		φ 1/4 × 3 (φ 6.4 × 3)	
Piping Connections	Gas	in. (mm)	φ 3/8 × 1, φ 1/2 × 2 (φ 9.5 × 1, φ 12.7 × 2)		ϕ 3/8 \times 1, ϕ 1/2 \times 2 (ϕ 9.5 \times 1, ϕ 12.7 \times 2)	
Connections	Drain	in. (mm)	I.D. φ 5/8 (φ 15.9)		I.D. φ 5/8 (φ 15.9)	
Heat Insulation			Both Liquid and Gas Pipes		Both Liquid and Gas Pipes	
No. of Wiring Connections			3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring)		3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring)	
Max. Interunit Piping Length		ft (m)	230 (70) (for Total of Each Room)		230 (70) (for Total of Each Room)	
			82 (25) (for One Room)		82 (25) (for One Room)	
Amount of Additional Charge of Refrigerant		oz/ft (g/m)	0.21 (20) (131-1/4 ft (40 m) or more)		0.21 (20) (131-1/4 ft (40 m) or more)	
Max. Installation Height Difference		ft (m)	49-1/4 (15) (between Indoor Unit and Outdoor Unit) 24-5/8 (7.5) (between Indoor Units)		49-1/4 (15) (between Indoor Unit and Outdoor Unit) 24-5/8 (7.5) (between Indoor Units)	
Drawing No.		1	24-5/8 (7.5) (between Indoor Units) C: 3D113002		24-5/8 (7.5) (between Indoor Units) C: 3D127123	
Drawing No.			C: 3D113002		U: 3D127123	

Notes:

* Max.: for the combination of wall mounted type indoor units
 Min.: for the combination of duct connected type indoor units
 The data are based on the conditions shown in the table below.

2.	The data are based on the conditions shown in the table below.				
	Cooling	Indoor; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor; 95°FDB (35°CDB) / 75°FWB (24°CWB)			
	Heating	Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB)			
	Piping Length	25 ft (7.6 m)			

Conversion Formulae $kcal/h = kW \times 860$ $Btu/h = kW \times 3412$ $cfm = m^3/min \times 35.3$

Part 3 Printed Circuit Board Connector Wiring Diagram

1.	Indo	or Unit	24
	1.1	CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S)	24
	1.2	CTXS07LVJU, FTXS09/12LVJU	26
	1.3	FTXS15/18LVJU	28
	1.4	CDXS07/15/18LVJU, FDXS09/12LVJU	30
	1.5	FVXS09/12/15/18NVJU	32
		FDMQ09/12/15/18RVJU	
	1.7	FFQ09/12/15/18Q2VJU	36
2.	Sens	sor Kit for FFQ Series	37
	2.1	BRYQ60A2W(S)	37
3.	Wire	d Remote Controller	38
		BRC1E73	
4.	Wire	less Remote Controller Receiver for FDMQ Series	39
		BRC082A43	
5.	Wire	less Remote Controller Kit for FFQ Series	40
	5.1	BRC082A41W, BRC082A42W(S)	40
6	Outo	loor Unit	41

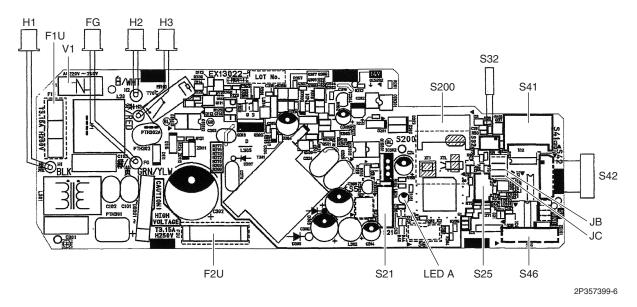
SiUS121737EA Indoor Unit

1. Indoor Unit

1.1 CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S)

Control PCB (A1P)

1) S21	Connector for centralized control (HA)
2) S25	Connector for INTELLIGENT EYE sensor PCB (A3P)
3) S32	Indoor heat exchanger thermistor
4) S41	Connector for swing motors
5) S42	Connector for reduction motor (front panel mechanism) and limit switch
6) S46	Connector for display/signal receiver PCB (A2P)
7) S200	Connector for DC fan motor
8) H1, H2, H3	Connector for terminal strip (indoor - outdoor transmission)
9) FG	Connector for terminal strip (frame ground)
10) JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 234 for details.
11) JC	Power failure recovery function (auto-restart)
	* Refer to page 234 for details.
12) LED A	LED for service monitor (green)
13) F1U, F2U	Fuse (3.15 A, 250 V)
14) V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

Indoor Unit SiUS121737EA

Display/Signal Receiver PCB (A2P)

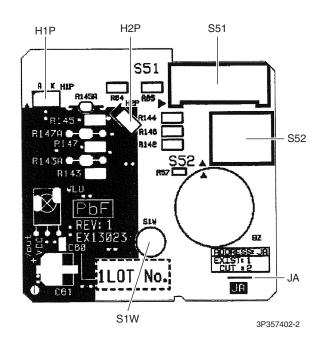
S51 Connector for control PCB (A1P)
 S52 Connector for room temperature thermistor
 S1W Indoor unit **ON/OFF** button

4) H1P LED for operation (multi-color)

5) H2P LED for INTELLIGENT EYE (green)

6) JA Address setting jumper

* Refer to page 232 for details.



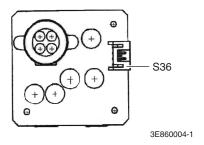


Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

INTELLIGENT EYE Sensor PCB (A3P)

1) S36 Connector for control PCB (A1P)

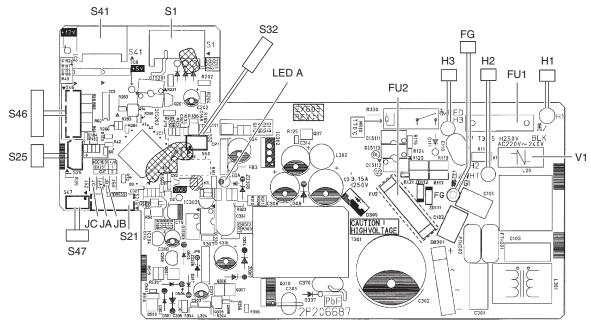


SiUS121737EA Indoor Unit

1.2 CTXS07LVJU, FTXS09/12LVJU

Control PCB (PCB1)

1) S1	Connector for DC fan motor
2) S21	Connector for centralized control (HA)
3) S25	Connector for INTELLIGENT EYE sensor PCB (PCB4)
4) S32	Indoor heat exchanger thermistor
5) S41	Connector for swing motors
6) S46	Connector for display PCB (PCB3)
7) S47	Connector for signal receiver PCB (PCB2)
8) H1, H2, H3, FG	Connector for terminal strip
9) JA	Address setting jumper
	* Refer to page 232 for details.
10)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 234 for details.
11)JC	Power failure recovery function (auto-restart)
	* Refer to page 234 for details.
12)LED A	LED for service monitor (green)
13)FU1 (F1U), FU2 (F2U)	Fuse (3.15 A, 250 V)
14)V1	Varistor



2P206687-4



Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



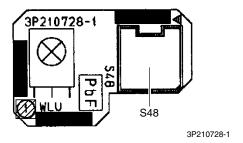
Note:

Indoor Unit SiUS121737EA

Signal Receiver PCB (PCB2)

1) S48

Connector for control PCB (PCB1)



Display PCB (PCB3)

1) S49 Connector for control PCB (PCB1)

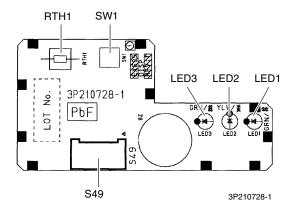
2) SW1 Indoor unit **ON/OFF** button

3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow)

5) LED3 (H3P) LED for INTELLIGENT EYE (green)

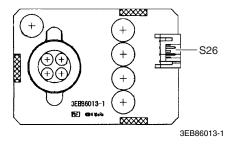
6) RTH1 (R1T) Room temperature thermistor



INTELLIGENT EYE Sensor PCB (PCB4)

1) S26

Connector for control PCB (PCB1)





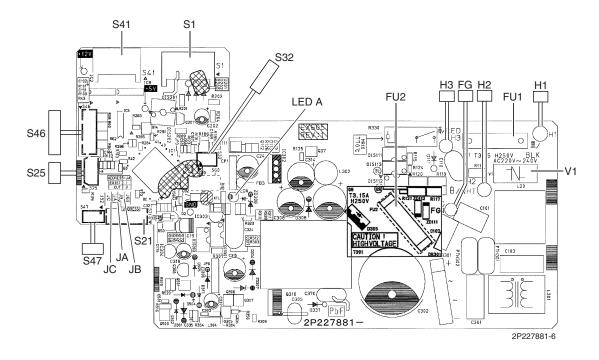
Note:

SiUS121737EA Indoor Unit

1.3 FTXS15/18LVJU

Control PCB (PCB1)

1) S1	Connector for DC fan motor
2) S21	Connector for centralized control (HA)
3) S25	Connector for INTELLIGENT EYE sensor PCB (PCB4)
4) S32	Indoor heat exchanger thermistor
5) S41	Connector for swing motors
6) S46	Connector for display PCB (PCB3)
7) S47	Connector for signal receiver PCB (PCB2)
8) H1, H2, H3, FG	Connector for terminal strip
9) JA	Address setting jumper
	* Refer to page 232 for details.
10)JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 234 for details.
11)JC	Power failure recovery function (auto-restart)
	* Refer to page 234 for details.
12)LED A	LED for service monitor (green)
13)FU1 (F1U), FU2 (F2U)	Fuse (3.15 A, 250 V)
14)V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



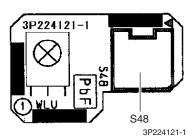
Note:

Indoor Unit SiUS121737EA

Signal Receiver PCB (PCB2)

1) S48

Connector for control PCB (PCB1)



Display PCB (PCB3)

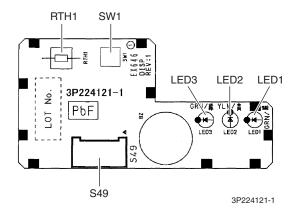
1) S49 Connector for control PCB (PCB1)

2) SW1 Indoor unit **ON/OFF** button3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow)

5) LED3 (H3P) LED for INTELLIGENT EYE (green)

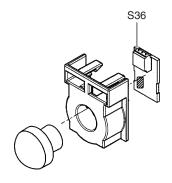
6) RTH1 (R1T) Room temperature thermistor



INTELLIGENT EYE Sensor PCB (PCB4)

1) S36

Connector for control PCB (PCB1)



3P227885-1



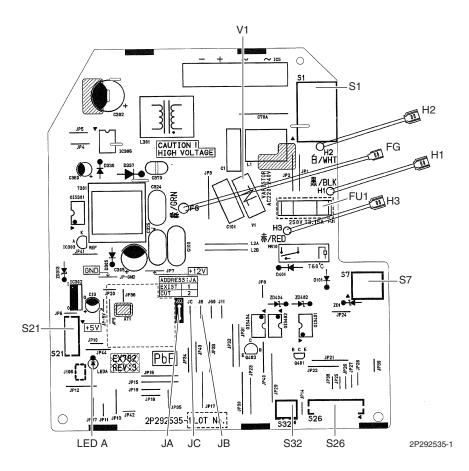
Note:

SiUS121737EA Indoor Unit

1.4 CDXS07/15/18LVJU, FDXS09/12LVJU

Control PCB (A1P)

1) S1	Connector for AC fan motor
2) S7	Connector for AC fan motor (Hall IC)
3) S21	Connector for centralized control (HA)
4) S26	Connector for display/signal receiver PCB (A2P)
5) S32	Connector for indoor heat exchanger thermistor
6) H1, H2, H3	Connector for terminal block
7) FG (GND)	Connector for terminal block (ground)
8) JA	Address setting jumper
	* Refer to page 232 for details.
9) JB	Fan speed setting when compressor stops for thermostat OFF
	* Refer to page 234 for details.
10) JC	Power failure recovery function (auto-restart)
	* Refer to page 234 for details.
11) LED A	LED for service monitor (green)
12) FU1 (F1U)	Fuse (3.15 A, 250 V)
13) V1	Varistor





Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



Note:

Indoor Unit SiUS121737EA

Display/Signal Receiver PCB (A2P)

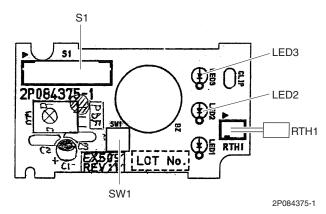
1) S1 Connector for control PCB (A1P)

2) SW1 (S1W) Indoor unit **ON/OFF** button

3) LED2 (H2P) LED for timer (yellow)

4) LED3 (H3P) LED for operation (green)

5) RTH1 (R1T) Room temperature thermistor



★LED 1 does not function.

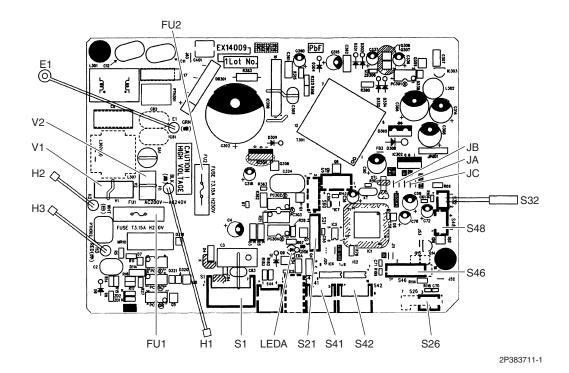
a

SiUS121737EA Indoor Unit

1.5 FVXS09/12/15/18NVJU

Control PCB (PCB2)

1) S	S1	Connector for DC fan motor
2) S	521	Connector for centralized control (HA)
3) S	826	Connector for service PCB (PCB3)
4) S	32	Indoor heat exchanger thermistor
5) S	641	Connector for lower air outlet motor
6) S	642	Connector for swing motor
7) S	346	Connector for display/signal receiver PCB (PCB4)
8) S	348	Connector for sensor PCB (PCB1)
9) ⊢	l1, H2, H3	Connector for terminal strip
10)E	:1	Terminal for ground wire
11)J	A	Address setting jumper
		* Refer to page 232 for details.
12)J	В	Fan speed setting when compressor stops for thermostat OFF
		* Refer to page 234 for details.
13)J	С	Power failure recovery function
		* Refer to page 234 for details.
,	:U1 (F1U), :U2 (F2U)	Fuse (3.15 A, 250 V)
15) L	_ED A	LED for service monitor (green)
16) \	/1, V2	Varistor



! Caution

Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

a

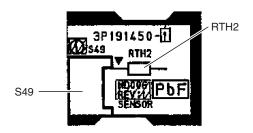
Note:

Indoor Unit SiUS121737EA

Sensor PCB (PCB1)

1) S49 Connector for control PCB (PCB2)

2) RTH2 (R1T) Room temperature thermistor



3P191450-1

Service PCB (PCB3)

1) S27 Connector for control PCB (PCB2)

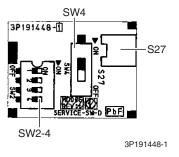
2) SW2 (S2W)-4 Switch for upward airflow limit setting

* Refer to page 234 for details.

* Keep the other switches as factory setting.

3) SW4 (S4W) Switch for airflow selection

* Refer to page 51 for details.



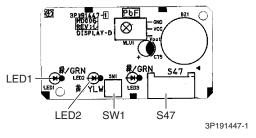
Display/Signal Receiver PCB (PCB4)

1) S47 Connector for control PCB (PCB2)

2) SW1 (S1W) Indoor unit **ON/OFF** button

3) LED1 (H1P) LED for operation (green)

4) LED2 (H2P) LED for timer (yellow)



★ LED3 does not function.



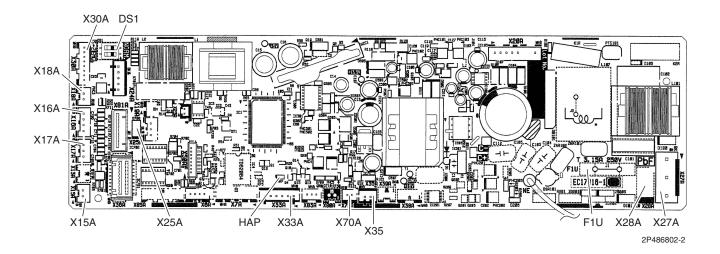
Note:

SiUS121737EA Indoor Unit

1.6 FDMQ09/12/15/18RVJU

Control PCB (A1P)

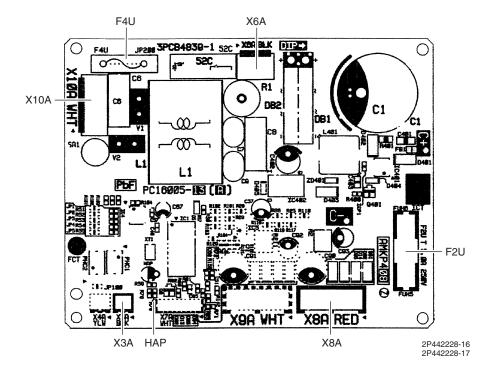
1) X15A Connector for float switch 2) X16A Connector for room temperature thermistor (suction air thermistor) 3) X17A, X18A Connector for indoor heat exchanger thermistor 4) X25A Connector for drain pump motor 5) X27A Connector for terminal block (for power supply) X28A Connector for power supply wiring (option) 6) 7) X30A Connector for terminal block (for wired remote controller) X33A 8) Connector for wiring (option) 9) X35A Connector for wiring adaptor (option) 10) X70A Connector for indoor fan PCB (A2P) 11) F1U Fuse (3.15 A, 250 V) 12) HAP LED for service monitor (green) 13) DS1 DIP switch for emergency



Indoor Unit SiUS121737EA

Indoor Fan PCB (A2P)

ХЗА Connector for control PCB (A1P) 1) X6A Connector for reactor 2) 3) X8A Connector for indoor fan motor 4) X10A Connector for terminal block (for power supply) 5) F2U Fuse (5 A, 250 V) 6) F4U Fuse (6.3 A, 250 V) 7) HAP LED for service monitor (green)

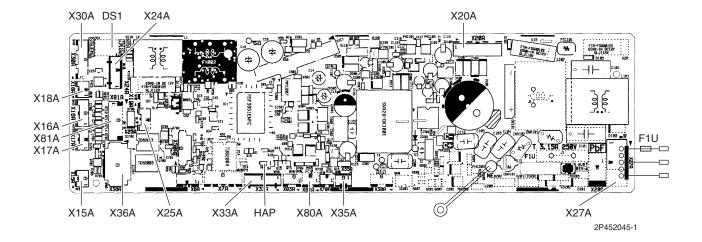


SiUS121737EA Indoor Unit

1.7 FFQ09/12/15/18Q2VJU

Control PCB (A1P)

1)	X15A	Connector for float switch
2)	X16A	Connector for room temperature thermistor (suction air thermistor)
3)	X17A, X18A	Connector for indoor heat exchanger thermistor
4)	X20A	Connector for DC fan motor
5)	X24A	Connector for transmitter board
		(when the wireless remote controller (option) is used)
6)	X25A	Connector for drain pump motor
7)	X27A	Connector for terminal block (for inter-unit wiring)
8)	X30A	Connector for terminal block (for wired remote controller)
9)	X33A	Connector for adaptor for wiring (option)
10)	X35A	Connector for wiring adaptor for electrical appendices (option)
11)	X36A	Connector for swing motors on decoration panel (option)
12)	X80A	Connector for decoration panel (BYFQ60B3W1) (option)
13)	X81A	Connector for sensor kit (BRYQ60A2W(S)) (option)
14)	HAP	LED for service monitor (green)
15)	DS1	DIP switch
16)	F1U	Fuse (5A, 250V)

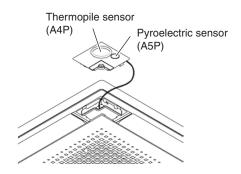


Sensor Kit for FFQ Series SiUS121737EA

2. Sensor Kit for FFQ Series

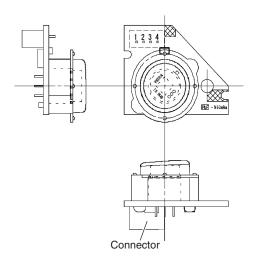
2.1 BRYQ60A2W(S)

Outline



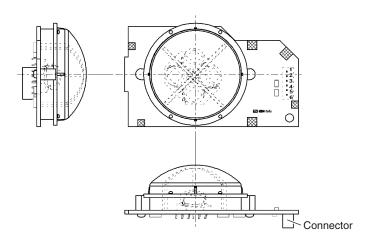
(R25074)

Thermopile Sensor (A4P)



3P262610-1

Pyroelectric Sensor (A5P)



3P262611-1

SiUS121737EA Wired Remote Controller

3. Wired Remote Controller

3.1 BRC1E73

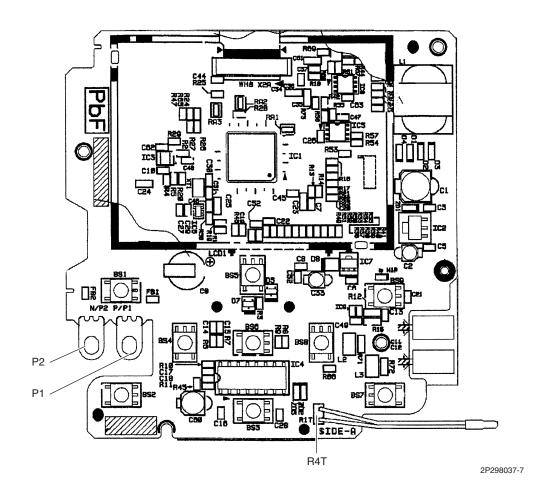
Wired Remote Controller PCB

1) P1, P2

Terminal for indoor unit

2) R4T

Room temperature thermistor



2)

3)

4. Wireless Remote Controller Receiver for FDMQ Series

4.1 BRC082A43

Wireless Remote Controller PCB

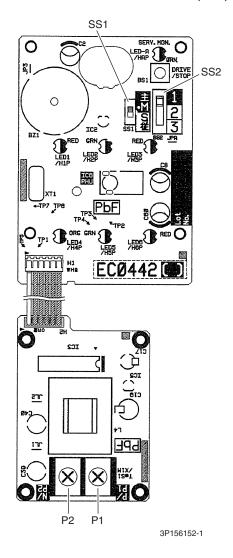
1) SS1 MAIN/SUB setting switch

* Refer to page 241 for details.

SS2 Address setting switch

* Refer to page 241 for details.

P1, P2 Terminal for indoor unit control PCB (A1P)



5. Wireless Remote Controller Kit for FFQ Series5.1 BRC082A41W, BRC082A42W(S)

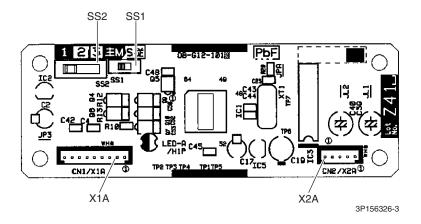
* Refer to page 244 for details.

Transmitter Board (A2P)

X1A Connector for receiver (A3P)
 X2A Connector for control PCB (A1P)
 SS1 MAIN/SUB setting switch

 * Refer to page 244 for details.

 SS2 Address setting switch



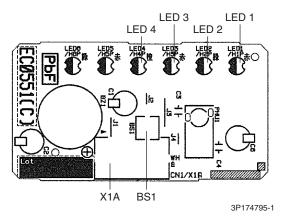
Receiver (A3P)

1) X1A Connector for transmitter board (A2P)

2) BS1 Emergency operation switch3) LED1 (H1P) LED for operation (red)

4) LED2 (H2P) LED for timer (green)

5) LED3 (H3P) LED for filter cleaning sign (red)6) LED4 (H4P) LED for defrost operation (orange)



★ LED5 and LED6 do not function.



Note:

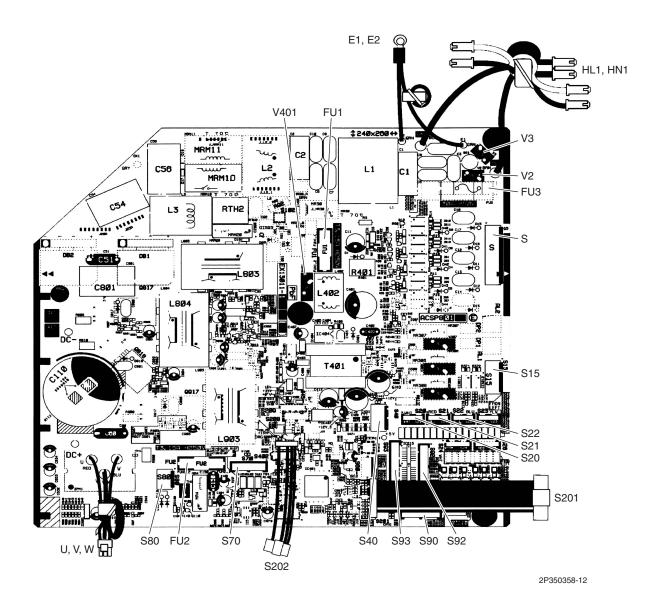
Outdoor Unit SiUS121737EA

6. Outdoor Unit

Main PCB (PCB1)

1) S	Connector for terminal board (indoor - outdoor transmission)
2) S15	Connector for COOL/HEAT mode lock
	* Refer to page 229 for details.
3) S20 (white)	Connector for electronic expansion valve coil A port
4) S21 (red)	Connector for electronic expansion valve coil B port
5) S22 (blue)	Connector for electronic expansion valve coil C port (24 class)
6) S40	Connector for overload protector
7) S70	Connector for DC fan motor
8) S80	Connector for four way valve coil
9) S90	Connector for thermistors
	(outdoor temperature, outdoor heat exchanger, discharge pipe)
10) S92	Connector for gas pipe thermistor
11) S93	Connector for liquid pipe thermistor
12) S201, S202	Connector for service monitor PCB (PCB2)
13) HL1, HN1	Connector for terminal strip (power supply)
14) E1, E2	Connector for ground wire
15) U, V, W	Connector for compressor
16) FU1, FU2	Fuse (3.15 A, 250 V)
17) FU3	Fuse (30 A, 250 V)
18) V2, V3, V401	Varistor

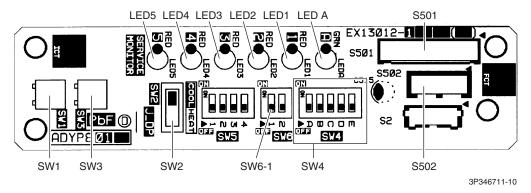
SiUS121737EA Outdoor Unit



Outdoor Unit SiUS121737EA

Service Monitor PCB (PCB2)

1)	S501, S502	Connector for main PCB (PCB1)
2)	LED A	LED for service monitor (green)
3)	LED1 - LED5	LED for service monitor (red)
4)	SW1	Forced operation ON/OFF switch * Refer to page 220 for details.
5)	SW2	Operation mode switch * Refer to page 220 for details.
6)	SW3	Wiring error check switch * Refer to page 221 for details.
7)	SW4	Priority room setting switch * Refer to page 228 for details.
8)	SW6-1	NIGHT QUIET mode setting switch * Refer to page 229 for details.



 \bigstar SW6-2 and all the switches of SW5 have no function. Keep them OFF.

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SiUS121737EA Common Functions

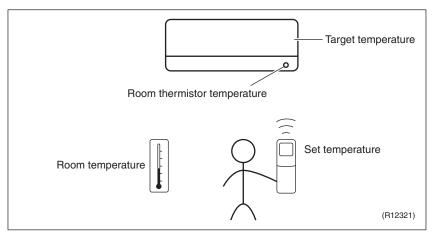
1. Common Functions

1.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



★ The illustration is for wall mounted type as representative.

Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is a difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the type of the indoor unit or installation condition. In practice, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

1.2 Frequency Principle

Control Parameters

The frequency of the compressor is controlled by the following 2 parameters:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

The target frequency is adapted by additional parameters in the following cases:

- Frequency restrictions
- Initial settings
- Forced cooling operation

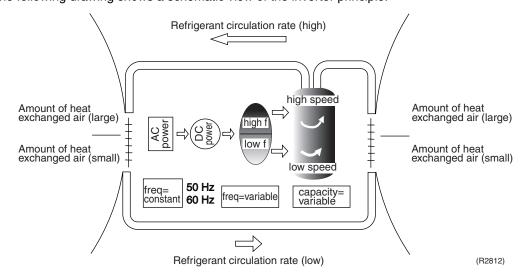
Common Functions SiUS121737EA

Inverter Principle

To regulate the capacity, a frequency control is needed. The inverter makes it possible to control the rotation speed of the compressor. The following table explains the inverter principle:

Phase	Description
1	The supplied AC power source is converted into the DC power source for the present.
2	 The DC power source is reconverted into the three phase AC power source with variable frequency. When the frequency increases, the rotation speed of the compressor increases resulting in an increase of refrigerant circulation. This leads to a larger amount of heat exchange per unit. When the frequency decreases, the rotation speed of the compressor decreases resulting in a decrease of refrigerant circulation. This leads to a smaller amount of heat exchange per unit.

The following drawing shows a schematic view of the inverter principle:



Inverter Features

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling/heating load.
- Quick heating and quick cooling The rotation speed of the compressor is increased when starting the heating (or cooling). This enables to reach the set temperature quickly.
- Even during extreme cold weather, high capacity is achieved. It is maintained even when the outdoor temperature is 2°C (35.6°F).
- Comfortable air conditioning
 - A fine adjustment is integrated to keep the room temperature constant.
- Energy saving heating and cooling Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

Frequency Limits

The following functions regulate the minimum and maximum frequency:

Frequency	Functions
Low	■ Four way valve operation compensation. Refer to page 93.
High	 Compressor protection function. Refer to page 94. □ Discharge pipe temperature control. Refer to page 94. □ Input current control. Refer to page 95. □ Freeze-up protection control. Refer to page 96. □ Heating peak-cut control. Refer to page 98. □ Defrost control. Refer to page 100.

Forced Cooling Operation

Refer to page 220 for details.

SiUS121737EA RA Indoor Unit Functions

2. RA Indoor Unit Functions

2.1 Airflow Direction Control

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

CTXS07LVJU

FTXS09/12/15/18LVJU FVXS09/12/15/18NVJU

Power-Airflow (Dual) Flap(s)

The large flap sends a large volume of air downward to the floor and provides an optimum control in cooling, dry and heating operation.

Cooling/Dry

During cooling or dry operation, the flap retracts into the indoor unit. Then, cool air can be blown far and distributed all over the room.

Heating

During heating operation, the large flap directs airflow downward to spread the warm air to the entire room.

Wide-Angle Louvers

The louvers, made of elastic synthetic resin, provide a wide range of airflow that guarantees a comfortable air distribution.

Auto-Swing

The following table explains the auto-swing process for cooling, dry, heating and fan:

CTXG, FTXR Series

	Flap (up and down)			Louver
	Cooling/Dry	Heating	Fan	(right and left)
09/12/18 class	30° (R23915)	30° + + 65° (R23916)	25° (R21084)	35 35 (R21085)

RA Indoor Unit Functions SiUS121737EA

CTXS, FTXS Series

	Flap (up and down)			Louver
	Cooling/Dry	Heating	Fan	(right and left)
07/09/12 class	15° 35° 45° 55° (R13527)	30° 30° 70° 65° (R11402)	5° 30° 65° (R11403)	(R11404)
15/18 class	15° 60° (R9303)	30° /40° 75° (R9304)	15° 75° 75° 70° (R9305)	45° A5° (R9306)

FVXS Series

	Flap (up and down)		
	Cooling/Dry	Heating	
Upward airflow limit OFF	35.	40°	
	(R6831)	(R6829)	
Upward airflow limit ON	20°		
	(R6832)	(R6830)	

SiUS121737EA RA Indoor Unit Functions

3-D Airflow

CTXG, FTXR, CTXS, FTXS Series

Alternative repetition of vertical and horizontal swing motions enables uniform air-conditioning of the entire room.

When the horizontal swing and vertical swing are both set to automatic operation, the airflow becomes 3-D airflow. The horizontal and vertical swing motions are alternated and the airflow direction changes in the order shown in the following diagram.

- (1) The louvers move from the right to the left.
- (2) The flaps move downward.
- (3) The louvers move from the left to the right.
- (4) The flaps move upward.



COMFORT AIRFLOW Operation

CTXG, FTXR, CTXS, FTXS Series

The flaps are controlled not to blow the air directly at the people in the room.

The airflow will be in the upward direction while in cooling operation and in the downward direction while in heating operation, which will provide a comfortable wind that will not come in direct contact with people.

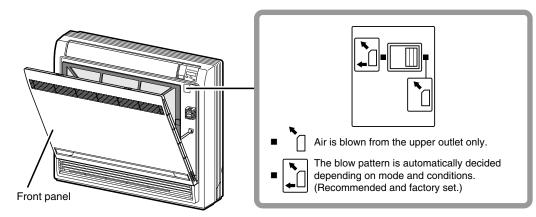
RA Indoor Unit Functions SiUS121737EA

Airflow Selection Setting

FVXS Series

Airflow direction can be set with the airflow selection switch.

Open the front panel.



(R17866)



Before opening the front panel, be sure to stop the operation and turn the breaker off. Do not touch the aluminum fins (indoor heat exchanger) inside of the indoor unit, as it may result in injury.

When setting the airflow selection switch to

■ The air conditioner automatically decides the appropriate blowing pattern depending on the operating mode/situation.

Operating mode	Situation	Blowing pattern	
Cooling operation	When the room has become fully cool, or when 1 hour has passed since turning on the air conditioner.	Air is blown from the upper air outlet, so that air does not come into direct contact with people, and room temperature is equalized.	
	At the start of operation or when the room is not fully cooled.		
Heating operation	Normal time	Air is blown from the upper and lower air outlets for high speed cooling during cooling operation, and for filling the room with warm air during heating operation.	
	At the start or when air temperature is low.	Air is blown from the upper air outlet, so that air does not come into direct contact with people.	

• During dry operation, air is blown upper air outlet, so that cold air does not come into direct contact with people.

- Regardless of the operating mode or situation, air is blown from the upper air outlet.
- Use this switch when you do not want air coming out of the lower air outlet (e.g., while sleeping).

SiUS121737EA RA Indoor Unit Functions

2.2 Fan Speed Control for Indoor Unit

Outline

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature.

Automatic Fan Speed Control

In automatic fan speed control, the step SL is not available.

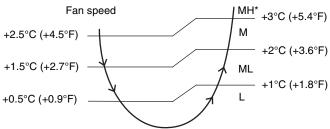
Step	Cooling	Heating
LLL		
LL		$\langle \cdot \rangle$
L	☆	
ML		
M		
MH	7	7
Н	·	•
HH (POWERFUL)	(R11681)	(R6834)

= The airflow rate is automatically controlled within this range when **FAN** button is set to automatic.

Cooling

The following drawing explains the principle of fan speed control for cooling.

Room thermistor temperature - target temperature



(R21654)

Heating

In heating operation, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.



Note:

The fan stops during defrost operation.

COMFORT AIRFLOW Operation

CTXG, FTXR, CTXS, FTXS Series

■ The fan speed is controlled automatically within the following steps.

Cooling

L tap ~ MH tap (same as AUTOMATIC)

Heating

In order to obtain a comfortable airflow, the fan speed may be set to a rate different from automatic fan speed control.

■ The latest command has the priority between POWERFUL and COMFORT AIRFLOW.

^{*}The upper limit is M tap in 30 minutes from the operation start.

RA Indoor Unit Functions SiUS121737EA

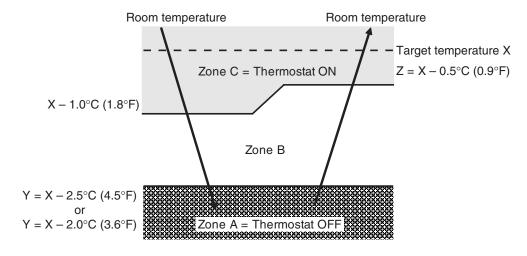
2.3 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R24029)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z ★
24°C or more	Room thermistor	X – 2.5°C	X – 0.5°C
(75.2°F or more)		(X – 4.5°F)	(X – 0.9°F)
18 ~ 23.5°C	temperature at start-up	X – 2.0°C	X – 0.5°C
(64.4 ~ 74.3°F)		(X – 3.6°F)	(X – 0.9°F)
17.5°C or less	18°C	X – 2.0°C	$X - 0.5^{\circ}C = 17.5^{\circ}C$
(63.5°F or less)	(64.4°F)	(X – 3.6°F)	$(X - 0.9^{\circ}F = 63.5^{\circ}F)$

[★] Thermostat turns on also when the room temperature is in the zone B for 10 minutes.

SiUS121737EA RA Indoor Unit Functions

2.4 Automatic Operation

Outline

Automatic Cooling/Heating Function

When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up.

The unit automatically switches the operation mode to maintain the room temperature at the set temperature.

Details

Ts: set temperature (set by remote controller)

Tt: target temperature (determined by microcomputer)

Tr: room thermistor temperature (detected by room temperature thermistor)

C: correction value

1. The set temperature (Ts) determines the target temperature (Tt).

$$(Ts = 18 \sim 30^{\circ}C (64.4 \sim 86^{\circ}F))$$

2. The target temperature (Tt) is calculated as:

$$Tt = Ts + C$$

where C is the correction value.

$$C = 0^{\circ}C (0^{\circ}F)$$

- 3. Thermostat ON/OFF point and operation mode switching point are as follows:
 - (1) Heating → Cooling switching point:

Tr ≥ Tt + 3.0°C (+5.4°F) (CTXG, FTXR, CTXS, FTXS series)

Tr ≥ Tt + 2.5°C (+4.5°F) (CDXS, FDXS, FVXS series)

(2) Cooling → Heating switching point:

Tr < Tt - 2.5°C (-4.5°F) (CTXG, FTXR series)

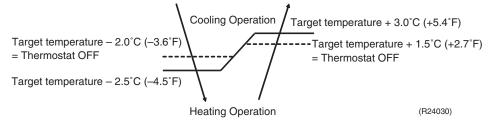
Tr < Tt - 3.0°C (-5.4°F) (CTXS, FTXS, CDXS, FDXS, FVXS series)

- (3) Thermostat ON/OFF point is the same as the ON/OFF point of cooling or heating operation.
- 4. During initial operation

Tr ≥ Ts : Cooling operation

Tr < Ts: Heating operation

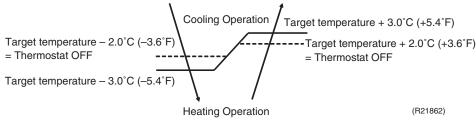
CTXG, FTXR series



Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22.5°C (72.5°F): Switch to heating Heating \rightarrow 26.5°C (79.7°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling

CTXS, FTXS series

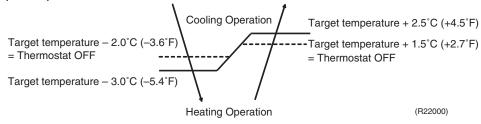


Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 27°C (80.6°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling

RA Indoor Unit Functions SiUS121737EA

CDXS, FDXS, FVXS series



Ex: When the target temperature is 25°C (77°F)

Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 26.5°C (79.7°F): Thermostat OFF \rightarrow 27.5°C (81.5°F): Switch to cooling

2.5 Thermostat Control

Outline

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

Details

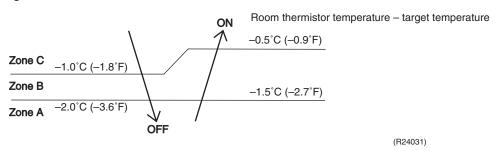
Thermostat OFF Condition

The temperature difference is in the zone A.

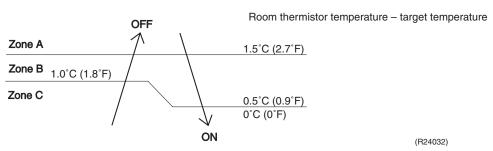
Thermostat ON Conditions

- The temperature difference returns to the zone C after being in the zone A.
- The system resumes from defrost control in any zones except A.
- The operation turns on in any zones except A.
- The monitoring time has passed while the temperature difference is in the zone B. (Cooling: 10 minutes, Heating: 10 seconds)

Cooling

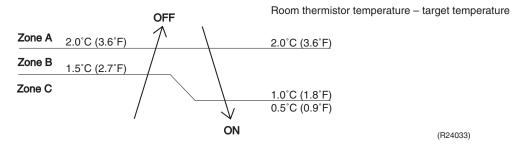


Heating CTXG, FTXR series

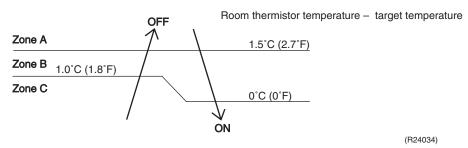


SiUS121737EA RA Indoor Unit Functions

CTXS, FTXS series



CDXS, FDXS, FVXS series





Refer to Temperature Control on page 46 for details.

2.6 NIGHT SET Mode

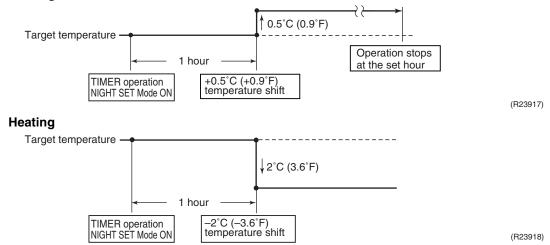
Outline

When the OFF TIMER is set, NIGHT SET Mode is automatically activated. NIGHT SET Mode keeps the airflow rate setting.

Details

NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in cooling, or lowers it slightly in heating. This prevents excessive cooling or heating to ensure comfortable sleeping conditions, and also conserves electricity.

Cooling



RA Indoor Unit Functions SiUS121737EA

2.7 ECONO Operation

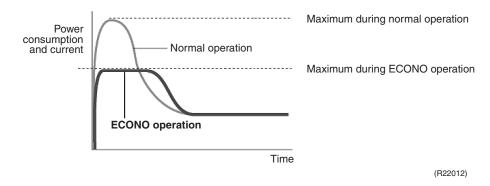
Outline

ECONO operation reduces the maximum operating current and the power consumption. This operation is particularly convenient for energy-saving. It is also a major bonus when breaker capacity does not allow the use of multiple electrical devices and air conditioners. It can be easily activated by pressing **ECONO** button on the wireless remote controller.

Details

57

- When this function is activated, the maximum capacity also decreases.
- The remote controller can send the ECONO command when the unit is in cooling, heating, dry, or automatic operation. This function can only be set when the unit is running. Press **ON/OFF** button on the remote controller to cancel the function.
- This function and POWERFUL operation cannot be used at the same time. The latest command has the priority.



SiUS121737EA RA Indoor Unit Functions

2.8 2-Area INTELLIGENT EYE Operation

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

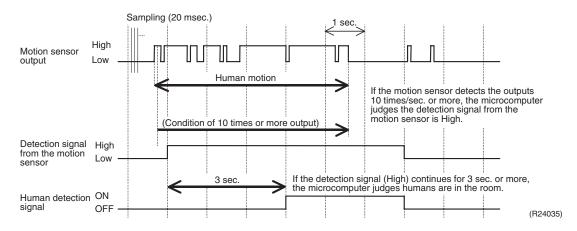
Outline

The following functions can be performed by the microcomputer with a motion sensor.

- 1. Reduction of the capacity when there is nobody in the room in order to save electricity (energy saving operation)
- 2. Dividing the room into plural areas and detecting presence of humans in each area. Moving the airflow direction to the area with no human automatically to avoid direct airflow on humans.

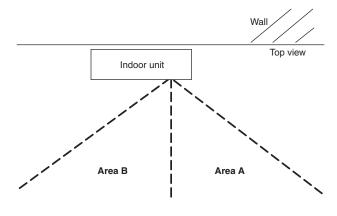
Details

1. INTELLIGENT EYE detection method



- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.
- 2-area INTELLIGENT EYE motion sensor divides the area into 2 and detects presence of humans in each area.

Image of 2-area INTELLIGENT EYE

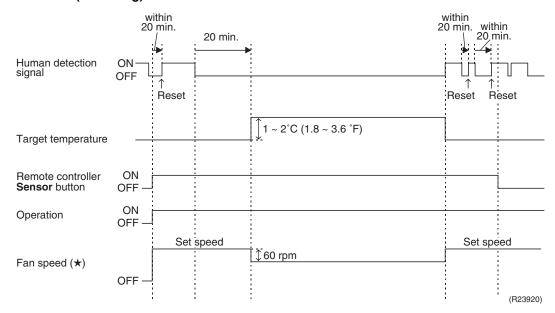


A microcomputer judges human presence by the human detection signal from each area A and B.

(R22951)

RA Indoor Unit Functions SiUS121737EA

2. Motions (in cooling)

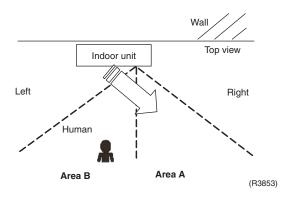


★ In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.

■ When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)

3. Airflow direction in 2-area INTELLIGENT EYE operation

■ Detection method: The opposite area of detected area is set as the target direction.



- 1. Human detection signal ON in both area A and B: Shift the airflow direction to area B (left side)
- 2. Human detection signal ON in area A: Shift the airflow direction to area B (left side)
- 3. Human detection signal ON in area B: Shift the airflow direction to area A (right side)
- 4. Human detection signal OFF in both area A and B: No change

*When the human detection signal is OFF for 20 minutes in both area A and B, the unit starts energy saving operation.



For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

SiUS121737EA RA Indoor Unit Functions

2.9 INTELLIGENT EYE Operation

Applicable Models

CTXS07LVJU

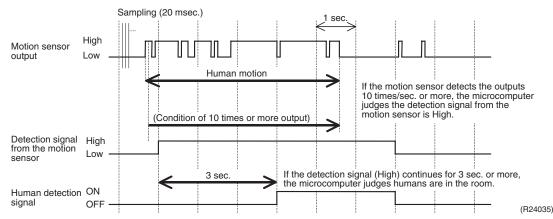
FTXS09/12/15/18LVJU

Outline

The microcomputer detects the presence of humans in the room with a motion sensor and reduces the capacity when there is nobody in the room in order to save electricity.

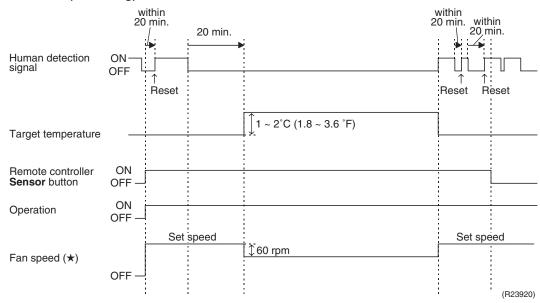
Details

1. INTELLIGENT EYE detection method



- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.

2. Motions (in cooling)



- ★ In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.
- When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)

Note:

For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

RA Indoor Unit Functions SiUS121737EA

2.10 POWERFUL Operation

Outline

In order to exploit the cooling and heating capacity to full extent, the air conditioner can be operated by increasing the indoor fan rotating speed and the compressor frequency.

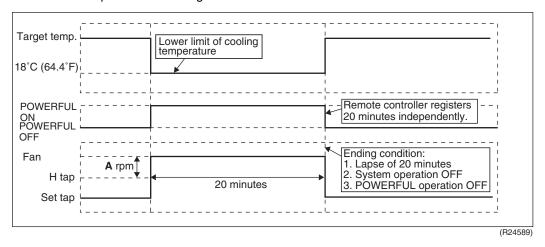
Details

When **POWERFUL** button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

Operation mode	Fan speed	Target temperature
COOL	H tap + A rpm	18°C (64.4°F)
DRY	Dry rotating speed + A rpm	Lowered by 2 ~ 2.5°C (3.6 ~ 4.5°F)
HEAT	H tap + A rpm	30 ~ 31.5°C (86 ~ 88.7°F)
FAN	H tap + A rpm	_
AUTO	Same as cooling/heating in POWERFUL operation	The target temperature is kept unchanged.

 $A = 50 \sim 90 \text{ rpm (depending on the model)}$

Ex: POWERFUL operation in cooling



Note:

POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation.

SiUS121737EA RA Indoor Unit Functions

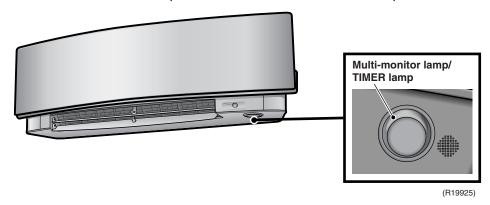
2.11 Multi-Monitor Lamp/TIMER Lamp

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

Features

Current operation mode is displayed in color of the lamp of the indoor unit. Operating status can be monitored even in automatic operation in accordance with the actual operation mode.



The lamp color changes according to the operation.

* AUTO	Red/Blue
* DRY	Green
* COOL	Blue
* HEAT	Red
* FAN	White
* TIMER	Orange

Brightness Setting

Each time **Brightness** button on the remote controller is pressed, the brightness of the multimonitor lamp/TIMER lamp changes to high, low, or off.

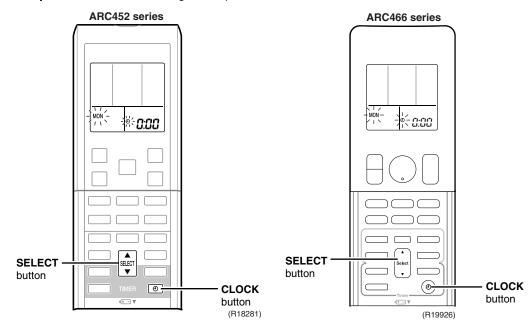
RA Indoor Unit Functions SiUS121737EA

2.12 Clock Setting

ARC452 Series ARC466 Series

The clock can be set by taking the following steps:

- 1. Press CLOCK button.
 - $\rightarrow \Omega: \Omega\Omega$ is displayed. **MON** and Θ blink.
- 2. Press **SELECT** ▲ or **SELECT** ▼ button to set the clock to the current day of the week.
- 3. Press **CLOCK** button.
 - \rightarrow ① blinks.
- Press SELECT ▲ or SELECT ▼ button to adjust the clock to the present time.
 Holding down SELECT ▲ or SELECT ▼ button increases or decreases the time display rapidly.
- 5. Press **CLOCK** button to set the clock. (Point the remote controller at the indoor unit when pressing the button.)
 - → : blinks and clock setting is completed.



SiUS121737EA RA Indoor Unit Functions

2.13 WEEKLY TIMER Operation

Applicable CTXG09/12/18QVJUW(S) **Models** FTXR09/12/18TVJUW(S)

CTXS07LVJU

FTXS09/12/15/18LVJU FVXS09/12/15/18NVJU

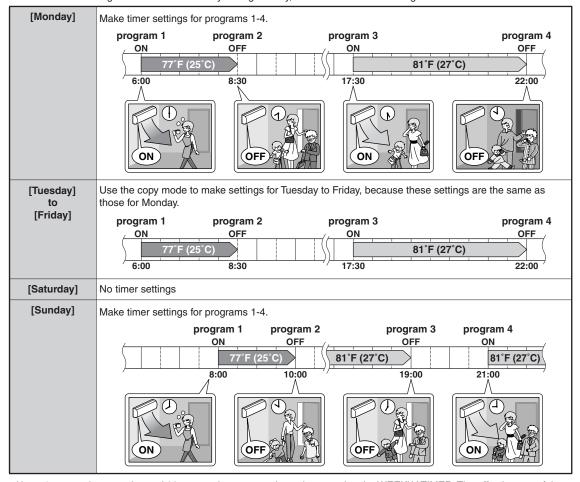
Outline Up to 4 timer settings can be saved for each day of the week (up to 28 settings in total).

The 3 items: ON/OFF, temperature, and time can be set.

Details ★ The illustrations are for CTXG, FTXR series as representative.

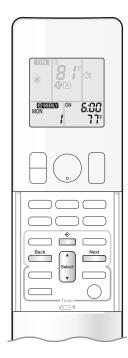
Setting example of the WEEKLY TIMER

The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.



- Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.
- The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.

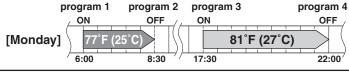
RA Indoor Unit Functions SiUS121737EA

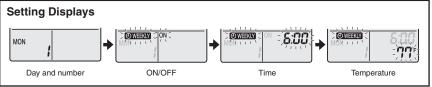


To use WEEKLY TIMER operation

Setting mode

• Make sure the day of the week and time are set. If not, set the day of the week and time.





1. Press 📩 .

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

2. Press to select the desired day of the week and reservation number.

- Pressing changes the reservation number and the day of the week.
- 3. Press Next
 - The day of the week and reservation number will be set.
 - " WEEKLY " and " ON" blink.

4. Press select the desired mode.

• Pressing changes the "ON" or " OFF" setting in sequence.

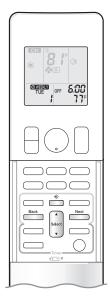


- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Proceed to STEP 9 if " blank " is selected.
- To return to the day of the week and reservation number setting, press Back.

5. Press Next

- The ON/OFF TIMER mode will be set.
- " WEEKLY " and the time blink.

SiUS121737EA **RA Indoor Unit Functions**



6. Press to select the desired time.

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press
- Proceed to STEP 9 when setting the OFF TIMER.

7. Press **□**

- The time will be set.
- " " " and the temperature blink.

8. Press to select the desired temperature.

- The temperature can be set between 50°F (10°C) and 90°F (32°C). COOL or AUTO: The unit operates at 64°F (18°C) even if it is set at 50°F (10°C) to 63°F (17°C). HEAT or AUTO : The unit operates at 86°F (30°C) even if it is set at 87°F (31°C) to 90°F (32°C).
- The set temperature is only displayed when the mode setting is on.

$\boldsymbol{9}$. Press \equiv

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The multi-monitor lamp blinks twice.
- The temperature will be set and go to the next reservation.
- Temperature and time are set in the case of ON TIMER operation, and the time is set in the case of OFF TIMER operation.
- The next reservation screen will appear.
- To continue further settings, repeat the procedure from STEP 4.

10. Press $\stackrel{\sim}{=}$ to complete the setting.

- " WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp periodically lights orange.

The multi-monitor lamp will not light orange if all the reservation settings are deleted.



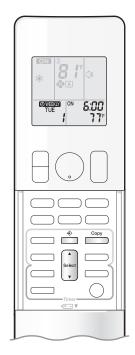
· A reservation made once can be easily copied and the same settings used for another day of the week. Refer to Copy mode

NOTE

Notes on WEEKLY TIMER operation

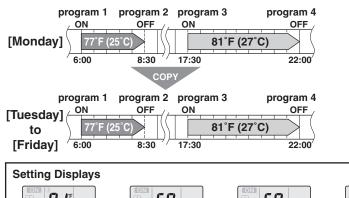
- Do not forget to set the clock on the remote controller first.
 The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER. Other settings for the ON TIMER are based on the settings just before the operation.
- WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and " * WEEKLY " will disappear from the LCD. When the ON/ OFF TIMER is up, the WEEKLY TIMER will automatically become active
- Only the time and temperature can be set with the WEEKLY TIMER. Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock.
- an be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

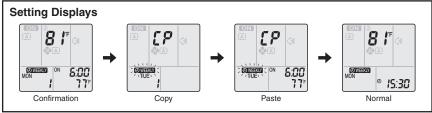
RA Indoor Unit Functions SiUS121737EA



Copy mode

• A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.





- **1.** Press <u></u> ⊕.
- 2. Press to confirm the day of the week to be copied.
- 3. Press copy
 - The whole reservation of the selected day of the week will be copied.
- 4. Press select the destination day of the week.
- **5.** Press _____ .
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
 - The multi-monitor lamp blinks twice.
 - The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
 - To continue copying the settings to other days of the week, repeat STEP 4 and STEP 5.
- 6. Press to complete the setting.
 - " @WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp periodically lights orange.

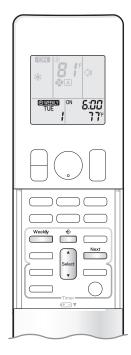
NOTE

Note on COPY MODE

• The entire reservation of the source day of the week is copied in the copy mode.

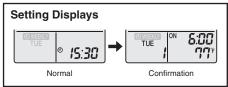
In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of Setting mode.

SiUS121737EA RA Indoor Unit Functions



Confirming a reservation

• The reservation can be confirmed.



- - The day of the week and the reservation number of the current day will be displayed.
- 2. Press to select the day of the week and the reservation number to be confirmed.
 - Pressing displays the reservation details.
 - To change the confirmed reserved settings, select the reservation number and press

 The mode is switched to setting mode. Proceed to Setting mode STEP 4.
- 3. Press to exit the confirmation mode.
 - " ②WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp periodically lights orange.

The multi-monitor lamp will not light orange if all the reservation settings are deleted.



Display

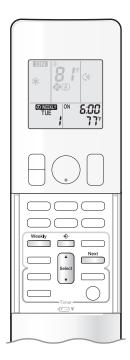
To deactivate WEEKLY TIMER operation

- Press while "OWEEKLY" is displayed on the LCD.
 - " WEEKLY " disappears from the LCD.
 - The TIMER lamp goes off.
 - To reactivate the WEEKLY TIMER operation, press again.
 - If a reservation deactivated with is activated once again, the last reservation mode will be used.

NOTE

• If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press again to reactivate the WEEKLY TIMER operation.

RA Indoor Unit Functions SiUS121737EA



To delete reservations

An individual reservation

- - The day of the week and the reservation number will be displayed.
- 2. Press to select the day of the week and the reservation number to be deleted.
- 3. Press
 - " WEEKLY " and " ON" or " OFF" blink.
- 4. Press select until no icon is displayed.
 - Pressing select changes the ON/OFF TIMER mode in sequence.
 - Selecting "blank" will cancel any reservation you may have.



- - The selected reservation will be deleted.
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- **6.** Press 👶
 - If there are still other reservations, WEEKLY TIMER operation will be activated.

Reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.
- **1.** Press <u>⊕</u>.
 - The day of the week and the reservation number will be displayed.
- 2. Press to select the day of the week to be deleted.
- **3.** Hold for about 5 seconds.
 - Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
 - The reservation of the selected day of the week will be deleted.
- **4.** Press 👚 .
 - If there are still other reservations, WEEKLY TIMER operation will be activated.

All reservations

▶ Hold for about 5 seconds with the normal display.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The TIMER lamp goes off.
- This operation cannot be used for the WEEKLY TIMER setting display.
- All reservations will be deleted.

SiUS121737EA RA Indoor Unit Functions

2.14 Other Functions

2.14.1 Hot-Start Function

In order to prevent the cold air blast that normally occurs when heating operation starts, the temperature of the indoor heat exchanger is detected, and the airflow is either stopped or significantly weakened resulting in comfortable heating.



The cold air blast is prevented using similar control when defrost control starts or when the thermostat is turned ON.

2.14.2 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound and the operation lamp blinks.

2.14.3 Indoor Unit ON/OFF Button

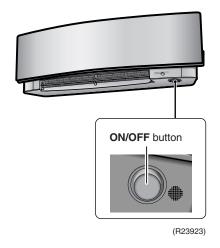
ON/OFF button is provided on the display of the unit.

- Press **ON/OFF** button once to start operation. Press once again to stop it.
- ON/OFF button is useful when the remote controller is missing or the battery has run out.

Operation mode	Temperature setting	Airflow rate	
AUTO	25°C (77°F)	Automatic	

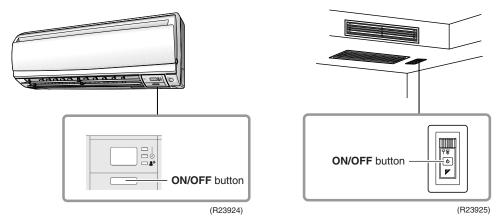
■ In the case of multi system operation, there are times when the unit does not activate with this button.

CTXG, FTXR Series



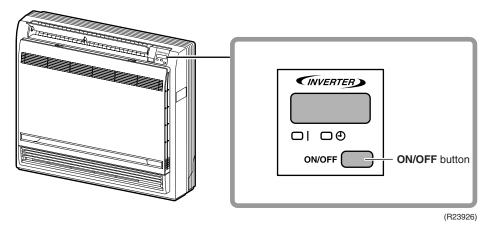
CTXS/FTXS Series

CDXS/FDXS Series



RA Indoor Unit Functions SiUS121737EA

FVXS Series



2.14.4 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.



SiUS121737EA SA Indoor Unit Functions

3. SA Indoor Unit Functions

3.1 Airflow Direction Control

Applicable Models

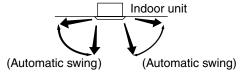
FFQ09/12/15/18Q2VJU

Outline

There are two types of airflow direction settings.

Automatic swing setting

The flaps automatically oscillate up and down.

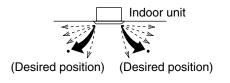


(R24069)

Airflow direction fixed setting

You can select from one of the fixed directions.

The display of the remote controller and the actual angle of the flap do not match.



(R24070)

Flaps Movement

Under the operating conditions shown below, airflow direction is controlled automatically. Actual operation may be different from what is displayed on the remote controller.

- Room temperature is higher than the remote controller's set temperature in heating operation.
- When defrosting in heating operation. The airflow discharges horizontally to avoid blowing cold air directly on the room occupants.
- Under continuous operation with the airflow discharging horizontally.

Individual Flap Control

With decoration panels BYFQ60C2W1W(S) and wired remote controller (BRC1E73), you can control each one of the four flaps individually. The following marks are beside each air outlet: □, □□□, □□□□.

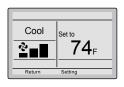
SA Indoor Unit Functions SiUS121737EA

3.2 Fan Speed Control for Indoor Unit

■ With Wired Remote Controller (BRC1E73)

To change the fan speed, press **Fan Speed** button and select the fan speed from Low/Medium/High/Auto.

- Auto cannot be selected if the indoor unit does not have Auto Fan speed function.
- The system may change the fan speed automatically for equipment protection purposes.
- The system may turn off the fan when the room temperature is satisfied.
- It is normal for a delay to occur when changing the fan speed.
- If the Auto is selected for the fan speed, the fan speed varies automatically based on the difference between set temperature and room temperature.







three fan speeds

■ With Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))
Press FAN SPEED CONTROL button.

High, Medium or Low fan speed can be selected.

The microchip may sometimes control the fan speed in order to protect the unit.

SiUS121737EA SA Indoor Unit Functions

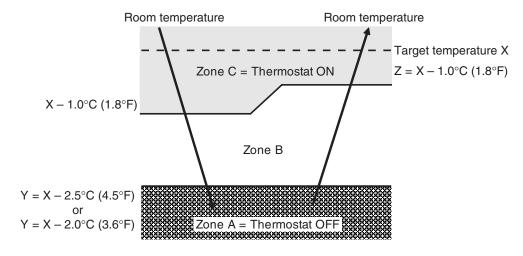
3.3 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R24367)

Room thermistor temperature at start-up	Target temperature X	Thermostat OFF point Y	Thermostat ON point Z
24.5°C or more	Room thermistor	X – 2.5°C	X – 1.0°C
(76.1°F or more)		(X – 4.5°F)	(X – 1.8°F)
16.5 ~ 24°C	temperature at start-up	X – 2.0°C	X – 1.0°C
(61.7 ~ 75.2°F)		(X – 3.6°F)	(X – 1.8°F)
16°C or less	16°C	X – 2.0°C	$X - 1.0^{\circ}C = 15^{\circ}C$
(60.8°F or less)	(60.8°F)	(X – 3.6°F)	$(X - 1.8^{\circ}F = 59^{\circ}F)$

SA Indoor Unit Functions SiUS121737EA

3.4 Clock and Calendar Setting (With Wired Remote Controller BRC1E73)



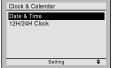
 Press Menu/OK button to display the main menu screen.

Press ▼▲ buttons to select
 Clock & Calendar on the main menu screen.

Press **Menu/OK** button to display the clock & calendar screen.



2



Press ▼▲ buttons to select Date & Time on the clock & calendar screen.
 Press Menu/OK button to display the date & time screen.



3



Select Year with ◀▶ buttons.
 Change the year with ▼▲ buttons.
 Holding down the button causes the number to change continuously.



4



Select Month with ◀▶ buttons.
 Change the month with ▼▲ buttons.
 Holding down the button causes the number to change continuously.







Select Day with ◀▶ buttons.
 Change the day with ▼▲ buttons.
 Holding down the button causes the number to change continuously.
 Days of the week change automatically.



(R24368)

SiUS121737EA SA Indoor Unit Functions



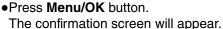
Select Hour with ◀▶ buttons.
 Change the hour with ▼▲ buttons.
 Holding down the button causes the number to change continuously.







Select Minute with ◀▶ buttons.
 Change the minute with ▼▲ buttons.
 Holding down the button causes the number to change continuously.







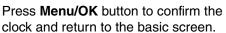


Note: -

The date can be set between January 1, 2015 and December 31, 2099.



 Press ◀▶ button to select Yes on the confirmation screen.







* When setting the schedule, the display returns to the settings screen.

(R24072)

SA Indoor Unit Functions SiUS121737EA

3.5 Schedule TIMER Operation (With Wired Remote Controller BRC1E73)

Outline

Day settings are selected from 4 patterns:

- 7 Days
- Weekday/Sat/Sun
- Weekday/Weekend
- Everyday

Up to 5 actions can be set for each day.

Details

Set the startup time and operation stop time.

ON: Startup time, cooling and heating temperature setpoints can be configured.

OFF: Operation stop time, cooling and heating setback temperature setpoints can be configured.

(--: Indicates that the setback function is disabled for this time period.)

__: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.



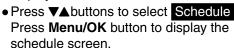
Refer to Setback function on page 81 for details of setback function (FFQ series only).

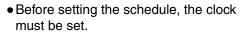
Setting the schedule

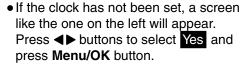


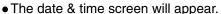
Schedule
Clock has not been set.
Would you like to set it now?



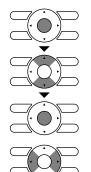




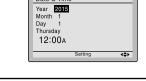




 Set the current year, month, day, and time.







Yes No

Setting



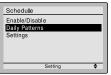
 Press ▼▲ buttons to select the desired function on the schedule screen and press Menu/OK button.



(R24369)

SiUS121737EA SA Indoor Unit Functions

■ Daily Patterns



• The schedule screen will appear.

 Press ▼▲ buttons to select Daily Patterns on the schedule screen.

The daily patterns screen will appear when **Menu/OK** button is pressed.





2



The confirmation screen will appear when **Menu/OK** button is pressed.



3



 Press ◀► buttons to select Yes on the confirmation screen.

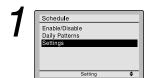
Pressing **Menu/OK** button enters the daily patterns in the schedule and takes you back to the main menu screen.





(R24074)

■ Settings



- The schedule screen will appear.
- Press ▼▲ buttons to select on the schedule screen.

The settings screen will appear when **Menu/OK** button is pressed.



2



- Press ▼▲ buttons to select the day to be set.
- * It cannot be selected in the case of EVDY .



3



- Input the time for the selected day.
- Press ◀► buttons to move the highlighted item and press ▼▲ buttons to input the desired operation start time.
 Each press of ▼▲ buttons moves the numbers by 1 hour or 1 minute.





SiUS121737EA **SA Indoor Unit Functions**





 Press ◀▶ buttons to move the highlighted item and press ▼▲ buttons to configure ON/OFF/-- settings. --, ON, or OFF changes in sequence when **V** buttons are pressed.



Schedule Time Act 6:00a ON 4\$> ON: The temperature setpoints can be configured. OFF: The setback temperature setpoints can be configured.

--: The temperature setpoints and setback temperature setpoints become disabled.



- The cooling and heating temperature setpoints for both ON and OFF (Setback) are configured.
 - __: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.
 - -: Indicates that the setback function is disabled for this time period.





A maximum of five actions per day can be



 Press Menu/OK button when settings for each day are completed. The confirmation screen will appear.

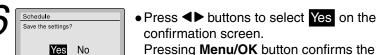
To copy the settings for the previous day, press Mode button so that the existing settings will be copied.

Example: The contents for Monday are copied by pressing Mode button after selecting Tuesday.









Pressing Menu/OK button confirms the settings for each day and takes you back to the basic screen.

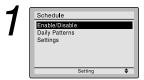




(R24075)

SiUS121737EA **SA Indoor Unit Functions**

■ Enabling or disabling the schedule



• Display the schedule screen.

 Press ▼▲ buttons to select Enable / Disable on the schedule screen.

Press Menu/OK button to display the enable/disable screen.





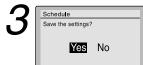


 Press ▼▲ buttons to select Enable or Disable on the enable/disable screen.

Press Menu/OK button after selecting the item. The confirmation screen is displayed.







 Press ◀▶ buttons to select Yes on the confirmation screen.

Pressing Menu/OK button confirms the enable/disable setting for the schedule and takes you back to the basic screen.





(R24076)

SA Indoor Unit Functions SiUS121737EA

3.6 Setback Function (With Wired Remote Controller BRC1E73)

Applicable Models

FFQ09/12/15/18Q2VJU

Outline

The Setback function can be used to maintain the space temperature in an assigned range for an unoccupied period.

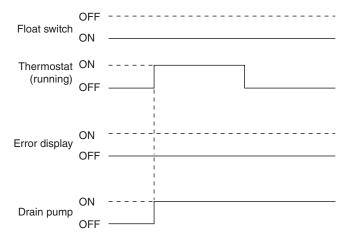
Details

The setback icon flashes on the LCD of wired remote controller when the unit is turned on by the setback control.

- When enabled, the Setback mode becomes active when the indoor unit is turned off by either the user, a schedule event or an off timer.
- Setback function is not available by default. It can be enabled by the system installer.

3.7 Drain Pump Control

3.7.1 Normal Operation

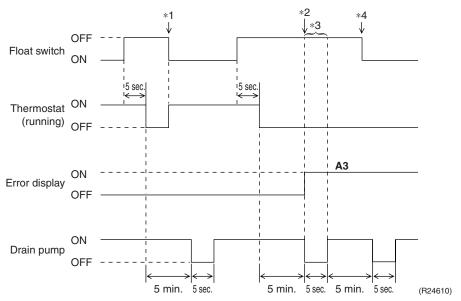


(R24037)

- The float switch is ON in normal operation.
- When cooling operation starts (thermostat ON), the drain pump turns ON simultaneously.
- After the thermostat turns OFF, the drain pump continues to operate.

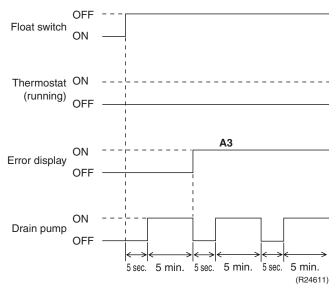
SiUS121737EA SA Indoor Unit Functions

3.7.2 If the Float Switch is OFF with the Thermostat ON in Cooling Operation



- When the float switch stays OFF for 5 sec., the thermostat turns OFF.
- After the thermostat turns OFF, the drain pump continues to operate for another 5 minutes.
- *1: If the float switch turns ON again during the residual operation of the drain pump, cooling operation also turns on again (thermostat ON).
- *2: If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** is determined.
- *3: The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.
- *4: After **A3** is determined and the unit comes to an abnormal stop, the thermostat will remain OFF even if the float switch turns ON again.

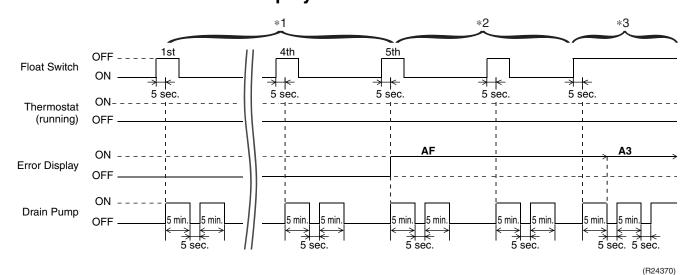
3.7.3 If the Float Switch is OFF with the Thermostat OFF in Cooling Operation



- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code A3 is determined.
- The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.

SA Indoor Unit Functions SiUS121737EA

3.7.4 If the Float Switch Turns OFF and ON Continuously, or the Float Switch Turns OFF While AF Displayed



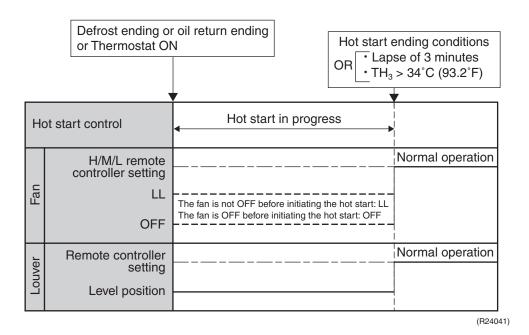
- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- *1: If the float switch continues to turn OFF and ON 5 times consecutively, it is judged as a drain system error and the error code **AF** is determined.
- *2: The drain pump continues to turn ON/OFF in accordance with the float switch OFF/ON even after **AF** is determined.
- *3: While the error code **AF** is active, if the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** will be determined.

3.8 Hot Start Control (In Heating Operation Only)

Outline

At startup with thermostat ON or after the completion of defrosting in heating operation, the indoor unit fan is controlled to prevent cold air from blasting out and ensure startup capacity.

Details



TH₃: Temperature detected by the indoor heat exchanger thermistor (R3T)

SiUS121737EA SA Indoor Unit Functions

3.9 Presence and Floor Sensors (Option)

Applicable Models

FFQ09/12/15/18Q2VJU

Outline

With the human presence signal and the floor temperature signal from the optional sensor kit, the system provides the energy saving control, or the comfortable temperature control and airflow direction control preventing the direct draft to the human.

To use sensor related functions, a wired remote controller (BRC1E73) and optional sensor kit (BRYQ60A2W(S)) are necessary to be installed.

Details

1. Draft prevention (with presence sensor)

When the sensor detects human presence during auto-swing operation, the system sets the airflow direction parallel to the floor (position 0) to reduce unpleasant draft.

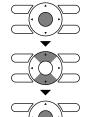
The operation returns to the normal auto-swing as the sensor detects no human in the room.

- Draft prevention is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and draft prevention is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".
- Draft prevention cannot be activated when individual flap control is set, even if draft prevention is enabled on the wired remote controller.

Setting on the wired remote controller



- Press Menu/OK button to display the main menu screen.
- Press ▼▲ buttons to select
 Configuration and press Menu/OK button.







Press ▼▲ buttons to select
 Draft Prevention and press
 Menu/OK button.







- Press ▼▲ buttons to select Enable
- The confirmation screen will appear when Menu/OK button is pressed.







- Press ◀► buttons to select Yes .
- Press Menu/OK button to confirm the settings and to return to the basic screen.



SA Indoor Unit Functions SiUS121737EA

2. Auto-setback by sensor (with presence sensor)

After pre-determined time has elapsed without detection of human presence, the unit automatically shifts the target temperature gradually for energy saving.

The target temperature displayed on the remote controller remains same as the initial set value during the above change of target temperature.

The target temperature shifts within the range of the highest programmable temperature while in cooling operation and the lowest programmable temperature while in heating operation. Upon human detection, the target temperature returns to the original setting.

- Auto-setback by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-setback by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



- Press Cancel button for 4 seconds on the basic screen to display Service Settings menu.
- Press ▼▲ buttons to select Energy Saving Options .
- Press Menu/OK button to display Energy Saving Options menu.





- Press ▼▲ buttons to select Auto-setback by Sensor .
- Press Menu/OK button to display Auto-setback by Sensor menu.





- Press ▼▲ buttons to select Enable/ Disable
- Press Menu/OK button.







- Press ▼▲ buttons to select Enable
- Press Menu/OK button after selecting the item. Then the confirmation screen is displayed.







- Press ◀► buttons to select Yes .
- Press Menu/OK button to confirm the settings and to return to the Service Settings menu.



SiUS121737EA **SA Indoor Unit Functions**

3. Auto-off by sensor (with presence sensor)

After pre-determined time has elapsed without detection of human presence, the unit automatically stops operation.

The auto-off time can be set between 1-24 hours by the hour.

Once the unit stops operation by auto-off function, the system would not restart even if the human is detected again.

- Auto-off by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-off by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



- Press Cancel button for 4 seconds on the basic screen to display Service Settings menu.
- Press ▼▲ buttons to select Energy Saving Options
- Press Menu/OK button to display Energy Saving Options menu.







- Press ▼▲ buttons to select Auto-off by Sensor .
- Press Menu/OK button to display Auto-off by Sensor menu.







Press ▼▲ buttons to select Enable





- Press ◀▶ buttons to go into the auto-off
- Press ▼▲ buttons to set auto-off hour(s) $(1 \sim 24).$
- Press Menu/OK button. Then the confirmation screen is displayed.







- Press ◀► buttons to select Yes
- Press Menu/OK button to confirm the settings and to return to the Service Settings menu.





4. Room temperature adjustment by sensing (with floor sensor)

The system uses living space temperature calculated from temperatures detected by room temperature thermistor (suction air thermistor in the indoor unit) and floor sensor, as the target temperature.

Operation becomes more optimized by using not only suction air temperature but floor temperature.

■ This function is enabled when decoration panel BYFQ60C2WAW(S) and sensor kit BRYQ60AW(S) is connected to the main unit.

SA Indoor Unit Functions SiUS121737EA

3.10 Other Functions

3.10.1 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

3.10.2 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.

A N

Note:

It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

3.10.3 Emergency Operation Switch (With Wireless Remote Controller)

Outline

When the wireless remote controller does not work due to battery failure or the absence thereof, use the emergency operation switch.

Details

Start

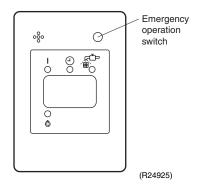
Press emergency operation switch.

- The unit runs in the previous mode.
- The system operates with the previously set airflow direction (FFQ series only).

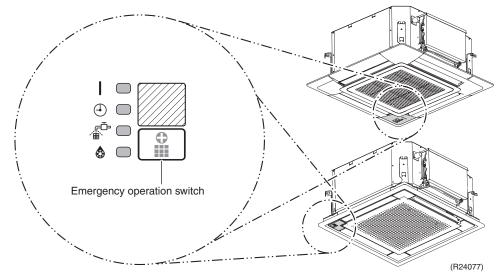
Stop

Press emergency operation switch again.

FDMQ series



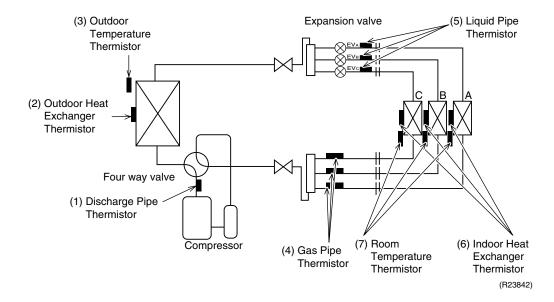
FFQ series



SiUS121737EA Control Specification

4. Control Specification

4.1 Thermistor Functions



★ The illustration is for 3-room model as representative and has 3 lines of indoor unit system (A – C). The 2-room models have 2 lines (A – B).

(1) Discharge Pipe Thermistor

- The discharge pipe thermistor is used for controlling discharge pipe temperature. If the discharge pipe temperature (used in place of the inner temperature of the compressor) rises abnormally, the operating frequency becomes lower or the operation halts.
- The discharge pipe thermistor is used for detecting disconnection of the discharge pipe thermistor.

(2) Outdoor Heat Exchanger Thermistor

- The outdoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
- In cooling operation, the outdoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature drops below the outdoor heat exchanger temperature by more than a certain value, the discharge pipe thermistor is judged as disconnected.
- In cooling operation, the outdoor heat exchanger thermistor is used for high pressure protection.

(3) Outdoor Temperature Thermistor

■ The outdoor temperature thermistor detects the outdoor air temperature and is used for refrigerant shortage detection, input current control, outdoor fan control, liquid compression protection function, and so on.

(4) Gas Pipe Thermistor

■ In cooling operation, the gas pipe thermistor is used for gas pipe isothermal control. The system controls electronic expansion valve opening so that the gas pipe temperature in each room becomes equal.

Control Specification SiUS121737EA

(5) Liquid Pipe Thermistor

Liquid pipe thermistor is used to protect the compressor against liquid attack during cooling operation.

- In case of low outdoor temperature operation, the system compares the indoor heat exchanger temperature with the liquid pipe temperature to detect disturbances in the refrigerant flow. If any, the system adjusts the opening of the electronic expansion valve to control the refrigerant flow.
- When only one indoor unit is in heating operation, the liquid pipe thermistor is used for subcooling control. The actual subcool is calculated with the liquid pipe temperature and the maximum indoor heat exchanger temperature. The system controls the electronic expansion valve openings to obtain the target subcool.
- In heating operation, the liquid pipe thermistor is used for liquid pipe isothermal control. The system controls the electronic expansion valve opening so that the liquid pipe temperatures in each room becomes equal.

(6) Indoor Heat Exchanger Thermistor

- The indoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained.
- In cooling operation, the indoor heat exchanger thermistor is used for freeze-up protection control. If the indoor heat exchanger temperature drops abnormally, the operating frequency becomes lower or the operation halts.
- In cooling operation, the indoor heat exchanger thermistor is used for anti-icing function. If any of the following conditions are met in the room where operation halts, it is assumed as icing. The conditions are

$$Tc \le -1^{\circ} C$$

 $Ta - Tc \ge 10^{\circ} C$

where Ta is the room temperature and Tc is the indoor heat exchanger temperature.

- The indoor heat exchanger thermistor is used for wiring error check function. The refrigerant flows in order from the port A to detect the indoor heat exchanger temperature one by one, and then wiring and piping can be checked.
- In heating operation, the indoor heat exchanger thermistor is used for heating peak-cut control. If the indoor heat exchanger temperature rises abnormally, the operating frequency becomes lower or the operation halts.
- In heating operation, the indoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature drops below the highest indoor heat exchanger temperature by more than a certain value, the discharge pipe thermistor is judged as disconnected.
- When only one indoor unit is operating, the indoor heat exchanger thermistor is used for subcooling control. The actual subcool is calculated with the liquid pipe temperature and the indoor heat exchanger temperature. The system controls the electronic expansion valve openings to obtain the target subcool.

(7) Room Temperature Thermistor

The room temperature thermistor detects the room air temperature and is used for controlling the room air temperature.

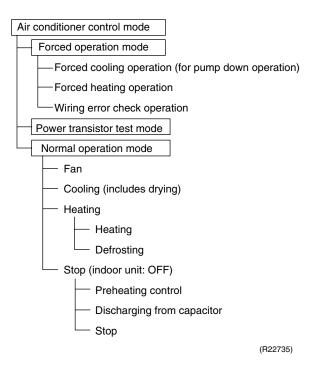
SiUS121737EA Control Specification

4.2 Mode Hierarchy

Outline

Air conditioner control has normal operation mode, forced operation mode, and power transistor test mode for installation and servicing.

Details



Note

- Unless specified otherwise, dry operation command is regarded as cooling operation.
- Indoor fan operation cannot be made in multiple indoor units. (A forced fan command is made during forced cooling operation.)

Determine Operation Mode

The system judges the operation mode command which is set by each room in accordance with the procedure, and determines the operation mode of the system.

The following procedure is taken when the modes conflict with each other.

- *1. The system follows the mode which is set first. (First-push, first-set)
- *2. For the rooms where the different mode is set, standby mode is activated. (The operation lamp blinks.)

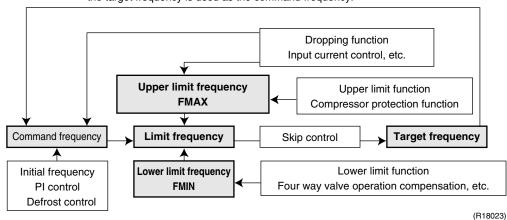
Control Specification SiUS121737EA

4.3 Frequency Control

Outline

Frequency that corresponds to each room's capacity is determined according to the difference between the target temperature and the temperature of each room.

When the shift of the frequency is less than zero (ΔF <0) by PI control, the target frequency is used as the command frequency.



Details

The compressor's frequency is determined by taking the following steps.

1. Determine command frequency

Command frequency is determined in the following order of priority.

- 1. Limiting defrost control time
- 2. Forced cooling/heating
- 3. Indoor frequency command

2. Determine upper limit frequency

The minimum value is set as upper limit frequency among the frequency upper limits of the following functions:

Compressor protection, input current, discharge pipe temperature, low Hz high pressure limit, heating peak-cut, freeze-up protection, defrost.

3. Determine lower limit frequency

The maximum value is set as the lower limit frequency among the frequency lower limits of the following functions:

Four way valve operation compensation, draft prevention, pressure difference upkeep.

4. Determine prohibited frequency

There is a certain prohibited frequency such as a power supply frequency.

SiUS121737EA Control Specification

Parameters

Q value

Indoor unit output determined from indoor unit volume, airflow rate and other factors.

S value: Indoor Unit Capacity

An S value is the capacity of the indoor unit, and is used for frequency command.

Ex:	Capacity	S value	Capacity	S value
	9 kBtu/h	25	18 kBtu/h	50
	12 kBtu/h	35	24 kBtu/h	60

△D signal: Indoor frequency command

The difference between the room thermistor temperature and the target temperature is taken as the ΔD value and is used for ΔD signal of frequency command.

Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal	Temperature difference	∆D signal
-2.0°C (-3.6°F)	*OFF	0°C (0°F)	4	2.0°C (3.6°F)	8	4.0°C (7.2°F)	12
-1.5°C (-2.7°F)	1	0.5°C (0.9°F)	5	2.5°C (4.5°F)	9	4.5°C (8.1°F)	13
-1.0°C (-1.8°F)	2	1.0°C (1.8°F)	6	3.0°C (5.4°F)	10	5.0°C (9°F)	14
-0.5°C (-0.9°F)	3	1.5°C (2.7°F)	7	3.5°C (6.3°F)	11	5.5°C (9.9°F)	15

Values depend on the type of indoor unit.

Initial Frequency

When starting the compressor, or when conditions are varied due to a change of operating rooms, the frequency must be initialized according to a total of the maximum ΔD value of each room and a total Q value (ΣQ) of the operating room (the room in which the thermostat is set to ON).

PI Control

1. P control

The $\Sigma\Delta D$ value is calculated in each sampling time (20 seconds), and the frequency is adjusted according to its difference from the frequency previously calculated.

2. I control

If the operating frequency does not change for more than a certain fixed time, the frequency is adjusted according to the $\Sigma\Delta D$ value.

When $\Sigma\Delta D$ value is low, the frequency is lowered.

When $\Sigma\Delta D$ value is high, the frequency is increased.

3. Limit of frequency increasing range

When the difference between the input current and the dropping value of the input current is less than 1.5 A, the frequency increasing range must be limited.

4. Frequency control when other controls are functioning

When frequency is dropping:

Frequency control is carried out only when the frequency drops.

For limiting lower limit:

Frequency control is carried out only when the frequency rises.

5. Upper and lower limit of frequency by PI control

The frequency upper and lower limits are set according to the total of S values. When the indoor unit quiet operation commands come from more than one room or when the outdoor unit quiet operation commands come from all the rooms, the upper limit frequency is lower than the usual setting.

^{*}OFF = Thermostat OFF

Control Specification SiUS121737EA

4.4 Controls at Mode Changing/Start-up

4.4.1 Preheating Control

Outline

The inverter operation in open phase starts with the conditions of the outdoor temperature and the preheating command from the indoor unit.

Details

ON Condition

 When the outdoor temperature is below 6°C (42.8°F), the inverter operation in open phase starts

OFF Condition

• When the outdoor temperature is higher than 8°C (46.4°F), the inverter operation in open phase stops.

4.4.2 Four Way Valve Switching

Outline

The four way valve coil is energized/not energized depending on the operation mode. (Heating: ON, Cooling/Dry/Defrost: OFF) In order to eliminate the switching sound as the four way valve coil switches from ON to OFF when the heating is stopped, the OFF delay switch of the four way valve is carried out.

Details

OFF delay switch of four way valve:

The four way valve coil is energized for 150 seconds after the operation is stopped.

4.4.3 Four Way Valve Operation Compensation

Outline

At the beginning of operation as the four way valve is switched, the pressure difference to activate the four way valve is acquired when the output frequency is higher than a certain fixed frequency, for a certain fixed time.

Details

Starting Conditions

- Compressor starts and the four way valve switches from OFF to ON
- Four way valve switches from ON to OFF during operation
- Compressor starts after resetting
- Compressor starts after the fault of four way valve switching

The lower limit of frequency keeps A Hz for 70 seconds for any of the conditions above.

	Cooling	Heating
A (Hz)	42	26

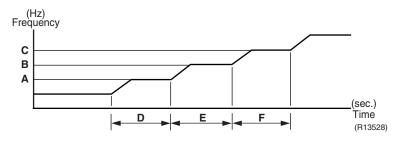
4.4.4 3-Minute Standby

Turning on the compressor is prohibited for 3 minutes after turning off. (The function is not used when defrosting.)

SiUS121737EA Control Specification

4.4.5 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency is set as follows. (The function is not used when defrosting.)



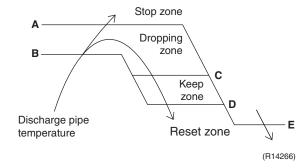
	All outdoor units
A (Hz)	26
B (Hz)	48
C (Hz)	70
D (seconds)	120
E (seconds)	500
F (seconds)	180

4.5 Discharge Pipe Temperature Control

Outline

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep the discharge pipe temperature from rising further.

Details



	All outdoor units		
Α	120°C (248°F)		
В	111°C (231.8°F)		
С	109°C (228.2°F)		
D	107°C (224.6°F)		
Е	107°C (224.6°F)		

Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Reset zone	The upper limit of frequency is canceled.

Control Specification SiUS121737EA

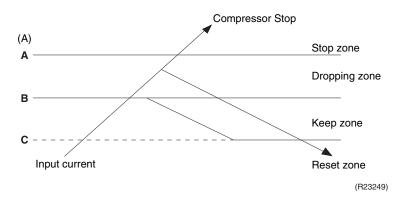
4.6 Input Current Control

Outline

The microcomputer calculates the input current while the compressor is running, and sets the frequency upper limit based on the input current.

In case of heat pump models, this control is the upper limit control of frequency and takes priority over the lower limit control of four way valve operation compensation.

Details



Frequency control in each zone

Stop zone

After the input current remains in the stop zone for 2.5 seconds, the compressor is stopped.

Dropping zone

- The upper limit of the compressor frequency is defined as operation frequency 2 Hz.
- After this, the output frequency is lowered by 2 Hz every second until it reaches the keep zone.

Keep zone

• The present maximum frequency goes on.

Reset zone

Limit of the frequency is canceled.

	18 class		24 class	
	Cooling	Heating	Cooling	Heating
A (A)	15.5	17.5	15.5	18.5
B (A)	14.0	15.5	14.0	17.5
C (A)	13.0	14.5	13.0	16.5

Limitation of current dropping and stop value according to the outdoor temperature

 The current drops when outdoor temperature becomes higher than a certain level (depending on the model).

SiUS121737EA Control Specification

4.7 Freeze-up Protection Control

4.7.1 Freeze-up Protection Control (Except FDMQ Series)

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

CTXS07LVJU

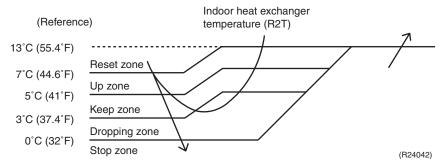
FTXS09/12/15/18LVJU CDXS07/15/18LVJU FDXS09/12LVJU FVXS09/12/15/18NVJU FFQ09/12/15/18Q2VJU

Outline

During cooling operation, the signals sent from the indoor units control the operating frequency limitation and prevent freezing of the indoor heat exchanger. (The signals from the indoor units are divided into zones.)

Details

The operating frequency limitation is judged with the indoor heat exchanger temperature 2 seconds after operation starts and 30 seconds after the number of operation room is changed.



Control Specification SiUS121737EA

4.7.2 Freeze-up Protection Control for FDMQ Series

Outline

During cooling operation, the signal sent from the indoor unit determines the frequency upper limit and prevents the indoor heat exchanger from freezing.

Details

When the freeze-up protection control starts, the compressor stops, the airflow rate is fixed to L tap, and the drain pump turns ON. Conditions for starting and ending are as below.

Starting conditions

The freeze-up protection control starts when any of the following conditions is satisfied.

- The indoor heat exchanger temperature remains at A or lower for 1 minute.
- The accumulated time that the indoor heat exchanger temperature remains at B or lower reaches 40 minutes.

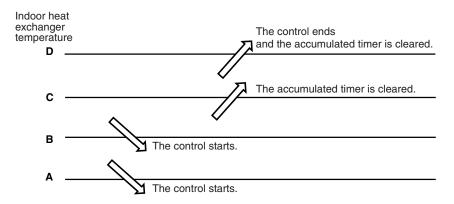
Accumulated timer clearing condition

• The indoor heat exchanger temperature remains at **C** or higher for 20 minutes.

Ending condition

The indoor heat exchanger temperature remains at D or higher for 10 minutes.

	(°C)	(°F)
Α	- 5	23.0
В	-1	30.2
С	4	39.2
D	7	44.6



SiUS121737EA Control Specification

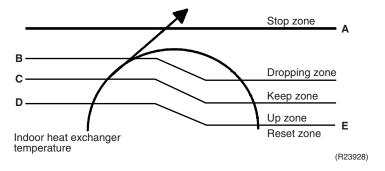
4.8 Heating Peak-cut Control

Outline

During heating operation, the indoor heat exchanger temperature determines the frequency upper limit to prevent abnormal high pressure.

Details

- The operating frequency is judged with the indoor heat exchanger temperature 2 minutes after the operation starts and **F** seconds after the number of operation room is changed.
- The maximum value of the indoor heat exchanger temperature controls the following (excluding stopped rooms).



Α	65°C (149°F)
В	55°C (131°F)
С	54°C (129.2°F)
D	52°C (125.6°F)
E	50°C (122°F)

	F (seconds)
When increase	30
When decrease	2

Zone	Control
Stop zone	When the temperature reaches the stop zone, the compressor stops.
Dropping zone	The upper limit of frequency decreases.
Keep zone	The upper limit of frequency is kept.
Up zone	The upper limit of frequency increases.
Reset zone	The upper limit of frequency is canceled.

Control Specification SiUS121737EA

4.9 Outdoor Fan Control

1. Fan ON control to cool down the electrical box

The outdoor fan is turned ON when the electrical box temperature is high while the compressor is OFF.

2. Fan OFF control during defrosting

The outdoor fan is turned OFF while defrosting.

3. Fan OFF delay when stopped

The outdoor fan is turned OFF 60 seconds after the compressor stops.

4. Fan speed control for pressure difference upkeep

The rotation speed of the outdoor fan is controlled for keeping the pressure difference during cooling operation with low outdoor temperature.

- When the pressure difference is low, the rotation speed of the outdoor fan is reduced.
- When the pressure difference is high, the rotation speed of the outdoor fan is controlled as well as normal operation.

5. Fan control when the number of heating room decreases

When the outdoor temperature is more than 10°C (50°F), the fan is turned off for 30 seconds.

6. Fan speed control during forced operation

The outdoor fan is controlled as well as normal operation during the forced operation.

7. Fan speed control during POWERFUL operation

The rotation speed of the outdoor fan is increased during the POWERFUL operation.

8. Fan speed control during indoor/outdoor unit quiet operation

The rotation speed of the outdoor fan is reduced by the command of the indoor/outdoor unit quiet operation.

9. Fan ON/OFF control when operation (cooling, heating, dry) starts/stops

The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

4.10 Liquid Compression Protection Function

Outline

The compressor stops according to the outdoor temperature for protection.

Details

Operation stops depending on the outdoor temperature.

The compressor turns off under the conditions that the system is in cooling operation and the outdoor temperature is below -12° C (10.4°F).

SiUS121737EA Control Specification

4.11 Defrost Control

Outline

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish defrosting.

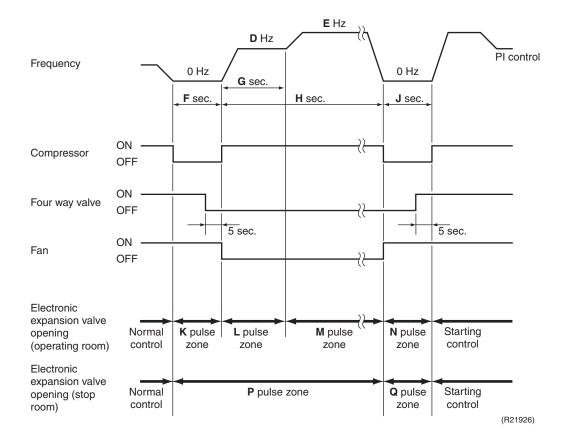
Details

Conditions for Starting Defrost

- The starting conditions are determined with the outdoor temperature and the outdoor heat exchanger temperature.
- The system is in heating operation.
- The compressor operates for 6 minutes.
- More than A minutes of accumulated time have passed since the start of the operation, or ending the previous defrosting.

Conditions for Canceling Defrost

The judgment is made with the outdoor heat exchanger temperature. (**B**°C (**C**°F))



Control Specification SiUS121737EA

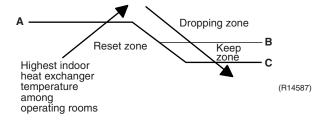
	All outdoor units
A (minutes)	26
B (°C)	4 ~ 12
C (°F)	39.2 ~ 53.6
D (Hz)	58
E (Hz)	42
F (seconds)	90
G (seconds)	60
H (seconds)	530
J (seconds)	40
K (pulse)	400
L (pulse)	250
M (pulse)	300
N (pulse)	400
P (pulse)	50
Q (pulse)	0

4.12 Low Hz High Pressure Limit

Outline

The system controls the upper limit of the frequency to prevent abnormal high pressure while the frequency is low. Control is carried out according to three zones.

Details



	All outdoor units
Α	52°C (125.6°F)
В	51°C (123.8°F)
С	48°C (118.4°F)

SiUS121737EA Control Specification

4.13 Electronic Expansion Valve Control

Outline

The following items are included in the electronic expansion valve control.

Electronic expansion valve is fully closed

- 1. Electronic expansion valve is fully closed when turning on the power.
- 2. Pressure equalizing control

Room Distribution Control

- 1. Gas pipe isothermal control
- 2. SC (subcooling) control
- 3. Liquid pipe temperature control (with all ports connected and all rooms being air-conditioned)
- 4. Liquid pipe temperature control for stopped rooms
- 5. Dew prevention control for indoor rotor

Open Control

- 1. Electronic expansion valve control when starting operation
- 2. Electronic expansion valve control when the frequency changes
- 3. Electronic expansion valve control for defrosting
- 4. Electronic expansion valve control for oil recovery
- 5. Electronic expansion valve control when a discharge pipe temperature is abnormally high
- 6. Electronic expansion valve control when the discharge pipe thermistor is disconnected
- 7. Electronic expansion valve control for indoor unit freeze-up protection

Feedback Control

Target discharge pipe temperature control

Control Specification SiUS121737EA

Details

The following are the examples of electronic expansion valve control which function in each operation mode.

Operation pattern When power is turned on	● : Available — : Not available	Gas pipe isothermal control	SC (subcooling) control	Control when the frequency changes	Control for abnormally high discharge pipe temperature	Oil recovery control	Indoor freeze-up protection control	Liquid pipe temperature control	Liquid pipe temperature control for non-operating units	Dew prevention control for indoor rotor
	Fully closed when power is turned on	_	_	_	_	_	_	_	_	_
Cooling, 1 room operation	Open control when starting	_	_		•	•	•	_	_	_
	(Control of target discharge pipe temperature)	_	_	•	•	•	•	_	_	•
Cooling, 2 rooms operation to Cooling, 4 rooms operation	Control when the operating room is changed	_	_	_	•	•	•	_	_	•
	(Control of target discharge pipe temperature)	•	_	•	•	•	•	_	_	•
Stop	Pressure equalizing control	_	_	_	_	_	_	_	_	_
Heating, 1 room operation	Open control when starting	-	_		•	_	_	_	_	_
	(Control of target discharge pipe temperature)	_	• ★ 2	•	•	_	_	• ★ 1	◆	_
Heating, 2 rooms operation	Control when the operating room is changed	_	_	_	•	_	_	_	_	_
	(Control of target discharge pipe temperature)	_	• ★ 2	•	•	_	_	• * 1	• ★ 3	_
	(Defrost control)	_	_	_	_	_	_	_	_	_
Stop	Pressure equalizing control	-	_	_	_	_	_	_	_	
Heating operation	Open control when starting	_	_	_	•	_	_	_	-	
Discharge pipe thermistor disconnection control	↓ Continue	-	• *2	_	_	_	_	• *1	• ★ 3	
Stop	Pressure equalizing control	_	_	_	_	_	_	_	_	_

(R21181)

 $\bigstar 1$: When all the indoor units are operating, liquid pipe temperature control is conducted.

★2: SC (subcooling) control is conducted for the operating indoor units, when some of the units are not operating.

★3: Liquid pipe temperature control for stopped room is conducted for the non-operating indoor units.

SiUS121737EA Control Specification

4.13.1 Initialization as Power Supply On

The electronic expansion valve is initialized (fully closed) when the power is turned on. Then, the valve opening is set and the pressure is equalized.

4.13.2 Pressure Equalizing Control

When the compressor is stopped, the pressure equalizing control is activated. The electronic expansion valve opens and the pressure is equalized.

4.13.3 Opening Limit Control

Outline

The maximum and minimum opening of the electronic expansion valve are limited.

Details

- Maximum electronic expansion valve opening in the operating room: 450 pulse
- Minimum electronic expansion valve opening in the operating room: 64 pulse

The electronic expansion valve is fully closed in a room where cooling operation is stopped and is opened at a fixed degree during defrosting.

4.13.4 Starting Operation Control/Changing Operation Room

The electronic expansion valve opening is controlled when the operation starts, and prevents superheating or liquid compression.

4.13.5 Control when the Frequency Changes

When the target discharge pipe temperature control is active, if the target frequency is changed to a specified value in a certain period of time, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion valve is changed.

4.13.6 Oil Recovery Function

Outline

The electronic expansion valve opening in the cooling stopped room is set as to open for a certain time at a specified interval so that the oil in the cooling stopped room may not be accumulated.

Details

During cooling operation, every 1 hour continuous operation, the electronic expansion valves in the operation stopped room is opened by 80 pulses for specified time.

4.13.7 High Discharge Pipe Temperature Control

When the compressor is operating, if the discharge pipe temperature exceeds a certain value, the electronic expansion valve opens and the refrigerant runs to the low pressure side. This procedure lowers the discharge pipe temperature.

Control Specification SiUS121737EA

4.13.8 Discharge Pipe Thermistor Disconnection Control

Outline

The disconnection of the discharge pipe thermistor is detected by comparing the discharge pipe temperature with the condensing temperature. If the discharge pipe thermistor is disconnected, the electronic expansion valve opens according to the outdoor temperature and the operation frequency, operates for a specified time, and then stops.

After 3 minutes, the operation restarts and checks if the discharge pipe thermistor is disconnected. If the discharge pipe thermistor is disconnected, the system stops after operating for a specified time.

If the disconnection is detected repeatedly, the system is shut down. When the compressor runs for 60 minutes without any error, the error counter is reset.

Details

Determining thermistor disconnection

When the starting control (630 seconds) finishes, the following adjustment is made.

- 1. When the operation mode is cooling
 - When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.
 - Discharge pipe temperature + 6°C (10.8°F) < outdoor heat exchanger temperature
- 2. When the operation mode is heating
 - When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained.

Discharge pipe temperature + 6°C (10.8°F) < highest indoor heat exchanger temperature

When the thermistor is disconnected

When the disconnection is ascertained, the compressor continues operation for 9 minutes and then stops.

4.13.9 Gas Pipe Isothermal Control During Cooling

When the units are operating in multiple rooms, the gas pipe temperature is detected and the electronic expansion valve opening is adjusted so that the temperature of the gas pipe in each room becomes equal.

- When the gas pipe temperature > the average gas pipe temperature,
 - → the opening degree of electronic expansion valve in the corresponding room increases.
- When the gas pipe temperature < the average gas pipe temperature,
 - → the opening degree of electronic expansion valve in the corresponding room decreases.

The temperatures are monitored every 40 seconds.

SiUS121737EA Control Specification

4.13.10 SC (Subcooling) Control

Outline

The liquid pipe temperature and the heat exchanger temperature are detected and the electronic expansion valve opening is compensated so that the SC of each room becomes the target SC.

- When the actual SC is > target SC, open the electronic expansion valve of the room.
- When the actual SC is < target SC, close the electronic expansion valve of the room.</p>

Details

Start Conditions

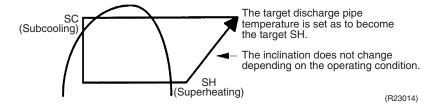
After finishing the starting control (630 seconds), (all) the electronic expansion valve(s) for the operating room is/are controlled.

Determine Electronic Expansion Valve Opening

The electronic expansion valve opening is adjusted so that the temperature difference between the maximum heat exchanger temperature of connected room and the liquid pipe temperature thermistor becomes constant.

4.13.11 Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor heat exchanger temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature. (Indirect SH (superheating) control using the discharge pipe temperature)



The electronic expansion valve opening and the target discharge pipe temperature are adjusted every 20 seconds. The target discharge pipe temperature is controlled by indoor heat exchanger temperature and outdoor heat exchanger temperature. The opening degree of the electronic expansion valve is controlled by the following.

- Target discharge pipe temperature
- Actual discharge pipe temperature
- Previous discharge pipe temperature

Control Specification SiUS121737EA

4.14 Malfunctions

4.14.1 Sensor Malfunction Detection

Sensor malfunction may occur either in the thermistor or current transformer (CT) system.

Relating to Thermistor Malfunction

- 1. Outdoor heat exchanger thermistor
- 2. Discharge pipe thermistor
- 3. Radiation fin thermistor
- 4. Gas pipe thermistor
- 5. Outdoor temperature thermistor
- 6. Liquid pipe thermistor



Relating to CT Malfunction

Refer to CT or related abnormality on page 199 for details.

4.14.2 Detection of Overcurrent and Overload

Outline

In order to protect the inverter, an excessive output current is detected and the OL temperature is observed to protect the compressor.

Details

- If the inverter current exceeds 15.5 ~ 18.5 A (depending on the model), the system shuts down the compressor.
- If the OL (compressor head) temperature exceeds 130°C (266°F), the compressor stops.

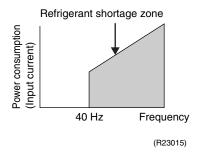
4.14.3 Refrigerant Shortage Control

Outline

Detection by power consumption

Refrigerant shortage is detected if the power consumption is below the specified value and the frequency is higher than the specified frequency.

When refrigerant is insufficient, the power consumption is lower than normal operation. Hence refrigerant shortage is detected by checking power consumption.





Refer to refrigerant shortage on page 177 for details.

4.14.4 Anti-Icing Function

During cooling, if the indoor heat exchanger temperature in the operation stopped room drops below the specified temperature for a specified time, the electronic expansion valve is opened in the operation stopped room as specified, and the fully closed operation is carried out. After this, if freezing abnormality occurs longer than a specified time, the system is shut down.

Part 5 Remote Controller

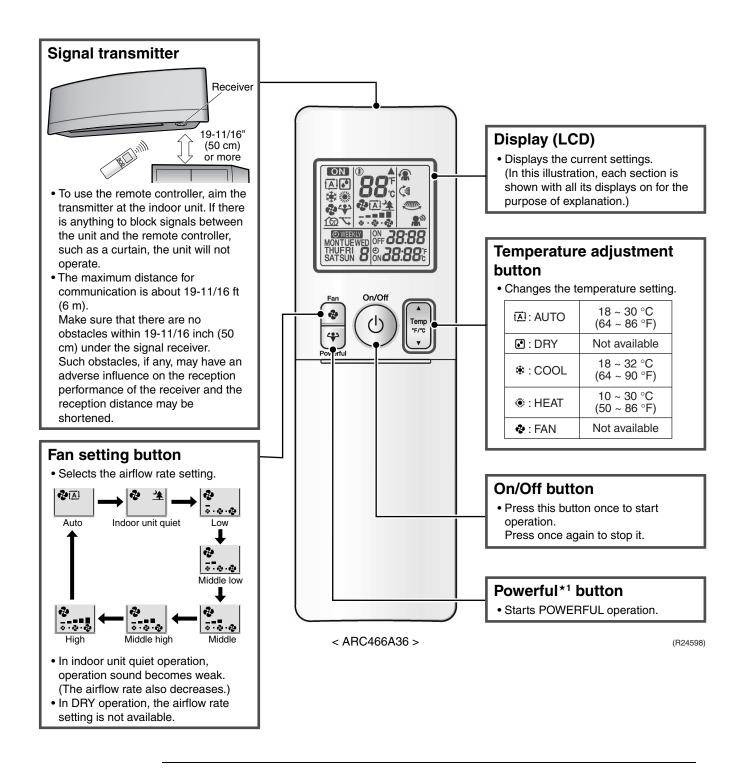
2. ARC466A36 110 3. ARC452A21 112 4. ARC452A23 114 5. ARC466A21 116 6. Wired Remote Controller (BRC944B2) 118 7. Wired Remote Controller (BRC1E73) 119 8. Wireless Remote Controller (BRC082A43) 125 9. Wireless Remote Controller (BRC082A41W, BRC082A42W(S)) 127	1.	Applicable Remote Controller	109
4. ARC452A23 114 5. ARC466A21 116 6. Wired Remote Controller (BRC944B2) 118 7. Wired Remote Controller (BRC1E73) 119 8. Wireless Remote Controller (BRC082A43) 125	2.	ARC466A36	110
5. ARC466A21 116 6. Wired Remote Controller (BRC944B2) 118 7. Wired Remote Controller (BRC1E73) 119 8. Wireless Remote Controller (BRC082A43) 125	3.	ARC452A21	112
6. Wired Remote Controller (BRC944B2)	4.	ARC452A23	114
7. Wired Remote Controller (BRC1E73)	5.	ARC466A21	116
8. Wireless Remote Controller (BRC082A43)125	6.	Wired Remote Controller (BRC944B2)	118
· · · · · · · · · · · · · · · · · · ·	7.	Wired Remote Controller (BRC1E73)	119
9. Wireless Remote Controller (BRC082A41W, BRC082A42W(S))127	8.	Wireless Remote Controller (BRC082A43)	125
	9.	Wireless Remote Controller (BRC082A41W, BRC082A42W(S))	127

1. Applicable Remote Controller

Indoor Unit Type	Model Name	Wireless Remote Controller	Reference Page	Wired Remote Controller	Reference Page	
	CTXG09QVJUW(S)					
	CTXG12QVJUW(S)					
	CTXG18QVJUW(S)	ADC466A26	110			
	FTXR09TVJUW(S)	ARC466A36				
	FTXR12TVJUW(S)					
	FTXR18TVJUW(S)					
	CTXS07LVJU					
	FTXS09LVJU			BRC944B2	118	
	FTXS12LVJU	ARC452A21	112	DNC944D2	110	
RA	FTXS15LVJU					
HA	FTXS18LVJU					
	CDXS07LVJU	ARC452A23	114			
	FDXS09LVJU					
	FDXS12LVJU					
	CDXS15LVJU					
	CDXS18LVJU					
	FVXS09NVJU	- ARC466A21	116	_		
	FVXS12NVJU					
	FVXS15NVJU	AnC400A21			_	
	FVXS18NVJU					
	FDMQ09RVJU		405	BRC1E73		
	FDMQ12RVJU	BRC082A43				
SA	FDMQ15RVJU	DhC002A43	125			
	FDMQ18RVJU				119	
SA	FFQ09Q2VJU	BRC082A41W	127		119	
	FFQ12Q2VJU					
	FFQ15Q2VJU	BRC082A42W(S)				
	FFQ18Q2VJU					

SiUS121737EA ARC466A36

2. ARC466A36

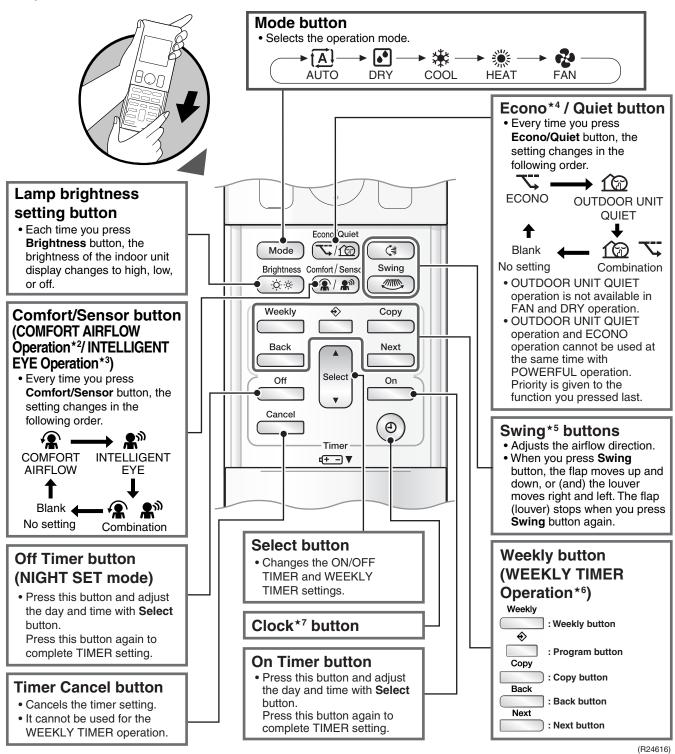


Reference

Refer to the following pages for details.

ARC466A36 SiUS121737EA

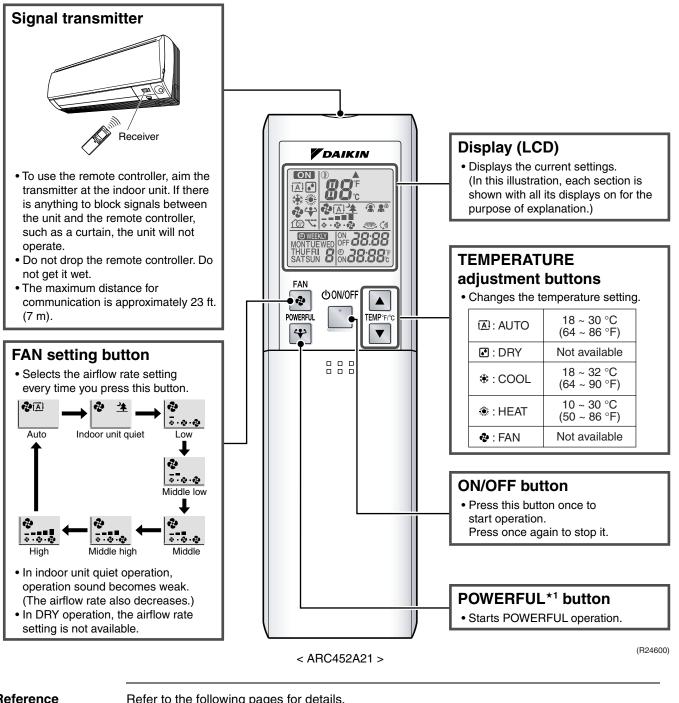
Open the Front Cover



Reference

SiUS121737EA ARC452A21

3. ARC452A21

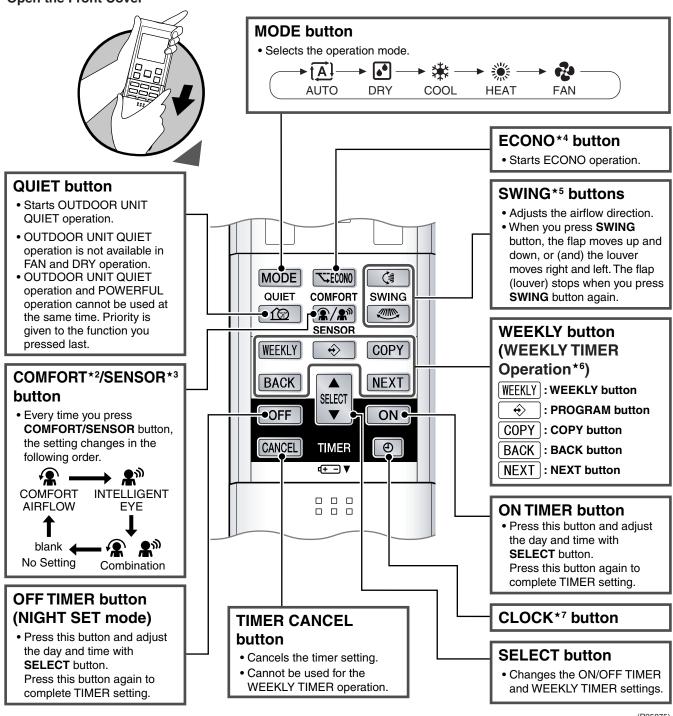


Reference

Refer to the following pages for details.

ARC452A21 SiUS121737EA





(R25075)

Reference

 Refer to the following pages for details.

 ★2 COMFORT AIRFLOW operation.
 P.50, 52

 ★3 INTELLIGENT EYE operation.
 P.60

 ★4 ECONO operation.
 P.57

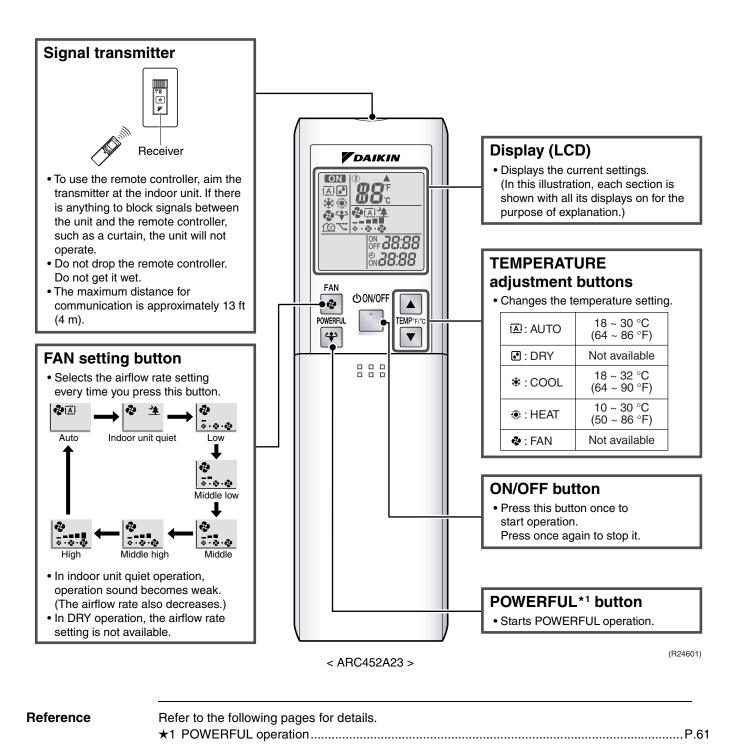
 ★5 Auto-swing.
 P.48

 ★6 WEEKLY TIMER operation.
 P.64

 ★7 Clock setting.
 P.63

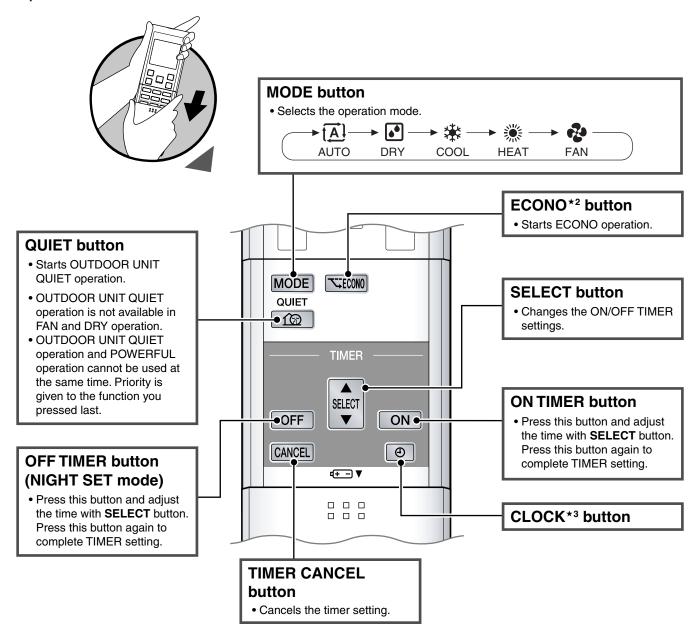
SiUS121737EA ARC452A23

4. ARC452A23



ARC452A23 SiUS121737EA

Open the Front Cover



(R25076)

Reference

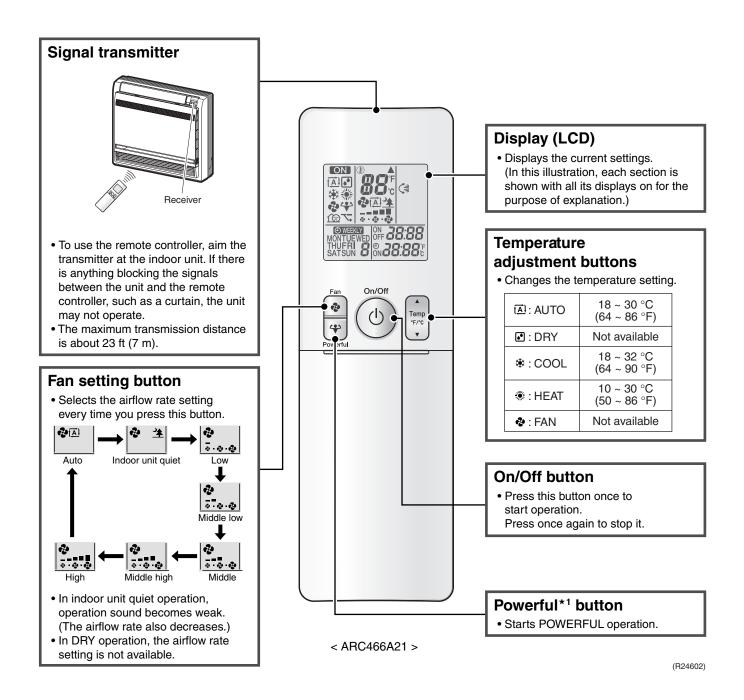
Refer to the following pages for details.

★2 ECONO operation P.57

★3 Clock setting P.63

SiUS121737EA ARC466A21

5. ARC466A21



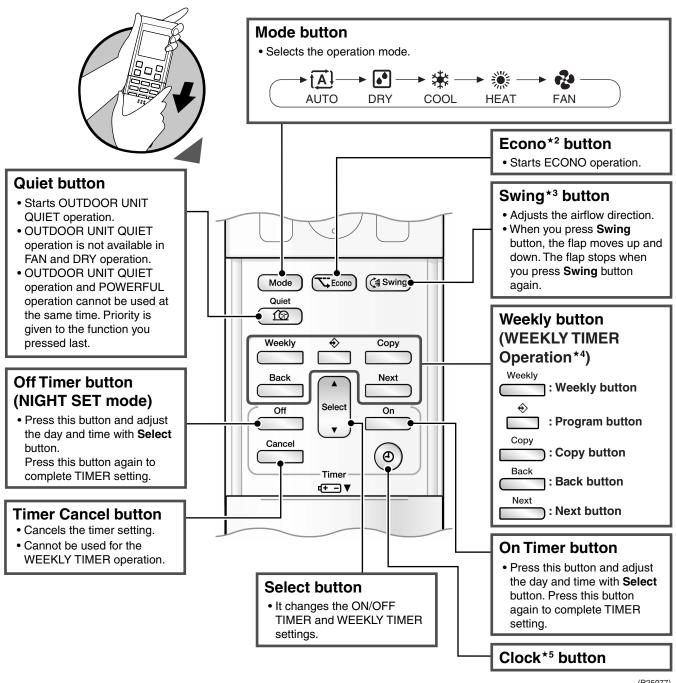
Reference

Refer to the following pages for details.

★1 POWERFUL operation......P.61

ARC466A21 SiUS121737EA

Open the Front Cover



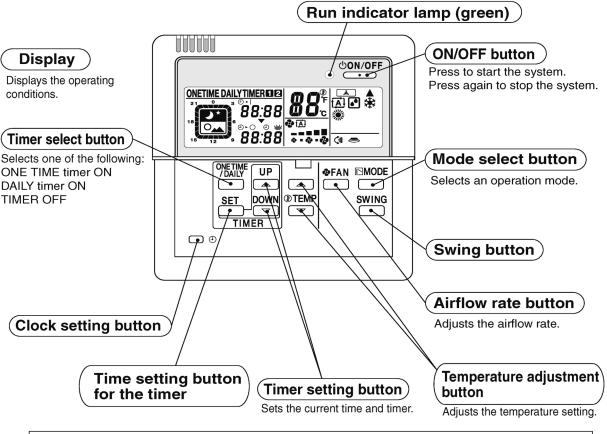
(R25077)

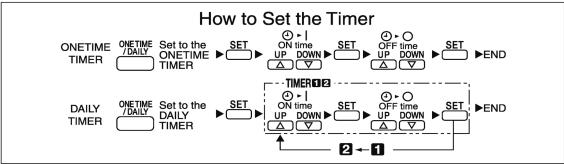
Reference

Refer to the following pages for details.

*2 ECONO operation	P.5/
★3 Auto-swing	P.48
★4 WEEKLY TIMER operation	
★5 Clock setting	

6. Wired Remote Controller (BRC944B2)

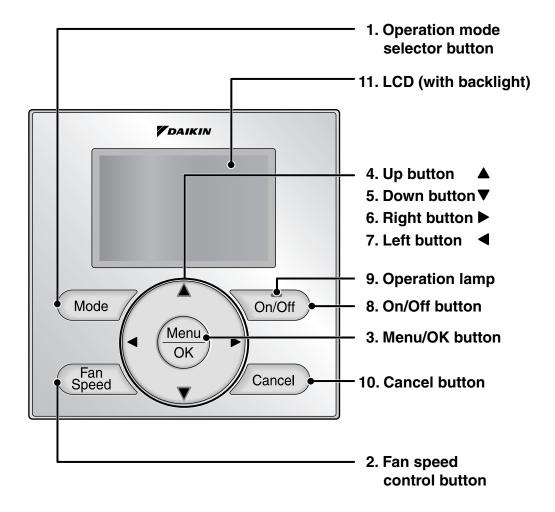






This remote controller cannot be used together with a standard wireless remote controller.
 Otherwise, what appears on this remote controller's display may fail to correspond to actual operating conditions.

7. Wired Remote Controller (BRC1E73)



1. Operation mode selector button

- Press this button to select the operation mode of your preference.
 - * Available modes vary with the indoor unit model.

2. Fan speed control button

- Press this button to select the fan speed of your preference.
 - * Available fan speeds vary with the indoor unit model.

3. Menu/OK button

- Used to enter the main menu.
- Used to enter the selected item.

4. Up button ▲

- Used to raise the setpoint.
- The item above the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

5. Down button ▼

- Used to lower the setpoint.
- The item below the current selection will be highlighted.
- (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

Right button ▶

- Used to highlight the next items on the right-hand side.
- Each screen is scrolled in the right-hand direction.

7. Left button ◀

- Used to highlight the next items on the left-hand side.
- Each screen is scrolled in the left-hand direction.

8. On/Off button

- Press this button and system will start.
- Press this button again to stop the system.

9. Operation lamp

- This lamp illuminates solid green during normal operation.
- This lamp flashes if an error occurs.

10. Cancel button

• Used to return to the previous screen.

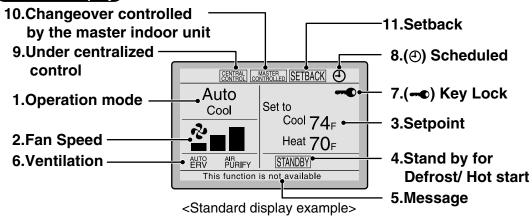
11. LCD (with backlight)

- The backlight will be illuminated for approximately 30 seconds by pressing any button.
- If two remote controllers are used to control a single indoor unit, only the controller accessed first will have backlight functionality.

Liquid Crystal Display

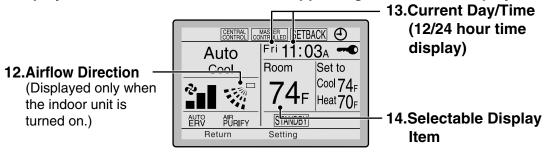
- Three types of display mode (Standard, Detailed and Simple) are available.
- Standard display is set by default.
- Detailed and Simple displays can be selected in the main menu.

Standard display

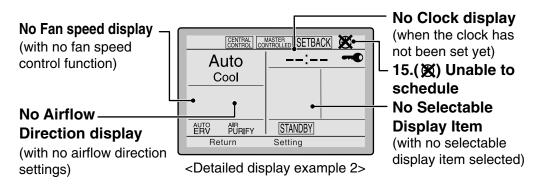


Detailed display

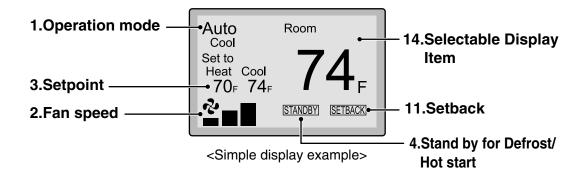
■ The airflow direction, clock, and selectable item appear on Detailed display screen in addition to the items appearing on Standard display.



<Detailed display example 1>



Simple display



Note for all display modes

• Depending on the field settings, while the indoor unit is stopped, OFF may be displayed instead of the operation mode and/or the setpoint may not be displayed.

1. Operation mode

- Used to display the current operation mode: Cool, Heat, Vent, Fan, Dry or Auto.
- In Auto mode, the actual operation mode (Cool or Heat) will be also displayed.
- Operation mode cannot be changed when OFF is displayed.
 Operation mode can be changed after starting operation.

2. Fan Speed

- Used to display the fan speed that is set for the indoor unit.
- The fan speed will not be displayed if the connected model does not have fan speed control functionality.

3. Setpoint

- Used to display the setpoint for the indoor unit.
- Use the Celsius/Fahrenheit item in the main menu to select the temperature unit (Celsius or Fahrenheit).

4. Stand by for Defrost/Hot start

" STANDBY "

If ventilation icon is displayed in this field:

 Indicates that an energy recovery ventilator (ERV) is connected.

For details, refer to the Operation Manual of the ERV.

5. Message

The following messages may be displayed.

"This function is not available"

- Displayed for a few seconds when an Operation button is pressed and the indoor unit does not provide the corresponding function.
- In a remote control group, the message will not appear if at least one of the indoor units provides the corresponding function.

- "Error: Push Menu button"
- "Warning: Push Menu button"
- Displayed if an error or warning is detected.
- "Time to clean filter"
- "Time to clean element"
- "Time to clean filter & element"
- Displayed as a reminder when it is time to clean the filter and/or element.

6. Ventilation

- Displayed when an energy recovery ventilator is connected.
- Ventilation Mode icon. "AUTO ERV BYPASS"
 These icons indicate the current ventilation mode (ERV only) (AUTO, ERV, BYPASS).
- Air Purify ICON "PURIFY"

 This icon indicates that the air purifying unit (Optional) is in operation.

7. Key Lock

• Displayed when the key lock is set.

8. Scheduled

• Displayed if the Schedule or Off timer is enabled.

9. Under Centralized control "CENTRAL "

 Displayed if the system is under the management of a multi-zone controller (Optional) and the operation of the system through the remote controller is limited.

10. Changeover controlled by the master indoor unit " CONTROLLED" (VRV only)

 Displayed when another indoor unit on the system has the authority to change the operation mode between cool and heat.

11. Setback "SETBACK"

• The setback icon flashes when the unit is turned on by the setback control.

12. Airflow Direction "."

- Displayed when the airflow direction and swing are set.
- If the connected indoor unit model does not include oscillating louvers this item will not be displayed.

13. Current Day/Time (12/24 hour time display)

- Displayed if the clock is set.
- If the clock is not set, "--: -- " will be displayed.
- 12 hour time format is displayed by default.
- Select 12/24 hour time display option in the main menu under "Clock & Calendar".

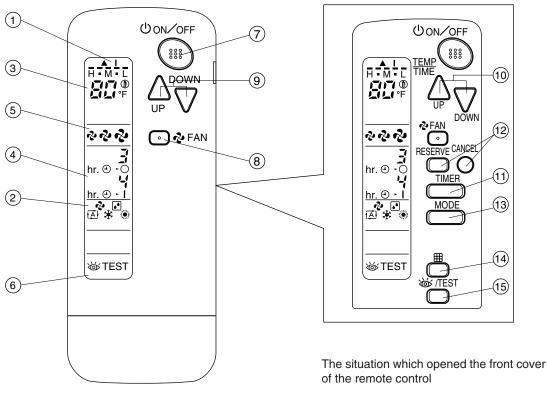
14. Selectable Display Item

- Room temperature is selected by default.
- For other choices see the operation manual.

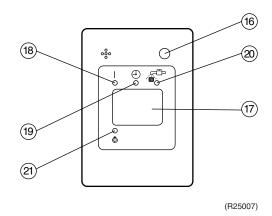
15. XUnable to schedule

- Displayed when the clock needs to be set.
- The schedule function will not work unless the clock is set.

8. Wireless Remote Controller (BRC082A43)



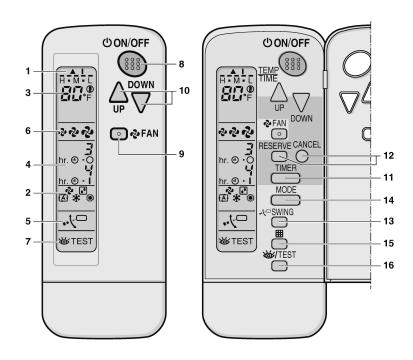
(R25006)



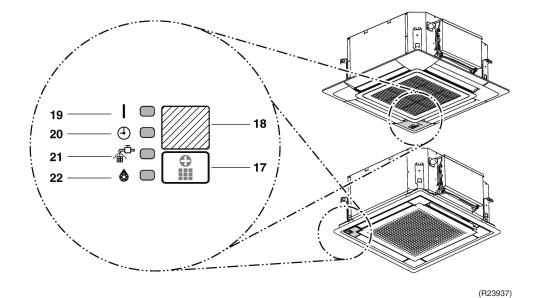
1	DISPLAY " ▲ " " I " (SIGNAL TRANSMISSION)
'	This lights up when a signal is being transmitted.
2	DISPLAY "♣" " ♠" " ♠ " " ♠ " " ♠ " " ♠ "
	This display shows the current OPERATION MODE.
3	DISPLAY " TITO " (SET TEMPERATURE)
	This display shows the set temperature.
	DISPLAY " hr. ⊙ ऄ hr. ⊙ ਮ " (PROGRAMMED TIME)
4	This display shows PROGRAMMED TIME of the system start or stop.
5	DISPLAY "🗗" "🎝" "🎝" (FAN SPEED)
	This display shows the set fan speed.
6	DISPLAY "⊚TEST" (INSPECTION/ TEST OPERATION)
"	When the INSPECTION/TEST OPERATION BUTTON
	is pressed, the display shows the system mode is in.
	ON/OFF BUTTON
7	Press the button and the system will start. Press the button again and the system will stop.
	FAN SPEED CONTROL BUTTON
8	Press this button to select the fan speed (HIGH, MEDIUM or LOW) of your choice.
	TEMPERATURE SETTING BUTTON
9	Use this button for SETTING TEMPERATURE.
	(Operates with the front cover of the remote controller closed.)
	PROGRAMMING TIMER BUTTON
10	Use this button for programming "START and/or STOP" time. (Operates with the front cover of the remote controller opened.)

11	TIMER MODE START/STOP BUTTON
	Use this button for TIMER MODE setting.
12	TIMER RESERVE/CANCEL BUTTON
12	Use this button to end timer setting procedure.
13	OPERATION MODE SELECTOR BUTTON
13	Press this button to select OPERATION MODE.
	FILTER SIGN RESET BUTTON
14	Refer to the section of MAINTENANCE in the operation
	manual attached to the indoor unit.
	INSPECTION/TEST OPERATION BUTTON
15	This button is pressed for inspection or test operation.
	Do not use for normal operation.
	EMERGENCY OPERATION SWITCH
16	This switch is readily used if the remote controller does
	not work.
17	RECEIVER
	This receives the signals from the remote controller.
	OPERATING INDICATOR LAMP (Red)
18	This lamp stays lit while the air conditioner runs.
	It flashes when the unit is in trouble.
19	TIMER INDICATOR LAMP (Green)
	This lamp stays lit while the timer is set.
20	AIR FILTER CLEANING TIME INDICATOR LAMP (Red)
20	Lights up when it is time to clean the air filter.
	DEFROST LAMP (Orange)
21	Lights up when the defrosting operation has started.
	(For cooling only type this lamp does not turn on.)

9. Wireless Remote Controller (BRC082A41W, BRC082A42W(S))



(R23936)



	DISPLAY ▲ (SIGNAL TRANSMISSION)		
1	This lights up when a signal is being transmitted.		
2	DISPLAY ♣, ♠, ♠, ♠ (OPERATION MODE)		
	This display shows the current OPERATION MODE.		
3	DISPLAY H·M·L, GIN® (SET TEMPERATURE)		
	This display shows the set temperature.		
	DISPLAY hr. ⊙ o i (PROGRAMMED TIME)		
4	This display shows PROGRAMMED TIME of the system start or stop.		
5	DISPLAY , (SWING FLAP)		
6	DISPLAY や や (FAN SPEED)		
0	The display shows the set fan speed.		
7	DISPLAY ॐ/TEST (INSPECTION/TEST OPERATION)		
'	When the INSPECTION/TEST OPERATION button is pressed, the display shows the system mode is in.		
	ON/OFF BUTTON		
8	Press the button and the system will start. Press the button again and the system will stop.		
	FAN SPEED CONTROL BUTTON		
9	Press this button to select the fan speed, LOW, MEDIUM or HIGH, of your choice.		
	TEMPERATURE SETTING BUTTON		
10			

11	TIMER MODE START/STOP BUTTON				
12	TIMER RESERVE/CANCEL BUTTON				
13	AIRFLOW DIRECTION ADJUST BUTTON				
14	OPERATION MODE SELECTOR BUTTON				
14	Press this button to select OPERATION MODE.				
15	FILTER SIGN RESET BUTTON				
	INSPECTION/TEST OPERATION BUTTON				
16	This button is used only by qualified service persons for maintenance purposes.				
	EMERGENCY OPERATION SWITCH				
17	This switch is readily used if the remote controller does				
	not work.				
18	RECEIVER				
18	This reasings the signals from the remote sentreller				
	This receives the signals from the remote controller.				
10	OPERATION LAMP (Red)				
19	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It				
19	OPERATION LAMP (Red)				
	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It				
19	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble.				
	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble. TIMER LAMP (Green)				
	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble. TIMER LAMP (Green) This lamp stays lit while the timer is set.				
20	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble. TIMER LAMP (Green) This lamp stays lit while the timer is set. AIR FILTER CLEANING TIME INDICATOR LAMP				
20	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble. TIMER LAMP (Green) This lamp stays lit while the timer is set. AIR FILTER CLEANING TIME INDICATOR LAMP (Red)				
20	OPERATION LAMP (Red) This lamp stays lit while the air conditioner runs. It blinks when the unit is in trouble. TIMER LAMP (Green) This lamp stays lit while the timer is set. AIR FILTER CLEANING TIME INDICATOR LAMP (Red) Lights up when it is time to clean the air filter.				

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1. General Problem Symptoms and Check Items

Problem Symptom	Check Item	Details	Reference Page
None of the units operates.	Check the power supply.	Check if the rated voltage is supplied.	
	Check the types of the indoor units.	Check if the indoor unit type is compatible with the outdoor unit.	_
	Check the outdoor temperature.	Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit.	262
	Diagnose with remote controller indication	_	147, 148
	For RA Indoor Unit: Check the wireless remote controller addresses.	Check if address settings for the wireless remote controller and indoor unit are correct.	232
	For SA Indoor Unit: Check the wireless remote controller addresses.	Check if address settings for the wireless remote controller and indoor unit are correct.	174, 175
	If using 2 remote controllers for 1 indoor unit, check MAIN/SUB setting.	Check if the MAIN/SUB setting is correct.	
Operation sometimes stops.	Check the power supply.	A power failure of 2 to 10 cycles can stop air conditioner operation. (Operation lamp OFF)	
	Check the outdoor temperature.	Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit.	262
	Diagnose with remote controller indication.	_	147, 148
Some indoor units do not operate.	Check the type of the indoor units.	Check if the indoor unit type is compatible with the outdoor unit.	_
	Diagnose with remote controller indication	_	147, 148
Units operate but do not cool, or do not heat.	Check for wiring and piping errors in the connection between the indoor and outdoor units.	Check the piping. Conduct the wiring error check described on the product diagnosis nameplate.	_
	Check for thermistor detection errors.	Check if the thermistor is mounted securely.	_
	Check for faulty operation of the electronic expansion valve.	Set all the units to cooling operation, and compare the temperatures of the liquid pipes to see if the each electronic expansion valve works.	ı
	Diagnose with remote controller indication.	_	147, 148
	Diagnose by service port pressure and operating current.	Check for refrigerant shortage.	177
Large operating noise and vibrations	Check the output voltage of the power module.	_	217
	Check the power module.		
	Check the installation condition.	Check if the required spaces for installation (specified in the installation manual) are provided.	_

131 Service Diagnosis

2. Troubleshooting with LED

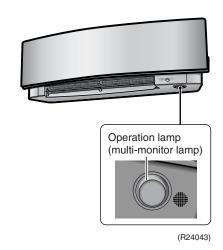
2.1 Indoor Unit

Operation Lamp

The operation lamp blinks when any of the following errors is detected.

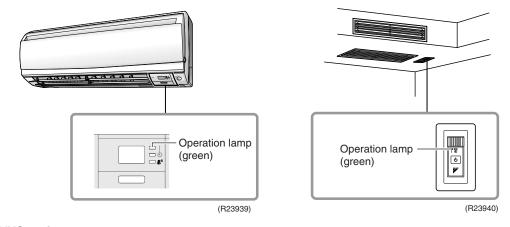
- 1. A protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
- 2. A signal transmission error occurs between the indoor and outdoor units. In either case, conduct the diagnostic procedure described in the following pages.

CTXG, FTXR series

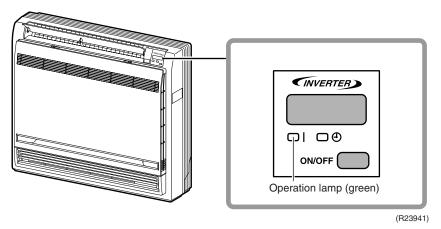


CTXS/FTXS series

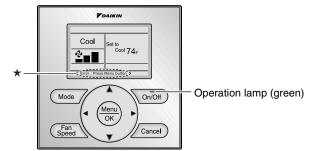
CDXS/FDXS series



FVXS series



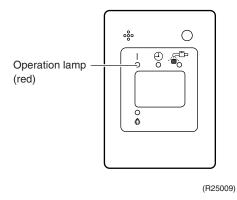
FDMQ, FFQ series with wired remote controller (BRC1E73)



★The error or warning message also blinks on the basic screen. (R23942)

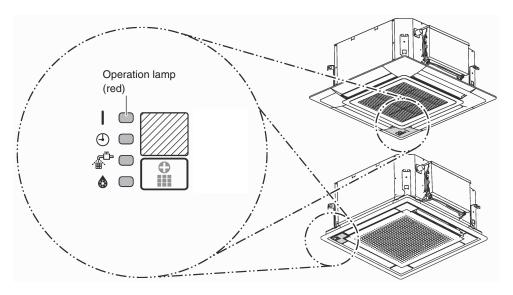
FDMQ series with wireless remote controller Receiver (BRC082A43)

In case of wireless remote controller, a receiver is installed. When the error occurs, the operation lamp on the receiver blinks.



FFQ series with wireless remote controller (BRC082A41W, BRC082A42W(S))

In case of wireless remote controller, a transmitter board (A2P) and a receiver (A3P) are installed on indoor unit. When the error occurs, the operation lamp on the receiver (A3P) blinks.



(R24044)



When operation stops suddenly and the operation lamp blinks, it could be operation mode conflict. For FFQ models, even if the operation mode conflict occurs, the operation lamp does not blink.

- 1) Check if the operation modes are all the same for the indoor units connected to multi system outdoor unit?
- 2) If not, set all the indoor units to the same operation mode and confirm that the operation lamp is not blinking.
- 3) Moreover, when the operation mode is automatic, set all the indoor unit operation mode as cooling or heating and check again if the operation lamp is normal. If the lamp stops blinking after the above steps, there is no malfunction.
- *Operation stops and operation lamp blinks only for the indoor unit that has a different operation mode set later. (The first set operation mode has priority.)

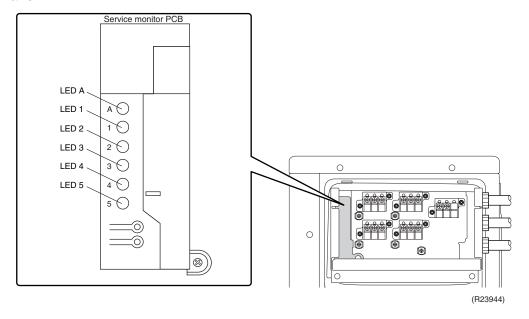
Service Monitor

The indoor unit has a green LED (LED A or HAP) on the control PCB. When the microcomputer works in order, the LED blinks. (Refer to pages 24, 26, 28, 30, 32, 34 and 36 for the location of LED.)

2.2 Outdoor Unit

The outdoor unit has a green LED (LED A) and red LEDs (LED 1 \sim LED 5) on the PCB. When the microcomputer works in order, the LED A blinks, and when the system is in normal condition, the red LEDs are OFF.

Even after the error is canceled and the unit operates in normal condition, the LED indication remains.



Service Diagnosis SiUS121737EA

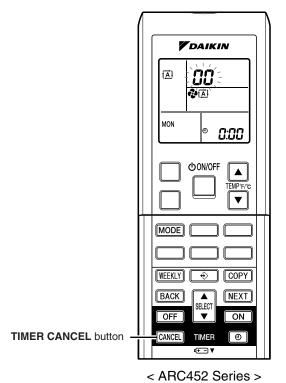
3. Service Diagnosis

3.1 RA Indoor Unit

3.1.1 ARC452 Series Remote Controller

Method 1

1. When **TIMER CANCEL** button is held down for 5 seconds, **33** is displayed on the temperature display screen.





(R23018)

- 2. Press TIMER CANCEL button repeatedly until a long beep sounds.
- The code indication changes in the sequence shown below.

ARC452A21, A23

No.	Code	No.	Code	No.	Code
1	88	13	£η	25	UR
2	ยฯ	14	83	26	UH
3	LS	15	H8	27	PY
4	88	16	HS	28	13
5	X8	17	83	29	7.8
6	X8	18	٤٢	30	87
7	88	19	ES	31	u∂
8	٤٦	20	d3	32	88
9	ua	21	ظ۵	33	88
10	F3	22	85	34	FR
11	85	23	8:	35	81
12	F8	24	ε:	36	29

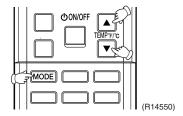


- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold down **TIMER CANCEL** button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- Not all the error codes are displayed. When you cannot find the error code, try method 2.
 (→ Refer to page 136.)

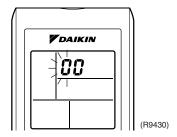
SiUS121737EA Service Diagnosis

Method 2

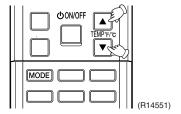
1. Press the 3 buttons (**TEMP**▲, **TEMP**▼, **MODE**) at the same time to enter the diagnosis mode.



The left-side number blinks.



2. Press **TEMP** ▲ or **TEMP** ▼ button and change the number until you hear the two consecutive beeps or the long beep.



3. Diagnose by the sound.

★beep: The left-side number does not correspond with the error code.

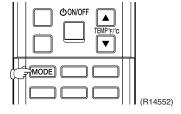
★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.

★long beep: Both the left-side and right-side number correspond with the error code.

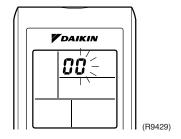
The numbers indicated when you hear the long beep are the error code.

Refer to page 147, 148.

4. Press MODE button.

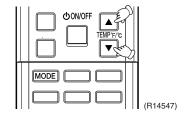


The right-side number blinks.



Service Diagnosis SiUS121737EA

5. Press **TEMP** ▲ or **TEMP** ▼ button and change the number until you hear the long beep.



6. Diagnose by the sound.

★beep : The left-side number does not correspond with the error code.

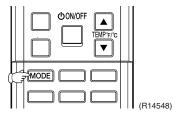
★two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.

★long beep: Both the left-side and right-side number corresponds with the error code.

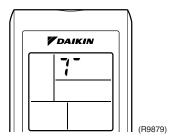
7. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 147, 148.

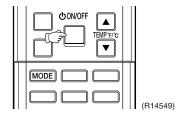
8. Press MODE button to exit from the diagnosis mode.



The display 7 means the trial operation mode. Refer to page 223 for trial operation.



9. Press **ON/OFF** button twice to return to the normal mode.



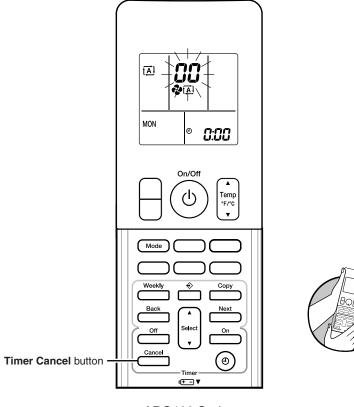
Note: When the remote controller is left untouched for 60 seconds, it returns to the normal mode.

SiUS121737EA **Service Diagnosis**

3.1.2 ARC466 Series Remote Controller

Method 1

1. When Timer Cancel button is held down for 5 seconds, @@ is displayed on the temperature display screen.





< ARC466 Series >

(R24045)

- 2. Press Timer Cancel button repeatedly until a long beep sounds.
- The code indication changes in the sequence shown below.

ARC466A21, A36

No.	Code	No.	Code	No.	Code
1	88	14	UB	27	UR
2	85	15	£Π	28	UH
3	٤٦	16	83	29	PY
4	F3	17	H8	30	87
5	F8	18	HS	31	u2
6	13	19	83	32	ER
7	14	20	٤٢	33	88
8	ŁS	21	ES	34	FR
9	ยฯ	22	d3	35	81
10	83	23	ظ۵	36	23
11	H8	24	85	37	83
12	XB	25	8:	38	H3
13	88	26	ε;		

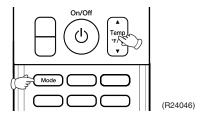


- 1. A short beep or two consecutive beeps indicate non-corresponding codes.
- 2. To return to the normal mode, hold down Timer Cancel button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- 3. Not all the error codes are displayed. When you cannot find the error code, try method 2. $(\rightarrow$ Refer to page 139.)

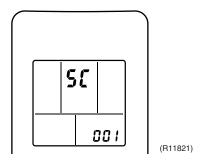
Service Diagnosis SiUS121737EA

Method 2

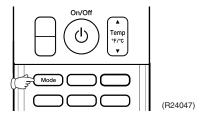
1. Press the center of **Temp** button and **Mode** button at the same time.



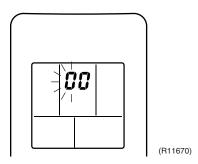
\$5 is displayed on the LCD.



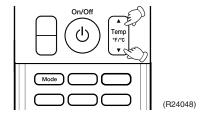
- 2. Select ℜ (service check) with **Temp** ▲ or **Temp** ▼ button.
- 3. Press Mode button to enter the service check mode.



The left-side number blinks.



4. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the two consecutive beeps or the long beep.

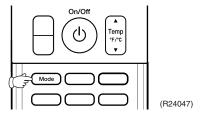


SiUS121737EA Service Diagnosis

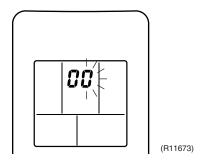
- 5. Diagnose by the sound.
 - ★ beep: The left-side number does not correspond with the error code.
 - ★ two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - ★ long beep: Both the left-side and right-side numbers correspond with the error code.

 The numbers indicated when you hear the long beep are the error code.

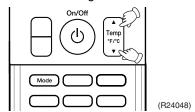
 Refer to page 147, 148.
- 6. Press Mode button.



The right-side number blinks.



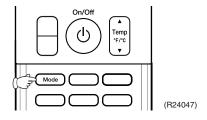
7. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the long beep.



- 8. Diagnose by the sound.
 - ★ beep: The left-side number does not correspond with the error code.
 - ★ two consecutive beeps: The left-side number corresponds with the error code but the right-side number does not.
 - ★ long beep: Both the left-side and right-side numbers correspond with the error code.
- 9. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 147, 148.

10. Press **Mode** button for 5 seconds to exit from the service check mode. (When the remote controller is left untouched for 60 seconds, it returns to the normal mode also.)



Service Diagnosis SiUS121737EA

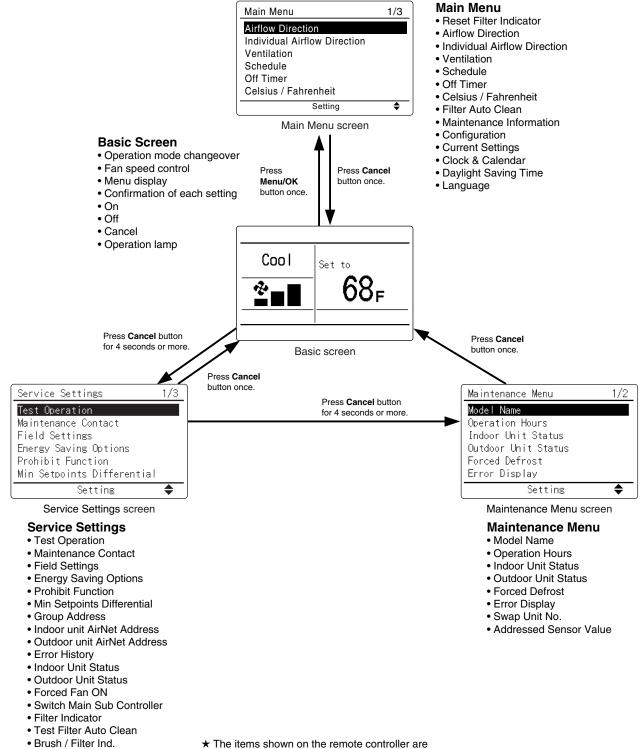
3.2 SA Indoor Unit

3.2.1 Wired Remote Controller (BRC1E73)

Relations Between Modes

On power-up, the message **Checking the connection**. **Please standby**. will be displayed on the remote controller screen temporarily and then the basic screen will be displayed. To access a mode from the basic screen, refer to the figure below.

When any of the operation buttons is pressed, the backlight will come on and remain lit for about 30 seconds. Be sure to press a button while the backlight is on.



different depending on the connected indoor unit.

(R24620)

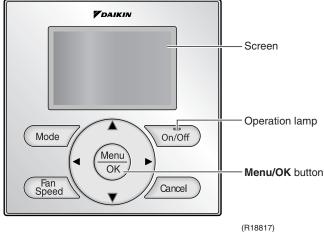
141

Disable Filter Auto Clean

SiUS121737EA **Service Diagnosis**

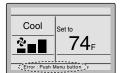
Service Diagnosis

The following message is displayed on the screen when an error (or a warning) occurs during operation. Check the error code and take the corrective action specified for the particular model.



Operation





• If an error occurs, either one of the following items will flash in the basic screen.

Error: Push Menu button

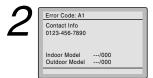
- * The Operation lamp will flash.
- * For Simple display, the message is not displayed, and only the Operation lamp flashes.

Warning: Push Menu button

- * The Operation lamp will not flash.
- * For Simple display, the message is not displayed, and the Operation lamp does not flash, either.



• Press Menu/OK button.



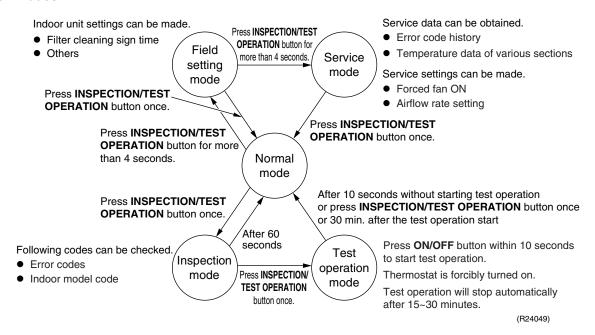
- The error code will flash and the service contact and model name or code may be displayed.
- Notify your Daikin dealer of the Error code and model name or code.

Service Diagnosis SiUS121737EA

3.2.2 Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))

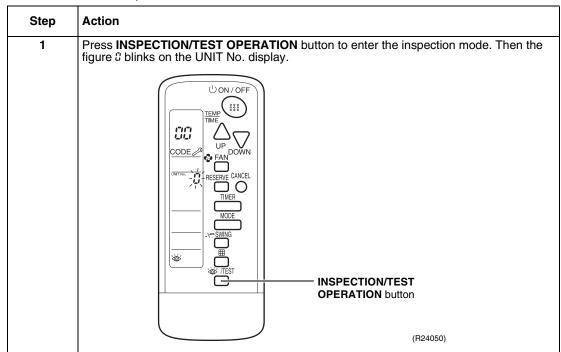
Relations
Between Modes

The following modes can be selected by using **INSPECTION/TEST OPERATION** button on the remote controller.

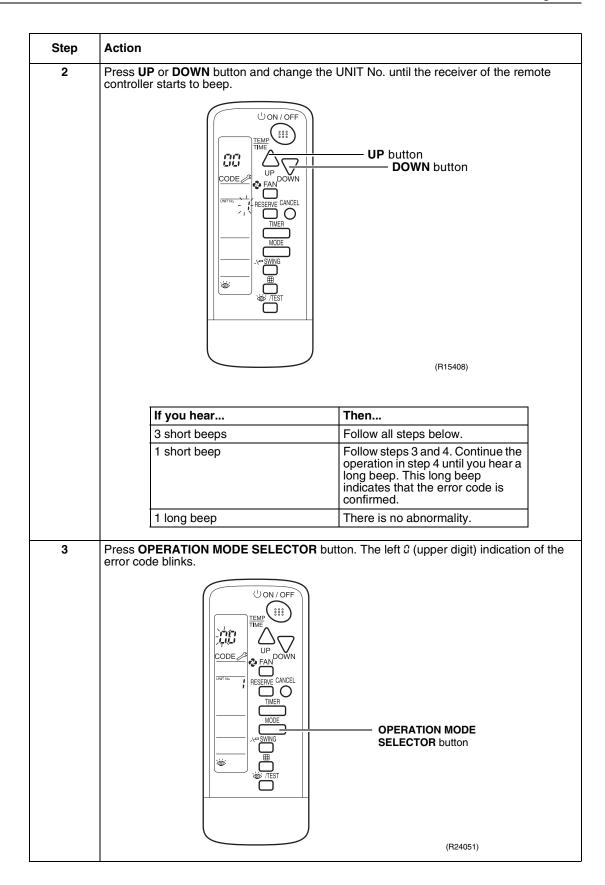


Service Diagnosis

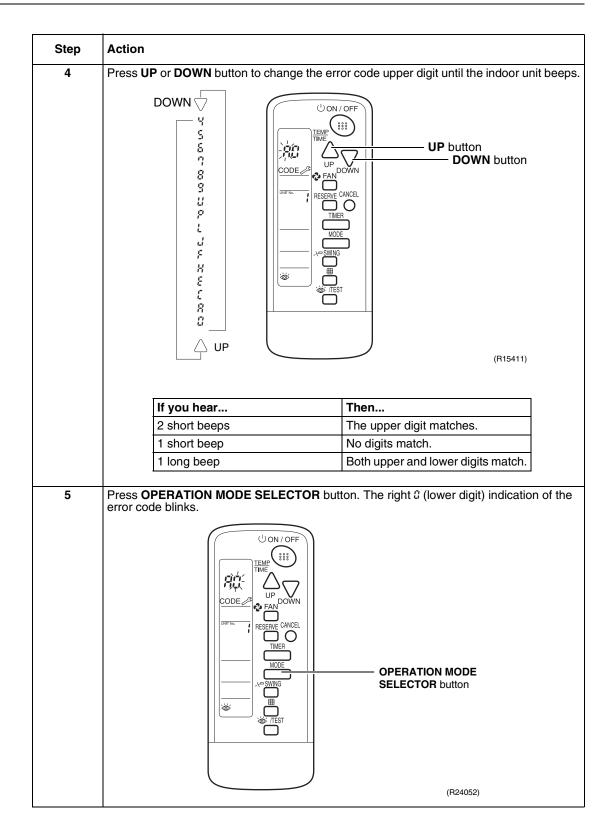
To find the error code, proceed as follows:



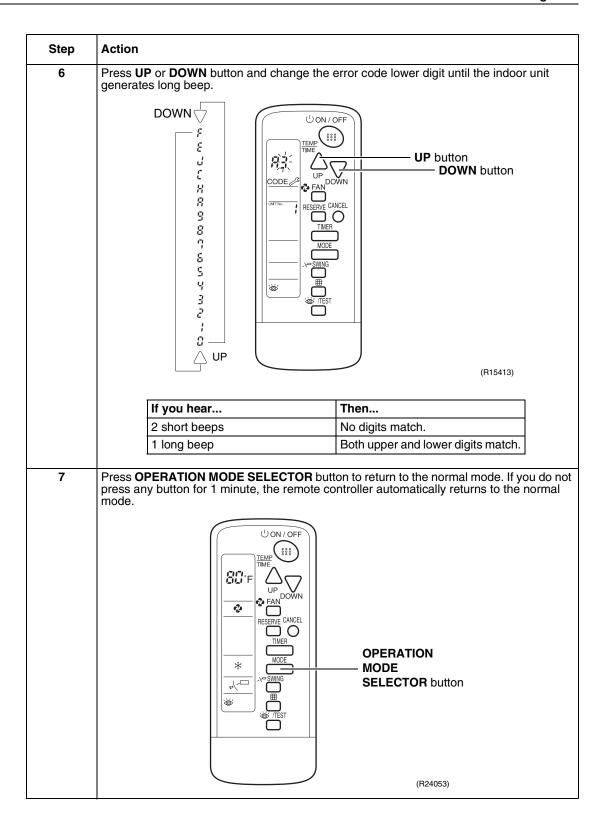
SiUS121737EA Service Diagnosis



Service Diagnosis SiUS121737EA



SiUS121737EA Service Diagnosis



4. Code Indication on Remote Controller

4.1 RA Indoor Unit

Error Codes		Description	Reference Page	
00	Normal condition	Normal condition		
A1	Indoor unit PCB abno	ormality	149	
A5	Freeze-up protection	Freeze-up protection control, heating peak-cut control		
A6	Indoor fan motor or	DC motor (CTXG, FTXR, CTXS, FTXS, FVXS series)	152	
	related abnormality	AC motor (CDXS, FDXS series)	154	
C4	Indoor heat exchanger thermistor or related abnormality		156	
C7	Front panel open/clos	157		
C9	Room temperature th	156		
U4	Signal transmission e	158		
UA	Mismatching of indoo	160		

4.2 SA Indoor Unit

Error Codes	Description	Reference Page
00	Normal condition	_
A1	Indoor unit PCB abnormality	161
A3	Drain level control system abnormality	162
A 6	Indoor fan motor (DC motor) or related abnormality (See the Note below.)	163, 165
A8	Indoor fan PCB abnormality	167
AF	Humidifier or related abnormality	168
C4	Indoor heat exchanger thermistor 1 or related abnormality	169
C5	Indoor heat exchanger thermistor 2 or related abnormality	169
C9	Room temperature thermistor or related abnormality	169
CE	Presence sensor or floor sensor abnormality	170
CJ	Remote controller thermistor abnormality	171
U4	Signal transmission error (between indoor unit and outdoor unit)	172
U5	Signal transmission error (between indoor unit and remote controller)	174
U8	Signal transmission error (between MAIN remote controller and SUB remote controller)	175
UA	Mismatching of indoor unit and outdoor unit	176

Note: When there is a possibility of open phase power supply, also check power supply.

4.3 Outdoor Unit

☼: ON, ●: OFF, ♦: Blinks

	Outdo	or Unit I	LED Inc	lication		Free		Deference
Green		1	Red		1	Error Codes	Description	Reference Page
Α	1	2	3	4	5			
•		•		•		00	Normal condition —	
						UA	Unspecified voltage (between indoor unit and outdoor unit)	182
. 1	_	_				UH	Anti-icing control in other rooms	182
功	•	•	≎	♡	•	(U0)	Refrigerant shortage	177
功	Þ	•	•	♡	•	U2	Low-voltage detection or over-voltage detection	179
•	•	≎	•	•	•	U3	Wiring error check unexecuted	181
⊅	Ф	•	≎	\Diamond	•	A 5	Anti-icing control for indoor unit	183
⊅	Þ	≎	≎	•	•	E1	Outdoor unit PCB abnormality	185
功	Þ	•	♡	•	•	(E5)	OL activation (compressor overload)	186
⊅	•	≎	≎	•	•	(E6)	Compressor lock	188
∌	¢	≎	≎	♡	•	E7	DC fan lock	189
♦	•	≎	•	≎	•	E8	Input overcurrent detection	190
♦	Þ	•	•	•	•	EA	Four way valve abnormality	191
⊅	₽	•	≎	•	•	F3	Discharge pipe temperature control	193
♦	Þ	•	≎	≎	•	F6	High pressure control in cooling	194
Ð	\triangle	♡	•	•	•	H0	Compressor sensor system abnormality	195
74						H6	Position sensor abnormality	197
						H8	CT or related abnormality	199
						H9	Outdoor temperature thermistor or related abnormality	201
						J3	Discharge pipe thermistor or related abnormality	201
						J6	Outdoor heat exchanger thermistor or related abnormality	201
						J8	Liquid pipe thermistor or related abnormality	201
						J9	Gas pipe thermistor or related abnormality 201	
						P4	Radiation fin thermistor or related abnormality	201
⊅	\Diamond	≎	•	≎	•	L3	Electrical box temperature rise	203
⊅	•	•	•	≎	•	L4	Radiation fin temperature rise	204
⊅	•	•	₽	•	•	L5	Output overcurrent detection	205
Þ	_	_	_	_	_	_	See the note 4.	_
•	_	_	_	_	_	_	Check the power supply.	_



- 1. The error codes in the parenthesis () are displayed only when the system is shut down.
- 2. When a sensor error occurs, check the remote controller display to determine which sensor is malfunctioning.

If the remote controller does not indicate the error code, conduct the following procedure.

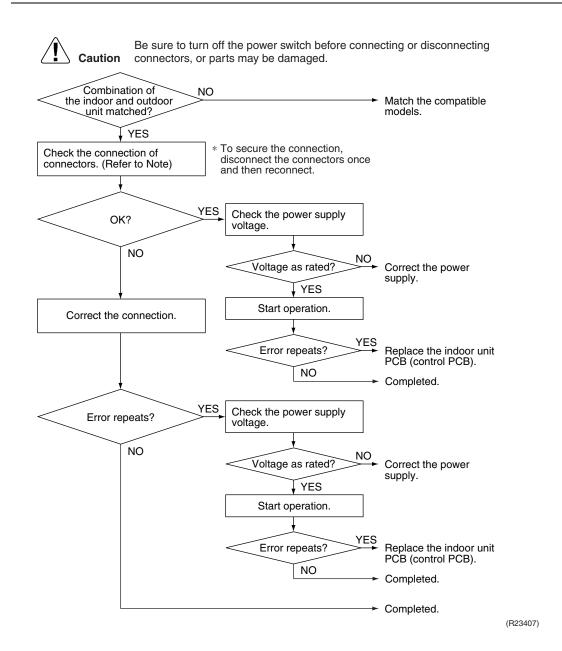
- * Turn the power off and then on again. If the same LED indication appears again immediately after the power is turned on, the fault is in the thermistor.
- * If the above condition does not result, the fault is in the CT.
- 3. The indoor unit error code may take the precedence in the remote controller display.
- 4. Turn the power off and then on again. If the same LED indication appears again, outdoor unit PCB is faulty. Replace the outdoor unit PCB.

5. Troubleshooting for RA Indoor Unit

5.1 Indoor Unit PCB Abnormality

Error Code	A1
Method of Error Detection	The system checks if the circuit works properly within the microcomputer of the indoor unit.
Error Decision Conditions	The system cannot set the internal settings.
Supposed Causes	 Wrong models interconnected Defective indoor unit PCB Disconnection of connector Reduction of power supply voltage

Troubleshooting



Note:

: Check the following connector.

Model Type	Connector	
CTXG, FTXR, CTXS, FTXS, FVXS series	Terminal strip ~ Control PCB (H1, H2, H3)	
CDXS, FDXS series	Terminal block ~ Control PCB (H1, H2, H3)	

5.2 Freeze-up Protection Control, Heating Peak-cut Control

Error Code

A5

Method of Error Detection

- Freeze-up protection control
 - During cooling operation, the freeze-up protection control (operation halt) is activated according to the temperature detected by the indoor heat exchanger thermistor.
- Heating peak-cut control

 During heating operation, the temperature detected by the indoor heat exchanger thermistor is used for the heating peak-cut control (operation halt, outdoor fan stop, etc.)

Error Decision Conditions

- Freeze-up protection control
 - During cooling operation, the indoor heat exchanger temperature is below 0°C (32°F).
- Heating peak-cut control
 During heating operation, the indoor heat exchanger temperature is above 65°C (149°F).

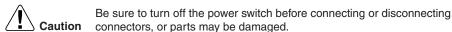
Supposed Causes

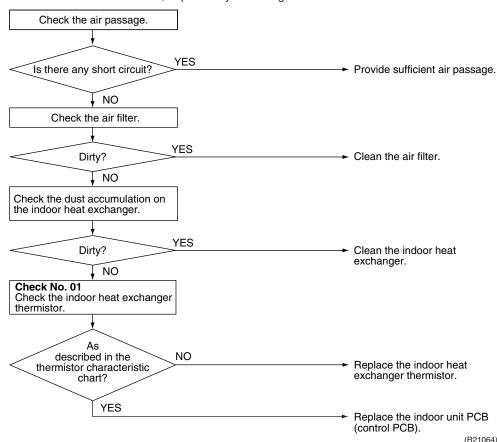
- Short-circuited air
- Clogged air filter of the indoor unit
- Dust accumulation on the indoor heat exchanger
- Defective indoor heat exchanger thermistor
- Defective indoor unit PCB

Troubleshooting



Check No.01 Refer to P.207





5.3 Indoor Fan Motor or Related Abnormality

5.3.1 Indoor Fan Motor (DC Motor) or Related Abnormality

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

CTXS07LVJU

FTXS09/12/15/18LVJU FVXS09/12/15/18NVJU

Error Code

A6

Method of Error Detection

The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed.

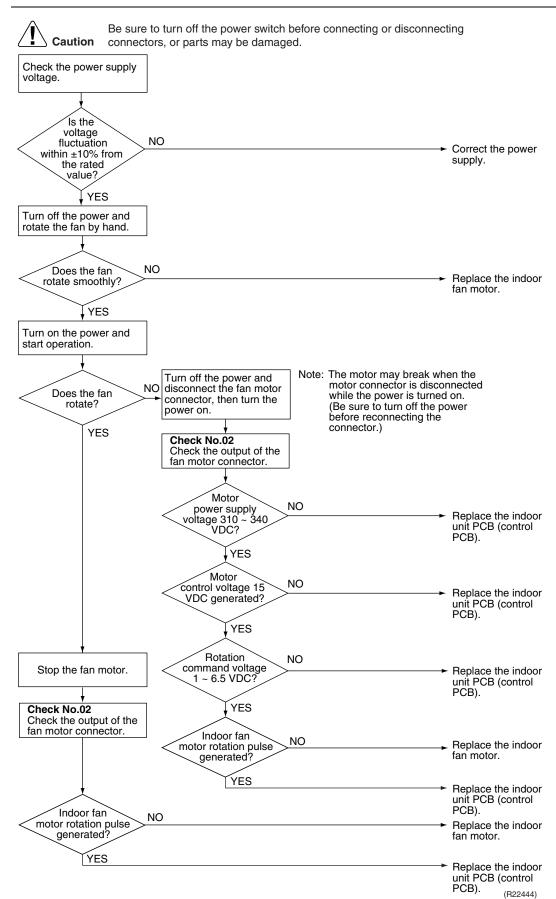
Supposed Causes

- Remarkable decrease in power supply voltage
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting



Check No.02 Refer to P.208



B

Note:

The rotation pulse is the feedback signal from the indoor fan motor.

5.3.2 Indoor Fan Motor (AC Motor) or Related Abnormality

Applicable Models

CDXS07/15/18LVJU FDXS09/12LVJU

Error code

A6

Method of Error Detection The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

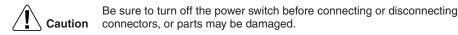
The detected rotation speed does not reach the demanded rotation speed of the target tap.

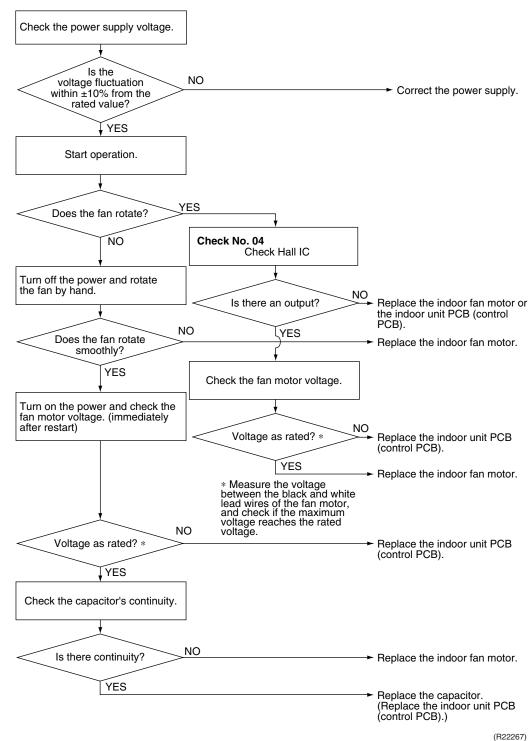
Supposed Causes

- Power supply voltage out of specification
- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective capacitor of the fan motor
- Defective indoor unit PCB

Troubleshooting







(022207)

5.4 Thermistor or Related Abnormality

Error Code

C4, C9

Method of Error Detection

The temperatures detected by the thermistors determine thermistor errors.

Error Decision Conditions

The voltage between the both ends of the thermistor is either 4.96 V or more, or 0.04 V or less with the power on.

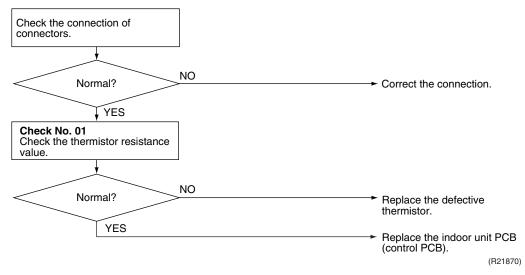
Supposed Causes

- Disconnection of connector
- Thermistor corresponding to the error code is defective.
- Defective indoor unit PCB

Troubleshooting



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



C4: Indoor heat exchanger thermistor **C9**: Room temperature thermistor

Note:

When replacing the defective thermistor(s), replace the thermistors as ASSY.

5.5 Front Panel Open/Close Fault

Applicable Models

CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

Error Code

C7

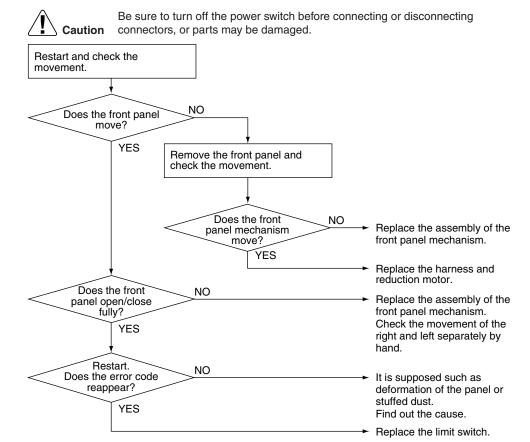
Error Decision Conditions

If the error repeats, the system is shut down.

Supposed Causes

- Defective reduction motor
- Malfunction or deterioration of the front panel mechanism
- Defective limit switch

Troubleshooting



(R17249)

I Note

You cannot operate the unit by the remote controller when the front panel mechanism breaks down. <To the dealers: temporary measure before repair>

- 1. Turn off the power.
- 2. Remove the front panel.
- Turn on the power.(Wait until the initialization finishes.)

Operate the unit by the indoor unit $\ensuremath{\mathsf{ON/OFF}}$ button.

5.6 Signal Transmission Error (Between Indoor Unit and Outdoor Unit)

Error Code

U4

Method of Error Detection

The signal transmission data received from the outdoor unit is checked whether it is normal.

Error Decision Conditions

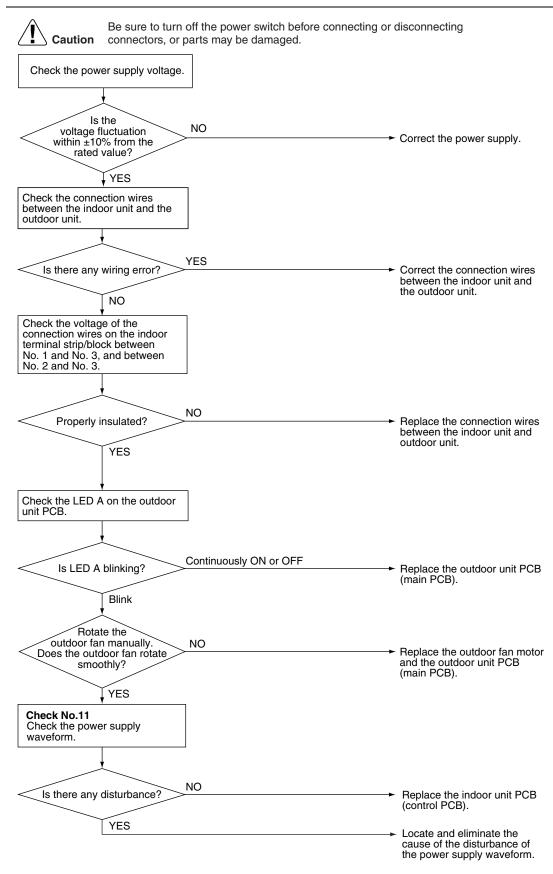
The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.

Supposed Causes

- Reduction of power supply voltage
- Wiring error
- Breaking of the connection wires between the indoor and outdoor units (wire No. 3)
- Defective outdoor unit PCB
- Short circuit inside the fan motor winding
- Defective indoor unit PCB
- Disturbed power supply waveform

Troubleshooting

Check No.11 Refer to P.209



(R24621)

5.7 Mismatching of Indoor Unit and Outdoor Unit

Error Code

UA

Method of Error Detection

The supply power is detected for its requirements (pair type is different from multi type) by the indoor/outdoor transmission signal.

Error Decision Conditions

The pair type and multi type are interconnected.

Supposed Causes

- Wrong models interconnected
- Wrong wiring of connecting wires
- Wrong indoor unit PCB or outdoor unit PCB mounted
- Defective indoor unit PCB
- Defective outdoor unit PCB

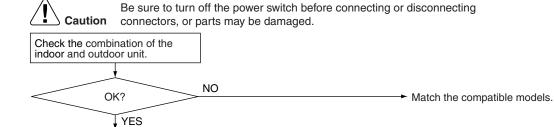
Are the

connecting wires connected

properly?

YES

Troubleshooting



NO

 Check the part numbers of the indoor and outdoor unit PCB with the Parts List.
 If not matched, change for the correct PCB.

Correct the connection.

(R23001)

6. Troubleshooting for SA Indoor Unit

6.1 Indoor Unit PCB Abnormality

Error Code

A1

Method of Error Detection

The system checks the data from EEPROM.

Error Decision Conditions

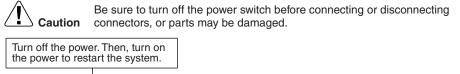
The data from the EEPROM is not received correctly.

EEPROM (Electrically Erasable Programmable Read Only Memory): A memory chip that holds its content without power. It can be erased, either within the computer or externally and usually requires more voltage for erasure than the common +5 volts used in logic circuits. It functions like non-volatile RAM, but writing to EEPROM is slower than writing to RAM.

Supposed Causes

- Defective indoor unit PCB
- External factor (noise etc.)

Troubleshooting



Normal?

No

Replace the indoor unit PCB (control PCB).

External factor other than malfunction (for example, noise etc.)

(R22247)

6.2 Drain Level Control System Abnormality

Error Code

A3

Method of Error Detection

The float switch detects error.

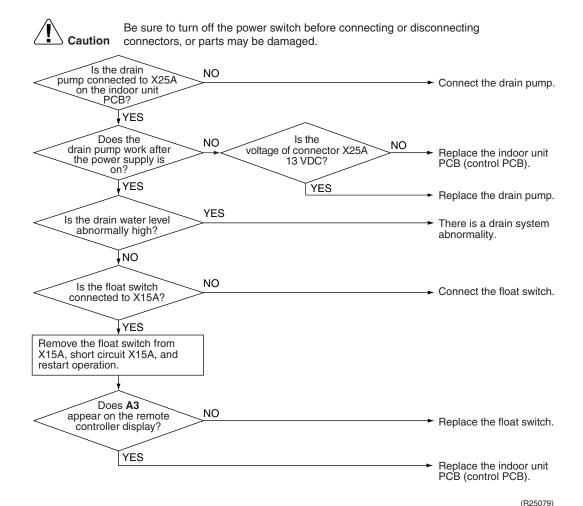
Error Decision Conditions

The water level reaches its upper limit and the float switch turns OFF.

Supposed Causes

- Defective drain pump
- Improper drain piping work
- Clogged drain piping
- Defective float switch
- Defective indoor unit PCB
- Defective short circuit connector X15A, X25A on indoor unit PCB

Troubleshooting



6.3 Indoor Fan Motor or Related Abnormality

6.3.1 Indoor Fan Motor (DC Motor) or Related Abnormality

Applicable Models

FDMQ09/12/15/18RVJU

Error Code

A6

Method of Error Detection

- Detection from the current flow on the fan PCB
- Detection from the rotation speed of the fan motor in operation

Error Decision Conditions

The rotation speed is less than a certain level for 6 seconds.

Supposed Causes

- Clogged foreign matter
- Disconnection of fan motor connectors
- Disconnection of the connector between the indoor unit PCB and the fan PCB
- Defective fan PCB
- Defective fan motor
- No fuse continuity

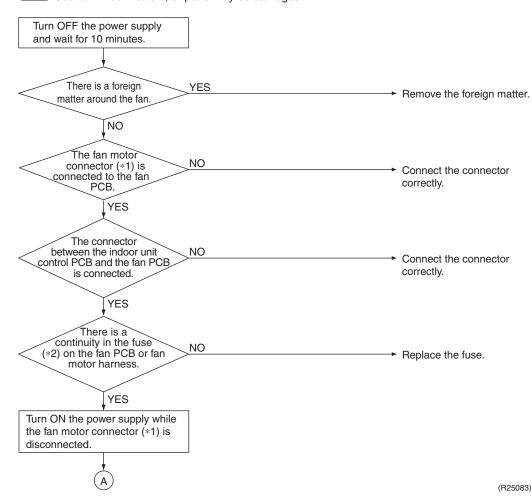
Troubleshooting

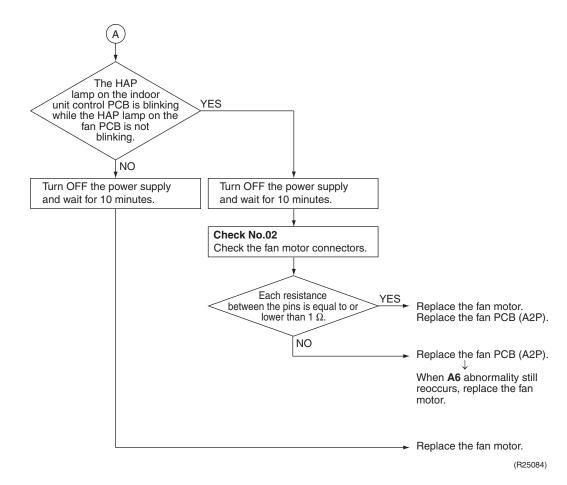


Check No.02 Refer to P.208



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.





Note Connector

Model	*1 Fan motor connector	*2 Fuse
FDMQ Series	X8A	F2U

6.3.2 Indoor Fan Motor (DC Motor) or Related Abnormality

Applicable Models

FFQ09/12/15/18Q2VJU

Error Code

A6

Method of Error Detection The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation.

Error Decision Conditions

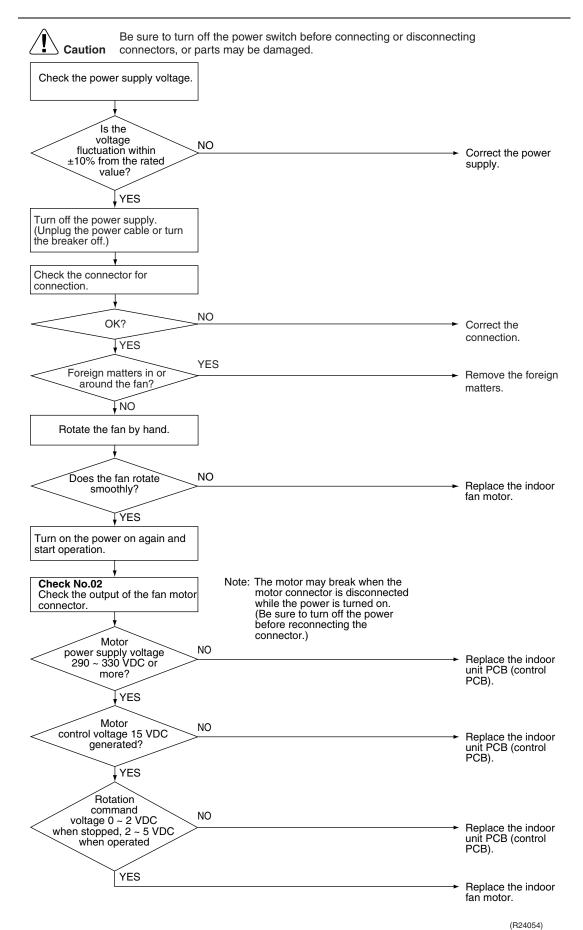
The fan motor is not revved up.

Supposed Causes

- Layer short inside the fan motor winding
- Breaking of wire inside the fan motor
- Breaking of the fan motor lead wires
- Defective indoor unit PCB

Troubleshooting

Check No.02 Refer to P.208



6.4 Indoor Fan PCB Abnormality

Applicable Models

FDMQ09/12/15/18RVJU

Error Code

A8

Method of Error Detection Microcomputer checks the voltage state of the fan PCB.

Error Decision Conditions

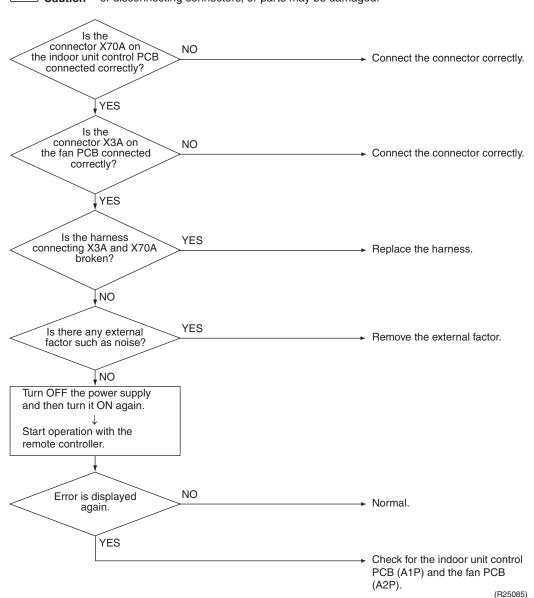
Overvoltage or voltage drop is detected on the fan PCB.

Supposed Causes

- Defective fan PCB
- External factor such as noise

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



6.5 Humidifier or Related Abnormality

Error Code

AF

Method of Error Detection

Water leakage from humidifier(s) is detected based on the float switch ON/OFF changeover while the system is not operating.

Error Decision Conditions

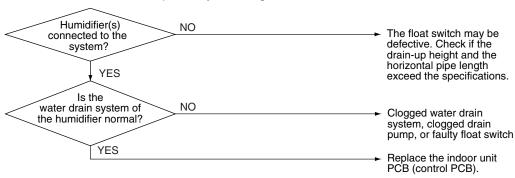
The float switch changes from ON to OFF while the system is OFF.

Supposed Causes

- Defective float switch
- Error in water drain system of humidifier(s)
- Clogged electric expansion value in humidifier(s)
- Defective indoor unit PCB

Troubleshooting

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R24055)



Note:

The system continues to operate with the thermostat OFF even while the error code is displayed.

6.6 Thermistor or Related Abnormality

Error Code

C4, C5, C9

Method of Error Detection

The temperatures detected by the thermistors determine thermistor errors.

Error Decision Conditions

The thermistor is disconnected or shorted while the unit is running.

Supposed Causes

- Disconnection of connector
- Defective thermistor(s)
- Breaking of wires
- Defective indoor unit PCB

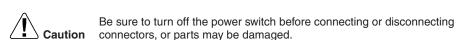
Troubleshooting

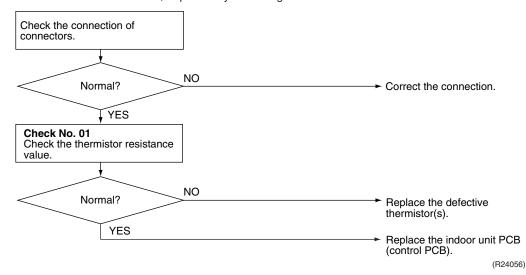


Check No.01 Refer to P.207 If the cause of the problem is related to the thermistors, the thermistors should be checked prior to changing the indoor unit PCB.

To check the thermistors, proceed as follows:

Step	Action
1	Disconnect the thermistor from the indoor unit PCB.
2	Read the temperature and the resistance value.
3	Check if the measured values correspond with the values in the table of thermistor resistance check.





C4: Indoor heat exchanger thermistor 1 (liquid pipe) (R2T)

C5 : Indoor heat exchanger thermistor 2 (R3T)

C9: Room temperature thermistor (R1T)

note

When replacing the defective thermistor(s), replace the thermistors as ASSY.

6.7 Presence Sensor or Floor Sensor Abnormality

Applicable Models

FFQ09/12/15/18Q2VJU

Error Code

CE

Method of Error Detection The system detects abnormality by the output signal from the sensor(s).

Error Decision Conditions

The sensor is disconnected or shorted while the unit is running.

Supposed Causes

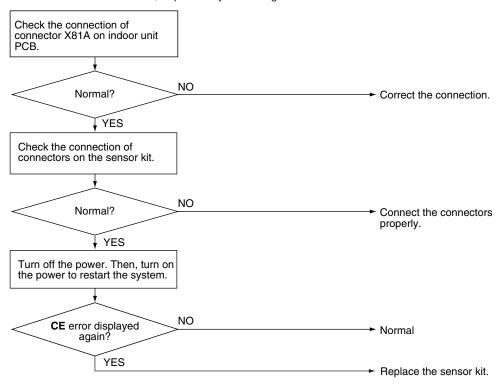
- Disconnection of connector
- Breaking of wires
- Defective sensor(s)
- Defective sensor kit PCB

Troubleshooting

If the cause of the problem is related to the sensors, the sensors should be checked prior to changing the indoor unit PCB.



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R24577)

A

Note:

When replacing the defective sensor(s), replace the sensor kit as ASSY.

6.8 Remote Controller Thermistor Abnormality

Error Code

CJ

Method of Error Detection

Even if remote controller thermistor is faulty, system is possible to operate by system thermistor. Malfunction detection is carried out by the temperature detected by the remote controller thermistor.

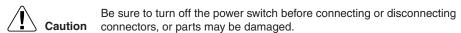
Error Decision Conditions

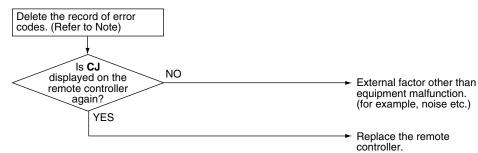
The remote controller thermistor is disconnected or shorted while the unit is running.

Supposed Causes

- Defective room temperature thermistor in the wired remote controller
- Defective wired remote controller PCB
- External factor such as noise

Troubleshooting





(R23951)



To delete the record of error codes, press **ON/OFF** button for 4 seconds or more while the error code is displayed in the inspection mode.

6.9 Signal Transmission Error (Between Indoor Unit and Outdoor Unit)

Error Code

U4

Method of Error Detection

The signal transmission data from the outdoor unit is checked whether it is normal.

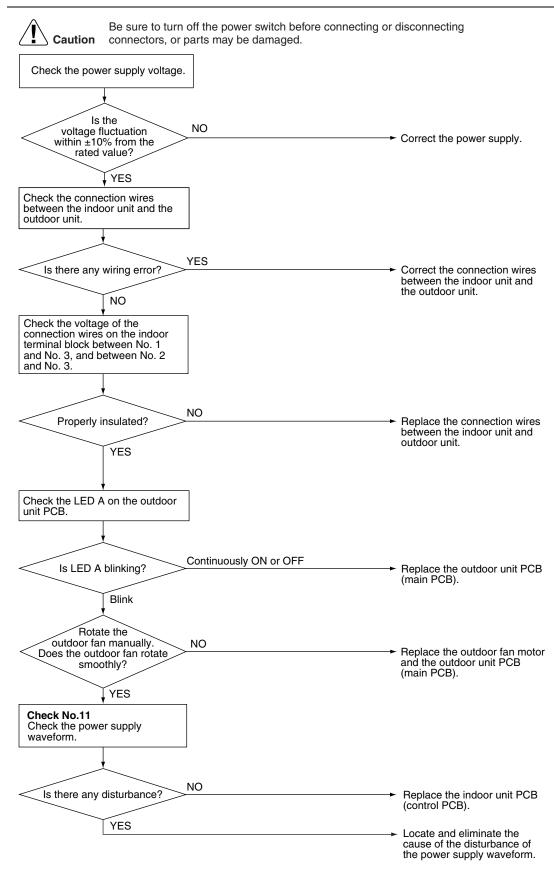
Error Decision Conditions

The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal.

Supposed Causes

- Power supply voltage out of specification
- Reduction of power supply voltage
- Wiring error
- Breaking of the connection wires between the indoor and outdoor units (wire No. 3)
- Defective outdoor unit PCB
- Short circuit inside the fan motor winding
- Defective indoor unit PCB
- Disturbed power supply waveform





(R24622)

6.10 Signal Transmission Error (Between Indoor Unit and Remote Controller)

Error Code

U5

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between indoor unit and remote controller (main and sub) is normal.

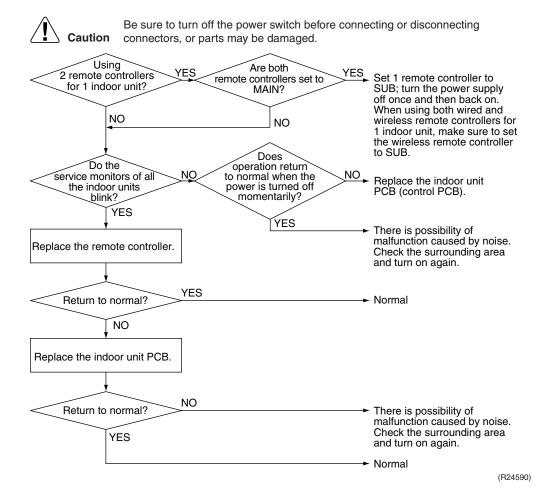
Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Connection of 2 main remote controllers (when using 2 remote controllers)
- Defective indoor unit PCB
- Defective remote controller
- Transmission error caused by noise

Troubleshooting



Note: For the way to change MAIN/SUB setting of remote controllers, refer to pages 240 and 241.

6.11 Signal Transmission Error (Between MAIN Remote Controller and SUB Remote Controller)

Error Code

U8

Method of Error Detection

In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between MAIN remote controller and SUB remote controller is normal.

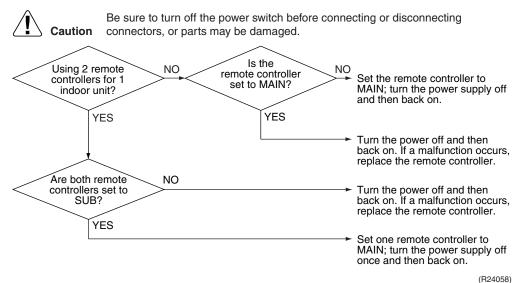
Error Decision Conditions

Normal transmission does not continue for specified period.

Supposed Causes

- Remote controller is set to SUB when using 1 remote controller
- Connection of 2 sub remote controllers (when using 2 remote controllers)
- Defective remote controller PCB

Troubleshooting



(H24058



Note:

For the way to change MAIN/SUB setting of remote controllers, refer to pages 240 and 241.

6.12 Mismatching of Indoor Unit and Outdoor Unit

Error Code

UA

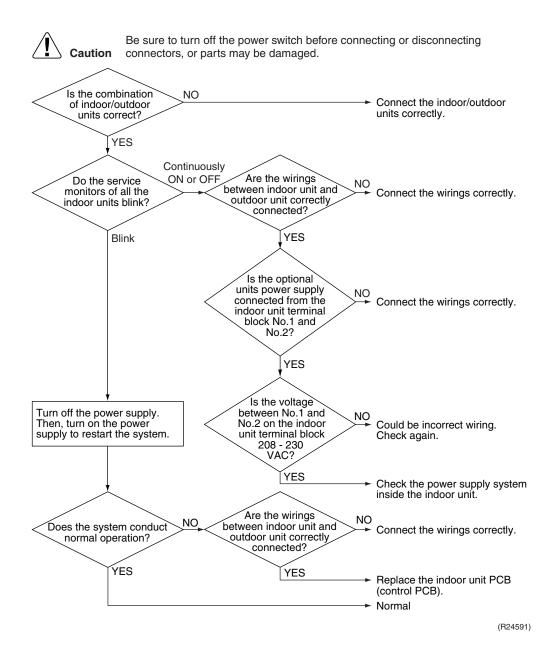
Error Decision Conditions

Improper combination of indoor and outdoor units

Supposed Causes

- Defective indoor unit PCB
- Indoor-outdoor unit transmission wiring error
- Defective optional unit(s) wirings
- Improper power supply wiring of indoor unit
- Improper wiring of connecting wires between indoor/outdoor units

Troubleshooting



7. Troubleshooting for Outdoor Unit

7.1 Refrigerant Shortage

Error Code

U0

Outdoor Unit LED Display



Method of Error Detection

Refrigerant shortage is detected by checking the input current value and the compressor running frequency. If there is insufficient refrigerant, the input current tends to be lower than the normal value.

Error Decision Conditions

The following conditions continue for 7 minutes.

- Input current ≤ A × output frequency + B
- Output frequency > C

A (–)	B (A)	C (Hz)
27/1000	2	40

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

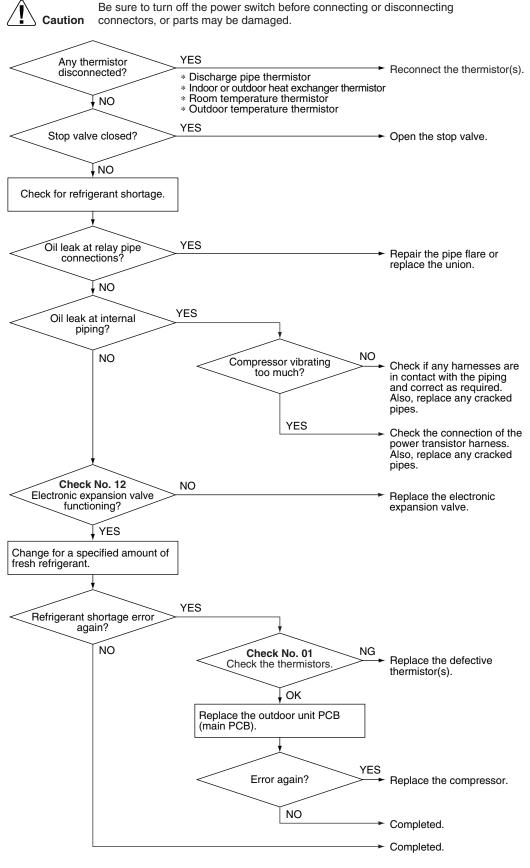
- Disconnection of the discharge pipe thermistor, indoor or outdoor heat exchanger thermistor, room or outdoor temperature thermistor
- Closed stop valve
- Refrigerant shortage (refrigerant leakage)
- Poor compression performance of compressor
- Defective electronic expansion valve



Check No.01 Refer to P.207



Check No.12 Refer to P.210



(R23654)

7.2 Low-voltage Detection or Over-voltage Detection

Error Code

U2

Outdoor Unit LED Display

Method of Error Detection

★ Indoor Unit

The zero-cross detection of the power supply is evaluated by the indoor unit PCB.

★ Outdoor Unit

Low-voltage detection:

An abnormal voltage drop is detected by the DC voltage detection circuit.

Over-voltage detection:

An abnormal voltage rise is detected by the over-voltage detection circuit.

Error Decision Conditions

★ Indoor Unit

There is no zero-cross detection in approximately 10 seconds.

★ Outdoor Unit

Low-voltage detection:

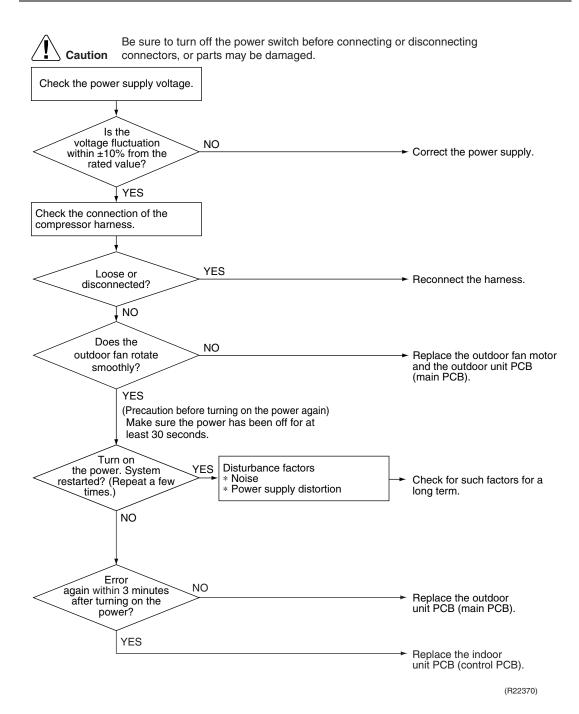
- The voltage detected by the DC voltage detection circuit is below 150 V for 0.1 second.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Over-voltage detection:

- An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer.
- The compressor stops if the error occurs, and restarts automatically after 3-minute standby.

Supposed Causes

- Power supply voltage out of specification
- Defective DC voltage detection circuit
- Defective over-voltage detection circuit
- Defective PAM control part
- Disconnection of compressor harness
- Short circuit inside the fan motor winding
- Noise
- Momentary drop of voltage
- Momentary power failure
- Defective outdoor unit PCB
- Defective indoor unit PCB



7.3 Wiring Error Check Unexecuted

Error Code

U3

Outdoor Unit LED Display

A ☼ 1 ● 2 ☼ 3 ● 4 ● 5

Method of Error Detection

The system checks if wiring error check is executed after clearing the memory.

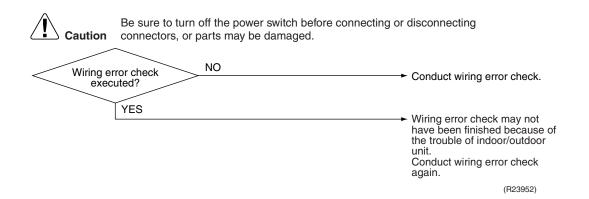
Error Decision Conditions

An error is determined when the unit is operated by the remote controller without executing wiring error check after the memory was cleared.

Supposed Causes

The wiring error switch (SW3) may have been pressed for 10 seconds or more and the memory may have been deleted. The unit cannot be operated unless wiring error check is executed.

Troubleshooting



A

Note:

Refer to wiring error check on page 221 for details.

7.4 Unspecified Voltage (Between Indoor Unit and Outdoor Unit), Anti-Icing Control in Other Rooms

Error Code

UA, UH

Outdoor Unit LED Display

 $A \diamondsuit 1 \bullet 2 \bullet 3 \bullet 4 \bullet 5 \bullet$

Method of Error Detection

A wrong connection is detected by checking the combination of indoor and outdoor units on the microcomputer.

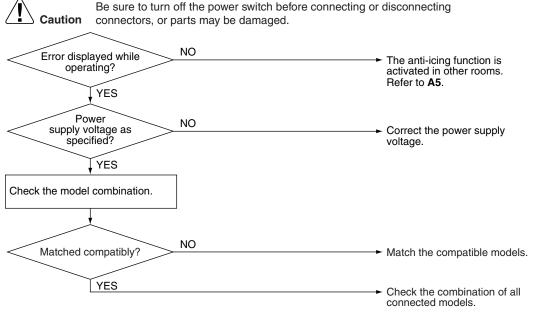
Error Decision Conditions

- Anti-icing control in other rooms
- Unspecified internal and/or external voltages
- Mismatching of indoor and outdoor units

Supposed Causes

- Anti-icing function in other rooms
- Power supply voltage out of specification
- Wrong models interconnected
- Wrong indoor unit PCB or outdoor unit PCB mounted

Troubleshooting



(R21922)

Note:

Refer to Anti-icing control for indoor unit on page 183 for details.

7.5 Anti-Icing Control for Indoor Unit

Error Code

A5

Outdoor Unit LED Display

A ♦ 1 ♦ 2 ● 3 ♦ 4 ♦ 5 ●

Method of Error Detection

During cooling operation, indoor unit icing is detected by checking the temperatures sensed by the indoor heat exchanger thermistor and room temperature thermistor that are located in a shut-down room.

Error Decision Conditions

- In cooling operation, the both conditions (A) and (B) are met for 5 minutes.
 - (A) Room temperature Indoor heat exchanger temperature ≥ 10°C (18°F)
 - (B) Indoor heat exchanger temperature $\leq -1^{\circ}C$ (30.2°F)
- If the error repeats, the system is shut down.
- Reset condition: 3-minute standby is over and the indoor heat exchanger temperature is above 0°C (32°F)

Supposed Causes

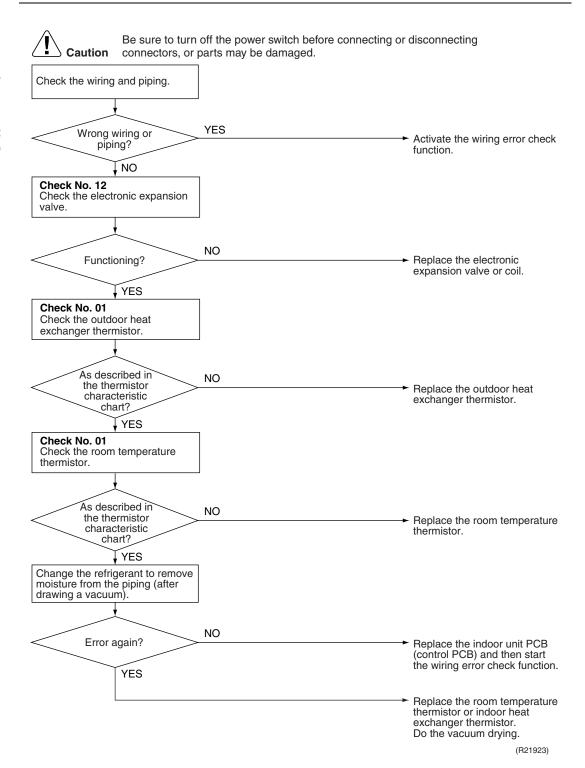
- Wrong wiring or piping
- Defective electronic expansion valve
- Short-circuited air
- Defective indoor heat exchanger thermistor
- Defective room temperature thermistor



Check No.01 Refer to P.207



Check No.12 Refer to P.210



7.6 Outdoor Unit PCB Abnormality

Error Code

E1

Outdoor Unit LED Display

A **(1)** 1 **(2)** 2 **(3)** 4 **(4)** 5 **(9)**

Method of Error Detection

Detect within the program of the microcomputer.

Error Decision Conditions

The program of the microcomputer is in abnormal running order.

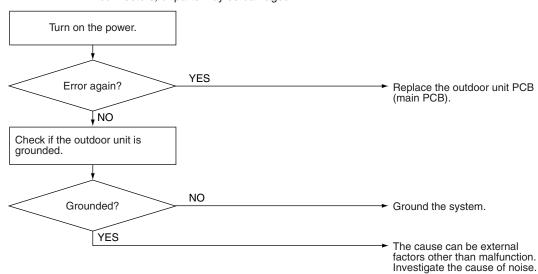
Supposed Causes

- Defective outdoor unit PCB
- Noise
- Momentary drop of voltage
- Momentary power failure

Troubleshooting

Caution

Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R21809)

7.7 OL Activation (Compressor Overload)

Error Code

E5

Outdoor Unit LED Display

 $A \diamondsuit 1 \diamondsuit 2 \bullet 3 \diamondsuit 4 \bullet 5 \bullet$

Method of Error Detection A compressor overload is detected through compressor OL.

Error Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Disconnection of discharge pipe thermistor
- Defective discharge pipe thermistor
- Disconnection of connector S40
- Disconnection of 2 terminals of OL (Q1L)
- Defective OL (Q1L)
- Broken OL harness
- Defective electronic expansion valve or coil
- Defective four way valve or coil
- Defective outdoor unit PCB
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve



Check No.01 Refer to P.207



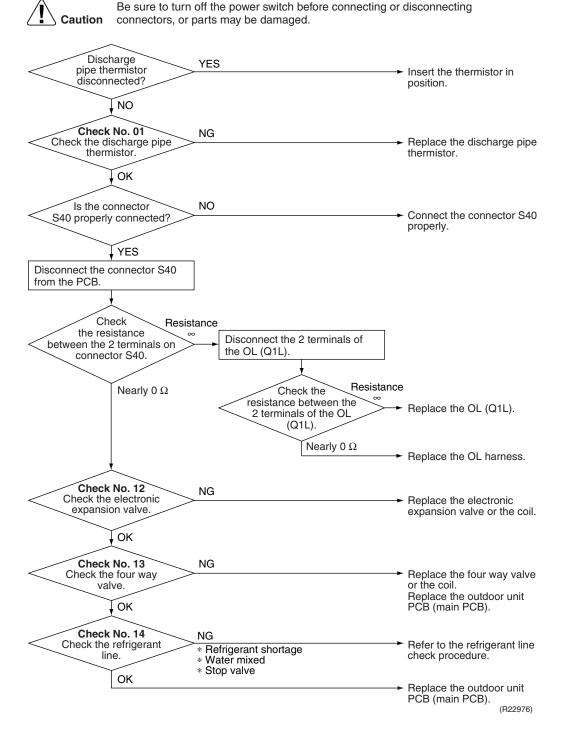
Check No.12 Refer to P.210



Check No.13 Refer to P.211



Check No.14 Refer to P.211



Note

OL (Q1L) activating temperature: 130°C (266°F) OL (Q1L) recovery temperature: 95°C (203°F)

7.8 Compressor Lock

Error Code

E6

Outdoor Unit LED Display

A **(1)** 1 **(0)** 2 **(2)** 3 **(3)** 4 **(0)** 5 **(**

Method of Error Detection

A compressor lock is detected by checking the compressor running condition through the position detection circuit.

Error Decision Conditions

- Judging from the current waveform generated when high-frequency voltage is applied to the compressor.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 5 minutes without any other error

Supposed Causes

- Closed stop valve
- Defective outdoor unit PCB
- Defective compressor
- Defective electronic expansion valve

Troubleshooting



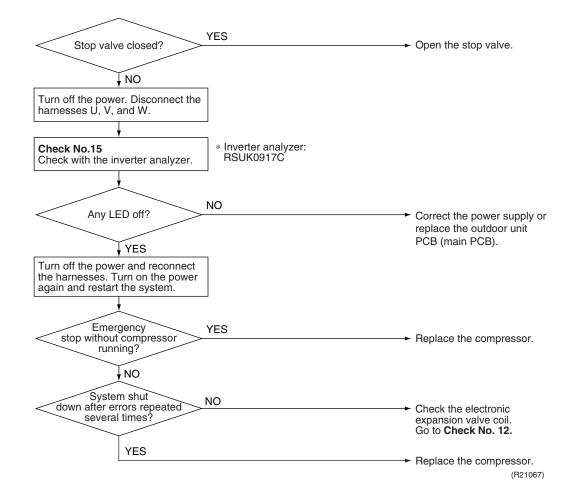
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

(Precaution before turning on the power again)

Make sure the power has been off for at least 30 seconds.



Check No.12



7.9 DC Fan Lock

Error Code

E7

Outdoor Unit LED Display

Method of Error Detection

An error is determined with the high-voltage fan motor rotation speed detected by the Hall IC.

Error Decision Conditions

- The fan does not start in 30 seconds even when the fan motor is running.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 5 minutes without any other error

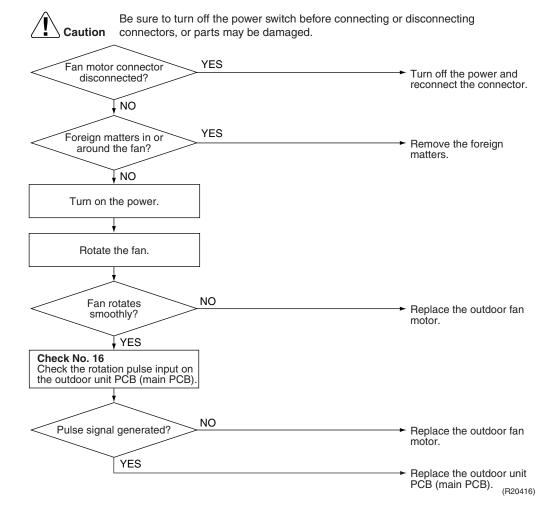
Supposed Causes

- Disconnection of the fan motor
- Foreign matter stuck in the fan
- Defective fan motor
- Defective outdoor unit PCB

Troubleshooting



Check No.16 Refer to P.213



7.10 Input Overcurrent Detection

Error Code

E8

Outdoor Unit LED Display



Method of Error Detection

Detected by checking the input current value

Error Decision Conditions

- The input current is at a certain value (depending on the condition) for 2.5 seconds.
- The compressor halts if the error occurs, and restarts automatically after 3-minute standby.

Supposed Causes

- Outdoor temperature is out of operation range.
- Defective compressor
- Defective power module
- Defective outdoor unit PCB
- Short circuit

Troubleshooting



Check No.15 Refer to P.212



Check No.17 Refer to P.214

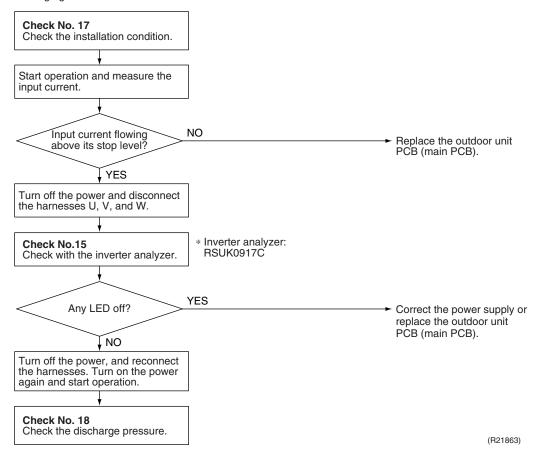


Check No.18 Refer to P.214



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

* An input overcurrent may result from wrong internal wiring. If the system is interrupted by an input overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.



7.11 Four Way Valve Abnormality

Error Code

EA

Outdoor Unit LED Display

 $A \diamondsuit 1 \diamondsuit 2 \bullet 3 \bullet 4 \bullet 5 \bullet$

Method of Error Detection The liquid pipe thermistor and the outdoor heat exchanger thermistor are checked to see if they function within their normal ranges in the operating mode.

Error Decision Conditions

The following condition continues for **A** seconds after the compressor has started.

	A (seconds)
Other than below	240
Heating (when outdoor temperature is below –15°C (5°F)	460

Cooling operation

The lowest liquid pipe temperature among the rooms in operation – Tde > 45°C (81°F)

■ Heating operation

The highest liquid pipe temperature among the rooms in operation – Tde < 0°C (0°F)

Tde: outdoor heat exchanger temperature

Supposed Causes

- Disconnection of four way valve coil
- Defective four way valve, coil, or harness
- Defective outdoor unit PCB
- Defective thermistor
- Refrigerant shortage
- Water mixed in refrigerant
- Defective stop valve



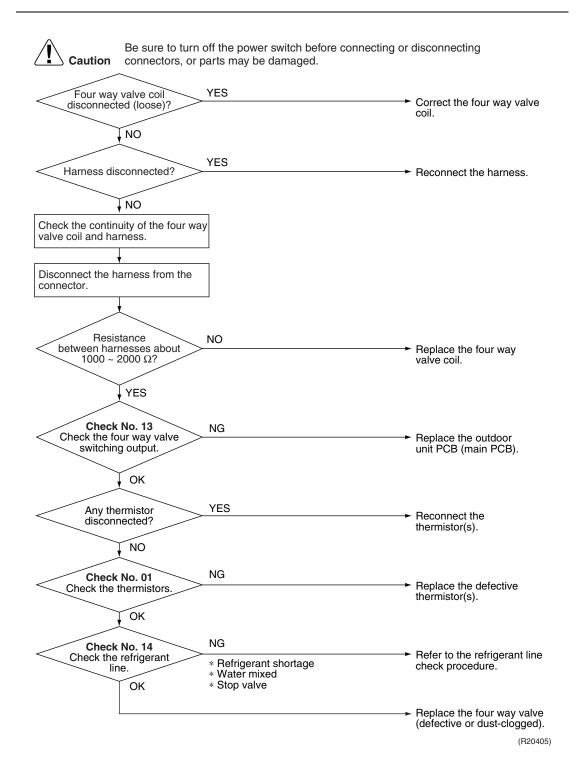
Check No.01 Refer to P.207



Check No.13 Refer to P.211



Check No.14 Refer to P.211



7.12 Discharge Pipe Temperature Control

Error Code

F3

Outdoor Unit LED Display

$A \diamondsuit 1 \diamondsuit 2 \bullet 3 \diamondsuit 4 \bullet 5 \bullet$

Method of Error Detection

An error is determined with the temperature detected by the discharge pipe thermistor.

Error Decision Conditions

- If the temperature detected by the discharge pipe thermistor rises above A, the compressor stops.
- The error is cleared when the discharge pipe temperature is dropped below B.

Α	В
120°C (248°F)	107°C (224.6°F)

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Defective discharge pipe thermistor
 (Defective outdoor heat exchanger thermistor or outdoor temperature thermistor)
- Defective electronic expansion valve or coil
- Refrigerant shortage
- Defective four way valve
- Water mixed in refrigerant
- Defective stop valve
- Defective outdoor unit PCB

Troubleshooting



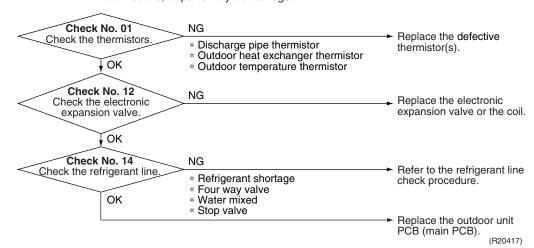
Check No.01 Refer to P.207



Check No.12 Refer to P.210



Check No.14 Refer to P.211 Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



7.13 High Pressure Control in Cooling

Error Code

F6

Outdoor Unit LED Display

Method of Error Detection

High pressure control (operation halt, frequency drop, etc.) is activated in cooling operation if the temperature sensed by the outdoor heat exchanger thermistor exceeds the limit.

Error Decision Conditions

- The temperature sensed by the outdoor heat exchanger thermistor rises above 65°C (149°F).
- The error is cleared when the temperature drops below about 49°C (120.2°F).

Supposed Causes

- The installation space not large enough
- Dirty outdoor heat exchanger
- Defective outdoor fan motor
- Defective stop valve
- Defective electronic expansion valve or coil
- Defective outdoor heat exchanger thermistor
- Defective outdoor unit PCB

Troubleshooting



Check No.01 Refer to P.207



Check No.12 Refer to P.210



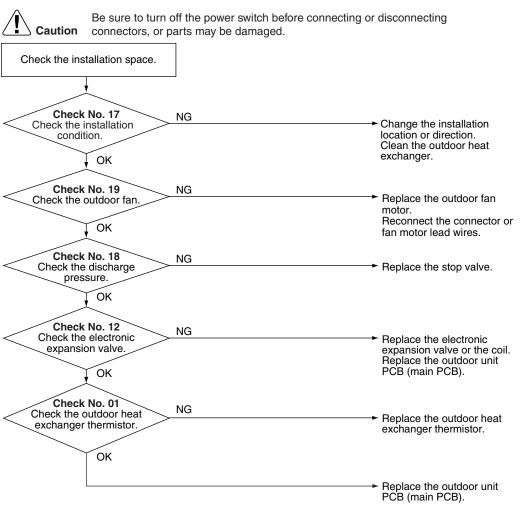
Check No.17 Refer to P.214



Check No.18 Refer to P.214



Check No.19 Refer to P.215



(R20418)

7.14 Compressor Sensor System Abnormality

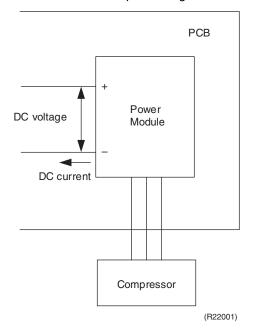
Error Code

H0

Outdoor Unit LED Display

Method of Error Detection

- The system checks the power supply voltage and the DC voltage before the compressor starts.
- The system checks the DC current of the compressor right after the compressor starts.

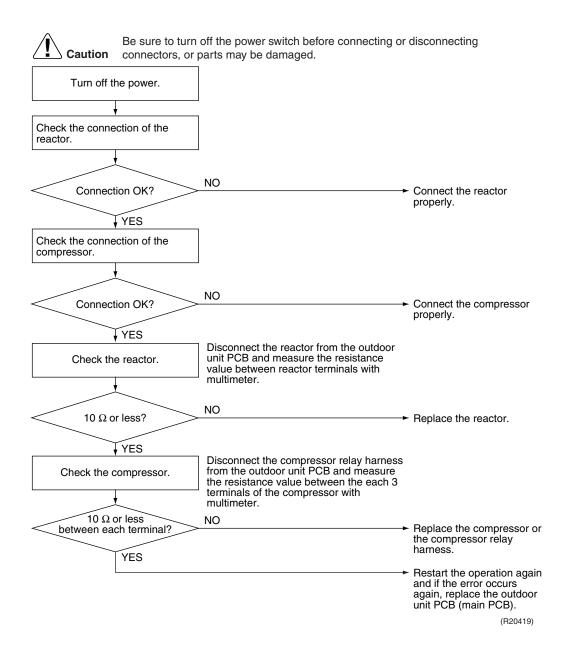


Error Decision Conditions

- The power supply voltage and the DC voltage is obviously low or high.
- The DC current of the compressor does not flow when the compressor starts.

Supposed Causes

- Disconnection of reactor
- Disconnection of compressor harness
- Defective outdoor unit PCB
- Defective compressor



7.15 Position Sensor Abnormality

Error Code

H6

Outdoor Unit LED Display

A ☼ 1 ☼ 2 ☼ 3 ● 4 ● 5 ●

Method of Error Detection A compressor start-up failure is detected by checking the compressor running condition through the position detection circuit.

Error Decision Conditions

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 5 minutes without any other error

Supposed Causes

- Power supply voltage out of specification
- Disconnection of the compressor harness
- Defective compressor
- Defective outdoor unit PCB
- Start-up failure caused by the closed stop valve
- Input voltage outside the specified range



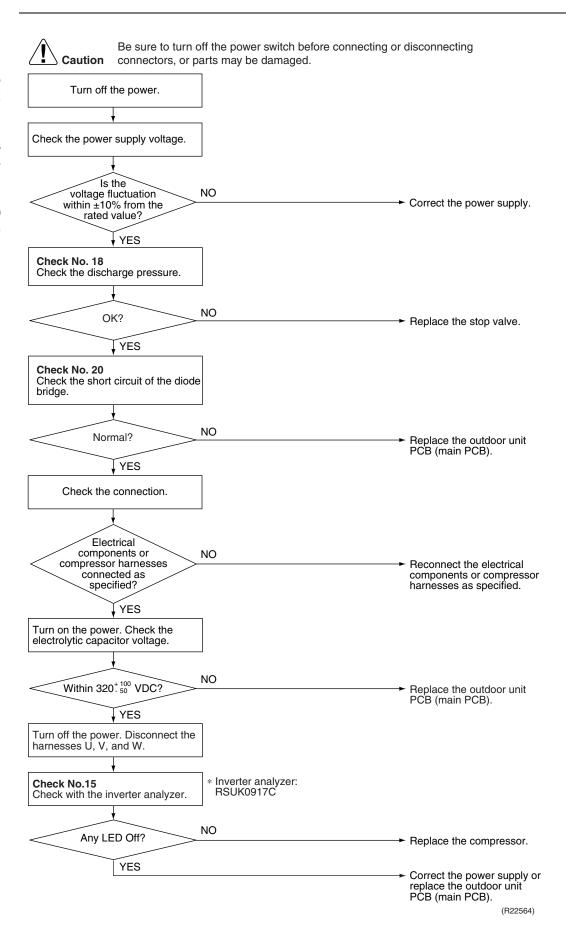
Check No.15 Refer to P.212



Check No.18 Refer to P.214



Check No.20 Refer to P.215



7.16 CT or Related Abnormality

Error Code

H8

Outdoor Unit LED Display

A ♦ 1 ♦ 2 ♦ 3 ● 4 ● 5 ●

Method of Error Detection A CT or related error is detected by checking the compressor running frequency and CT-detected input current.

Error Decision Conditions

■ The compressor running frequency is more than **A** Hz and input current is less than **B** A.

A (Hz)	B (A)
55	0.5

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

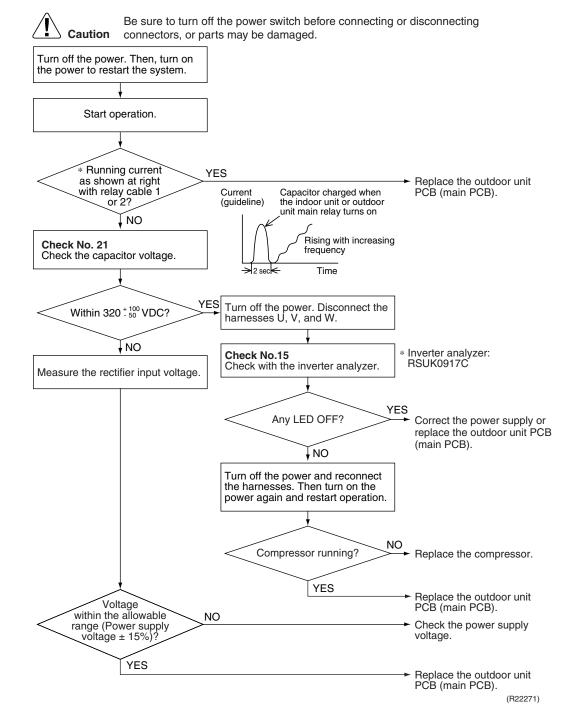
- Defective power module
- Broken or disconnected wiring
- Defective reactor
- Defective outdoor unit PCB



Check No.15 Refer to P.212



Check No.21 Refer to P.216



7.17 Thermistor or Related Abnormality (Outdoor Unit)

Error Code

H9, J3, J6, J8, J9, P4

Outdoor Unit LED Display

A **♦** 1 **♦** 2 **♦** 3 **●** 4 **●** 5 **●**

Method of Error Detection

This fault is identified based on the thermistor input voltage to the microcomputer. A thermistor fault is identified based on the temperature sensed by each thermistor.

Error Decision Conditions

- The voltage between both ends of the thermistor is above 4.96 V or below 0.04 V with the power on.
- **J3** error is judged if the discharge pipe temperature is lower than the heat exchanger temperature.
- The system is shut down if all the units are judged as the J8 error.

Supposed Causes

- Disconnection of the connector for the thermistor
- Defective thermistor(s)
- Defective heat exchanger thermistor in the case of **J3** error (outdoor heat exchanger thermistor in cooling operation, or indoor heat exchanger thermistor in heating operation)
- Defective outdoor unit PCB

Troubleshooting

In case of P4



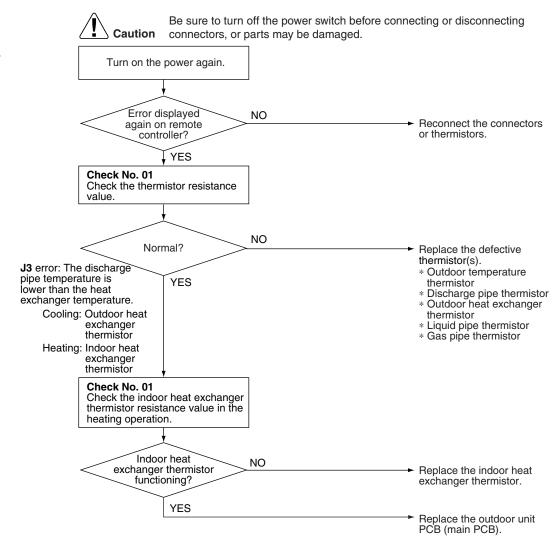
Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

Replace the outdoor unit PCB (main PCB).

P4: Radiation fin thermistor

Check No.01 Refer to P.207

In case of H9, J3, J6, J8, J9



(R21118)

H9: Outdoor temperature thermistor

J3: Discharge pipe thermistor

J6: Outdoor heat exchanger thermistor

J8 : Liquid pipe thermistorJ9 : Gas pipe thermistor



When replacing the defective thermistor(s), replace the thermistors as ASSY.

7.18 Electrical Box Temperature Rise

Error Code

L3

Outdoor Unit LED Display

Method of Error Detection

An electrical box temperature rise is detected by checking the radiation fin thermistor with the compressor off.

Error Decision Conditions

- With the compressor off, the radiation fin temperature is above A.
- The error is cleared when the temperature drops below B.
- To cool the electrical components, the outdoor fan starts when the radiation fin temperature rises above **C** and stops when the radiation fin temperature drops below **B**.

Α	В	С
100°C (212°F)	70°C (158°F)	85°C (185°F)

Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB

Troubleshooting

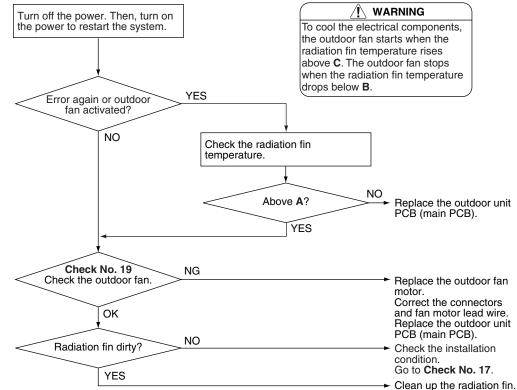


Check No.17 Refer to P.214





Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



(R22272)

7.19 Radiation Fin Temperature Rise

Error Code

L4

Outdoor Unit LED Display



Method of Error Detection

A radiation fin temperature rise is detected by checking the radiation fin temperature with the compressor on.

Error Decision Conditions

- The radiation fin temperature with the compressor on is above A.
- The error is cleared when the temperature drops below **B.**

Α	В
90°C (194°F)	85°C (185°F)

- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 60 minutes without any other error

Supposed Causes

- Defective outdoor fan motor
- Short circuit
- Defective radiation fin thermistor
- Disconnection of connector
- Defective outdoor unit PCB
- Silicone grease is not applied properly on the radiation fin after replacing the outdoor unit PCB.

Troubleshooting



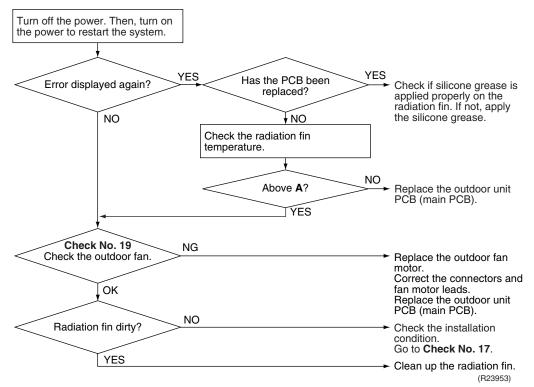
Check No.17 Refer to P.214



Check No.19 Refer to P.215



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.



A

e: Refer to Silicone Grease on Power Transistor/Diode Bridge on page 247 for details.

7.20 Output Overcurrent Detection

Error Code

L₅

Outdoor Unit LED Display

A∳ 1● 2● 3☆ 4● 5●

Method of Error Detection

An output overcurrent is detected by checking the current that flows in the inverter DC section.

Error Decision Conditions

- A position signal error occurs while the compressor is running.
- A rotation speed error occurs while the compressor is running.
- An output overcurrent signal is fed from the output overcurrent detection circuit to the microcomputer.
- If the error repeats, the system is shut down.
- Reset condition: Continuous run for about 5 minutes without any other error

Supposed Causes

- Poor installation condition
- Closed stop valve
- Defective power module
- Wrong internal wiring
- Abnormal power supply voltage
- Defective outdoor unit PCB
- Supply voltage out of specification
- Defective compressor

Troubleshooting



Check No.15 Refer to P.212



Check No.17 Refer to P.214



Check No.18 Refer to P.214

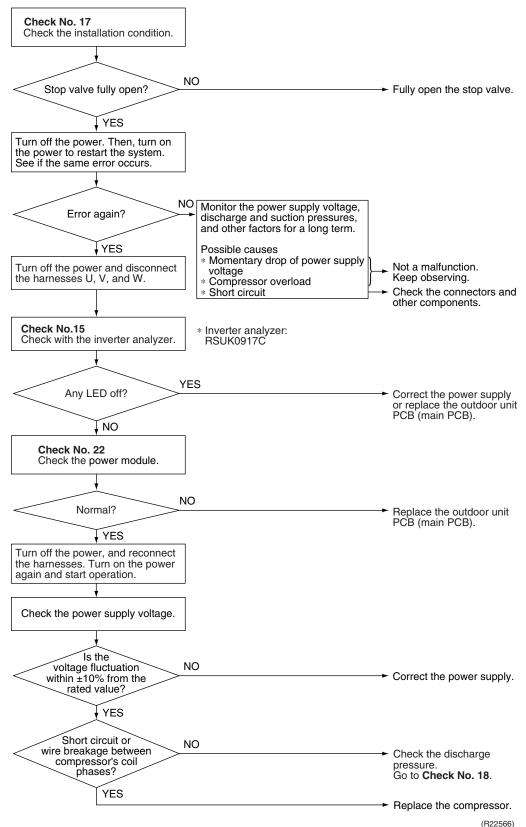


Check No.22 Refer to P.217



Be sure to turn off the power switch before connecting or disconnecting connectors, or parts may be damaged.

* An output overcurrent may result from wrong internal wiring. If the system is interrupted by an output overcurrent after the wires have been disconnected and reconnected for part replacement, check the wiring again.



Check SiUS121737EA

8. Check

8.1 Thermistor Resistance Check

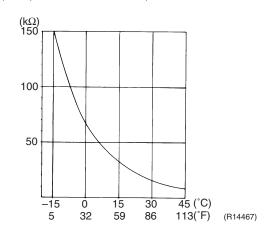
Check No.01

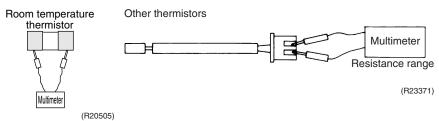
Disconnect the connectors of the thermistors from the PCB, and measure the resistance of each thermistor using a multimeter.

The data is for reference purpose only.

Thermistor	temperature	Posistanos (kO)
°C	°F	Resistance ($k\Omega$)
-20	-4	197.8
-15	5	148.2
-10	14	112.1
- 5	23	85.60
0	32	65.93
5	41	51.14
10	50	39.99
15	59	31.52
20	68	25.02
25	77	20.00
30	86	16.10
35	95	13.04
40	104	10.62
45	113	8.707
50	122	7.176

 $(R25^{\circ}C (77^{\circ}F) = 20 \text{ k}\Omega, B = 3950 \text{ K})$





- When the room temperature thermistor is soldered on a PCB, remove the PCB from the control PCB to measure the resistance.
- When the connector of indoor heat exchanger thermistor is soldered on a PCB, remove the thermistor and measure the resistance.

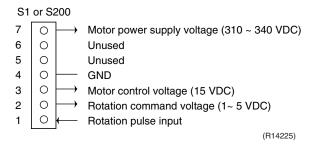
SiUS121737EA Check

8.2 Indoor Fan Motor Connector Check

Check No.02

CTXG, FTXR, CTXS, FTXS, FVXS Series

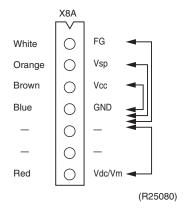
- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 4 7).
- 3. Check motor control voltage (pins 4 3).
- 4. Check rotation command voltage output (pins 4 2).
- 5. Check rotation pulse input (pins 4 1).



FDMQ Series

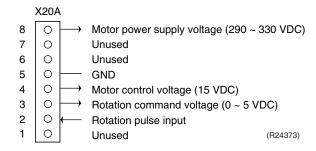
- 1. Turn the power supply OFF.
- 2. With the fan motor connector disconnected, measure the resistance between each pin, then make sure that the resistance is more than the value mentioned in the following table.

Measuring points	Judgement
White - Blue	1 M Ω or more
Orange - Blue	100 k Ω or more
Brown - Blue	100 Ω or more
Red - Blue	100 k Ω or more



FFQ Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 5 8).
- 3. Check motor control voltage (pins 5 4).
- 4. Check rotation command voltage output (pins 5 3).



Check SiUS121737EA

8.3 Hall IC Check

Check No.04

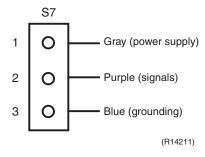
CDXS, FDXS Series

- 1. Check the connector connection.
- 2. With the power on, operation off, and the connector connected, check the following.
 - (1) Output voltage of about 5 V between pins 1 and 3.
 - (2) Generation of 3 pulses between pins 2 and 3 when the indoor fan motor is operating.

If NG in step (1) \rightarrow Defective PCB \rightarrow Replace the PCB (control PCB).

If NG in step (2) \rightarrow Defective Hall IC \rightarrow Replace the indoor fan motor.

If OK in both steps (1) and (2) \rightarrow Replace the PCB (control PCB).



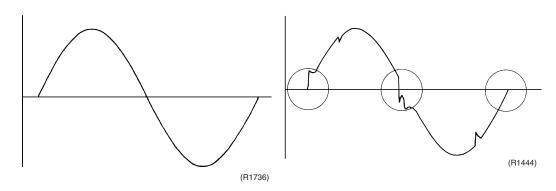
8.4 Power Supply Waveform Check

Check No.11

Measure the power supply waveform between No. 1 and No. 2 on the terminal board, and check the waveform disturbance.

- Check if the power supply waveform is a sine wave (Fig.1).
- Check if there is waveform disturbance near the zero-cross (sections circled in Fig.2)

[Fig.1] [Fig.2]



SiUS121737EA Check

8.5 Electronic Expansion Valve Check

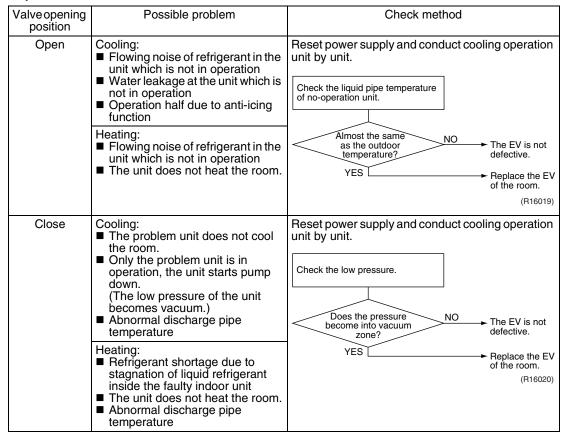
Check No.12

Conduct the following to check the electronic expansion valve (EV).

- 1. Check if the EV connector is correctly inserted in the PCB. Match the EV unit number and the connector number.
- 2. Turn the power off and on again, and check if all the EVs generate a latching sound.
- 3. If any of the EVs does not generate a latching sound in the above step 2, disconnect that connector and check the continuity using a multimeter.

 Check the continuity between the pins 5 1, 5 2, 5 3, 5 4. If there is no continuity between the
 - pins, the EV coil is faulty.
- 4. If no EV generates a latching sound in the above step 2, the outdoor unit PCB is faulty.
- 5. If the continuity is confirmed in the above step 3, mount a good coil (which generated a latching sound) in the EV unit that did not generate a latching sound, and check if that EV generates a latching sound.
 - *If a latching sound is generated, the outdoor unit PCB is faulty.
 - *If a latching sound is not generated, the EV unit is faulty.

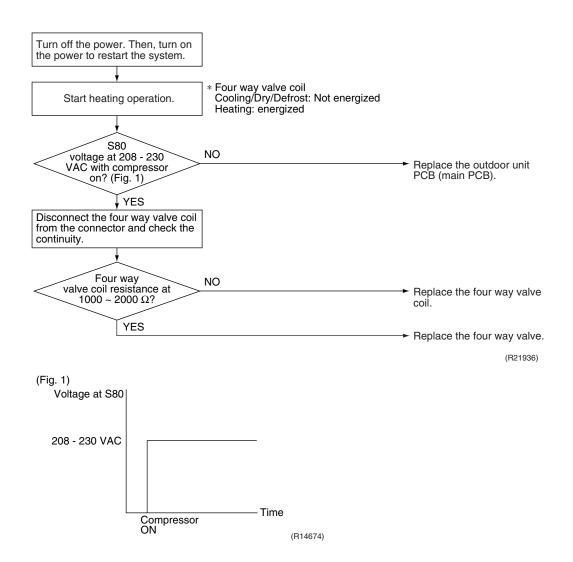
If the system keeps operating with a defective electronic expansion valve, the following problem may occur.



Check SiUS121737EA

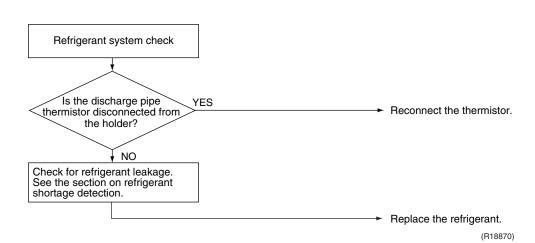
8.6 Four Way Valve Performance Check

Check No.13



8.7 Inverter Unit Refrigerant System Check

Check No.14



SiUS121737EA Check

8.8 Inverter Analyzer Check

Check No.15 ■ Characteristics

Inverter analyzer: RSUK0917C

If an abnormal stop occurs due to compressor startup failure or overcurrent output when using an inverter unit, it is difficult to judge whether the stop is caused by the compressor failure or some other failure (main PCB, power module, etc.). The inverter analyzer makes it possible to judge the cause of trouble easily and securely. (Connect an inverter analyzer as a quasi-compressor instead of compressor and check the output of the inverter)

■ Operation Method

Step 1

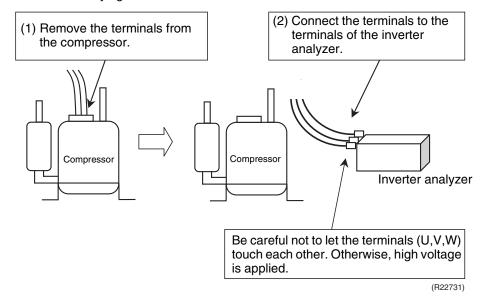
Be sure to turn the power off.

Step 2

Install an inverter analyzer instead of a compressor.

Note:

Make sure the charged voltage of the built-in smoothing electrolytic capacitor drops to 10 VDC or below before carrying out the service work.



Reference:

If the terminals of the compressor are not FASTON terminals (difficult to remove the wire on the terminals), it is possible to connect wires available on site to the outdoor unit from output side of PCB. (Do not connect them to the compressor at the same time, otherwise it may result in incorrect detection.)

Step 3

Activate the power transistor test operation from the outdoor unit. Press the forced cooling operation ON/OFF switch for 5 seconds. (Refer to page 220 for the position.)

→ Power transistor test operation starts.

Check SiUS121737EA

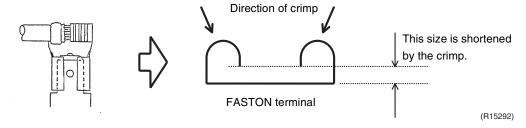
Diagnose method (Diagnose according to 6 LEDs lighting status.)

- (1) If all the LEDs are lit uniformly, the compressor is defective.
 - → Replace the compressor.
- (2) If the LEDs are not lit uniformly, check the power module.
 - → Refer to Check No.22.
- (3) If NG in Check No.22, replace the power module. (Replace the main PCB. The power module (IPM1) is united with the main PCB.) If OK in Check No.22, check if there is any solder cracking on the PCB.
- (4) If any solder cracking is found, replace the PCB or repair the soldered section. If there is no solder cracking, replace the PCB.



Caution

- (1) When the output frequency is low, the LEDs blink slowly. As the output frequency increases, the LEDs blink quicker. (The LEDs look like they are lit.)
- (2) On completion of the inverter analyzer diagnosis, be sure to re-crimp the FASTON terminals. Otherwise, the terminals may be burned due to loosening.



Rotation Pulse Check on the Outdoor Unit PCB 8.9

Check No.16

Outdoor fan motor

Make sure that the voltage of 320 $^{+100}_{-50}$ V is applied.

- 1. Set operation off and power off. Disconnect the connector S70.
- 2. Check that the voltage between the pins 4 7 is 320 VDC.
- 3. Check that the control voltage between the pins 4 3 is 15 VDC.
- 4. Check that the rotation command voltage between the pins 4 2 is 0 ~ 15 VDC.
- 5. Keep operation off and power off. Connect the connector S70.
- 6. Check whether 4 pulses (0 ~ 15 VDC) are input at the pins 4 1 when the outdoor fan motor is rotated 1 turn by hand.

When the fuse is melted, check the outdoor fan motor for proper function.

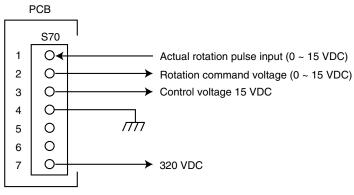
If NG in step 2 → Defective PCB

→ Replace the outdoor unit PCB (main PCB).

If NG in step 4 \rightarrow Defective Hall IC \rightarrow Replace the outdoor fan motor.

If OK in both steps 2 and 4

→ Replace the outdoor unit PCB (main PCB).

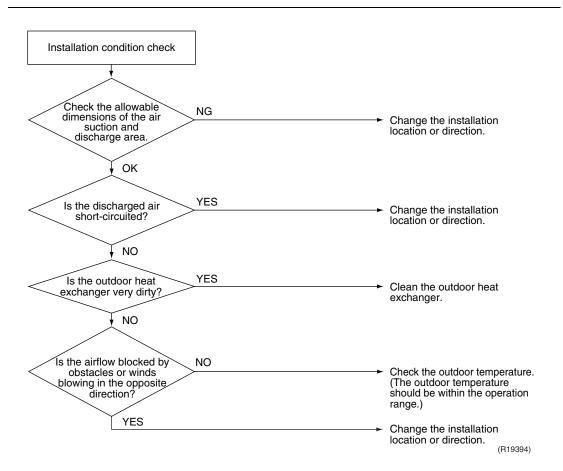


(R21120)

SiUS121737EA Check

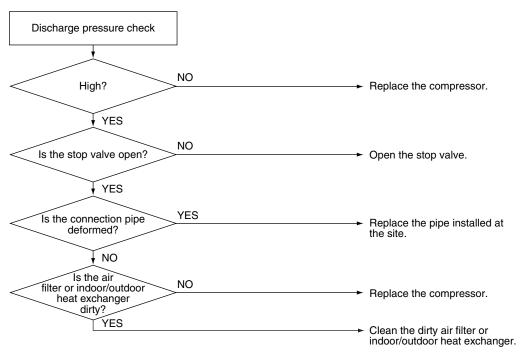
8.10 Installation Condition Check

Check No.17



8.11 Discharge Pressure Check

Check No.18



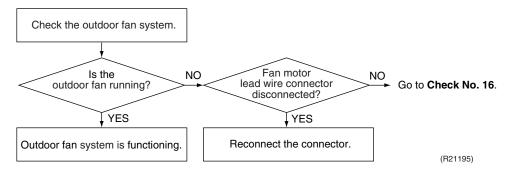
(R21121)

Check SiUS121737EA

8.12 Outdoor Fan System Check

Check No.19

DC motor



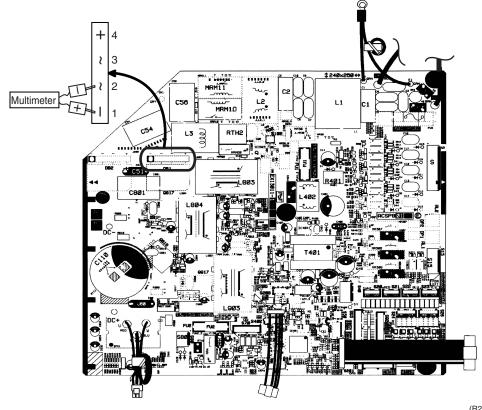
8.13 Main Circuit Short Check

Check No.20

Check to make sure that the voltage between (+) and (–) of the diode bridge (DB1) is about 0 V before checking.

- Measure the resistance between the pins of the DB1 referring to the table below.
- If the resistance is ∞ or less than 1 k Ω , short circuit occurs on the main circuit.

Positive terminal (+) of digital multimeter	~ (2, 3)	+ (4)	~ (2, 3)	- (1)		
Negative terminal (–) of digital multimeter	+ (4)	~ (2, 3)	— (1)	~ (2, 3)		
Resistance is OK.						
Resistance is NG.	0 Ω or ∞					



(R24592)

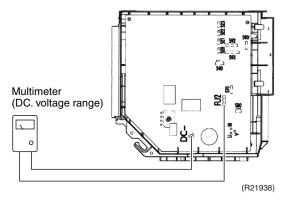
SiUS121737EA Check

8.14 Capacitor Voltage Check

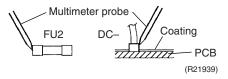
Check No.21

Before this check, be sure to check the main circuit for short circuit.

With the circuit breaker still on, measure the voltage according to the drawing of the model in question. Be careful never to touch any live parts.



- To prevent an electrical shock, use a multimeter to check that the voltage between FU2 and DC- is 50 V or less.
- The surface of the test points (DC–) may be covered with the coating. Be sure to make firm contact between the multimeter probes and the test points.



Check SiUS121737EA

8.15 Power Module Check

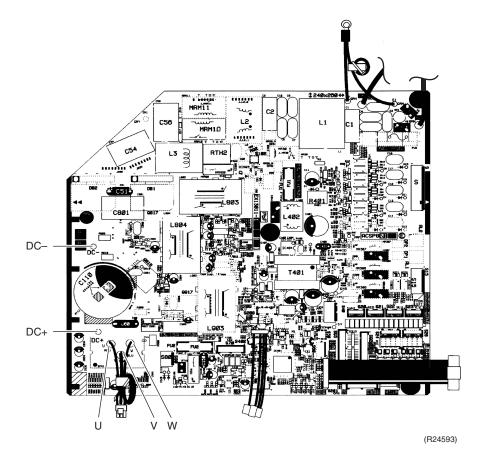
Check No.22

Check to make sure that the voltage between (+) and (–) of the power module is about 0 V before checking.

■ Disconnect the compressor harness connector from the outdoor unit PCB. To disengage the connector, press the protrusion on the connector.

■ Follow the procedure below to measure resistance between the (+) or (-) terminal of the power module and the U, V or W terminal of the compressor with a multimeter. Evaluate the measurement results referring to the following table.

Positive terminal (+) of digital multimeter	Power module (+)	UVW	Power module (–)	UVW		
Negative terminal (–) of digital multimeter	UVW	Power module (+)	UVW	Power module (–)		
Resistance is OK.	several k Ω ~ several M Ω					
Resistance is NG.	0 Ω or ∞					



Part 7 Trial Operation and Field Settings

219
220
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228
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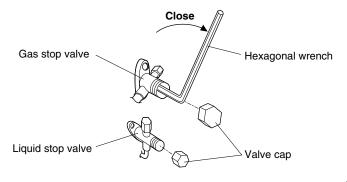
Pump Down Operation SiUS121737EA

1. Pump Down Operation

Pump Down Operation

In order to protect the environment, be sure to pump down when relocating or disposing of the unit.

- 1. Remove the valve cap from liquid stop valve and gas stop valve.
- 2. Carry out forced cooling operation.
- 3. After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
- 4. After 2 to 3 minutes, close the gas stop valve and stop the forced cooling operation.
- 5. Attach the valve cap once procedures are complete.



(R25062)

2. Forced Cooling Operation

Outline

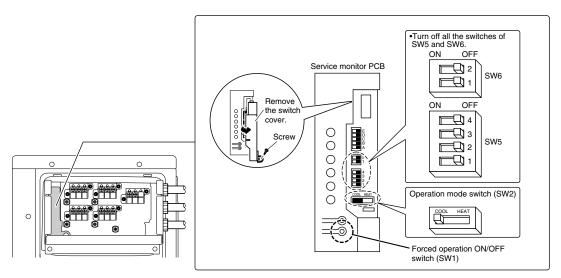
The forced cooling operation is allowed when both the following conditions are met.

- 1. The outdoor unit is not abnormal and not in the 3-minute standby mode.
- 2. The outdoor unit is not operating.

Protection functions have priority over all other functions during forced cooling operation.

Procedure

- 1. Turn off the power.
- 2. Remove the service lid (2 screws).
- 3. Remove the service monitor PCB switch cover (1 screw).
- 4. Switch SW5 and SW6 to off.
- 5. Turn the operation mode switch (SW2) to COOL.
- 6. Screw the service monitor PCB switch cover back on (1 screw).
- 7. Turn on the power.
- 8. Push the forced operation switch (SW1) above the service monitor PCB cover. (The operation will start.)
- → Forced cooling operation will stop automatically after about 10 minutes. To stop the operation, push the forced operation switch (SW1).



(R24623)

3. Wiring Error Check Function

Outline

Wiring error check function is designed for the microcomputer to correct wiring errors itself. If local wiring is unclear in the case of buried piping, for example, just press the wiring error check switch on the outdoor unit. Even if the connections for Room A and Room B are confused, the system may run without a hassle. Note that this check function does not work in the following cases.

- For 3-minute standby period after the power is turned on or after the compressor has stopped.
- When the outdoor temperature is below 5°C (41°F).
- If the indoor unit is in trouble (also in case of all-room transmission failure).

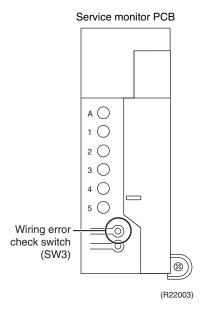
When the piping and wiring are perfect, there is no need to use this function.

Procedure

- 1. Press the wiring error check switch (SW3) on the service monitor PCB of the outdoor unit, and the wiring error check function is activated.
- 2. In about 15 ~ 20 minutes, the check finishes automatically.
- 3. When the check is over, the service monitor LED indicators start blinking.

LED	1	2	3	4	5	Judgment
	BI	inking o	ne afte	r anoth	Self-correction completed	
Status		Α	ll blinkir	ng	Self-correction impossible	
	Α	ny of th	e LEDs	stay o	Emergency stop	

- Self-correction completed...The LED indicators 1 ~ 2 (18 class), or 1 ~ 3 (24 class) blink one after another.
- Self-correction impossible...The LED indicators blink all at the same time.
 - * Transmission failure occurs at any of the indoor units.
 - * The indoor heat exchanger thermistor is disconnected.
 - * An indoor unit is in trouble (if a trouble occurs during the wiring error checking).
- Emergency stop...If any of the LED indicators stay on, follow the diagnostic procedure.



Details

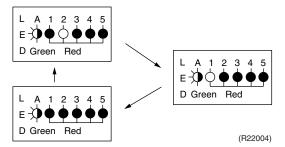
- Refrigerant flows from Port A and on. The indoor heat exchanger temperatures are detected one by one to check up the matching between the piping and wiring.
- With this function on, freezing (crackling) noise may be heard from the indoor unit. This is not a problem. (This is because the indoor heat exchanger temperature is made to drop below 0°C (32°F) in order to increase the detection accuracy.)
- The indoor fan turns on or off during wiring checking.
- The results can be checked by looking at the service monitor LED indicators, when the wiring error checking is over. The LED indicators stop blinking when the ordinary operation starts.

LED1...Room A wiring, LED2...Room B wiring

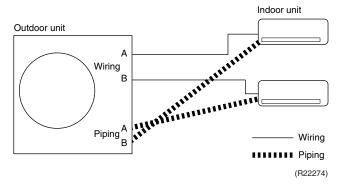
1st blinking LED...Port A piping, 2nd blinking LED...Port B piping

The 1st blinking LED means the room that is connected with Port A. The 2nd blinking LED means the one connected with Port B.

Ex: Suppose the LED indicators are blinking as follows.



The above means that Port A is connected with Room B, and Port B with Room A (or self-corrected this way.)





- 1. Wrongly connected liquid and gas pipes cannot be self-corrected. Be sure to make the liquid pipe and the gas pipe in pairs.
- To cancel the wiring error check procedure halfway, press the wiring error check switch again.
 In this case, the memory of the microcomputer returns to its initial status (Room A wiring → Port A piping, Room B wiring → Port B piping).
- 3. When replacing the outdoor unit PCB, be sure to use this function.
- 4. Make the priority room setting after wiring error check. If you set the priority room before wiring error check, the prioritized room may be changed after self-correction.

Trial Operation SiUS121737EA

4. Trial Operation

4.1 RA Indoor Unit

Outline

Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as flap movement, are working properly.

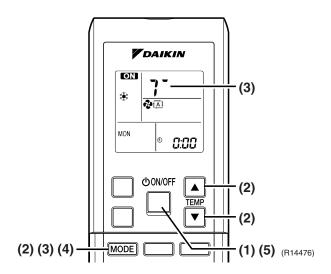
Trial operation should be carried out in either cooling or heating operation.

Procedure

- 1. Measure the power supply voltage and make sure that it falls within the specified range.
- 2. In cooling operation, select the lowest programmable temperature (18°C (64°F)); in heating operation, select the highest programmable temperature (30°C (86°F)).
 - Trial operation may be disabled in either operation mode depending on the room temperature.
 - After trial operation is complete, set the temperature to a normal level (26 ~ 28°C (78 ~ 82°F) in cooling, 20 ~ 24°C (68 ~ 75°F) in heating).
 - For protection, the system does not start for 3 minutes after it is turned off.

ARC452 Series

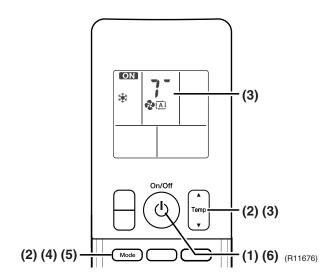
- (1) Press **ON/OFF** button to turn on the system.
- (2) Press both of **TEMP** buttons and **MODE** button at the same time.
- (3) Press **MODE** button twice.
 - (? appears on the display to indicate that trial operation is selected.)
- (4) Press **MODE** button and select the operation mode.
- (5) Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **ON/OFF** button.



SiUS121737EA Trial Operation

ARC466 Series

- (1) Press On/Off button to turn on the system.
- (2) Press the center of **Temp** button and **Mode** button at the same time.
- (3) Select ? (trial operation) with **Temp ▲** or **Temp ▼** button.
- (4) Press Mode button to start the trial operation.
- (5) Press Mode button and select operation mode.
- (6) Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **On/Off** button.



Test Items

Test items	Symptom (diagnostic display on RC)
Indoor and outdoor units are installed properly on solid bases.	Fall, vibration, noise
No refrigerant gas leaks.	Incomplete cooling/heating function
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage
Draining line is properly installed.	Water leakage
System is properly grounded.	Electrical leakage
The specified wires are used for inter-unit wiring.	Inoperative or burn damage
Indoor or outdoor unit's air inlet or air outlet has clear path of air. Stop valves are opened.	Incomplete cooling/heating function
Indoor unit properly receives remote control commands.	Inoperative
The heat pump or cooling only mode is selectable with the DIP switch of the remote controller.	Remote controller malfunctioning



The test items above are for CTXS, FTXS series as representative.

Refer to the installation manual for other series.

Trial Operation SiUS121737EA

4.2 SA Indoor Unit

Outline

■ Make sure to install the decoration panel before carrying out trial operation if the wireless remote controller is used (FFQ series only).

- Trial operation should be carried out in either COOL or HEAT operation.
- 1. Measure the supply voltage and make sure that it is within the specified range.
- 2. In COOL operation, select the lowest programmable temperature; in HEAT operation, select the highest programmable temperature.
- 3. Carry out the trial operation following the instructions in the operation manual to ensure that all functions and parts, are working properly.
 - To protect the air conditioner, restart operation is disabled for 3 minutes after the system has been turned off.
- 4. After trial operation is complete, set the temperature to a normal level (78°F to 82°F (26°C to 28°C) in COOL operation, 68°F to 75°F (20°C to 24°C) in HEAT operation).



When performing field settings or trial operation without attaching the decoration panel, do not touch the drain pump. This may cause electric shock.

After finishing the construction of refrigerant piping, drain piping, and electric wiring, conduct trial operation accordingly to protect the unit (FFQ series only).

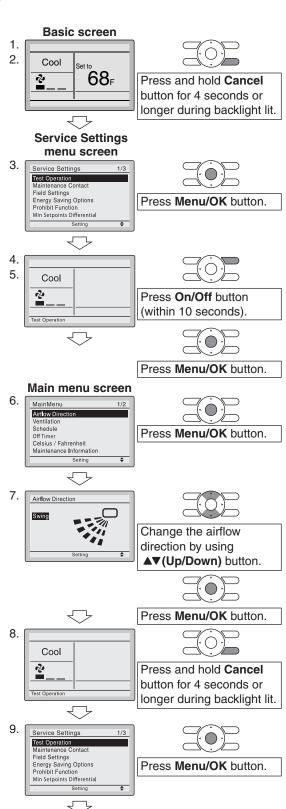
Procedure

When operating the air conditioner in cooling operation in winter, or heating operation in summer, set it to the trial operation mode using the following method.

SiUS121737EA Trial Operation

■ With Wired Remote Controller (BRC1E73)

- Set to COOL or HEAT operation using the remote controller.
- Press and hold Cancel button for 4 seconds or longer. Service settings menu is displayed.
- In the case of a model having airflow direction function, select Test Operation in the service settings menu, and press Menu/OK button. Basic screen returns and "Test Operation" is displayed at the bottom.
- 4. Press On/Off button within 10 seconds, and the test operation starts. Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.
 - In the case of above-mentioned procedures 3 and 4 in reverse order, test operation can start as well.
- Press Menu/OK button in the basic screen. Main menu is displayed.
- Select Airflow Direction in the main menu and press Menu/OK button. Check that airflow direction is actuated according to the setting. For operation of airflow direction setting, see the operation manual.
- After the operation of airflow direction is confirmed, press Menu/OK button.
 Basic screen returns.
- Press and hold **Cancel** button for 4 seconds 8. or longer in the basic screen.
 Service settings menu is displayed.
- Select Test Operation in the service settings menu, and press Menu/OK button. Basic screen returns and normal operation is conducted.
 - Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press On/Off button.
- 10. If the decoration panel has not been installed, turn off the power after the test operation (FFQ series only).



Basic screen

Trial Operation SiUS121737EA

■ With Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))

- 1. Press button and select the COOL or HEAT operation.
- 2. Press button twice. "TEST" is displayed.
- 3. Press $\stackrel{\text{\tiny OOM/OFF}}{\text{\tiny (III)}}$ button within 10 seconds, and the test operation starts.

Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures (1) and (2) in reverse order, test operation can start as well.
- Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press button.
- Some of the functions cannot be used in the test operation mode.

Test Items

Test items	Symptom
Indoor and outdoor units are installed securely.	Fall, vibration, noise
Is the outdoor unit fully installed?	No operation or burn damage
No refrigerant gas leaks.	Incomplete cooling/heating function
Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated.	Water leakage
Draining line is properly installed.	Water leakage
Does the power supply voltage correspond to that shown on the name plate?	No operation or burn damage
Only specified wires are used for all wiring, and all wires are connected correctly.	No operation or burn damage
System is properly grounded.	Electrical leakage
Is wiring size according to specifications?	No operation or burn damage
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	Incomplete cooling/heating function
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear
Pipes and wires are connected to the corresponding connection ports/terminal blocks for the connected unit.	No cooling/heating
Stop valves are opened.	Incomplete cooling/heating function
Check that the connector of the lead wires of the decoration panel is connected securely.	Louvers do not move
Indoor unit properly receives wireless remote control commands.	No operation

SiUS121737EA Field Settings

5. Field Settings

5.1 Outdoor Unit

5.1.1 Priority Room Setting

Outline

1. Operation mode

The operation mode of the prioritized room takes precedence. For example, when the prioritized indoor unit starts cooling operation, the other indoor units which have been in heating operation enter the standby mode. Heating operation will resume if the prioritized indoor unit stops cooling operation.

2. POWERFUL operation

The electronic expansion valves are controlled to provide more capacity to the prioritized room and the capacities for the other indoor units will be slightly reduced.

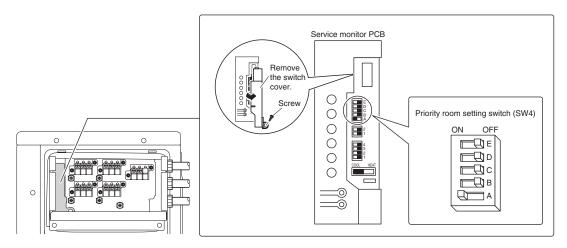
3. OUTDOOR UNIT QUIET operation

When the OUTDOOR UNIT QUIET operation is selected in the prioritized room, the outdoor unit runs quietly.

(Without priority room setting, OUTDOOR UNIT QUIET operation starts only when the function is set for all the operating indoor units.)

Procedure

- 1. Turn the circuit breaker off before changing the setting.
- 2. Turn on the one of the switches of the SW4 on the service monitor PCB. Only one room can be set as the priority room.
- 3. Turn the power on.



(R22006)

Field Settings SiUS121737EA

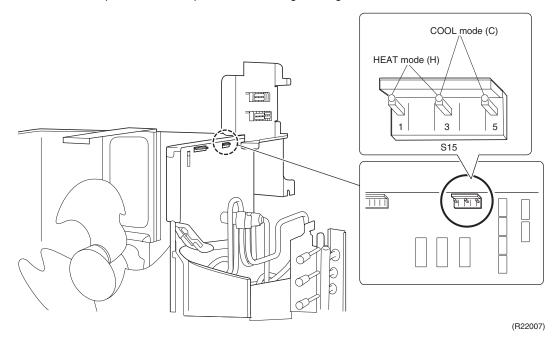
5.1.2 COOL/HEAT Mode Lock

Use S15 connector to set the unit to cooling only or heating only. Setting to heating only (H): short-circuit the pins 1 and 3 of the connector S15. Setting to cooling only (C): short-circuit the pins 3 and 5 of the connector S15. The following specifications apply to the connector housing and pins.

■ JST products:

Housing: VHR-5N Pin: SVH-21T-1, 1

Note that forced operation is also possible in cooling/heating mode.



5.1.3 NIGHT QUIET Mode

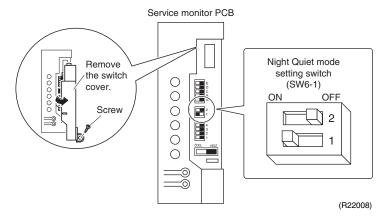
Outline

If NIGHT QUIET mode is to be used, initial settings must be made when the unit is installed. Explain the function of NIGHT QUIET mode, as described below, to the customer, and confirm whether or not the customer wants to use NIGHT QUIET mode.

NIGHT QUIET mode function reduces operating noise of the outdoor unit at nighttime. This function is useful if the customer is worried about the effects of the operating noise on the neighbors. However, if NIGHT QUIET mode is running, cooling capacity is reduced.

Procedure

Turn on the SW6-1 on the service monitor PCB of the outdoor unit.



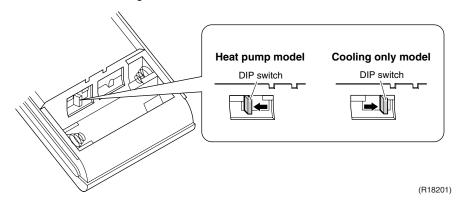
SiUS121737EA Field Settings

5.2 RA Indoor Unit

5.2.1 Model Type Setting

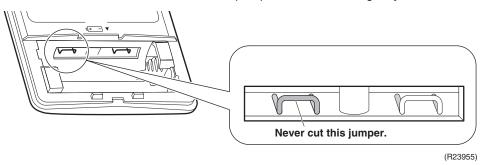
ARC452A21, ARC452A23

- The remote controller is common to the heat pump model and cooling only model.
- Make sure the DIP switch is set to the left side. The heating operation will not be available when the DIP switch is set to the right side.



ARC466A21, ARC466A36

■ The remote controller is common to the heat pump model and cooling only model.





Replace the remote controller if you cut the jumper on the left side.

The heating operation will not be available when the jumper on the left side is cut.

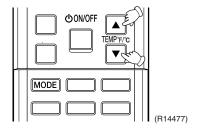
Field Settings SiUS121737EA

5.2.2 Temperature Display Switch

You can select Fahrenheit or Celsius for temperature display.

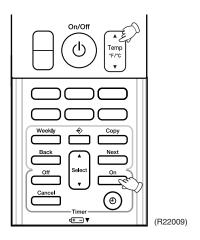
ARC452A21, ARC452A23

■ Press TEMP and TEMP buttons at the same time for 5 seconds to change the unit of temperature display.



ARC466A21, ARC466A36

■ Press the upper side of **Temp** button and **On** button at the same time for 5 seconds to change the unit of temperature display.



SiUS121737EA Field Settings

5.2.3 When 2 Units are Installed in 1 Room

Outline

When 2 indoor units are installed in 1 room, 1 of the 2 indoor units and the corresponding wireless remote controller can be set for different address.

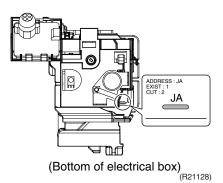
Both the indoor unit PCB and the wireless remote controller need alteration.

The method of address setting varies depending on the type of indoor unit and the series of wired remote controller. Refer to the following pages for the appropriate indoor unit and wireless remote controller.

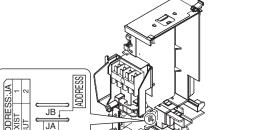
CTXG, FTXR, CTXS, FTXS Series

- (1) Remove the front grille.
- (2) Remove the electrical box.
- (3) Remove the shield plate of the electrical box.
- (4) Cut the address setting jumper JA on the PCB.

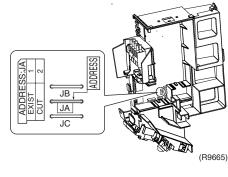
CTXG, FTXR Series



CTXS07LVJU, FTXS09/12LVJU



FTXS15/18LVJU





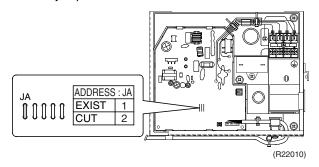
Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

Field Settings SiUS121737EA

CDXS, FDXS Series

Cut the jumper JA on PCB.



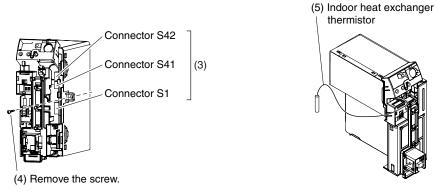


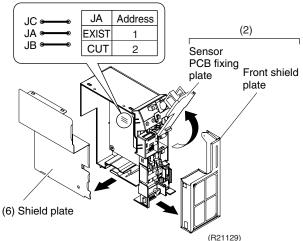
Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

FVXS Series

- (1) Remove the front grille.
- (2) Lift the sensor PCB fixing plate and remove the front shield plate.
- (3) Disconnect the connectors S1, S41, S42.
- (4) Remove the electric box (1 screw).
- (5) Pull out the indoor heat exchanger thermistor.
- (6) Remove the shield plate (8 tabs).
- (7) Cut the address setting jumper JA on the indoor unit PCB.







Caution

Replace the PCB if you accidentally cut a wrong jumper.

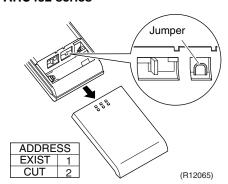
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

SiUS121737EA Field Settings

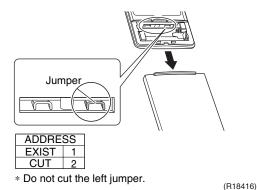
Wireless Remote Controller

- (1) Remove the cover and take it off.
- (2) Cut the address setting jumper.

ARC452 series



ARC466 series





Replace the remote controller if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut a wrong jumper.

5.2.4 Jumper and Switch Settings

CTXG, FTXR, CTXS, FTXS, CDXS, FDXS, FVXS series

Jumper (on indoor unit PCB)	Function	When connected (factory setting)	When cut
JB	Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation)	Fan speed setting; Remote controller setting	The fan stops.
JC	Power failure recovery function	Auto-restart	The unit does not resume operation after recovering from a power failure. Timer settings are cleared.

FVXS series only

Switch (on indoor unit PCB)	Function	OFF (factory setting)	ON
SW2-4	Upward airflow limit setting	Exposed or half embedded installation	Set the switch to ON position when you install the indoor unit embedded in the wall to avoid condensation.



For the location of the jumper, refer to the following pages.

CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S): page 24

CTXS07LVJU, FTXS09/12LVJU: page 26

FTXS15/18LVJU: page 28

CDXS07/15/18LVJU, FDXS09/12LVJU: page 30

FVXS09/12/15/18NVJU: page 32

Field Settings SiUS121737EA

5.3 SA Indoor Unit

5.3.1 How to Change the Field Settings

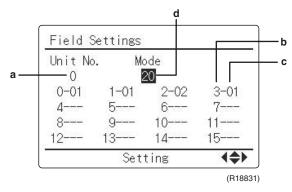
Outline

If optional accessories are mounted on the indoor unit, the indoor unit setting may have to be changed. Refer to the instruction manual for each optional accessory.

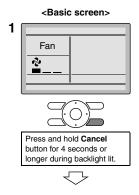


When using 2 remote controllers for 1 indoor unit, change the field settings from MAIN remote controller. Note that the field settings can not be set from SUB remote controller.

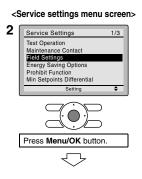
Wired Remote Controller (BRC1E73)



- a Unit No.
- **b** First code No.
- c Second code No.
- d Mode
- 1. Press and hold **Cancel** button for 4 seconds or longer. Service settings menu is displayed.



2. Select Field Settings in the Service Settings menu, and press Menu/OK button. Field settings screen is displayed.



SiUS121737EA Field Settings

- 3. Highlight the mode, and select desired "Mode No." by using ▲ ▼ (Up/Down) button.
- 4. In the case of setting per indoor unit during group control (When Mode No. such as 20, 22, 23, 25 are selected), highlight the unit No.and select "Indoor unit No." to be set by using

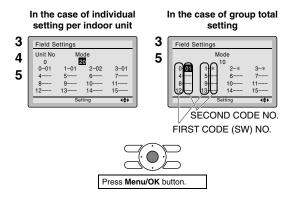
 ▼ (Up/Down) button. (In the case of group setting, this operation is not needed.)

In the case of individual setting per indoor unit, current settings are displayed. And, SECOND CODE NO. " - " means no function.

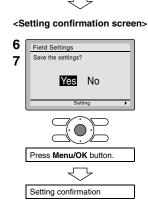
5. Highlight SECOND CODE NO. of the FIRST CODE NO. to be changed, and select desired "SECOND CODE NO." by using ▲ ▼ (Up/Down) button. Multiple identical mode number settings are available.

In the case of setting for all indoor units in the remote control group, available SECOND CODE NO. is displayed as " * " which means it can be changed. When SECOND CODE NO. is displayed as " - ", there is no function.

<Service settings screen>

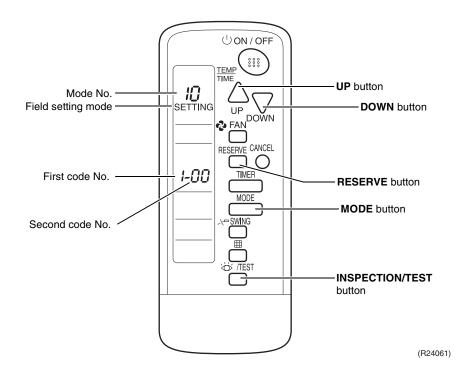


- 6. Press Menu/OK button. Setting confirmation screen is displayed.
- 7. Select Yes and press Menu/OK button. Setting details are determined and field settings screen returns.
- 8. In the case of multiple setting changes, repeat 3 to 7.
- 9. After all setting changes are completed, press Cancel button twice.
- 10. Backlight goes out, and [Checking the connection. Please stand by.] is displayed for initialization. After the initialization, the basic screen returns.



Field Settings SiUS121737EA

Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))



To set the field settings, you have to change:

- Mode No.
- First code No.
- Second code No.
- 1. When in normal mode, hold down the 🍪/TEST button for at least 4 seconds to enter the Field Set mode.
- 2. Select the desired Mode No. with the MODE button.
- 3. Press the $\stackrel{\triangle}{\cup}$ button and select the First code No.
- 4. Press the \(\sum_{\text{No.}} \) button and select the Second code No.
- 5. Press the **RESERVE** button to confirm the settings.
- 6. Press the 🍏/TEST button to quit the Field Set mode and to return to normal display again.

SiUS121737EA Field Settings

5.3.2 Overview of the Field Settings for FFQ Series

Mode	First	5			Second Code No.							
No.	Code No.	Description of	of setting		01		02	03	04	05	06	
10	0	Filter cleaning sign interval	Longlife filter	Light	Approx. 2,500 hrs.	Heavy	Approx. 1,250 hrs.	_	_	_	_	
(20)	2	Remote controlle	r thermistor	E	Enabled		Disabled	_	_	_	_	
	3	Filter cleaning sign			Display	No display		_	_	_	_	
12 (22)	0	Optional accessories output selection (field selection of output for adaptor for wiring)		Co	mpressor			Operation output	Error output	Outdoor air intake	Presence sensor	
	0	High air outlet velocity (for high ceiling applications)			≤ 2.7 m (≤ 8-7/8 ft)		7 ~ 3.0 m //8~9-13/16 ft)	3.0 ~ 3.5 m (9-13/16~11-1/2 ft)	_	_	_	
13 (23)	1	Selection of airflow direction (setting for when a blocking pad kit has been installed)		4-	way flow	3-	way flow	2-way flow	_	_	_	
	4	Airflow direction range setting			Upper		Normal	Lower		_	_	
15 (25)	3	Drain pump operation with humidifying		No	t equipped	Е	quipped	_	_	_	_	

: factory setting

A

Note: Any function that is not available on the indoor unit is not displayed.

Field Settings SiUS121737EA

5.3.3 Overview of the Field Settings for FDMQ Series

Mode	First	Description of setting		Second Code No.							
No.	Code No.	Description	or setting		01	01		03	04	05	06
10 (20)	0	Filter cleaning sign interval (used to change filter cleaning display interval according to filter contamination)	Longlife filter	Light	Approx. 2,500 hrs.	Heavy	Approx. 1,250 hrs.	_	_	_	_
			Standard filter		Approx. 200 hrs.		Approx. 100 hrs.	_	_	_	_
	3	Filter cleaning sign (used to set filter cleaning display ON/ OFF)		Display		N	o display	_	_	_	_
11 (21)	7	Air volume adjustment		OFF		a	ir volume djustment ompletion	Air volume adjustment start	_	_	_
13 (23)	6	External static pro	I static pressure Refer to			e table below.					

Note:

The SECOND CODE NO. is factory set to "01".

: factory setting

Do not use any settings not listed in the table. For group control with a wireless remote controller, initial settings for all the indoor units of the group are equal. (For group control, refer to the installation manual attached to the indoor unit for group control.)

External Static Pressure Settings 09/12 class

Mode No.	First Code No.	Second Code No.	Contents
		03	30 Pa
		04	40 Pa
		05	50 Pa
		06	60 Pa
		07	70 Pa
		08	80 Pa
13(23)	6	09	90 Pa
		10	100 Pa
		11	110 Pa
		12	120 Pa
		13	130 Pa
		14	140 Pa
		15	150 Pa

15/18/24 class

Mode No.	First Code No.	Second Code No.	Contents
		05	50 Pa
		06	60 Pa
		07	70 Pa
		08	80 Pa
		09	90 Pa
13(23)	6	10	100 Pa
		11	110 Pa
		12	120 Pa
		13	130 Pa
		14	140 Pa
		15	150 Pa

: factory setting

SiUS121737EA Field Settings

5.3.4 MAIN/SUB Setting when Using 2 Wired Remote Controllers

Outline

The MAIN/SUB setting is necessary when 1 indoor unit is controlled by 2 remote controllers. When you use 2 remote controllers, set one to MAIN and the other to SUB.

Details

1. The following message is displayed after power-on.

Checking the connection.

Please stand by.

When the above message is displayed, the backlight will not be ON.

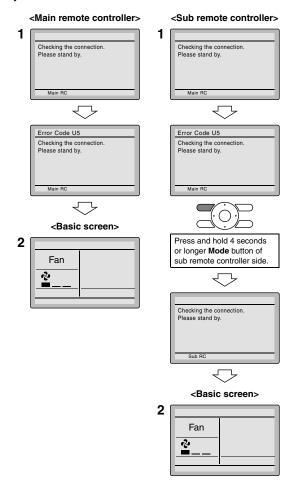
[In the case that 1 indoor unit is controlled by 2 remote controllers:]

Make sure to set the sub remote controller when the above message is displayed.

Hold Mode button for 4 seconds or longer to set.

When the display is changed from "Main RC" to "Sub RC" the setting is completed.

2. Basic screen is displayed.



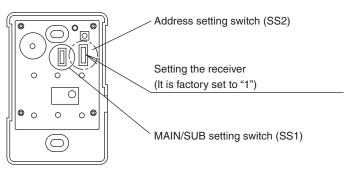
Field Settings SiUS121737EA

5.3.5 MAIN/SUB and Address Setting for Wireless Remote Controller for FDMQ Series

Outline

- If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.
- If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the signal receiver PCB.

Signal Receiver PCB Setting



(R24951)

MAIN/SUB switch

Set the MAIN/SUB setting switch (SS1) on the signal receiver PCB to SUB.

	MAIN	SUB
MAIN/SUB setting switch (SS1)	M S	™ S

Wireless address switch

Set the address setting switch (SS2) on the signal receiver PCB according to the table below.

Unit No.	No.1	No.2	No.3
Address setting switch (SS2)			
	1 2 3	1 2 3	1 2 3

SiUS121737EA Field Settings

Wireless Remote Controller Address

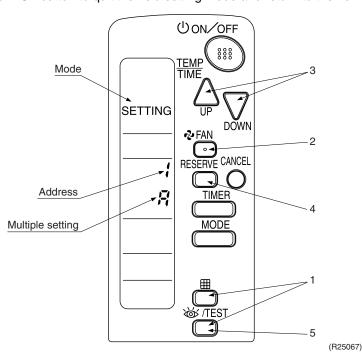
Factory set is 1. Change the wireless remote controller address setting by the following steps, if necessary.

- 1. Hold down ∰ button and o/TEST button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press PFAN button and select display setting (8 or 5). Each time the button is pressed, the display switches between 8 and 5.
- 3. Press $\stackrel{\triangle}{\square}$ button and $\stackrel{\sum}{\square}$ button to set the address.

$$[-1 - 2 - 3 - 4 - 5 - 6]$$

Address can be set from 1 \sim 6, but set it to 1 \sim 3 and to same address as the receiver. (The receiver does not work with address 4 \sim 6.)

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down 🍪/TEST button to quit the field setting mode and return to the normal display.



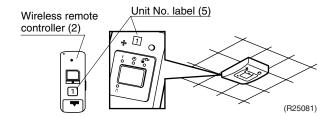
When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

Rem	ote controller	Indoor unit			
Multiple settings	Remote controller display	To control other air conditions and units	For other than on left		
8: Standard	All items displayed.	Commands other than ON/OFF and temperature setting accepted. (1 LONG BEEP or 3 SHORT BEEPS emitted)	All commands accepted. (2 SHORT BEEPS)		
่ b: Multi System	Operations remain displayed shortly after execution	All commands accepted. (2 SHORT BEEPS)			

Field Settings SiUS121737EA

After Setting

Stick the Unit No. label on the receiver and the back of the wireless remote controller.





Note:

Set the Unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

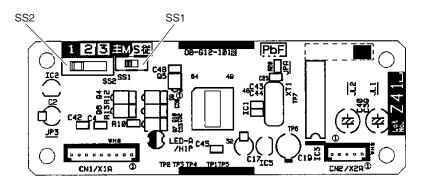
SiUS121737EA Field Settings

5.3.6 MAIN/SUB and Address Setting for Wireless Remote Controller for FFQ Series

Outline

- If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.
- If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the transmitter board.

Transmitter Board



(R24374)

MAIN/SUB switch

When using both a wired and a wireless remote controller for 1 indoor unit, the wired controller should be set to MAIN. Therefore, set the MAIN/SUB switch (SS1) of the transmitter board to SUB.

	MAIN	SUB
MAIN/SUB switch (SS1)		
		≤

Wireless address switch

Set the wireless address setting switch (SS2) on the transmitter board according to the table below.

Unit No.	No.1	No.2	No.3
Wireless address switch (SS2)	Δ N ω (S1935)	2 3 (S1936)	2 3 (S1937)

Field Settings SiUS121737EA

Wireless Remote Controller Address

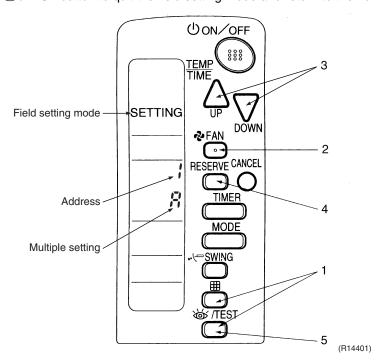
Factory set is 1. Change the wireless remote controller address setting by the following steps, if necessary.

- 1. Hold down ∰ button and o/TEST button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press PAN button and select display setting (% or b). Each time the button is pressed, the display switches between % and b.
- 3. Press $\stackrel{\triangle}{\square}$ button and $\stackrel{\sum}{\square}$ button to set the address.

$$-1 - 2 - 3 - 4 - 5 - 6$$

Address can be set from 1 \sim 6, but set it to 1 \sim 3 and to same address as the transmitter board. (The transmitter board does not work with address 4 \sim 6.)

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down 🍪/TEST button to guit the field setting mode and return to the normal display.



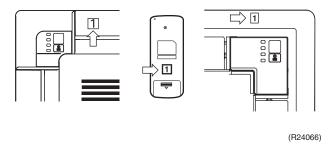
When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

Remote	controller	Indoor unit			
Multiple settings	Remote controller display				
8: Standard	All items displayed.	Commands other than ON/OFF and temperature setting accepted. (1 LONG BEEP or 3 SHORT BEEPS emitted)	All commands accepted. (2 SHORT BEEPS)		
a: Multi System	Operations remain displayed shortly after execution	All commands accepted. (2 SHORT BEEPS)			

SiUS121737EA Field Settings

After Setting

Affix corresponding unit number labels onto both air outlet of the decoration panel and onto back of the wireless remote controller.





Note:

Set the Unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

6. Silicone Grease on Power Transistor/Diode Bridge

Outline

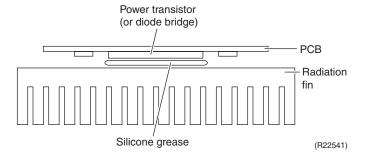
Apply the specified silicone grease to the heat radiation part of a power transistor/diode bridge when you replace an outdoor unit PCB. The silicone grease encourages the heat radiation of a power transistor/diode bridge.

Details

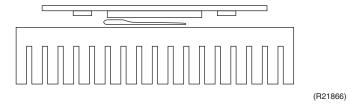
- 1. Wipe off the old silicone grease completely.
- 2. Apply the silicone grease evenly. See the illustrations below for examples of application.
- 3. Tighten the screws of the power transistor/diode bridge.
- 4. Make sure that the heat radiation parts are firmly contacted to the radiation fin.

Note: Smoke emission may be caused by bad heat radiation when the silicone grease is not appropriately applied.

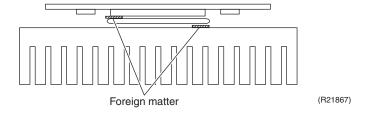
■ OK: Evenly applied



■ NG: Not evenly applied



NG: Foreign matter is stuck.



Part 8 Appendix

1.	Pipir	ng Diagrams	.249
		Indoor Unit	
	1.2	Outdoor Unit	. 252
2.	Wiri	ng Diagrams	.253
	2.1	Indoor Unit	. 253
	2.2	Outdoor Unit	. 260
3.	Ope	ration Limit	.262

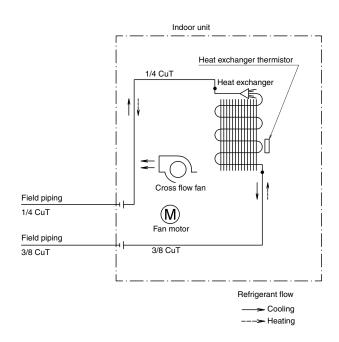
Piping Diagrams SiUS121737EA

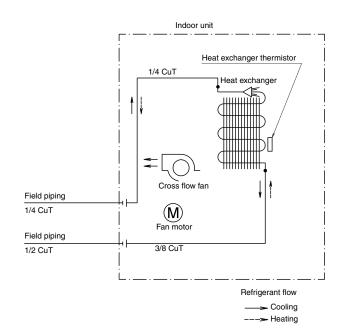
1. Piping Diagrams

1.1 Indoor Unit

CTXG09/12QVJUW(S), FTXR09/12TVJUW(S)

CTXG18QVJUW(S), FTXR18TVJUW(S)

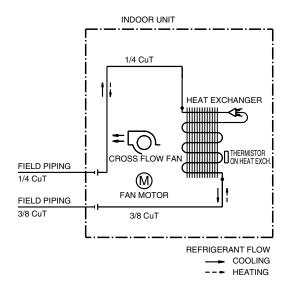


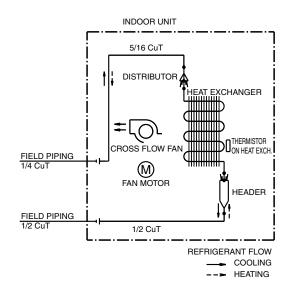


4D101008 4D101010

CTXS07LVJU, FTXS09/12LVJU

FTXS15/18LVJU



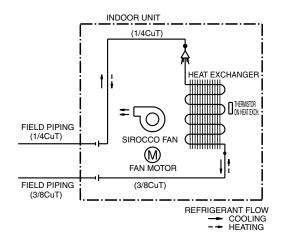


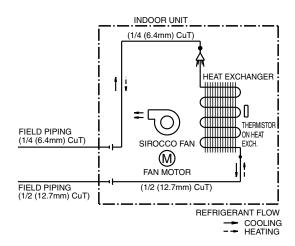
4D074606 4D074609A

SiUS121737EA Piping Diagrams

CDXS07LVJU, FDXS09/12LVJU

CDXS15/18LVJU

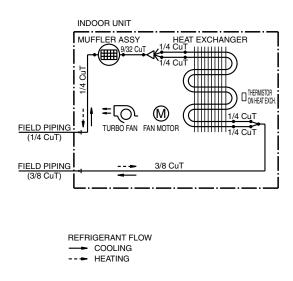


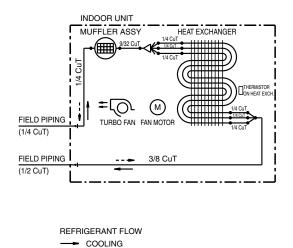


4D074621A 4D075271

FVXS09/12NVJU

FVXS15/18NVJU





4D091794 4D091795A

--- HEATING

Piping Diagrams SiUS121737EA

FDMQ09/12/15/18RVJU

INDOOR UNIT 3/8 (9.5) CuT DISTRIBUTOR MT ↑ HEAT EXCHANGER THERMISTOR ON HEAT EXCH. THERMISTOR ON HEAT EXCH. SIROCCO FAN FIELD PIPING △ CuT (M)FAN MOTOR HEADER FIELD PIPING 5/8 (15. 9) CuT ${\mathbb B}$ CuT

 MODEL
 A
 B

 FDM009 · 12RVJU
 1/4 (6.4)
 3/8 (9.5)

 FDM015 · 18RVJU
 1/4 (6.4)
 1/2 (12.7)

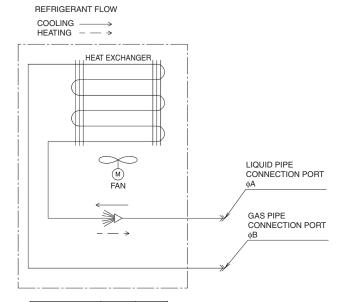
REFRIGERANT FLOW

COOLING

HEATING

C: 4D112974A

FFQ09/12/15/18Q2VJU



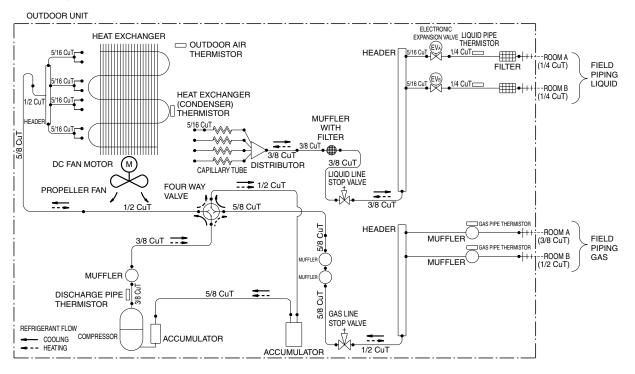
MODEL	Α	В
FFQ09Q2VJU	1/4 (6.4)	3/8 (9.5)
FFQ12Q2VJU		
FFQ15Q2VJU		1/2 (12.7)
FFQ18Q2VJU		

4D106033

SiUS121737EA Piping Diagrams

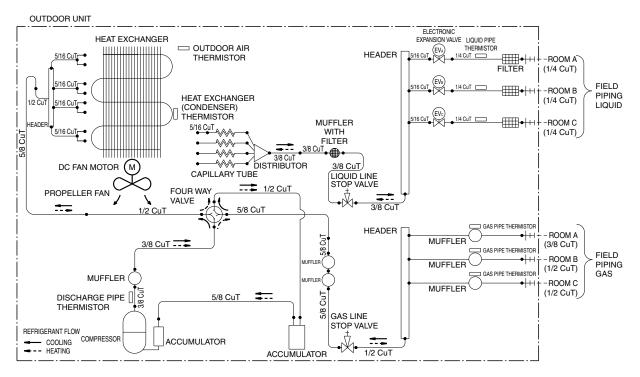
1.2 Outdoor Unit

2MXL18QMVJU, 2MXL18QMVJUA



3D101223

3MXL24RMVJU, 3MXL24RMVJUA



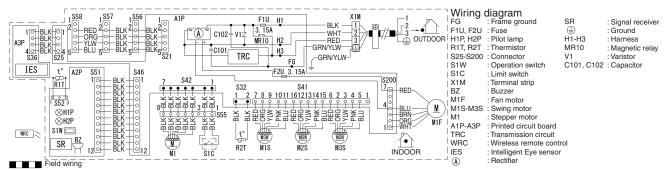
3D093191B

Wiring Diagrams SiUS121737EA

2. Wiring Diagrams

2.1 Indoor Unit

CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S)



NOTE When the main power is turned off and then back on again, operation will resume automatically.

3D103375

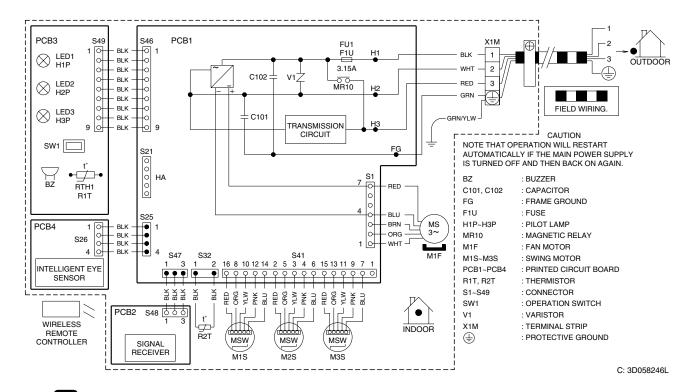
Note: A1P: Control PCB

A2P: Display/signal receiver PCB A3P: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS121737EA Wiring Diagrams

CTXS07LVJU, FTXS09/12LVJU



Note: PCB1: Control PCB

PCB2: Signal receiver PCB

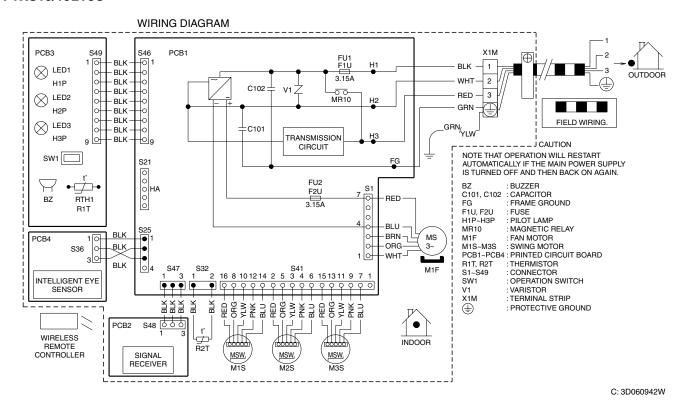
PCB3: Display PCB

PCB4: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS121737EA

FTXS15/18LVJU



Note: PCB1: Control PCB

PCB2: Signal receiver PCB

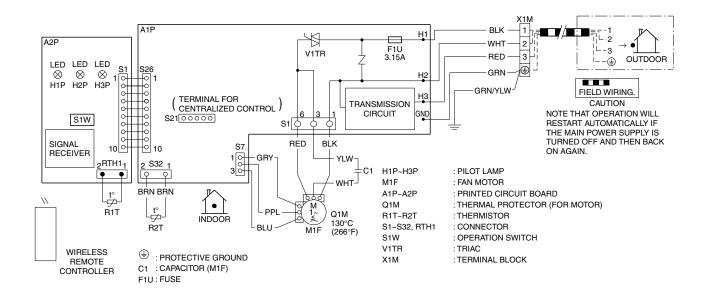
PCB3: Display PCB

PCB4: INTELLIGENT EYE sensor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS121737EA Wiring Diagrams

CDXS07/15/18LVJU, FDXS09/12LVJU



C: 3D073998E

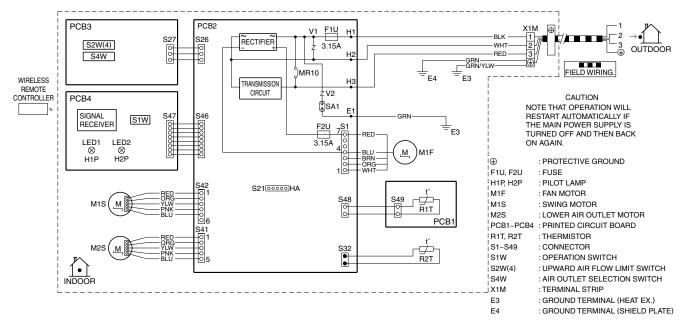
Note: A1P: Control PCB

A2P: Display/signal receiver PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS121737EA

FVXS09/12/15/18NVJU



C: 3D090604A

Note: PCB1: Sensor PCB

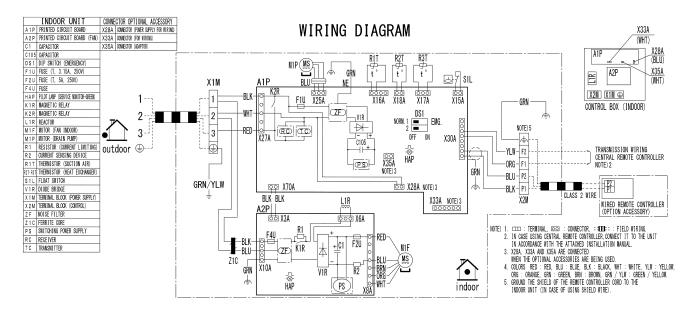
PCB2: Control PCB PCB3: Service PCB

PCB4: Display/signal receiver PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS121737EA Wiring Diagrams

FDMQ09/12/15/18RVJU



3D112629A

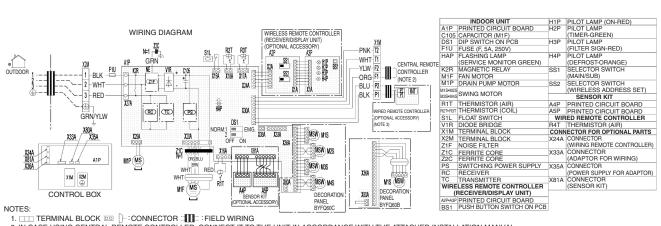
Note: A1P: Control PCB

A2P: Indoor fan PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS121737EA

FFQ09/12/15/18Q2VJU



1. □□ TERMINAL BLOCK □□]-: CONNECTOR :: III :: : FIELD WIRING

2. IN CASE USING CENTRAL REMOTE CONTROLLER, CONNECT IT TO THE UNIT IN ACCORDANCE WITH THE ATTACHED INSTALLATION MANUAL.

3. IN CASE OF MAIN/SUB CHANGEOVER, SEE THE INSTALLATION MANUAL ATTACHED TO WIRELESS REMOTE CONTROLLER.

4. SYMBOLS SHOW AS FOLLOWS: BLK: BLACK RED: RED BLU: BLUE WHT: WHITE YLW: YELLOW GRN: GREEN ORG: ORANGE BRN: BROWN PNK: PINK.

3D106024

Note:

A1P: Control PCB

A2P: Transmitter board for wireless remote controller

A3P: Receiver for wireless remote controller

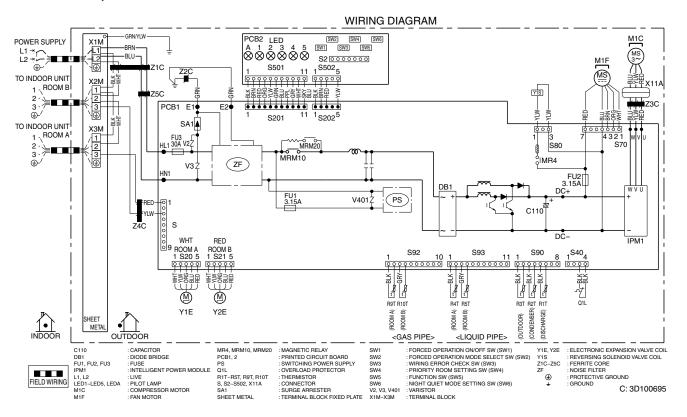
A4P: Thermopile sensor A5P: Pyroelectric sensor

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS121737EA Wiring Diagrams

2.2 Outdoor Unit

2MXL18QMVJU, 2MXL18QMVJUA



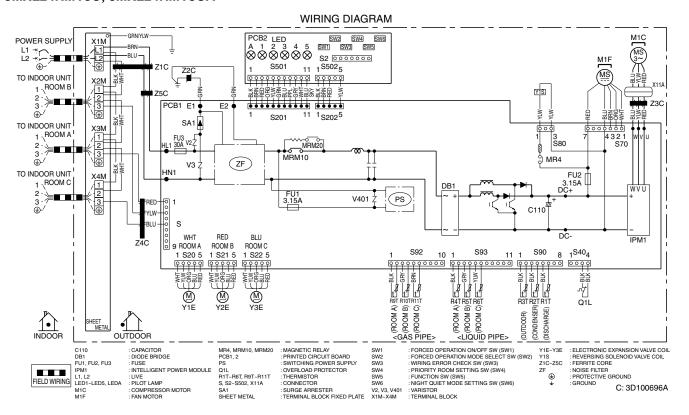
Note: PCB1: Main PCB

PCB2: Service monitor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

Wiring Diagrams SiUS121737EA

3MXL24RMVJU, 3MXL24RMVJUA



Note: PCB1: Main PCB

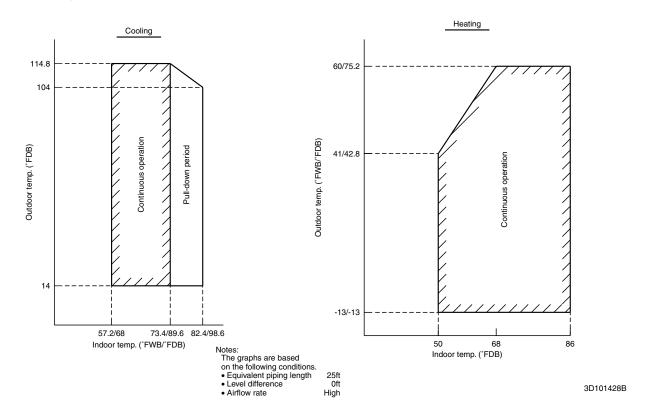
PCB2: Service monitor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

SiUS121737EA Operation Limit

3. Operation Limit

2MXL18QMVJU, 3MXL24RMVJU 2MXL18QMVJUA, 3MXL24RMVJUA



Revision History

Month / Year	Version	Revised contents
01 / 2018	SiUS121737E	First edition
06 / 2020	SiUS121737EA	Model Addition: FTXR09/12/18TVJUW(S), 2MXL18QMVJUA, 3MXL24RMVJUA



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to
 purchase, please confirm with your local authorized importer, distributor and/or retailer whether this
 product conforms to the applicable standards, and is suitable for use, in the region where the product
 will be used. This statement does not purport to exclude, restrict or modify the application of any local
 legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself.
 Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorized parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor and/or retailer.

Cautions on	produci	COTTOSION
1 Air conditioners	abould not b	o inctalled in ar

٦.	. Air	condition	ners si	noula	not be	e ins	stalled	ı ın areas	wnere	corrosive	gases,	such as acid	gas c	or aikaiine (gas,	, are produced	ı.

2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

O	ΑII	rights	reserved	
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