

M2965000C

ITEM NUMBER: 2965000

SERIAL NUMBER:

Owner's Manual

Instructions for Assembly, Testing, Operation, Servicing, & Storage

Log Splitter: Outdoor hydraulic powered machine that splits wood logs.

WARNING

READ and UNDERSTAND this manual completely before using log splitter.

All operators of this equipment must read and completely understand all safety information, operating instructions, maintenance and storage instructions. Failure to properly operate and maintain the log splitter could result in serious injury to the operator or bystanders from moving parts that can crush or cut, flying objects, burns, fire or explosion, escaping high pressure hydraulic fluid, or carbon monoxide poisoning. In particular, be aware of the following hazards:

Crush and Cut Hazards

Moving parts can crush and cut hands and fingers. Keep hands clear of endplates, wedge, and logs while splitting.

High Pressure Hydraulic Fluid Hazards

High fluid pressures and temperatures are developed in hydraulic log splitters. Hydraulic fluid escaping through even a pin-size hole opening can puncture skin and cause severe blood poisoning. Inspect hydraulic system regularly for possible leaks. Never check for leaks with your hand while the system is pressurized. Seek medical attention immediately if injured by escaping fluid.

Fire Hazards

- If your log splitter is intended for use near any ignitable forest, brush, or grassy covered land, the engine exhaust should be equipped with a spark arrestor.
- Keep a fire extinguisher with you, rated for ordinary combustibles and flammable liquids.

STOP!

ASSEMBLY REQUIRED: This product requires assembly before use. See "Assembly" section for instructions. **INSPECT COMPONENTS.** Closely inspect upon receipt to make sure no components are missing or damaged. See "Assembly" section for instructions on whom to contact to report missing or damaged parts.

ADD ENGINE OIL and HYDRAULIC OIL BEFORE USING: This product is shipped <u>without</u> engine oil or hydraulic oil. DO NOT start log splitter before adding both oils. See "Assembly" and "Initial Unpacking & Setup" sections for detailed instructions.

Any Questions, Comments, Problems or Parts Orders

Call your dealer or Dosko Customer Service 1-800-822-0295

Hazard Signal Word Definitions

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
ADANGER	DANGER (red) indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
AWARNING	WARNING (orange) indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
ACAUTION	CAUTION (yellow) indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
CAUTION	CAUTION (yellow) used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

Table of Contents

About Your Log Splitter	4
Safety Label Locations	5
Machine Components Identification	7
Initial Set-up	8
Moving & Towing to the Job Site	10
Before Each Use:	
Step One: Inspection/Maintenance	13
Step Two: Fueling	16
Step Three: Work site Selection & Set-up	17
Splitting Operation	18
Storage	23
Periodic Maintenance	24
Troubleshooting	26
Specifications	27
Parts Breakdown – Exploded View	28
Summary of Important Safety Information for Operation	30
Disassembly Instructions.	35
Assembly Instructions	36
Limited Warranty	39

About Your Log Splitter

Thank you for purchasing your Dosko log splitter!

About Your Log Splitter

This log splitter is a machine designed to split wood logs using a hydraulically powered moving wedge. The gasoline-powered engine is used to pressurize the system.

This log splitter model is capable of splitting logs up to 24" long and 16" in diameter

This log splitter is designed to split logs *lengthwise* with the grain only.

This log splitter model is designed with a *unique*, *timesaving feature* -- a double-edged cutting wedge that is capable of splitting wood on <u>both</u> the extension and retraction strokes of the wedge.

The technical specifications for your log splitter are provided in the "Specifications" section of this manual.

WARNING

This log splitter uses a high-pressure hydraulic system to generate a very strong splitting force. **Read the manual completely** before using the machine to understand how to safely operate and maintain it.

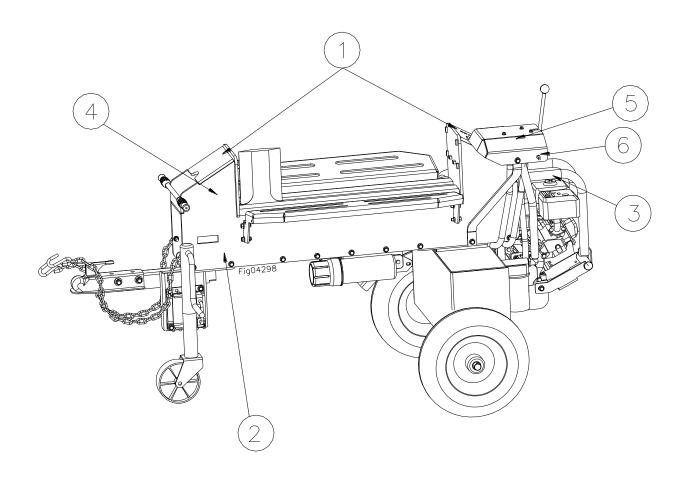
Follow all safety precautions presented throughout this manual. A summary of important safety information can be found at the end of the manual.

Contact Dosko Customer Service at 1-800-822-0295 for any questions about the appropriate use of this log splitter or about optional accessories.

Attention: All Rental Companies and Private Owners who loan this equipment to others!

All persons to whom you rent/loan the log splitter must have access to and read this manual. Keep this owner's manual with the splitter at all times and advise all persons who will operate the machine to read it. You must also provide personal instruction on how to safely operate the splitter and be available to answer any questions a renter/borrower might have.

Safety Label Location



Ref#	Part #	Description	QTY
1	787944	Pinch Point Decal	2
2	780187	Moving/Towing Decal	1
3	786635	Burn Hazard Warning	1
4	787948	45 MPH Decal	1
5	787753	Splitter Warning / Instructions Decal	1
6	782405	Kill Switch Decal	1

Always make sure safety labels are in place and in good condition. If a safety label is missing or not legible, order new labels or unsafe operation could result.

Safety Label Location





2

MOVING/TOWING INSTRUCTIONS

- only).

 Lock towbar leg or jack in DOWN position.
- Do not attempt to move log splitter up or dow slope by hand.
- Towing log splitter:
 •Latch coupler securely to class 2 or higher hitch with 2" ball.
 •Lock towbar leg or jack in the UP position.

Attach safety chains to tow vehicle.
Close fuel shut-off valve on engine (if equipped).
On ontow faster than 45 mph. Higher speeds can cause loss of control.
Check local, state, and federal requirements before towing on public roads.

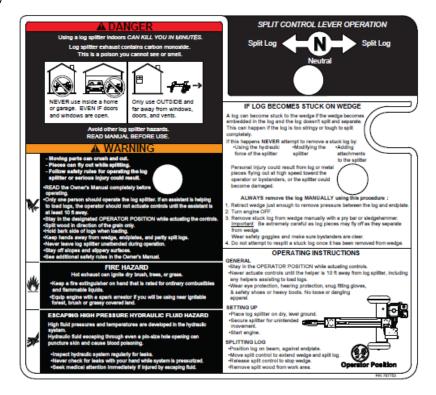


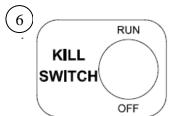




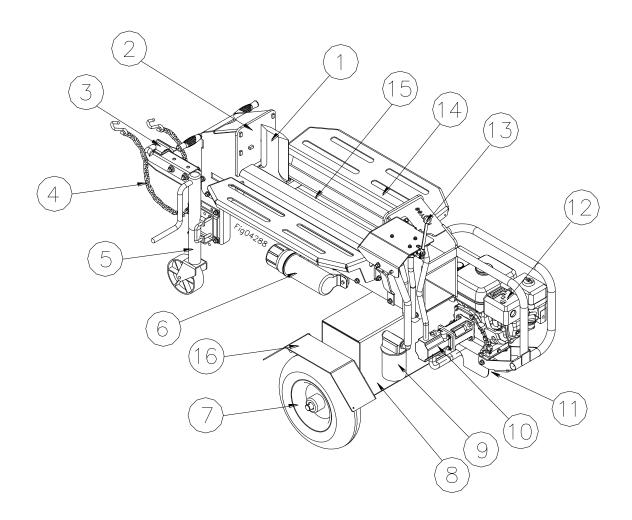








Machine Component Identification



Ref#	Description
1	Wedge
2	End Plate
3	2" Ball Coupler
4	Safety Chains
5	Jack
6	Manual Tube
7	Tires
8	Hydraulic Tank

Ref#	Description
9	Return Line Hydraulic Fluid Filter
10	Hydraulic Pump
11	Suction Strainer (hidden)
12	Engine
13	Splitter Control Lever
14	Log Table
15	Beam/Cylinder
16	Fender (Optional- Contact Dealer
	for More Information)

Initial Set-up

WARNING

Carefully read and follow all instructions for initial assembly and set-up of this log splitter.

Failure to properly assemble and set up this equipment could result in serious injury to the user or bystanders, or cause equipment damage.

Add oil to engine Using a funnel, add SAE 10W-30 oil up to the FULL mark on the dipstick. (See engine Owner's Manual for oil capacity and location of fill cap.) Step Three: Add Hydraulic Oil to Reservoir 1. Remove hydraulic oil dipstick. 2. Refer to the Specifications section for approximate hydraulic oil capacity. 3. Fill reservoir with 10 wt AW32, ASLE H-150, or ISO 32 oil. Use a funnel 4. Replace hydraulic oil dipstick and check that oil level reads full. Note: Do not thread in dipstick when checking oil level. 5. Start engine and use split control lever to extend and retract wedge 5 (five) times to remove air from the high pressure lines. 6. With wedge retracted, check oil level again. Fill if necessary. Oil dipstick Oil dipstick	Step One: Assemble log splitter	Assemble your log splitter. See the "Assembly" section of this manual – It will provide you with detailed instructions on: • Inspecting shipped components and whom to contact if anything is missing or damaged. • Assembly. • Testing.
Add Hydraulic Oil to Reservoir 2. Refer to the Specifications section for approximate hydraulic oil capacity. 3. Fill reservoir with 10 wt AW32, ASLE H-150, or ISO 32 oil. Use a funnel 4. Replace hydraulic oil dipstick and check that oil level reads full. Note: Do not thread in dipstick when checking oil level. 5. Start engine and use split control lever to extend and retract wedge 5 (five) times to remove air from the high pressure lines. 6. With wedge retracted, check oil level again. Fill if necessary. Oil dipstick	=	Using a funnel, add SAE 10W-30 oil up to the FULL mark on the dipstick. (See
Note: If the log splitter will be run for long periods of time in outdoor temperatures above 70°F, we recommend changing the hydraulic oil to DEXTRON III.	Add Hydraulic Oil to	 Refer to the Specifications section for approximate hydraulic oil capacity. Fill reservoir with 10 wt AW32, ASLE H-150, or ISO 32 oil. Use a funnel Replace hydraulic oil dipstick and check that oil level reads full. Note: Do not thread in dipstick when checking oil level. Start engine and use split control lever to extend and retract wedge 5 (five) times to remove air from the high pressure lines. With wedge retracted, check oil level again. Fill if necessary. Oil dipstick Note: If the log splitter will be run for long periods of time in outdoor temperatures above

Initial Set-up

Step Four: Check Hydraulic system

Check the hydraulic system carefully:

- **1.** Visually inspect all hoses, tubing, clamps/fittings, pump, and cylinder for cracks, fraying, kinks, or other damage.
- 2. Check all components for oily residue, which may indicate a leak.

Do NOT operate the log splitter if there is any indication of damage or oily residue. Small leaks in hydraulic lines can cause severe injuries and can also be an indication of catastrophic failure in the near future. The life of hydraulic hoses may be from a few months to a few years, depending on use and storage patterns.

▲ WARNING: High fluid pressures and temperatures are developed in hydraulic log splitters. Hydraulic fluid escaping through a pin hole sized opening can burn or puncture skin, resulting in wounds that could cause blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should be heeded at all times when inspecting or servicing the hydraulic components of the log splitter:

- Stop the engine, disconnect the spark plug, and move the split control lever back and forth to relieve pressure before changing or adjusting hydraulic system components such as hoses, tubing, fittings or other components.
- NEVER check for leaks with your hand. Leaks can be located by holding a
 piece of cardboard or wood (at least two feet long) with your hand at one end
 and passing the other end over the suspected area (wear eye protection). Look
 for discoloration of the cardboard or wood.
- NEVER adjust the pressure setting of the pump or valve.
- If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

WARNING: NEVER remove the hydraulic oil fill cap when the engine is running or hot. Hot oil can escape causing severe burns. Allow log splitter to cool completely before removing hydraulic oil fill cap.

Moving & Towing to Job Site

A WARNING

The log splitter is heavy. It can crush and cause serious injury if it rolls out of control or tips over. Follow the instructions below for safely moving and towing the log splitter.

Moving the log splitter

1. Engine Off	IMPORTANT: Make sure log splitter engine is off. Never move the log splitter with its engine running.
2. Fuel Valve Off	Turn fuel valve off to prevent carburetor flooding and reduce the chance of fuel leakage.
3. Move Log Splitter to Work Site or Tow Hitch	Roll the splitter by hand either directly to chosen work site or to vehicle hitch for towing. (See instructions on p. 17 on selecting a work site.)
	 Important Safety Instructions: Hills. Do not move the log splitter up or down hills by hand use a towing vehicle. No riding. Never allow anyone to sit or ride on the log splitter. No cargo. Never transport cargo or wood on the log splitter.

Towing:

1. Read Instructions	Review towing safety instructions in your vehicle manual.
2. Check Tires	 Make sure tires are fully inflated and in good repair. See tire sidewall for recommended tire pressure. WARNING: Do not over-inflate tires. Serious injury can occur if tire explodes. When seating a bead after repair, do not exceed 30 PSI. Pressures higher than 30 PSI can cause the tire and wheel to rupture and explode.
3. Turn Engine Off	Turn engine off. Never move the log splitter with the engine running.
4. Turn Fuel Valve Off	Turn fuel valve off. This will prevent carburetor flooding and reduce the chance of fuel leakage.

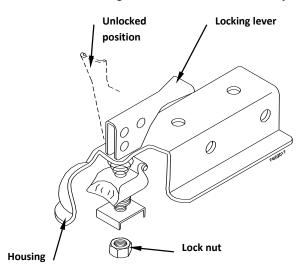
Moving & Towing to Job Site

5. Attach to hitch

(2" ball)

Attach log splitter to vehicle hitch

- 1. Attach log splitter's coupler to a class 2 or higher hitch with 2" ball (only).
- 2. Adjust coupler to ball by raising locking lever and turning lock nut with fingers.
- 3. Proper adjustment is obtained when coupler is as tight as possible on ball and locking lever can still be opened and closed.
- 4. Lock lever closed to secure the attachment. An optional locking pin or padlock may be inserted in the locking lever hole for extra security.



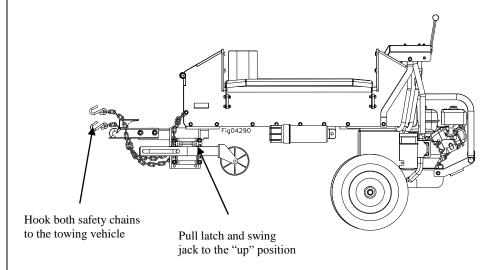
5. Attach Safety Chains

Attach safety chains.

- 1. Two safety chains must be used while towing.
- 2. Cross safety chains under the coupler allowing only enough slack for vehicle turns.

6. Put Jack and Towbar Leg Up

To provide adequate ground clearance while towing, secure both the jack and tow bar leg in the "UP" position.



Moving & Towing to Job Site

7. Tow to		Tow log splitter carefully to desired work site.
Desired	(See instructions on pg.17 on selecting an appropriate work site.)	
	Location	Important safety instructions:
		Added length. Be aware of the added length of the splitter.
		• Speed limit . Never tow this log splitter over 45 mph. Faster speeds may result i loss of control.
		Rough terrain. Drive slowly and take extra caution when traveling over rough terrain.
		 On public roads. If towing on a public road, make sure to comply with all local state, and federal towing requirements. It is the sole responsibility of the purchaser to obtain licensing, trailer lights, safety chains or signage, as needed to comply.
		• Unattended . Turn off the towing vehicle before leaving the splitter unattended.
		Under the influence. Never tow or operate this splitter while under the influence of alcohol, drugs, or medication.
	Lower Jack Down & Unhitch	Lower the jack down and then unhitch from vehicle. NEVER operate log splitter while it is attached to the vehicle.
		 Lower the jack and use it to lift the coupler slightly to assist in unhitching. Unhitch from vehicle.

Before Each Use – Inspection / Maintenance

Step One: Inspect and maintain log splitter before each use.

If the log splitter has been used previously, it must be inspected and maintained BEFORE EACH SUBSEQUENT USE.

WARNING

ALWAYS shut off the engine, disconnect the spark plug, and relieve system pressure before inspecting, cleaning, adjusting, or repairing the splitter. Relieve system pressure by moving the split control lever back and forth several times.

Important:

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the log splitter.

	D 6 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
1. Engine off / relieve	Perform all inspections/repairs with the engine off and hydraulic system
hydraulic pressure	pressure relieved.
	1. Make sure engine is off and cool.
	 Disconnect the spark plug Relieve all hydraulic system pressure by moving the split control lever back and
	The state of the s
2. Remove debris	0 , ,
3. Fuel tank / lines	•
ov I dol tallity lines	
	Any fuer leak is a fire hazard. The any fuer leaks before starting engine.
4. Mechanical parts	Check to be sure all nuts and bolts are tight to make sure the log splitter is in safe
	Extend wedge slide, and apply grease.
	Apply Grease
	Sinde Surfaces
2. Remove debris 3. Fuel tank / lines 4. Mechanical parts	forth several times. Remove debris from engine, muffler, and moving parts. 1. Engine debris. Debris on a hot engine can be a fire hazard. Clean debris and chaff from engine cylinder head, cylinder head fins, blower housing rotating screen, and muffler areas. Avoid contact with hot muffler. 2. Other debris. Debris on moving parts can cause excess wear. Clear debris from the beam, wedge, and end plates. Check fuel tank and fuel lines for leaks. Any fuel leak is a fire hazard. Fix any fuel leaks before starting engine.

Fig04345

Before Each Use – Inspection / Maintenance

5. Hydraulic system

Check the hydraulic system carefully:

- 1. Visually inspect all hoses, tubing, clamps/fittings, pump, and cylinder for cracks, fraying, kinks, or other damage.
- 2. Check all components for oily residue, which may indicate a leak.

Do NOT operate the log splitter if there is any indication of damage or oily residue. Small leaks in hydraulic lines can cause severe injuries and can also be an indication of catastrophic failure in the near future. The life of hydraulic hoses may be from a few months to a few years, depending on use and storage patterns.

▲ WARNING: High fluid pressures and temperatures are developed in hydraulic log splitters. Hydraulic fluid escaping through a pin hole sized opening can burn or puncture skin, resulting in wounds that could cause blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should be heeded at all times when inspecting or servicing the hydraulic components of the log splitter:

- Stop the engine, disconnect the spark plug, and move the split control lever back and forth to relieve pressure before changing or adjusting hydraulic system components such as hoses, tubing, fittings or other components.
- NEVER check for leaks with your hand. Leaks can be located by holding a piece of cardboard or wood (at least two feet long) with your hand at one end and passing the other end over the suspected area (wear eye protection). Look for discoloration of the cardboard or wood.
- NEVER adjust the pressure setting of the pump or valve.
- If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

6. Hydraulic oil level

Check dipstick to make sure hydraulic oil level is to the fill line with cylinder retracted. Fill as needed. Note: Do not thread in the oil dipstick when checking hydraulic oil level.

Note: Fill the tank with 10 wt AW32, ASLE H-150, or ISO 32 hydraulic oil. If the log splitter will be run for long periods of time in outdoor temperatures above 70°F, we recommend changing the hydraulic oil to DEXTRON III.

WARNING: NEVER remove the hydraulic oil fill cap when the engine is running or hot. Hot oil can escape causing severe burns. Allow log splitter to cool completely before removing hydraulic oil fill cap.

7. Engine

Inspect and perform engine maintenance as directed in the engine manual.

8. Spark arrestor muffler

If the engine is equipped with a spark arrester muffler, clean and inspect it regularly (follow spark arrestor manufacturer's service instructions). Replace if damaged.

9. Tires

Make sure tires are fully inflated and in good repair if you will be towing the splitter.

See tire sidewall for recommended tire pressure.

Before Each Use – Inspection / Maintenance

	▲ WARNING:	
	 Do not over-inflate tires. Serious injury can occur if tire explodes. 	
	 When seating a bead after repair, do not exceed 30 PSI. Pressures higher than 30 PSI can cause the tire and wheel to rupture and explode. 	
10. Shields / guards	Replace all guards and shields after servicing the log splitter.	

Before Each Use – Fueling

Step Two: Fueling

A WARNING

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel. Use extreme care when handling gasoline.

1. Engine off / cool	The engine must be off and allowed to cool at least two minutes before adding fuel. WARNING: A running engine is hot enough to ignite fuel. Never add fuel
2. Outdoor location	or remove gas cap if engine is running or still hot. Fill fuel tank outdoors – never indoors.
2. Outdoor location	
	WARNING: Gasoline vapors can ignite if they collect inside an enclosure. Explosion can result.
3. Remove gas cap	Remove engine gas cap.
4. Add gasoline	Add gasoline through fill opening from an UL-approved container.
8	Important Safety Instructions:
	 Use approved container. NEVER pump fuel directly into engine at gas station. Static charge can build and ignite fuel. Use a UL approved fuel container to transfer gas to the engine. Don't overfill. DO NOT overfill the gas tank. Allow at least 1/2" of empty space below the fill neck to allow for fuel expansion Heat / flames / sparks. Stay away from sources of heat, flame, or sparks while adding fuel. WARNING FEDERAL LAW prohibits the use of E15 in small engines. Per the EPA, E15 should ONLY be used in 2001 and newer passenger vehicles.
5. Spills / splashes	Clean up fuel spills /splashes immediately.
	1. Move log splitter away from spilled fuel on the ground.
	2. Wipe fuel off engine and wait 5 minutes for excess fuel to evaporate before
	starting engine.
	3. Gas soaked rags are flammable and should be disposed of properly.
	4. If gasoline is spilled on your skin or clothes, change clothes and wash skin immediately.
6. Replace gas cap	Replace gas cap securely before starting engine.
7. Gasoline storage	Store extra gasoline in a cool, dry place in an UL approved, tightly sealed container.

Before Each Use – Work Site Selection & Set-Up

Step Three: Work site selection and log splitter set-up

MARNING

It is important to select an appropriate work site and properly set up the log splitter in order to minimize the risk of slips and falls, equipment rolling or tipping over, carbon monoxide poisoning, and accidental fires.

1 Caland lanada	Select an appropriate location for operating the log splitter.	
1. Select location	Requirements:	
	1. Dry, level surface with good footing. Stay clear of areas with mud, ice, tall grass,	
	weeds, or brush.	
	2. Outdoors, away from air intakes.	
	DANGER : The running engine gives off carbon monoxide, a poisonous gas that can kill you. You CANNOT smell it, see it, or taste it.	
	• ONLY run log splitter <u>OUTDOORS</u> and away from air intakes. NEVER run log splitter inside homes, garages, sheds, or other buildings or semi-enclosed spaces. These spaces can trap poisonous gases, EVEN if you run a fan or open windows.	
	 If you start to feel sick, dizzy, or weak while using the log splitter, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning. 	
2. Fire precautions	Take the following precautions against fire:	
•	1. <u>IMPORTANT</u> : If your splitter will be used near any unimproved forest, brush,	
	or grassy covered land, then engine must be equipped with a spark arrestor.	
	2. Make sure you comply with applicable local, state and federal codes.	
	3. Keep a fire extinguisher available (classified for both ordinary combustibles &	
	flammable liquids) as a precautionary measure when operating the log splitter in dry areas.	
3. Position 7' from	Position splitter at least 7 ft. from combustible objects during operation.	
any combustibles	Hot exhaust fumes from splitter engine could cause fire. Also, hydraulic oil leaking or	
or flammable	spraying on hot engine can ignite.	
liquids		
4. Block Wheels	Block wheels to prevent unintended movement of the log splitter.	

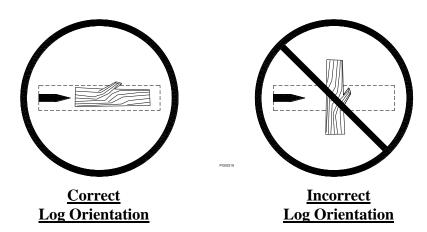
WARNING

Before starting the log splitter, review the following instructions and safety information for safe operation. Failure to follow these rules may result in serious injury to the operator or bystanders from moving parts that crush, cut, or entangle; from flying objects, burns, fire, falling or tripping; or from carbon monoxide poisoning.

General safety information

- **Read manual.** Do not allow anyone to operate the log splitter who has not read the Owner's Manual or has not been instructed on the safe use of the splitter. The log splitter owner should instruct all operators in safe log splitter operation.
- **Age restrictions**. Never allow anyone under 16 years old to operate the log splitter. Children 16 years and older must be trained and supervised by a trained adult.
- **Intended use**. Log splitters should only be used for splitting wood logs, lengthwise with the grain. Do not use for other purposes as unforeseen hazards may result.
- **Modifications.** Never modify or alter the log splitter in any way. Modifications can create serious safety hazards and will void the warranty:
 - **Attachments**. Never add attachments to the splitter, except for authorized accessories supplied by the manufacturer with instructions for safe installation and use.
 - **Engine speed**. The maximum engine speed is preset at a safe limit. Never attempt to modify the engine speed setting to run at a higher speed.
 - **Fuel/exhaust system**. NEVER modify or add to the exhaust system, fuel tanks, or fuel lines. Fire can result.
 - **Remote control**. NEVER attach a rope, cable, or other remote device to the splitting control.
 - Splitting wedge. NEVER attempt to change the height or speed of the splitting wedge.
 - o **Pressure setting.** NEVER increase the pressure setting of the pump or control valve.
- **Safety equipment / controls**. Always operate the log splitter with all safety equipment in place and in good working order, and all controls properly adjusted for safe operation.
- **Know how to stop**. Be thoroughly familiar with all controls and with the proper use of the equipment. Know how to stop the log splitter and relieve system pressures quickly if needed.
- **Operating speed.** Always operate the log splitter at the manufacturer's recommended speed. The maximum speed of the engine, pump and wedge are preset within safe limits.
- **Daylight only**. Only use the log splitter in daylight so you can see what you are doing.
- **Smoking / sparks**. Never smoke while operating the log splitter, and never operate near sources of sparks or flames.
- **Under the influence**. Never operate, or let anyone else operate, the log splitter while under the influence of alcohol, drugs, or medication.
- Unattended. Never leave the machine unattended while the engine is running.
- **Refueling**. Never refuel the engine until it has cooled at least two minutes.
- **Adjusting / repairing**. Always make sure the engine is off before cleaning, repairing or adjusting the splitter, except as recommended by the manufacturer. In addition, disconnect the spark plug and move all control handles back and forth to relieve system pressure *before changing or adjusting hydraulic system components* such as hoses, tubing, fittings or other components.
- **Replace labels**. Always make sure safety labels are in place and in good condition. If a safety label is missing or not legible, order new labels because unsafe operation can result. Call 1-800-822-0295 to order new safety labels.

1. Put on protective	Wear the following protective clothing and safety gear.
clothing / gear	1) Eye protection. Always wear safety glasses or goggles when operating the machine. Pieces of log may fly out and serious eye injury can occur
	2) Boots . Falling logs can crush feet. Always wear safety shoes or heavy boots when
	operating or helping to load logs. 3) Gloves. Wear snug fitting gloves without drawstrings or loose cuffs.
	4) Hearing protection . The use of earplugs or other hearing protection device is
	recommended.
	5) No Loose / dangling apparel. Loose or dangling apparel can become entangled in
2. Lock & block	moving parts. Never wear jewelry or loose-fitting clothing Secure log splitter from unintended movement. Check that:
2. LUCK & DIUCK	
	 The jack is locked in the DOWN position. The wheels are blocked.
	2) The wheels are blocked.
3. Start engine	Start the engine.
8	See the engine owner's manual for engine starting instructions.
	Note:
	a) Make sure the hydraulic oil is above 10°F before starting the engine. Cold
	hydraulic oil can damage the hydraulic pump.
	b) If outdoor air temperature is below 32°F, allow log splitter to warm up by extending and returning the wedge several times before splitting wood.
	extending and returning the wedge several times before splitting wood.
	Awarning:
	Burns. To avoid burns, stay clear of hot muffler if you are starting a warm engine.
	Carbon monoxide . The running engine gives off carbon monoxide, a poisonous
	gas that can kill you. You CANNOT smell it, see it, or taste it. If you start to feel
	sick, dizzy, or weak while using the log splitter, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide
	poisoning.
	Other exhaust dangers. Engine exhaust, some of its constituents, and certain
	vehicle components contain or emit chemicals known to the State of California to
	cause cancer, birth defects, or other reproductive harm. Avoid inhalation of
	exhaust.
4. Load log	· · · · · · · · · · · · · · · · · · ·
4. Load log	exhaust. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes:
4. Load log	exhaust. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes: a) This log splitter is equipped with a unique double-edged cutting wedge, which is capable of splitting wood on either the extension or retraction stroke of the
4. Load log	exhaust. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes: a) This log splitter is equipped with a unique double-edged cutting wedge, which is capable of splitting wood on either the extension or retraction stroke of the wedge.
4. Load log	exhaust. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes: a) This log splitter is equipped with a unique double-edged cutting wedge, which is capable of splitting wood on either the extension or retraction stroke of the
4. Load log	Evaluate. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes: a) This log splitter is equipped with a unique double-edged cutting wedge, which is capable of splitting wood on either the extension or retraction stroke of the wedge. b) The log splitter is designed only for cutting lengthwise with the grain, NOT for
4. Load log	exhaust. Load log onto beam between the wedge and an endplate, cut edge against the endplate - positioned for a lengthwise cut. Notes: a) This log splitter is equipped with a unique double-edged cutting wedge, which is capable of splitting wood on either the extension or retraction stroke of the wedge. b) The log splitter is designed only for cutting lengthwise with the grain, NOT for cutting across the grain.



AWARNING: ALWAYS keep hands and feet away from the wedge and partially split logs while loading, operating and unloading the log splitter.

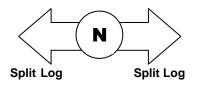
Important safety instructions:

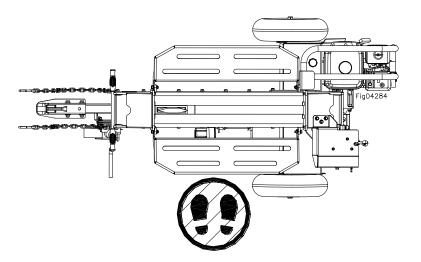
- **Hold bark side**. Hold the bark side of logs when loading or positioning, never the ends. Never place your hands or any part of your body between a log and any part of the log splitter. NEVER place hands on log while splitting.
- Wedge moving. NEVER load or unload logs while the wedge is moving.
- **Straddling / reaching across**. Never straddle, reach across, or step over the beam while the engine is running. You could trip, actuate the controls, and get seriously injured.
- **Unsplit log pile**. Do not pile logs to be split in a place that will make you reach across the log splitter in order to load them.
- **Square log ends**. Logs that are not cut square can slide out while splitting and become a safety hazard or cause excessive force to log splitter components. Use a chainsaw to cut logs square on each end before attempting to split them.
- **Single log**. Never attempt to split more than one log at a time. Pieces of log can unexpectedly be thrown from the machine causing serious injury.
- **Split along grain**. Do not use the log splitter to split logs across the grain. Doing so will damage the log splitter and could also cause pieces of log to be thrown, injuring the operator or bystanders

5. Extend wedge

Move Split Control Lever toward the end plate to move the wedge and split the log.

SPLIT CONTROL





Operator Position

Important safety instructions:

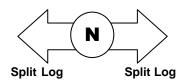
- Operator position. ALWAYS operate the log splitter from the manufacturer's indicated OPERATOR POSITION. (See diagram above.) Other positions are unsafe because they can increase the risk of injury from crushing, cutting, flying objects, or burns.
- **Remove hands**. Remove both hands from log before activating the split control lever.
- **Hand activate**. Use only your hand to operate the Split Control Lever. Never use any other body part, or a rope, cable, or other remote device to actuate the control
- **Second person**. Many accidents occur when there is more than one person involved in loading and operating the log splitter. Only one person should operate the controls. *If a second person is assisting in loading logs, the operator must NEVER actuate the split control lever until the assistant and all bystanders are at least 10 feet away.* NEVER allow an assistant to hold the log in place while the operator actuates the Split Control Lever.

6. Stop wedge

Release Split Control Lever to stop wedge movement when log is split.

WARNING: Cracks in logs can close quickly and pinch fingers. Keep fingers away from any cracks that open in partially split logs.

SPLIT CONTROL



7. Important STUCK LOG procedure

If a log does not split completely and becomes stuck on the wedge, follow the instructions below to remove the log.

A log can become stuck to the wedge if the wedge becomes embedded in the log and the log doesn't split and separate. This can happen if the log is too stringy or tough to split completely.

If this happens, follow the directions below.

AWARNING: NEVER attempt to remove a stuck log by:

- Using the hydraulic force of the splitter
- Modifying the splitter
- Adding attachments to the splitter

Personal injury could result from log or metal pieces flying out at high speed toward the operator or bystanders, or the splitter could become damaged.

- Remove pressure from log by moving wedge away from the endplate. 1.
- 2. Turn engine OFF.
- Remove stuck log from the wedge **manually** with a pry bar or a sledgehammer. Important: Be extremely careful as log pieces may fly off as they separate from the wedge. Make sure bystanders are clear and wear safety goggles.
- 4. Do not attempt to resplit a stuck log once it has been removed from the wedge. Manually split with an axe or cut with a chainsaw.

8. Remove split wood

Move each log away from log splitter after it is split. Split logs left near the log splitter are a trip hazard.

9. After use

- 1. Turn off engine.
- 2. Remove engine debris.

Debris on a hot engine can be a fire hazard. After the engine is off, clean debris and chaff from engine cylinder head, cylinder head fins, blower housing rotating screen, and muffler areas.



WARNING: Avoid contact with hot muffler.

Any Questions, Comments, Problems or Parts Orders Call your dealer or Dosko Customer Service 1-800-822-0295

Storage

WARNING

Gasoline vapors can ignite and cause a fire. Select a well-ventilated storage area away from sources of heat, flame, or sparks.

Follow the instructions below for storing your log splitter between uses:

1. Retract cylinder	Retract the wedge completely to the hitch end of the log splitter to keep the rod protected from corrosion.	
2. Cool	Allow the machine to cool 5 minutes before storing.	
	A WARNING: A hot engine can be a fire hazard.	
3. Wipe with oily rag	Wipe the wedge with an oily rag to prevent corrosion.	
4. Engine manual Refer to the engine manual for proper engine storage instructions.		
	CAUTION: Gasoline will oxidize and deteriorate in storage. Old gasoline in the engine will cause hard starting and leave gum deposits that can clog the fuel system. Deterioration problems may occur within a few months, or even less if gasoline was not fresh when you filled the fuel tank.	
	 Short-Term Storage: 1. Consider adding a fuel stabilizer to extend fuel storage life. 2. Leave the fuel valve lever in the OFF position to reduce the possibility of fuel leakage. 	
	Long Term Storage: (between infrequent uses and at end of season) Drain the fuel tank and carburetor as instructed in the engine owner's manual.	
	 Important Safety Instructions: Always drain fuel from tank in outdoor, well-ventilated area. Stay away from sources of heat, flame, or sparks while handling fuel. Clean up fuel spills/splashes immediately. 	
5. Splitter storage location	Store the log splitter in a location away from corrosive material, sources of heat, open flames, sparks or pilot lights.	
	▲WARNING: Never store log splitter inside where there is a source of heat or an open flame, spark, or pilot light – such as water heaters, space heaters, furnaces, clothes dryers, or other gas appliances. Even if the log splitter's gas tank is empty, residual gasoline vapors could ignite.	
	NOTE: Do not store the log splitter near fertilizer or any other corrosive material.	
6. Gasoline storage	Store gasoline in a cool, dry place in an UL approved, tightly sealed container.	
	AWARNING: Gasoline vapors can ignite if they collect inside an enclosure and explosion can result.	

Periodic Maintenance

In addition to the maintenance performed with each use, periodic maintenance should also be performed according to the following schedule.

WARNING

ALWAYS shut off the engine, disconnect the spark plug, and relieve system pressure before cleaning, adjusting, or repairing the splitter. Relieve system pressure by moving Split Control Lever back and forth several times.

IMPORTANT:

If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the log splitter

1. Engine Maintenance

Perform engine maintenance as specified in the engine owner's manual.

2. Hydraulic Oil and Return Line Filter Change Change hydraulic oil annually / 500 hours.

▲ WARNING: High fluid pressures and temperatures are developed in hydraulic log splitters. Hydraulic fluid escaping through a pin hole sized opening can burn or puncture skin, resulting in wounds that could cause blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should be heeded at all times when inspecting or servicing the hydraulic components of the log splitter:

- NEVER check for leaks with your hand. Leaks can be located by holding a
 piece of cardboard or wood (at least two feet long) with your hand at one end
 and passing the other end over the suspected area (wear eye protection). Look
 for discoloration of the cardboard or wood.
- o NEVER adjust the pressure setting of the pump or valve.
- O If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.
- 1. Use 10 wt AW32, ASLE H-150, or ISO32 oil.
- 2. Relieve hydraulic system pressure by moving the splitter control lever back and forth several times.
- 3. Remove hydraulic oil fill cap.

AWARNING: NEVER remove the hydraulic oil fill cap when the engine is running or hot. Hot oil can escape causing severe burns. Allow log splitter to cool completely before removing hydraulic oil fill cap.

- 4. Remove the drain plug to drain the oil.
- 5. Fill with the specified quantity.
- 6. Replace dipstick and check that oil level reads full (before starting engine and checking oil level again). Note: Do not thread in the oil dipstick when checking the hydraulic oil level.
- 7. Dispose of used oil at an oil-recycling center. Used hydraulic oil is hazardous waste.

Periodic Maintenance

Change return line filter after the first 50 hours of operation, and every 250 hours thereafter.

- 1. Contact manufacturer for replacement filter (part number listed in parts breakdown)
- 2. Shut down the engine on the Log Splitter.
- 3. Relieve hydraulic system pressure by moving the splitter control lever back and forth several times.
- 4. Unthread the canister and discard it along with the accompanying seal. Note: A strap wrench may be required. Not provided.
- 5. Apply a small amount of lubricant to the new canister seal.
- 6. Install the new canister and hand tighten 3/8 to 1/2 turn after gasket makes contact with head.

3. Spark arrestor muffler

If the engine is equipped with a spark arrestor muffler, clean and inspect it regularly (follow manufacturer's service instruction). Replace if damaged.

Troubleshooting

WARNING

Before troubleshooting or attempting to service, read the following safety instructions to avoid serious injury to the operator or bystanders from moving parts that can crush or cut, burns, fire or explosion, or escaping high pressure hydraulic fluid.

Important Safety Instructions

- 1. **Engine off.** Always make sure the engine is off before cleaning, repairing or adjusting the splitter, except as recommended by the manufacturer.
- 2. **Hydraulic safety.** High fluid pressures and temperatures are developed in hydraulic log splitters. Hydraulic fluid escaping through a pin hole sized opening can burn or puncture skin, resulting in wounds that could cause blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should be heeded at all times when inspecting or servicing the hydraulic components of the log splitter:
 - Stop the engine, disconnect the spark plug, and move split control lever back and forth to relieve pressure before changing or adjusting hydraulic system components such as hoses, tubing, fitting or other components.
 - Do not remove the hydraulic oil fill cap when the engine is running. Hot oil can escape causing severe burns. Allow log splitter to cool completely before removing hydraulic oil fill cap.
 - Do not adjust the pressure setting of the pump or valve.
 - NEVER check for leaks with your hand. Leaks can be located by holding a piece of cardboard or wood (at least two feet long) with your hand at one end and passing the other end over the suspected area (wear eye protection). Look for discoloration of the cardboard or wood.
 - If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.

Problem	
Cylinder rod will not move	Solution: A,D,E,H,J
Slow cylinder shaft speed when extending or retracting	Solution: A,B,C,H,I,K,L
Wood will not split or splits extremely slowly	Solution: A,B,C,F,I,K
Engine bogs down during splitting	Solution: G
Engine stalls under low load condition	Solution: D,E
Cause	Solution
A – Insufficient oil to pump	Check oil level in reservoir
B – Air in oil	Check oil level in reservoir
C – Excessive pump inlet vacuum	Check pump inlet hose for blockage or kinks
D – Blocked hydraulic lines	Flush and clean the splitter hydraulic system
E – Blocked control valve	Flush and clean the splitter hydraulic system
F – Low control valve setting	Adjust control valve with a pressure gauge
G – High control valve setting	Adjust control valve with a pressure gauge
H – Damaged control valve	Return control valve for authorized repair
I – Internal control valve leak	Return control valve for authorized repair
J – Damaged cylinder piston	Return cylinder for authorized repair
K – Internally damaged cylinder	Return cylinder for authorized repair
L – Drawing air through suction line	Check and tighten hose clamps on suction hose

Any Questions, Comments, Problems or Parts Orders
Call your dealer or Dosko Customer Service 1-800-822-0295

Specifications

Maximum Pressure3000 PSIMaximum Flow11 GPMHydraulic Fluid Capacity12 Gallons

Hydraulic Fluid Type.....*10 wt AW32, ASLE H-150, or

ISO32

Maximum Towing Speed......45 MPHMaximum Log Length24"Maximum Log Diameter16"Pressure Relief Setting3000 PSIHydraulic Cylinder Bore4"Hydraulic Cylinder Stroke24"

Hydraulic Cylinder Stroke24"Spark ArrestorNoFuel ValveYes

Dry Weight 607 lbs

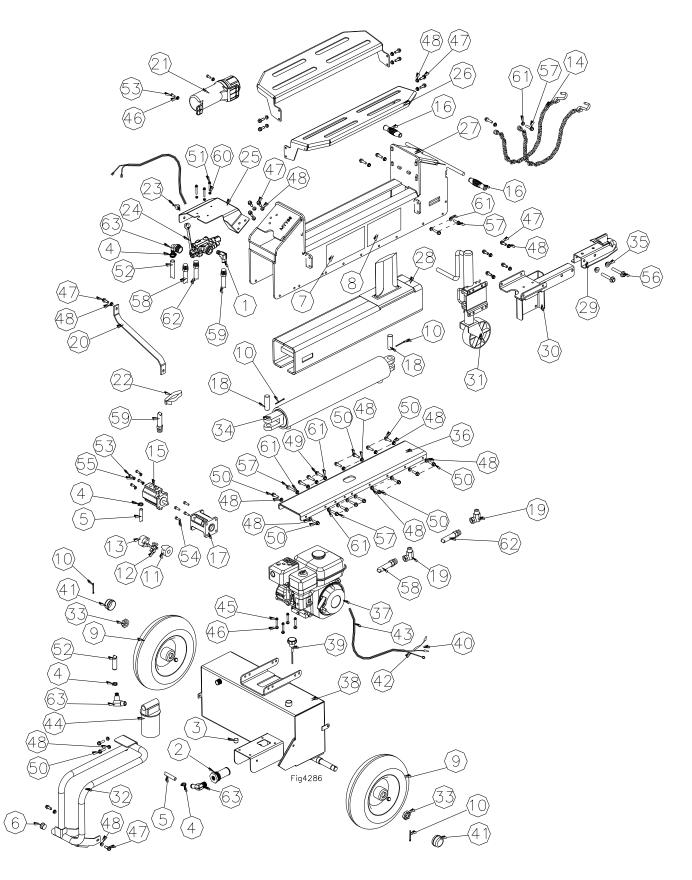
The manufacturer reserves the right to make improvements in design and/or changes in specifications at any time without incurring any obligation to install them on units previously sold.

Any Questions, Comments, Problems or Parts Orders

Call your dealer or Dosko Customer Service 1-800-822-0295

^{*} If the log splitter will be run for long periods of time in outdoor temperatures above 70°F, we recommend changing the hydraulic oil to DEXTRON III

Parts Breakdown - Exploded View - Rev C



Parts Breakdown - Exploded View - Rev C

Ref#	Part #	Description	Qty
1	50RAS128	3/4" M x 3/4" F Rt Angle	1
2	4011	4" Suction Strainer	1
3	787711	Drain Plug	1
4	17141	3/4" Hose Clamp	4
5	781062	3/4" Suction Hose	1
6	30748	Engine Guard Cap	1
7	783543	Decal, Dosko-Large	2
8	788724	Decal, 20 Ton Dosko	2
9	777799	High Speed Tire	2
10	82140	Cotter Pin	4
11	777910	3/4" Coupling	1
12	777912	Coupling Insert	1
13	777909	1/2" Coupling	1
14	1130	Safety Chains	2
15	1012	Hydraulic Pump	1
16	778459	Hand Grips	2
17	3030	4" Pump Bracket	1
18	406518	Clevis Pin	2
19	50RAS8	1/2" M x1/2" F Rt Angle	2
20	787758	Valve Mount Gusset	1
21	788040	Manual Tube	1
22	82157	Zip Tie	2
23	777855	Kill Switch	1
24	781825	Control Valve	1
25	787574	Valve Plate	1
26	787607	Log Table	2
27	787578	Outer Beam Assembly	1
28	787579	Beam Slide	1
29	38587	2" Coupler	1
30	787573	Tow Bar	1
31	789741	Jack	1
32	787922	Engine Guard	1

Ref#	Part #	Description	Qty
33	777124	Slotted Jam Nut	2
34	782256	4" x 24" Hydraulic Cylinder	1
35	82291	1/2-13 Class G Nut	2
36	787580	Bottom Plate	1
37	60590	5.5 HP Honda GX160	1
38	787594	Hydraulic Tank	1
39	784455	Hydraulic Dipstick	1
40	787728	Kill Switch Wire	1
41	124A	Dust Cap for Tires	2
42	787732	Kill Switch Ground Wire	1
43	30501	1/4" Nylon Conduit	1
44	787680	Return Line Filter	1
45	82017	5/16-18 x 1 1/2 HHSF Bolt	4
46	82019	5/16-18 x SER. Flange Nut	7
47	82023	3/8-16 x 1 HHSF Bolt	16
48	82026	3/8 Flange Nut	28
49	82471	3/8-16 x 1.75 HHF Bolt	1
50	82024	3/8-16 x 1 ¼ HHSF Bolt	12
51	82076	1/4 -20 x 1 3/4 HHSF Bolt	3
52	787682	3/4" Return Line Hose	1
53	82087	5/16 -18 x 3/4 HHCS Bolt	7
54	82092	5/16-24 x 1 HHCS Bolt	4
55	82100	5/16 Lock Washer	4
56	82118	1/2-13 x 3 HHSF Bolt	2
57	82470	3/8-16 x 1.5 HHF Bolt	13
58	787683	1/2" Hydraulic Hose	1
59	787774	1/2" Hydraulic Hose	1
60	82222	1/4-20 Nyloc Nut	3
61	82290	3/8 -16 Class G Nut	14
62	787684	1/2" Hydraulic Hose	1
63	778829	3/4" x 3/4" Hose Barb	3

WARNING

Carefully read and make sure you understand the following safety information before using the log splitter.

Improper use or maintenance of the log splitter can result in serious injury to the operator or bystanders from moving parts that can crush or cut, flying objects, escaping high pressure hydraulic fluid, or carbon monoxide poisoning.

Introduction

- **Read manual.** Read this Operator's Manual and the engine Owner's Manual completely before attempting to use the log splitter. Serious injury or death can result if safety instructions are not followed.
- **Instruct operators**. The log splitter owner should instruct all operators in safe log splitter operation.
- **Intended use**. Log splitters should only be used for splitting wood logs, lengthwise with the grain. Do not use for other purposes, as unforeseen hazards may result.

Prohibition Against Modifications

Never modify or alter the log splitter in any way. Modifications can create serious safety hazards and will void the warranty.

- **Attachments**. Never add attachments to the splitter, except for authorized accessories supplied by the manufacturer with instructions for safe installation and use.
- **Engine speed**. The maximum engine speed is preset at a safe limit. Never attempt to modify the engine speed setting to run at a higher speed.
- **Fuel/exhaust system**. NEVER modify or add to the exhaust system, fuel tanks, or fuel lines. Fire can result.
- **Remote control.** NEVER attach a rope, cable, or other remote device to the splitting control.
- **Splitting wedge.** NEVER attempt to change the height or speed of the splitting wedge.
- **Pressure setting.** NEVER increase the pressure setting of the pump or control valve.

Operator Restrictions

- **Untrained operators**. Do not allow anyone to operate the log splitter who has not read the Owner's Manual or been instructed on the safe use of the splitter.
- **Minimum operator age**. Never allow anyone under 16 years old to operate the log splitter. Children 16 years and older must be trained and supervised by a trained adult.

Safety in Moving and Towing the Log Splitter

WARNING

The log splitter is very heavy. It can crush and cause serious injury if it rolls out of control or tips over.

Follow the instructions below for safely moving and towing the log splitter.

General Safety While Moving

- Hills. Do not move the log splitter up or down hills by hand -- use a towing vehicle.
- **Engine off**. Never move the log splitter with its engine running.
- **No riding**. Never allow anyone to sit or ride on the log splitter.
- No cargo. Never transport cargo or wood on the log splitter.

Safety During Towing

- **Read instructions**. Review towing safety instructions in your towing vehicle manual.
- **Securely attached**. Be sure the log splitter is securely attached to the towing vehicle before towing.
- **Tires**. Be sure tires are fully inflated and in good repair before towing the splitter. When adding air to tires, do not over-inflate -- serious injury could occur if tire explodes.
- Added length. Be aware of the added length of the splitter.
- Speed limit. Never tow this log splitter over 45 mph. Faster speeds may result in loss of control.
- Rough terrain. Be extra cautious and drive slowly when traveling over rough terrain.
- Under the influence. Never tow this splitter while under the influence of alcohol, drugs, or medication.
- On public roads. If towing on a public road, make sure to comply with all local, state, and federal towing requirements. It is the sole responsibility of the purchaser to obtain licensing, trailer lights, safety chains or signage, as needed to comply.
- **Unattended**. Turn off the towing vehicle before leaving the splitter unattended.
- **Disconnect before operate**. Do not use the log splitter while it is connected to the towing vehicle.

<u>Safety – Before Use</u> Read/instruct

Read manual. Do not allow anyone to operate the log splitter who has not read the Owner's Manual or has not

- been instructed on the safe use of the splitter.
 Review safety rules. Before starting this log splitter, review the instructions for safe operation. Failure to follow
- these instructions may result in serious injury to the operator or bystanders.
 Know how to stop. Be thoroughly familiar with all controls and with the proper use of the equipment. Know how to stop the log splitter and relieve system pressure quickly if needed.

Personal protective equipment

- **Eye protection**. Always wear safety glasses or goggles when operating the machine. Pieces of log may fly out and serious eye injury can occur.
- **Boots**. Falling logs can crush feet. Always wear safety shoes or heavy boots when operating or helping to load logs.
- **Loose / dangling**. Loose or dangling apparel can become entangled in moving parts. Never wear jewelry or loose-fitting clothing.
- Gloves. Wear snug fitting gloves without drawstrings or loose cuffs.
- **Hearing protection**. The use of earplugs or other hearing protection device is recommended.

Safety During Inspection/Maintenance

Always inspect your log splitter before each use, and repair as needed, to keep it in safe working condition:

- **Engine off.** Always make sure the engine is off before cleaning, repairing or adjusting the splitter, except as recommended by the manufacturer.
- **Engine debris.** Debris on a hot engine can be a fire hazard. With the engine off, clean debris and chaff from engine cylinder head, cylinder head fins, blower housing rotating screen, and muffler areas. Avoid contact with hot muffler.
- Other debris. Debris on moving parts can cause excess wear. With the splitter engine off, clear debris from moving parts.
- **Fuel tank / lines.** Before each use, check fuel tank and fuel lines for leaks. Any fuel leak is a fire hazard. Fix any fuel leaks before starting engine.
- **Mechanical parts.** Check to be sure all nuts and bolts are tight to make sure the log splitter is in safe working condition.
- **Hydraulic system**. Check the hydraulic system (hoses, tubing, clamps/fittings, pump, and cylinder) carefully before each use. Do not operate the log splitter with frayed, kinked, cracked or damaged hydraulic hoses, fittings, or tubing, or if oily residue is observed on any of the components. High fluid pressures and temperatures are developed in the log splitter. Hydraulic fluid escaping through a pin hole sized opening can burn or puncture skin,

resulting in wounds that could cause blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should be heeded at all times when inspecting or servicing the hydraulic components of the log splitter:

- O Do not remove the hydraulic oil fill cap when the engine is running. Hot oil can escape causing severe burns. Allow log splitter to cool completely before removing hydraulic oil fill cap.
- o Do not adjust the pressure setting of the pump or valve.
- Do not check for leaks with your hand. Leaks can be located by holding a piece of cardboard or wood (at least two feet long) with your hand at one end and passing the other end over the suspected area (wear eye protection). Look for discoloration of the cardboard or wood.
- Stop the engine, disconnect the spark plug, and move split control lever back and forth to relieve pressure before changing or adjusting hydraulic system components such as hoses, tubing, fittings or other components.
- o If injured by escaping fluid, no matter how small the wound is, see a doctor at once. A typical injection injury may be a small puncture wound that does not look serious. However, severe infection or reaction can result if proper medical treatment is not administered immediately by a doctor who is familiar with injection injuries.
- **Spark arrestor muffler**. If the engine is equipped with a spark arrestor muffler, clean and inspect it regularly (follow manufacturer's service instructions). Replace if damaged.
- **Tires**. Be sure tires are fully inflated and in good repair before towing the splitter. When adding air to tires, do not over-inflate -- serious injury could occur if tire explodes.
- Guards / shields. Make sure all guards and shields are replaced after servicing the log splitter.
- **Replacement parts.** If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the log splitter.

Safety During Fueling

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel. Use extreme care when handling gasoline:

- **Fuel outdoors**. Fill fuel tank outdoors never indoors. Gasoline vapors can ignite if they collect inside an enclosure. Explosion can result.
- Use approved container. Never pump fuel directly into engine at gas station. Static charge can build and ignite fuel. Use an UL approved fuel container to transfer gas to the engine.
- **Running / hot engine**. A running engine is hot enough to ignite fuel. Never add fuel or remove gas cap if engine is running or still hot. Stop the engine and allow it to cool, at least two minutes before adding fuel.
- Heat / flames / sparks. Stay away from sources of heat, flame, or sparks while adding fuel.
- **Don't overfill**. DO NOT overfill the gas tank. Allow at least 1/2" of empty space below the fill neck to allow for fuel expansion.
- **Replace cap.** Replace gas cap securely before starting engine.
- **Spills**. Clean up fuel spills immediately. Move log splitter away from spilled fuel on the ground. Wipe fuel off engine and wait 5 minutes for excess fuel to evaporate before starting engine. Gas soaked rags should be disposed of properly.
- On skin / clothes. If gasoline is spilled on your skin or clothes, change clothes and wash skin immediately.
- Gasoline storage. Store gasoline in a cool, dry place in an UL approved, tightly sealed container.

Safety in Work Site Selection / Set-up

- **Spark arrestor**. If your splitter will be used near any unimproved forest, brush, or grassy covered land, then engine should be equipped with a spark arrestor. See the "Specifications" section of this manual to determine if your splitter already has a spark arrestor. Make sure you comply with applicable local, state and federal codes.
- **Hot exhaust.** Hot exhaust fumes from engine can cause fire. Position muffler at least 7' from combustible objects during operation.
- **Fire extinguisher**. Have a Class ABC fire extinguisher available as a precautionary measure when operating the log splitter in dry areas.

- Level, dry surface. To prevent accidental falls and equipment tip over, make sure the splitter is situated on a dry, level surface with good footing. Stay clear of areas with mud, ice, tall grass, weeds, or brush.
- **Block wheels**. Always block the wheels to prevent unintended movement of the log splitter.
- Carbon monoxide. The running engine gives off carbon monoxide, a poisonous gas that can kill you. You CANNOT smell it, see it, or taste it. ONLY run log splitter OUTDOORS and away from air intakes. NEVER run log splitter inside homes, garages, sheds, or other semi-enclosed spaces. These spaces can trap poisonous gases, EVEN if you run a fan or open windows. If you start to feel sick, dizzy, or weak while using the log splitter, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

<u>Safety – During Use</u> General Safety During Use

AWARNING: Before starting this log splitter, review the following rules for safe operation. Failure to follow these rules may result in serious injury to the operator or bystanders.

- **Safety equipment / controls**. Always operate the log splitter with all safety equipment in place and in good working order, and all controls properly adjusted for safe operation.
- **Operating speed**. Always operate the log splitter at the manufacturer's recommended speed. The maximum speed of the engine, pump and wedge are preset within safe limits.
- **Know how to stop**. Be thoroughly familiar with all controls and with the proper use of the equipment. Know how to stop the log splitter and relieve system pressures quickly if needed.
- **Daylight only**. Only use the log splitter in daylight so you can see what you are doing.
- Smoking / sparks. Never smoke while operating the log splitter, and never operate near sources of sparks or flames.
- Hot muffler. If you are starting a warm engine, stay clear of muffler. It may still be hot enough to burn you.
- Unattended. Never leave the machine unattended while the engine is running.
- **Under the influence**. Never operate, or let anyone else operate, the log splitter while under the influence of alcohol, drugs, or medication.
- Adjusting repairing. Always make sure the engine is off before cleaning, repairing or adjusting the splitter, except as recommended by the manufacturer. In addition, disconnect the spark plug and move all control handles back and forth to relieve system pressure before changing or adjusting hydraulic system components such as hoses, tubing, fittings or other components.
- Carbon monoxide. The running engine gives off carbon monoxide, a poisonous gas that can kill you. You CANNOT smell it, see it, or taste it. If you start to feel sick, dizzy, or weak while using the log splitter, shut off the engine and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.
- Other exhaust dangers. Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm. Avoid inhalation of exhaust.

Safety in Loading, Operating, and Unloading

- **Square log ends**. Logs that are not cut square can slide out while splitting and become a safety hazard or cause excessive force to log splitter components. Use a chainsaw to cut logs square on each end before attempting to split them.
- **Single log**. Never attempt to split more than one log at a time. Pieces of log can unexpectedly be thrown from the machine causing serious injury.
- **Split along grain**. Do not use the log splitter to split logs across the grain. Doing so will damage the log splitter and could also cause pieces of log to be thrown, injuring the operator or bystanders.
- **Keep hands clear**. ALWAYS keep hands and feet away from the end plate, wedge, and partially split logs while loading, operating and unloading the log splitter.
- **Operator position**. ALWAYS operate the log splitter from the manufacturer's indicated OPERATOR POSITION. Other positions are unsafe because they can increase the risk of injury from crushing, cutting, flying objects, or burns.
- **Straddling / reaching across**. Never straddle, reach across, or step over the beam while the splitter engine is running. You could trip, actuate the controls, and get seriously injured.

• **Second person**. Many accidents occur when there is more than one person involved in loading and operating the log splitter. Only one person should operate the controls. *If a second person is assisting in loading logs, the operator must NEVER actuate the Split Control Lever until the assistant and all bystanders are at least 10 feet away. NEVER allow an assistant to hold the log in place while the operator actuates the Split Control Lever.*

Loading/Unloading

- **Unsplit log pile**. Do not pile logs to be split in a place that will make you reach across the log splitter in order to load them.
- **Hold bark side**. Hold the bark side of logs when loading or positioning, never the ends. Never place your hands or any part of your body between a log and any part of the log splitter.
- Wedge moving. NEVER load or unload logs while the wedge is moving.
- Cracks. Cracks in logs can close quickly and pinch fingers. Keep fingers away from any cracks that open in partially split logs.
- **Split log pile**. Move each log away from log splitter after it is split. Split logs left near the log splitter are a trip hazard.
- **Remove hands.** Remove both hands from log before activating Split Control Lever.
- **Hand activate.** Use only your hand to operate the Split Control Lever. Never use any other body part, or a rope, cable, or other remote device to actuate the control.
- Log stuck on wedge. A log can become stuck to the wedge if the wedge becomes embedded in the log and the log doesn't split and separate. This can happen if the log is too stringy or tough to split completely. If this happens, follow the directions below to manually remove the log:

<u>IMPORTANT</u>: NEVER attempt to remove a stuck log by using the hydraulic force of the splitter, or by modifying or adding attachments to splitter. Personal injury could result from log or metal pieces flying out at high speed toward the operator or bystanders, or the splitter could become damaged.

- 1. Remove pressure from log by moving wedge away from the endplate.
- 2. Turn engine OFF.
- 3. Remove stuck log from the wedge **manually** with a pry bar or a sledgehammer. Be extremely careful, as log pieces may fly off as they separate from the wedge. Wear safety goggles and make sure bystanders are clear.
- 4. Do not attempt to resplit a stuck log once it has been removed from the wedge.
- **Refueling.** Never refuel the engine until it has cooled at least two minutes.

Safety – After use

- **Remove engine debris**. Debris on a hot engine can be a fire hazard. With the engine off, clean debris and chaff from engine cylinder head, cylinder head fins, blower housing rotating screen, and muffler areas. Avoid contact with hot muffler.
- Let engine cool before storing. Let engine cool for at least five minutes before storing. A hot engine can be a fire hazard.
- **Storage location.** Store the log splitter in a location away from sources of heat, open flames, sparks or pilot lights such as water heaters, space heaters, furnaces, clothes dryers, or other gas appliances. Even if the log splitter's gas tank is empty, residual gasoline vapors could ignite.
- Gasoline storage. Store extra gasoline in a cool, dry place in an UL approved, tightly sealed container. Gasoline vapors can ignite if they collect inside an enclosure.
- **Periodic maintenance.** Perform periodic maintenance as directed in this manual to keep the log splitter in safe working condition.

Disassembly Instructions

Crate Contents:

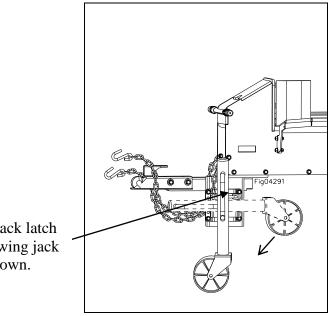
Log Splitter, Dismounted Valve Assembly, and Manual Bag.

Tools needed: Side cutters, hammer, crowbar, and nut driver.

1. Cut zip tie securing towbar to packaging with side cutters.

Pull jack latch and swing jack down.

Crank jack down until the weight of splitter rests on the jack instead of on the package.



Pull jack latch and swing jack down.

- 3. Remove lag bolts.
- Remove lag bolts from metal bands on ends of package with nut driver. Metal bands will come off with bolts.
- Use a hammer and crowbar to remove boards from package, starting at the top and working down to the bottom.

Assembly Instructions

Manual Bag Contents:





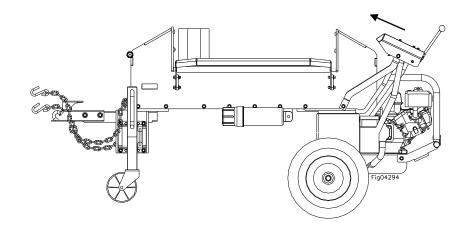
Fig04363

Assembly Instructions

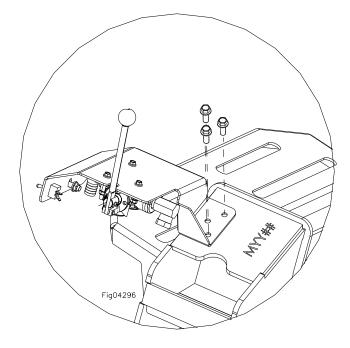
Closely inspect all log splitter components and contents of manual bag (see diagrams). If you have missing components, contact Dosko Customer Service 1-800-822-0295. If you have damaged components, contact the Freight Company that delivered the unit and file a claim.

Tools needed: Adjustable wrenches and Torque Wrench

1. Detach Valve Plate from	Cut zip tie holding the valve plate to the splitter.
Splitter	
2. Install Valve Pate to	Move the valve plate to the mounting position on the beam.
Beam Assembly	



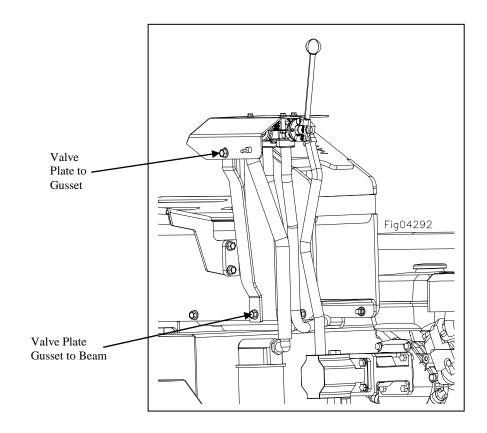
Use $3/8 \times 1^{1}/4''$ Bolts and 3/8'' Flange Nut to fasten valve plate to the beam assembly.



Using a Torque Wrench, Tighten ALL 3 Bolts to 30 lb-ft.

Assembly Instructions

3.Tighten Valve Pate to Gusset and Valve Plate to Beam Bolts Tighten the bolts holding the valve plate to the valve plate gusset and tighten the bolt holding the valve plate gusset to the beam



Using a Torque Wrench, Tighten; Valve Plate to Gusset bolt to 30 lb-ft. and Gusset to Beam bolt to 33 lb-ft.

AWARNING: Failure to secure this bolt properly could result in the axle and hydraulic reservoir separating from the beam during towing.



Limited Warranty Policy August 2010

This warranty is limited to Dosko units distributed by Great Northern Equipment Distributing, Inc. 20195 South Diamond Lake Road, Rogers, MN and sold by dealers or distributors authorized to sell that product. The following warranty applies to Dosko units purchased at retail or placed into rental service on or after August 1st 2010.

Dosko warrants each Dosko unit to be free from defect in factory materials and workmanship for a period of 90 days from date of purchase or first rental. See limitations and time parameters stated below.

DOSKO SHALL NOT BE LIABLE FOR ANY IMPLIED WARRANTIES INCLUDING THE IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS ON ITS PRODUCTS AFTER THE 90-DAY PERIOD.

DOSKO WARRANTY ON ANY OF ITS PRODUCTS SHALL BE VOID IF THE PRODUCT HAS BEEN MODIFIED BY THE ADDITION OF PARTS OR THE DELETION OF PARTS. IN THIS EVENT, TO THE EXTENT PERMITTED BY FEDERAL, STATE OR LOCAL LAWS, DOSKO SHALL BE UNDER NO LIABILITY WHATSOEVER IN RESPECT TO ANY LOSS, DAMAGE, INJURY, OR EXPENSE ARISING FROM ANY DEFECTS IN ANY DOSKO PRODUCTS.

The warranty period, as explained in the Warranty Policy, is for 90 days from the original date of sale. The fact that our product is repaired, or parts are replaced during the original 90-day period, does not extend the expiration date of the original warranty due to any loss of time resulting from failures. This warranty shall not apply to any Dosko product which has been modified, repaired, or altered in such a manner as to affect its stability, performance or operation, nor which has been subjected to misuse, abuse, negligence or accident.

The owner is responsible for all regular maintenance as explained in the operator's manual. Neglect in regular maintenance or failure to replace normal wear items such as knives, bed knife, lubrication, oils, filters, belts, bearings, etc. may void warranty.

Your authorized Dosko dealer will repair or replace, any parts that are found to be defective within the warranty period. ALL WARRANTIES MUST BE PRE-APPROVED through Dosko warranty department prior to any work being done. Failure to do so will void warranty and reimbursement will not be permitted. Proof of purchase date must be provided.

In order to register for the warranty on your new Dosko unit, the dealer or rental owner should fill out and return to Dosko the enclosed warranty registration cards within ten (10) days after your purchase.

"No Warranty on Purchased Wear Parts"

Purchased wear parts (example: tires, battery, engine, belts, spark plugs, etc.) are not warranted by Dosko.

Description of Limited Warranty of Major Component Parts

Major component failures will be handled according to Manufacturer's warranty statement. Problems and defects in the engine should be referred to your authorized engine repair dealer. Other major component failures will be handled according to appropriate manufacturer's warranty statement otherwise 90 day warranty applies.

Limited Warranty of Frames/Fabrication

Dosko warrants any steel frame, tow bar, handlebar or chute for a period of two (2) years from original date of purchase to be free from defects.

20195 So. Diamond Lake Rd, Ste 100 * Rogers, MN 55374 * Toll-Free: 800.822.0295 * Fax: 763.428.4821



Great Northern Equipment Distributing Inc. 20195 S. Diamond Lake Rd, Ste 100

Rogers, MN 55374 Assembled in USA