

ZT2866 & ZT2866-CA

28 HP - 66" CUT



CELEBRATING 65 YEARS OF INNOVATION

SINCE 1945

1602 CORPORATE DRIVE, WARRENSBURG, MISSOURI 64093 PHONE 660-747-8183 FAX 660-747-8650

Made In The

Manufacturing quality lawn care equipment since 1945

USA



LIMITED WARRANTY

The manufacturer's warranty to the original consumer purchaser is:

This product is free from defects in materials and workmanship for a period of two (2) years from the date of purchase by the original consumer purchaser.

As required by CFR § 1060.120, the fuel system related components, which have been certified to this equipment by SAI are to be free of defects in material and workmanship for a period of two (2) years from the date of purchase by the original consumer purchaser. We will repair or replace, at our discretion, parts found to be defective due to materials or workmanship. This warranty is subject to the following limitations and exclusions:

1) Engine Warranty All engines utilized on our products have a separate warranty extended to them by the individual engine manufacturer. Any engine service difficulty is the responsibility of the engine manufacturer and in no way is Swisher or its agents responsible for the engine warranty. The Briggs & Stratton Engine Service Hot-Line is 1-800-233-3723. The Tecumseh Engine Service Hot-Line is 1-800-558-5402.

2) Commercial Use This product is not intended for commercial use and carries no commercial warranty.

3) Limitation This warranty applies only to products which have been properly assembled, adjusted, and operated in accordance with the instructions contained within this manual. This warranty does not apply to any product of Swisher that has been subject to alteration, misuse, abuse, improper assembly or installation, shipping damage, or to normal wear of the product.

4) Exclusions Excluded from this warranty are normal wear, normal adjustments, normal maintenance, and battery*(see battery section.)

In the event you have a claim under this warranty, you must return the product to an authorized service dealer. All transportation charges, damage, or loss incurred during transportation of parts submitted for replacement or repair under this warranty shall be borne by the purchaser. Should you have any questions concerning this warranty, pl ease contact us toll-free at 1-800-222-8183. The model number, serial number, date of purchase, and the name of the authorized Swisher dealer from whom you purchased the mower will be needed before any warranty claim can be processed.

THIS WARRANTY DOES NOT APPLY TO ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR ALL EXPRESSED WARRANTIES. Some states do not allow the limitation of consequential damages or limitations on how long an implied warranty may last, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may have other rights, which vary from state-to-state. This is a limited warranty as defined by the Magnuson-Moss Act of 1975.

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INTRODUCTION

Congratulations

Thank you for purchasing a Swisher Zero Turn mower. This machine is built for the greatest efficiency and rapid mowing of large areas. Conveniently located controls and dual commercial grade hydrostatic transmissions regulated by steering levers, contribute to the machine's performance.

This manual is a valuable document. Following the instructions for use, service, maintenance, etc. can greatly increase the life-span of your machine .

<u>General</u>

In this operator's manual, left and right, backward and forward are used in relation to the normal operators position.

NOTE:

Read Before Operating

If you have never used a Zero Turn mower before, refer to the Operation Controls section of this manual before attempting to operate one for the first time.

This machine is constructed only for mowing grass on lawns and other free and even ground without obstacles. This machine is not intended for commercial use. The manufacturer's directions concerning operation, maintenance, and repairs must be carefully followed.

This machine must only be operated, maintained, and repaired by persons that are familiar with the machine's special characteristics and who are well versed in safety instructions.

Accident prevention regulations, other general safety regulations, occupational safety rules, and traffic regulations must be followed without fail.

Unauthorized modifications to the design of the machine may absolve the manufacturer from liability for any resulting personal injury or property damage.

Read engine manufacturer's operating and maintenance instructions.

Read and observe all safety instructions on your mower and in the manual.

Check engine oil.

Check fuel caps to sure that they are in place.

> Know how to set the parking brake.

Be sure mower blades are turned off –
 PTO switch pushed down.

Know how to stop the engine – Turn key to off

Know how to stop the unit – Return control handles to neutral

INTRODUCTION

Uncrating & Assembly

TOOLS REQUIRED:

- ✓ 2 ¹/₂" Wrenches or ¹/₂" Socket with drive ratchet
- ✓ Tire pressure gauge
- Nail bar or claw hammer
- ✓ Wire snips

To Remove The Mower From The Crate:

- > Dispose of top and side panels of the crate.
- > Remove loose parts and packing material.
- > Cut any banding or strapping that may be holding the mower to the crate.
- > Disengage spark plug wire and place where it cannot make a connection.
- > Raise the mower deck to its highest position.

Install steering levers. Remove the bolts from the control arms on the mower. Align the holes in the lever with the holes in the control arms and attach with the bolts provided.
 Make sure both bolts on both handles are tight.

> Disengage the parking brake by pushing the handles to their fully extended position.

> Open the transmission values at the rear of the unit by pulling the release rods and locking them in place. SEE INSTRUCTION DECAL AT THE REAR OF THE UNIT.

> Carefully push the mower off the crate to a safe and level area.

➢ Check engine oil. All engines are filled with oil and tested at the factory. Verify oil level and add if necessary before starting engine. SEE ENGINE OWNER'S MANUAL

Check the battery. If the battery is put into service after the "month & year" of the date on the battery, then it may need to be charged with a 12 volt charger for a minimum of 1 hour, but no more than 2 hours at a rate of 6 to 10 amps.

> Attach battery cables to battery. Always attach the positive terminal first.

Close the transmission values at the rear of the unit. SEE INSTRUCTION DECAL AT THE REAR OF THE UNIT.

- Reconnect spark plug wire.
- > Check tire pressure on all four wheels. **REFER TO UNIT SPECIFICATIONS TABLE**

SYMBOLS & DECALS



Hydro Release -10280

MACHINE NORMALLY.



Danger/Warning Decal - 10276

SAFETY INSTRUCTIONS These instructions are for your safety. Read them carefully.



This Safety Alert Symbol indicates important messages in this manual. When you see this symbol, carefully read the message that follows and be alert to the possibility of personal injury.

General Use

> Read all instructions in this operator's manual and on the machine before starting it. Ensure that you understand them and then abide by them.

>Learn how to use the machine and its controls safely and learn how to stop quickly. Also learn to recognize the safety decals.

> Only allow the machine to be used by adults who are familiar with its use.

Make sure nobody else is in the area of the machine when you start the engine, engage the drive, or run the machine.

>Stop the machine if someone enters the work area.

Clear the area of objects such as stones, toys, steel wire, etc. that may become caught in the blades and thrown out.

Do Not Use this machine without the Discharge Chute in place.

Stop the engine and disconnect the spark plug before cleaning the discharge deck.

Never take passengers. The machine is only intended for use by one person.

- > Always look around before and during reversing maneuvers.
- Slow down before turning.
- > Shut down the mower deck when not mowing.

 $\succ\,$ Be careful when rounding fixed objects, so that the blades do not hit them.

Only operate the machine in daylight or other well-lit conditions.

Keep the machine a safe distance from holes or other irregularities in the ground.

Never use the machine if you are tired, if you have consumed alcohol, or if you are taking other drugs or medications that can affect your vision, judgment, or coordination.

Beware of traffic when working near or crossing a road.

> Never leave the machine unsupervised with the engine running. Always shut down the blades, engage the parking brake, stop the engine, and remove the ignition key before leaving the machine.

> Never allow children or other persons not trained in the use of the machine to use or service it. Local laws may regulate the age of the user.

➢ Make sure that you have first aid equipment close at hand when using the machine.

Never use the machine when barefoot. Always wear protective shoes or boots.

NOTE:

If you have never used a Zero Turn mower before, refer to the Operation Controls section of this manual before attempting to operate one for the first time.

SAFETY INSTRUCTIONS

General Use Continued...

Always wear approved protective glasses or a full visor when assembling or driving.

- > Ear Protection is recommended
- > Never wear loose clothing that can get caught in moving parts.

<u>Children</u>

Serious accidents may occur if you fail to be on guard for children in the area of the machine. Children are often attracted to the machine and mowing work. Never assume that children will stay put where you last saw them.

➢ Keep children away from the mowing area and under close supervision by another adult.

- Shut off the machine if children enter the work area.
- > Never allow a child to ride with you.
- Never allow children to operate the machine.

Be extra cautious near corners, bushes, trees, or other objects that block your view.

Slope Operation

Remove obstacles such as stones, tree branches, etc.

➢ Mow up and down, not side to side. Never drive the rider on terrain that slopes more than 10 degrees.

> Avoid starting or stopping on a slope. If the tires begin to slip, shut down the blades and drive slowly down the slope.

- > Always drive evenly and slowly on slopes.
- > Make no sudden changes in speed or direction.

> Avoid unnecessary turns on slopes, and if it proves necessary, turn slowly and gradually downward, if possible.

➢ Watch for holes, ruts, or bumps. On uneven terrain, the machine can tip more easily. Long grass can hide obstacles.

> Drive slowly and use small movements of the steering controls.

➢ Do not mow wet grass. It is slippery, and the tires can loose their grip, so that the machine slides.

> Do not try to stabilize the machine by putting a foot on the ground.

Remember

The operator is responsible for avoiding dangers or accidents.



When using the machine, approved personal protective equipment shall be used. Personal protective equipment cannot eliminate the risk of injury, but it will reduce the degree of injury if an accident does occur. Ask your retailer for help in choosing the right equipment.



Remember

The operator is responsible for avoiding dangers or accidents.

MOWING SAFETY

•WARNING – Petrol is highly flammable.

- store fuel in containers specifically designed for this purpose;
- refuel outdoors only and do not smoke while refueling;
- add fuel before starting the engine. Never remove the cap of the fuel tank or add petrol while the engine is running or when the engine is hot.
- if petrol is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapors have dissipated;
- replace all fuel tanks and container caps securely.
- Replace faulty silencers;
- before using, always visually inspect to see that the blades, blade bolts and cutter assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance;
- on multi-bladed machines, take care as rotating one blade can cause other blades to rotate.

MAINTENANCE AND STORAGE

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition;
- never store the equipment with petrol in the tank inside a building where fumes can reach an open flame or spark;
- allow the engine to cool before storing in any enclosure;
- to reduce the fire hazard, keep the engine, silencer, battery compartment and petrol storage area free of grass, leaves, or excessive grease;
- check the grass catcher frequently for wear or deterioration;
- · replace worn or damaged parts for safety;
- if the fuel tank has to be drained, this should be done outdoors.
- when machine is to be parked, stored or left unattended, lower the cutting means unless a positive mechanical lock is used.

TRAINING

All drivers should seek and obtain professional and practical instruction. Such instruction should emphasize:

- the need for care and concentration when working with ride-on machines;
- control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reason for loss of control are:
 - i) insufficient wheel grip;
 - ii) being driven too fast;
 - iii) inadequate braking;
 - iv) the type of machine is unsuitable for its task;
 - v) lack of awareness of the effect of ground conditions, especially slopes;
 - vi) incorrect hitching and load distribution.

OPERATION

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect;
- when using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation;
- · never operate the machine with defective guards, or without safety protective devices in place;
- do not change the engine governor settings or over speed the engine. Operating the engine at excessive speed can increase the hazard of personal injury;
- disengage drive to attachments, stop the engine, and disconnect the spark plug wire(s) or remove the ignition key:
 - before clearing blockages or unclogging chute;
 - before checking, clearing or working on the machine;
 - after striking a foreign object. Inspect the machine for damage and make repairs before restarting and operating the equipment;
 - if the machine starts to vibrate abnormally (check immediately);
- stop the engine and disengage drive to attachment:
 - before refueling;
 - before removing the grass catcher;
 - before making height adjustment unless adjustment can be made from the operator's position

CUSTOMER RESPONSIBILITIES

Operator Presence System

Be sure the operator presence and interlock systems are working properly. If your mower does not function as described, repair the problem immediately.

The engine should not start unless the parking brake is engaged and the PTO (Blade Engagement
– See OPERATION FEATURES section of this manual) switch is disengaged (pressed down).

> When the engine is running, the operator should never leave the seat without first setting the parking brake and shutting off the engine.

➢ When the engine is running and the PTO switch is engaged, any attempt by the operator to leave the seat without first disengaging the PTO switch, should shut off the engine.

> When the engine is running and the control levers are rotated in, the operator should never attempt to leave the seat without rotating the control levers out, shutting off the engine and engaging the parking brake.

>The PTO switch should never engage without the operator on the seat.

<u>Tires</u>

- > Maintain proper air pressure in all tires (SEE SPECIFICATIONS section)
- > Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- > Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

Blade Maintenance



Stop engine and remove ignition key for safety. Disconnect spark plug wire. Wear heavy, thick gloves when holding onto blade. Avoid the sharp edge of the blade.

For best results, mower blades must be kept sharp. Replace bent or damage blades.

- > Safely raise front of mower. SEE WARNING
- Hold or block blade from turning.
- > Loosen blade nut and remove blade.
- > Replace blade, (SEE SPECIFICATIONS).

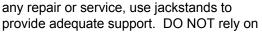
Battery

To clean battery and terminals

Remove terminal guard.

>Disconnect the BLACK battery cable first, then the RED battery cable and remove the battery.

- Rinse the battery with plain water and dry.
- > Clean terminals and battery cable ends with wire brush until shiny.
- Coat terminals with grease or petroleum jelly
- Reinstall battery
- Reconnect the battery cables



hydraulic or mechanical jacks

WARNING

When it is necessary to raise the mower for

The battery contains sulfuric acid and electrolytes which are poisonous and corrosive.

WARNING

CHARGING TIPS

•To avoid a battery explosion, never attempt to charge a frozen battery.

•Warning: Gel and AGM (Absorbed Glass Mat) batteries require a voltage-limited charger. Charging a Gel or AGM battery on a typical shop charger, even one time, may greatly shorten its life.

•Important: Never overcharge batteries. Excessive charging will shorten battery life.

•Prior to charging, read the manufacturer's instructions for proper charger hook-up and use.

•Turn off charger prior to hook-up to avoid dangerous sparks. **PROTECT YOUR EYES!**

•Warning: If the electrolyte is accessible, verify that plates are covered before beginning to charge. At the end of charge, add distilled water as needed to bring levels to the proper height. If water is added, charge for an additional 30 minutes to mix. If electrolyte levels are low but battery is not accessible, remove battery from service.

•The maximum charge rate in amperes should be no more than 1/3 of the battery's reserve capacity minute rating. If the terminal voltage exceeds 16.0 volts while charging, reduce the charge rate.

•Continue charging and reduce the rate as needed until a 2 hour period results in no increase in voltage or decrease in current.

•If violent gassing or spewing of electrolyte occurs, or the battery case feels hot to the touch, temporarily reduce or halt charging.

VOLT	AGE	OTATE	APPROX BATTERY CHARGING TIN TO FULL CHARGE AT 80°F/27°C				
	STANDARD BATTERY		MAXIMUM RAT		RATE AT	Т	
6 V	12 V	CHARGE	50 AMPS	30 AMPS	20 AMPS	10 AMPS	
6.3	12.6	100%		FULL C	HARGE		
6.2	12.4	75%	20 MIN.	35 MIN.	48 MIN.	90 M IN.	
6.1	12.2	50%	45 MIN.	75 MIN.	95 MIN.	180 MIN.	
6	12	25%	65 MIN.	115 MIN.	145 MIN.	280 MIN.	
5.9	11.8	0%	85 MIN,	150 MIN.	195 MIN.	370 MIN.	

* Test wet batteries every 4-6 months and recharge if necessary. Always test and charge if necessary before installation.

CUSTOMER RESPONSIBILITIES/SPECIFICATIONS

V-Belts

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. Replace belts if they begin to slip from wear. SEE SPECIFICATION for belt part numbers and SERVICE section of this manual for instructions on how to replace the belt.

<u>Engine</u>

REFER TO YOUR ENGINE OWNERS MANUAL

Overall Unit Care

Reduce the risk of fire by removing grass, leaves, and other debris that may have accumulated on the machine. Allow the machine time to cool before cleaning or putting it in storage.

>Wash mower periodically. Clean above and below deck.

>Keep all electrical connections clean and tight.

Driving and Transport on Public Roads

>Check applicable road traffic regulations before driving and transporting on public roads.

>If the machine is transported, you should always use approved fastening equipment and ensure that the machine is well anchored.

>The cutting deck should also be lowered to the lowest position and the parking brake engaged.

GASOLINE CAPACITY	DUAL 2.0 GAL TANKS				
AND TYPE	UNLEADED REGULAR				
OIL TYPE (SPI-SF-SJ):	SEE ENGINE MANUAL				
SPARK PLUG	SEE ENGINE MANUAL				
GROUND SPEED	0 – 6 mph				
TIRE SIZE	FRONT: 4.10x3.5-5 5/8 Bearing REAR: 18 X 9.5 X 8				
TIRE PRESSURE	FRONT: 50 psi Max REAR: 22 psi Max				
BATTERY	12V / Heavy Duty 275 CCA Type U1L				
HYDRO Bolt Torque	27 + - 3 ft. lbs				
BLADE BOLT TORQUE	35 ft. lbs				
CUTTING HEIGHT	1.5" – 5"				
CUTTING WIDTH	66" – 3 Mulching Blade System				
PARKING BRAKE	Spring Assisted				
FRONT AXLE	Pivoting				
SEAT	15" Back w/ Arm Rest 6" Adjustable Slide				
TRANSMISSION	Commercial Grade Eaton Hydrostatic				
DECK LIFT	Spring Assisted				
UNIT MEASUREMENTS	LENGTH: 70" WIDTH: 66 ¼" " Including Deck WEIGHT: 600 lbs				

SPECIFICATIONS

CUSTOMER RESPONSIBILITIES

MAINTENANCE SCHEDULE

	Before Each Use	8 Hours	25 Hours	50 Hours	100 Hours	Season	Before Storage
Check Brake Operation	X	X					
Check Tire Pressure	X	X					
Check Operator Presence	X						
Parking Brake	X						
Check for Loose Fasteners	X				X		Х
Sharpen/Replace Mower Blades			X 3				
Check Battery			Х				Х
Clean Battery & Terminals			X				Х
Check Belts					X		
Check Engine Oil	X	Х					
Change Engine Oil w/ filter				X1,2			
Change Engine Oil w/o filter			X1,2				
Replace Oil Filter					X1,2		
Clean Air Filter			X2				
Inspect Muffler				X			
Clean Engine Cooling Fins					X2		
Replace Spark Plug					X	X	
Replace Fuel Filter						X	

1 – Change more often when operating under a heavy load or in high ambient temperatures

2 - Service more often when operating in dirty or dusty conditions

3 – Replace blades more often when mowing in sandy soil

FEATURES

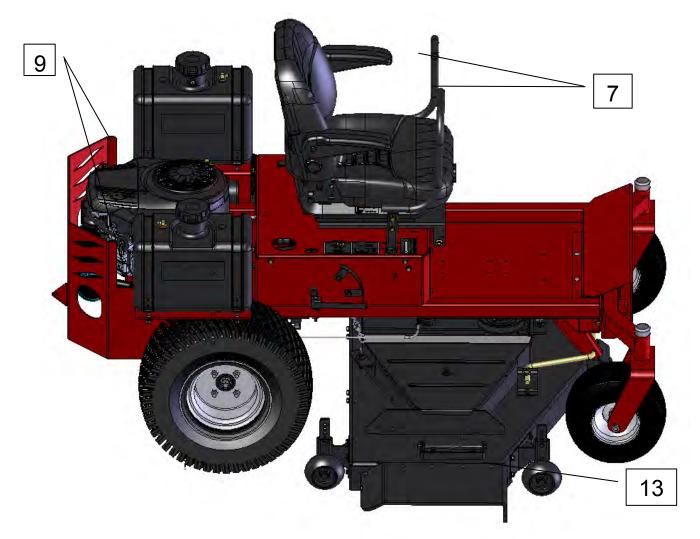


- 1. Throttle Control Used to control Engine Speed
- 2. Hour Meter Indicates hours of operation
- 3. Choke Control Used when starting a cold engine
- 4. PTO Switch Used to engage or disengage the deck blades
- 5. Ignition Switch Used to start or stop the engine

- Control Levers Sets the speed of the mower in both the forward and reverse directions and also turns the mower.
- 8. Hydro Bypass Engages transmissions for normal operation and disengages transmissions for pushing or pulling the unit
- 9. Fuel Tanks Dual 5.0 gal fuel tanks
- 10. Seat Slide
- 11. Battery
- 12. Pivoting Front Axle
- 13. Discharge Chute

SEE DETAILS PAGE

FEATURES



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- 6. Deck Lift Handle Used to raise and lower the cutting deck

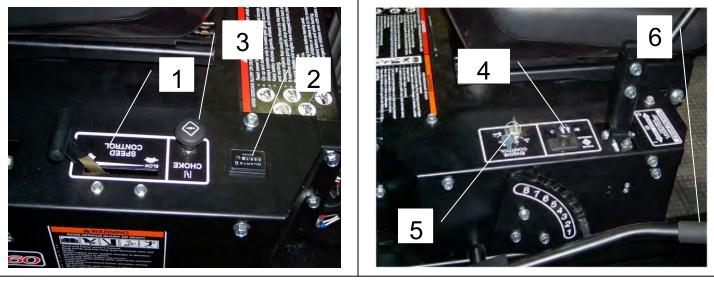
- Control Levers Sets the speed of the mower in both the forward and reverse directions and also turns the mower.
- 8. Hydro Bypass Engages transmissions for normal operation and disengages transmissions for pushing or pulling the unit
- 9. Fuel Tanks Dual 2.0 gal fuel tanks
- 10. Seat Slide
- 11. Battery
- 12. Pivoting Front Axle
- 13. Discharge Chute

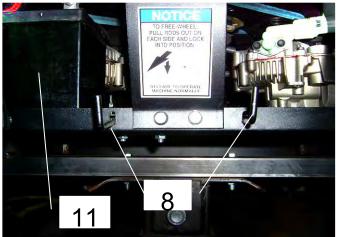
SEE DETAILS PAGE

FEATURES

Left Control Panel

Right Control Panel





Rear of Unit

- 1. Throttle Control Used to control Engine Speed
- 2. Hour Meter Indicates hours of operation
- Choke Control Used when starting a cold engine
- 4. PTO Switch Used to engage or disengage the deck blades
- 5. Ignition Switch Used to start or stop the engine
- 6. Deck Lift Handle Used to raise and lower the cutting deck

- 7. Control Levers Sets the speed of the mower in both the forward and reverse directions and also turns the mower.
- 8. Hydro Bypass Engages transmissions for normal operation and disengages transmissions for pushing or pulling the unit
- 9. Fuel Tanks Dual 2.0 gal fuel tanks
- 10. Seat Slide
- 11. Battery
- 12. Pivoting Front Axle
- 13. Discharge Chute

Starting

Operator must be sitting in the seat. Control handles must be in the neutral (outward) position. PTO must be in the disengage position (pushed down).

Set choke (if needed), turn key and release as soon as engine starts. Adjust throttle to half and shut choke off.

Be sure all people are clear of the area. Set engine RPM to maximum and then engage the blades.

Grass Height & Cutting Suggestions

NOTE:

If you have never used a Zero Turn mower before, refer to the Operation Controls section of this manual before attempting to operate one for the first time.

Do not attempt to cut wet grass

> The average lawn should be cut to $2\frac{1}{2}$ " during the cool season and to over 3" during the hot months. For healthier and better looking lawns, mow often and after moderate growth.

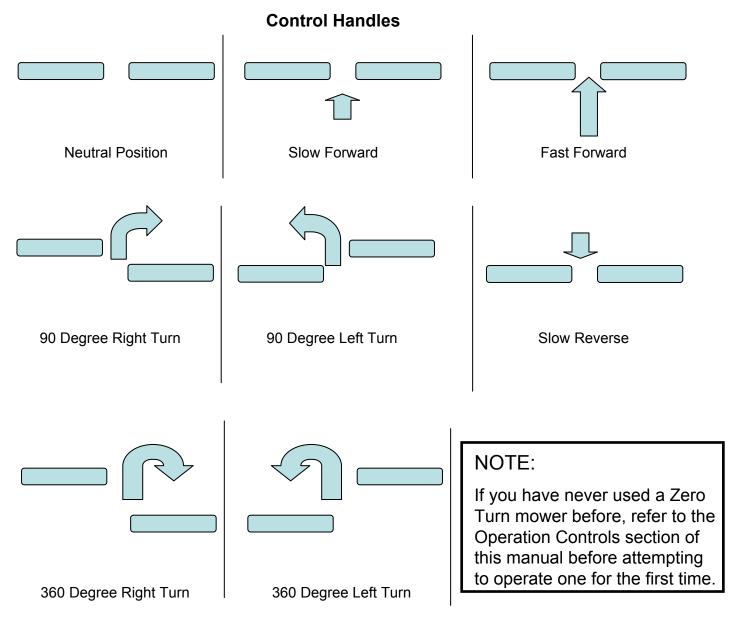
➢ As a rule , never cut more than 1/3 of the total grass blade length. Correct mowing height can reduce weeds and lawn disease.

For best performance, grass over 6 inches in height should be mowed twice. The first cut should be set relatively high and the second set to the desired height.

Controls

> Be familiar with all controls, their functions and how to operate them before starting the machine.

Motion control levers on each side of the console control the direction of movement. SEE FIGURE BELOW



Note: The pressure required to operate the mower is very slight

Adjusting The Cutting Height

- > Push out on the Deck Lift Handle and raise or lower the deck to the desired position.
- > Position 1 is the lowest setting and Position 8 is the highest position
- > The cutting range is from approximately 1 ½" to approximately 5"

Deck Leveling

TOOLS REQUIRED:

- ✓ 2 ½" Wrenches or ½" Socket with drive ratchet
- > Lower the cutting deck down to the lowest position (position 1)
- > Loosen the nuts on the top side of the deck hanger brackets (3 places) where the lift chains attach to.
- > With all three loose on top of the brackets the deck should now set on the ground resting on the roller wheels.
- Tighten the nuts on the top of the lift brackets making sure that all three lift chains are pulled tight.
- > Lift deck using the deck lift handle to the desired position

Parking Brakes

- ✓ The Swisher ZT2866 is equipped with An Automatic Parking Brake system on each control handle.
- ✓When the control handles are in the out most position the parking brakes are on.
- ✓Adjustment for the system is located on the ends of the brake cable at the hydro pan & frame.
- ✓Raise the rear wheels off the ground
- ✓ Disengage the hydro to be adjusted with the hydro release handle at the rear of the unit.

 \checkmark Adjust so that the brake is not on when the handles are in the operator position. The wheel should turn freely.

- ✓The wheel should not turn when the handle is moved to the engaged or outward position.
- ✓To tighten the brake, turn the adjustment nuts towards the end of the cable
- ✓ Recheck adjustment with control handle
- ✓Lower unit back to the ground
- ✓ Reengage the hydro at the rear of the unit



When it is necessary to raise the mower for any repair or service, use jackstands to provide adequate support. DO NOT rely on hydraulic or mechanical jacks

Deck Belt Routing & Replacement Removal

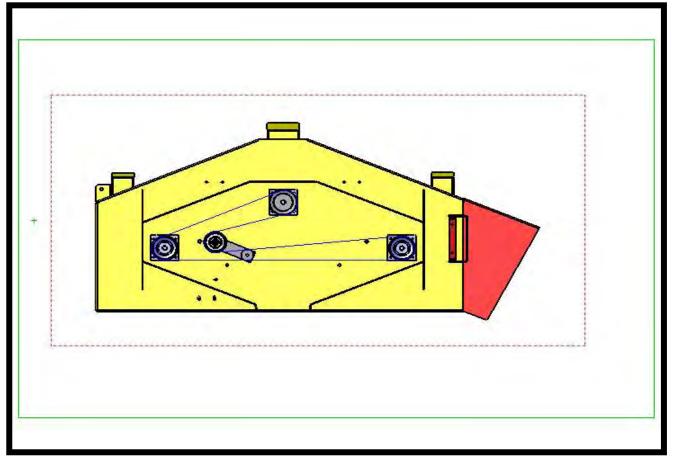
- ✓ Disconnect spark plug wire
- ✓Apply parking brake
- ✓ Lower the deck to its lowest position
- ✓ Remove the belt covers
- ✓ Disconnect tension idler
- ✓ Roll the belt over the top of the deck pulleys
- ✓ Remove belt

Front of Unit

Replacement

 ✓ Install new belt by placing it around the deck pulleys. Refer to routing diagram below.

- ✓ The belt will be loose at this time
- ✓ Tightly secure the belt tension back to its original position
- ✓ Reinstall the belt covers
- ✓ Reconnect spark plug wire



For replacement belt part number refer to Replacement Parts Quick Reference Chart in this manual

Hydro Belt Routing & Replacement

<u>Removal</u>

- ✓ Disconnect spark plug wire
- ✓ Apply parking brake
- ✓ Disconnect wiring from electric clutch
- ✓ Remove clutch stop weldment (9973TK)
- ✓ Remove the engine to deck belt
- ✓ Disconnect idler spring
- ✓ Disconnect tension idler
- $\checkmark\,$ Remove belt from the engine pulley and from the Hydro pulleys

Replacement

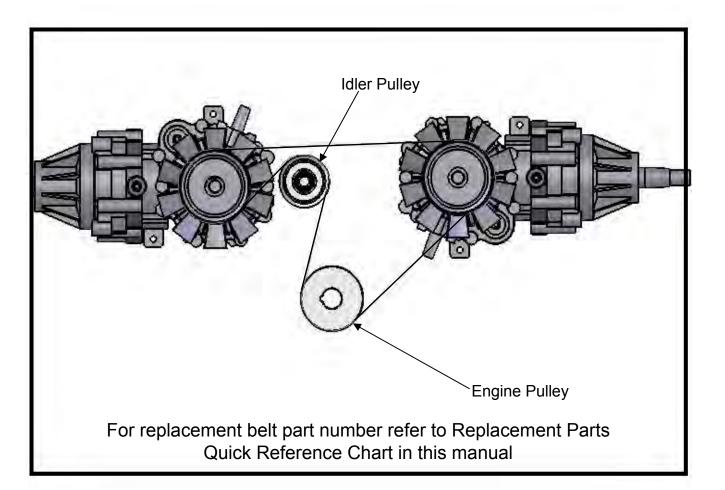
 ✓ Install new belt by placing it around the engine pulley and the hydro pulleys. Refer to routing diagram below.

✓ The belt will be loose at this time

 ✓ Tightly secure the belt tension back to its original position

✓ Reinstall the belt from the engine to the deck

 \checkmark Reconnect wiring to the electric clutch



Engine to Deck Belt

<u>Removal</u>

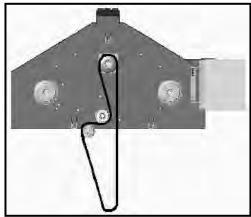
- ✓ Apply parking brake
- \checkmark Lower the deck to its lowest position
- ✓ Disconnect tension idler
- ✓ Remove belt from the mower deck and the electric clutch

<u>Replacement</u>

 ✓ Install new belt by placing it around the electric clutch and route it through the idler and around the deck pulley.
 Refer to routing diagram below.

✓ The belt will be loose at this time

✓ Tightly secure the belt tension back to its original position



Seat Adjustment

 \checkmark The Swisher ZT2866 is equipped with a 6" range sliding seat.

✓ Release the tension on the seat adjustment lever by pushing the yellow tip lever to the left. See features section in this manual

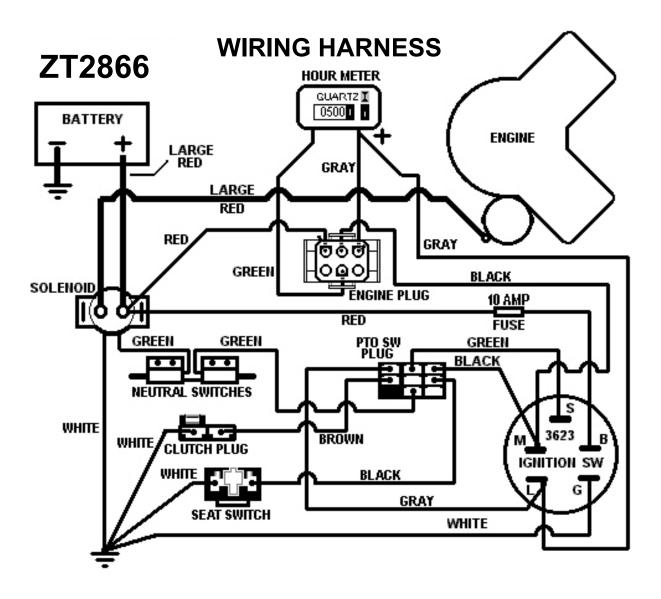
 \checkmark Using your own weight, slide the seat to the desired position

✓ Release the lever

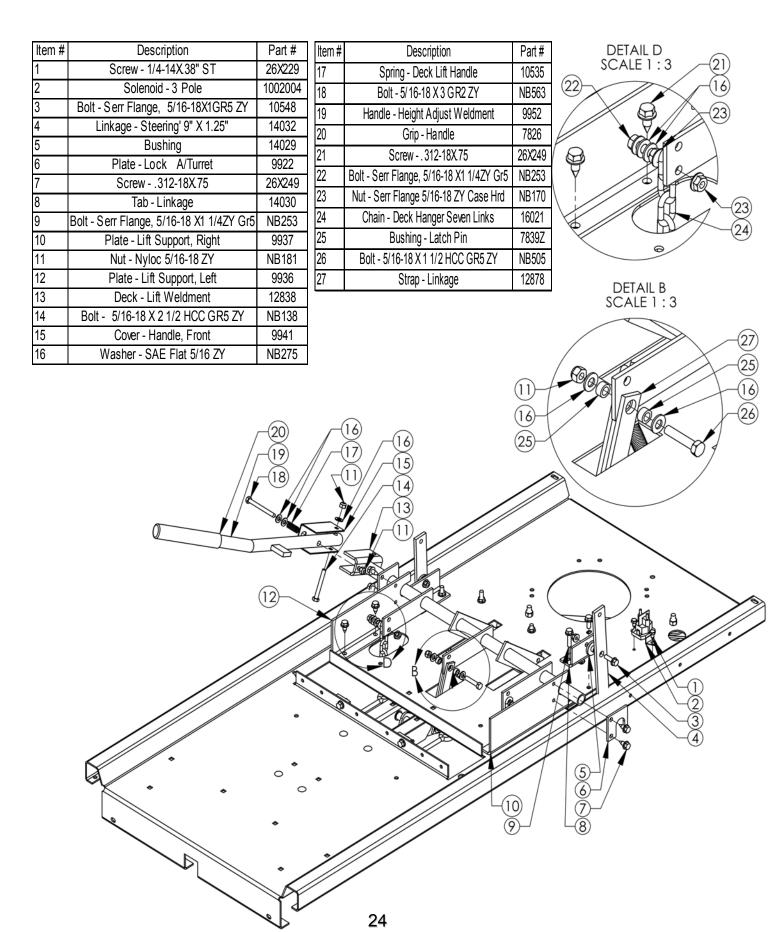
Travel Reduction Adjustment (Ref. Page 29)

 \checkmark To improve the tracking of the Swisher ZT2866 the speed of one of the rear wheels needs to be decreased. If the ZT2866 pulls to the right the left wheel will need to decrease speed and if pulling to the left the right wheel will need to decrease speed.

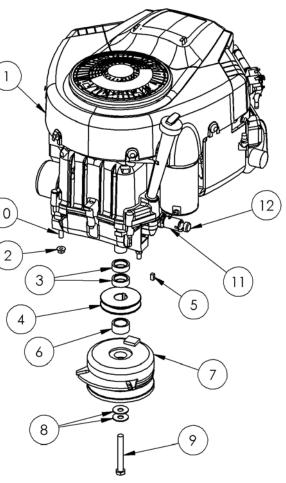
 \checkmark To decrease the speed in one of the rear wheels turn the bolt (item 16) counter clockwise. This will limit travel of the handle. Ensure after the bolt has been moved that the nuts holding the bolt in place are securely tightened.

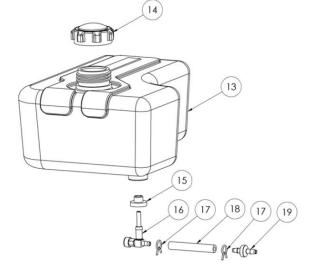






Item #	Description Par				
1	28 HP B&S Engine				
2	5/16-18 Serrated Flange Nut	NB170			
3	Spacer Engine Pulley	BB105SL			
4	Motor Pulley 3.25"	9993			
5	1/4 X 1/2 Key Stock	4258			
6	Engine Pulley Spacer Short .687	689S			
7	Electric Clutch 38				
8	8 Washer Belleville Engine Pulley 69				
9	9 7/16-20 X 3.25 HCF GR5 ZP NB70				
10	5/16-18 X 1 1/4 Serrated Flange Bolt NB253				
11	Oil Drain Valve	AS122			
12	12 Oil Drain Valve Cap				
Not Shown					
	Description Part #				
	Solenoid - 3 Pole	1002004			
	Wiring Harness	10264			





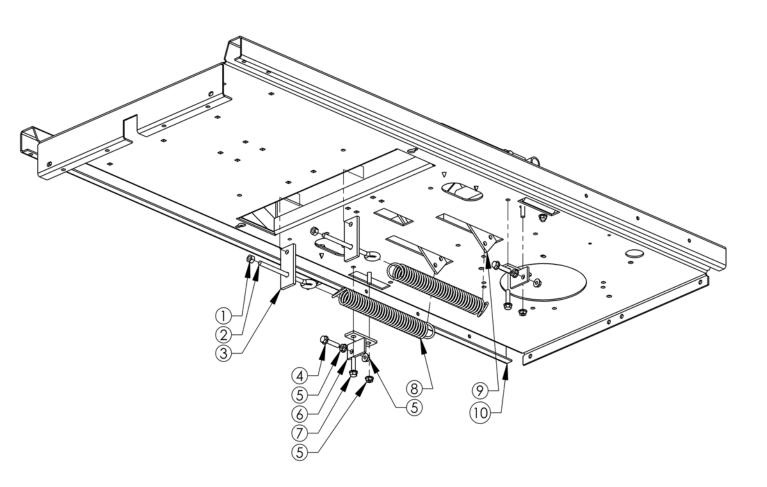
ENGINE ASSEMBLY

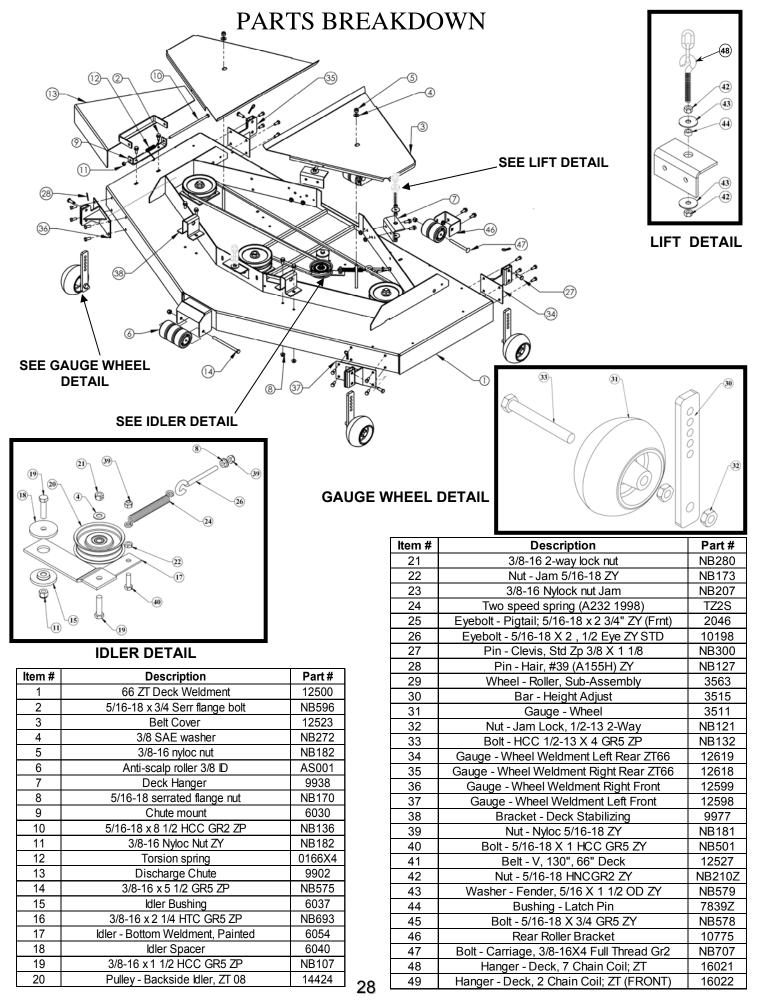
13	Fuel Tank	AS100
14	Сар	6102NC
15	Grommet	AS119
16	Fuel Shut Off Valve	AS120
17	Fuel Line Clamp	6FLC
18	1/4" Fuel Line	AS140
19	Check Valve 1/4"	10265
	Not Shown	
	Bracket - Gas Tank Mounting	9978TK

GAS TANK ASSEMBLY

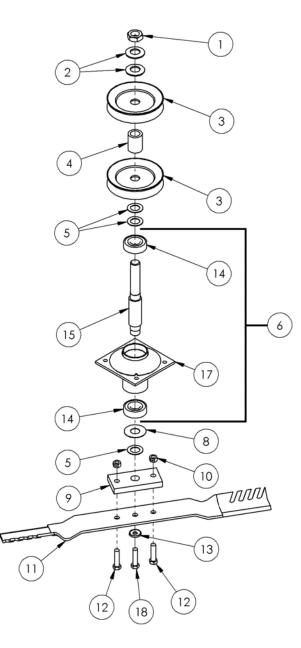
I ARIS D			0 11 1	
				PART NO.
				NB281
				9957 NID004
				NB231 NB212
				10177
				NB504
				NB596
				3691
				7509
	NB272			NB280
	6037			NB272
Idler - Sliding Weldment	14696			12779
Pulley - Idler, OD-3.25", ID-3/8"	B527			12954
Nut - Nyloc 3/8-16 ZY	NB182			12780
Bolt - Carriage 5/16-18 X 5	NB660	35		12955
ldler - Hydro weldment, ZT	14374	36	Nut	015x88
Washer - Fender, 5/16 X 1 1/4 OD ZY GR2	NB579	37	3/32 X 3/4 COTTER PIN	NB-597
Eyebolt - 5/16-18 X 3 w/Gap ZY	NB315	38	Bolt - 1/2-13 X 3 HCC GR5 ZY	NB131
				B · ·
				34 33 31 30 36
	 Description Bushing - Latch Pin Washer - SAE Flat 5/16 ZY Nut - Nyloc 5/16-18 ZY Bolt - 5/16-18 X 1 1/2 HCC GR5 ZY Strap - Linkage Deck - Lift Linkage Assembly Shackel - Anchor 1/4" W/ Round Pin Chain - Deck Hanger Two Links Nut - Ser Flatge 5/16-18 ZY Case Hrd Washer - SAE Flat 3/8 ZY Carbon Steel Bushing - Idler Idler - Sliding Weldment Pulley - Idler, OD-3.25", ID-3/8" Nut - Nyloc 3/8-16 ZY Bolt - Carriage 5/16-18 X5 Idler - Hydro weldment, ZT Washer - Fender, 5/16 X 1 1/4 OD ZY GR2 Eyebolt - 5/16-18 X 3 w/Gap ZY Spring - Clutch Rod; T60 	Description Part # Bushing - Latch Pin 78392 Washer - SAE Flat 5/16 ZY NB175 Nut - Nyloc 5/16-18 ZY NB181 Bolt - 5/16-18 X 1 1/2 HCC GR5 ZY NB505 Strap - Linkage 12878 Deck - Lift Linkage Assembly 12777 Shackel - Anchor 1/4" W/ Round Pin 12957 Chain - Deck Hanger Two Links 16022 Nut - Ser Flange 5/16-18 ZY Carbon Steel NB272 Bushing - Lifler 6037 Idler - Sliding Weldment 14696 Pulley - Idler, OD-3.25", ID-3/8" B527 Nut - Nyloc 3/8-16 ZY NB182 Both C- Carriage 5/16-18 X5 NB660 Idler - Hydro weldment, ZT 14374 Washer - Fender, 5/16 X1 X 1/4 OD ZY GR2 NB579 Eyebolt - 5/16-18 X 3 w/Gap ZY NB315 Spring - Clutch Rod; T60 6825 Image Clutch Rod; T60 6825 Image Clutch Rod; T60 11 Image Clutch Rod; T60 12 Image Clutch Rod; T60 13 Image Clutch Rod; T60	Description Part # Bushing - Latch Pin T839Z Washer - SAE Flat 5/16 2Y NB181 22 Nut - Nyloc 5/16-18 ZY NB180 23 Bott - 5/16-18 X1 1/2 HCC GR5 ZY NB180 23 Deck - Lift Linkage Assembly 12777 26 Shackel - Anchor 1/4" W/ Round Pin 12957 21 Nut - Ser Flange 5/16-18 ZY Case Hrd NB170 28 Washer - SAE Flat 3/8 ZY Carbon Steel NB272 31 Juler - Sliding Weldment 14496 32 Nut - Nyloc 3/8-16 ZY NB182 34 Bolt - Carniage 5/16-18 XC Case Hrd NB180 34 Bolt - Carniage 5/16-18 XC NB680 35 Idler - Hydro weldment, ZT 14374 36 Idler - Hydro weldment, ZT 14374 36 Spring - Clutch Rod; T60 6825 37 Spring - Clutch Rod; T60 6825 Off of the strain strai	Description Part # Bushing - Lator Pin 79392 Washer : SALE Flat 5/16 ZY NB275 Nut - Nyole: 112-13 ZY Standard Pattern Polt: 5 10-16 X 1 17/2 HCC GR6 ZY Strap - Linkage Deck: -Lit Linkage Assembly 12777 Strackel: -Anchor 1/4* WI Round Pin 12857 Ockin - Deck Hanger Two Links Bolt: - Ser Flange 5/16-18 ZY Case Hrd Washer - Stafe Flat 30-27 Catoron Steel Washer - Stafe Flat 30-27 Catoron Steel Washer - Stafe Flat 30-27 Catoron Steel Pulley - Idler: Ob3-257: 1D-382 Washer - Stafe Tlat 30-27 Catoron Steel Pulley - Idler: Ob3-257: 1D-382 Washer - Stafe X 11/4 VW Round Pint Pulley - Idler: Ob3-257: 1D-382 Bolt: - Caringe 5/16-18 XS Musher - Stafe X 11/4 AO DY GR2 Bolt - Caringe 5/16-18 XS Nut - Nyolo 3/26-18 XS Nut - Nyolo 3/26-18 XS Washer - Stafe X 11/4 OD ZY GR2 Bolt - Caringe 5/16-18 XS

Item #	Description	Part #		
1	Nut - HNC, 3/8-16 GR2 ZY	NB212		
2	Eyebolt - Turned 3/8-16 X 5 ZY STD	10546		
3	Bracket - Spring Assist			
4	Bolt - Serr Flange, 5/16-18 X 1 1/2 Gr5	NB254		
5	Nut - Serr Flange 5/16-18 ZY Case Hrd	NB170		
6	Bracket - Weldment, Travel Reduction	11176		
7	Bolt - Serr Flange, 5/16-18 X1 1/4ZY Gr5	NB253		
8	Spring - Tilt	2335		
9	Deck - Lift Weldment	12838		
10	Frame - Pan	9999		



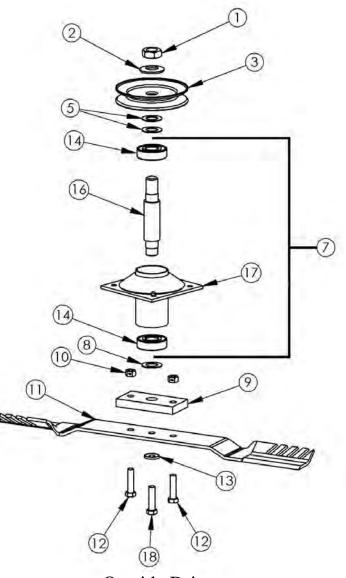




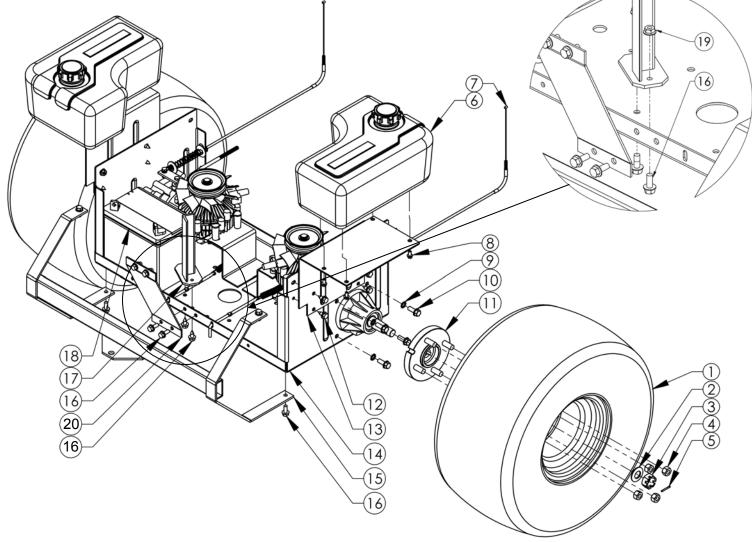


Center Driver

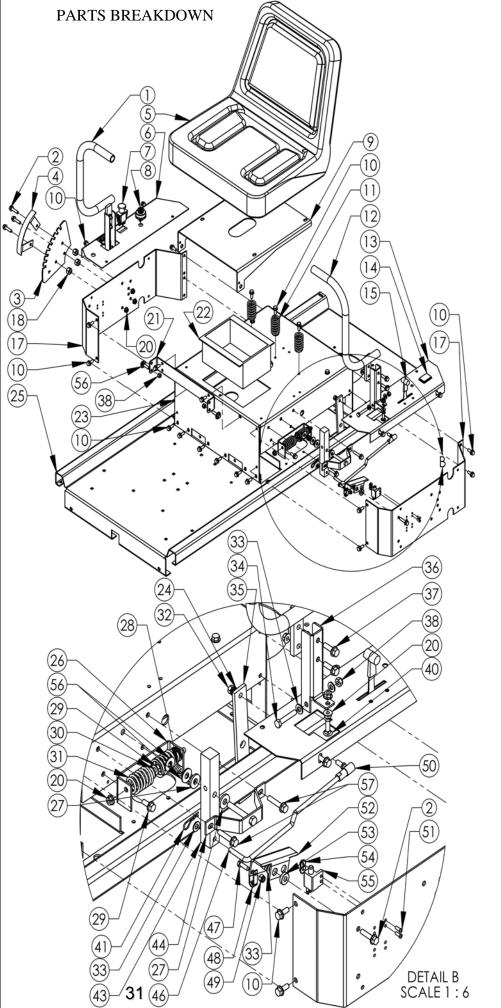
1	3/4-16 Nut	NB175
2	Belleville Washer	AS155
3	Pulley 5 1/2"	6114TK
4	Spacer	12823
5	3/4 ID X 1 1/4 OD 18 GA Washer	NB179
6	Center Blade Driver	12824
7	Outer Blade Driver	10540
8	3/4 ID X 1 3/4 OD Flat Washer	B98W
9	Blade Mount Plate	9008
10	3/8-24 Two Way Lock Nut	NB216
11	Blade	12509
12	3/8-24 X 1 Bolt	NB238
13	Belleville Washer	NB607
14	4 Blade Bearing	
15	Shaft - Blade 6", Long Shoulder	9078
16	5" Blade Driver Shaft	9077
17	Blade Driver Housing	10539
18	3/8-24 X 1 Engine Bolt Locktite	NB238N



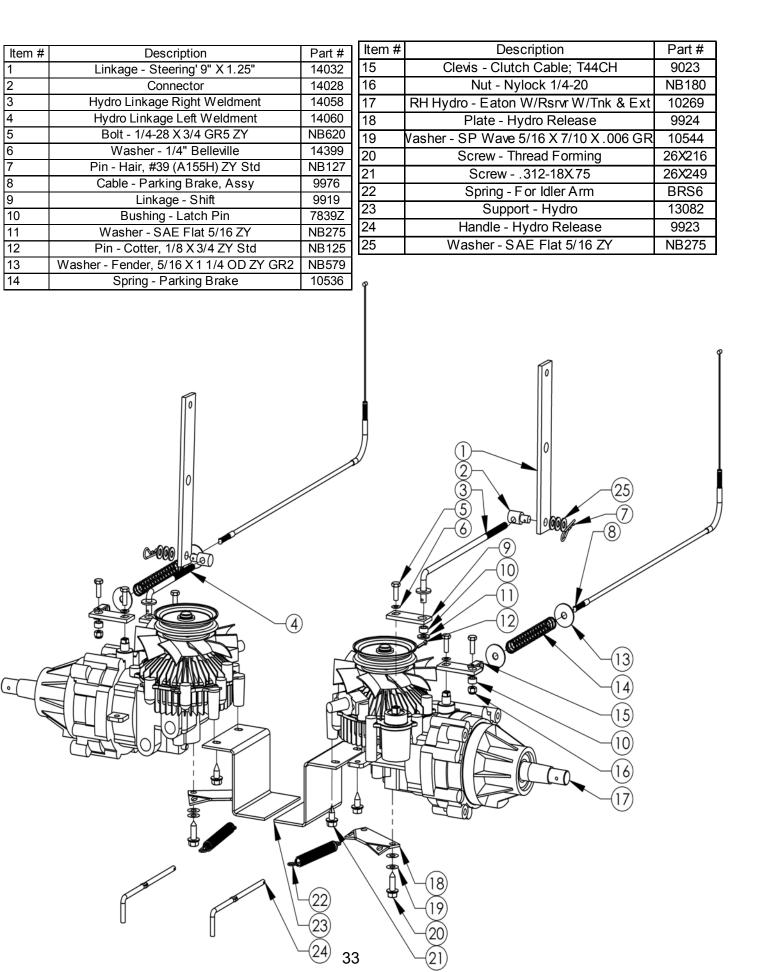
Item #	Description	Part #
1	Tire/Wheel - 20x10-8	3756
2	Washer - Belleville .760 X 1.5 X .098	AS155
3	Nut - Castle 3/4-16, .625 Tall, Grade 2	2203CN
4	Nut - Lug, Wheel Hub, 1/2-20 ZY GR5	2203LN
5	Pin - Cotter, 1/8 X 3/4 ZY Std	NB125
6	Tank - Gas, Assy.	10538
7	Cable - Parking Brake, Assy	9976
8	Bolt - Serr Flange, 1/4-20 X 1/2 GR5 ZY	NB109
9	Washer - 3/8 Lock, External Tooth; ZP	13045
10	Screw-3/8-16 x 1" Rolok, Unslot HWH Z/Wax	13044
11	Hub - Wheel, Asy	9920
12	Screw313-18 x .75	26x249
13	Bracket - Gas Tank Mounting	9978
14	Pan - Hydro Weldment	9935
15	Bumper - Weldment	9959
16	Bolt - Serr Flange, 5/16-18 X 3/4 Gr 5	NB596
17	Stop - Clutch Weldment	9973
18	Battery 230	EBAT230
19	Nut - Serr Flange 5/16-18 ZY Case Hrd	NB170
20	Stabilizer - Rear	9946



Item #	Description	Part #
1	Handle - 1" Weldment, Right	11768
2	Bolt - Serr Flange, 5/16-18 X1 1/4ZY Gr5	NB253
3	Height - Selector, Deck	9940
4	Bracket - Height Indicator	11770
5	Seat - ZT, 18" No Arm Rest	10570
6	Panel - Control, Right	9990
7	Switch TO - P	3605
8	Switch - Key	3623
9	Mount - Seat	9984
10	SCREW .31-18X0.75 WAHH	25X021
11	Spring - Com pression	164X30
12	Handle - 1" Directional Weldment, Left	11769
13	Panel - Control, Left	9991
14	Meter - Hour	3803
15	Cable - Throttle	3788
17	Plate - SB Side	9996
18	Nut - 1/2-13 GR2 ZY	NB213Z
20	Nut - Serr Flange 5/16-18 ZY Case Hrd	NB170
21	Bracket - Seat	3807
22	Tool Box	9956
23	Base - Seat	9998
24	Washer - Split Lock 5/16 ZY	NB159
25	Frame - P an	9999
26	Bracket - Neutral, 5.5"	10899
27	Washer - Flat, 39-1 14G	17X104
28	Spring - Compression; ZTR Handle	14464
29	Bolt - Serr Flange, 5/16-18 X 3/4 Gr 5	NB596
30	Washer - USS Flat, 5/16 ZY	NB556
31	Spring - Tapered	3609
32	Nut - Hex 5/16-24 ZY Grade 2	NB215
33	Washer - SAE Flat 5/16 ZY	NB275
34	Bolt - 5/16-18 X 1 3/4 HCC GR5 ZP	NB503
35	Linkage - Steering' 9" X 1.25"	14032
36	Pivot - Handle	9985
37	Bolt - Serr Flange, 5/16-18X1GR5 ZY	10548
38	Nut - Nyloc 5/16-18 ZY	NB181
40	Bolt - Carriage 5/16-18 X 1 GR5	10197
41	Pin - Cotter, 5/64 X 3/4 ZY	NB519
43	Arm - Control	9986
44	Handle - Support Weldment	14061
46	Arm - Control, Steering Linkage ZY	9927
47	Bolt - 1/4-20 X 3/4 GR5 ZY	NB250
48	Clevis - Clutch Cable; T44CH	9023
49	Nut - Nylock 1/4-20	NB180
50	Linkage - Ball, Right;	NB263
51	Screw - Phil Truss 8-32 X 1/2 ZY	NB197
52	Arm - Rocker, Safety Switch	9925
53	Spacer	B99S
54	Nut - Kep 8-32 ZY	NB201
55	Switch - Return to Neutral	3695
56	Washer - Flat, Delrin	17X217
57	Bolt - Serr Flange, 5/16-18 X 1 1/2 Gr5	NB254
58	Arm Rest Kit (Not Shown)	10571



Item #	Description	Part #	
1	Bolt - Carriage 5/16-18 X 3/4 GR5 ZY	10216	
2	Frame - Pan	9999	
3	Brace - Zt	14411	
4	Plate - Pivot Housing Weldment	9954	
5	Nut - Serr Flange 5/16-18 ZY Case Hrd	NB170	
6	Deck - Stabilizer, Left, ZT66	12528	
7	Deck - Stabilizer, Right, ZT66	12529	
8	Bolt - Serr Flange, 5/16-18 X 3/4 Gr 5	NB596	
9	Bar - Deck Stabilizing, Zinc Plated	9949	
10	Nut - Jam, Nylok 3/4-16 ZY Gr2	NB122	
11	Washer - 13/16 X 1 1/4 X 1/8 ZY; Mild	NB195	
12	Bearing - Blade	B98	
13	Pivot - Axle Weldment	9994	
14	Weldment - Caster	6708	
15	Tire/Wheel - Slick 4.10x3.5-5 5/8	3010	
16	Spacer - Wheel, 1"	3395	
17	Washer - 5/8 ID X 1 OD 10 GA ZY	NB178	
18	Nut - Lock Jam, 5/8-11 2 Way Grade A	NB595	
19	Bolt - 5/8-11 X 7 HCC G R5 ZY	NB624	
20	Plate - Foot	9995	
20	Bolt - Serr Flange, 5/16-18X1GR5 ZY	10548	
21	Washer - Axle	9915	
23	Spacer	B99S	



TROUBLESHOOTING

PROBLEM	CAUSE	CORRECTION	
	1. Out of fuel	1. Fill fuel tank	
	2. Engine not "choked" properly	2. Choked engine and attempt to restart	
Engine Will Not Start	3. Engine flooded	 Wait several minutes before attempting to restart. 	
NOT Start	4. Bad spark plug	4. Replace spark plug	
		5. Clean or replace air filter	
	,	6. Replace fuel filter	
	 Dirty fuel filter Water in fuel 	 Drain fuel tank & carburetor, refill tank with fresh gas and replace fuel filter 	
	8. Loose or damaged wiring	8. Check all wiring	
	9. Carburetor out of adjustment	9. See Engine Manual	
	10. Engine valves out of adjustment	10. Contact an authorized service center	
	11. Extreme cold conditions	11. See Engine Manual	
	12. Fuel shut off valves closed	12. Open	
En alia e Hand	1. Bad spark plug	1. Replace spark plug	
Engine Hard	2. Dirty air filter	2. Clean or replace air filter	
To Start	3. Dirty fuel filter	3. Replace fuel filter	
	4. Weak or dead battery	4. Recharge or replace battery	
	5. Carburetor out of adjustment	5. See Engine Manual	
	6. Engine valves out of adjustment	6. Contact an authorized service center	
	7. Loose or damaged wiring	7. Check all wiring	
	8. Stale or dirty fuel	8. Drain fuel tank & refill with fresh gasoline	
Engine Will	1. Directional handles not in correct position	1. Place handles in the out most position	
Engine Will	2. PTO engaged	2. Push PTO switch down	
Not Turn Over	3. Weak or dead battery	3. Recharge or replace battery	
	4. Blown fuse	4. Replace fusel	
	5. Corroded battery terminals	 Clean battery terminals – See battery section of this manual 	
	6. Loose or damaged wiring	6. Check all wiring	
	7. Faulty ignition switch	7. Check/replace ignition switch	
	8. Faulty solenoid	8. Check/replace solenoid	
	9. Faulty operator presence switch/switches	9. Contact an authorized service center	
Engine Clicks	1. Weak or dead battery	1. Recharge or replace battery	
but Will Not Start	 Corroded battery terminals Loose or damaged wiring 	 Clean battery terminals – See battery section of this manual 	
	4. Faulty solenoid	3. Check all wiring	
		4. Check/replace solenoid	
Unit Does not	1. Incorrect tire pressure	1. Check tire pressure (See Specifications)	
Travel in a	2. Rear wheels rotating at different speeds.	2. Adjust travel reduction weldment.	
straight line			
	1. Worn, bent or loose blade	1. Replace blade. Tighten blade bolt.	
Excessive	2. Bent blade driver	2. Replace blade driver	
Vibration	3. Loose/damage part or parts	3. Tighten loose part or parts. Replace	
	4. Faulty blade driver assembly	damaged parts.	
		4. Replace blade driver assembly	

TROUBLESHOOTING Continued

PROBLEM	CAUSE	CORRECTION	
	1. Cutting too much grass/ too fast	1. Set in High Cut (position 8)/reduce speed	
	2. "Choke" position	2. Push choke control in	
	3. Buildup of grass, leaves and trash under	3. Clean underside of mower deck	
	deck.	4. Clean or replace air filter	
	4. Dirty air filter	5. Check oil level/change oil	
	5. Low oil level/dirty oil	6. Clean and re-gap or change plug	
Loss of	6. Faulty spark plug	7. Replace fuel filter	
2000 01	7. Dirty fuel filter	8. Drain fuel tank & refill tank with fresh gas	
Power	8. Stale or dirty fuel	9. Drain fuel tank & carburetor, refill tank with	
	9. Water in fuel	fresh gas and replace fuel filter	
	10. Spark plug wire loose	10. Connect and tighten spark plug wire	
	11. Dirty engine air screen/fins	11. Clean engine air screen/fins	
	12. Dirty/clogged muffler	12. Clean/replace muffler	
	13. Loose or damaged wiring	13. Check all wiring	
	14. Carburetor out of adjustment	14. See Engine Manual	
	15. Engine valves out of adjustment	15. Contact an authorized service center	
	16. Loose drive belt	16. Adjust idler/replace belt	
Engine backfires when turning engine OFF	 Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine. 	 Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine 	
	1. Worn, bent or loose blade	1. Replace blade. Tighten blade bolt	
Poor cut -	2. Mower deck not level	2. Level deck. See section in this manual	
uneven	3. Buildup of debris under deck.	3. Clean underside of mower deck	
uneven	4. Bent deck	4. Replace deck	
	5. Faulty Blade driver assembly	5. Replace blade driver assembly	
Battery will not charge	 Bad battery Poor cable connections Faulty solenoid 	 Replace battery Check/clean all connections. See section in this manual Replace solenoid 	
Loss of drive	 Bypass linkages in the bypass position Hydro belt worn, damaged, or broken Idler spring loose or broken 	 Make sure that the bypass linkages are in the drive or engaged position. Located at the rear of the machine. Refer to decal on the rear of the unit. Replace Hydro belt. Replace Idler spring 	

Mower Identification

Each mower has its own model number. Each engine has its own model number. The model number for the mower will be found under the seat. The model number for the engine will be found on the top of the blower fan housing. All mower parts listed herein may be ordered directly from SAI or your nearest Swisher dealer.

All engine parts may be ordered from the nearest dealer of the engine supplied with your mower.

Unauthorized Replacement Parts

Use only Swisher replacement parts. The replacement of any part on this unit with anything other than Swisher authorized replacement part may adversely affect the performance, durability and safety of this unit and may void the warranty. Swisher disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

WHEN ORDERING PARTS, PLEASE HAVE THE FOLLOWING INORMATION AVAILABLE:

Date Purchased ______

Purchased From_____

•PRODUCT – ZT2866

•SERIAL NUMBER -

•MODEL NUMBER - _____

•ENGINE MODEL NUMBER - _____

TYPE - _____

•PART NUMBER WITH PAINT CODE_____

*PART DESCRIPTION

S.A.I.

1602 CORPORATE DRIVE P.O. BOX 67 WARRENSBURG, MO 64093 www.Swisherinc.com

TELEPHONE - 1-800-222-8183 FAX - 1-660-747-8650

Cust.serv@swisherinc.com

Replacement Parts

Quick Reference

Swisher Part #	Part Description
12777	Deck Lift Linkage Assembly
AS069	Fuse 10 Amp
037X66	47" Hydro Belt
3756	20 x 10 x 8 Rear Tire
12527	130" Deck Belt
12509	22.5 Mulching Blade
037X89	Engine to Deck Belt
10540	Blade Driver Assembly (outside)
12824	Blade Driver Assembly (center)



Use extreme care when working on machinery.

Before performing any maintenance, turn off engine, allow the unit to cool & remove the key. Disconnect spark plug wire.

Set Parking Brake by placing the control handles in the neutral or outward position.

Do not wear watch or jewelry. Do not wear loose fitting clothes. Observe all common safety practices with tools.

WARRANTY RIGHTS AND OBLIGATIONS

YOUR WARRANTY RIGHTS AND OBLIGATIONS: The California Air Resources Board and Swisher, is pleased to explain the evaporative emission control system (EECS) on your model year 2006 and later Swisher Product. In California, new Outdoor Power Equipment, must be designed, built and equipped to meet the State's stringent anti-smog standards. Swisher must warrant the EECS on your Power Equipment, for the period of time listed below provided there has been no abuse, neglect, or improper maintenance. For model year 2006 the EECS on your mower includes the liquid fuel lines, fuel line connectors, and fuel line clamps. Where a warrantable condition exists, Swisher will repair at no cost to you. Expenses covered under warranty include diagnosis, parts, and labor.

MANUFACTURER'S WARRANTY COVERAGE: For a period of two years, any evaporative emission-related part included in the list of EECS parts for your mower is defective, the part will be repaired or replaced by Swisher.

OWNER'S WARRANTY RESPONSIBILITIES: As the owner of this Power Equipment, you are responsible for performance of the required maintenance listed in your owner's manual. Swisher recommends that you retain all receipts covering maintenance on your Power Equipment, but Swisher cannot deny warranty solely for the lack of receipts. As the Power Equipment owner, you should be aware that Swisher may deny you warranty coverage if your Power Equipment, or a covered part has failed due to abuse, neglect, or improper maintenance, unapproved modifications, or the use of parts not made or approved by the equipment manufacturer. You are responsible for presenting your Power Equipment to an authorized Swisher Service center as soon as the problem exists. Warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have a question regarding your warranty rights and responsibilities, you should contact the Swisher Service representative at 1-800-222-8183.

WARRANTY COMMENCEMENT DATE: The warranty period begins on the date the Power Equipment Is purchased.

LENGTH OF COVERAGE: This warranty shall be for a period of two (2) years from the initial date of purchase.

WHAT IS COVERED: Warranted parts include the Liquid fuel line, fuel line connectors, and fuel line clamps.

REPAIR OR REPLACEMENT OF PARTS: Repair or replacement of any evaporative warranted part will be performed at no charge to the owner at an authorized Swisher Service Center. If you have a question regarding your warranty rights and responsibilities, you should contact your nearest authorized service center or call the Swisher Service representative at 1-800-222-8183.

WARRANTY PERIOD: Any warranted part is not scheduled for replacement as required maintenance, or which is scheduled only for regular inspection to the effect of "repair or replace as necessary" shall be warranted for two (2) years. Any warranted part that is scheduled for replacement as required maintenance shall be warranted for the period of time up to the first scheduled replacement point for that part.

DIAGNOSIS: The owner shall not be charged for diagnostic labor that leads to the determination that a warranted part is defective if the diagnostic work is performed at an authorized Swisher Service Center.

CONSEQUENTIAL DAMAGE: Swisher may be liable for damages to other engine or equipment components caused by the failure of a warranted part still under warranty.

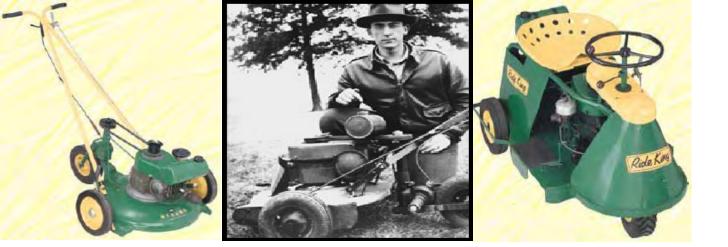
WHAT IS NOT COVERED: All failures caused by abuse, neglect, or improper maintenance is not covered.

ADD-ON OR MODIFIED PARTS: The use of add-on or modified parts may be grounds for disallowing a warranty claim. Swisher is not liable to cover failures of warranted parts caused by the use of an add-on or modified part.

HOW TO FILE A CLAIM: If you have a question regarding your warranty rights and responsibilities, you should contact your nearest authorized service center or call Swisher Service representative at 1-800-222-8183.

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Notes:



SWISHER HISTORY

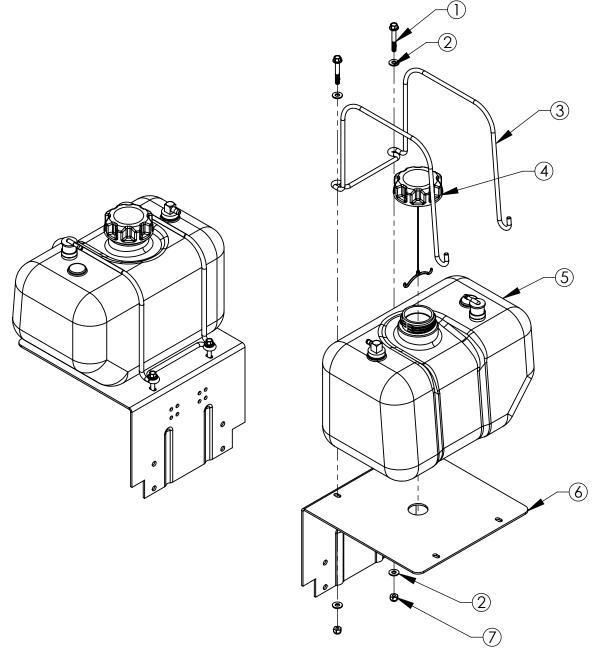
Back before electricity came to rural Missouri Max Swisher was producing lawn mowers from his mother's chicken house. Max never liked to mow grass. He installed a gearbox on his family's lawn mower creating a self-propelled unit. By tying one end of a rope to the mower and the other end to a tree in the center of the yard the mower circled the tree, shortening the rope and guiding the mower in concentric circles. Max enjoyed relaxing under a shade tree while his invention did all the work.

Max had designed his first self-propelled rotary lawn mower to do his dirty work for him. Neighbors noticed his new invention and began asking him to make more. Today, over 60 years later, Swisher is still producing innovative lawn and garden and ATV/UTV equipment designed to give us all more "relaxing in the shade" time.

Swisher products have been featured nationally on television programs such as Regis and Kathie Lee and seen in publications like <u>ATV Magazine</u>, <u>Country Journal</u>, <u>Popular Mechanics Magazine</u> and others. In January 2000 <u>Popular Mechanics</u> <u>Magazine</u> named Max's zero turning radius riding mower one of the 20th century's top household inventions.

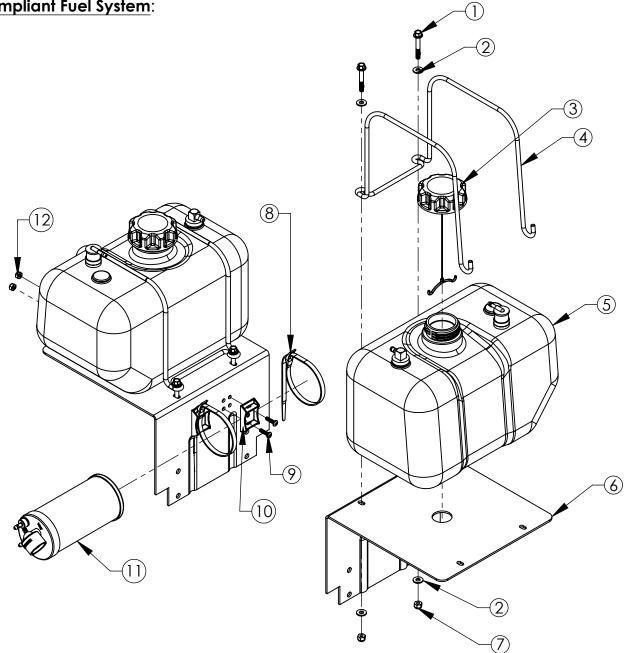
Swisher offers value and function in its products to meet your grounds maintenance needs. **CELEBRATING OVER 65 YEARS OF INNOVATION**





EPA Compliant Fuel System: Parts List

ITEM NO.	PART NUMBER	DESCRIPTION
1	18236	BOLT - SERR. FLANGE, 1/4-20 X 1 3/4 GR5 ZY
2	NB274	1/4 SAE WASHER
3	18225	BRACKET - FUEL TANK
4	18221	CAP, FUEL - 2.50 GALLON, CARB SEALED
5	18214	TANK, FUEL - 2.50 GALLON, CARB
6	18227	BRACKET - FUEL TANK MOUNTING
7	NB180	1/4-20 Nylok Nut



CARB Compliant Fuel System: Parts List

PART NUMBER	DESCRIPTION
18236	BOLT - SERR. FLANGE, 1/4-20 X 1 3/4 GR5 ZY
NB274	1/4 SAE WASHER
18221	CAP, FUEL - 2.50 GALLON, CARB SEALED
18225	BRACKET - FUEL TANK
18214	TANK, FUEL - 2.50 GALLON, CARB
18227	BRACKET - FUEL TANK MOUNTING
NB180	1/4-20 Nylok Nut
18219	CABLE TIE - CARBON CANISTER
024203	SCREW, MACHINE - # 2 PHILLIPS, 10-24 X 3/4, ZP
17127	BRACKET - CARBON CANISTER, ZT
18220	CARBON CANISTER - 5 GALLON, 3/16 LINE
024900	#10-24 NYLOCK NUT, ZP
	18236 NB274 18221 18225 18214 18227 NB180 18219 024203 17127 18220